

1 **Title:**

2 **Parallelized Droplet Vitrification Enables Single-Run Vitrification of the Whole Rat Liver**

3 **Hepatocyte Yield**

4 **Authors**

5 Taggart, M, S^{1,2}., Tchir, A^{1,2,3}., Van Dieren, L^{1,2,4,5}., Chen, H^{1,2}., Hassan, M^{1,2}., Taveras, C^{1,2}.,

6 Lellouch, AG^{2,4,5,6}., Toner, M^{1,2}., Sandlin, R. D¹., Uygun, K^{1,2}

7 Affiliations

8 ¹*Center for Engineering in Medicine and Surgery, Massachusetts General Hospital and Harvard*
9 *Medical School, Boston, MA*

10 ²*Shriners Children's Boston, Boston, MA, USA*

11 ³*Massachusetts Institute of Technology, Boston, MA*

12 ⁴*Vascularized Composite Allotransplantation Laboratory, Center for Transplantation Sciences,*
13 *Massachusetts General Hospital, Harvard Medical School, Boston, MA, USA*

14 ⁵*Division of Plastic and Reconstructive Surgery, Massachusetts General Hospital, Harvard*
15 *Medical School, Boston, MA, USA*

16 ⁶*INSERM UMRS 1140 Innovation Thérapeutique en Hémostase, University of Paris, Paris,*
17 *France*

18

19

20 *Corresponding author

21 Korkut Uygun, PhD

22 Telephone Number: 617-371-4881

23 Email: KUYGUN@mgh.harvard.edu

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27 **Abstract**

28 Drug discovery pipelines rely on the availability of isolated primary hepatocytes for investigating
29 potential hepatotoxicity prior to clinical application. These hepatocytes are typically isolated
30 from livers rejected for transplantation and subsequently cryopreserved for later usage. The gold-
31 standard cryopreservation technique, slow-freezing, is a labor-intensive process, with significant
32 post-storage viability loss. In this work, we introduce parallelized droplet vitrification, a
33 technique for high-volumetric, rapid vitrification of suspended cells. We show the utility of this
34 technique through the single-run vitrification of the whole-rate liver hepatocyte yield, resulting
35 in a 1600% increase in single-batch vitrification and a 500% increase in droplet generation rate
36 compared to previous droplet vitrification approaches. Additionally, we showed that these
37 implementations maintained improved post-preservation outcomes in primary rat hepatocytes.

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50 **Introduction**

51 The current standard in drug discovery pipelines is using high-throughout, bulk screening
52 utilizing commercially available, cryopreserved hepatocytes for studying drug metabolism and
53 toxicity to identify hepatotoxicity early in drug development¹⁻⁴. Primary human hepatocytes are
54 typically isolated from transplant-rejected, non-viable livers since transplantable livers are
55 typically allocated to a recipient. These organs are initially thought to be potentially
56 transplantable and determined to be non-viable following procurement. Hepatocytes are then
57 isolated through a perfusion-based collagenase extraction, after which they are rapidly stored to
58 prevent deterioration while maintaining functionality, enabling later usage. The current pool of
59 liver graft donors is largely homogenous, with disparities existing in donation by sex, race, and
60 age, resulting in a stark shortage of available donor livers for hepatocyte isolation in
61 underrepresented groups⁵. Additionally, since livers tend to be procured from donors with
62 potential transplantability, livers from individuals with various pathologies such as metabolic
63 disease are not typically procured or isolated⁶. These factors, when considered together, outline
64 the current challenges in drug discovery, where most drugs are screened on primary hepatocytes
65 derived from relatively healthy donors, and the results are therefore generalizable only for
66 healthy individuals, representing a narrow demographic. A key limiting factor for the usage of
67 suboptimal livers is a lack of cryopreservation techniques that retain high viability and yields.
68 The current standard for hepatocellular storage, slow-freezing, results in suboptimal cell yields
69 and poor viabilities, leading to inefficiencies in the usage of donor cells, and exacerbating the
70 already stark shortage of diverse donor cells⁷.

71 The current gold standard for primary hepatocyte cryopreservation is by slow-freeze
72 process, involving a pre-storage incubation phase with cryoprotective agents (CPAs) to reduce

73 intracellular-ice-formation (IIF)⁸. Briefly, isolated hepatocytes are suspended at $5 \times 10^6 - 1 \times 10^7$
74 cells/mL in a storage solution; typically, University of Wisconsin (UW) with added albumin and
75 a monosaccharide for improved oncotic/osmotic stability, although newer solutions with
76 improved efficacy, have been reported⁹. The cells are kept on ice at 4C and after suspension, are
77 incubated with 10% dimethyl sulfoxide (DMSO) for 10-15 minutes, during which a shrink-swell
78 cycle occurs due to an osmotic shift whereby intracellular water is replaced by DMSO¹⁰.
79 Following this incubation phase, the cells are cooled to -80C at a controlled rate to minimize the
80 nucleation of damaging ice. Despite wide-spread adoption and standardization of the slow-freeze
81 technique, the stresses undertaken during freezing and thawing result in considerable cellular
82 damage¹¹. To avoid such stresses, an alternative cryopreservation approach is vitrification, where
83 cells are cooled quickly through the glass transition that allows ice nucleation to be bypassed¹².
84 One such application, bulk droplet vitrification, is a technique that employs this strategy in the
85 storage of primary rat hepatocytes via the introduction of cell-laden “droplets” directly onto a
86 liquid nitrogen (LN₂) surface. By employing a rapid-mixing stage before droplet formation, CPA
87 concentrations are achieved sufficiently high to enable vitrification, while cellular toxicity is
88 avoided¹³. A pilot trial using this technique showed great success at the scale of 25 million cells,
89 yet limitations with the volumetric capacity remained, preventing its applicability in the storage
90 of human hepatocyte yields, which can exceed 100 billion.

91 Working toward the goal of single-run vitrification of human liver hepatocytes, whereby
92 the entire, bulk hepatocyte yield is vitrified in a single batch, we developed parallelized droplet
93 vitrification, a scalable technique for large-volume vitrification. Through the introduction of a
94 parallel-flow, splitting phase before CPA introduction, the single-run throughput was increased to
95 encompass the entire rat liver hepatocyte yield of approximately 250 million cells/run (which is

96 improved over the previous iteration using 25 million hepatocytes), while the volumetric flow
97 rate was increased to 10 mL/min, an improvement from 2 mL/min. The splitting design is
98 inherently modular, enabling the vitrification of greater volumes through the addition of further
99 parallel splits. Additionally, we introduced a multi-tube collection device to enable the storage of
100 multiple aliquots of vitrified cells, without the necessity of post-vitrification manipulation which
101 decreases the risk of spontaneous ice formation.

102 **Methods**

103 *Experimental Design*

104 Parallelized droplet vitrification (PDV) was compared to both slow-freeze cryopreservation and
105 standard small-scale bulk droplet vitrification (ss-BDV). Additionally, the efficiency of each
106 technique was compared to freshly plated cells (within 3 hours of isolation). Immediate post-
107 isolation fresh cell viability and 24-hour culture viability were evaluated from ≥ 5 isolations. For
108 slow-freeze and ss-BDV, immediate post-preservation yield and viability were determined from
109 ≥ 5 individual aliquots, while 24-hour culture viability was determined from ≥ 3 platings for each
110 group. Both immediate post-preservation yield and viability, as well as 24-hour culture viability
111 for PDV, were determined from 1 individual aliquot, plated in eight wells. Vitrified droplet
112 characterization was performed on 4 individual aliquots.

113 *Primary Rat Hepatocyte Isolation*

114 All animals used in this study were approved under protocol #2011N000111 by the Institutional
115 Animal Care and Use Committee (IACUC) of Massachusetts General Hospital. The animals
116 were housed socially in a temperature and humidity-controlled room and provided unrestricted
117 access to food and water. Primary rat hepatocytes were isolated from adult, female Lewis rats
118 (10-12 weeks old, 150-250g) (Charles River Laboratories, Wilmington, MA USA) as previously

119 described¹⁴. Briefly, rats are anesthetized under isoflurane and the abdomen is opened. Following
120 dissection of liver connective tissue, the portal vein is cannulated and 200 mL of oxygenated
121 2.12 uM EDTA in KRB is perfused to completion at 17 mL/min to, followed by 200 mL of 0.12
122 mg/mL of collagenase. The hepatocytes are then extracted in KRB using forceps, filtered through
123 a 250 um filter, followed by 90 um, and spun down at 25G for 5 mins. The cells are then
124 resuspended and spun down in percoll at 50G for 10 mins. Finally, the cells are resuspended in
125 DMEM for plating and cryopreservation.

