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Design and Synthesis of Monobody Variants with Low Immunogenicity

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properties. Facile and reproducible processes for the preparation of functional Dproteins are required for their application in therapeutic biologics. In this study, we designed and synthesized a novel monobody variant with two cysteine substitutions that facilitate the synthetic process via sequential native chemical ligations and improve protein stability by disulfide bond formation. The synthetic anti-GFP monobody in this model study exhibited good binding affinity to the target enhanced green fluorescent protein. In vivo administration of the synthetic anti-GFP monobody (L-monobody) to mice induced antidrug

antibody (ADA) production, whereas no ADA production was observed following immunization with the mirror-image anti-GFP monobody (D-monobody). These results suggest that the synthetic D-monobody is a non-antibody protein scaffold with low immunogenic properties.

KEYWORDS: *Fibronectin type III domain, Immunogenicity, Mirror-image protein, Monobody*

A monobody is a non-immunoglobulin protein scaffold
fibronectin $(FN3)^{-1}$. The immunoglobulin domain-like β fibronectin (FN3).[1](#page-4-0) The immunoglobulin domain-like *β*sandwich structure of FN3 can hold several complementarity-determining region (CDR)-like variable regions in the sequence. This rigid scaffold facilitates target binding with high affinity and selectivity by restricting the conformational flexibility. Two types of monobodies were designed for screening variable regions [\(Figure](#page-1-0) 1): three loops (BC, DE, and FG loops) between *β*-strands contain variable regions in a loop-only library, and two *β*-strands (C and D) and two loops (CD and FG) were employed for the diversified positions in a side-and-loop library.^{[1](#page-4-0)−[3](#page-4-0)} Using this unique protein scaffold for the screening campaign by display technology, monobodies have been used in life science research, including molecular biology and crystallography.^{[3](#page-4-0)} Additionally, several FN3-based therapeutic candidates have been identified for various target molecules, such as vascular endothelial growth factor receptor 2 (VEGFR2) $⁴$ and proprotein convertase subtilisin/kexin type</sup> $9⁵$ $9⁵$ $9⁵$ For medicinal applications, a monobody would be advantageous over other protein scaffolds because the sequence designed from endogenous fibronectin is less likely to induce an immune response after in vivo administration.^{[6](#page-4-0)} However, using human-derived sequences for protein therapeutics does not necessarily eliminate the generation of antidrug antibodies (ADAs), which may impair the therapeutic effects and/or sometimes cause adverse effects.⁷ Actually, it was reported that the administration of $CT-322$, a pegylated

FN3-based protein engineered to bind VEGFR2, caused ADA generation in more than half of the patients.^{[9](#page-4-0)}

We have focused on developing mirror-image monobodies for novel protein therapeutics to overcome this immunogenicity shortcoming. Mirror-image peptides (D-peptides) and proteins (D-proteins) are expected to have favorable $pharmacokinetic$ and safety profiles 10 because the sequences consisting entirely of D-amino acids are less susceptible to proteolytic degradation by endogenous peptidases.^{[11](#page-4-0)} The less efficient processing of D-peptide- or D-protein-based biologics in antigen-presenting cells (APCs) may avoid antigen presentation on major histocompatibility complex (MHC) molecules for T cell recognition, leading to less ADA generation via T cell activation.¹²

Several studies have explored mirror-image peptide and protein therapeutics that bind several target molecules by mirror-image screening technologies.^{10,[13](#page-4-0)−[16](#page-4-0)} In this technology, the synthetic mirror-image protein of a target molecule (D-target) is used to screen a phage-display library (mirrorimage phage display). When the hit sequences that bind with the D-target are identified, the D-peptide therapeutics are

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A

Side-and-loop library

1 10 10
VSSVPTKLEV VAATPTSLLI SWDAPAVTVD HYYITYGCTG HYWYYOAFAV BD 50 ⁶⁰ ⁷⁰ FG 80
PGSKSTATIS GLSPGCDYTI TVYAPFSVPV MSPISINYRT

Loop-only library

10 10
VSSVPTKLEV VAATPTSLLI SWDAPAVTVD HYYITYGCTG HYWYYQAFAV DE 60
PGSKSTATIS GLSPG<u>C</u>DYTI TVYAPFSVPV MSPISINYRT

Figure 1. Sequences of monobodies and design of a monobody variant with two cysteine substitutions. (A) Comparison of the variable regions in the side-and-loop and loop-only libraries. The substituted cysteines are underlined. The sequence is based on the anti-GFP monobody GS2. 24 24 24 (B) Variable regions in the side-and-loop library in the structure of the monobody. Variable regions are colored with cyan, and the arrows indicate the substituted cysteines. (C) Variable regions in the loop-only library in the structure of the monobody.

