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ways involved in the survival and maintenance of CSCs.

NRF2 (nuclear factor erythroid 2-like 2; NFE2L2) is a mas-

ter regulator of the expression of genes involved in reactive

oxygen species (ROS)/electrophile detoxification, glutathione

(GSH) production/regeneration, heme/iron metabolism, NAD(P)H generation, cell metabolism, and drug efflux (Itoh et al., 1997; Tebay et al., 2015; Tonelli et al., 2018). NRF2

activity is primarily regulated by Kelch-like ECH-associated protein 1 (KEAP1). Under normal conditions, two molecules of the KEAP1 protein interact with an NRF2 protein, which

leads to continuous degradation of NRF2 through the Cullin 3-dependent ubiquitin ligase and proteasome system (Baird

and Yamamoto, 2020; Itoh et al., 1999). Additionally, NRF2

levels are regulated not only by KEAP, but also by KEAP-inde-

The main cause of failure of cancer treatment is attributed to the heterogeneous cell population within the tumor mass that induces differential sensitivity of individual cancer cells to chemotherapy (Prasetyanti and Medema, 2017; Yung et al., 1982). Along with genetic mutations and epigenetic alterations, intratumoral heterogeneity is ascribed to cancer stem cells (CSCs), a small population of guiescent self-renewing cells within tumors (Lapidot et al., 1994; Prasetyanti and Medema, 2017). CSCs drive metastasis, chemotherapy resistance, and radiation resistance in cancers, which eventually leads to cancer relapse after successful initial treatment (Batlle and Clevers, 2017; Lytle et al., 2018). Currently, extensive efforts are being made to develop novel treatment strategies to target CSCs by identifying key factors and signaling path-

Emerging Role of NRF2 Signaling in Cancer Stem Cell Phenotype

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Cancer stem cells (CSCs) are a small population of tumor cells characterized by self-renewal and differentiation capacity. CSCs are currently postulated as the driving force that induces intra-tumor heterogeneity leading to tumor initiation, metastasis, and eventually tumor relapse. Notably, CSCs are inherently resistant to environmental stress, chemotherapy, and radiotherapy due to high levels of antioxidant systems and drug efflux transporters. In this context, a therapeutic strategy targeting the CSC-specific pathway holds a promising cure for cancer, NRF2 (nuclear factor erythroid 2-like 2; NFE2L2) is a master transcription factor that regulates an array of genes involved in the detoxification of reactive oxygen species/ electrophiles. Accumulating evidence suggests that persistent NRF2 activation, observed in multiple types of cancer, supports tumor growth, aggressive malignancy, and therapy resistance. Herein, we describe the core properties of CSCs, focusing

Keywords: antioxidant system, cancer plasticity, cancer stem cell, NRF2/NFE2L2, therapy resistance

on treatment resistance, and review the evidence that

demonstrates the roles of NRF2 signaling in conferring unique

properties of CSCs and the associated signaling pathways.

INTRODUCTION

Despite the increase in the success rate of treatment, cancer remains a disease with high recurrence and mortality rates.

Molecules and Cells

Minireview



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pendent mechanisms such as, such as the negative regulation by β transducin repeats-containing protein (β-TrCP)/glycogen synthase kinase-3 (GSK3) and positive regulation by competing protein p62 (Tebay et al., 2015), Although NRF2 plays a critical role in cytoprotection against carcinogenesis and chemicals/oxidant-induced tissue injuries, a deleterious role of NRF2 in cancer growth and progression has been observed in numerous types of cancer (Choi et al., 2021; Kitamura and Motohashi, 2018; Lee et al., 2022; Rojo de la Vega et al., 2018). Furthermore, since the expression of antioxidant genes and drug efflux transporters, which are under the control of NRF2, is frequently increased in CSCs, the potential implication of NRF2 signaling in CSCs physiology has been raised (Kahroba et al., 2019; Rojo de la Vega et al., 2018; Ryoo et al., 2016b). Herein, we review current evidence of the role of NRF2 in CSC maintenance, survival, and therapy resistance.