126 *Droplet Vitrification*

127 ss-BDV is performed as previously described¹³. Following isolation, 40 million hepatocytes were
128 spun down at 25G for 5 mins and resuspended on ice in University of Wisconsin solution (UW)
129 (Bridge to Life, Duluth, GA USA) containing 2.4 mg/mL bovine serum albumin (BSA) (Sigma-
130 Aldrich, St. Louis, MO USA). A dimethyl sulfoxide (DMSO) (Sigma-Aldrich)/ethylene glycol
131 (EG) (Sigma-Aldrich) mixture is then added sequentially at 7.5% v/v and 15% v/v, with a 3-
132 minute incubation phase for each concentration, resulting in a final cell concentration of
133 10M/mL. At the end of 3 minutes, 10 uL of the cell suspension is taken and cell concentration
134 and viability are determined. The cells are then loaded into a 3 mL syringe. A second 3-mL
135 syringe is loaded with UW containing 2 mg/mL BSA, 800mM sucrose (Sigma-Aldrich), and 65%
136 v/v EG/DMSO. The syringes are then placed in a custom adapter and placed in a syringe pump
137 (Pumpsystems, Kernersville, NC USA). The syringe tips are connected via .078" x .125" tubing
138 (Radnoti, Covina, CA USA), leading to a mixing needle (Grainger, Lake Forest, IL, USA)
139 ending in a 24G needle (Becton Dickinson, Franklin Lakes, NJ, USA). The pump is angled
140 vertically so the needle faces directly down at a dewar (Sigma-Aldrich) filled with LN₂. Inside
141 the dewar is a 3D-printed funnel connected directly to a 50 mL conical. The pump is run at 2

142 mL/min for 3 min, resulting in a total volumetric flow of 5 mL, with 2.5 mL from each syringe,
143 resulting in a cellular suspension with final CPA concentration of 40% DMSO/EG and 400 mM
144 sucrose. The conical cap is punctured with a 24G needle, and parafilm is wrapped around the top
145 to trap vapor nitrogen, resulting in maintenance of the cryogenic temperature. Parallelized
146 droplet vitrification follows the same workflow, however, several changes are made to the
147 vitrification apparatus to enable greater volumetric flow rates (**Fig. 1a**). A custom-made
148 branching device is implemented at the outflow (**Fig. 1b**). To allow for increased flow-rate, each
149 syringe is connected to 16G tubing, which branches into 4 parallel channels of .078" x .125"
150 tubing to allow for 4 parallel flow channels. Each separate flow channel ends in a mixing nozzle
151 connected to 24G needles, enabling 4 distinct droplet generation sites. A 3D-printed 4-way
152 funnel is placed in the dewar (**Fig. 1c,d**). The funnel is connected directly to separate 50 mL
153 conicals, resulting in the single-run production of 4 vitrified droplet aliquots (**Fig. 1e**). The same
154 EG/DMSO, BSA, and sucrose concentrations are used for the cell-suspension and high-CPA
155 syringe as optimized from the ss-BDV protocol, however, 100 million cells are suspended in a
156 total 11 mL and the solutions are suspended in 10 mL syringes. The syringes are connected to the
157 custom branching device, and the pump is run at 6 mL/min, resulting in consistent droplet
158 production (**Fig. 1f**).

159 Since PDV and ss-BDV result in aliquots of similar volume, the same rewarming process is used
160 for both. 100 mL of DMEM supplemented with 500mM sucrose is warmed to 37C in a water
161 bath. A conical containing vitrified droplets is removed from storage and placed in a LN₂
162 container. Rapidly, the droplets are poured into the bottom of a 250 mL beaker and immediately
163 warmed by DMEM poured on top. The suspension is simultaneously stirred until all droplets are
164 rewarmed. Cells are then rapidly spun down in 2 separate 50 mL tubes at 50G for 10 min, after

165 which 37.5 mL is aspirated and the cells are resuspended via gentle rocking. To gently rehydrate
166 the cells and prevent osmotic shock, 12.5 mL and 25 mL DMEM are added sequentially with a 3-
167 minute acclimation period between. Finally, the cells are spun down at 25G for 5 minutes and
168 resuspended in 4 mL DMEM.

169 *Vitrified Droplet Characterization*

170 To characterize the droplets, a custom black background was made from a divot in Styrofoam,
171 enabling the droplets to be kept at -196C while under a microscope (**Fig. S1a**). The back of a
172 petri dish is blackened, and a scale is etched into the surface (**Fig. S1b**). The divot is filled with
173 LN₂ and the petri dish is floated on top, with a thin layer of LN₂ inside. The vitrified droplets are
174 then poured from the 50 mL conical into the petri dish and imaged using a digital camera. To
175 process the images, they were opened in ImageJ (NIH, Bethesda, MD USA), an internal scale
176 was set based on the etching, and the diameter of individual droplets was manually determined,
177 assuming sphericity (**Fig. S1c**). To determine whether droplets were frozen, they were visually
178 inspected and sorted, with frozen droplets being opaque white, and vitrified droplets being
179 transparent with a brown tint due to the presence of hepatocytes (**Fig. S1d**).

180 *Slow-Freeze Cryopreservation*

181 Isolated cells are spun down at 25G for 5 minutes and resuspended in 4C UW supplemented with
182 2 mg/mL BSA and 100 mM D-glucose (Sigma-Aldrich). 10% v/v DMSO is added to the
183 suspension resulting in a final cell concentration of 10 million cells / 1.5 mL and incubated for
184 20 minutes. After 20 minutes, a 10 uL aliquot is taken and the concentration and viability of cells
185 is determined. Following the DMSO incubation, the cells are aliquoted to cryotubes at 1.5
186 mL/tube and moved to a controlled rate freezer and frozen using the following scheme: starting
187 at 4C, cool 1C/min to 0C and hold for 8 mins, after which, cool 2C/min to -8C, then 35C/min to -

188 28, 2.5C/min to -33C, warm 2.5C/min to -28C, cool 1C/min to -60C, finally cool 10C/min to -
189 100C. After cooling, the frozen tubes are rapidly moved to deep cryogenic storage at -196C. To
190 rewarm, the cryotubes are removed from storage and thawed into a 37C water bath. To prevent
191 cracking from thermal stress, the tube is gradually submerged until only a small piece of ice
192 remains within the cell mix, at which point it is brought to a biosafety hood and kept on ice. The
193 cell suspension is added to a 50 mL conical containing 6 mL isotonic percoll and 14 mL DMEM,
194 inverted, and spun down at 50G for 5 mins. The pellet is then resuspended in 2 mL DMEM and
195 kept on ice.

196 ***Cell Culture***

197 Hepatocytes were cultured on Collagen 1 treated 24-well plates (Corning, Corning, NY, USA).
198 Cells were suspended in DMEM at 500k cells/mL or 700k cells/mL, for fresh and cryopreserved
199 cells respectively and 500 uL of media was added to each well. After addition, the plates were
200 shaken aggressively to allow for the cells to spread throughout the well. The plates were then
201 moved to the incubator and the cells were allowed to adhere for 1 hour or 1.5 hours for fresh and
202 cryopreserved cells respectively. After adherence, the cells were washed with warm DMEM, and
203 finally, incubated overnight in C+H.

204 ***Cell Concentration and Viability Determination***

205 A 10 uL aliquot of cell suspension is taken and mixed at a 1:1 ratio with Trypan Blue solution
206 (Gibco, Waltham, MA USA). 10 uL of the mixture is taken and added to a hemocytometer, after
207 which the live and dead cells are counted. This process is done immediately prior to
208 cryopreservation, and immediately after. To determine the yield, the ratio of the total number of
209 cells observed following cryopreservation and prior to cryopreservation is determined according
210 to the following equation:

$$Yield = \frac{Cell\ Count_{pre-preservation}}{Cell\ Count_{post-preservation}}$$

211 To determine viability, the ratio of the number of live cells to total cells is determined according
212 to the following equation:

$$Viability = \left(\frac{Cell\ Count_{live}}{Cell\ Count_{live} + Cell\ Count_{dead}} \right) * 100$$

213 ***Plated Cell Viability Determination***

214 Cells are stained with the Live/Dead mammalian cell viability kit (Invitrogen, Waltham, MA
215 USA) as well as NucBlue nuclear probes (Invitrogen) 24 hours after plating, according to the
216 manufacturer's instructions. Briefly, the cells are washed with Dulbecco's Phosphate Buffered
217 Saline (DPBS) (VWR, Radnor, PA USA) followed by light-sensitive incubation at 21C for 30
218 minutes in 200 uL DPBS containing 2 uM calcein AM, 4 uM Ethidium homodimer-1, and 2
219 drops/mL NucBlue. Following incubation, the cells are washed with and resuspended in DPBS.
220 The cells are then imaged on an EVOS microscope and quantified using FIJI (**Fig. S2a**).

221 To determine the plated viability, the following equation was used:

$$Viability = \left(1 - \frac{Cell\ Count_{dead}}{Cell\ Count_{total}} \right) * 100$$

222 ***Mathematical Simulations***

223 The volumetric changes over time were simulated as done previously¹³. Briefly, we used the
224 Kedem-Katchalsky (K-K) formalism¹⁵:

$$\frac{dV}{dt} = -LpART[(m_s^e - m_s^i) + \sigma(m_c^e - m_c^i)]$$

225

$$\frac{dn_c}{dt} = (1 - \sigma) \left(\frac{1}{2} \right) (m_c^e + m_c^i) \frac{dV}{dt} + P_s A (m_c^e - m_c^i)$$

226 Where V is the cell volume, A is the surface area, and n_c denotes the intracellular CPA content.
227 L_p stands for hydraulic conductivity, P_s indicates the membrane permeability to CPA, and σ is
228 the reflection coefficient. R represents the gas constant, and T is the absolute temperature. m
229 refers to the molality, with superscripts “i” and “e” specifying intracellular and extracellular
230 environments, respectively, and subscripts “s” and “c” indicating nonpermeating salts and
231 permeating CPA, respectively. The coupled ordinary differential equations described above were
232 solved using Python in Jupyter Notebook

233 The critical warming and cooling rates were calculated as described previously¹⁶. Briefly, the
234 multispecies critical cooling rate was calculated based on the following formula:

$$R_n(c_1, \dots, c_n) = A \prod_{i=1}^n e^{(-\alpha_i c_i)} \prod_{1 \leq i < j \leq n} e^{-\frac{\alpha_j - \alpha_i}{\chi_i} c_i c_j}$$

235 Where A and α are constants and the pre-exponential and exponential factor, respectively. C is
236 the weight fraction concentration and R is the critical cooling or warming rate. Pre-exponential
237 and exponential factors for DMSO, EG, and sucrose were retrieved from the literature¹⁷.

