

## Use of Inducible Feedback-Resistant *N*-Acetylglutamate Synthetase (*argA*) Genes for Enhanced Arginine Biosynthesis by Genetically Engineered *Escherichia coli* K-12 Strains

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Received 8 December 1997/Accepted 6 March 1998

The goal of this work was to construct *Escherichia coli* strains capable of enhanced arginine production. The arginine biosynthetic capacity of previously engineered *E. coli* strains with a derepressed arginine regulon was limited by the availability of endogenous ornithine (M. Tuchman, B. S. Rajagopal, M. T. McCann, and M. H. Malamy, *Appl. Environ. Microbiol.* 63:33–38, 1997). Ornithine biosynthesis is limited due to feedback inhibition by arginine of *N*-acetylglutamate synthetase (NAGS), the product of the *argA* gene and the first enzyme in the pathway of arginine biosynthesis in *E. coli*. To circumvent this inhibition, the *argA* genes from *E. coli* mutants with feedback-resistant (fbr) NAGS were cloned into plasmids that contain “arg boxes,” which titrate the ArgR repressor protein, with or without the *E. coli carAB* genes encoding carbamyl phosphate synthetase and the *argI* gene for ornithine transcarbamylase. The free arginine production rates of “arg-derepressed” *E. coli* cells overexpressing plasmid-encoded *carAB*, *argI*, and fbr *argA* genes were 3- to 15-fold higher than that of an equivalent system overexpressing feedback-sensitive wild-type (wt) *argA*. The expression system with fbr *argA* produced 7- to 35-fold more arginine than a system overexpressing *carAB* and *argI* genes on a plasmid in a strain with a wt *argA* gene on the chromosome. The arginine biosynthetic capacity of arg-derepressed DH5 $\alpha$  strains with plasmids containing only the fbr *argA* gene was similar to that of cells with plasmids also containing the *carAB* and *argI* genes. Plasmids containing wt or fbr *argA* were stably maintained under normal growth conditions for at least 18 generations. DNA sequencing identified different point mutations in each of the fbr *argA* mutants, specifically H15Y, Y19C, S54N, R58H, G287S, and Q432R.

The mammalian urea cycle is the main chemical pathway for the “detoxification” of ammonia by conversion to urea which is efficiently eliminated in the urine. Hyperammonemia, a clinical problem with severe consequences for the central nervous system, is usually caused by liver disease or inherited metabolic disorders. This work was undertaken to engineer *Escherichia coli* strains for enhanced incorporation of ammonia into arginine. The availability of such a biological system could then be used for development of therapy for the removal of ammonia in hyperammonemic patients. For example, these bacteria can be used to colonize the intestine for the purpose of incorporating free intestinal ammonia into arginine. As arginine contains three nitrogen atoms compared to the one atom in glutamate, the “flux” through this biosynthetic pathway, if enhanced, would result in incorporation of a large number of nitrogen atoms into organic compounds.

In *E. coli*, biosynthesis of arginine from glutamate is carried out by a series of reactions initiated by the acetylation of glutamate by *N*-acetylglutamate synthetase (NAGS) encoded by *argA* (2) (Fig. 1). Arginine biosynthesis is regulated via transcriptional repression of the *arg* regulon and by feedback inhibition of NAGS by arginine (2, 6, 10, 19). L-Arginine represses *argA* expression with a ratio greater than 250 and inhibits NAGS activity ( $K_i = 0.02$  mM) (9). In order to develop a system for enhanced biosynthesis of arginine by *E. coli*, effective transcriptional derepression of *arg* biosynthetic genes and feedback-resistant (fbr) NAGS enzymes are required. Pre-

vious attempts to overproduce arginine in *Serratia marcescens* by using this strategy were unsuccessful, since the bacteria carrying the chromosomal fbr *argA* mutations were unstable, giving rise to *argA* mutants with reduced activity or with altered affinity for glutamate (8, 15, 16). Recently, we have reported the use of a plasmid system in *E. coli* for enhanced biosynthesis of arginine by means of derepression of the arginine regulon and simultaneous overexpression of the *E. coli carAB* genes encoding carbamyl phosphate synthetase and the *argI* gene for ornithine transcarbamylase on a plasmid (18). Arginine production in these bacteria was 6- to 16-fold higher than controls, but only if exogenous ornithine was added to the incubation medium, since ornithine production was limited due to feedback inhibition of NAGS by arginine. In order to circumvent the requirement of exogenous ornithine, fbr NAGS activity was needed. The *argA* genes from the three fbr NAGS *E. coli* strains of Eckhardt and Leisinger (5), as well as from two newly isolated fbr *argA* strains, were incorporated into the previously engineered arginine-producing systems, and the modified expression systems were investigated with respect to arginine production and strain stability. Different single-base substitutions in *argA* genes were found in each of the fbr NAGS strains.