CSC CONCEPT

CSCs were initially described as a cancer cell subpopulation that can increase the tumor CSC pool and differentiate into progenitor cancer cells (Bjerkvig et al., 2005). When asymmetric and symmetric division of CSCs is balanced, tumors are composed of CSCs and most cancer cells; however, when there is a shift to symmetric division, the proportion of CSCs increases and cancer transforms to a more aggressive and undifferentiated high-grade state (Batlle and Clevers, 2017; Lytle et al., 2018). Other terms for CSCs include tumor-initiating cells, tumor-progenitor cells, and cancer stem-like cells (Nguyen et al., 2012). CSCs are currently postulated to be key drivers in initiating tumorigenesis and causing cancer metastasis and recurrence (Lytle et al., 2018). The CSC concept was first tested in acute myeloid leukemia. To identify leukemic-initiating cells, leukemic cells were transplanted into SCID (severe combined immune-deficient) mice, and CD34⁺CD38⁻ fraction of cells was found to be tumor-initiating cells (Lapidot et al., 1994). Subsequently, it was shown that CD34⁺CD38⁻ leukemic cells have the capacity for differentiation, proliferation, and self-renewal (Bonnet and Dick, 1997). Since these studies, surface marker-based cell purification and subsequent transplantation in immunodeficient mice have confirmed functional CSCs in various solid tumors, such as glioma, breast, and colon cancers (Medema, 2013).

The surface markers for CSCs isolated from solid tumors include CD29, CD24, CD44, CD133, leucine-rich repeat-containing G-protein coupled receptor 5 (LGR5), and epithelial cell adhesion molecule (EpCAM) (Yang et al., 2020). CSC marker expression differs for each type of cancer and varies between patient tumors. CD133 was identified as a marker for glioblastoma CSCs (Singh et al., 2004), whereas CD44⁺CD24⁻ cell populations were identified as breast CSCs (Ponti et al., 2005). CD44⁺CD49f⁺CD133⁺ cells showed higher tumorigenic capacity than CD44⁺CD24⁻ cells in estrogen receptor-negative breast tumors (Meyer et al., 2010). In addition, the side population (SP) cancer cells, which do not accumulate Hoechst 33343 dye due to high expression of ATP-binding cassette (ABC) transporter ABCG2, possess self-renewal and differentiation capacities (Zhou et al., 2001). Cancer cells with high expression of aldehyde dehydrogenase

1 (ALDH1), a cytosolic enzyme oxidizing aldehyde, correlates with high tumorigenic and metastatic characteristics (Ricardo et al., 2011). The sphere-forming assay has also been used to enrich CSCs; tumor sphere-forming ependymoma cells are multipotent and initiate tumors in mice (Taylor et al., 2005).

Signaling pathways contributing to the survival, maintenance, self-renewal, and differentiation of CSCs are complex; however, some transcription factors and signaling pathways are shared between normal stem cells and CSCs (Table 1). These signaling pathways include the Wnt/β-catenin, neurogenic locus notch homolog protein (NOTCH), and Sonic Hedgehog pathways, which are involved in the self-renewal of CSCs (Yang et al., 2020). Wnt signaling is aberrantly activated in many cancers, such as colorectal cancer and invasive ductal breast cancer, and its activation induces the conversion of dormant CSCs to active CSCs through β-catenin-mediated cell cycle progression and MYC elevation (Giancotti, 2013). Overactivation of NOTCH4 signaling was found in breast CSCs, and NOTCH4 inhibition completely blocked the tumor-initiating ability of CSCs (Harrison et al., 2010). Major transcription factors for pluripotent stem cell conversion, including octamer-binding transcription factor 4 (OCT4), homeobox protein NANOG (NANOG), Krüppel-like factor 4 (KLF4), MYC, and transcription factor SOX-2 (SOX2), are also utilized in CSCs (Yang et al., 2020). The expression of OCT4, a master regulator of cell pluripotency, is high in hepatocellular carcinoma (HCC) CSCs and breast CSCs, and high OCT4 levels are associated with self-renewal, tumorigenicity, and chemoresistance of these CSCs (Murakami et al., 2015; Ponti et al., 2005).

CSC AND CANCER PLASTICITY

Earlier studies assumed that the intra-tumor hierarchy was

Table 1. Signaling pathways implicated in CSC property

Signaling pathways	Property	References
NOTCH	Self-renewal, stemness	(Takebe et al., 2015)
Wnt/ β-catenin	Self-renewal, stemness	(Vermeulen et al., 2010)
Hedgehog	Self-renewal, stemness	(Justilien and Fields, 2015)
BMI-1	Self-renewal, stemness	(Kreso et al., 2014)
TWIST	EMT, stemness	(Beck et al., 2015)
ZEB1	EMT	(Caramel et al., 2013)
TGF-β	EMT, stemness	(Mani et al., 2008)
TAZ	Stemness, EMT	(Cordenonsi et al., 2011)
Nestin	Self-renewal	(Neradil and Veselska, 2015)
p62	Self-renewal	(Li et al., 2021; Umemura et al., 2016)

CSC, cancer stem cell; NOTCH, neurogenic locus notch homolog protein; TGF- β , transforming growth factor β ; EMT, epithelial-to-mesenchymal transition.

