REVIEW

Cancer stem cells: a target for overcoming therapeutic resistance and relapse

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Introduction

Cancer stem cells (CSCs) are a specific subpopulation of tumor cells with stem cell-like capacities of self-renewal and differentiation that were originally proposed to exist by Mackillop in [1](#page-20-0)983¹. The CSC theory hypothesizes that tumor initiation, metastasis, and recurrence are favored by a small number of CSCs present in tumors^{[2](#page-21-0)}. Over the years studies have identified

CSCs in various types of cancers, including leukemia^{[3](#page-21-1)}, breast cancer⁴, colorectal cancer (CRC)⁵, and lung cancer^{[6](#page-21-4)}. CSCs are mostly, but not necessarily found in a mitotically dormant or quiescent state. CSCs can potentially differentiate into different lineage cells, such as cancer cells, vascular endothelial cells, per-icytes, and erythroblasts^{7-[10](#page-21-6)}. Recent studies have also revealed the phenotypic and functional heterogeneity of CSCs during tumor progression 11 . Therefore, targeting CSCs could be an effective therapeutic approach to eradicate the source of cancer cells and combat therapeutic resistance, ultimately transforming the therapeutic paradigm for cancers and improving patient prognosis.

This review discusses recent advances pertaining to CSCs, including biological features, biomarkers, and mechanisms underlying resistance to different therapies. We have focused on the metabolic and immunologic aspects of CSCs and the potential therapeutic implications of targeting CSCs to overcome resistance to cancer treatment.

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Biological properties of CSCs

Several studies have investigated the characteristics of CSCs in distinct types of cancers, as thoroughly reviewed else-where^{[12](#page-21-8)-[14](#page-21-9)}. In this section we will focus on recent discoveries on the immunologic and metabolic properties of CSCs.

Immunologic properties of CSCs

A previous study showed that epigenetic immunoediting may drive an acquired immune evasion program in the most aggressive mesenchymal glioblastoma multiforme (GBM) subtype by modifying the tumor immune microenviron-ment^{[15](#page-21-10),[16](#page-21-11)}. Recent research indicates heterogeneous immunomodulatory molecules in CSCs and crosstalk between CSCs and stromal cells in the tumor microenvironment (TME)^{[17](#page-21-12)}. This section summarizes the immunomodulatory molecules found in CSCs, with a particular focus on major histocompatibility complex (MHC) molecules, natural killer (NK) ligands, and immune checkpoints (**[Figure 1](#page-2-0)**). The interplay between CSCs and immune cells, as well as other stromal cells, which have been extensively reviewed in other sources, are also briefly discussed¹⁸⁻²¹.

Surface immunoregulatory molecules in CSCs

CD8+ cytotoxic T cells have a vital role in eliminating tumors by recognizing and killing tumor cells that display foreign antigens presented by MHC-I molecules. Several studies have shown that dysregulation of antigen presentation-related molecules in CSCs contributes to immune evasion. In various types of cancers, such as melanoma, lung cancer, GBM, and head and neck squamous cell carcinoma (HNSCC), CSCs exhibit a reduction or deficiency of MHC-I/II molecules *via* an *in vitro* tumorsphere formation assay^{[22](#page-21-15)-25}. The CSC-enriched tumorspheres from murine TC-1 lung cancer cells have lower expression of surface MHC-I molecules than other tumorspheres, which makes the tumorspheres resistant to human papillomavirus (HPV) 16 E6/E7 peptide vaccine-mediated killing. In a tumorsphere-bearing mouse model, less CD8⁺ CTL infiltration is found in CSC-enriched tumorspheres $23,25$ $23,25$. Similarly, in HNSCC cell lines, CD44⁺ CSCs exhibit low levels of HLA-A2, HLA-II, and antigen processing 2 (TAP2) expression, making it difficult for cytotoxic T cells (CTLs) or NK cells to identify the $CD44^+$ CSCs^{[25,](#page-21-16)26}. An analysis of tumor-associated antigens (TAAs) and the antigen processing and presentation molecule (APM) in tumorspheres from 12 human solid tumor cell lines indicated that weak or deficient expression of HLA-I/II molecules was detected in 9 cell lines, whereas the increasing expression of APMs, such as low molecular mass protein-2/7 (LMP2/7), multi-catalytic endopeptidase complex subunit 1 (MECL-1), and TAP1/2, was observed in 12 cell lines^{[26](#page-21-18)}. Further studies in immunocompetent and immunocompromised mice have demonstrated that aldehyde dehydrogenase (ALDH)+, but not CD44+CD24− breast CSCs, have TAP1 genes and the co-stimulatory molecule, CD80, that are downregulated by DNA hypermethylation, which causes impairment in T cell-mediated killing^{[27](#page-21-19)}. Lastly, a genome-wide CRISPR/ Cas9 screen has revealed that polycomb repressive complex 2 (PRC2) epigenetically downregulates the MHC-I in an EZH2 dependent manner, prompting resistance to T cell-mediated killin[g28](#page-21-20).

Generally, cells with low expression or absence of MHC-I molecules are susceptible to attack by NK cells, which suggests the potential for NK cell-mediated CSC killing^{[29](#page-21-21)-[31](#page-21-22)}. However, CSCs in GBM exhibit resistance to lysis mediated by resting NK cells due to MHC class I molecule expression, as reported by Avril et al.[32](#page-21-23) Activation of NK cells by lectins restores GSC sensitivity to NK lysis. Additionally, upregulated expression of NKG2DL augments NK-mediated killing in glioma CSCs and drug-resistant ovarian cancer cells^{[33](#page-21-24),[34](#page-22-0)}. CSCs isolated from CRC patients express lower levels of MHC-I molecules and higher levels of the activating NK ligands, Nkp30L and Nkp44L, making the CSCs isolated from CRC patients more susceptible to NK cell-mediated killing^{[35](#page-22-1)}. According to a report by Luna et al.[36](#page-22-2), the proteasome inhibitor, bortezomib, induces the expression of CSC-related genes and the activation of NKG2DL MHC class I chain-related molecules A/B (MICA/B) in ALDH+ and ALDH− cells from GBM, synovial sarcoma, and pancreatic adenocarcinoma cell lines. Bortezomib sensitizes ALDH+ cells to NK cell-mediated killing in *in vitro* and *in vivo* models^{[36](#page-22-2)}. A mechanistic study involving reprogrammed CSCs from liver cancer revealed that CD44 mRNA functions as a competing endogenous RNA (ceRNA) that specifically binds microRNA (miR)-34a, thereby preventing the activating NKG2DL, UL16 binding protein 2 (ULBP2), from degradation. Stable expression of ULBP2 facilitates NK cells to kill liver CSCs^{[37](#page-22-3)}; however, several studies have indicated that CSCs evade the innate immune response by increasing inhibitory NK ligands, which decreases the expression of activating NK ligands or shedding activating NK ligands^{[38](#page-22-4)-41}. Tumors remove natural killer group 2D (NKG2D) ligands, which is one of the primary mechanisms responsible for subverting

Figure 1 Immunologic properties of cancer stem cells (CSCs). CSCs escape immune surveillance by altering immunomodulatory molecules. CSCs avoid recognition by immune cells by downregulating MHC class I (MHC-I) molecules and antigen processing machinery (APM) molecule [antigen processing 1/2 (TAP1/2)]. CSCs evade NK-mediated killing by decreasing the expression of and shedding activating NK ligands (ULBP1- 6, MICA/B, Nkp30L, and Nkp44L) and increasing inhibitory NK ligands (KIR2DL1-5 and KIR3D1-3), and carcinoembryonic antigen-related cell adhesion molecule 1 (CEACAM1). High levels of MICA/B are secreted through membrane vesicles facilitated by increased levels of charged multivesicular body protein (CHMP2A) in CSCs. CSCs also express high levels of immune checkpoints, such as programmed death-ligand 1 (PD-L1), which interact with corresponding receptors on immune cells and thereby impede the activation and proliferation of immune cells. The expression and stability of PD-L1 is regulated by multiple signaling pathways, including Notch, mTOR, phosphoinositide 3-kinase (PI3K)/AKT, signal transducer, and activator of transcription-3 (STAT3), as well as interleukin and interferon-γ (IFN-γ). IFN-γ is released by CSCs or other immune cells. Interleukin-8 (IL-8) can be secreted by CSCs and tumor-associated macrophages (TAMs). IL-8 induces phosphorylation and nuclear translocation of hexokinase 2 (HK2) by AKT. Phosphorylated HK2 and hypoxia-inducible factor-1 alpha (HIF-1α) promote the transcription of CD274 by binding the promoter. PD-L1 also binds to Frizzled 6 to activate β-catenin signaling and further upregulates PD-L1. IL-8 enhances O-GlcNAcylation by upregulating glucose uptake transporter 3 (GLUT3) and glutamine fructose-6-phosphate aminotransferase (GFAT), which contribute to stemness in CSCs. Moreover, CSCs secrete cytokines, chemokines, and triphosphate RNAs to recruit immunosuppressive immune cells. Sox9/C-C motif chemokine ligand 1 (CCL1) axis recruits neutrophils through PI3K/AT and ERK1/2 signaling. CSCs release triphosphate RNAs to recruit neutrophils. Additionally, CSCs secrete CCL2/5, IL-13, and CSF1 to recruit inhibitory Tregs and TAMs. TAMs release milk-fat globule-epidermal growth factor-VIII (MFG-E) and IL-6 to maintain the stemness of CSCs. Moreover, the increasing CD47 in CSCs interacts with signal regulatory protein alpha (SIRPα) to exert a "don't eat me" signal. SIRγ is highly expressed in CSCs to provoke a "don't eat me" signal.