### MATERIALS AND METHODS

**Bacterial strains and plasmids.** The bacterial strains and plasmids used in this study are listed in Tables 1 and 2. *E. coli* strains used in this study were the K-12 derivatives, DH5 $\alpha$  (Gibco-BRL, Bethesda, Md.) and MG1655R, an *argR* strain incapable of producing the arginine repressor (obtained from Werner Maas, New York University). The *argA* mutant strains (EE11, EE17, and EE51) and the parent strain A1Rthy (5) were obtained from Dieter Haas, Mikrobiologisches Institut ETH, Zurich, Switzerland. The *E. coli* PT2 strain (11) used for the isolation of new fbr NAGS mutants and the pAI1 plasmid, a pBR322 derivative containing the *E. coli argI* gene (12), were obtained from Nicolas Glansdorff, University of Brussels, Brussels, Belgium.

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TABLE 1. *E. coli* strains used in this study

Strain	Genotype <sup>a</sup>	Reference or source
DH5α	<i>supE44 ΔlacU169</i> (φ80 <i>lacZΔM15</i> ) <i>hsdR17 recA1 endA1 gyrA96 thi-1 relA1</i>	7
MG1655R	<i>argR::Tn7</i>	W. Maas
A1Rthy	<i>argD argR his proAB thyA nalA</i>	5
EE11	<i>argD argR argA213(11) his proAB thyA nalA</i>	5
EE17	<i>argD argR argA214(17) his proAB thyA nalA</i>	5
EE51	<i>argD argR argA215(51*) his proAB thyA nalA</i>	5
PT2	F <sup>-</sup> <i>argD proAB his ilvA metB rpsL</i>	11
PT2M216	F <sup>-</sup> <i>argD proAB his ilvA metB rpsL argA216</i>	This study
PT2M217	F <sup>-</sup> <i>argD proAB his ilvA metB rpsL argA217</i>	This study

<sup>a</sup> The *argA* allele numbers given in this study were assigned by the *E. coli* Genetic Stock Center and replace the designations within parentheses given in reference 5.

The *argA* genes, without promoter sequence, from the feedback-sensitive wt (A1Rthy and PT2) and fbr (EE11, EE17, EE51, PT2M216, and PT2M217) strains were amplified by PCR and cloned into pABI as follows. The genes were engineered by PCR to include an intercistronic region with a ribosome binding site and an *NcoI* site near the initiation codon. Forward and reverse primers containing flanking *BamHI* and *XbaI/HindIII* sites, respectively (5'-CC CGGATCCTCAGGAGTAAAAGGCCATGGTAAAGGACGTAACCAACC-3' and 5'-CCCAAGCTTCTAGATTACCTAAATCCGCCATCAA-3'), were used to amplify the entire gene from chromosomal DNA. The resulting fragment (1,373 bp) was cut with *BamHI* and *XbaI* and cloned into pABI to obtain plasmids containing *argR* titrating boxes, *carAB*, *argI*, and either a feedback-sensitive wt (pABIA) or fbr (pABIM) *argA* gene (Fig. 2a). The wt or fbr *argA* genes were also cloned into plasmids containing *arg* boxes without *carAB* or *argI* producing pA (wt) and pM (mutant) plasmid derivatives. They were produced by linearizing the pABIA and pABIM derivatives with *NcoI* to remove *carAB* and *argI* followed by religation (Fig. 2b). As the fbr *argA* gene from PT2M217 contained two separate mutations, the isolated gene was restricted with *NcoI* and *PstI* and *PstI* and *XbaI* (to separate the mutations), and the fragments were cloned into pA to obtain pM218 and pM219, respectively, each harboring a single mutation. The inserts were sequenced for verification. To construct plasmids containing *carAB* and wt or fbr *argA*, but not *argI*, the pABIA and pABIM plasmids were digested with *KpnI* and *BamHI* to remove the *argI* fragment, filled in using the Klenow enzyme, and ligated.