rigid and unidirectional, with CSCs being viewed as the exclusive source of self-renewal and pluripotency (Chaffer et al., 2011). However, recent studies have suggested that both CSCs and non-CSCs possess plasticity. Isolated stem cell-, basal-, and luminal-like cells from breast cancer cell lines generate two other types of cells and can recompose the original phenotypic equilibrium through stochastic transition (Gupta et al., 2011). Among the three phenotypic cell types, only cells with a stem-like phenotype acquired tumorigenic capacity, which enabled to predict de novo CSC generation from non-CSCs. Selective deletion of LGR5⁺ CSCs in colorectal organoids could initially restrict tumor growth; however, the organoids regained tumorigenicity due to the re-emergence of LGR5⁺ CSCs (Shimokawa et al., 2017). LGR5⁻ cancer cells have been shown to continuously replenish the LGR5⁺ CSCs pool, which is critical for liver metastasis from colorectal cancers (de Sousa e Melo et al., 2017).

Epithelial-to-mesenchymal transition (EMT), a phenotypic conversion of epithelial cancer cells to gain mesenchymal properties, such as migration and invasion (Batlle et al., 2000), has garnered substantial attention due to its association with CSCs. The forced EMT phenotype can exacerbate CSC traits, such as tumor-initiating capacity, and CSC-like populations show an increased EMT phenotype in many types of cancer (Batlle and Clevers, 2017). In breast cancer, an increase in the EMT-related transcription factors SNAIL and TWIST not only accelerates the EMT, but also increases the CD44⁺/CD24⁻ population and mammosphere forming capacity (Mani et al., 2008). In particular, the observations of reversible transition between epithelial and mesenchymal cells and the hybrid EMT phenotype led to the idea that CSC plasticity is attributed to EMT (Gupta et al., 2019; Nieto et al., 2016). The EMT activator zinc finger E-box-binding homeobox 1 (ZEB1) drives the conversion of non-CSCs of basal breast cancers to CSCs, and this phenotypic plasticity is mediated by the change in chromatin configuration of the ZEB1 promoter (Chaffer et al., 2013). In addition to experimental observations, a recent simulation study with mechanism-based mathematical modeling showed that the hybrid epithelial/mesenchymal (hybrid E/M) phenotype appears to have more stemness traits than pure mesenchymal cells (Pasani et al., 2020).

CSC AND THERAPY RESISTANCE

The biggest challenge in cancer treatment is differential sensitivity of intra-tumor cells to anticancer drugs, and the chemotherapy-resistant cells that drive tumor recurrence after the initial treatment are considered CSCs (Fig. 1). This notion is supported by several characteristics of CSCs, including dormancy, upregulation of drug efflux transporters, and enhanced capacity for ROS protection (Nassar and Blanpain, 2016).

Upregulation of ABC transporters

Drug efflux transporters, including ABCB1 (P-glycoprotein; P-gp) and ABCG2 (breast cancer resistance protein; BCRP), are highly expressed in CSCs to maintain a high efflux capacity for anticancer drugs (Dean et al., 2005). Tumor cells with high ABCG2 and ABCA3 levels, isolated from neuroblastoma patients, showed sustained expansion *ex vivo* and higher survival after cytotoxic drug treatment (Hirschmann-Jax et al., 2004). The lung cancer SP population, which expresses high levels of ABCG2, is highly tumorigenic and resistant to multiple cancer drugs (Ho et al., 2007). Based on these results, ABCB1 and ABCG2 are often used to isolate CSC-enriched cell populations from tumor tissues (Hadnagy et al., 2006; Ho et al., 2007).

Enhanced protection against ROS

Many conventional chemotherapeutic drugs have been reported to increase ROS and electrophile levels lethally, and CSCs cope with these treatments by upregulating the antioxidant system (Nassar and Blanpain, 2016). The relationship between ROS and stem cell quiescence has been demonstrated in normal stem cells. ROS levels were lower in murine embryonic stem cells (ESC) when compared with those in differentiated cells due to high expression of GSH biosynthesis enzymes and thioredoxin (Saretzki et al., 2004). Knockout of *Foxo1/Foxo3a/Foxo4* in mice resulted in the depletion of hematopoietic stem cells (HSC) due to ROS elevation (Tothova et al., 2007).