NKG2D-mediated immunosurveillance in leukemia stem cells $(LSCs)$ ³⁹. Similarly, MICA/B downregulation is modulated by oncogenic miR-20a and leads to the resistance of CSCs to NK cell cytotoxicity, as well as lung cancer metastasis, in breast CSC[s42.](#page-22-7) Furthermore, CD24−/low/CD44+ CSCs isolated from radiotherapy-resistant triple-negative breast cancer (TNBC) cells exhibit reduced MICA/B expression and profound expression of the inhibitory NKG2A ligand, HLA-E. In an

in vivo mouse model, CD24−/low/CD44+ CSCs recruit NK cells to the peritumoral area but deprive CD24−/low/CD44+ CSCs of cytotoxicity^{[43](#page-22-8)}. Additionally, EpCAMhigh hepatocellular carcinoma (HCC) cells that express high levels of carcinoembryonic antigen-related cell adhesion molecule 1 (CEACAM1) display CSC properties and are not susceptible to NK killing^{[44](#page-22-9)}. Upregulated CEACAM1 is also detected in tumorspheres with CSC properties developed from liver cancer cells. The tumorspheres express low levels of ULBP1 and MICA/B on the cell surface, whereas elevated levels of soluble MICA are detected in conditioned medium from tumorspheres, which impedes NK cell-mediated killing^{[40](#page-22-10)}. The whole genome CRISPR-Cas9 screening system has identified the vital role of chromatinmodifying protein/charged multivesicular body protein (CHMP2A) in desensitizing CSCs to NK-mediated killing in HNSCC and GBM cells. Specifically, CHMP2A induces CSCs to secrete extracellular vesicles (EVs) expressing MICA/B and tumor necrosis factor (TNF)-related apoptosis-inducing ligand (TRAIL), thereby inducing apoptosis in NK cells 41 .

High levels of immune checkpoint molecules have been detected in CSCs, which hamper the immune response^{[45](#page-22-11)}. PD-L1 expression is higher in CSCs from various types of cancer, including breast cancer, squamous cell carcinoma, endome-trial cancer, CRC, and non-small cell lung cancer (NSCLC)^{45-[49](#page-22-12)}. Numerous studies have identified different mechanisms underlying PD-L1 regulation in cancer, which have been thoroughly reviewed⁵⁰. Hsu et al.^{[51](#page-22-14)} reported that inhibition of PD-L1 expression with etoposide leads to an increase in tumor-infiltrating T cells. PD-L1 is modulated by diverse signaling pathways in CSCs, such as Wnt, phosphoinositide 3-kinase (PI3K)/ AKT, Notch, mTOR, signal transducer and activator of transcription-3 (STAT3), and epigenetic signaling $46,51-56$ $46,51-56$ $46,51-56$ $46,51-56$. Notch 3 induces PD-L1 expression through mTOR and maintains stemness in PD-L1high CSCs from breast cancer^{[46](#page-22-15)}. Sun et al.^{[52](#page-22-17)} reported that interleukin-8 (IL-8) derived from gastric mesenchymal stem cells promotes PD-L1 expression *via* the STAT3/ mTOR/c-Myc axis in CSCs from gastric cancer. IL-8 derived from gastric mesenchymal stem cells, along with AKT, promotes the phosphorylation and nuclear localization of HK2, which binds to HIF-1 α and facilitates PD-L1 transcription^{[56](#page-22-16)}. Studies in CSCs from CRC organoids have suggested that tribble pseudokinase (TRIB3) recruits transcription factor 4 (TCF4) and β-catenin to the promoters of Wnt target genes, which in turn induces TRIB3 expression and maintains their stemness⁵⁷. Administration of selective Wnt inhibitors or activators leads to a reduction and increase in PD-L1 expression

in ALDH+/CD44+ CSCs from TNBCs, respectively, indicating the positive regulation of PD-L1 by Wnt⁵³. The Wnt/β-catenin and PI3K/AKT pathways cooperate to promote tumorigenesis and resistance to therapy in CSCs from leukemia. β-catenin binds to loci on multiple immune checkpoint genes, including PD-L1, T-cell immunoglobulin domain mucin domain 3 (TIM3), and CD24. Targeting AKT inhibits this process, lead-ing to a decrease in PD-L1, TIM3, and CD24 expression^{[55](#page-22-20)}. Moreover, PD-L1 promotes the activation of β-catenin and β-catenin CSC-associated target genes *via* an interaction with the receptor, Frizzled 6^{48} . The expression and stability of PD-L1 is regulated in an epigenetic and posttranslational man-ner, respectively^{51,[54](#page-22-22),[58](#page-22-23),59}; however, the expression landscape of immunomodulatory molecules varies between cancer types and individuals. The underlying regulatory mechanisms are also sophisticated and heterogeneous. Further understanding of molecular mechanisms can contribute to an improvement in CSC-targeted immunotherapy efficacy.

Crosstalk between CSCs and the TME

The interplay between CSCs and immune cells in the TME has a crucial role in the evasion of immune surveillance, which enables the survival and growth of CSCs. CD44⁺ CD90⁺ CSCs have a higher tendency for lymph node metastasis in smallcell lung cancer (SCLC), which promotes the response of cytotoxic T lymphocytes (CTLs). The expression of PD-L1, which is promoted by the secretion of IFN-γ by activated CTLs, leads to adaptive resistance capacity, resulting in prolonged inflammation and upregulation of regulatory ligands that ultimately impair the proliferative capacity and cytotoxicity of CTLs^{[60](#page-22-25)}. Research has shown that regulatory T cells (Tregs) promote cancer stemness in gliomas through the TGF-β/NF-κB/IL-6/ STAT3 signaling axis. The anti-IL-6 receptor antibody, tocilizumab, shows efficacy in inhibiting tumor growth and stem-ness induced by Tregs in glioma xenograft models^{[60,](#page-22-25)61} Tregs are subpopulations of CD4+ T cells that suppress the immune response by inhibiting the activation of NK cells and the cytotoxic function of $CD8⁺$ T cells⁶². Other subpopulations of CD4+ T cells include Th1, Th2, and Th17 cells. Th1 cells secrete IL-2 and interferons, which activate the proliferation of CD8+ T cells and NK cells. Th2 cells promote the maturation and clonal proliferation of B cells by secreting cytokines, such as IL-4 and IL-6[62](#page-22-27). CSCs secrete the chemokines, C-C motif chemokine ligand 1 (CCL1), CCL2, and CCL5, which recruit Tregs^{[19](#page-21-25)}. The balance of Th17/Treg cells is closely related to tumor immunity and has a critical role in tumor progression^{[63](#page-22-28)}.

Cytokines secreted by CSCs, including CCL5, MKN-45, IL-6, and IL-8, have been shown to affect the Th17/Treg balance, which has been reviewed elsewhere^{[64](#page-22-29)}.

In the context of cancer, M2 macrophages are commonly regarded as tumor-associated macrophages (TAMs)^{[65](#page-23-0),[66](#page-23-1)}. Activation of Yes-associated protein (YAP) in hepatocellular CSCs leads to tumorigenesis and TAM recruitment^{[67](#page-23-2)}. CSCs secrete chemokines, such as CCL2, CCL5, colony stimulation factor 1 (CSF1), growth differentiation factor 15 (GDF15), IL-13, and transforming growth factor-β (TGFβ), as well as periostin and Wnt-induced signaling protein 1 [WISP1 (also known as CCN4)], which may impact the polarization state of TAMs and promote tumorigenesis¹⁹. TAMs secrete IL-6, which promotes HCC carcinogenesis by stimulating CSC-like characteristics. Tocilizumab disrupts TAM-enhanced CSC expansion in HCC^{[68](#page-23-3)}. The cytokine, IL-8, which is produced by various cells, including macrophages and monocytes, acts as a chemotactic cytokine to bring neutrophils to inflammatory or injured sites⁶⁹. IL-8 has been shown to enhance O-GlcNAcylation, but not glycolysis mediated by the upregulation of glucose uptake transporter 3 (GLUT3) and glutamine fructose-6-phosphate aminotransferase (GFAT), which promotes the generation and maintenance of CSCs in colon and lung cancer cells. The effect of O-GlcNAcylation on CSCs has not been fully elucidated⁷⁰. TAMs have been shown to secrete CCL5, which mediates the self-renewal of prostatic CSCs and metastases⁷¹. Jinushi and colleagues⁷² reported that CD44⁺/ ALDH+ colon CSCs and CD133+/ALDH1+ lung CSCs induce secretion of the milk-fat globule-epidermal growth factor-VIII (MFG-E8) by TAMs, which with IL-6 maintains the activity and promotes the therapeutic resistance of CSCs. Additionally, the "don't eat me" signal, CD47, is upregulated in CSCs from several cancer types. CD47 binds to myeloid-specific signal regulatory protein alpha (SIRPα) on macrophages, impeding phagocytosis and allowing immune evasion^{[73-](#page-23-8)[75](#page-23-9)}. Our previous study identified a population of cancer cells expressing SIRPγ. SIRPγhi cancer cells display stemness-related properties and contribute to immune escape signals by sustaining CD47 expression, which halts macrophage-mediated phagocytosis in SIRPγ^{hi} and SIRPγ^{lo/−} tumor cells^{[6](#page-21-4)}.

Several studies have explored the immunosuppressive role of neutrophils in cancer progression. One study by the Szczerba group^{[76](#page-23-10)} identified an interaction between neutrophils and circulating cancer cells that contributes to metastasis in patients and mouse models of breast cancer. Circulating cancer cells have stem cell characteristics and are precursors

of metastasis[77](#page-23-11). Sox9 has been identified as a CSC marker in HCC. The Sox9/CXCL5 axis activates PI3K/AKT and ERK1/2 signaling, promoting the proliferation and invasion of HCC cells, as well as infiltration of intratumoral Ly6G+ neutrophils in the F4/80+ macrophage orthotopic xenograft model^{[78](#page-23-12)}. Hwang et al[.79](#page-23-13) discovered that exosomes released by colorectal CSCs prolong the lifespan of neutrophils by activating PRR/ NF-κB signaling through exosomal triphosphate RNAs, leading to the expression of IL-1β and accelerating tumorigenesis.

Myeloid-derived suppressor cells (MDSCs) are a heterogeneous lineage of immature myeloid cells that can be divided into two major subsets [polymorphonuclear (PMN)-MDSCs and monocytic (M)-MDSCs]. MDSCs enhance ovarian cancer stemness by upregulating miR-101 and downregulating C-terminal binding proteins (CtBP2)^{[80](#page-23-14)}. Shidal et al.^{[81](#page-23-15)} showed that miR-92a enhances integrin and TGF-β expression in CD133+ melanoma CSCs and leads to increased immunosuppressive cell phenotypes, including granulocytic MDSCs (gMDSCs) and Tregs. Another study found that ALDH1A1 promotes MDSC expansion by stimulating the secretion of GM-CSF, which is activated by the TGF-β-activated kinase 1 $(TAK1)/NF-KB$ signaling pathway⁸².