prepared by chemical synthesis, which should exhibit binding with the native target molecule. Recent success in developing a 13 kDa bivalent D-protein antagonist for vascular endothelial
growth factor A^{[17](#page-4-0)−[19](#page-4-0)} suggests that mirror-image monobodies (∼10 kDa) are also promising protein scaffolds with less immunogenicity for drug discovery. We envisioned that establishing the preparation protocols of mirror-image mono-bodies would extend the scope of mirror-image screening using
the synthetic target D-proteins^{[20](#page-4-0)−[22](#page-4-0)} into an unexplored modality.^{[23](#page-5-0)} In this study, we investigated the potential of the mirror-image monobody as a suitable less immunogenic non-antibody scaffold in drug discovery.^{[24](#page-5-0)} Comparative structural and biological analyses were conducted between native and mirror-image monobodies, which were obtained by establishing a facile synthetic process.

For this model study, we selected a monobody, GS2, that binds with green fluorescent protein $(GFP)²$ This anti-GFP monobody, GS2, was identified by phage-display selection from a side-and-loop library. Our initial attempt to establish the synthetic protocol of the monobody scaffold was conducted for the native sequence of GS2 [\(Scheme](https://pubs.acs.org/doi/suppl/10.1021/acsmedchemlett.3c00342/suppl_file/ml3c00342_si_001.pdf) S1). Because the monobody sequence does not contain conserved Cys residues, native chemical ligations $(NCLs)^{25}$ $(NCLs)^{25}$ $(NCLs)^{25}$ and a desulfurization strategy were employed for ligations at the Xaa-Ala sites. 26 The sequence of GS2 was successfully constructed from four peptide segments; however, temporary

modification with a solubilizing auxiliary was also required to improve the low solubility of the intermediate and purification by HPLC after NCLs. We postulated that these steps would hamper the efficient construction of monobody sequences, which would be identified by mirror-image screening for target proteins.[27](#page-5-0)

To overcome the drawbacks of considerable synthetic efforts, we designed a novel monobody variant in which two cysteine substitutions were introduced into the sequence to facilitate the synthetic process by stepwise NCLs. We chose Glu38 in the CD-loop and Val66 in the EF-loop of GS2 for substitution with cysteines, which are located in close proximity to potentially form a disulfide bond (Figure 1). These two residues are also located outside of the variable regions in a side-and-loop library of monobodies and on the opposite side of the variable regions (BC-, DE-, and FG-loops) in a loop-only library of monobodies. A previous study on Centyrin, an FN3-based protein scaffold, revealed that single cysteine mutations at the corresponding residues had relatively small effects on the target binding.^{[28](#page-5-0)} Therefore, the overall synthetic process can be designed without dependence on the hit bioactive sequences in the variable regions. Additionally, because the upstream residues of Glu38 and Val66 are glycines (Gly37 and Gly65) in the sequence of GS2, substitutions with cysteines enable efficient NCLs at the Gly−Cys junction.^{[29](#page-5-0)} Thus, this modified monobody is a non-antibody scaffold that combines sufficient target binding and less synthetic effort, which is suitable for a mirror-image screening strategy.

We investigated two synthetic routes for modified GS2 (mGS2) with cysteine substitutions. Our initial attempt to synthesize mGS2 via an N-to-C NCL strategy is depicted in Scheme 1. The N-terminal peptide segment L-1 and middle segment L-2a were constructed by Fmoc-based solid-phase peptide synthesis on *N*-acyl-*N*′-methyl-benzimidazolinone $(MeNbz)^{30}$ $(MeNbz)^{30}$ $(MeNbz)^{30}$ and diaminobenzoic acid $(Dbz)^{31}$ $(Dbz)^{31}$ $(Dbz)^{31}$ linkers,

a Reagents and conditions: (a) 1,2,4-triazole, TCEP, 6 M guanidine (pH 7.0); (b) NaNO₂, 6 M guanidine, phosphate buffer (pH 3.0); (c) MPAA, TCEP, 6 M guanidine, phosphate buffer (pH 6.2); (d) MPAA, TCEP 6 M guanidine, phosphate buffer (pH 6.5).

