#### **REVIEWS**



# **Exosomes: Promising Delivery Tools for Overcoming Blood‑Brain Barrier and Glioblastoma Therapy**

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### **Abstract**

Gliomas make up virtually 80% of all lethal primary brain tumors and are categorized based on their cell of origin. Glioblastoma is an astrocytic tumor that has an inferior prognosis despite the ongoing advances in treatment modalities. One of the main reasons for this shortcoming is the presence of the blood-brain barrier and blood-brain tumor barrier. Novel invasive and non-invasive drug delivery strategies for glioblastoma have been developed to overcome both the intact blood-brain barrier and leverage the disrupted nature of the blood-brain tumor barrier to target cancer cells after resection—the frst treatment stage of glioblastoma. Exosomes are among non-invasive drug delivery methods and have emerged as a natural drug delivery vehicle with high biological barrier penetrability. There are various exosome isolation methods from diferent origins, and the intended use of the exosomes and starting materials defnes the choice of isolation technique. In the present review, we have given an overview of the structure of the blood-brain barrier and its disruption in glioblastoma. This review provided a comprehensive insight into novel passive and active drug delivery techniques to overcome the blood-brain barrier, emphasizing exosomes as an excellent emerging drug, gene, and efective molecule delivery vehicle used in glioblastoma therapy.

**Keywords** Glioblastoma · Blood-brain barrier · Drug delivery · Exosomes

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#### **Abbreviations**



### **Introduction**

Glioblastoma multiform (GBM) is the most malignant type of primary astrocytoma, accounting for more than 60% of all brain tumors, which despite ongoing treatment advances, has remained incurable. The average life expectancy of GBM patients is approximately 14 months after diagnosis. The global prevalence of GBM is 3.19 per 100,000 people in the USA, and due to its inferior prognosis, it is considered the cause of 2.5% of deaths due to cancers [[1](#page-15-0)]. Conventional treatment modalities for Gliomas (general term for defning primary brain tumors) are surgery, radiotherapy, and pharmacotherapy (typically with temozolomide). These modalities have not resulted in major survival improvement in GBM patients. This is largely due to invasive tumor growth- limiting local therapy- and the presence of the blood-brain barrier (BBB) [[2,](#page-15-1) [3](#page-15-2)]. The GBM treatment market has an estimated Compound Annual Growth Rate (CAGR) of 17.4% from 2014 to 2024 and will reach 3.3\$ billion. It is considered one of the fastest-growing disease treatment markets [[4](#page-15-3)]. However, drug development for GBM has proved to be challenging to date, predominately as a result of the presence of BBB. This barrier forms a highly selective barrier that rigorously controls the entry of molecules to cerebral tissues and vice versa. The physicochemical properties of BBB refer to the characteristics of this membrane that determine its permeability to diferent substances [\[5](#page-15-4)]. The BBB is composed of tightly packed endothelial cells that form a continuous layer of cells with highly specialized properties. Tight junctions connect these cells, creating a barrier that prevents the free difusion of many substances between the blood and the brain. Furthermore, pericytes and astrocytes surround the BBB, regulating its permeability and maintaining structural integrity [[6](#page-15-5)]. Lipophilicity and size are two major types of physicochemical properties of BBB. Small lipophilic molecules or lipophilic drugs can pass through the BBB and difuse through the endothelial cell membrane's lipid bilayer. Conversely, due to their low lipophilicity, hydrophilic substances, such as polar molecules or large proteins, cannot cross the BBB [\[7](#page-15-6)]. The molecule's size also infuences BBB permeability. Paracellular pathways, which involve difusion between the tight junctions of the endothelial cells, allow small molecules such as water, oxygen, and carbon dioxide to difuse freely across the BBB. On the other hand, larger molecules, such as proteins or peptides, require a transcellular pathway to cross the BBB. This involves the active transport of molecules across the endothelial cell membrane through specifc transporters, such as carrier-mediated transporters or receptor-mediated endocytosis [[5,](#page-15-4) [8\]](#page-15-7). In addition to lipophilicity and size, hydrogen bonding capacity, charge, and polarity are also physicochemical properties of BBBs that infuence permeability. Virtually all of the large therapeutic compounds and more than 98% of small molecule drugs are prevented from crossing this barrier [[9\]](#page-15-8). To overcome this barrier, invasive and non-invasive techniques have been developed. Among non-invasive methods, nanoparticle-mediated drug delivery such as lipid-based, polymeric, and inorganic NPs have attracted the attention of many scientists; however, designing these synthetic carriers still remains challenging due to several issues, such as biotoxicity and inefficient BBB penetration ability. Exosomes are naturally derived nanocarriers with a 30–100 nm diameter distribution and facilitate cell-cell communication. These lipid bilayers' extracellular vesicles are shed by almost all types of mammalian cells circulating in all bodily fuids and have low biotoxicity. There are at least 19,000 scientifc articles published about exosomes indexed in Scopus and over 200 clinical trials investigating exosomes as viable diagnostic and therapeutic candidates, but no FDA-approved exosome product is available [\[10\]](#page-15-9). Nonetheless, due to its undeniable potential, rapidly growing numbers of companies are developing exosome-based products, such as Aegle Therapeutics, Aethlon Medical Inc, and Anjarium Biosciences AG. Their excellent biological barrier penetrability ability has made them excellent nano-vehicles for drug delivery. Isolation of exosomes has seen a great improvement over the past decades, and the emergence of microfabrication techniques is fueling this advancement. However, each isolation technique has its advantages and disadvantages and should be selected based on the type of starting material and intended use of the isolated exosomes. Exosomes have already been used in the delivery of efective therapeutics, such as genes and efective molecules, which are comprehensively included in Tables [2](#page-12-0) and [3](#page-13-0). Although cells naturally use exosomes to communicate with each other, there are currently no clinical trials investigating exosomes as drug delivery vehicles (clinicaltrials.gov) and no FDA-approved exosome delivery agents. In the following sections, we have provided an update on state-of-the-art drug delivery methods used to overcome BBB and blood-brain tumor barrier (BBTB) stringent control over molecule transportation from blood circulation to cerebral tissues and vice versa. Exosomes as novel, natural, biocompatible nano-vehicles have been reviewed in more detail. The biogenesis, composition, isolation, and therapeutic cargo loading of exosomes have been extensively studied here. We also highlight current GBM therapies using exosomes loaded with efective factors, molecules, and genes, alongside future opportunities in the feld of developing novel drug delivery technologies to overcome the blood-brain barrier in GBM.