We verified the overexpression of plasmid genes by sodium dodecyl sulfate-polyacrylamide gel electrophoresis and specific enzyme assays as described before (18; data not shown).

**Arginine biosynthesis experiments.** A single colony of cells transformed with the engineered plasmid or parent vector was inoculated into 10 ml of LB with the appropriate antibiotic and grown to saturation at 37°C. The saturated culture was diluted 15-fold and grown to log phase ( $A_{600} = 0.5$  to 0.6) and then induced with 0.5 mM IPTG (isopropyl-β-D-thiogalactopyranoside) at 37°C for 2 h. Three

45-ml aliquots were centrifuged for 10 min at 1,500 × *g* in a Beckman TJ-6 centrifuge, and the bacterial pellets were washed once with 10 ml of M9 minimal medium without a nitrogen source. One pellet was resuspended in 1 ml of M9 minimal medium and used to determine free arginine at time zero. The other two

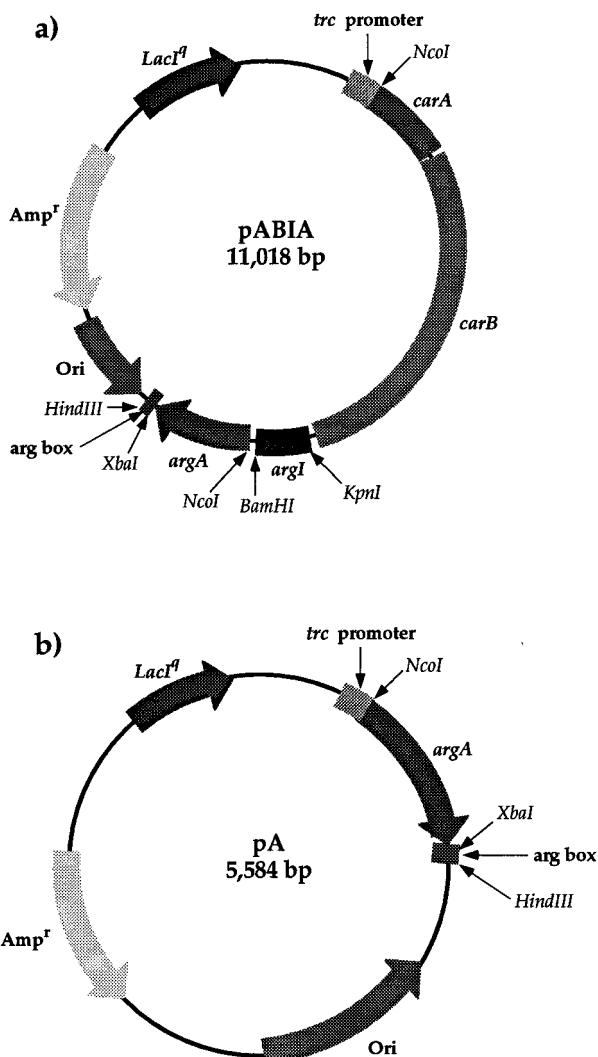


FIG. 2. pABIA (linked as an operon) (a) and pA vectors (b) engineered for this study. The vectors contained the gene(s) downstream from a control region which includes the *trc* promoter and a *lac* operator. The constructs also contained an *arg* box cloned from the *argI* gene for binding and titration of the arginine repressor. Ori, ColE1 replication origin.

TABLE 2. Expression plasmids used in this study

Plasmid <sup>a</sup>	Expressed plasmid gene(s)
pABI	<i>carAB argI</i>
pABIA	<i>carAB argI argA</i>
pABIM213	<i>carAB argI argA213</i>
pABIM214	<i>carAB argI argA214</i>
pABIM215	<i>carAB argI argA215</i>
pABIM216	<i>carAB argI argA216</i>
pABIM217	<i>carAB argI argA217</i>
pABA	<i>carAB argA</i>
pABM213	<i>carAB argA213</i>
pABM215	<i>carAB argA215</i>
pA	<i>argA</i>
pM213	<i>argA213</i>
pM214	<i>argA214</i>
pM215	<i>argA215</i>
pM216	<i>argA216</i>
pM217	<i>argA217</i>
pM218	<i>argA218</i>
pM219	<i>argA219</i>

<sup>a</sup> All plasmids except pABI (18) were constructed for this study and are derivatives of pUC19 containing the *trc* promoter and *argR* titrating "arg boxes" from the *argI* gene and *LacI<sup>f</sup>*.