Considerable evidence has shown that ROS is also involved in CSCs physiology. Breast CSCs retain lower levels of ROS than non-tumorigenic cells due to high levels of GSH synthesis enzymes, and the radiation resistance of CSCs was attributed to low ROS levels (Diehn et al., 2009). Treatment with a BCL-2 inhibitor ablated leukemic stem cells by increasing ROS levels through mitochondrial dysfunction (Lagadinou et al., 2013). FOXO3 activation contributes to low ROS levels in leukemic stem cells; therefore, deletion of FOXO3 blocked the leukemia-initiating capacity of leukemic stem cells (Naka et al., 2010). The mammosphere-derived CD44⁺/CD24⁻ subpopulation maintained lower levels of ROS following radiation, and thus showed higher viability (Phillips et al., 2006). These results indicate that an enhanced ROS coping system could be a critical determinant of CSCs survival upon radiation therapy and chemotherapy.

Therapy-induced CSC expansion

Cancer cells that survive chemotherapy and radiation therapy are the primary cause of tumor relapse, and CSCs are found to be enriched in residual tumors after treatment. The levels of CD133⁺ glioma CSCs are highly increased following radiation in vitro and in human glioma xenografts, and activation of the radiation-induced DNA damage checkpoint pathway was found to be a mechanism of CD133⁺ CSCs enrichment (Bao et al., 2006). Carboplatin treatment induced CSC-like properties in normal HCC, and silencing OCT3/4 and SOX2 blocked this change (Hu et al., 2012). Cancer plasticity and conversion to CSCs following radiation and chemotherapy have been demonstrated. Patient-derived non-breast CSCs can be converted to CSCs following radiation exposure, with concomitant increases in OCT4 and NANOG expression (Lagadec et al., 2012). During EMT in squamous cell carcinoma CSCs, chemoresistance is acquired through conversion to a slow proliferative state (Oshimori et al., 2015). Breast CSCs became more abundant in residual tumor tissue after chemotherapy or endocrine therapy, and an increase in mesen-



Fig. 1. Core properties of cancer stem cells (CSCs). The increase of CSCs in tumor mass changes the low grades tumors into aggressive and undifferentiated tumors. Several surface markers, including CD34⁺/CD38⁻ in leukemic cancer, CD44⁺/CD24⁻ in breast cancer, CD133⁺ in glioblastoma, LGR5⁺, and EpCAM⁺ have been used to isolate CSC-enriched population from tumors. Signaling pathways involved in Wnt/β-catenin, NOTCH, and Sonic Hedgehog play roles in cell cycle progression, stemness, and pluripotency of CSCs. CSCs-associated transcription factors include OCT4, NANOG, KLF4, MYC, and SOX2. Therapy resistance is one of core properties of CSCs. The increase of drug efflux transporters, protection against ROS by antioxidant genes upregulation, and DNA checkpoint elevation lead to survival and maintenance of CSCs. EMT, epithelial-to-mesenchymal transition; E/M, epithelial/mesenchymal; EpCAM, epithelial cell adhesion molecule; LGR5, leucine-rich repeat-containing G-protein coupled receptor 5; NOTCH, neurogenic locus notch homolog protein; OCT4, octamer-binding transcription factor 4; NANOG, homeobox protein NANOG; KLF4, Krüppel-like factor 4; ABC, ATP-binding cassette; ROS, reactive oxygen species; GSH, glutathione; TXN, thioredoxin.

chymal gene expression was accompanied (Creighton et al., 2009).

NRF2 SIGNALING AND CANCER

In normal and healthy cells, NRF2 is accepted as a central cytoprotective factor that counteracts ROS/electrophile stress by promoting the removal of deleterious cytotoxic challenges (Baird and Yamamoto, 2020; Cho and Kleeberger, 2020; Taguchi and Kensler, 2020; Tsushima et al., 2020). Extensive efforts have been made to develop therapeutic interventions that increase NRF2 activity to prevent or treat multiple chronic diseases, such as respiratory, cardiovascular, and neurodegenerative diseases, as well as cancer (Cuadrado et al., 2019; Taguchi and Yamamoto, 2020). On the contrary, NRF2 is often overactivated in cancer cells and associated with tumor growth, cancer progression, development of therapy resistance, and poor patient prognosis (Murakami and Motohashi, 2015; Rojo de la Vega et al., 2018). Aberrant NRF2 activation in cancers results from multiple molecular events:

(i) somatic mutations and genomic alterations in *NRF2* or *KEAP1* (Goldstein et al., 2016; Kitamura and Motohashi, 2018; Wang et al., 2008), (ii) oncogene (K-RAS, B-RAS, MY-C)-directed upregulation of NRF2 (DeNicola et al., 2011), (iii) phosphoinositide 3-kinases (PI3K)/AKT activation-induced NRF2 stabilization (Best et al., 2018), and (iv) elevation of p62/SQSTM1 and competition with NRF2 for KEAP1 binding (Ichimura et al., 2013).