# **Blood‑Brain Barrier and Blood‑Brain Tumor Barrier: Two Major Limitations in GBM Drug Delivery**

The treatment procedure for glioma, one of the most ordinary brain tumors, is limited because of two reasons. There are two important barriers, including the blood-brain barrier (BBB) and blood-brain tumor barrier (BBTB) (Fig. [1](#page-2-0)), which make the passage of many drugs difficult and limited [[11\]](#page-15-10). Developing a drug delivery system will be possible to overcome these barriers. About 80% of brain tumors are glioma tumors, and common treatments include surgery, radiation therapy, temozolomide, and electric field therapy [[12\]](#page-15-11). This tumor is invasive in nature and cannot be completely removed surgically, so treating Glioma is one of the major scientific challenges [[12\]](#page-15-11). This type of brain tumor has an infiltrative growth pattern, so; its boundary becomes mixed with normal brain cells. This fusion of normal and cancerous cells has also made the healing process more difficult. Having a blood-brain barrier naturally prevents certain drugs and proteins from entering the brain  $[13]$  $[13]$  $[13]$ . This is the blood-brain barrier's natural role in protecting the brain's sensitive environment [[14\]](#page-15-13). One of the important consequences of this barrier is the difficulty of the examination process with the help of, for example, fluorescent tracking and treatment of tumors [[13](#page-15-12)]. The structure of BBB is built by a continuous, non-porous layer of capillary endothelial cells coated with a layer of the glycocalyx and tightly connected by a network of tight intercellular junctions (TJs), and adherens junctions, a basement membrane, pericytes, and perivascular astrocyte endfoot processes [\[15\]](#page-15-14). This complex BBB consists of three layers or barriers, including the glycocalyx, endothelium, and extravascular portion, which are organized in order from the blood to the brain. By understanding the structure and function of the BBB, it can be possible to overcome problems such as drug delivery in the treatment of brain tumors that are also hidden behind the BBTB. In the following, we will explain the three layers of the blood-brain barrier [[15\]](#page-15-14).

### **Glycocalyx**

The thickness of this gel-like layer is approximately 300 nm. It has negatively charged proteoglycans, glycosaminoglycan, and glycoproteins and is located on the laminar membrane of the endothelium  $[16]$  $[16]$ . The components of this layer are anchored to the laminar membrane with the help of transmembrane proteins [[17\]](#page-15-16). One of the most important roles of the glycocalyx layer is to prevent the adhesion of circulating cells and the passage of large molecules [[18\]](#page-16-0).



<span id="page-2-0"></span>**Fig. 1** Schematic representation of the healthy blood-brain barrier (BBB) and the blood-brain tumor barrier (BBTB)

### **Endothelium**

The endothelial layer of the blood-brain barrier has a different structure compared to the endothelium of other areas [\[19\]](#page-16-1). This layer has a specialized function with a thickness of approximately 200 nm. The cells are tightly connected in this layer and form a continuous, non-porous structure [\[19](#page-16-1)]. The number of pinocytic vesicles is reduced, so material transport is limited here [[19](#page-16-1)]. Due to these limitations, the material transfer is done through paracellular difusion and diferent intracellular mechanisms. Notably, the transfer of materials by the paracellular difusion method is limited due to the presence of tight junctions (TJs) [\[20](#page-16-2)]. Tight junctions support this particular vascular structure with the help of the cytoskeleton. The two proteins occludin and claudin-5 are more expressed in the blood-brain barrier TJs than in other regions, leading to greater strength. Only lipophilic, neutral, and small molecules can pass through the intracellular pathway [\[20](#page-16-2)]. Studies have shown that the blood-brain barrier actually allows hydrophobic molecules smaller than 400 Da in size and form fewer than 8 to 10 hydrogen bonds with water to pass through [[20\]](#page-16-2). Ideally, for the drug to be delivered effectively, it should have an octanol: water division ratio between 10:1 and 100:1. These specifc endothelial transmission characteristics add to the limitations of drug delivery [\[21\]](#page-16-3). There are some transporters found in endothelial cells in this region, including solute carriers (SLC) of the family of passive transporters and other transporters which actively transport the adenosine triphosphate-binding cassette (ABC) [[21\]](#page-16-3). However, various receptors are expressed in the endothelium of the BBB, such as the transferrin receptor, neonatal Fc receptor, and low-density lipoprotein receptor 1 (LRP1) [\[22](#page-16-4)].

#### **Extravascular Compartment**

Twenty-two to 32% of the surface of capillaries is covered by cells called pericytes [\[23\]](#page-16-5). Also, brain microvasculature, neuroglia, and neurons are coated by the processes of astrocytes [\[23\]](#page-16-5). In addition to secreting signals, these cells are essential for maintaining the integrity, physical, and metabolic support of the BBB [[24](#page-16-6)]. As a result, this neurovascular unit is able to respond dynamically and continuously to physiological and environmental changes [\[25](#page-16-7)]. The glioma brain tumor is hidden behind another barrier called BBTB. Secreting vascular endothelial growth factor (VEGF) through high-grade gliomas is the main stimulator of BBB compromise. Production of VEGF increases under hypoxic conditions and up-regulation of hypoxiainducible factor-1 [[26\]](#page-16-8). Alteration of the BBB architecture and increased capillary growth occurs as a result of increased secretion of VEGF and leads to stimulation of tumor vascular endothelium and abnormal expression of various transporters and receptors. These changes occur to provide the metabolic needs of tumor cells [\[26\]](#page-16-8). New capillaries are even more permeable than peripheral vascular capillaries. Another point is that microvascular high-grade and non-solid brain tumors are diferent but more permeable than normal [[27\]](#page-16-9).