238 *In Silico Simulations*

239 For modeling the cooling rates and times according to droplet size, we used COMSOL
240 Multiphysics® (version 5.5, Comsol AB, Stockholm, Sweden) as done previously¹⁸. The initial
241 temperatures of the droplet and LN₂ were set to 4 °C and -196 °C, respectively. A convective
242 heat flux was established as the boundary condition between the droplet and the cold LN₂, with a
243 natural convective heat transfer coefficient of 100 W m⁻¹ K⁻¹. To model the convective warming

244 temperature profile, the initial temperature of the droplet was set to $-196\text{ }^{\circ}\text{C}$, and a convective
245 heat flux was set as the boundary condition between the droplet and the rewarming medium
246 ($37\text{ }^{\circ}\text{C}$), with a forced convective heat transfer coefficient of $500\text{ W m}^{-1}\text{ K}^{-1}$. Cooling and
247 warming rates were calculated between -20 and -140 degrees Celsius.

248 *Statistical Analysis*

249 Droplet size data within individual tubes was compared using a paired t-test. We assessed cross-
250 tube comparisons using one-way ANOVA with multiple comparisons. Post-preservation data was
251 analyzed using one-way ANOVA with multiple comparisons. The droplet-size, viability
252 relationship was analyzed by a simple linear regression. Plated cell stain quantification was also
253 compared using one-way ANOVA with multiple comparisons. All one-way ANOVA comparisons
254 were performed with Tukey's multiple comparisons test, with single pooled variance. Stars
255 denote significance: $*0.01 < p < 0.05$; $**0.001 < p < 0.01$; $***0.0001 < p < 0.0001$; $****0.0001$
256 $< p$. Analysis, as well as graphing was done on GraphPad Prism version 10.0.3 (GraphPad
257 Software, Boston, MA USA).

258 **Results**

259 **Characterization of Resultant Vitrified Droplets**

260 To characterize the parallelized droplet vitrification process, droplets were counted and their size
261 was determined following vitrification. Additionally, to determine the consistency of droplet
262 collection, variations between collection tubes was determined. Each collection tube had an
263 average of 127 ± 5.5 droplets, of which, 112 ± 4.5 were vitrified and 17 ± 6.4 were frozen,
264 accounting for $86.9\% \pm 4.5$ and $13.1\% \pm 4.5$ of the droplet population respectively, showing
265 significantly more vitrified droplets compared to frozen droplets ($p = 0.0009$) (**Fig. 2a**). The size
266 distribution of the droplets was consistent between collection tubes, with an average size

267 difference of $43\% \pm 0.04$ between vitrified and between vitrified and frozen droplets (**Fig. 2b**).
268 Overall, the average diameter of vitrified droplets was $2.66 \text{ mm} \pm 0.83$ while frozen droplets had
269 an average diameter of $4.13 \text{ mm} \pm 0.84$, revealing a significant difference in diameter between
270 frozen and vitrified droplets ($p < 0.0001$) (**Fig. 2c**). Additionally, the proportion of droplets
271 vitrified beyond 4 mm in diameter made up only 6.5% of all vitrified droplets, whereas 56.0% of
272 frozen droplets were greater than 4 mm in diameter (**Fig. 2d**).

273 **Modeling of the Droplet Vitrification Process**

274 To gain insight into cellular and droplet dynamics throughout the droplet vitrification process,
275 the process was simulated using a mathematical model. It was found that during the two CPA
276 incubation steps, cells recover to their full initial volume, whereas, upon the final mixing step,
277 they rapidly shrink in response to the osmotic gradient, resulting in nonequilibrium vitrification
278 (**Fig. 3a**). The critical cooling and warming rates were determined and compared to the simulated
279 rates of 2 mm and 4 mm droplets at varying CPA concentrations. It was determined that within
280 the final CPA concentration range, 2 mm droplets fell within the ice-free, vitrification zone,
281 whereas 4 mm droplets fell inside the crystallization zone (**Fig. 3b**). It was also determined that
282 the warming rate of both droplets fell well outside the vitrification zone, explaining bulk ice
283 recrystallization upon rewarming (**Fig. 3c**). To gain deeper insight into the role of droplet size on
284 vitrification, we simulated the cooling and warming rate of a range of droplet sizes, finding an
285 inverse relationship between droplet size and heat transfer rate; darker droplet represents those
286 produced by the bulk droplet vitrification process (**Fig. 3d**). The cooling of several droplet sizes
287 was simulated, and it was determined that both 2 mm and 3 mm droplets show approximate
288 homogenous cooling, taking approximately 7 and 10 seconds respectively to reach -140°C ,

289 whereas heterogeneous cooling was observed in 4 mm droplets, with the periphery and inside
290 taking approximately 12.5 and 14 seconds respectively to cool (**Fig 3e**).

291 **Immediate Post-Thaw Characteristics of Scaled Droplet Vitrification**

292 To determine the impact of rewarming on the cells, post-thaw characteristics were determined.
293 The yield was slightly elevated for large-scale bulk droplet vitrification (PDV, $84.2\% \pm 33.4$)
294 compared to 64.1 ± 7.1 ($p = 0.1639$) for small-scale BDV (ss-BDV) and $63.3\% \pm 6.8$ ($p = 0.1326$)
295 for slow-freeze (**Fig. 4a**). The immediate post-thaw viability was determined for each group and
296 compared to the viability of $92.8\% \pm 4.3$ for fresh cells following the isolation resulting in 88.1%
297 ± 1.8 for slow-freeze ($p = 0.6135$), $68.5\% \pm 9.2$ for ss-BDV ($p < 0.0001$), and $69.6\% \pm 8.0$ for
298 PDV ($p = 0.0006$); additionally, a significant difference was observed between slow-freeze and
299 PDV ($p = 0.0031$) (**Fig. 4b**). The immediate viability was determined for droplets individually
300 rewarmed, resulting in a median viability of 62.8%, with an IQR of 12.5% (**Fig. 4c**). To
301 determine the homogeneity of cells within each droplet, the number of total cells recovered from
302 each rewarmed droplet was counted, resulting in a median cell count of 402,000 cells/droplet
303 with an IQR of 346,000 cells/drop, with several outliers resulting from droplets merged during
304 vitrification (**Fig. 4d,e**). The relationship between immediate post-thaw viability and total
305 number of cells recovered in each droplet had low correlation ($r^2 = 0.05436$) (**Fig. 4f**).

306 **Parallelized Vitrification Retains Hepatocyte Viability:**

307 Following rewarming, cells were plated overnight on 24-well plates to determine the post-thaw
308 attachment efficiency and compared to freshly plated cells. The average total number of attached
309 cells per view for fresh cells was 1385 ± 160 , showing a significant reduction when compared to
310 599 ± 103 for slow-freeze, 712 ± 104 for ss-BDV, and 953 ± 305 for PDV ($p < 0.0001$
311 comparing fresh to each preservation method). A significant improvement in total cells per view

312 was observed for PDV when compared to slow-freeze ($p = 0.0002$) (**Fig. 5a**). The average
313 number of dead attached cells per view for fresh cells was 34.9 ± 29.9 , showing a significant
314 reduction when compared to 130.1 ± 34.4 for slow-freeze ($p = 0.0008$), and 182.6 ± 97.1 for ss-
315 BDV ($p < 0.0001$), while no difference was observed when compared to 37.9 ± 30.1 for PDV (p
316 $= 0.9994$). A significant reduction in total dead cells per view was observed between slow-freeze
317 and PDV ($p = 0.0060$) (**Fig. 5b**). The viability of the plated cells for each group was determined
318 by finding the ratio of dead cells to total cells per view. There was no significant difference in
319 plated/cultured viability between fresh hepatocytes $95.8\% \pm 3.8$ and PDV $95.5\% \pm 4.1$ ($p >$
320 0.9999). Fresh cell viability was significantly elevated compared to $76.2\% \pm 7.8$ for slow-freeze
321 ($p < 0.0001$), and $74.0\% \pm 12.7$ for ss-BDV ($p < 0.0001$). Additionally, a significant increase in
322 plated viability was observed between PDV and slow-freeze ($p = 0.0001$) as well as PDV and ss-
323 BDV ($p < 0.0001$) (**Fig. 5c**). Looking directly at hepatocyte morphology, fresh hepatocytes
324 showed complete coverage of the plate, with typical, hexagonal morphology, further supported
325 by green fluorescence from live staining. Strong bile canaliculi formed between cells in regions
326 of high confluency in each group. Intercellular connections were greatly exaggerated in PDV
327 compared to slow-freeze due to greater density, indicated by bright white fluorescence between
328 cells. Live staining covered a greater region in PDV compared to slow-freeze, further supporting
329 the fact that a greater number of healthy cells, and a lower number of dead cells attached in PDV
330 compared to slow-freeze.