respectively. To improve the solubility of the segments during NCL and purification, a solubilizing auxiliary sequence of four arginines was appended to the C-terminus of peptides L-1 and L-2a. The C-terminal segment L-3 was also synthesized, which contained a histidine tag at the C-terminus for detection and immobilization. 1,2,4-Triazole-mediated $NCL³²$ between peptides L-1 and L-2a provided the intermediate L-4. $NaNO₂$ mediated activation of the Dbz moiety 33 in L-4 followed by NCL in the presence of 4-mercaptophenylacetic acid (MPAA) with the C-terminal segment L-3 afforded the expected full sequence of mGS2 (L-6). However, the chromatographic separation of the product from a trace hydrolysate impurity from L-4 was difficult.

Next, we investigated the synthesis of mGS2 via a C-to-N NCL strategy (Scheme 2). Because the N-terminal and C-

Scheme 2. Synthesis of anti-GFP Monobody via C-to-N Native Chemical Ligations*^a*

a Reagents and conditions: (a) 1,2,4-triazole, TCEP, 6 M guanidine (pH 7.0); (b) methoxyamine; (c) 2-PDS, 6 M guanidine (pH 8.0).

terminal peptide segments ($L-1$ and $L-3$) can be used for the Cto-N NCL strategy, only the middle segment $(L-2b)$ was newly designed, which contains 1,3-thiazolidine-4-carboxylic acid (Thz) for N-terminal temporary protection and a MeNbz linker for C-terminal activation. The resulting peptide segments were assembled in the C-to-N direction. 1,2,4- Triazole-mediated NCL between peptides L-2b and L-3 followed by methoxyamine-mediated deprotection of thiazolidine provided the intermediate L-7. Subsequently, peptide L-7 was conjugated with the N-terminal segment L-1 in the presence of 1,2,4-triazole again to give L-mGS2 (L-6) in 35% overall yield (two steps from the peptide segment $L-3$). The Cto-N NCL strategy was more straightforward than the N-to-C process because the enhanced solubility of L-7 with a Cterminal histidine tag facilitated the purification processes after NCLs. This simple synthetic process was also used to synthesize the mirror-image D-mGS2 (D-6) using D-amino acids and glycine (37% overall yield from D-3). Our success in the efficient preparation of full-length mGS2 supports the

validity of our design and the synthetic process for monobody variants.

With the full length of $L-mGS2$ ($L-6$) in hand, we investigated the folding conditions to obtain bioactive LmGS2. There is a reported procedure for purification of an FN3-derived binding protein from *E. coli* inclusion bodies via refolding by dialysis in acetate buffer (pH 4.5).⁸ According to the reported protocol^{[8](#page-4-0)} with some modifications, $L-mGS2$ was subjected to dialysis procedures under slightly acidic conditions (50 mM acetate buffer, pH 4.5, 5 mM TCEP) to provide the folded protein with substituted cysteines in a reduced form. Of note, when we initially investigated various folding conditions and procedures under neutral pH, L-mGS2 was highly prone to aggregation, and obtaining bioactive LmGS2 failed. It was reported that FN3 modules and FN3 derived proteins are thermodynamically more stable under acidic conditions compared with neutral conditions.^{[1,](#page-4-0)[34](#page-5-0)–[36](#page-5-0)} In the current case, the slightly acidic conditions (pH 4.5) would contribute to the formation of stable structure and thus the rapid folding kinetics, 34 which presumably prevented the unfavorable self-association. The CD spectrum of folded LmGS2 suggested the existence of a *β*-sheet structure, which is a common feature among FN3-derived binding proteins (Figure 2). D-mGS2, which was subjected to identical folding

Figure 2. CD spectra of L-mGS2 and D-mGS2.

conditions, showed an inverted CD spectrum compared to that of L-mGS2. These results suggested that synthetic D-mGS2 folded correctly to form the mirror-image structure of L-mGS2.