Dendritic cells (DCs) also have a role in CSC maintenance. The interaction between C-X-C motif chemokine receptor 4 (CXCR4) expressed by follicular lymphoma (FL) cells with CSC-like activities and CXCL12, which is secreted by follicular DCs, facilitates chemotherapy resistance and tumorigenicity^{[83](#page-23-17)}. Natural killer T (NKT) cells are a specialized subtype of T cells that can be categorized into two types of cells [invariant NKT cells (iNKT cells) and type II NKT cells]. Although the role of NKT cells in CSCs has not been reported, iNKT cells release a variety of proinflammatory and anti-inflammatory cytokines that affect DCs, macrophages, neutrophils, NK cells, and T cells, which exert effects on CSCs⁸⁴. B lymphocytes have a critical role in promoting and inhibiting tumor development. For example, B lymphocytes secrete cytokines, such as IL-10, TGF-β, and IL-35, and exhibit inhibitory effects by interacting with tumor tissues and lymphocytes, such as T cells, APCs, Tregs, and MDSCs⁸⁵.

Cancer-associated fibroblasts (CAFs) and adipocytes also affect the stemness of CSCs. Studies conducted *in vitro* have shown that CAFs promote the expression of stem cell markers [CD44, SRY-box 2 (Sox2), and Bmi-1], as well as the self-renewal and expansion of CSCs by secreting cytokines, growth factors, androgen receptor-regulated factors, and exosomes^{[86](#page-23-20)-[90](#page-23-21)}. CAFs also induce the tumorsphere-forming phenotype in breast cancer cells by producing CCL2, which activates the Notch signaling pathway 91 . CAFs boost breast CSC proliferation by secreting stromal-derived-factor-1 (SDF-1), which activates the Wnt/β-catenin and PI3K/AKT signaling pathways^{[92](#page-23-23)}. Adipocytes maintain the stemness of CSCs by secreting more resistin, which upregulates stemness-related transcription factors [Octamer-binding transcription factor 4 (Oct4), Sox2, Nanog homeobox (Nanog), and ALDH1] and activates stemness-related pathways (Notch and Wnt/β-catenin)[93-](#page-23-24)[96.](#page-24-0) Adipocytes also shield breast CSCs treated with doxorubicin by secreting more resistin, which mediates the activation of the AMPK/mTOR and JNK pathways⁹⁷.

The TME is an intricate and dynamic system comprising tumor cells, immune cells, fibroblasts, extracellular matrix, and other interconnected components. The interaction between CSCs and infiltrated immune cells is particularly important. However, the specific mechanism of immune evasion in CSCs and the interplay with the TME, especially NKT cells, B lymphomas, and neutrophils, have not been extensively explored and warrant further investigation.

Metabolic properties of CSCs

Tumors are highly adaptive to metabolic perturbations^{[98](#page-24-2)}. Under hypoxic conditions, mitochondrial oxidative phosphorylation (OXPHO) is replaced by glycolysis to compensate for deficient mitochondrial machinery^{[99](#page-24-3)}. During nutrient deficiency, autophagy is one of the essential strategies for pre-serving cell viability^{[100-](#page-24-4)102}. Mounting evidence has revealed the unique metabolic features of CSCs, such as aberrant glucose consumption, excessive lactate production, and ineffi-cient ATP production^{[103](#page-24-6),104}. Depending on the availability of oxygen and nutrients, as well as other stromal cells in the TME, CSCs show heterogeneity in different tissues^{[105](#page-24-8)}. Glioma CSCs exhibit high metabolic plasticity because glioma CSCs switch metabolism to glycolytic metabolism when OXPHOS is blocked^{[106](#page-24-9)}. Studies involving different tumors, including osteosarcoma, GBM, breast cancer, lung cancer, ovarian cancer, nasopharyngeal carcinoma (NPC), HCC, and colon cancer, suggest that CSCs have higher glycolytic potential and less mitochondrial oxidative metabolism than other differentiated tumor cells^{[103,](#page-24-6)[107-](#page-24-10)113}. The mitochondrial circRNA for translocating phosphoglycerate kinase 1 (mcPGK1) is in high levels in liver CSCs. mcPGK1 has a crucial role in regulating cell metabolism by inhibiting OXPHOS and promoting glycolysis,

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which changes the levels of specific chemicals, such as α -ketoglutaric acid and lactic acid. These changes, in turn, activate the Wnt/β-catenin pathway and promote self-renewal of liver CSCs. Additionally, mcPGK1 helps introduce PGK1 to the mitochondria by interacting with TOM40 and reprograms cell metabolism from oxidative phosphorylation to glycolysis *via* the PGK1-PDK1-PDH axis^{[114](#page-24-12)}. Gu et al.^{[115](#page-24-13)} reported that the absence of miR-192-5p increases glycolysis by upregulating glucose transporter type 1 (GLUT1), 6-phosphofructo-2-kinase/fructose-2,6-biphosphatase3 (PFKFB3), and c-Myc, which inhibit the transcription of miR-192-5p and maintain high glycolytic activity in HCC cells. High glycolytic activity in HCC cells produces excess lactic acid, which activates ERK phosphorylation in co-cultured LX2 and THP1 *via* the N-Myc downstream regulatory gene 3 (NDRG3) and monocarboxy-late transporters 1 (MCT1), and promotes tumor stemness^{[115](#page-24-13)}. Another study showed that HectH9 is an activator of glucose metabolism. HectH9 does this by mediating the K63-linked ubiquitin of hexokinase 2 (HK2), which then regulates the location of HK2 in mitochondria. Regulation of HK2 in mitochondria is essential in inducing glycolysis and preventing apoptosis. Conversely, blocking the HectH9/HK2 pathway leads to an increase in reactive oxygen species (ROS), which inhibits CSC expansion and the development of tumors 116 . Although controversial, some investigations have shown that CSCs rely more on mitochondrial oxidative metabolism^{[117](#page-24-15)-[123](#page-24-16)}. Pancreatic CSCs derived from patient-derived xenograft (PDX) models have a preference for mitochondrial metab-olism to survive^{[124](#page-24-17)}. Similarly, ovarian CSCs highly express genes related to mitochondrial OXPHOS and fatty acid oxi-dation^{[121](#page-24-18)}. In breast cancer, increasing mitochondrial bulk in CSCs maintains stem-like characteristics, metastatic potential, and resistance to DNA damage¹²⁵. Moreover, some subpopulations of cells from various tumors, such as CD133+ CSCs in GBM and pancreatic ductal adenocarcinoma, ROS^{low} quiescent cells in leukemia, and side population cells in lung and breast cancer, have been profiled to express the OXPHOS phenotype[118](#page-24-20),[119](#page-24-21)[,122,](#page-24-22)[126.](#page-24-23) Notably, both OXPHOS and glycolysis are active in ovarian CSCs^{[121](#page-24-18),127}.

Several studies have revealed that fatty acid metabolism, especially the mevalonate pathway, is fundamental to the maintenance of stemness in CSCs^{121,[128](#page-25-1)-[130](#page-25-2)}. Fatty acid oxidation (FAO) helps overcome glucose starvation and contributes to chemotherapeutic resistance in epithelial ovarian CSC[s131](#page-25-3). Consumption of the dietary fat palmitic acid has also been linked to increased metastatic potential in CSCs of oral squamous cell carcinoma (OSCC)[132](#page-25-4). Sterol regulatory-element binding protein 1 (SREBP-1) regulates genes involved in lipid metabolism, such as acetyl-CoA carboxylase (ACC) and fatty acid synthase (FASN). According to a study in cisplatin-resistant NSCLC cells, SREBP-1/SCAP/FASN signaling lowers CSC sensitivity to cisplatin. Treatment with fatostatin, an SREBP inhibitor, reverses cisplatin resistance and hampers stemness¹³³. Dysregulation of lipid metabolism is associated with the maintenance of CSC stemness and poor survival. Further research should seek to clarify the function of SREBP-1/SCAP/FASN signaling in cisplatin resistance. Polyunsaturated fatty acids (PUFAs) and monounsaturated fatty acids (MUFAs) are the primary lipid metabolites and key regulators of ferroptosis, a form of cell death triggered by disturbances in metabolic networks, such as iron metabolism, mitochondrial metabolism, and lipid metabolism, and characterized by the accumulation of markers of lipid peroxidation¹³⁴. Ferroptosis can be triggered by drugs, ionizing radiation, and cytokines, thereby suppressing tumor growth. However, ferroptosis can also encourage tumor growth by promoting inflammation-associated immunosuppression and other signaling pathways¹³⁵. Recent research has highlighted the critical role and targeting potential of ferroptosis in CSCs (**[Figure 2](#page-6-0)**). For example, a study reported that ferroptosis inducers selectively kill a mesenchymal breast cancer subpopulation with CSC properties through a non-apoptotic mechanism of action mediated by ROS in an iron-depend-ent manner^{[136](#page-25-8)}. Furthermore, Turcu et al.^{[137](#page-25-9)} reported that the natural compound, salinomycin, selectively kills CD44high/ CD24low CSCs from breast cancer by interacting with lysosomal iron, which promotes ROS production and causes lysosomal membrane permeabilization. Intracellular ferric iron is

Figure 2 Ferroptosis in CSCs. The role of ferroptosis in CSCs is controversial. First, enzymes and transporters in the ferroptosis pathway are altered in some CSCs, including sterol regulatory-element binding protein 1 (STEAP1), divalent metal transporter protein 1 (DMT1), and nuclear receptor coactivator (NOCA4). The ferritin heavy chain (FTH) is downregulated in CSCs. The absence of FTH induces the expression of stemness-related genes, microRNA-150 (miR-150), and miR-46a, which maintain the stemness of CSCs. FTH also inhibits the activation of CXCR4/CXCL2 signaling and subsequent NF-κB-mediated EMT directly or by blocking ROS-regulated HIF-1α. A high level of SLC7A11, which is promoted by heat shock protein 27 (Hsp27)-mediated inhibition of p53, protects CSCs from ferroptosis *via* the GSH/GPX4 axis. Moreover, lnc-ENDOG-1:1 (lncFERO) secreted by CSCs interacts with stearoyl-CoA-desaturase (SCD1) mRNA and recruits hnRNPA1 to facilitate the translation of SCD1. SCD1 inhibits PUFA synthesis and thereby curbs ferroptosis. SCD1 is also inhibited by FTH in CSCs.