331 **Figure 6: Single-Run, Parallelized Droplet Vitrification of the Whole Rat Liver Yield**

332 Following validation of PDV, the whole rat liver hepatocyte yield of 250M cells was vitrified
333 (WL PDV) (**Fig. 6a**). The vitrified droplets were characterized (**Fig. S3**), finding no difference in
334 vitrification rate for 100M at $86.9\% \pm 4.5$ and WL PDV at 86.5 ± 2.5 ($p = 0.7569$) (**Fig. 6b**). The

335 average diameter of vitrified droplets was $2.65 \text{ mm} \pm 0.23$ for 100M and $2.80 \text{ mm} \pm 0.03$ for WL,
336 while the average diameter of frozen droplets was $4.11 \text{ mm} \pm 0.3$ for 100M and $4.58 \text{ mm} \pm 0.42$
337 for WL; no difference was observed for either ($p = 0.7666$ for vitrified, $p = 0.0923$ for frozen)
338 (**Fig. 6c**). Following thawing, the live yield was determined, with an average yield of $12.3\% \pm$
339 3.9 based on total vitrified count, or $49.0\% \pm 15.6$ based on the assumption each tube should
340 contain 25% of the total yield (WL theory). WL theory live yield was not significantly reduced
341 compared to 63.3 ± 6.8 for slow freeze ($p = 0.3533$), or $47.0\% \pm 23.1$ 100M PDV ($p = 0.9965$)
342 (**Fig. 6d**). Post-thaw viability for WL PDV was $72.8\% \pm 4.4$ and $87.6\% \pm 5.3$ following a percoll
343 spin, resulting in no difference compared to fresh at $92.8\% \pm 4.2$ or slow freeze at $88.1\% \pm 1.8$ (p
344 $= 0.3752$ and $p = 0.9524$ respectively) (**Fig. 6e**). Following plating, WL total cells/view was
345 408.7 ± 48.9 , a significant reduction compared to slow-freeze at 599 ± 103 ($p = 0.0092$) (**Fig. 6f**).
346 WL dead cells/view was 27.6 ± 21.3 , significantly reduced compared to slow-freeze at $130.1 \pm$
347 34.4 ($p < 0.0001$) (**Fig. 6g**). Plated viability of WL was $93.4\% \pm 4.7$, showing no difference
348 compared to fresh at $95.8\% \pm 3.8$, and a significant improvement over slow-freeze at $76.2\% \pm$
349 7.8 ($p < 0.0001$ and $p = 0.5648$ respectively) (**Fig. 6h**). Cellular imaging shows sparse plating
350 following WL PDV, however attached cells show regular hepatocyte morphology, indicating
351 retained viability despite decreased adherence (**Fig. 6i**).

352 Discussion

353 An insufficient supply of donor livers is a major bottleneck in the procurement of primary human
354 hepatocytes for clinically translatable, *in vitro* drug discovery. Historical injustices have
355 contributed to a wary and reluctant attitude towards organ donation resulting in further
356 limitations in the procurement of hepatocytes from underrepresented groups¹⁹. This confounding

357 effect results in disproportionate homogeneity of genetic ancestry in the stock of hepatocytes
358 available for scientific studies, which especially limits the widespread applicability and efficacy
359 of therapeutics to all populations²⁰. To address this limitation, isolated cells must be
360 cryopreserved in an efficacious manner to recover as many cells as possible from the limited
361 number of livers available. The current gold standard cryopreservation technique for primary
362 hepatocytes, slow-freezing, results in poor yields and viabilities, resulting in limited downstream
363 usage of donor cells¹³. To address this issue, we developed a scalable, high-throughput system
364 for bulk-droplet vitrification, resulting in an approximately 10-fold increase in single-run yield,
365 as well as a 500-fold increase in the rate of droplet production. We characterized the droplets
366 produced through the bulk-droplet verification technique, identifying and describing size
367 dependence on droplet vitrification, and outlining a clear path for future developments.

368 To advance BDV toward clinical applications, we aimed to improve the single-run
369 throughput through the introduction of parallel flow splitting, resulting in multiple sites of
370 droplet production, or PDV. Following isolation, primary rat hepatocytes were suspended and
371 underwent a 2-phase CPA incubation in which an EG/DMSO mix was introduced to the cells
372 stepwise, enabling pre-vitrification osmotic dehydration. Dehydration of cells prior to
373 vitrification is ideal as it minimizes intracellular water content and thereby increases the
374 intracellular concentration of previously equilibrated CPAs, which is conducive to glass
375 formation as opposed to ice nucleation²¹. Following pre-incubation with CPAs, the cell solution
376 is run in parallel with a high-concentration CPA cocktail and branches out into multiple outflow
377 streams. Parallel flow decreases the flow rate and thus shear stress experienced by the cells while
378 allowing a higher overall droplet production rate than a single stream. Shear stress has been
379 shown to be a detriment to hepatocyte health, resulting in both morphological and functional

380 changes²². Studies have determined that beyond a critical shear domain, cells are lysed, resulting
381 in death²³. To enable increased overall flow rates, while minimizing shear-stress-induced damage,
382 parallel flow was utilized to reduce the stress at each branch. Following a brief mixing step of
383 cells with CPA cocktail to achieve desired concentration, the droplets fall directly onto LN₂. One
384 drawback of this setup is that the droplets may undergo a brief period of reverse Leidenfrost
385 effect (RLE), during which they float on top of the LN₂ due to the formation of a nitrogen air
386 cushion formed by rapid evaporation resulting from the dramatic temperature difference between
387 the droplets and LN₂ which potentially leads to ice formation from a slower cooling rate^{24, 25}.
388 After sinking, the droplets are sorted by a custom-made storage device, enabling pre-storage
389 aliquoting without the need for manual manipulation of the droplets. Future iterations of this
390 technique may employ an advanced sorting device that aims to limit droplet size; a device with a
391 strict, 3.5 mm radius cut-off would remove approximately 80% of all frozen droplets in this study.

392 We characterized the resulting droplets and found a droplet size-dependent partition
393 between frozen and vitrified droplets. We then employed a mathematical model to show that the
394 nature of this difference is most likely due to size-dependent cooling rates, with droplets above 4
395 mm not cooling fast enough to vitrify with our CPA solution. This effect is potentially
396 confounded by the RLE. Droplets, when placed on top of LN₂, show a strong relationship
397 between droplet diameter and hovering time^{25, 26}. Heat transfer during the hover period is rate
398 limited due to the interfacial surface area of the droplet and the LN₂. Due to this, droplets with a
399 smaller radius will undergo a shorter RLE, resulting in greater heat transfer, enabling vitrification,
400 while larger droplets undergo a prolonged RLE, resulting in heat transfer rates insufficient for
401 vitrification. Further limiting vitrification, we observed the merging of droplets upon collision
402 during the RLE phase, resulting in further increased diameter.

403 While we were able to reach vitrification rates of approximately 90%, a major limiting
404 factor of cell viability with our current approach is the rewarming phase. Convective rewarming
405 results in diameter-dependent heat transfer, with larger diameters resulting in decreased rates of
406 warming in the droplet core¹⁸. Our modeling showed that at our CPA concentration, the droplets
407 would need to be smaller than 1.25 mm in diameter on average to avoid recrystallization. To
408 avoid this issue, many droplet vitrification approaches rely on low droplet volume to prevent
409 devitrification during rewarming^{27, 28}. The loss in post-thaw viability can be partially explained
410 by the recrystallization as it is a large contributor to cell death during the post-cryopreservation
411 thaw phase²⁹. As the system volume increased, recrystallization was observed to increase as well,
412 potentially explaining why 400M PDV resulted in lower yield and plate adherence. Recently
413 developed methods for thawing have demonstrated rewarm rates orders of magnitude greater
414 than convective heating^{18, 30}. To prevent recrystallization and improve post-thaw viability, future
415 studies should aim to integrate novel rewarming strategies into the PDV process, bypassing the
416 poor rewarm rates of convective warming.

417 An important challenge faced when working with hepatocytes is their propensity to
418 sediment in suspension³¹. Since hepatocytes are in a vertical syringe on the pump, we expect
419 them to sediment towards the nozzle, resulting in unequal cell distribution between droplets. By
420 rewarming droplets individually and finding the total cell count in each, we found a wide range
421 of cell counts in each droplet. To determine if this effect impacted cell viability, we ran a
422 regression on cell viability against cell count for each drop and found no relationship. This
423 finding is beneficial to our design as it implies that cell distribution homogeneity is not required
424 for successful vitrification. Potential disruption to this finding may be found as syringe volumes
425 are increased, resulting in longer suspension time and increased sedimentation. In this scenario,

426 gentle mixing technologies may be integrated to allow low-shear maintenance of solution
427 homogeneity³².

428 A major limitation to slow-freeze cryopreservation of hepatocytes is poor post-thaw
429 viability, resulting in decreased attachment and functionality³³. To improve the usage of
430 cryopreserved hepatocytes in clinically translatable work, improved post-thaw viability is a
431 necessity. When comparing hepatocytes stored using PDV to slow-freeze, we found that PDV
432 cells had improved viability, not significantly different from freshly plated cells. Post-thaw
433 hepatocyte attachment is a key metric to cryopreservation success, as standard protocols result in
434 greatly diminished plated density, downstream of reduced adhesion molecule expression³⁴. PDV
435 of 100M cells resulted in significantly enhanced attachment, with a 59% increase in cellular
436 density compared to slow-freeze; however, a 45% reduction in density was observed compared
437 to freshly plated cells, implying there is room for improvement in our protocol. Additionally,
438 density reduced as the process was scaled, potentially indicating that as greater volumes are used,
439 increased cellular injury occurs. Increased density results in greater cellular health, as evidenced
440 by improved bile canaliculi formation, a key metric of retained hepatocellular functionality³⁵.
441 Poor attachment has been shown to be reversed in hepatic progenitor cells by the addition of
442 hyaluronan, a stem-cell native matrix glycosaminoglycan to the cryopreservation solution,
443 resulting in increased post-thaw adhesion molecule expression³⁶. Future iterations of BDV
444 should investigate the addition of hepatocellular matrix proteins in the vitrification solution.

445 While this study showed promise for the applications of PDV to primary hepatocytes, the
446 modular nature of this technique may allow for direct translation to other cell types which have
447 been difficult to preserve. Namely, immune cells, including NK cells, show a loss of efficacy

448 following cryopreservation, limiting their usage as cellular therapeutics³⁷. Future studies on PDV
449 should aim to expand the suite of compatible cell types, to improve post-thaw functionality.