TABLE 3. Arginine production by *E. coli* K-12 strains transformed with different plasmids<sup>a</sup>

Plasmid	Arginine concn <sup>b</sup>			
	MG1655R		DH5 $\alpha$	
	Gln	Gln + Orn	Gln	Gln + Orn
pUC19	3.8 (2.9–4.5)	12.2 (11.2–12.8)	1.1 (0.8–1.6)	2.5 (1.6–3.2)
pABI	5.3 (4.5–5.9)	13.3 (11.5–14.8)	2.6 (1.5–3.5)	8.9 (7.3–10.5)
pABIA	15.2 (12.8–16.9)	48.2 (42.5–55.6)	6.6 (4.8–8.1)	27.9 (23.4–30.8)
pABIM213	105.9 (98.5–110.5)	107.8 (95.6–114.4)	67.2 (60.2–75.4)	76.5 (70.3–81.2)
pABIM214	89.7 (85.4–95.5)	112.7 (98.3–120.4)	101.9 (98.7–105.6)	110.6 (102.4–115.5)
pABIM215	103.7 (95.8–110.8)	126.7 (115.4–134.3)	100.6 (95.3–106.4)	105.6 (100.3–112.2)
pABIM216	99.8 (95.5–104.8)	122.5 (115.3–132.5)	82.2 (76.6–90.8)	90.6 (85.2–98.9)
pABIM217	50.7 (45.5–55.2)	64.7 (60.5–72.4)	39.3 (32.3–45.4)	75.3 (70.2–81.3)
pABA	28.2 (21.9–37.5)	54.9 (50.3–63.3)	9.6 (6.8–11.8)	30.9 (25.8–35.4)
pABM213	109.0 (98.4–115.7)	111.3 (105.4–120.8)	74.2 (68.3–80.4)	97.9 (90.4–102.3)
pABM215	98.2 (91.9–107.5)	111.9 (104.3–119.3)	79.1 (70.8–86.2)	106.1 (95.8–112.3)

<sup>a</sup> The bacterial strains were transformed with the parent vector or with plasmid expressing carbamyl phosphate synthetase, ornithine transcarbamylase, and wt or fbr NAGS.

<sup>b</sup> Mean values and range of data from three experiments. *E. coli* K-12 strains MG1655R and DH5 $\alpha$  were used. Cultures were incubated with glutamine (Gln) (20 mM) or glutamine (20 mM) plus ornithine (Orn) (5 mM) for 3 h, and total arginine production was determined and reported as nanomoles of arginine per milligram (dry weight) per hour.

pellets were resuspended in 1 ml of M9 minimal medium containing 20 mM L-glutamine or 20 mM L-glutamine plus 5 mM L-ornithine. After incubation for 3 h, the cells were sonicated and centrifuged to remove membranes and cell debris. After precipitation of the soluble proteins with 50% trichloroacetic acid, the free arginine concentration was determined colorimetrically by the Sakaguchi procedure (17). Arginine levels at 3 h were normalized to the dry weight of bacteria after subtraction of the time zero value; free arginine production rates are reported as nanomoles per milligram (dry weight) per hour. In a separate experiment to determine the linearity of arginine production, DH5 $\alpha$  cells with plasmids carrying wt or fbr *argA* genes were grown and induced as described above, washed, resuspended in M9 minimal medium with glucose and 20 mM glutamine, and then incubated at 37°C; samples were removed every hour for 3 h to determine arginine concentration.

**Stability of arginine production by pA and pM plasmids.** Single colonies of DH5 $\alpha$  containing plasmid pA (wt), pM214, or pM215 were inoculated into 25 ml of LB containing 100  $\mu$ g of ampicillin per ml (LB-Amp) and grown for 12 h at 37°C. Cells were diluted in fresh LB-Amp medium to an  $A_{600}$  of 0.05 and grown for 3 to 4 h to an  $A_{600}$  of 0.8 at 37°C. The cultures were then passaged as described above two more times and grown for four generations after each passage. At the end of the third passage, the cultures were subcultured in fresh medium and grown for 12 h. Before each passage, 50 ml of culture was treated with 0.5 mM IPTG for 2 h and total free arginine in the cells and culture media was determined as described above.