primarily bound to transferrin (TF) and is imported *via* transferrin receptor 1 (TFR1). CSCs from breast and ovarian carcinomas express higher levels of TFRs, which induce iron uptake and sensitize CSCs to agents inducing ferroptosis^{138,139}. The six-transmembrane epithelial antigen of prostate 3 (STEAP3) is a ferrireductase located at the plasma membrane that catalyzes the reduction of Fe^{3+} to Fe^{2+} after lysosome-endosome fusion. Fe^{2+} is then released from the endosome into a labile iron pool (LIP) in the cytoplasm, which is regulated by divalent metal transporter protein 1 (DMT1) and contributes to iron homeostasis. Elevated STEAP3 promotes the proliferation and stemness of CSCs in gliomas^{[140](#page-25-12)}. Inhibition of DMT1 also causes accumulation of lysosomal iron and ROS, leading to ferroptosis¹³⁷; however, a study involving non-CSC glioblastoma cells demonstrated that temozolomide induces ferroptosis by upregulating DMT1 expression and increasing iron content 141 141 141 . Ferritin is composed of a heavy chain (FTH) and a light chain (FTL), and can store $> 4,000$ iron atoms and convert Fe²⁺ to Fe3+. Ferritinophagy is the process by which nuclear receptor coactivator 4 (NCOA4) releases the iron stored in ferritin to LIP and triggers ferroptosis^{[142](#page-25-14)}. A study conducted on osteosarcoma CSCs showed that exposure to a static magnetic field stimulates NCOA4-mediated ferritinophagy, promoting CSC proliferation and self-renewal¹⁴³. Higher levels of glutathione peroxidase 4 (GPX4) and cystine/glutamate antiporter solute carrier family 7 member 11 (SLC7A11) protect esophageal CSCs from ferroptosis, which is induced by increased intracellular iron content. *In vitro* experiments have shown that heat shock protein 27 (Hsp27) positively regulates SLC7A11/GPX4 by downregulating p53[144](#page-25-16). Epithelial-to-mesenchymal transition (EMT) leads to the acquisition of CSC properties. FTHmediated ROS dysregulation promotes C-X-C motif ligand 12 (CXCL12)/C-X-C motif chemokine receptor 4 (CXCR4) axis activation and EMT in erythroleukemia K562 cells^{[145](#page-25-17)}. Studies have also reported that FTH expression modulates EMT in *in vitro* models of breast and lung cancer^{[146](#page-25-18),[147](#page-25-19)}. The results of another study suggested that FTH silencing leads to an imbalance in the metabolism of unsaturated fatty acids and overexpression of stem cell markers in ovarian cancer^{[148](#page-25-20)}. Furthermore, gastric cancer (GC)-secreted exosomal lnc-EN-DOG-1:1 (lncFERO) promotes stearoyl-CoA-desaturase (SCD1) translation by recruiting heterogeneous nuclear ribonucleoprotein A1 (hnRNPA1), then inhibits ferroptosis and enhances stemness in gastric CSCs *in vitro* and *in vivo*^{[149](#page-25-21)}. The roles of fatty acid metabolism and ferroptosis in CSCs from various types of cancer are clearly controversial.

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In addition to glucose and fatty acid metabolism, other metabolic signaling pathways, such as glutamine metabolism and lysine catabolism, are enhanced in CSCs. CSCs rely heavily on glutamine in pancreatic cancer, so limiting the availability of CSCs can reduce the limited self-renewal of CSCs and enhance the sensitivity of CSCs to radiation therapy, followed by an increased level of ROS in cell lines and mouse models[150](#page-25-22). Elevated lysine catabolism has been detected in colon adenocarcinoma circulating tumor cells, which exhibit a high capacity for colonization in the liver and an active Wnt signaling pathway[151](#page-25-23). Despite the findings mentioned above, the full extent of metabolic networks in CSCs is not fully understood. In recent decades, altered metabolism in cancer and noncancer cells in the TME has been considered a potential target for cancer treatment and relapse prevention. In this regard, a thorough understanding of CSC metabolism is essential for developing effective treatments and preventing cancer relapse.

Biomarkers of CSCs

Because CSCs have a vital role in tumorigenesis and therapeutic resistance, it is essential to identify this specific population in cancer tissues. Numerous studies have investigated molecular biomarkers for CSCs in cancer cells, mouse models, and patient tissues. In addition to the classic biomarkers, such as CD133, CD44, epithelial cell adhesion molecule (EpCAM), and CD90, other biomarkers have also been studied in specific cancers. In this section, we will summarize the current knowledge about CSC biomarkers in different types of cancers, including cell-surface molecules, transcription factors, and other CSC markers (**[Table 1](#page-8-0)**).

Cell surface molecules

Cell surface molecules are practical for isolating CSCs by flow cytometry or magnetic sorting, as well as specific targeting. Many surface markers have been identified in CSCs, such as CD133, CD44, CD90, EpCAM, leucine-rich repeat-containing G protein-coupled receptor 5 (Lgr5), CD13, CD19, CD20, CD24, CD26, CD27, and CD34. Among the surface markers, CD133, CD44, CD90, EpCAM, and Lgr5 are the most investigated markers in CSCs.

CD133

CD133 is a transmembrane glycoprotein initially characterized as a hematopoietic stem cell and neuroepithelial stem cell

Table 1 CSC biomarkers in different cancer types

	Biomarkers Cancer types
CD133	Lung cancer ¹⁵²⁻¹⁵⁴ , colon cancer ^{155,156} , prostate cancer ¹⁵⁷ , ovarian cancer ¹⁵⁸ , melanoma ¹⁵⁹ , osteosarcoma ^{160,161} , leukemia ¹⁶² , hepatocellular carcinoma (HCC) ¹⁶³ , pancreatic cancer ¹⁶⁴ , and oral squamous cell carcinoma (OSCC) ¹⁶⁵
CD44	Colorectal cancer (CRC) ¹⁶⁶⁻¹⁶⁸ , pancreatic cancer ¹⁶⁹ , ovarian cancer ¹⁷⁰ , gastric cancer ^{171,172} , prostate cancer ^{157,173} , non-small cell lung cancer (NSCLC) ¹⁷⁴ , OSCC ¹⁷⁵ , nasopharyngeal carcinoma (NPC) ¹⁷⁶ , HCC ^{168,177,178}
CD ₉₀	Murine breast cancer ¹⁷⁹ , HCC ¹⁸⁰ , gastric cancer ¹⁸¹ , esophageal squamous cell carcinoma (ESCC) ¹⁸² , lung cancer ¹⁸³ , pancreatic cancer ¹⁸⁴ , glioma ^{185,186} , insulinoma ¹⁸⁷ , HCC ¹⁸⁸
EpCAM	Breast cancer ^{189,190} , CRC ¹⁶⁶ , HCC ^{188,191} , NPC ¹⁷⁶ , pancreatic cancer ^{192,193}
Lgr ₅	Gastric cancer ^{194,195} , pancreatic cancer ^{196,197} , HCC ^{198,199} , CRC ^{200,201} , ovarian cancer ²⁰² , cervical cancer ²⁰³ , breast cancer ²⁰⁴
Oct4	Glioma ²⁰⁵ , pancreatic cancer ²⁰⁶ , HCC ²⁰⁷ , breast cancer ²⁰⁸ , prostate cancer ^{209,210} , bladder cancer ²¹¹ , ovarian cancer ²¹² , lung cancer ²¹³
Sox2	Head and neck squamous cell carcinoma (HNSCC) ²¹⁴ , medulloblastoma ²¹⁵ , glioma ²¹⁶ , breast cancer ²¹⁷ , gastric cancer ²¹⁸ , CRC^{219} , lung cancer ²²⁰ , cervical cancer ²²¹ , melanoma ²²² , osteosarcoma ²²³ , ovarian cancer ²²⁴ , pancreatic cancer ²²⁵ , bladder cancer ²²⁶ , skin cancer ²²⁷
KIf4	Leukemia ²²⁸ , anaplastic meningioma ²²⁹ , CRC ²³⁰ , gastric cancer ²³¹ , NSCLC ²³² , HCC ²³³ , bladder cancer ²³⁴ , ESCC ²³⁵
Nanog	Glioblastoma (GBM) ²³⁶ , leukemia ²³⁷ , lung cancer ²³⁸ , breast cancer ²³⁹ , ESCC ²⁴⁰ , gastric cancer ²⁴¹ , CRC ²⁴² , ovarian cancer ²⁴³ , prostate cancer ²⁴⁴ , HCC ²⁴⁵ , HNSCC ²⁴⁶ , renal cancer ²⁴⁷
c-Myc	Neuroblastoma ²⁴⁸ , lung cancer ²⁴⁹ , CRC ²⁵⁰ , breast cancer ²⁵¹
ALDH	Ovarian cancer ^{252,253} , lung cancer ²⁵⁴⁻²⁵⁶ , breast cancer ^{257,258} , cervical cancer ²⁵⁹ , HCC ²⁶⁰ , colon cancer ^{261,262}
$Bmi-1$	Gastric cancer ²⁶³ , HNSCC ^{5,264} , CRC ²⁶⁵ , ESCC ²⁶⁶⁻²⁶⁸ , hematopoietic neoplasm ²⁶⁹ , glioma cancer ^{270,271}
Nestin	Neurogenic tumors ²⁷²⁻²⁷⁶ , rhabdomyosarcoma ²⁷⁷ , osteosarcoma ²⁷⁸ , chondrosarcoma ¹⁶⁰ , fibrosarcoma ¹⁶⁰ , ovarian ²⁷⁹⁻²⁸¹ , OSCC ²⁸² , prostate cancer ^{283,284} , gallbladder cancer ²⁸⁵ , lung cancer ²⁸⁶ , colon cancer ²⁸⁷ , breast cancer ^{288,289} , gastric cancer ²⁹⁰ , pancreatic cancer ²⁹¹
Msi1	CRC ²⁹² , OSCC ^{293,294} , neuronal cancer ²⁹⁵
$Tim-3$	Small-cell lung cancer (SCLC) ⁶⁰ , acute myelogenous leukemia (AML) ²⁹⁶
CXCR4	Glioma ²⁹⁷ , prostate cancer ²⁹⁸

marker^{299,[300](#page-30-1)}. In 2004 Singh et al.^{[273](#page-29-0)} isolated a subpopulation of cells expressing CD133, possessing self-renewal potential, and the ability to recapitulate the original tumor from brain tumors. *In situ* injection of 100 CD133⁺ tumor cells in non-obese, diabetic, severe combined immunodeficient (NOD-SCID) mouse brains successfully produced a tumor. CD133 is a CSC biomarker of various cancer types, including lung cancer^{[152-](#page-25-24)154}, colon cancer^{[155](#page-25-26),[156](#page-25-27),[177](#page-26-0)}, prostate cancer^{[157](#page-25-28)}, ovarian cancer^{[158](#page-26-1)}, melanoma^{[159](#page-26-2)}, osteosarcoma^{160[,161,](#page-26-4)[278](#page-30-2)}, leu-kemia¹⁶², HCC¹⁶³, pancreatic cancer^{[164](#page-26-7)}, and OSCC¹⁶⁵. CD133 alone might not be sufficient to identify CSCs, so other biomarkers are required. A few studies have also reported that CD133+ cells fail to recapitulate the original tumor and that CD133− cells have the potential to produce tumors in mouse models[167](#page-26-9),[301](#page-30-3)-[303](#page-30-4).