The notion that cancer cells hijack NRF2 signaling to enhance their survival and growth under a stress-rich tumor microenvironment has been consistently supported by numerous reports that show NRF2 inhibition via pharma-cological or genetic methods could suppress tumor growth and progression and improve therapy resistance (Zhu et al., 2016). The beneficial effects of persistent activation of NRF2 on cancer cells can be explained in several ways. NRF2-driven cancer survival is attributed to the increased ROS counter-acting system (Singh et al., 2010), increased tumor growth as a result of a metabolic shift to facilitate cell proliferation (Mitsuishi et al., 2012; Romero et al., 2017), and inhibition of



Fig. 2. Role of NRF2 in cancer. Aberrant NRF2 activation in cancer is often resulted from *NRF2/KEAP1* somatic mutation and binding competition by p62 that results in liberation of NRF2 from KEAP1-mediated degradation system. As KEAP1-independent regulation, NRF2 stabilization is achieved by oncogenes-directed upregulation and persistent activation of PI3K/AKT signaling pathway. NRF2 overactivation increases its target genes expression to counteract ROS imbalance, enhance anticancer drug efflux, and re-direct metabolism to increase survival and proliferation, thus supports tumor growth, progression, and therapy resistance. ROS, reactive oxygen species; ABC, ATP-binding cassette; KEAP1, Kelch-like ECH-associated protein 1; DLG, DLG motif; ETGE, ETGE motif; sMAFs, small MAF proteins; ARE, antioxidant response element; GSH, glutathione; TCA, tricarboxylic acid; PI3K, phosphoinositide 3-kinases; GSK-3, glycogen synthase kinase-3.

mRNA translational regulating factors (Chio et al., 2016). In addition, resistance in NRF2-activated cancers is mediated by the elevated levels of multiple detoxifying enzymes and ABC transporters (Maher et al., 2007) (Fig. 2).

NRF2 SIGNALING IN CSC

NRF2 signaling in normal stem cells

Evidence indicates an association between NRF2 and stemlike traits in normal stem cells. NRF2 was shown to maintain the balance of quiescence and self-renewal of HSCs, and *Nrf2* knockout showed an expanded HSCs pool and progenitor cells in mouse bone marrow (Tsai et al., 2013). NRF2 expression was higher in human ESCs than in non-stem cells, and NRF2 levels decreased in the differentiated state (Jang et al., 2014). Knockdown of *NRF2* in hESCs has shown that constitutive NRF2 activity is necessary for the self-renewal and pluripotency of ESCs.

In line with these findings, a link between NRF2 and stem cell-related NOTCH signaling has been demonstrated.

NOTCH1 expression was reduced in Nrf2-null cells, and the functional antioxidant response element, an enhancer recognized by the NRF2/sMAF complex, was identified in the murine Notch1 gene. This correlation was further strengthened by an animal study showing delayed liver regeneration in partially hepatectomized Nrf2-knockout mice and the rescue phenotype by NOTCH expression (Wakabayashi et al., 2010). Administration of the NRF2 activator led to NOTCH signaling activation and HPSC reconstitution in irradiated NOTCH reporter mice (Kim et al., 2014). Squamous epithelial cells from the tongue tissues of Keap1-knockout mice showed increased NOTCH and hyperproliferative signaling, confirming a positive correlation between NRF2 and NOTCH (Fan et al., 2017). Interestingly, reciprocal relationship between NRF2 and NOTCH was also observed. Overexpression of the NOTCH intracellular domain (NICD) in mice increases NRF2 expression in enlarged livers, which can be reversed by Nrf2 disruption. NOTCH-mediated NRF2 elevation was found to be a direct effect of NICD on the Nrf2 promoter (Wakabayashi et al., 2014), ROS flux promotes NRF2-mediated self-re-

newal and proliferation of airway basal stem cells (ABSCs), and NOTCH signaling was a downstream mediator of NRF2 in ABSCs self-renewal regulation (Paul et al., 2014).

NRF2 activation in CSC

Recent accumulating evidence has shown that NRF2 is activated in CSCs, and this increase is crucial for maintaining CSC phenotype. In glioma CSCs, NRF2 expression was negatively correlated with the differentiation state, and the knockdown of NRF2 suppressed tumor growth by differentiating glioma CSCs (Zhu et al., 2014). NRF2 was upregulated in de-differentiated breast epithelial cells, which were established by TWIST overexpression, and the protein kinase R-like endoplasmic reticulum kinase (PERK)-mediated NRF2 activation was responsible for chemotherapy resistance of these cells (Del Vecchio et al., 2014), NRF2 levels were highly upregulated in breast cancer spheres, and treatment with brusatol, a chemical inhibitor of NRF2, sensitized breast cancer spheres to taxol treatment (Wu et al., 2015), Similarly, NRF2/ABCG2 expression was increased in mammospheres and colonospheres, and silencing NRF2 gene suppressed sphere growth and enhanced doxorubicin cytotoxicity (Ryoo et al., 2015; 2016a). Activated NRF2 in ROS^{low} head and neck CSCs promotes a metabolic shift to glycolysis and maintains CSC stemness by maintaining low ROS levels (Chang et al., 2018).