450 **Conclusion**

451 In conclusion, we developed a scalable platform for single-run vitrification of the whole
452 rat liver hepatocyte yield, resulting in a 10-fold increase in single-run throughput, and a 5-fold
453 increase in vitrification rate. Our high-volume approach resulted in no difference in vitrification
454 rate or droplet size compared to the standard technique. Following thawing, vitrified cells
455 showed improvement in viability and adherence when plated, compared to slow-freeze.
456 Future directions should aim to decrease the average droplet size while increasing consistency to
457 improve the vitrification frequency and heat transfer rate. The modular, low-cost nature of this
458 technique, holds promise for future translation and should be investigated for its efficacy in other
459 cell lines, such as NK cells.

460 **Data Availability**

461 The datasets generated during and/or analyzed during the current study are available from the
462 corresponding author upon reasonable request.

463 **Author Contributions**

464 Conceptualization: MT, AT, KU

465 Methodology: MT, AT, KU

466 Investigation: MT, AT, LD, HC, MH, CT

467 Visualization: MT

468 Funding acquisition: KU, MT

469 Project administration: KU

470 Supervision: KU

471 Writing – original draft: MT

472 Writing – review & editing: All Authors

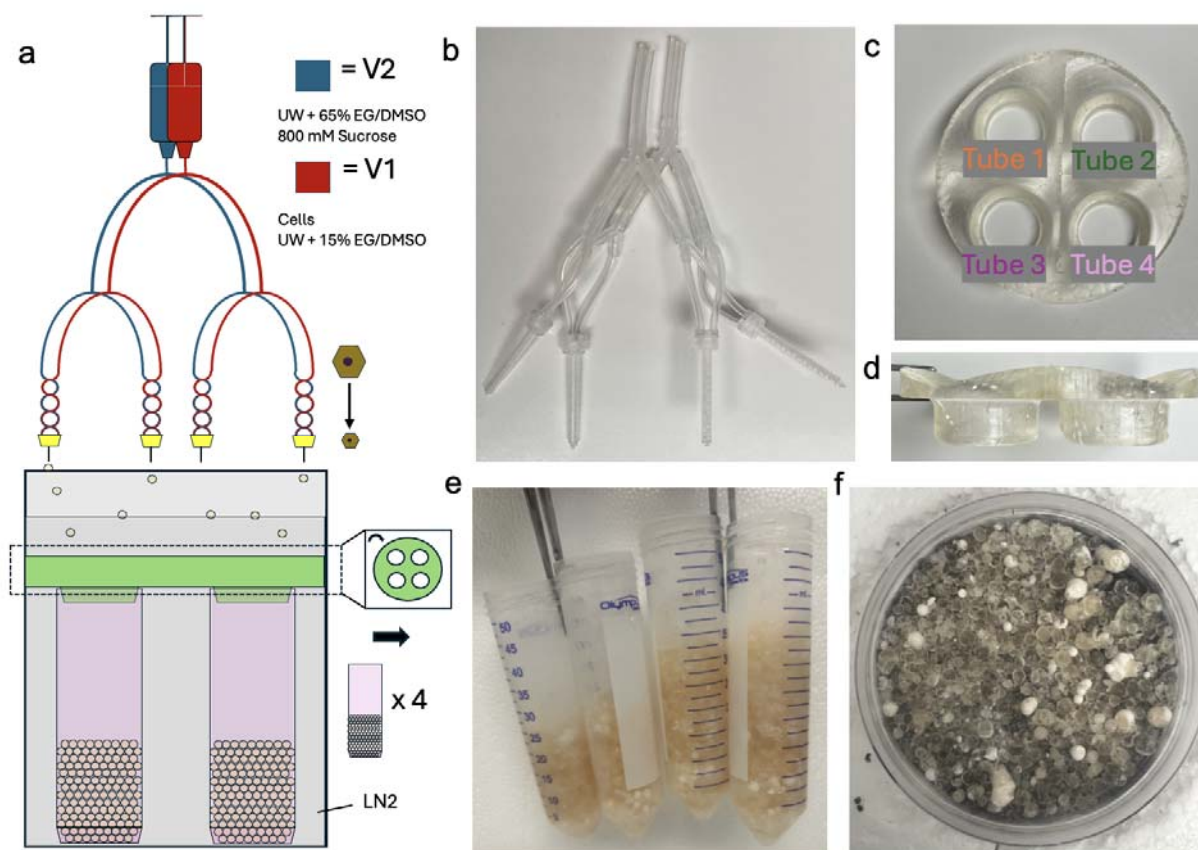
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477 **Additional Information**

478 Some authors declare competing interests. Drs. Uygun, Tessier, Yeh and Toner have patent applications
479 relevant to this study. Drs. Uygun, Tessier and Toner have a financial interest in and serve on the
480 Scientific Advisory Board for Sylvatica Biotech Inc., a company focused on developing high subzero
481 organ preservation technology. Competing interests for MGH investigators are managed by the MGH and
482 MGB in accordance with their conflict-of-interest policies.

483 **Figures/Figure Legends**



484

485 **Figure 1: Design of a Scalable, Parallelized Droplet Vitrification System.**

486 Process outline displaying the workflow of a scalable droplet vitrification device (**a**). Two

487 syringes containing 10mL of cell solution (V1) and vitrification solution (V2) are run on a

488 syringe pump at 6mL/min through tubing of descending size, after which the separate solutions

489 enter a helical mixing needle and exit through 24G needles (**b**). The droplets fall onto a liquid

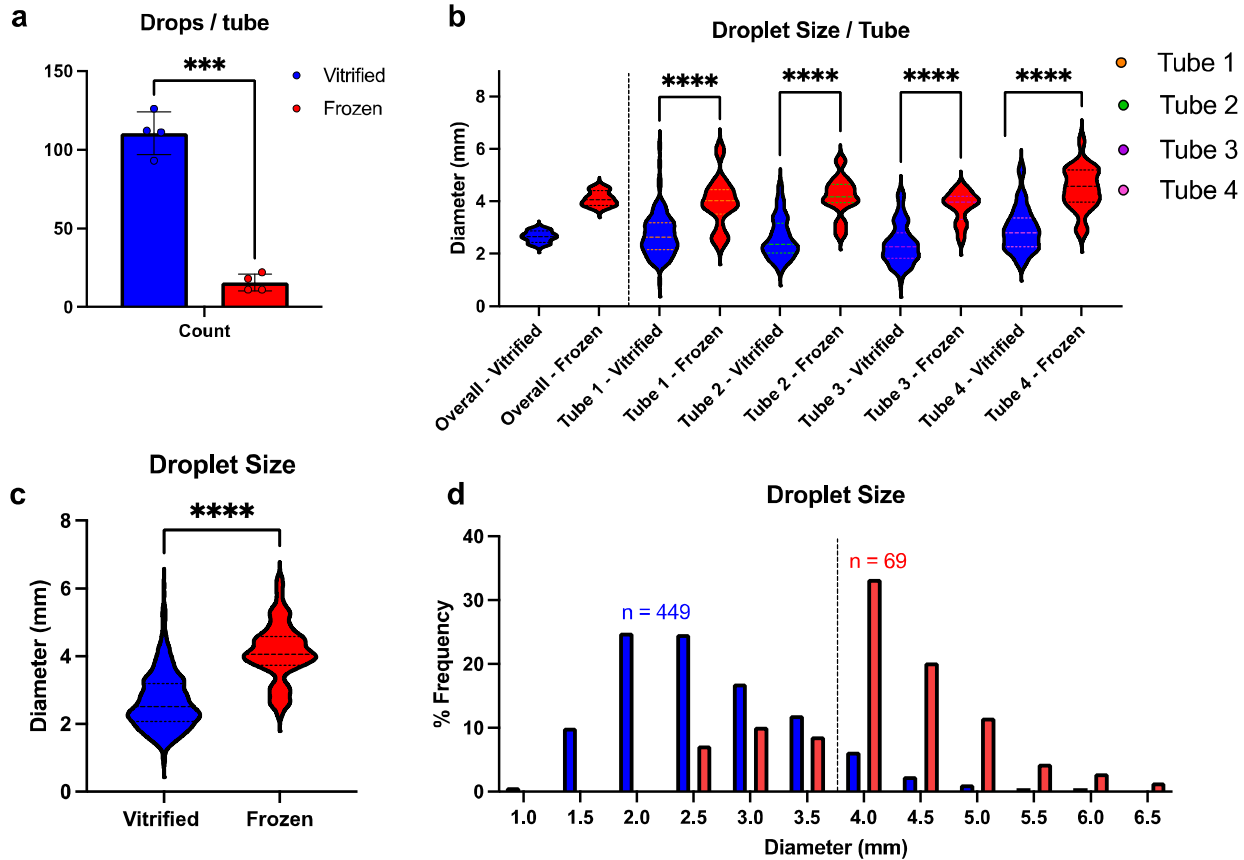
490 nitrogen surface, on which they vitrify and drop into a 3D-printed droplet sorter (**c, d**). resulting

491 in equal droplet distribution between four 50mL conicals (**e**). A sample of droplets with a high

492 vitrification percentage, demonstrated by degree of transparency; frozen droplets are opaque and

493 milky white (**f**).