CD44

CD44 is a transmembrane glycoprotein that was first used as a CSC marker in breast cancer¹⁸⁹. In 9 of 10 breast cancer patients there is a subpopulation of cancer cells expressing high CD44 and low or no CD24, that enables formation of a tumor *in vivo* limiting dilution assay^{[189](#page-27-0)}. CD44 has also been identified as a CSC marker in CRC^{[166](#page-26-10)-[168](#page-26-11)}, pancreatic cancer¹⁶⁹, ovarian cancer^{[170](#page-26-13)}, gastric cancer^{[171](#page-26-14),172}, prostate cancer^{[157](#page-25-28),[173](#page-26-16)}, NSCLC^{[174](#page-26-17)}, OSCC¹⁷⁵, and NPC¹⁷⁶. The combination of CD133 and CD44 more specifically defines CSCs in CRC and HCC^{[168](#page-26-11)[,177](#page-26-0)[,178](#page-26-20)}. In fact, this combination has been used to define a subpopulation of HCC with high intrahepatic or lung metastatic capacity^{[304](#page-30-5)}. Several splicing variants of CD44 have been generated through alternative splicing in the membrane-proximal stem region. Exons 1-5 and 6-20 are spliced together and translated into the standard isoform, CD44s. Alternatively, exons 6-15 can be spliced to yield variant isoforms (labeled CD44v) along with the standard isoform³⁰⁵. CD44v8-10 have been identified as human gastric CSC markers that contribute to tumor initia-tion^{[306](#page-31-0)}. CD44v6+ has also been reported as a CSC marker for colon cancer and HCC^{[90](#page-23-21),[307](#page-31-1)}. CD44s, CD44v4, and CD44v9 at the invasive tumor front are associated with poor prognosis in gastric cancer patients and CD44s-expressing CSCs exhibit mesenchymal properties³⁰⁸. CD44s has also been suggested to contribute to mesenchymal properties and metastasis in breast cancer and CRC^{[309](#page-31-3),[310](#page-31-4)}.

EpCAM

EpCAM is a cell–cell adhesion molecule expressed in healthy epithelial cells. Increasing evidence has shown EpCAM to be a CSC marker for numerous cancers, such as breast cancer^{189,[190](#page-27-1)}, CRC^{166} , HCC^{[188](#page-26-30),191}, NPC¹⁷⁶, and pancreatic cancer^{[192](#page-27-3),[193](#page-27-4)}.

CD90

CD90, also known as thymocyte differentiation antigen-1 (Thy-1), is a glycosylphosphatidylinositol (GPI)-anchored glycoprotein belonging to the immunoglobulin superfamily. CD90 and other markers, such as Oct4, Sox2, and ALDH1, are upregulated in enriched CSCs when tumor cells are cultured in tumorsphere-forming conditions. This finding suggests a vital role for CD90 as a marker for CSCs¹⁸¹. CD90 has been identi-fied in CSCs of several cancers, such as murine breast cancer^{[179](#page-26-21)}, HCC^{[180](#page-26-22)}, gastric cancer^{[181](#page-26-23)}, esophageal squamous cell carcinoma $(ESCC)^{182}$, lung cancer^{[183](#page-26-25)}, pancreatic cancer¹⁸⁴, gliomas^{[185](#page-26-27),[186](#page-26-28)}, and insulinomas^{[187](#page-26-29)}. According to the study by Yamashita et al.^{[188](#page-26-30)}, EpCAM⁺ and CD90⁺ CSCs in HCC have distinct phenotypes and metastatic potential. Other studies have revealed that CD90+/CD44+ HCC cells are more aggressive and likely to metastasize to the lung. The combination of CD90⁺/CXCR4⁺ is more specific for defining circulating CSCs in HCC^{180,311}.

Lgr5

Lgr5 is a transmembrane receptor belonging to the rhodopsin family of G protein-coupled receptors. Lgr5 has a pivotal role in normal embryonic development that was first known as a marker of intestinal stem cells³¹². Lgr5 is also highly expressed in various cancer tissues and enhances tumorigenesis, cancer cell mobility, and EMT in breast cancer cells by activating multiple pathways, such as Wnt/β-catenin and Notch signaling. Recent evidence also suggests that Lgr5 has a significant role in maintaining CSCs, making Lgr5 a CSC biomarker in numer-ous types of cancers, such as gastric cancer^{[194,](#page-27-5)195}, pancreatic

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cancer^{[196](#page-27-7),[197](#page-27-8)}, HCC^{[198,](#page-27-9)199}, CRC^{[200](#page-27-11),[201](#page-27-12)}, ovarian cancer²⁰², cervical cancer²⁰³, and breast cancer²⁰⁴. de Sousa e Melo and colleagues^{[313](#page-31-7)} reported that proliferative Lgr5⁻ CRC cells replenish Lgr5+ CSCs, resulting in rapid tumor recurrence upon treatment cessation. By analyzing the stemness properties of Lgr5+/CD44+/EpCAM+, Lgr5+/CD44+/EpCAM−, Lgr5+/CD44-/EpCAM+, Lgr5−/CD44+/EpCAM+, and Lgr5-/ CD44⁻/EpCAM⁻ cells, Leng and colleagues^{[314](#page-31-8)} concluded that Lgr⁵⁺ cells have greater potential for colony formation, selfrenewal, differentiation, and tumorigenicity than Lgr5− cells. The combination of Lgr5⁺/CD44⁺/EpCAM⁺ is a more specific marker of human CRC CSCs.

Transcription factors

Numerous studies have revealed that multiple stemnessrelated transcription factors are abnormally expressed in cancers and associated with both CSCs and poor prognosis. Stem cells highly express approximately 25 transcription factors not found in healthy somatic cells.

Oct4

Oct4 is a transcription factor encoded by the *Pou5f1* gene. Oct4 belongs to the POU-homeodomain family and binds to an octamer motif, ATGCAAAT. Oct4 has a crucial role in maintaining pluripotency and self-renewal of both embryonic stem cells (ESCs) and CSCs³¹⁵⁻³¹⁸. Additionally, Oct4 induces tumorsphere formation, EMT, tumorigenesis, and resistance to chemo- or radio-therapy^{[238](#page-28-18),[319](#page-31-11),[320](#page-31-12)}. Oct4 is highly expressed in CSCs of various human cancers, such as glioma²⁰⁵, pancre-atic cancer²⁰⁶, HCC²⁰⁷, breast cancer²⁰⁸, prostate cancer^{[209](#page-27-20),[210](#page-27-21)}, bladder cancer^{[211](#page-27-22)}, ovarian cancer²¹², and lung cancer²¹³.

Sox2

Sox2 is one of the core transcription factors associated with pluripotency. Sox2 has a vital role in maintaining self-repair and proliferation of CSCs in various human cancers^{[321](#page-31-13)}. Sox2 also has oncogenic roles $322,323$ $322,323$ $322,323$. In lung cancer, Sox2 is highly linked with the 'lineage-specific survival mechanism' in lung cancer. Sox2, with or without mutated Lkb1, promotes mouse lung adenocarcinoma progression into squamous cell carci-noma (SCC) through pathologically mixed intermediates^{[324](#page-31-16)}. SOX2 expression characterizes CSCs in various cancers, including $HNSCC^{214}$ $HNSCC^{214}$ $HNSCC^{214}$, medulloblastoma^{[215](#page-27-26)}, glioma^{[216](#page-27-27)}, breast cancer^{[217](#page-27-28)}, gastric cancer²¹⁸, CRC²¹⁹, lung cancer^{[220](#page-28-0)}, cervical cancer^{[221](#page-28-1)}, melanoma²²², osteosarcoma^{[223](#page-28-3)}, ovarian cancer^{[224](#page-28-4)}, pancreatic cancer²²⁵, bladder cancer²²⁶, and skin cancer²²⁷.

Krüppel-like factor 4 (Klf4)

Klf4 is one of four crucial transcription factors involved in maintaining pluripotency in embryonic cells³²⁵. Klf4 is a bifunctional transcription factor that belongs to the Krüppellike factor family. In the intestinal and gastric epithelium, Klf4 acts as a tumor suppressor³²⁶. Klf4 expression declines in leu-kemia^{[228](#page-28-8)}, anaplastic meningioma^{[229](#page-28-9)}, CRC²³⁰, gastric cancer^{[231](#page-28-11)}, NSCLC^{[232](#page-28-12)}, HCC^{[233](#page-28-13)}, bladder cancer²³⁴, and ESCC^{[235](#page-28-15)}. In melanoma and canine mammary tumors, Klf4 promotes tumorigenesis. In melanoma xenografts, Klf4 knockdown inhibits tumor growth *in vivo*^{[327](#page-31-19)}. In canine mammary tumors, highly overexpressed Klf4 is related to a more aggressive phenotype^{[328](#page-31-20)}. These findings indicate that Klf4 has a complex role in CSCs.

Nanog

Nanog has a crucial role in maintaining pluripotency^{[329](#page-31-21)}. Nanog functions in tandem with other regulators in CSCs, such as Sox2, Oct4, kinases, and miRNAs, to mediate the stemness phenotype through several signaling pathways, such as TGFβ, Wnt/β-catenin, JAK/STAT, Notch, and Hedgehog[330](#page-31-22)-[332](#page-31-23). Overexpression of Nanog combined with Wnt1 leads to the initiation of breast tumors, but Nanog alone does not lead to tumorigenesis^{[333](#page-31-24)}. Nanog is often used as a stemness-associated reporter and is ubiquitously found in tumors, including GBM^{[236](#page-28-16)}, leukemia²³⁷, lung cancer^{[238](#page-28-18)}, breast cancer²³⁹, ESCC^{[240](#page-28-20)}, gastric cancer^{[241](#page-28-21)}, CRC²⁴², ovarian cancer²⁴³, prostate cancer^{[244](#page-28-24)}, HCC^{[245](#page-28-25)}, HNSCC²⁴⁶, and renal cancer²⁴⁷.

c-Myc

The Myc gene family comprises three members (C-Myc, N-Myc, and L-Myc). These members exert an oncogenic role by regulating various cellular processes, such as the cell cycle, cellular survival, proliferation, and metabolic reprogramming[334](#page-31-25)-[338](#page-31-26). c-MYC is expressed in CSCs of multiple cancers, including neuroblastoma^{[248](#page-29-2)}, lung cancer^{[249](#page-29-3)}, CRC^{[250](#page-29-4)}, and breast cancer²⁵¹.