Flow cytometry-based CSC isolation also suggests a correlation between CSC and NRF2 activation. Proteome analysis showed that HCC CSCs with CD44 variant 9 (CD44v9) express high levels of NRF2 compared to CD44v9⁻ HCC (Kakehashi et al., 2016). The levels of NRF2 and its target genes are high in the CD44⁺/CD24⁻ breast CSCs population, and NRF2 activation is necessary for CSCs survival and therapy resistance (Ryoo et al., 2018). Colorectal CSCs with CD133⁺ showed high levels of NRF2-driven ABCB1 and ABCG2 expression resulting in drug resistance (Goto et al., 2020; Park et al., 2022). Ovarian CSCs populations with high ALDH expression showed NRF2 signaling activation, and NRF2 silencing blocked CSC traits, such as anchorage-independent growth, migration, sphere formation, therapy resistance, and tumor growth (Kim et al., 2018a). The ALDH⁺ breast CSCs are resistance to radiotherapy and NRF2-mediated ALDH elevation has been reported to contribute to this resistance (Kamble et al., 2021). The EpCAM^{high} cell population is enriched in cisplatin-resistant head and neck squamous cell carcinoma, and high levels of NRF2, mediated by IL-6 elevation and p62 accumulation, are responsible for treatment resistance (Noman et al., 2020). These results indicate that the NRF2 pathway is upregulated in multiple CSC models and plays a crucial role in survival, maintenance, and therapy-resistant CSCs.

Association of NRF2 with CSC signaling

The molecular events that define the role of NRF2 in CSCs signaling have been identified (Fig. 3). In particular, the expression levels of key stemness molecule NOTCH have been linked to NRF2 in multiple types of cancer. Loss of *KEAP1*, which results in persistent NRF2 activation, increases the self-renewal capacity of head and neck CSCs through NRF2 elevation and subsequently NOTCH signaling activation (Islam et al., 2022). Radiation-induced lung cancer migration de-

pends on NOTCH1 signaling, and NRF2 inhibition suppresses metastasis with concomitant NOTCH1 level reduction (Zhao et al., 2017). In breast cancer cells, carbon monoxide (CO), derived from NRF2/heme oxygenase-1 elevation, stimulates mammosphere formation through upregulation of NOTCH1 expression (Kim et al., 2018b). Constitutive NRF2 activation in *KEAP1*-mutated lung cancer cells induced unique remodeling of the enhancer of *NOTCH3* gene, and the cooperation between CCAAT/enhancer-binding protein β (CEBPB) and NRF2 promoted NOTCH3 elevation, which resulted in enhanced tumor-initiating capacity (Okazaki et al., 2020a). In a subsequent study, NRF2 was found to increase CEBPB expression directly, and NRF2-CEBPB cooperation regulated additional gene sets involved in chemoresistance in NRF2-active lung cancers (Okazaki et al., 2022).

In addition to NOTCH, NRF2 has been reported to contribute to the regulation of other stemness-related molecules in cancers. Activated NRF2 signaling in breast CSCs upregulates forkhead box protein O3 (FOXO3) and downstream BMI-1 expression via reductive stress, resulting in an enhanced self-renewal capacity (Kim et al., 2020). NRF2/FOXM1-mediated upregulation of sulfiredoxin-peroxiredoxin contributes to the stemness and survival of colon CSCs (Escoll et al., 2020; Song et al., 2021). β -Catenin expression was directly enhanced by NRF2; therefore, persistent activation of NRF2/ β-catenin promotes hepatic stem cell proliferation and subsequently initiates tumorigenesis (Fragoulis et al., 2022). NRF2, which is activated in liver tumor-initiating cells, can directly upregulate sonic hedgehog homolog to activate the sonic hedgehog pathway for tumorigenesis (Leung et al., 2020). Nestin, a type IV intermediate filament protein highly expressed in stem cells and cancer cells, competitively interacts with the Kelch domain of the KEAP1 protein, thus, stabilizing the NRF2 protein and leading to oxidative stress resistance and malignancy initiation in non-small cell lung cancer (Wang et al., 2019). High NRF2 levels in glioblastoma CSCs induce tumorigenesis by directly elevating the expression of TAZ, a Hippo pathway effector participating in cancer migration, invasion, and stemness.