The bioactivity of synthetic mGS2 proteins was evaluated by surface plasmon resonance (SPR) analysis. Biotin-labeled mGS2 (L-mGS2biotin and D-mGS2biotin) were designed and synthesized for immobilization on the sensor chip ([Scheme](https://pubs.acs.org/doi/suppl/10.1021/acsmedchemlett.3c00342/suppl_file/ml3c00342_si_001.pdf) [S2](https://pubs.acs.org/doi/suppl/10.1021/acsmedchemlett.3c00342/suppl_file/ml3c00342_si_001.pdf)). Enhanced green fluorescent protein (EGFP) at various concentrations was flowed over the sensor chip. Synthetic LmGS2biotin showed slightly less potent binding toward EGFP $(K_D = 9.8 \pm 4.1 \text{ nM})$ compared with that of biotin-labeled native GS2 (L-GS2^{biotin}; $K_{\text{D}} = 1.8 \pm 1.3 \text{ nM}$) [\(Figure](https://pubs.acs.org/doi/suppl/10.1021/acsmedchemlett.3c00342/suppl_file/ml3c00342_si_001.pdf) S1 and Table 1). The binding affinity of these synthetic proteins was comparable to that of recombinant GS2, which was reported

Table 1. SPR Analysis of Synthetic Monobodies Binding with EGFP

Ligand	$K_{\rm D}$ (nM) ^a
L-GS2 biotin	1.8 ± 1.3
L -m $GS2^{\rm biotin}$	$9.8 + 4.1$
L -m $GS2^{SS/biotin}$	$3.7 + 0.3$
$p\text{-}mGS2^{\text{biotin}}$	no binding

 ${}^aK_{\rm D}$ values were determined from triplicate assays. ${}^bK_{\rm D}$ value of recombinant GS[2](#page-4-0) was reported to be 3.4 \pm 0.2 nM.²

previously.² In contrast, D -mGS2^{biotin} did not bind to EGFP, suggesting that the molecular recognition of synthetic L-mGS2 with EGFP was accomplished stereoselectively.

Next, we comparatively investigated the immunogenic properties of folded L-mGS2 and D-mGS2 (Figure 3).

Figure 3. Evaluation of the immunogenicity of L-mGS2 and D-mGS2. Generation of an antidrug antibody (ADA) in mouse sera at days 0, 14, 28, 35, and 44 after injection of L-mGS2 and D-mGS2 was detected by ELISA (L -mGS2: $n = 4$; D -mGS2: $n = 5$). Absorbance of 3,3′,5,5′-tetramethylbenzidine (TMB) was measured at 450 nm. Statistical analysis was performed by two-way ANOVA followed by Sidak's multiple comparisons test. *, *p* < 0.05, ***, *p* < 0.001.

BALB/c mice were immunized intraperitoneally with synthetic L- or D-mGS2 three times in combination with a Freund's adjuvant at days 0, 14, and 28. Plasma samples were collected from mice at days 0, 14, 28, 35 and 44, and the generation of an anti-L-mGS2 antibody or anti-D-mGS2 antibody (ADA against mGS2) was measured by ELISA. Repeated injections caused a gradual increase in the ADA level for L-mGS2 immunized mice, whereas no increase in ADA was observed for D-mGS2-immunized mice. The production of ADA was observed in all L-mGS2-immunized mice on day 44 after the initial administration of the monobody, with some variation in the production levels [\(Figure](https://pubs.acs.org/doi/suppl/10.1021/acsmedchemlett.3c00342/suppl_file/ml3c00342_si_001.pdf) S2). In contrast, no ADA generation was observed in all D-mGS2-immunized mice. These results suggest that the mirror-image monobodies are promising protein scaffolds with less immunogenic properties and support previous reports showing that mirror-image peptides and proteins have lower immunogenic proper-ties.^{12,18,[19](#page-4-0)}

Disulfide bonds play an important role in the folding of peptide-based and protein-based therapeutics and possibly contribute to improving pharmacological properties.^{[37](#page-5-0)} Gilbreth et al. previously introduced a new disulfide bond between two mutated cysteines of the third fibronectin type III domain of human tenascin-C to improve the thermodynamic stability and resistance to thermolysin-mediated proteolysis.^{[38](#page-5-0)} In our newly designed monobody scaffold, because the substituted cysteines, Cys38 and Cys66, are adjacent to each other in the folded state, we expected that an intramolecular disulfide bond between these vicinal cysteines would similarly improve the protein stability. Thus, we investigated the formation of an intramolecular disulfide bond in mGS2 and subsequent refolding for preparing the bioactive monobody. L-mGS2 (L-6) was treated with $2.2'$ -dithiodipyridine $(2-\text{PDS})^{39}$ $(2-\text{PDS})^{39}$ $(2-\text{PDS})^{39}$ under denaturing conditions (pH 8.0) in guanidine buffer to give L $mGS2^{SS}$ ($L-8$) with an intramolecular disulfide bond in 44% yield [\(Scheme](#page-2-0) 2). The formation of a disulfide bond in L-8 was confirmed by MS measurement after treatment with iodoacetamide [\(Figure](https://pubs.acs.org/doi/suppl/10.1021/acsmedchemlett.3c00342/suppl_file/ml3c00342_si_001.pdf) S3). Peptide L-8 was subjected to folding conditions in a mildly acidic buffer (50 mM acetate