Other markers in CSCs

In addition to cell surface molecules and transcription factors, studies have identified other CSC markers, including ALDH, Bmi-1, Nestin, Musashi-1, T-cell immunoglobulin mucin-3 (TIM-3), and CXCR4.

ALDH

ALDH is an enzyme that is involved in intracellular aldehyde detoxification and retinoic acid synthesis. ALDH is a single

marker of CSCs in HNSCC and lung cancer^{[339](#page-31-27)[,340](#page-32-0)}. ALDH⁺ cells exhibit signatures of both leukemia stem cells and hematopoietic stem cells in acute myeloid leukemia (AML), whereas ALDH− cells mainly show progenitor cell signatures, indicating that $ALDH^+$ AML originates from stem cells^{[341](#page-32-1)}. The ALDH family is composed of 19 members with ambiguous functions in cancer. Increasing evidence has shown that ALDH1A1 can be used as a CSC marker in a panel of cancers, including ovarian cancer^{[252](#page-29-6),[253](#page-29-7)}, lung cancer^{254,255}, breast cancer[257,](#page-29-10) cervical cance[r259](#page-29-12), and HC[C260.](#page-29-13) ALDH1A3 is another CSC marker found in cancers of the breast²⁵⁸, lung^{[256](#page-29-9)}, and colon²⁶¹. Moreover, ALDH1B1 has been referred to as a CSC marker in colon cancer^{[262](#page-29-15)}.

Bmi-1

Bmi-1 is a member of polycomb repressor complex I and is considered a proto-oncogene predominantly expressed in CSCs and essential for self-renewal and clonal expansion^{342,343}. Bmi-1 overexpression leads to EMT and enhances cancer stemness in the NSCLC cell line, A549³⁴⁴. Activation of Bmi-1 has also been found in breast CSCs characterized by CD44+/CD24−/low/Lin−[345](#page-32-5). Targeting Bmi-1+ CSCs inhibits the growth and eliminates chemotherapy resistance in HNSC[C342.](#page-32-2) The cancers characterized by Bmi-1 include gastric cancer²⁶³, HNSCC^{[5](#page-21-3),264}, CRC^{[265](#page-29-18)}, ESCC^{[266-](#page-29-19)268}, hemato-poietic neoplasms²⁶⁹, and glioma^{[270](#page-29-22),271}.

Nestin

Nestin, an intermediate filament protein, was initially described as a neuronal stem cell or progenitor cell marker in 1990^{[346](#page-32-6)}. Nestin is often co-expressed with other stem cell markers, such as CD133, Oct3/4, and Sox-2 in various human solid tumors, including neurogenic tumors^{[272](#page-29-24)-[276](#page-29-25)}, rhabdomyosarcoma^{[277](#page-30-6)}, osteosarcoma^{[278](#page-30-2)}, chondrosarcoma^{[160](#page-26-3)}, fibrosarcoma¹⁶⁰, ovar-ian cancer²⁷⁹⁻²⁸¹, OSCC^{[282](#page-30-9)}, prostate cancer^{[283](#page-30-10),[284](#page-30-11)}, gallbladder cancer^{[285](#page-30-12)}, lung cancer^{[286](#page-30-13)}, colon cancer^{[287](#page-30-14)}, breast cancer^{[288](#page-30-15),[289](#page-30-16)}, gastric cancer^{[290](#page-30-17)} and pancreatic cancer²⁹¹.

Musashi-1 (Msi1)

The RNA-binding protein, Msi1, is involved in posttranscriptional gene regulation by competing with eukaryotic translation initiation factor 4G (eIF4G). Kanemura et al.^{[347](#page-32-7)} and Toda et al.³⁴⁸ reported the prognostic significance of Msi1 and MIB1 in human gliomas. Msi1 is considered a stem cell marker regulating homeostasis between self-renewal and dif-ferentiation³⁴⁹. Msi1 is expressed in CRC²⁹², OSCC^{[293](#page-30-20),[294](#page-30-21)}, and neuronal cancer CSCs[295](#page-30-22).

Tim-3

Tim-3 signaling regulates immune responses by downregulating interferon production, thereby inducing T-cell exhaustion[350](#page-32-10),[351](#page-32-11). CD44+CD90+ CSC-like cells and T cells exhibit increased TIM-3 in SCLC⁶⁰. TIM-3 is highly expressed on LSCs from most AML patients, but not those with acute promyelocytic leukemia, and is generally not expressed on normal hematopoietic stem cells²⁹⁶.

CXCR4

CXCR4 belongs to an important subfamily of chemokine receptors that consist of seven mutually parallel, tightly arranged transmembrane-spanning segments that are closely related to cancer progression and prognosis $352,353$ $352,353$. CXCR4 is a GPCR chemokine receptor regulating leukocyte trafficking, stem cell mobilization, and homing of stem cells^{[354,](#page-32-14)355}. CXCR4 keeps stem cells in niches by interacting with SDF-1[356](#page-32-16). The expression of CD44 and CD133 is associated with a high level of CXCR4 in prostate CSCs^{[357](#page-32-17)}. CD133⁺/CXCR4⁺ CSCs promote metastasis in CRC³⁵⁸. The same subpopulation has also been identified in pancreatic cancer, where CD133+/CXCR4+ CSCs have a high tendency to metastasize 164 . Moreover, CXCR4 is a CSC marker in glioma²⁹⁷ and prostate cancer^{[298](#page-30-25)}.

Novel biomarkers of CSCs include SIRYγ and OSMR in lung cancer and glioblastoma, respectively^{6,359}. These new biomarkers help us identify specific CSC subpopulations in distinct cancers that express different phenotypic markers for CSCs with higher accuracy. However, current biomarkers are not specific enough, so comprehensive studies are needed to identify more accurate biomarkers, either individually or in combination, for identifying CSCs.

Mechanisms of therapeutic resistance in CSCs

Multiple stemness-related signaling pathways initially found in normal stem cells have been validated in CSCs, including the Hedgehog, Wnt, Notch, and NF-κB pathways, which also have crucial roles in therapeutic resistance and have been extensively reviewed elsewhere^{[360,](#page-32-20)[361](#page-32-21)}. Mechanisms of therapeutic resistance are complex and involve activation of survival signaling, evasion of apoptosis, high activities of acetaldehyde dehydrogenase, cell dormancy, disrupted cell differentiation, abnormal DNA damage/repair, altered epigenetic modification, immune suppression, inhibition of ROS,

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and hypoxia. For example, ROS scavengers in CSCs partially block the increase in ROS and protect CSCs from permanent damage to DNA, RNA, and other biomacromolecules³⁶². The earliest finding in this regard was that ATP-binding cassette efflux transporters (ABC transporters) are the membrane proteins in bacteria. ABC transporters were subsequently shown to have an essential role in resistance to chemotherapy by efflux of drugs in humans^{363,364}. ABC transporters (ABCB1, ABCC2, and ABCG2) overexpressed in CSCs is regarded as a CSC biomarker and the predictor of chemotherapeutic resistance[365](#page-32-25),[366.](#page-32-26) Vasculogenic mimicry (VM), referring to the replacement of endothelial cells by tumor cells and the creation of a vessel with a lumen, can be induced by VM-related molecules secreted by CSCs, such as VE-cadherin protein, which ultimately confer resistance to antiangiogenic therapies and other anti-cancer therapies³⁶⁷⁻³⁷⁰. In this section, we mainly review the mechanisms underlying resistance to radioand chemo-therapy.

Mechanisms of radiotherapeutic resistance in CSCs

A multicenter study has shown that CD44, a CSC marker in laryngeal cancer, predicts an increase in the CSC population and acquires radio-resistance and recurrence after radiother-apy in patients at an early stage^{[371](#page-32-29)}. In HER2-expressing breast CSCs (HER2+/CD44+/CD24−/low), a significant reduction in cell sensitivity to irradiation (IR)-induced apoptosis and increased clonogenic survival were observed when compared to wild-type MCF7 cells^{[372](#page-33-0)}. Similarly, in lung cancer cell lines, exposure to a single 4 Gy of radiation enriched CD133+ CSCs with increased DNA repair. Homologous recombination (HR)-associated proteins [exonuclease 1 (Exo1) and RAD51] have been identified as key regulators of radio-resistance in CSCs (**[Figure 3](#page-12-0)**)[373](#page-33-1). Ataxia–telangiectasia mutated (ATM) and ATM-RAD3-related (ATR) are well known as upstream proteins of checkpoints that respond to different types of DNA damage. ATM, ATR, and the downstream checkpoint kinases (Chk1 and Chk2) mediate radio-resistance. Rapid induction of Chk1 is associated with enhanced G2/M cell cycle checkpoint activation in gastric CSCs. Chk1 inhibition sensitizes CSCs to IR[374-](#page-33-2)[376.](#page-33-3) Chk1 and Chk2 facilitate the DNA damage response by initiating cell cycle checkpoint control and activating the corresponding DNA repair pathways. Enhanced ATM signaling that contributes to the specific DNA repair phenotype is also observed in glioma CSCs with radio-resistance³⁷⁷. Chk1

Figure 3 The mechanisms underlying radio-resistance in CSCs. Upon radiation, multiple signaling pathways are triggered to induce resistance and maintain stemness in CSCs. First, radiation induces the expression of Exo1 and RAD51, which are involved in DNA repair. The JAK/ STAT3 pathway is triggered by radiation, then activates the following CCND2 signaling and subsequent G1-to-S transition. Radiation also alters the cell cycle through ATM/ATR-associated signaling. In CSCs, miR-18a-5p overexpression degrades ATR and HIF-1α, thereby overcoming resistance to radiation. Additionally, ΔNp63α promotes the transcription of ribosome S6 protein kinase 4 (RSK4). Then, RSK4 phosphorylates GSK-3β at Ser9, which leads to the transcription of β-catenin-mediated stemness-related genes. Moreover, autophagy-related proteins are upregulated in some CSCs, where CSCs are involved in radio-resistance.