494

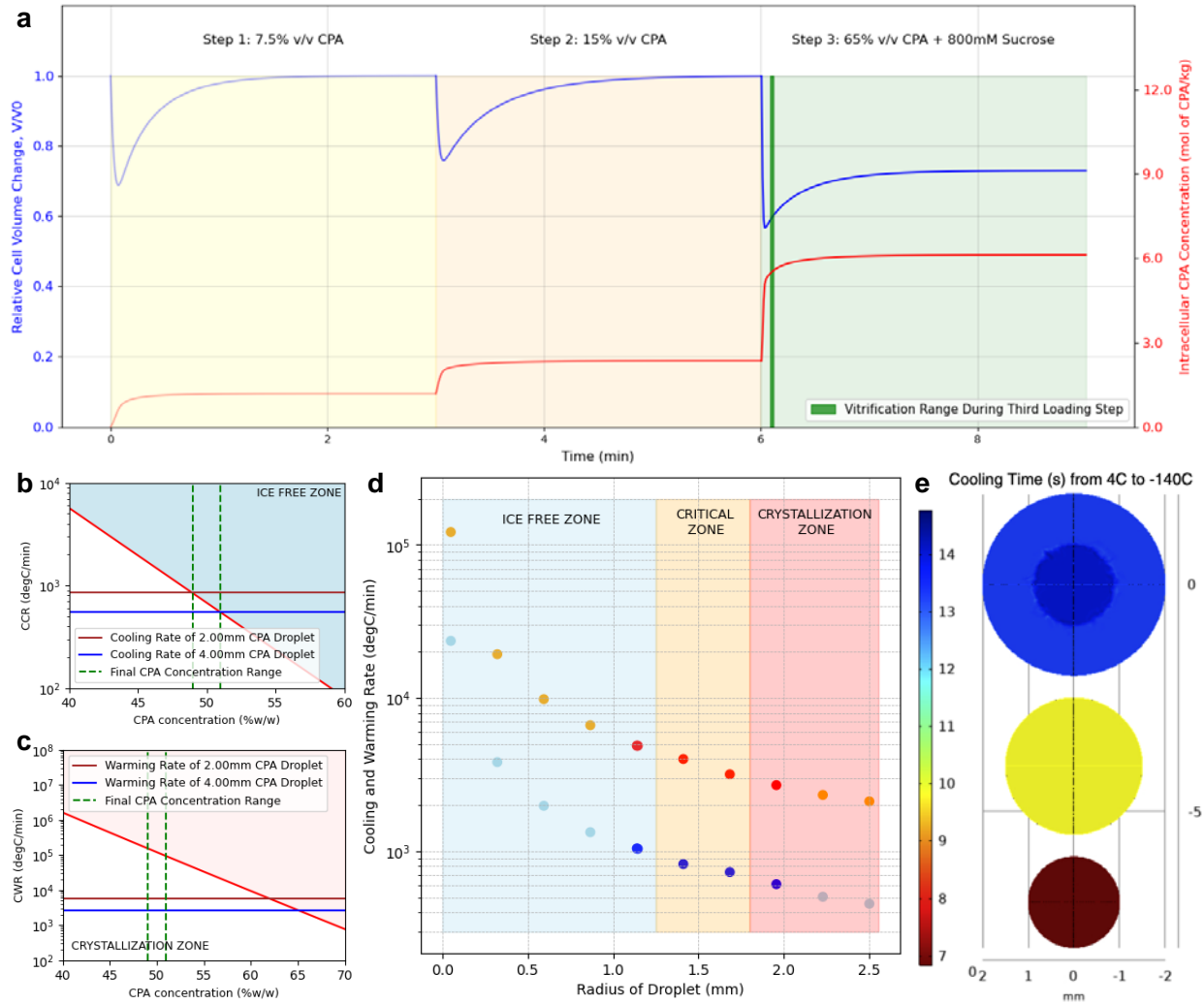


495

496 **Figure 2: Vitri-fied Droplets show a Distinct Size Threshold.**

497 Characterization of droplets obtained through parallelized droplet vitrification of 100 million
498 cells. Tubes showed an average vitrified count of 110.5 ± 13.5 droplets, constituting $87.8\% \pm 3.7$
499 of the sample population ($n = 4$) (**a**). Droplet size showed a consistent trend across all four tubes,
500 with an average size difference of $43\% \pm 4.4$ between vitrified and frozen droplets (**b**). When
501 comparing vitrified droplets ($2.7\text{mm} \pm 0.8$) to frozen droplets (4.1 ± 0.8), a significant size
502 difference is observed ($p < 0.0001$) (**c**). Droplet size appears to correlate with successful
503 vitrification, resulting in a threshold of 4 mm, beyond which few droplets vitrify (**d**). Results are
504 displayed as mean \pm standard deviation.

505



506

507 **Figure 3: Post-hoc mathematical and in silico analysis of droplet vitrification.**

508 A mathematical model was employed to gain a better understanding of the vitrification dynamics

509 at the droplet- LN₂ interface. The incubation steps show size recovery of individual hepatocytes

510 prior to the next step; however, the vitrification phase shows non-equilibrium size change and

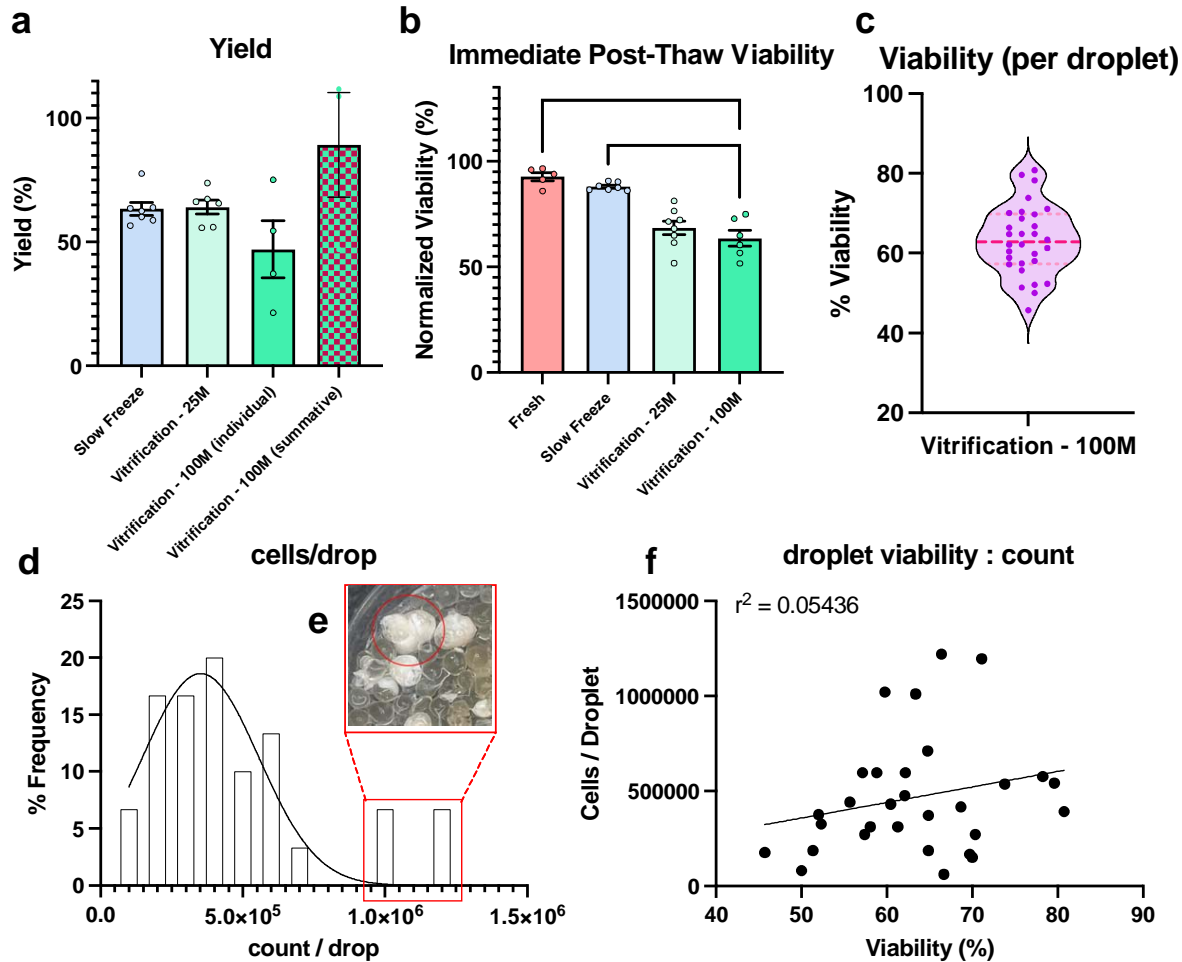
511 CPA uptake (**a**). The critical cooling rate for 2 mm droplets falls within the non-crystallization

512 zone, whereas 4 mm droplets do not, explaining the size disparity between frozen and vitrified

513 droplets (**b**). The critical warming rate confirms bulk recrystallization during the rewarming

514 phase for both 2mm and 4mm droplets, as they fall outside the non-crystallization range (c). An
515 inverse relationship between size and cooling and rewarming rate was described; darker droplets
516 represent those observed through experimentation (d). The radial relationship between time to
517 reach -140C from 4C shows heterogeneity in 4mm droplets, while 2mm droplets show
518 approximate homogeneity (e).