Increasing the number of pores as well as increasing the size of the gaps between the endothelium, are two important reasons for the high permeability of BBTB [[26](#page-16-8)]. The degree of permeability of the BBB and the BBTB is measured with the help of fuorescently labeled dextrans. Endothelial pores of intracranial tumors are signifcantly smaller than extracranial tumors (210–550 nm compared to 380–2000 nm) [[28\]](#page-16-10). Capillary permeability depends more on the number of pores than on their size. Medium-sized vessels in tumors have 30% fenestrations and 10% open junctions. Recent studies using nanoparticles have shown that molecules smaller than 330 kDa can pass through the BBTB pores [[28](#page-16-10)]. Diferent types of endothelium are divided into three categories based on permeability. The endothelium in the skin, heart, and lungs is continuous and non-porous, and molecules larger than 4 to 6 nm do not pass through it [\[29\]](#page-16-11). However, this type of endothelium has 20-nm intercellular slits due to discontinuities in TJs [\[29\]](#page-16-11). The endothelium in the intestines, kidneys, and choroid plexus is a porous type through which 25 to 60 nm molecules pass [[29](#page-16-11)]. The third type is a special endothelium found in the liver, spleen, and bone marrow that contains large pores that can pass 100–200 nm molecules without an underlying basement membrane [[29](#page-16-11)]. Knowing these various types of endothelium could be helpful for the improvement of the drug delivery system. Anatomical location of the tumor, tumor type, stage, and volume cause changes in the BBB. The compromising range of BBB is diferent from serious disturbances that are present in the vasculature in solid, non-cerebral tumors compared to gentle compromise evident in neurodegenerative diseases, stroke, obesity, and diabetes, among other pathologies [[30\]](#page-16-12). The structure and function of the BBTB in low-grade glioma are similar to what is seen in normal BBB [\[31\]](#page-16-13). In high-grade glioma, the blood-brain barrier changes due to edema and gadolinium-based contrast accumulation. In addition, in high-grade glioma, areas with high vascular density are seen in the white matter of the same area [[32\]](#page-16-14). Penetration of glioma cancer cells causes astrocyte processes to migrate to the BBB and cause a fracture in it. On the other hand, infltrating cancer cells are protected by a BBB [[33](#page-16-15)]. Given the vessels that already exist in the BBTB and the new vessels that form in this area, it has been suggested that this barrier is involved in nourishing and oxygenating cancer cells. However, even in the presence of disruptions to the BBTB in the neoplasm core, BBB represents characteristics of intact BBB in certain areas. Therefore, while compromised, BBB still prevents the delivery of diagnostic agents to the tumor, which leads to reduced efficacy of intraoperative optical directive methods [\[34\]](#page-16-16).

# **Main Strategies to Overcome the BBB and Their Limitations**

Efective delivery of the drug to the central nervous system (CNS) has always been a challenge for scientists. This barrier rigorously controls the entry of molecules from circulation to cerebral tissues and vice versa so that virtually all of the large therapeutic compounds and more than 98% of small molecule drugs are prevented from crossing this barrier**.** Nowadays, several new technologies have been developed that can deliver suitable drugs to the CNS and treat glioma. These technologies can be classifed into two major categories, invasive and non-invasive techniques [\[35,](#page-16-17) [36](#page-16-18)]. Moreover, in high-grade gliomas, the drug is more likely to reach the tumor core due to damage to the BBB. However, the more important challenge is the aggressive nature of this type of tumor and its unclear boundary [\[37](#page-16-19), [38\]](#page-16-20). In the following, we will read about invasive and non-invasive techniques, including methods that have emerged due to compromised BBTBs, such as passive delivery and EPR, BBTB disruption, their applications, and clinical benefts.

### **Invasive Techniques**

#### **Intracerebroventricular and Intrathecal Infusion**

Intracerebroventricular and intrathecal administration is invasive to deliver therapeutic drugs to the brain. In this method, therapeutic agents were directly injected into the ventricles via an outlet catheter and were administrated into the spinal cord lumbosacral subarachnoid space by intrathecal lumbar injection. This strategy has been used to deliver chemotherapy drugs for brain cancer treatment, opioids for pain control, and therapeutic agents to treat various neurological diseases [[39](#page-16-21)]**.**

### **Convention‑Enhanced Delivery**

In theory, convection-enhanced delivery (CED) is a minimally invasive technique for transferring a wide variety of agents into the brain. An infusion catheter is used in the CED system, which is positioned into the parenchyma, and then the desired therapeutics are injected into the target tissue through positive pressure micro-perfusion generated by

a pump [[39](#page-16-21)]. The CED technique may deliver a wide range of agents. These agents include low molecular weight compounds from imaging tracers and small molecule antineoplastic agents to macromolecules such as proteins, nanoparticles, and viruses. Unlike difusion, the bulk fow generated by the pump homogenously distributes all the compounds in the target tissue regardless of molecular weight; at the same time, larger molecules are restricted because of the limitation of brain extracellular pore size. The major disadvantages of CED include (i) most macromolecules have not diffused from the injection site, which reduces efficacy and the volume of distribution; (ii) due to backfow, distribution of drugs is limited; and (iii) the safety and efficacy of this method have not yet been fully elucidated [[40,](#page-16-22) [41\]](#page-16-23).

#### **Interstitial Polymer Wafers**

The polymer wafers are placed into the resection cavity after surgery. They can be used for localized administration of therapeutic agents that cannot cross the BBB, for instance, in the glioblastoma treatment. This approach has increased attention to previously unused drugs due to their inability to cross the BBB or toxicity [[41](#page-16-23)]. The Gliadel wafer, as a biodegradable polymer wafer, was approved by FDA about 18 years ago for glioma treatment. However, its widespread use has been limited because of infection risk, local toxicity, and expensive cost. Therefore, more investigations must be done to reduce its complications, and more methods must be developed for polymer delivery [\[41–](#page-16-23)[43\]](#page-16-24)**.**

### **Disruption of BBB**

Drug delivery in this method is done in diferent ways, which are explained below. One of them is hyperosmolar opening which is safe and efective for chemotherapeutics in cases of CNS lymphoma, anaplastic oligodendroglioma, and other brain malignancies [[44\]](#page-16-25). In this method, due to the non-selective opening of the BBB, the entry of molecules through the blood leads to seizures, neurotoxicity, and other problems, so the clinical application of this method is limited [[37\]](#page-16-19). In another way, drugs are injected into a specifc area of the brain with the help of microbubbles based on ultrasound, with a lipid coating and a combination of intra-venous injection methods [[45\]](#page-16-26). The safety and effectiveness of this method need more investigation. Using the photodynamic method, the BBB can be opened with the help of ALA-5. After intravenous administration of ALA-5, laser irradiation with a wavelength of 635 nm increases the permeability of the BBB [[46](#page-16-27)]. This technique uses toxic agents, focused ultrasounds, radiation, or hypertonic solutions (mannitol, urea, arabinose). These agents cause a shrinkage and tight-junction dysfunction in the brain's endothelial cells and allow paracellular transport of therapeutic molecules into the brain parenchyma through the created window. However, this strategy has several limitations, including the following: (i) it is non-patient friendly, (ii) increasing the permeability of the BBB is done by a non-selective method which results in systemic toxicity in the CNS, and (iii) accumulation of unwanted blood components such as xenobiotic agents, neurotoxic, and exogenous materials that cause an injury to the CNS [\[47](#page-16-28)]**.** Nevertheless, recent investigations support the safety and efficacy of this method in humans. More studies are needed to understand better this technique's safety and potential therapeutic value [[41\]](#page-16-23).