**Sequencing.** Plasmid DNA containing a wt (pA) or mutant fbr *argA* gene (pM213, pM214, pM215, pM216, or pM217) was restricted with *Xba*I and *Bam*HI and subcloned into pUC19. Sequencing of both strands was performed by the dideoxynucleotide chain-termination method (14), using the Sequenase DNA sequencing kit (U.S. Biochemical Corp.) and [ $\alpha$ -<sup>35</sup>S]dATP (NEN).

**Nucleotide sequence accession numbers.** The nucleotide sequences of fbr NAGS mutants of *E. coli* *argA213*, *argA214*, *argA215*, *argA216*, and *argA218* and *argA219* have been deposited in GenBank under the accession numbers AF008115, AF008116, AF008117, AF008118, and AF008119, respectively.

## RESULTS AND DISCUSSION

**Arginine biosynthesis.** The free arginine synthesis rates of *arg*-derepressed MG1655R and DH5 $\alpha$  strains containing the engineered plasmids are shown in Table 3. The free arginine production rate in *arg*-derepressed cells containing a pABIM plasmid expressing *carAB*, *argI*, and fbr *argA* (pABIM213, pABIM214, pABIM215, pABIM216, or pABIM217) incubated in minimal medium with glutamine as the nitrogen source ranged from 39.3 to 105.9 nmol/mg (dry wt)/h compared with 6.6 to 15.2 nmol/mg (dry wt)/h in cells containing pABIA expressing *carAB*, *argI*, and feedback-sensitive *argA*. The rate of synthesis of free arginine in cells containing pABI expressing *carAB* and *argI* and chromosomal (wt) *argA* was only 2.6 to 5.3 nmol/mg (dry wt)/h. The addition of exogenous ornithine to cells containing pABIM plasmids (pABIM213, pABIM214, pABIM215, pABIM216, and pABIM217) resulted in only

small increases in the synthesis of arginine (Table 3). On the other hand, the addition of ornithine to cells containing pABIA increased arginine production 2.5- to 3-fold. This result indicates that overexpression of fbr *argA*, unlike feedback-sensitive wt *argA*, allows endogenous ornithine production to almost saturate the arginine synthetic capacity of the cells.

In subsequent experiments, free arginine synthesis rates were measured in *arg*-derepressed DH5 $\alpha$  strains containing plasmid derivatives expressing only wt *argA* (pA) or fbr *argA* (pM213, pM214, pM215, and pM216) without *carAB* or *argI*. Arginine production in these cells was linear for at least 3 h under the experimental conditions used (data not shown). The free arginine production rate of cells containing a plasmid expressing fbr *argA* (pM213, pM214, pM215, and pM216) was 66.8 to 139 nmol/mg (dry wt)/h compared to 10.4 nmol/mg (dry wt)/h in cells containing pA expressing wt *argA* (Fig. 3). Again, the addition of exogenous ornithine to these strains only slightly increased the production of arginine. The *argA217* gene contains two separate mutations (S54N and Q432R), and the two mutations were separated to yield the plasmids pM218 and pM219 expressing fbr mutant *argA218* (S54N) and *argA219* (Q432R), respectively. Arginine production in DH5 $\alpha$  containing pM217, pM218, and pM219 was similar in all three (91 to 108 nmol/mg [dry wt]/h), suggesting that either of the two mutations can independently produce a fbr *argA* strain.

The free arginine biosynthesis rate of DH5 $\alpha$  cells containing a plasmid expressing fbr *argA* (pM213, pM214, pM215, pM216, or pM217) was 6- to 10-fold higher than that of cells containing pA expressing wt *argA* and 16- to 26-fold higher than that of cells containing pABI expressing *carAB* and *argI*. Free arginine biosynthesis in the DH5 $\alpha$  strain was higher in cells containing a plasmid expressing fbr *argA* (pM213, pM214, pM215, pM216, or pM217) than in cells containing a pABIM plasmid (pABIM213, pABIM214, pABIM215, pABIM216, or pABIM217) which also expresses the *carAB* and *argI* genes.