519



520

521 **Figure 4: Immediate Post-Thaw Characteristics of Scaled Droplet Vitrification**

522 Cells cryopreserved using slow freezing (gold standard), standard bulk droplet vitrification

523 (BDV, 25M cells), and parallelized droplet vitrification (PDV, 100M cells) were thawed and

524 compared. Immediately following thawing, cells were counted, and the normalized live yield

525 was determined. PDV resulted in a comparable yield to both slow-freeze and BDV. Data is

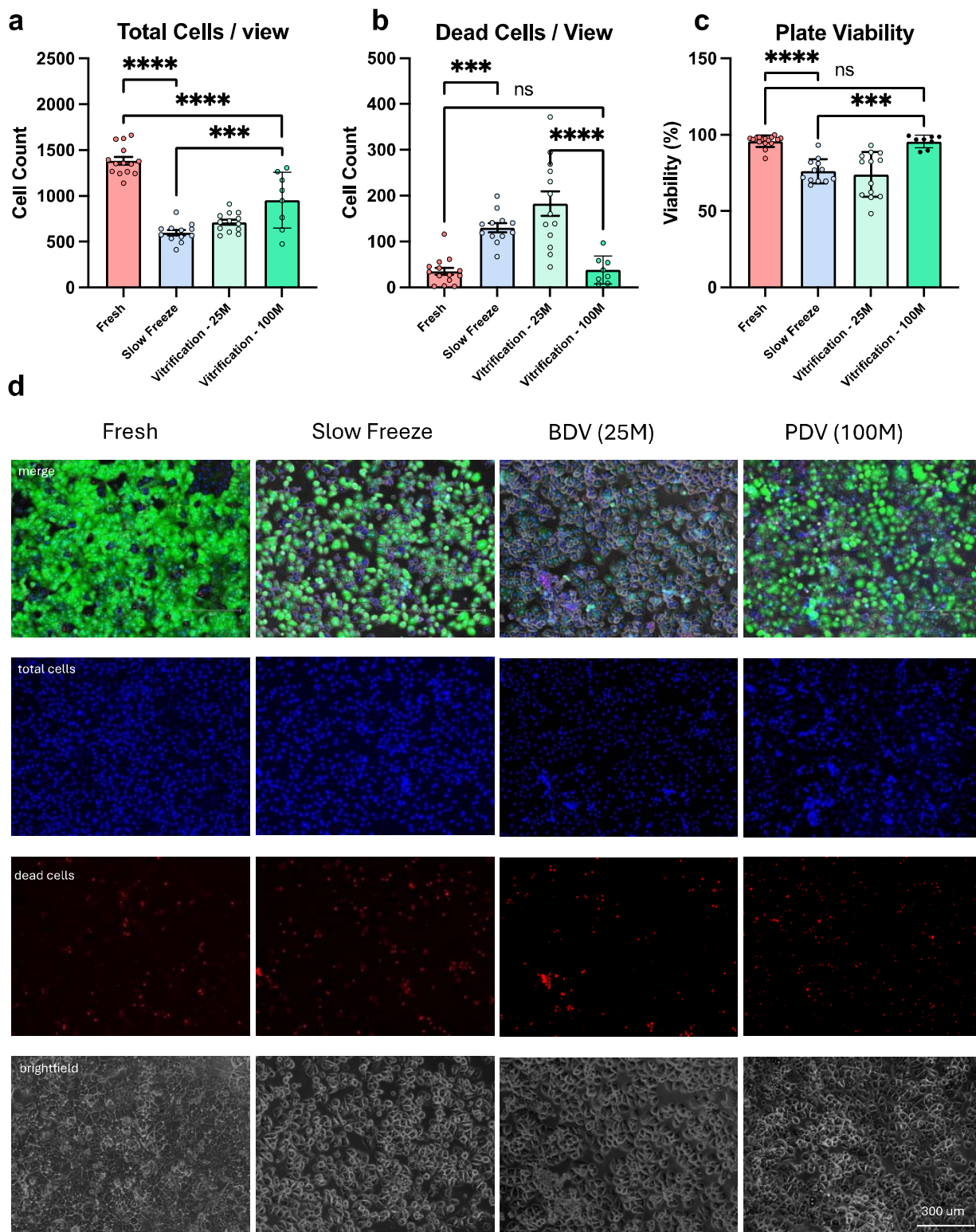
526 presented for both individual tubes (individual) and for each run (summative) (a). Additionally,

527 immediate normalized viability showed no difference between approaches; each data point is

528 from a separate replicate/separately processed batch of cells and looks at the total population

529 viability (b). From a single PDV run, individual droplets (n = 30) were thawed, and immediate

530 cell viability was determined, revealing a median of 62.8%, IQR 12.5 **(c)**. Individual droplets had
531 a median cell count of 402,000 cells/drop, with an interquartile range of 346,000 **(d)**. Droplets
532 with high cell counts (>100,000), may be accounted for by droplets that merged during
533 vitrification **(e)**. Viability did not correlate with droplet cell count ($r^2 = 0.05436$) **(f)**.



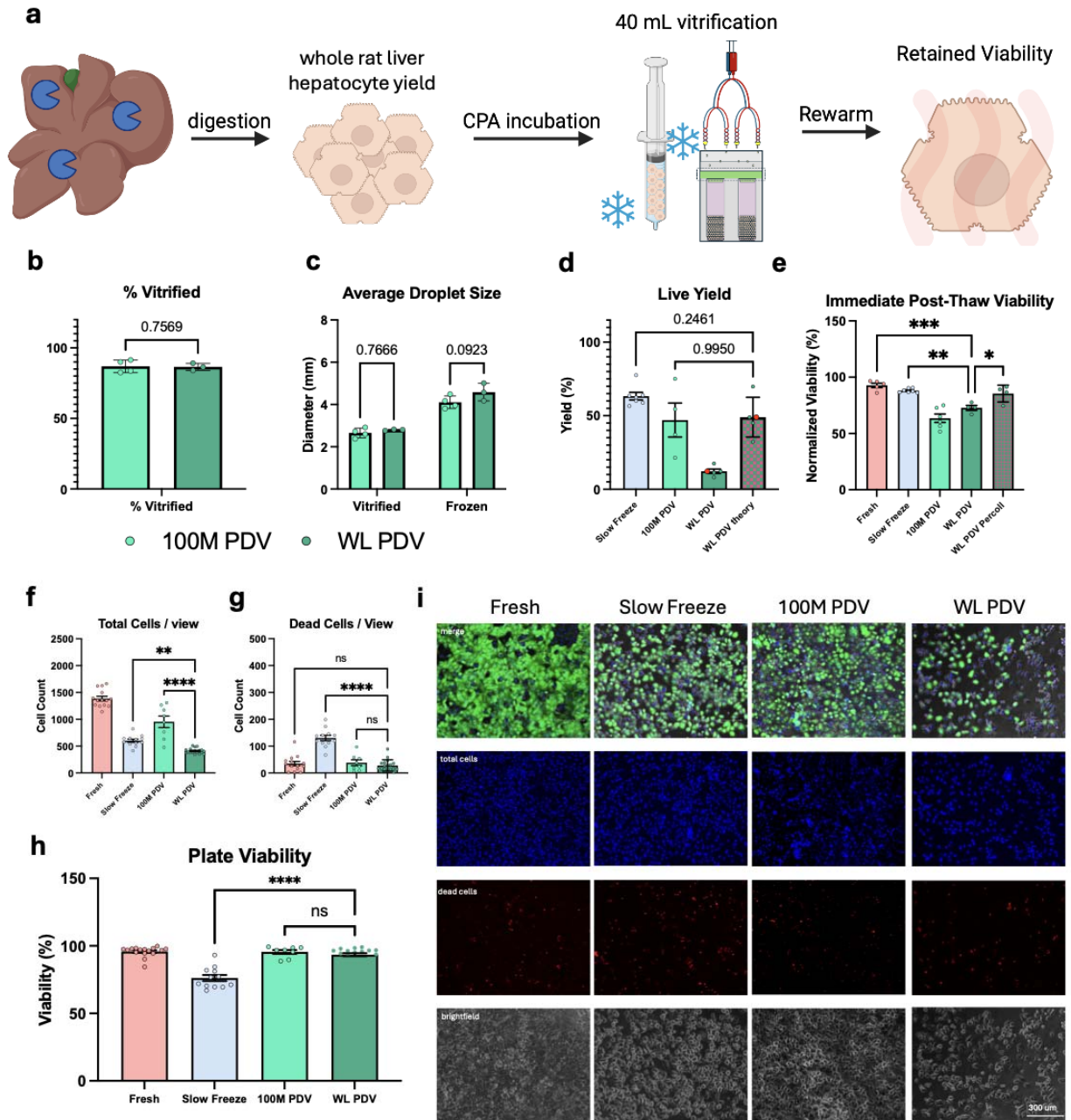
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536 **Figure 5: Parallelized Droplet Vitrification Results in Retained Hepatocyte Viability.**

537 Following rewarming, cells were plated on 24-well plates at 500k live cells/mL. After 24
538 hours of attachment, cells evaluated. PDV resulted in improved viability ($95.8\% \pm 3.8$) compared
539 to both slow freeze ($76.2\% \pm 7.8$) and ss-BDV ($74.0\% \pm 14.7$) ($p < 0.0001$ for each) **(a)**. The
540 total number of attached cells/view was significantly greater following PDV (952 ± 305)
541 compared to slow freeze (599 ± 103) and ss-BDV (712 ± 103) ($p = 0.0002, 0.0146$ respectively),
542 indicating improved attachment efficiency **(b)**. Of attached cells, PDV had fewer dead cells ($38 \pm$
543 31) compared to slow freeze (130 ± 34) and ss-BDV (183 ± 97), ($p = 0.0060, < 0.0001$
544 respectively) **(c)**. Brightfield imaging reveals fewer empty patches and greater cellular density
545 **(d)**. Error bars represent standard deviation.