### **Non‑invasive Techniques**

#### **Passive Delivery**

In this method, by transferring drugs smaller than 40 kDa, it is possible to prevent blood-tumor difusion gradient to some extent. The tumor-to-normal brain distribution ratio of drugs with low molecular weight is less than larger molecules [\[48](#page-16-29)]. Because of the quick removal of the small-molecule drugs from extracellular space and clearance from blood, the distribution of these drugs varies [[48\]](#page-16-29).

#### **Enhanced Permeability and Retention**

Drug delivery with this method is based on four components: hypervascularization of the tumor, increased permeability of tumor vasculature, hampered absorption of macromolecules back into the vasculature, and decreased drainage of molecules via the lymphatic system [[48](#page-16-29)]. Experimental studies have shown that drug delivery by this mechanism relies on damage to the BBTB. Due to the high permeability of BBTB in high-grade gliomas, it is possible to deliver many drugs by this mechanism. The important point is the lack of a lymphatic system in tumors, which inhibits the secretion of large molecules and lipids from the extracellular space, and drugs will be available to the tissue for a longer period of time [\[49](#page-16-30)]. In this drug delivery mechanism, the increase in vascular density seen in this type of cancer plays an important role. For this mechanism to be efective, biocompatible molecules must not be eliminated through the reticuloendothelial system and must not be reactive with blood and endothelial cells [\[48](#page-16-29)]. In addition, to prevent glomerular fltration, the molecules must be larger than 40 kDa and preferably have a weakly negative or neutral charge [\[50](#page-16-31)]. Recent studies have shown that one-micrometer lactobacilli are transported to the tumor by inhibiting angiotensin-converting enzymes and opening the endothelial cell junctions [\[51\]](#page-16-32). Conjugated polymeric compounds such as immunoglobulin G (160 kDa) and liposome-encapsulated drugs bind to albumin to increase their molecular weight; therefore,

they are delivered to the tumor by this mechanism [[48\]](#page-16-29). High molecular weight drugs delivered by this mechanism accumulate within half an hour, and the bioavailability of these drugs is between a few hours to a few days [[48\]](#page-16-29). Therefore, these large molecules are both safer than small molecules in terms of glomerular fltration and are available to the tissue and circulate for a long time [\[49\]](#page-16-30).

### **Modifcation of Drugs**

**Lipidization** A common technique to promote BBB permeability against drugs is the chemical modifcations of small molecules into their lipophilic analogs. For example, a fusion of a methyl group with morphine converts it to codeine, which increases its permeability from BBB up to 10-fold. However, lipidization causes molecules to be eliminated more quickly from the circulatory system via efflux transporters, thus having a negative effect on drug distribution. In addition, the lipidization of drugs can be used to modify drug structures and promote their affinity for endogenous endothelium transportation [[39](#page-16-21)]**.**

**Substrate for CMT** Carrier-mediated transcytosis (CMT) represents a mechanism for the transport of molecules into the BBB. ATP-binding cassette (ABC) transporters have a high affinity for a wide range of solutes, particularly lipidsoluble molecules with oxygen and nitrogen atoms in their structure. These ABC transporters actively pump molecules across the membrane by ATP hydrolysis; therefore, they can transfer the solutes in contrast to the concentration gradient. For instance, levodopa and gabapentin, the phenylalanine analogs, are transported by large neutral amino acid transporters [\[39](#page-16-21)].

**Substrate for RMT** Receptor-mediated transcytosis (RMT) is another class of transport technique that delivers defned substrates from the lumen of the endothelial cells into the cerebral tissue. Therapeutics such as anticancer drugs conjugated to relevant ligands or antibodies targeting RMT will allow delivery to the brain parenchyma [\[39](#page-16-21), [52\]](#page-16-33). Some wellknown receptors that have been utilized for this approach include insulin, insulin-like growth factor 1 receptor (IGF-1R), transferrin receptor (TfR), and low-density lipoprotein receptor-related protein (LRP1). In treating Alzheimer's disease, TfR has been considered to transport therapeutic antibodies into the CNS [\[53](#page-16-34), [54\]](#page-16-35). However, the side efects of this approach should be considered because the TfR is expressed in the intestine and liver [\[39](#page-16-21)]**.**

#### **Intranasal Delivery**

The intranasal route is an efective non-invasive technique for the transport of therapeutics to the CNS. The drugs enter the brain by crossing the nasal mucosa or nasal olfactory epithelium in this approach. Intranasal administration has several advantages, including easy self-administration, rapid absorption, patient comfort and compliance, avoidance of hepatic first-pass effect, and bypassing gastrointestinal enzymatic degradation, thereby enhancing drug bioavailability and minimizing systemic adverse efects. Several therapeutic agents have been administrated using the intranasal routes, such as cytokines, chemotherapeutic drugs, proteins, plasmids, small molecules, and neuropeptides (insulin or interferon-β) [\[39](#page-16-21), [40\]](#page-16-22). A neural pathway that directly connects the nasal mucosa to the brain allows the delivery of therapeutic agents to the CNS. Absorption occurs by different paths, including extracellular difusion (via difusion and/or convection), intraneuronal transport (via the olfactory sensory neuron), and intraneuronal transport (via the trigeminal nerve) [\[47](#page-16-28)]. Currently, a nicotine spray is in phase II clinical trial for treating the symptoms of Parkinson's disease, and midazolam nasal spray received FDA approval for treating seizures [[39\]](#page-16-21).

#### **Prodrug Bioconversion**

In this method, inactive pro-drug compounds or inactive pro-agents can cross from the BBB and reach the brain parenchyma**.** After entering the target site, under enzymatic and/or chemical reactions, their structures become modifed and are biologically active, exerting their pharmacological effects  $[47]$  $[47]$ .