p62 (encoded by SQSTM1 gene), an autophagy adaptor protein involved in selective autophagy, has been suggested to act as an oncoprotein (Ichimura et al., 2013; Li et al., 2013). Recent evidence indicates the role of p62 in CSCs: selective p62 inhibition attenuated the cancer-initiating capacity of acute myeloid leukemia cells (Li et al., 2021). Furthermore, there are considerable reports indicating that the increase of NRF2 in CSCs is associated with p62. Accumulation of p62 was found to be necessary for HCC-initiated cell survival and expansion by increasing NRF2 activity (Umemura et al., 2016). High levels of p62 are directly associated with NRF2 signaling activation in multiple CSCs models, including the CD44⁺/CD24⁻ breast CSCs, ALDH⁺ ovarian CSCs, and EpCAM⁺ HNSC CSCs (Kim et al., 2018a; Noman et al., 2020; Ryoo et al., 2018). The interplay between CSCs and the niche microenvironment is important for tumor progression and therapy resistance. Tumor-initiating cells from NRF2high squamous cell carcinoma stimulated the release of IL-33, which promotes the differentiation of macrophages to secrete transforming growth factor β (TGF- β). CSCs-mediated



Fig. 3. Association of NRF2 with cancer stem cells (CSCs) properties. NRF2 signaling is activated in CSCs and contributes to CSC properties, such as tumor initiation, metastatic malignancy, and therapy resistance. NRF2 is activated by CSC markers such as CD44, EpCAM, and ALDH, and p62 accumulation is associated with NRF2 activation. CD133 leads to NRF2 stabilization through PI3K/AKT pathway activation. TWIST-mediated PERK activation directly induce NRF2 accumulation. Competitive binding of Nestin with KEAP1 induces NRF2 liberation and translocation into the nucleus. NRF2 upregulates multiple antioxidant defense genes and FOXO3 to maintain low ROS levels. ABC transporters, including ABCB1, ABCG2, and ABCA3, are upregulated by NRF2 and contribute to chemotherapy resistance. High level of NRF2 is also associated with the upregulation of transcription factors, including NOTCH1/3, Sonic Hedgehog, β-catenin, and TAZ to maintain stemness of cancer cells. NRF2 activation stabilizes cells in hybrid epithelial/mesenchymal (hybrid E/M) state to support phenotypic conversion to CSCs. ROS, reactive oxygen species; EpCAM, epithelial cell adhesion molecule; PI3K, phosphoinositide 3-kinases; sMAFs, samll MAF proteins; ARE, antioxidant response element; KEAP1, Kelch-like ECH-associated protein 1; DLG, DLG motif; ETGE, ETGE motif; ALDH, aldehyde dehydrogenase; NOTCH, neurogenic locus notch homolog protein; HH, hedgehog homolog.

paracrine effect on TGF- β signaling consequently induces cancer invasion and resistance (Taniguchi et al., 2020).

NRF2 AND CANCER PLASTICITY

Given that EMT contributes to the plasticity of CSC and non-CSCs, the potential relationship between NRF2 and EMT is an intriguing question. Several lines of evidence indicate the involvement of NRF2 in EMT; however, this correlation does not seem to be consistent. E-cadherin, a marker of epithelial cells, was shown to inhibit NRF2 accumulation through direct binding and KEAP1-dependent proteasomal degradation; thus, loss of E-cadherin in EMT could increase NRF2 levels, which results in cancer resistance to chemotherapy (Kim et al., 2012). In another study, NRF2 activation suppressed E-cadherin expression through an unidentified mechanism and increased the invasion of pancreatic ductal carcinoma cells (Arfmann-Knübel et al., 2015). In lung cancer cells, TGF- β , a potent inducer of EMT, increases ROS and activates NRF2 signaling. This event is necessary for NOTCH4 induction and TGF- β -induced EMT (Yazaki et al., 2021). However, loss of NRF2 can enhance HCC motility with a concomitant decrease in E-cadherin and an increase in the EMT transcription factor zinc finger protein SNAI2 (SLUG) (Rachakonda et al., 2010). *Nrf2*-knockout mice develop a higher degree of lung metastasis following inoculation with mouse lung carcinoma cells, and *Kepa1*-knockdown mice are resistant to cancer cell migration to the lungs (Satoh et al., 2010). TGF- β -induced cancer migration and associated signaling activation were higher in *NRF2*-silenced lung cancer cells (Ryu et al., 2020).