546



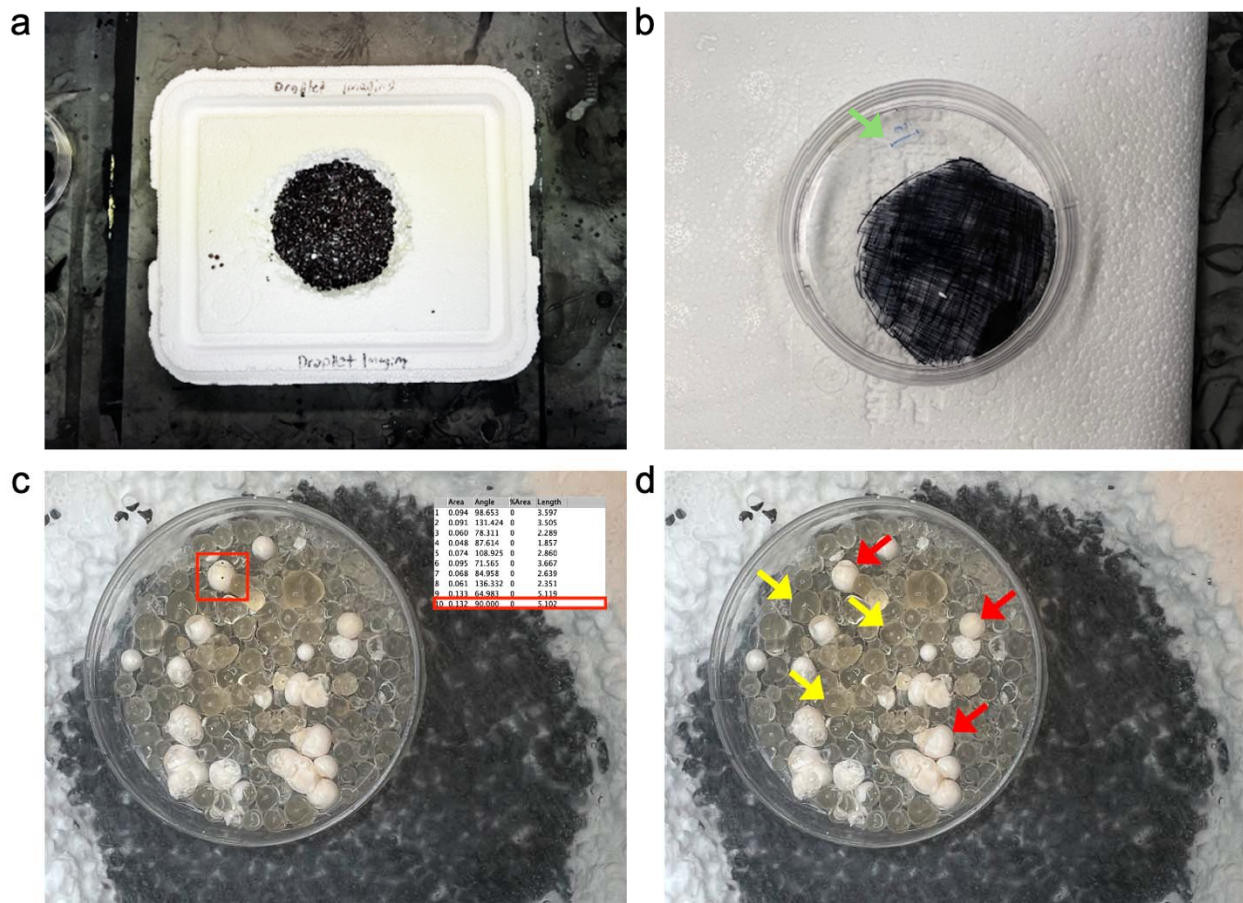
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548 **Figure 6: Parallelized Droplet Vitrification Enables Single Run Vitrification of the Whole**
 549 **Rat-Liver Hepatocyte Yield.**

550 Approaching the goal of single-run human liver hepatocyte yield, PDV was investigated for its
 551 efficacy in vitrifying the whole hepatocyte yield of the rat liver. Following isolation, the whole rat
 552 liver hepatocyte yield was CPA loaded and ran through the PDV protocol, after which, viability was

553 determined (**A**). No difference in vitrification rate or droplet was observed (b,c). No difference in live
554 yield was observed in 400M cells compared to 100M or slow-freeze; red data points represent the
555 total yield for the run (**D**). Post-thaw viability was comparable to 100M PDV and, following an
556 additional percoll spin, to slow freeze (**E**). Plated cell viability was comparable to fresh and 100M
557 BDV (**f, g**), however a reduction in plated density was observed (**h**). Brightfield imaging reveals
558 healthy, although sparse, cells following plating (**i**).

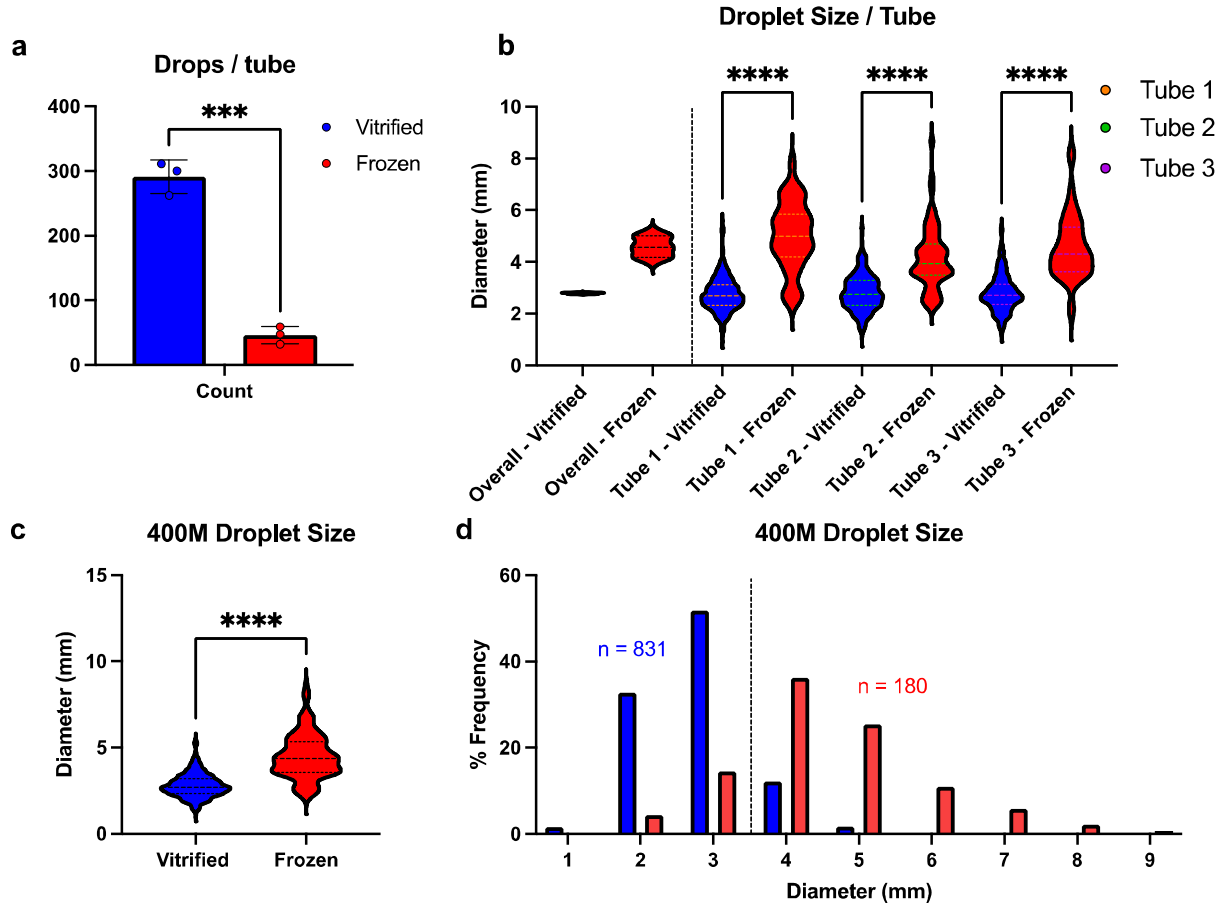
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560

561 **Supplementary Figure 1: Characterization of Vitrified Droplets**

562 To image the droplets while keeping them vitrified, a cryogenic environment had to be created. A
563 divot capable of holding liquid nitrogen was cut out of a Styrofoam box and blackened to allow
564 for contrast between the droplets and Styrofoam (a). Into this divot was placed a blackened petri
565 dish containing an etched scale, highlighted by the green arrow (b). The petri dish was
566 suspended on top of the liquid nitrogen and a thin film of LN₂ was added inside, after which the
567 droplets were poured in and imaged. The images were processed using FIJI, and the diameter of
568 each droplet was manually determined; an example droplet size is outlined in red (c). Each
569 droplet was also marked based on whether it was vitrified or frozen, to allow for a direct size
570 comparison; yellow arrows are vitrified droplets, while red arrows are frozen (d).



580

581 Supplementary Figure 3: Droplet Characterization for 400M cells

582 Characterization of droplets obtained through parallelized droplet vitrification of the whole rat
 583 liver. Tubes showed an average vitrified count of 337 ± 39.0 droplets, constituting $86.6\% \pm 2.5$
 584 of the sample population ($n = 4$) (a). Droplet size showed a consistent trend across all four tubes,
 585 with an average size difference of $64\% \pm 17$ between vitrified and frozen droplets (b). When
 586 comparing vitrified droplets ($2.8\text{mm} \pm 0.03$) to frozen droplets (4.6 ± 0.4), a significant size
 587 difference is observed ($p < 0.0001$) (c). A distinct size threshold of 4mm for vitrified droplets
 588 persists (d). Results are displayed as mean \pm standard deviation.

589

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