### **Use of Transport Carriers**

**Nanoparticle‑Mediated BBB Delivery** One way to promote drug delivery through the BBB is to use a wide range of nanoparticles (NPs). NPs can pass through the BBB because they are administered intracerebrally and release the loaded drugs continuously. There are different types of NPs, including polymeric NPs, lipid-based NPs, and inorganic NPs. Small, less distributed therapeutic molecules can be included in nanoparticles by various chemical methods, such as adsorption and encapsulation. Moreover, large molecular agents can be bonded to the NP surface and improve their targeting [[35\]](#page-16-17). The nano-delivery technique is a method that has attracted the attention of many scientists. Using this technique increases the bioavailability of drugs in various ways and increases the chances of the drug reaching the afected area. The use of liposomes as one of the modifable nanomaterials that have two lipid membranes and have many applications has been widely adopted in this technique [[55](#page-16-36)]. Pharmacokinetic optimization of liposomes is performed by changing the membrane's size, composition, surface charge, and mechanical and biological properties. Consequently, Several parameters afect their performance, including size, shape, surface charges, stability, drug loading, and ligand density [\[56](#page-16-37)]. Some liposomal formulations have already been approved by FDA [\[55](#page-16-36)]. These liposomes escape phagocytosis with the help of cell-surface proteins derived from C6 glioma cells, which cause an efective liposomal interaction with tumor cells [[57\]](#page-16-38). Also, using a family of peptides that possess structural homology to ligands that induce endothelial transcytosis is a vital and determining stage in receiving drugs across the entire BBB and BBTB endothelium [[57](#page-16-38)]. Due to the diversity and complexity of gliomas, the clinical application of the techniques is limited. The difficulty of drug delivery in brain tumors, in addition to the existence of physical barriers, is due to the expression of a wide network of transporters and junctional proteins. Although the exact mechanisms of NPs crossing through the BBB are still not fully understood, diferent nanomaterialbased delivery systems are utilized to transport therapeutic agents or other molecules such as proteins, nucleic acids, or imaging agents across the BBB with no injury to the normal brain function [[40\]](#page-16-22). Also, some challenges and crucial problems need to be further studied before using nanocarriers for further biomedical applications, which are discussed below:

- i. The biocompatibility and biodegradation of NPs are essential factors for clinical application. The interaction of NPs with the immune system is complicated, and the safety of these NPs is still unclear.
- ii. The surface charge of NPs has a critical role in crossing through the BBB and must be balanced. According to general knowledge, due to the negative charge of the endothelial cells, the cationic NPs pass more easily through the BBB. On the other hand, neutral NPs or NPs with negative charge display lower toxicity and higher stability in the circulation than cationic NPs. Besides, the presence of charge on the surface of NPs can cause non-specifc adsorption with the circulation proteins, which disrupts the drug delivery process.
- iii. Despite advances in the use of nanoparticles for drug delivery, designing nanocarriers for better drug loading and efective drug release remains a signifcant challenge. For example, due to drug leakage during transportation, a limited number of drugs could be delivered to the tumor site in the brain. An ideal nanocarrier should have a high specifc surface, powerful interactions with the loaded drugs, and release drugs in a controlled manner in the targeted area [\[56\]](#page-16-37).

**Virus‑Mediated BBB Delivery** The use of viral vectors is another strategy for crossing from BBB and delivering the therapeutic drugs into the brain. In this strategy, tumor cells are targeted through cell surface receptors, and virus replication derivatives are used to overcome tumor growth. Previous in vivo studies showed that the use of the measles virus has cytotoxic efects on glioma stem cells and increases survival in a mouse model. Viral vectors, in combination with other routine treatments, such as radiation therapy or CED, may have synergistic efects [\[41](#page-16-23)]. Also, Huang *et al.* reported that Toca 511, a replicating retroviral vector, can successfully deliver a cytosine deaminase gene and signifcantly improve survival in orthotopic glioblastoma models. Combining this approach with radiation therapy or CED opens a new window for the future treatment of patients with diagnosed malignant glioma [[58](#page-17-0)]. Although the use of viruses as vehicles has some advantages, such as small size and permeability across the BBB, it also has some limitations. The entry of viral capsid proteins into non-targeted tissues causes many complications, such as enhanced immune response and unwanted biochemical changes that increase the need for safer alternative methods. These viruses may also be lethal and carcinogenic [[39](#page-16-21)].

**Exosome‑Mediated BBB Delivery** The use of exosomes as a novel non-cell-based strategy for drug delivery has recently received much attention. Exosomes can pass the BBB and can be used to transfer small pharmaceutical molecules to the brain tumor. A small but growing number of new studies are developing the use of exosomes as biological carriers for the treatment of brain tumors [[59](#page-17-1)]. Therapeutic drugs can be loaded into exosomes by several techniques, including sonication, electroporation, freeze-thaw treatment, surfactant treatment, transfection, and the use of simple incubation [[60](#page-17-2)]. Today the use of exosomes as delivery vehicles for brain tumor treatment has been considered by many researchers for some reasons: (1) exosomes affect many biological processes, comprising cell proliferation, apoptosis, differentiation, and immune response by released from donor cells and entering acceptor cells; (2) stability of exosomal RNA higher than cellular RNA; (3) during long-term storage, exosomes are highly resistant to degradation as well as to freeze-thaw cycles; (4) administered exosomes are nonimmunogenic; (5) they do not have tumorigenic properties because they are non-viable; (6) unlike viral vectors, drug delivery via exosomes do not adversely increase the expression of genes; (7) exosome membranes or their cargoes can be used to target specific tumors or personalized therapy; and (8) exosomes can cross from BBB which makes them suitable drug delivery tools for the treatment of brain tumors such as glioblastoma. Despite the positive results of recent experiments and promising advances in recognizing the importance of exosomes, using these vehicles for treating brain malignancies is far from a clinical reality, and more studies are needed to develop exosome-based therapies [\[59\]](#page-17-1) (Fig. [2](#page-7-0)).



<span id="page-7-0"></span>**Fig. 2** Novel invasive and non-invasive drug delivery strategies to overcome the intact BBB and leverage the disrupted nature of the BBTB to target cancer cells of GBM. BBB: blood-brain barrier, BBTB: blood-brain tumor barrier, GBM: glioblastoma multiform