knockdown in CD133+/CD44+ prostatic CSCs abrogates radiation-induced G2/M arrest, inhibits DNA damage repair, and promotes premature mitosis, leading to increased apoptosis^{[378](#page-33-5)}. Furthermore, inhibition of ATM overcomes radio-resistance in breast CSCs³⁷⁹. A mechanistic study reported that breast CSCs have a 7-fold higher ATM phosphorylation in response to 2 Gy radiation over non-CSCs³⁷⁹. Cyclin D2 (CCND2), a member of the cyclin protein family, has an important role in promoting colorectal CSCs to survive after radiation by activating cell cycle progression, DNA replication, and DNA repair. Targeting the JAK2/STAT3/CCND2 pathway overcomes radio-resistance by resisting radiation-induced apoptosis^{[380](#page-33-7)}. Inhibition of autophagy by silencing beclin1 and autophagy-related 5 (ATG5) or bafilomycin A1 increases the sensitivity of CD133+ gastric CSCs to radiation^{[381](#page-33-8)}. HIFs mainly regulate CSCs from gastric cancer and CRC in the hypoxic microenvironment, which causes chemo- and radio-resistance^{[382](#page-33-9),[383](#page-33-10)}. Additionally, miR-99a modulates breast CSC self-renewal by suppressing HIF-1 α and mTOR signaling³⁸⁴, while miR-18a-5p overexpression increases the radiosensitivity of CD133+ lung CSCs by downregulating HIF-1α and ATM *in vitro* and *in vivo*[385](#page-33-12). Furthermore, the ΔNp63α/ribosome S6 protein kinase 4 (RSK4)/glycogen synthase kinase 3β (GSK-3β) axis contributes to CSC properties and radio-resistance in ESCC, suggesting that RSK4 is a promising therapeutic target³⁸⁶. The roles of different signaling pathways associated with CSCs (STAT3, PI3K/Akt/mTOR, ERK, VEGF, Notch, and Wnt/βcatenin pathways) in radio-resistance have been summarized by Chang et al.³⁸⁷.

Mechanisms of chemoresistance in CSCs

During the process of treatment, chemotherapeutic agents often induce CSCs enrichment³⁶⁶. For example, doxorubicin treatment elevates the proportion of EpCAM+/CD133+ cells in HCC Huh7[388](#page-33-15). CSCs expressing Sox2 are resistant to

tamoxifen, an antagonist of the estrogen receptor, in breast cancer through activation of the Wnt signaling pathway^{[389](#page-33-16)}. The intrinsic and induced enrichment of CSCs contributes to chemotherapeutic resistance. The mechanisms of chemoresistance in CSCs vary by cancer type. Here, we mainly focus on chemoresistant mechanisms in CSCs from lung cancer (**[Figure 4](#page-13-0)**).

Mesenchymal NSCLC cells are resistant to epithelial growth factor receptor (EGFR), tyrosine kinase inhibitors (TKIs), erlotinib, and cisplatin compared to parental cells^{[390](#page-33-17)}. Platinum-based chemotherapy, paclitaxel, and etoposide are commonly used as first-line chemotherapy for lung cancer. A study showed that the development of cisplatin and etoposide resistance is associated with increased expression of the stem marker, CD133, *in vitro*³⁹¹. ALDH1⁺ cells display greater resistance to the chemotherapeutic drugs, including cisplatin, gemcitabine, doxorubicin, daunorubicin, vinorelbine, and docetaxel, than ALDH1− cell[s392.](#page-33-19) The CSC biomarker, ALDH2, has been shown to contribute to paclitaxel resistance through the RAS/RAF pathway in lung cancer. The ALDH2 inhibitors, daidzin (DZN) and disulfiram (DSF), reverse paclitaxel resistance in xenograft models by promoting cell apoptosis and blocking the RAS/RAF pathway^{[393](#page-33-20)}. Cisplatin elevates the proportion of CD133+ cells by activating Notch1 signaling and upregulating ABCG2 and ABCB1 expression, which lead to cross-resistance to doxorubicin and paclitaxel³⁹⁴. Hashida et al.[395](#page-33-22) reported that established afatinib-resistant cells exhibit characteristics of EMT and stemness. Afatinib-resistant cells also exhibit amplification of MET genes, express high levels of ALDH1A1 and ABCB1, and are resistant to chemotherapeutic agents. Upregulated ABCG2 also facilitates resistance by effluxing gefitinib in NSCLC cells³⁹⁶. Several signaling pathways modulate chemoresistance in CSCs, such as YAP, Erk, and Notch.

Knockdown of YAP sensitizes A549 tumorspheres to cisplatin in NSCLC cells³⁹⁷. p21-activated kinase 1 (PAK1) confers

Figure 4 The mechanisms underlying chemoresistance in lung CSCs. Extracellular Wnt5a initializes the Ca²⁺ pathway by interacting with Rho-kinase 2 (Rock2) and dishevelled on the membrane. Ca^{2+} then activates CamKII and protein kinase C (PKC), which induce nuclear factor kappa B (NF-κB)-mediated transcription of stemness-related genes and inhibit the transcription of apoptosis-related genes. Upon cisplatin treatment, Notch1 is upregulated in CSCs. Notch1 promotes stemness in a hairy and enhancer of split (HES1)-dependent manner and triggers cisplatin resistance by increasing ATP-binding cassette transporter G2 (ABCG2) and ABCB1. p21-activated kinase 1 (PAK1) activates the MEK/ ERK signaling pathway in CSCs, followed by the elevated transcription of Gstp1 or activation of β-catenin signaling regulated by phosphorylation of GSK3β at Ser9, which leads to cisplatin resistance. Moreover, Yes1-associated transcriptional regulator (YAP1) and PI3K/AKT-induced PD-L1 are reported to cause cisplatin resistance. Euchromatic histone lysine methyltransferase (EHMT), which catalyzes the methylation of H3K9, is reduced in CSCs. Nuclear transcription factor Y subunit A (NFYA) is then recruited to DNA and initializes transcription of ALDH2, which results in paclitaxel resistance through RAS/RAF signaling. Several microRNAs (miRNAs), including miR-128, miR-129-5p, miR-26a-5p, miR-200, and let-7, impede chemoresistance in CSCs.

cisplatin resistance in NSCLC cells. PAK1 activates MEK/ERK signaling, which promotes phosphorylation of GSK3β at Ser9 and subsequent β-catenin-mediated stemness³⁹⁸. Zhang and colleagues³⁹⁹ have detected a CD166⁺CD49f^{high}CD104⁻Lin⁻ subpopulation with CSC properties from patient-derived sphere-forming assays. This subpopulation exhibits a high level of Notch1 and its ligand, delta-like canonical Notch ligand 4 (DLL4), which maintains self-renewal and platinum resistance through the Notch1 intracellular domain (NICD1)/hairy and enhancer of split (HES1)/STAT3 axis and survival regulators, respectively³⁹⁹. MEK/ERK signaling confers cisplatin resistance by transcriptionally inducing glutathione S-transferase Pi (*Gstp1*) in murine lung cancer cell LLC-derived CSCs^{[400](#page-33-27)}. Furthermore, activation of Wnt/β-catenin signaling is a mechanism resulting in cisplatin resistance. Silencing β-catenin sensitizes A549 cells to cisplatin by blocking Bcl- x l⁴⁰¹. The noncanonical Wnt5a/PKC signaling pathway promotes stemness and cisplatin resistance in cisplatin-resistant A549 cells^{[402](#page-34-0)}. Recent studies have shown that upregulation of PD-L1 by the PI3K/AKT pathway is the main cause of cisplatin resistance in lung cancer cells⁴⁰³. The Wnt/ $β$ -catenin and Shh signaling pathways are commonly hyperactivated in CSCs. Furthermore, PD-L1 overexpression in CSCs contributes to immune evasion. Therefore, we speculate that Wnt/β-catenin signaling, the Shh signaling pathway, and PD-L1 might also have a role in cisplatin resistance in CSCs. Moreover, downregulated miR-129-5p, miR-26a-5p, miR-128, miR-200, and let-7 family miRNAs contribute to stemness and chemoresistance in stem-like NSCLC cells^{[390](#page-33-17),[404](#page-34-2)-[406](#page-34-3)}. In silico prediction and in *vitro* experiments have identified the Notch signaling receptor, delta-like 1 homolog (DLK1), and RNA polymerase III subunit G (POLR3G) as targets of miR-129-5p and miR-26a-5p, respectivel[y405,](#page-34-4)[406.](#page-34-3) miR-128 suppresses BMI1 and MUC1-C expression, thereby weakening CSC-related traits in paclitaxelresistant lung CSCs⁴⁰⁴. BRM270 extracted from herbal plants has been reported to induce miR-128 expression in chemoresistant CSCs, which overcomes paclitaxel resistance⁴⁰⁷.

Prospects of targeting CSCs

Because CSCs are the major cell population giving rise to therapeutic resistance, many studies have explored effective therapeutic strategies for targeting CSCs. Inhibitors targeting stem-associated signaling pathways (Shh, Wnt/β-catenin, and Hippo) have been evaluated preclinically and clinically, and summarized elsewhere⁴⁰⁸. Surface molecules are not only

critical biomarkers for CSC isolation but also potential targets for treatment^{[409](#page-34-7)}. Additionally, the interplay between CSCs, the TME, and metabolism has given us promising therapeutic targets. In this section we mainly summarize the current treatments targeting the TME and CSC metabolism.

Targeting the TME of CSCs

Effective treatment for immunosuppressive tumor phenotypes can be challenging due to poor T-cell priming or immunologic ignorance. Single agents blocking PD-1 or PD-L1 performed poorly at converting "cold" tumors to "hot" tumors⁴¹⁰. A PD1based CSC vaccine has been shown to inhibit tumor growth in an animal colon cancer model^{[411](#page-34-9)}. Combining immune checkpoint blockade and CSC targeting therapies could be a promising treatment for immunosuppressive tumor phenotypes.

Various immune-based therapeutic strategies have been investigated to target CSCs^{[412](#page-34-10)} ([Table 2](#page-15-0)). T cell-based therapies, such as adoptive cell transfer therapy (ACT), have proven effective at fighting cancer. This form of personalized cancer treatment involves the administration of *ex vivo* expanded autologous tumor-infiltrating lymphocytes to cancer patients. CAR-T cells are patient-derived T cells engineered to express antibodies against desired cell surfaces. Human CAR-T cells targeting EpCAM have the potential to eradicate established tumor xenografts without causing toxicity in mouse models[413](#page-34-11),[414.](#page-34-12) CAR-T cells expressing EpCAM accumulate in prostate tumors and eradicate CSCs in PC3M and PC3[413](#page-34-11). The adoptive transfer of $\gamma\delta$ and CD8⁺ T cells also upregulates MHC class I and CD54/ICAM-1 on CSCs and activates antigen-specific T-cell killing⁴¹⁵.