The arginine biosynthetic capacity of DH5 $\alpha$  containing pA or pABIA in the absence of exogenous ornithine was two- to fourfold higher than in cells containing pABI. This result indicates that despite the feedback inhibition of NAGS by arginine, some formation of endogenous ornithine from glutamate is occurring when wt NAGS is present in excess. In vitro assays have revealed that the inhibition of NAGS activity by arginine is not complete (9). Thus, it is likely that in cells overexpressing

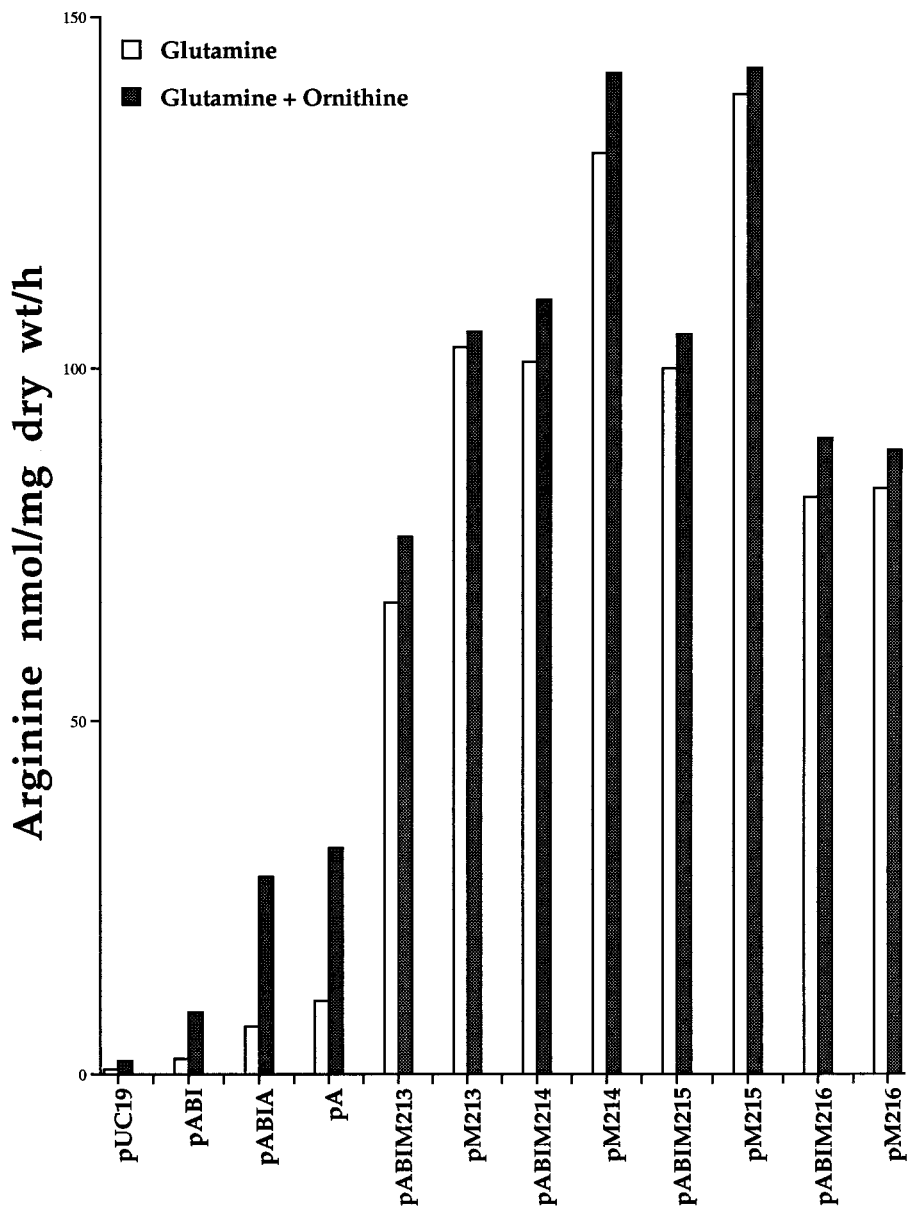


FIG. 3. Arginine biosynthesis in *E. coli* DH5 $\alpha$  containing the engineered plasmids or the parent vectors. The relevant expressed genes of vectors are shown in Table 2. The induced cultures were incubated with glutamine (20 mM) or with glutamine (20 mM) plus ornithine (5 mM) for 3 h, and total arginine production was determined and reported as nanomoles of arginine per milligram (dry weight) per hour.

plasmid wt *argA*, some residual enzyme activity is available for the first step of arginine biosynthesis.