# **Exosomes: Biogenesis, Composition, and Functions**

Exosomes, as nanoscale vesicles with approximately 30–120 nm in size, circulate in virtually all body fuids, including plasma, saliva, urine, milk, amniotic fuid, and even cerebrospinal fuid [[61\]](#page-17-3). Exosomes are generated within multivesicular bodies (MVB) with invagination of the late endosome membrane and biomolecule encapsulation. The fusion of MVBs with the plasma membrane leads to exosome secretion into the circulation, and then these vesicles migrate to the recipient cells. The bilayer membrane of the exosome is mainly composed of a high level of lipids—cholesterol, phosphatidylserine, sphingomyelin, gangliosides, unsatu-rated lipids—and proteins [[62](#page-17-4), [63](#page-17-5)]. The presence of high levels of sphingomyelins and unsaturated fatty acids in the exosome membrane is probably related to its rigidity, making it resistant to degradation when secreted out of the cell, and it has a stable structure as a carrier [\[64](#page-17-6)]. The exosomal lumen often contains active biomolecules, including various metabolites, proteins, lipids, mRNA, and diferent noncoding RNA (ncRNA) [[65\]](#page-17-7). Exosomes directly connect to the receptors located on the recipient cell surface and fuse the contents of their membrane with its plasma membrane. This process plays a vital role in the regulation of recipient cell functions by carrying proteins, lipids, and nucleic acids [[66\]](#page-17-8). In this way, exosomes play significant roles in maintaining normal conditions, such as intercellular communication, tissue repair, hematopoietic function, and organ development, and are involved in pathologic conditions, such as cancer progression and metastasis [\[62\]](#page-17-4). Exosomes can be utilized as a vehicle to transfer functional molecules such as proteins, lipids, nucleic acids, and various non-coding RNAs from one cell to another. In addition, their contents can rescue them from immune system attacks  $[67]$  $[67]$  $[67]$ . The effect of exosomes on recipient cells is diferent due to the expression of various receptors on the recipient cell surface that cause heterogeneity in the function of exosomes so that one set of exosomes induces apoptosis and others signifcantly promote cell proliferation. This heterogeneity also depends on the tissue and organ from which the exosome originated. The interaction between exosome formation and the regulation of secretory vesicles in neuronal cells suggested a new perspective on the relationship between these vesicles and neurological disease pathogenesis. Exosomes may increase or decrease the aggregation of unfolded proteins in the brain. Thereby, they can contribute to the progression of neurodegenerative diseases, and on the other hand, exert detoxifying and neuroprotective functions [[68\]](#page-17-10). Recently, extracellular vesicles, particularly exosomes, have been used as a novel delivery system for gene or drug delivery. Exosomes have many advantages compared to other drug delivery systems due to the reasons that will be mentioned as follow. First, exosomes can introduce as versatile carriers. A wide range of biological cargoes, including mRNAs, small RNAs, and proteins, can be transferred by exosomes to the target cells. Second, exosomes can cross biological barriers such as BBB and move to the tissues without blood circulation, for instance, the dense cartilage. In addition, due to their low clearance rate, they can remain in the target tissue for a long time [[69](#page-17-11)]. In spite of potential advantages, exosomes are at the primitive stages of clinical development despite being touted as a consolidated therapeutic approach for many diseases. There are several challenges associated with the use of exosomes in the clinical setting, including the lack of standard isolation and purifcation protocols, the risk of infectious agent transmission, the safety concerns, the pleiotropic efect, batch-to-batch inconsistencies, sterility, and the impact of storage conditions on exosome function and profle composition. In addition, the production of exosomes is currently a time-consuming and expensive process, which may limit their accessibility as a therapeutic option [[70](#page-17-12)]. While exosomes hold great potential as therapeutic agents for brain diseases, their systemic application faces several challenges and limitations that must be addressed through rigorous research and development [[71\]](#page-17-13).

Due to their ability to transfer biological materials, including proteins, nucleic acids, and lipids, exosomes have gained signifcant attention in the last few years as a potential vehicle for targeted drug delivery. Furthermore, some of the limitations associated with conventional drug delivery systems can be overcome by using these systems, such as limited bioavailability and off-target effects [[72](#page-17-14)]. Some additional sections and data related to exosomes and their role in drug delivery:

- (1) Exosome-mediated transfer of therapeutics: Exosomes have been shown to transfer therapeutic agents such as small interfering RNAs (siRNAs), microRNAs (miR-NAs), and chemotherapeutic drugs between cells. This transfer can occur between cells of the same type or different types, including between cancer cells and normal cells. Using exosomes as vehicles for drug delivery can potentially improve the bioavailability and efficacy of therapeutics [\[73](#page-17-15)].
- (2) On-target delivery: Exosomes have been shown to selectively target specifc cells and tissues, including cancer cells and the brain. This targeted delivery can be achieved by modifying exosome surface proteins, such as by engineering exosomes to express specifc ligands that bind to receptors on the target cells. The ability of exosomes to target specifc cells and tissues may also reduce off-target effects and toxicity associated with conventional drug delivery [\[74\]](#page-17-16).

To methodically decipher the application of these extracellular vesicles and propel research in this feld, exosomes should be isolated from various sources - cell debris and interfering components [\[75](#page-17-17), [76](#page-17-18)]. The properties of exosomes largely depend on the isolation technique; therefore, until now, numerous studies have been developed for the isolation of exosomes from biological fuids and cells based on their shape, density, size, or surface components [\[77\]](#page-17-19). With each of these isolation techniques, we deal with a tradeoff between yield and specificity [[75\]](#page-17-17). There is an urgent demand for developing techniques that yield a high quantity and purity of isolated exosomes. The current exosome isolation techniques developed will be discussed in detail in the following sections, along with their advantages and drawbacks [\[77\]](#page-17-19).

# **Choosing the Proper Exosome Isolation Technique**

The type of original sample and the intended use has a major infuence on the choice of exosome isolation method. The type of starting material affects the success of exosome isolation, and it is evident in isolation from complex samples. The purity of isolated extracellular vesicles is low, especially in the case of exosomes obtained from plasma [\[78](#page-17-20)]. The high risk of protein contamination is a huge drawback of exosome isolation from these matrices. To overcome this issue, a combination of various methods, such as centrifugation, protein digestion, ultrafltration, and SEC are used to improve exosome purity. However, additional steps complicate the isolation and slow down the process, leading to low recovery yields [\[75\]](#page-17-17). In tissue culture samples, ultracentrifugation is considered an adequate method for exosome isolation. Table [1](#page-9-0) compiles the most frequently employed methods and their main characteristics.