Conflicting observations suggest that the association between NRF2 and cancer plasticity might be a phase-specific

phenomenon. Several recent studies have emphasized the role of hybrid E/M cells, in cancer stemness, which have both epithelial and mesenchymal features. The computational-experimental approach revealed that NRF2 could prevent complete EMT, while stabilizing a hybrid E/M phenotype by upregulating E-cadherin and ZEB-1 in lung cancer and bladder cancer cells (Bocci et al., 2019). In particular, this study showed that the NRF2 levels are maximally increased in the hybrid E/M state, and NRF2 knockdown destabilized the hybrid E/M phenotype. Consistently, a simulation study of network dynamics suggested that NRF2 is a stabilizing factor for the hybrid E/M phenotype (Pasani et al., 2020). In silico-in vitro analysis, NRF2 activation enhances the hybrid E/M phenotype at the migrating edge in a wound healing assay, and the involvement of NOTCH signaling was also confirmed in experimental settings (Vilchez Mercedes et al., 2022), Although sufficient evidence is lacking, these reports suggest the possibility that NRF2 can change and function during the plastic phase of cancer. Therefore, the functional identification of NRF2 in cancer plasticity is expected to provide clues to control the emergence of CSC properties.

CONCLUSION AND PERSPECTIVES

In this review, we examine recent evidence that demonstrates NRF2 signaling is activated in CSCs and contributes to CSC properties, such as tumor initiation, metastatic malignancy, and therapy resistance. To date, multiple CSC markers and transcription factors have been reported to be associated with the upregulation of NRF2 expression in CSCs. In particular, the reciprocal regulation of NRF2 and NOTCH signaling could explain the changes and functions of NRF2 in CSCs. Activated NRF2 signaling in CSCs has been primarily attributed to maintaining intracellular ROS levels low, which leads to enhanced CSC survival after ROS-generating therapy. NRF2 activation also induces resistance to chemotherapy by increasing ABC transporter expression.

Considering the multifaceted role of NRF2 in cancer cells, the function of NRF2 in CSCs is expected to expand. For instance, CSCs are believed to favor glycolysis and pentose phosphate pathway (PPP) metabolism, which aids in maintaining low ROS levels by inhibiting mitochondrial oxidative phosphorylation and NADPH generation (Tuy et al., 2021). From this perspective, activation of the PPP pathway or changes in amino acid metabolic pathways, which are observed in NRF2-activated cancers, may contribute to metabolic changes in CSCs (Hayes and Dinkova-Kostova, 2014; Okazaki et al., 2020b). The immune evasion property is another hallmark of CSCs. The immune response of CSCs is reprogrammed to promote tumor immune escape, resulting in immunotherapy failure (Bayik and Lathia, 2021). As NRF2 was found to upregulate programmed cell death ligand 1 (PD-L1), an immune checkpoint protein for the inhibition of adaptive immune response, high levels of NRF2 in CSCs may contribute to the immune evasion traits of CSCs (Shen et al., 2020; Zhu et al., 2018). The CSC microenvironment is an important contributor to the regulation of CSC fate. In particular, secretory factors derived from the tumor niche have been shown to activate self-renewal and differentiation of CSCs

(Batlle and Clevers, 2017). Proteome analysis revealed that the NRF2 antioxidant system is enriched in conditioned media from colorectal CSCs (Emmink et al., 2013). NRF2 is also involved in the secretion of cytokines from non-cancerous and cancerous cells (Kitamura et al., 2017; Taniguchi et al., 2020). Considering these reports, it is probable that NRF2 signaling contributes to the regulation of the crosstalk between CSCs and their microenvironment.

Based on the context discussed above, a novel strategy for targeting NRF2 and CSCs can be developed. EpCam antibodies, such as adecatumumab and γ -secretase inhibitors targeting NOTCH signaling, have been developed as CSC targeting therapies (Yang et al., 2020). Considering the increase in NRF2 in EpCAM⁺ CSCs and NOTCH-activated cells (Noman et al., 2020; Wakabayashi et al., 2014), it would be interesting to determine whether these drugs improve CSC resistance by suppressing NRF2 signaling. NRF2 inhibitors are being developed to control tumorigenesis and malignant progression. Although the issue of selectivity between normal cells and cancer cells remains, several synthetic and natural compounds, including brusatol, chrysin, and trigonelline, have been investigated to demonstrate their inhibitory effects on tumor growth, malignant progression, and therapy resistance (Cuadrado et al., 2019; Panieri et al., 2020; Taguchi and Yamamoto, 2020). The development of NRF2 inhibitors that selectively act on CSCs is expected to be a promising strategy for suppressing CSC survival and malignant properties.

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AUTHOR CONTRIBUTIONS

M.K.K. supervised the overall process and wrote the manuscript. J.M.K. and S.P.H. contributed manuscript writing and figure preparation.

CONFLICT OF INTEREST

The authors have no potential conflicts of interest to disclose.

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