**Stability of arginine production by pA and pM plasmids.** Uninduced DH5 $\alpha$  cells containing a plasmid expressing *fbr argA* (pM214 or pM215) or wt *argA* (pA) subcultured in fresh media and grown for a total of 18 generations were stable. Their free arginine production capacities were similar before each passage, yielding 90 to 107 nmol/mg (dry wt)/h in cells containing pM214 or pM215 and 6 to 16 nmol/mg (dry wt)/h in cells containing pA. Continuously induced cultures (treated with IPTG) were unstable. Thus, uninduced plasmids carrying *fbr argA* appear to be stable under normal growth conditions and retain their capacity to produce arginine as long as the *argA* gene is not expressed during growth.

These results offer a possible explanation for the observation

that the *fbr* NAGS mutants of *S. marcescens* overproducing arginine were unstable and lost their capacity to produce arginine during subculturing (8, 15, 16). The instability of the strains was attributed to poor growth and high mutability of the *argA* allele. This would be expected, since the arginine genes were continuously expressed, "forcing" enhanced arginine production during growth and thus allowing the selection of mutants with attenuated arginine production. The plasmid-derived inducible arginine expression system described in this report offers an advantage over chromosomal expression, as the plasmid *fbr argA* can be expressed only when needed without affecting the growth of bacteria. We also demonstrate that *E. coli* can be engineered for increased production of arginine without the need for endogenous ornithine when *fbr* NAGS is produced.