<span id="page-9-0"></span>**Table 1** Various methods of exosomes isolation  $i$ eolatic ه<br>+ र्नु  $\frac{1}{2}$  $\ddot{\phantom{0}}$ 

# **Strategies for Loading Therapeutic Cargos into Exosomes**

Exosomes are able to contain bioactive compounds that are either hydrophobic or hydrophilic due to their amphiphilic nature; these molecules can be incorporated on their surface as well [[79](#page-17-21)]. Based on this agreeable feature of exosomes, many approaches have been developed to load cargoes in exosomes; among them, incubating cargoes with exosomes or exosome-secreting cells is a mild and easy-to-operate strategy. In this method, cargoes difuse across the membrane without disrupting the integrity of exosomes based on concentration gradient. The ratio of cargoes and cells/ exosomes, the concentration of cargoes, culture time, and environment influence the efficiency of this method. Even though these parameters have been strictly optimized for achieving optimum loading efficiency of incubation, the endpoint efficiency has remained considerably low. For instance, the loading efficiency of incubation of proteins (e.g., catalase) and chemotherapeutic drugs (e.g., paclitaxel) with exosomes at room temperature is only  $4.9 \pm$ 0.5% and  $1.44 \pm 0.38$ %. This can be due to several limiting factors, which are as follows: The frst restricting factor is the limited concentration of cargoes in the incubation solution. The gradient-based difusion is markedly curbed by the saturation concentration of certain cargoes and consequently restricts the upper limit of cargo loading; The second one is the exosomal membrane which acts as a barrier that restricts the difusion of most hydrophilic molecules across the exosomes; and lastly, the large size of some cargoes such as proteins and nano-materials hinders their efficient difusion across the exosomal membrane without external force [[80\]](#page-17-22). There are various ways to overcome these limitations, such as physical treatments like sonication, electroporation, or surfactant treatment; mechanical shear force, electric feld, and membrane molecule dissolution can also be utilized to create micropores in exosomal surfaces, too. Moreover, extrusion induces membrane recombination by employing stronger shear force, and freeze-thaw treatment enhances membrane fusion through rapid temperature fuctuations. Many studies have investigated the cargo loading efficiency of these approaches. Among all these treatments, physical approaches enhance exosome loading efficiencies more signifcantly than incubation. Several studies have pointed out that sonication is probably the most efective technique in this regard, whereas electroporation is not a suitable approach due to causing exosome damage. Besides the noticeable superiority of physical treatments in enhancing the loading efficiency of exosomes, they also have disadvantages. One of these drawbacks is the probable damage of physical treatments such as electroporation to the exosomal membrane that may lead to severe membrane aggregation. Second, surfactant treatment may lead to the increased presence of impurities and cause potential toxicity. Moreover, physical treatment may also damage or inactivate cargo and interfere with the biological functions of exosomes. These disadvantages bring up the importance of precise control of diferent parameters in physical treatments, such as shear force level, the voltage of the electric feld, active agent concentration, and the number of freeze-thaw cycles to prevent or minimize adverse outcomes [\[79](#page-17-21), [80\]](#page-17-22). Incubation or physical treatments are suitable for loading a plethora of diferent cargo. Several strategies have been developed to load specifc categories of materials into exosomes. Transfection is a common approach for efficiently loading nucleic acids and proteins. In this method, cells/exosomes are efficiently transfected with protein-expressing plasmids or nucleic acids. This technique is laborious, time-consuming, and expensive for generating large batches of cargo-packaged exosomes; however, it is not suitable for loading drugs and has potential harm or contamination to cells and exosomes due to the presence of a transfection reagent. Another strategy only used for loading noble metals into exosomes is *in situ* assembly and synthesis, a synthetic chemical method to package desired nanoparticles into exosomes without physical damage to the exosomal surface. Its application for cargo loading is limited and restricts further application [\[80](#page-17-22)]. Overall, with the current exosomal loading techniques, simultaneous efficient loading of desired materials into exosomes and minimizing exosomal surface damage is a paradox. The important question that we are left with is how to utilize the advantages and strengths of the strategies mentioned above and avoid their disadvantages. To answer this question, we need to carry out comprehensive studies to expand our understanding of exosome biogenesis and content sorting/packaging mechanisms [\[76](#page-17-18)].

# **Role of Exosome in Delivery of Efective Therapeutics for GBM Therapy**

Exosomes are extensively used as chemotherapeutics delivery for conventional drugs, genes, and other natural compounds in GBM. Exosomes have many privileges over other synthetic nanoparticles for gene or drug delivery [[81,](#page-17-23) [82](#page-17-24)]. Furthermore, under both pathological and physiological conditions, exosomes can be used for chemotherapeutics because of their acceptable stability in circulation [[81\]](#page-17-23). To evaluate the efficacy of exosomes for delivering therapeutics across the BBB, drugs were administered in the absence of exosomes as carriers and encapsulated in exosomes. In the absence of exosomes, therapeutics remained with the vasculature circulation and did not cross the BBB, whereas, in the presence of exosomes as carriers, a reduction of tumor

progression was observed due to increased delivery of drugs across BBB. This highlights a prominent feature of exosomal-based therapy, allowing the transport of anti-tumor agents across the BBB, which is otherwise highly impermeable to many chemotherapeutic agents [\[83](#page-17-25), [84](#page-17-26)]. Studying the pathophysiology of exosomes secreted from glioma cells can open up novel therapeutic avenues. For instance, it has been demonstrated that exosomes released by glioma cells can activate glycolysis in the human bone marrow mesenchymal stem cells (hBMSCs). This results in their tumorlike phenotype transformation and indicates that the mutual efect between exosomes and hBMSCs in the tumor microenvironment may be adopted as a therapy for glioma [\[85,](#page-17-27) [86](#page-17-28)]. Exosomes derived from brain endothelial and glioblastoma-astrocytoma cells (U-87) have been used as favorable drug delivery vehicles for model chemotherapeutics such as doxorubicin and paclitaxel [[83](#page-17-25)]. In addition to the common chemotherapeutics (such as doxorubicin and paclitaxel) used in the treatment of GBM, effective factors and molecules in herbal medicines were loaded into exosomes (derived from diferent cells) for GBM and are listed in (Table [2](#page-12-0)).