buffer, pH 4.5) to provide folded L-mGS2^{SS}. The *β*-sheet structure was verified by CD spectroscopy, with its spectrum identical to that of L-mGS2 ([Figure](https://pubs.acs.org/doi/suppl/10.1021/acsmedchemlett.3c00342/suppl_file/ml3c00342_si_001.pdf) S4). Additionally, the thermal stability of L-mGS2 and L-mGS2^{SS} was evaluated by monitoring changes to the CD signal at 203 nm ([Figure](https://pubs.acs.org/doi/suppl/10.1021/acsmedchemlett.3c00342/suppl_file/ml3c00342_si_001.pdf) S5). LmGS2^{SS} showed slightly higher thermal stability than L-mGS2. In the SPR analysis, biotin-labeled L-mGS2^{SS} (L-mGS2^{SS/biotin}) exhibited improved binding affinity with EGFP (K_D = 3.7 \pm 0.3 nM) compared with L-mGS2^{biotin} and comparable to L-GS2biotin [\(Figure](https://pubs.acs.org/doi/suppl/10.1021/acsmedchemlett.3c00342/suppl_file/ml3c00342_si_001.pdf) S1 and [Table](#page-2-0) 1). This observation suggests that the formation of the disulfide bond stabilized the bioactive form of the anti-GFP monobody and/or restored the unfavorable effect(s) of two sulfhydryl groups in $L-mGS2$ on binding with EGFP.

In conclusion, we have established a facile synthetic process for a newly designed monobody variant with two cysteine substitutions via two-step NCLs from three peptide segments. In the synthetic process, the bioactive sequence in the sideand-loop library and loop-only library, which would be identified by phage-display screening, can be included in each peptide segment, providing a general synthetic approach for various monobody proteins. The resulting synthetic LmGS2 retained the reported structure of the recombinant protein and sufficient binding to EGFP. The immunogenicity assessment suggested that synthetic D-mGS2 showed significantly less ADA generation compared with L-mGS2. Forming an intramolecular disulfide bond in the designed monobody variant $(L-mGS2^{SS})$ improved the binding affinity and thermal stability. The mirror-image monobody with lower immunogenicity should be an attractive non-antibody scaffold for developing novel therapeutic biologics. The application to mirror-image screening using particular display technologies is ongoing in our laboratory.

■ **ASSOCIATED CONTENT**

\bullet Supporting Information

The Supporting Information is available free of charge at [https://pubs.acs.org/doi/10.1021/acsmedchemlett.3c00342](https://pubs.acs.org/doi/10.1021/acsmedchemlett.3c00342?goto=supporting-info).

Experimental procedures for peptide synthesis and biological evaluations, characterization of peptides, and supporting figures [\(PDF](https://pubs.acs.org/doi/suppl/10.1021/acsmedchemlett.3c00342/suppl_file/ml3c00342_si_001.pdf))

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Notes

The authors declare no competing financial interest.

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■ **ABBREVIATIONS**

ADA, antidrug antibody; APC, antigen presenting cells; CDR, complementarity determining region; Dbz, diaminobenzoic acid; EGFP, enhanced green fluorescent protein; FN3, type III domain of human fibronectin; GFP, green fluorescent protein; MeNbz, *N*-acyl-*N*′-methyl-benzimidazolinone; MHC, major histocompatibility complex; MPAA, 4-mercaptophenylacetic acid; NCL, native chemical ligation; 2-PDS, 2,2′-bispyridyl disulfide; SPR, surface plasmon resonance; TCEP, tris(2 carboxyethyl)phosphine; Thz, 1,3-thiazolidine-4-carboxylic acid; TMB, 3,3',5,5'-tetramethylbenzidine; VEGFR2, vascular endothelial growth factor receptor 2

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