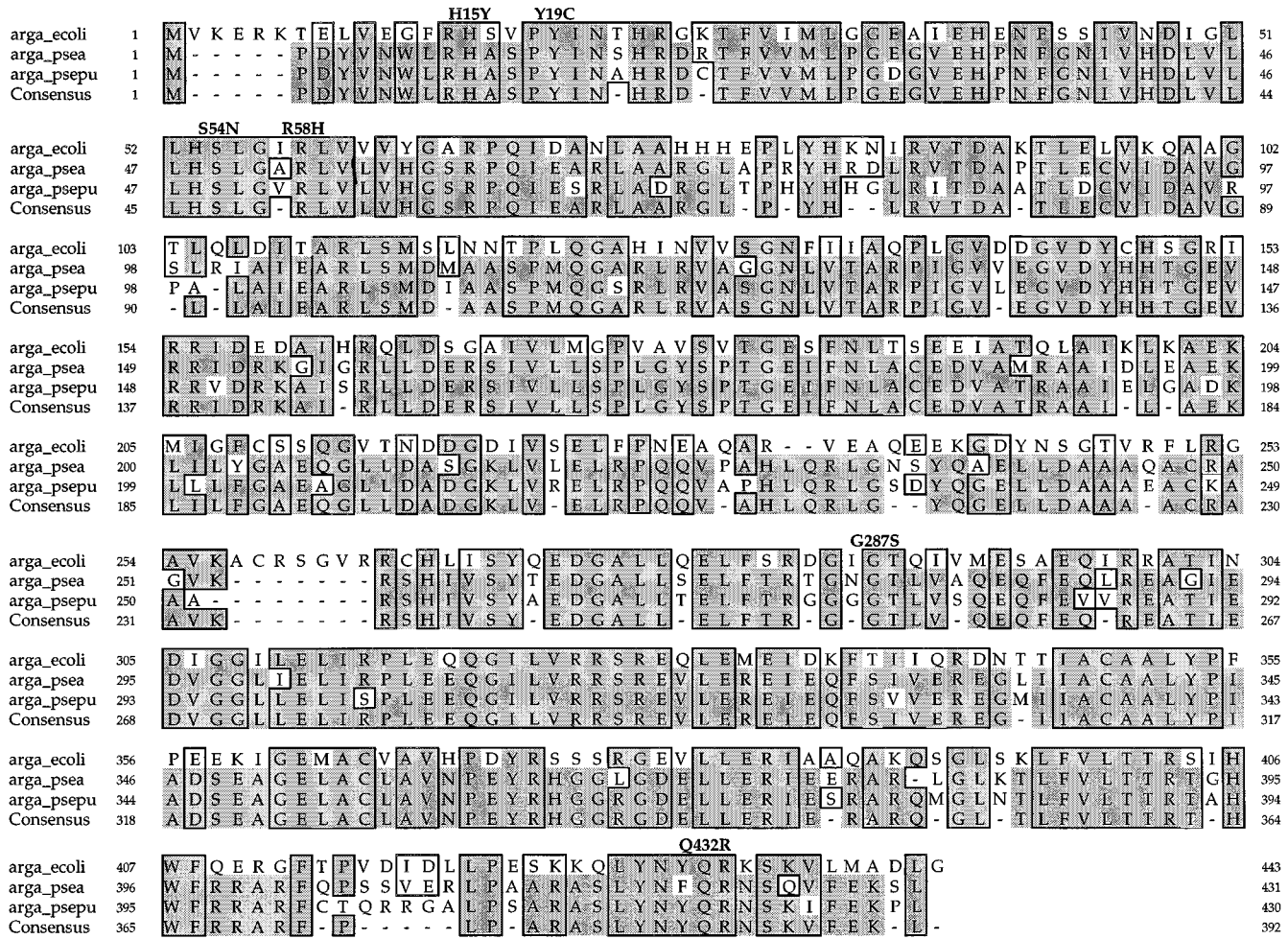


FIG. 4. Multiple-sequence alignment of *argA* homologs. The sequences used were *argA* homologs from *E. coli* (1) (*argA\_ecoli*), *Pseudomonas aeruginosa* (4) (*argA\_psea*), and *Pseudomonas putida* (4) (*argA\_psepu*). The *argA* homologs were aligned by using the PILEUP and PRETTY programs of the Genetics Computer Group. The three prokaryotic NAGS sequences showed 45% identity and an additional 12% similarity. Identical residues are shaded, and homologous residues detected by the PAM250 matrix of amino acid similarity (3) (determined by using the SEQVU program and manual editing) are boxed (functionally similar amino acids follow: D and E; F and Y; G and W; N and D; K and R; Q and E; L and M; I and V; and A, S, and T). The mutations H15Y (*argA214*), Y19C (*argA215*), S54N (*argA218*), R58H (*argA213*), G287S (*argA216*), and Q432R (*argA219*) are indicated above the sequence. Gaps introduced to optimize alignment are indicated by hyphens.

**Identification of *argA* mutations.** Sequence analysis of the four mutant (EE11, EE17, EE51, and PT2M216) and wt (A1Rthy) *argA* genes revealed different single-base substitutions in each of the four mutant alleles. The *argA213* and *argA216* mutations were G-to-A transitions at nucleotides 173 and 859, respectively, replacing Arg-58 with His (R58H) and Gly-287 with Ser (G287S). In *argA214*, a C-to-T transition at nucleotide 43 replaced His-15 with Tyr (H15Y), whereas in *argA215*, an A-to-G transition at nucleotide 56 resulted in substitution of Tyr-19 with Cys (Y19C). The *argA217* gene (in PT2M217) contained two separate single-base substitutions: a G-to-A transition at nucleotide 161 replaced Ser-54 with Asn (S54N), while an A-to-G transition at nucleotide 1295 replaced Gln-432 with Arg (Q432R). Both of the mutations in *argA217* were found to independently produce a fbr *argA* phenotype. All six amino acids affected by the mutations (H15Y, Y19C, S54N, R58H, G287S, and Q432R) were at sites conserved in the three prokaryotes (Fig. 4). In all of the mutant and wt *argA* genes sequenced, we found the nucleotide at position 1167 to be G, rather than the previously reported T (1), and in *argA213*, the nucleotide at 207 was T instead of C. However,

these base changes did not result in a change in the amino acid residues.

ACKNOWLEDGMENTS

This work was supported by Public Health Service grant 1P01-HD32652 from the National Institute of Child Health and Human Development.

We thank Werner Maas, Nicolas Glandsdorff, and Dieter Haas for their help in providing *E. coli* strains and plasmids and Ruoqiong Chen for technical assistance.

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