Studies have demonstrated that exosomes have the ability to regulate a variety of complex signaling pathways by mediating small molecules such as miRNAs, which provides a powerful tool for GBM [[112,](#page-18-0) [113\]](#page-18-1). The biological functions of exosomal microRNAs -gene regulatory factors -are different in glioma. Therefore, Gene therapy has the potential to be a novel and promising treatment strategy for GBM. Similar to chemical drugs, the low permeability of BBB impedes gene delivery to cerebral tissue [\[114](#page-18-2)]. As shown in Table [3](#page-13-0), many studies have used diferent genes loaded into exosomes for GBM (Table [3](#page-13-0)). Exosomal microRNAs have been used successfully as biomarkers and therapeutic targets in other diseases. In recent studies, exosomal miRNA plays an important role in glioma occurrence, invasion, development, metastasis, and treatment resistance [\[112\]](#page-18-0). For precise glioma treatment, the use of exosomal miRNAs in combination with exosomes and transcriptomics is expected to be a new approach  $[112, 115]$  $[112, 115]$  $[112, 115]$  $[112, 115]$ . Sakr et al.  $[116]$  have shown the transfection of miR-150-5p or miR-133a mimics into the exosomes generated from glioma cells and co-cultured these exosomes with glioma cells. Those exosomes inhibited the expression of membrane type 1 matrix metalloproteinases (MT1-MMP) and subsequently induced apoptosis of glioma cells [\[112,](#page-18-0) [116\]](#page-18-4). As a natural carrier of miRNAs, exosome is a nano-scale bilipid layered extracellular vesicle with good stability in circulation, excellent permeability to biological membranes, low immunogenicity, and toxicity. It can pass through the blood-brain and blood-cerebrospinal fuid barriers without inducing immune rejection. Recently, with the extensive and in-depth ongoing study of exosomal miRNAs and their molecular regulatory network, it has been confrmed that exosomes transporting specifc miRNAs can regulate and alter the biological characteristics of glioma cells; consequently, they can efectively inhibit the malignant development of glioma [\[112,](#page-18-0) [117](#page-18-5)]. Diferent chemotherapeutics and miRNAs have been loaded into exosomes for GBM therapy. Lang et al. transfected bone marrow mesenchymal stem cells with miR-124a lentiviral vector and isolated exosomes generated by these cells from the medium supernatant. They co-cultured these exosomes with glioma stem cells and discovered a significant decrease in the proliferation and survival rate of glioma stem cells [\[118\]](#page-18-6). Furthermore, mice with intracranial glioma stem cell transplantation that were treated with isolated bone marrow mesenchymal cell exosomal miR-124a demonstrated prolonged survival time [[112\]](#page-18-0). This fnding showed that exosomes could selectively carry miR-124a as their cargo to inhibit glioma growth and invasion. The main mechanism associated with miR-124a is that its overexpression leads to a decrease in the level of target fork head box protein A2 (FOXA2) and causes lipid accumulation in cells, and therefore glioma stem cells lose their ability to metabolize lipids, resulting in cell poisoning efectively. Kim et al. also indicated that the overexpression of exosomal miR-584 in U87 cells was associated with an increased apoptosis rate and impaired proliferation and migration. Further animal studies have shown that U87 tumors transplanted into mice exposed to exosomes overexpressing miRNA-584 suppressed tumor growth [[119](#page-18-7)] (Table [3](#page-13-0)). The studies mentioned above suggested that exosomes secreted by BMSCs can be used as delivery vehicles for chemotherapeutics in GBM. This particular treatment approach is quite efective due to its prominent efect on tumorigenesis and its long-term inhibitory efect. Generally, we can tap into the therapeutic potential of exosomes as natural delivery vehicles by adopting them for the selective knockout or inhibition of genes involved in tumor progression or overexpression of related key tumor suppressor genes. This can bring new hope to the feld of targeted glioma therapy, whether through delivering chemotherapeutics, proteins or nucleic acids, and other efective therapeutic factors (Fig. [3](#page-14-0)).

## **Conclusion and Future Perspectives**

The first step in malignant cerebral tumor treatment is resection. However, there still is a high risk of remaining single tumor cells in the outer layers of the brain tumor. Thus, subsequent chemotherapeutic intervention can be a successful strategy. Despite the advancement in drug development, the low penetrability of the intact blood-brain barrier is still a huge challenge, which the development of novel drug delivery techniques can overcome. A comprehensive list of invasive and non-invasive drug delivery techniques was covered here, mentioning each technique's advantages, drawbacks,



# <span id="page-12-0"></span>**Table 2** Efective Factors and Molecules Loaded into Exosomes for GBM Therapy



# <span id="page-13-0"></span>**Table 3** Diferent genes loaded into exosomes for GBM therapy



#### **Table 3** (continued)



and limitations. Drug lipidization leads to a higher risk of elimination from the circulatory system, enhanced permeability, and retention technique, and carrier-mediated transcytosis has limitations in regard to the type of drugs they

can deliver to cerebral tissues. Intranasal delivery can deliver drugs in a non-invasive, rapid, and self-administered manner to the brain. This technique can be adapted for delivering exosomes as already used in two clinical trials for the



<span id="page-14-0"></span>**Fig. 3** Exosomes are vesicles with a phospholipid bilayer membrane that contain many kinds of proteins, such as membrane transporters, and heat shock proteins. In addition, it also contains a lot of ncRNA, including miRNA and lncRNA with surface protein markers. a Current exosome isolation techniques; b Schematic representation of exosome structure, c: Efective factors, conventional drugs, genes, and other natural compounds loaded into exosome for GBM therapy. GBM: glioblastoma multiform, lncRNA: long non-coding RNA, ncRNA: non-coding RNA, miRNA: microRNA

administration of mesenchymal stem cell-derived exosomes in healthy (NCT04313647) and severe COVID-19 patients (NCT04276987, NCT04602442) [[151,](#page-19-20) [152](#page-19-21)]. In spite of the popularity of NPs among scientists, this technique has several signifcant drawbacks, such as immunogenicity, biocompatibility, biodegradability, and safety. Liposomes are the only FDA-approved NPs for drug discovery. This calls for extensive research to use other types of NPs in drug delivery safely. Viral delivery methods enable facile delivery of cargoes through the BBB but impose the risk of immunogenicity and carcinogenicity. Exosomes are amazing drug delivery candidates due to their non-immunogenic, non-tumorigenic, and natural propensity to penetrate biological barriers. Moreover, exosomal RNAs are more stable than cellular RNAs and can regulate signaling pathways in the brain. The downsides of exosomes are the lack of s standardization, high purity, low protein contamination, and high-throughput isolation methods. The current isolation methods listed in Table [1](#page-9-0) all have huge trade-ofs. Currently, ultrafltration is widely used in producing exosomes through good manufacturing practices, sucrose gradient centrifugation, and commercial exosome isolation kits such as ExoQuick. Exosome production following GMP consists of three steps: cell expansion, exosome isolation, and exosome characterization, which leads to a cost of around 4500\$ for experimental exosome treatment in the USA [\[153](#page-19-22)]. All of these steps need proper optimization to meet the FDA's premarket review and approval requirements. In addition to this issue, current methods for loading efective molecules and genes into exosomes are not efficient and lead to low yield due to high exosome loss and damage to the surface of the exosomes. Therefore, despite the promising potential of exosomes as non-invasive methods for drug delivery to cerebral tissues, it is still far from reality, and further research is needed to bring exosomes to market.

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# **Declarations**

**Ethics Approval and Consent to Participate** Not applicable.

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