Oncolytic virus (OV) is another immunotherapy with low toxicity that targets and destroys tumor cells through cyto-pathic effects in a direct and indirect fashion^{[416](#page-34-14)}. The OV, GLV-1h68, can kill stem cell-like cancer cells (higher ALDH1 activity) in breast cancer. In cell culture, GLV-1h68 replicates in and kills breast $CSCs⁴¹⁷$.

In addition to T cells, other immune cells, such as NK cells, B lymphomas, macrophages, and neutrophils, have roles in shaping the TME in cooperation with CSCs, as mentioned above. DCs were treated with CSC lysates and tumor-related antigens *ex vivo* to generate a DC-based vaccine, which was then injected back into cancer patients⁴¹⁸. CSC lysate-pulsed DCs induced IFN-γ and IL-4 secretion in vaccinated mice with malignant melanoma, inhibiting tumor growth and pro-longing survival in immunized mice^{[419](#page-34-17)}. Secretion of INF-γ

and IL-2 induced by pancreatic CSC lysate-loaded DC vaccination promotes the function of lymphocytes in pancreatic cancer cells⁴²⁰. Similarly, DCs charged with Nanog peptides enhance the anti-tumor activity of T cells against CSCs in ovarian cancer^{[421](#page-34-19)}. DCs loaded with ALDH^{high} SCC7 have also been reported to reduce recurrence and prolong survival in a murine HNSCC model⁴²².

Moreover, the adoptive transfer of NK cells causes an improvement in MICA/B, Fas, and DR5 as NK cell-activating ligands on CSC[s423](#page-34-21). Anti-CD133 CAR-engineered NK-92 cells kill CD133+ ovarian CSCs *in vitro* and *in vivo*. Cisplatin treatment followed by anti-CD133 CAR-engineered NK-92 cells significantly augment the anti-tumor effect in a murine ovarian model 424 . Although previous evidence has suggested the essential role of crosstalk between CSCs and TAMs or neutrophils, specific strategies that target the interaction remain unknown due to the ambiguous mechanisms of the interplay in individuals.

Signaling pathways have been reported in immune cells and CSCs, and are also promising targets, such as STAT3 and PI3K. Multiple STAT3 inhibitors have been developed and processed for clinical trials⁴²⁵. Notably, the first-in-class antisense oligonucleotide (ASO) targeting STAT3 AZD9150 has chemical stability and anti-tumor activity in several cancers. The efficacy of AZD9150 in various cancers is still ongoing or pending[426](#page-34-24). The efficacy of PI3K inhibitors, including PX-866 (IND205), alpelisib (NCT02437318), PQR309 (PQR309), and pictilisib (GDC-0941), has been tested in several clinical trials (**[Table 2](#page-15-0)**). These PI3K inhibitors show considerable efficacy in some settings, especially in combination with inhibitors of other pathways, such as MEK, and require further investigation. CAFs are also a potential target for tumor treatment. Chen et al.^{[427](#page-34-25)} have reported a cancer cell-targeted nanoliposome system that specifically targets and delivers Navitoclax (Nav) to CAFs.

Targeting metabolism in CSCs

As mentioned above, heterogeneous metabolic patterns have been reported in CSCs of different types of tumors. Glycolysis is enhanced, which makes glycolysis a promising target in some CSCs. Targets of glycolysis include rate-limiting enzymes, trans-porters, and other complex regulators^{[428](#page-34-26)-430}. GLUT1, a glucose transporter, has an important role in the maintenance of pancreatic, ovarian, and GBM CSCs⁴³¹. WZB117, a specific GLUT1 inhibitor, successfully inhibits the self-renewal and tumorinitiating capacity of the CSCs *in vitro*[432.](#page-34-29) Silibinin, another GLUT1 inhibitor, causes the dual blockade of EMT and stemness

of bladder CSCs *via* inactivation of β-catenin/ZEB1 signaling *in vitro*[433](#page-35-0). Phase I-II clinical trials have assessed the toxicity and efficacy of glucose transport inhibitors, such as WZB117, fisetin, phloretin, and silybin/silibinin, for advanced HCC and prostate cancer; however, these therapies have limitations due to side effects, such as hyperbilirubinemia and elevation of alanine aminotransferase (ALT[\)434](#page-35-1)[,435.](#page-35-2) Blocking OXPHOS therapeutically suppresses CSC growth, including sphere and tumor for-mation potential^{122[,436](#page-35-3)[,437](#page-35-4)}. Atovaquone, an U.S. FDA-approved anti-malarial drug and a selective OXPHOS inhibitor, has therapeutic efficacy against MCF7 breast cancer cells by targeting CoQ10-dependent mitochondrial complex III. Mitochondrial respiration is damaged, causing glycolysis to increase as compensatio[n438.](#page-35-5) Mitochondrially-targeting antibiotics, including salinomycin, erythromycin, tetracyclines, and glycylcyclines, have been U.S. FDA-approved to reduce stemness character-istics in CSCs^{437,[439](#page-35-6)-441}. Metformin, an inhibitor of mitochondrial complex I, has been studied extensively for its potential to target CSCs. Metformin inhibits the self-renewal of CSCs in breast cancer by suppressing estrogen receptor-mediated Oct4 expression *in vitro*^{[442](#page-35-8)}. A recent study has suggested that targeting glutamine metabolism enhances the radiosensitization of prostate cancer cells by increasing DNA damage, shifting redox balance, and retarding CSC properties. Metformin also shows the capacity to inhibit both glutamine metabolism and autophagy in tumor cells⁴⁴³. Another approach to reversing the resistance of CSCs with an intermediate glycolytic/OXPHOS phenotype is the administration of menadione, an ROS inducer 122 .

Targeting CSCs through the inhibition of glutaminolysis, which is the process of converting glutamine-to-glutamate *via* the enzyme, glutaminase (GLS), is a promising metabolic interference strategy^{[431](#page-34-28)}. GLS1 is associated with different types of cancer, and the GLS1 inhibitor, BPTES, combined with the phosphodiesterase-5 inhibitor, zaprinast, increases the sensitivity of pancreatic CSCs to radiotherapy and promotes apop-tosis by increasing the level of intracellular ROS^{[431](#page-34-28)}. The first glutaminase inhibitor, DON, was isolated from Peruvian soil and induces apoptosis of breast CSCs^{[444](#page-35-10)}. Additionally, nuclear factor-erythroid 2-related factor 2 (Nrf2), a redox-related transcription factor that regulates antioxidant enzymes for maintaining cellular redox status, has been linked to the reg-ulation of CSCs^{[445](#page-35-11)-[448](#page-35-12)}. In particular, the natural compound, honokiol, which is isolated from the wood of Cupressaceae trees, impedes the self-renewal, migration, and colony-forming ability of CSCs by inhibiting Nrf2 expression^{[449](#page-35-13)}. Similarly, the chestnut leaf inhibits sphere cell development and increases

the chemosensitivity of breast CSCs to paclitaxel through inhibition of Nrf2 activity *in vitro*[450](#page-35-14).

FASN has a critical role in the production of endogenous fatty acids. Cerulenin is a natural antifungal antibiotic that has potent inhibitory properties against FASN⁴⁵¹. Cerulenin curbs the self-renewal of gastric CSCs by suppressing adipogenesis[452](#page-35-16). Curcumin, in contrast, downregulates SCD1 and inhibits the self-renewal of breast $CSCs⁴⁵³$. Additionally, the SCD1 inhibitor, CAY10566, and the Δ6 desaturase inhibitor, SC-26196, inhibit the stemness of ovarian CSCs⁴⁵⁴. The vulnerability of cancer cells, particularly CSCs, to ferroptosis drives much effort to investigate the potential of ferroptosis as an anti-cancer strategy, although this vulnerability varies by cancer type. This finding has led to the investigation of many pathways, such as lipid metabolism, iron metabolism, and Nrf signaling, that regulate ferroptosis. Agents targeting these pathways have the potential to enhance the sensitivity of CSCs to ferroptosis. The combination of ferroptosis inducers with current treatments has been studied and reviewed by Lei et al.^{[142](#page-25-14)} and Elgendy et al.⁴⁵⁵. The use of ferroptosis inducers requires careful investigation before clinical application because ferroptosis promotes tumor growth^{[135](#page-25-7)}.

Although there is still much to learn about metabolic patterns in CSCs, it is likely that targeting metabolism will be an effective strategy to treat cancer. Recent research suggests that drugs designed to target resistance regulatory pathways or abnormal proteins in CSCs could improve therapeutic outcomes. In addition to these therapies, the differentiation of tumor cells may be a promising approach. One such method is the use of all-trans retinoic acid (ATRA), which downregulates the stem cell markers, Oct4, Sox2, Nestin, and CD44, in HNSCC CSCs^{[456](#page-35-20)}. ATRA also enhances the chemosensitivity of HNSCC CSCs to cisplatin, suppresses the proliferation of CSCs *in vitro* and *in vivo*, and inhibits the Wnt/β-catenin path-way, resulting in a decrease in stemness^{[456](#page-35-20)}.

Conclusions

Numerous attempts have been made to develop biomaterial-based platforms to enrich and study CSCs with the goal of targeting $CSCs⁴⁵⁷$ $CSCs⁴⁵⁷$ $CSCs⁴⁵⁷$. The potential of translating CSC biological research into clinical practice is quite promising. First, some biomarkers can distinguish CSCs from normal adult stem cells and cancer cells, but there is no definitive way to differentiate one from the other. Therefore, CSCs should be identified not only by the molecular and cellular biological features of

normal stem cells but also by tumor-specific biomarkers with higher accuracy. Additionally, growing evidence indicates that CSCs have distinctive metabolic features in individual cancers, which suggests altered metabolism as a potential target. Some old drugs used for metabolic disorders, such as diabetes and natural compounds, have proven to be effective at targeting CSCs in preclinical trials. However, our understanding of the metabolic landscape in different types of cancers remains unclear. The metabolic patterns of CSCs, differentiated cancer cells, and stromal cells in the TME are not fully understood, which necessitates further investigation before clinical targeting of metabolism can be translated into practice. Moreover, all targeting strategies should take every compartment, including quiescent and proliferating CSCs, as well as the stromal cells and the TME matrix, into account. A combination of immunotherapies and other therapies against CSCs may improve the prognosis of patients and be widely available for clinical use. Precise drug delivery to CSCs enhances therapeutic accuracy and efficacy while minimizing damage to normal cells, which might be achieved through findings in chemistry and materials science, such as nanotechnology[458.](#page-35-22)

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Conflict of interest statement

No potential conflicts of interest are disclosed.

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