

Article **Green and Mild Fabrication of Magnetic Poly(trithiocyanuric acid) Polymers for Rapid and Selective Separation of Mercury(II) Ions in Aqueous Samples**

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Abstract: The removal and detection of highly toxic mercury(II) ions (Hg^{2+}) in water used daily is essential for human health and monitoring environmental pollution. Efficient porous organic polymers (POPs) can provide a strong adsorption capacity toward heavy metal ions, although the complex synthetic process and inconvenient phase separation steps limit their application. Hence, a combination of POPs and magnetic nanomaterials was proposed and a new magnetic porous organic polymer adsorbent was fabricated by a green and mild redox reaction in the aqueous phase with trithiocyanuric acid (TA) and its sodium salts acting as reductive monomers and iodine acting as an oxidant. In the preparation steps, no additional harmful organic solvent is required and the byproducts of sodium iodine are generally considered to be non-toxic. The resulting magnetic poly(trithiocyanuric acid) polymers (MPTAPs) are highly porous, have large surface areas, are rich in sulfhydryl groups and show easy magnetic separation ability. The experimental results show that MPTAPs exhibit good adsorption affinity toward Hg^{2+} with high selectivity, rapid adsorption kinetics (10 min), a large adsorption capacity (211 mg $\rm g^{-1}$) and wide adsorption applicability under various pH environments (pH 2~8). Additionally, MPTAPs can be reused for up to 10 cycles, and the magnetic separation step of MPTAPs is fast and convenient, reducing energy consumption compared to centrifugation and filtration steps required for non-magnetic adsorbents. These results demonstrate the promising capability of MPTAPs as superior adsorbents for effective adsorption and separation of Hg^{2+} . Based on this, the prepared MPTAPs were adopted as magnetic solid-phase extraction (MSPE) materials for isolation of trace Hg^{2+} from aqueous samples. Under optimized conditions, the extraction and quantification of trace Hg^{2+} in water samples were accomplished using inductively coupled plasma mass spectrometry (ICP-MS) detection after MSPE procedures. The proposed MPTAPs-based MSPE-ICP-MS method is efficient, rapid, sensitive and selective for the determination of trace Hg²⁺, and was successfully employed for the accurate analysis of trace Hg²⁺ in tap water, wastewater, lake water and river water samples.

Keywords: magnetic sorbent; porous organic polymer; green and mild reaction; adsorption and separation of mercury(II) ions; magnetic solid-phase extraction; trace elemental analysis

1. Introduction

The heavy metal element mercury (Hg) was previously used extensively in metallurgy, electrolyzation, medicine, electronics, etc. [\[1\]](#page-13-0). However, environmental pollution, especially water pollution, caused by Hg-related industry is still a current issue. Hg-polluted water not only causes harm to aquatic animals and plants, but also impacts human health through impacting the whole biological chain. The World Health Organization recommends that the maximum allowable concentration of Hg in potable water should be lowered to 1 µg L⁻¹ [\[2\]](#page-13-1). The Environmental Protection Administration of China also regulates guidelines for Hg in different surface waters (recommending below 0.05 and 0.1 µg L⁻¹ for potable water

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sources and surface waters used daily, respectively) and drinking water (recommending below 1 μg L⁻¹) [\[3](#page-14-0)[,4\]](#page-14-1). Hence, the removal of excessive Hg and the precise and sensitive measurement of trace Hg in water samples are crucial for ensuring water quality.

Inductively coupled plasma mass spectrometry (ICP-MS) is a prevalent analytical tool renowned for its exceptional sensitivity in the detection of trace elements, and it has been frequently used in water quality surveillance [\[5\]](#page-14-2). However, the direct analysis of target elements in real samples by ICP-MS is often faced with difficulties such as matrix interferences and low levels of analytes [\[6\]](#page-14-3). To address this problem, efficient solid sorbents and solid-phase extraction (SPE) procedures are often employed before using instruments for the analytical step, and can separate complex matrices and enrich target analytes.

Nowadays, various solid sorbents such as carbon-based materials [\[7\]](#page-14-4), ion-imprinted polymers [\[8\]](#page-14-5), porous organic polymers (POPs) [\[9\]](#page-14-6) and covalent organic frameworks (COFs) [\[10\]](#page-14-7) have been utilized in the extraction of trace target analytes. It should be highlighted that POPs are a superior class of solid sorbents that possess polymer networks, which are constructed by organic monomers containing light elements. These polymer networks usually have extensive surface areas, show high porosity, are low-weight and show good stability. To date, various POPs have been fabricated and utilized for the adsorption of different metal ions [\[11](#page-14-8)[–17\]](#page-14-9). However, phase separation is often difficult because of the low weight and density of POPs, which necessitates time-consuming steps like filtration or centrifugation. Introducing magnetic nanomaterials into the polymers is one way to overcome the separation difficulty, as the magnetic nanomaterials are easily attracted and isolated from the liquid phase under an additional magnetic field. However, POPs are typically fabricated under stringent conditions, such as several days of high-temperature reactions involving the employment of expensive catalysts and a significant amount of organic solvents. This complexity poses challenges in synthesizing magnetic POPs (MPOPs) under milder conditions, thereby restricting the practical application of MPOPs. Fortunately, some endeavors have been undertaken to address this limitation, including the proposal of mild synthesis methods for POPs [\[18–](#page-14-10)[23\]](#page-14-11). Through employing gentle diazo coupling reactions between different diazonium salts and phenols in aqueous solution, Huang et al. successfully prepared -SH-modified MPOPs for the effective removal of heavy metal ions [\[21\]](#page-14-12) and MPOPs rich in phenolic -OH groups to achieve fast scavenging of organic dyes [\[22\]](#page-14-13). By using a cheap and non-toxic metal chelator, trimercaptos-triazine-trisodium salt, Xiao et al. [\[23\]](#page-14-11) synthesized a nanoporous polymer sorbent through an oxidation–reduction reaction in aqueous solution. The synthetic procedure is straightforward and eliminates the use of environmentally unfriendly organic solvents, making this method exceptionally appealing for the preparation of MPOPs. These innovative approaches underscore the versatility and environmental compatibility of mild synthesis methods in tailoring magnetic polymeric materials for diverse applications.

Inspired by these works above, in this study, we utilize an oxidation–reduction reaction to construct MPOPs in an aqueous environment by using trithiocyanuric acid (TA) and its salt as organic precursors in the presence of magnetic particles. All the ingredients used in the synthesis process were inexpensive and had low toxicity. No additional harmful organic solvents were required and no harmful byproducts were produced; thus, the synthetic process is cost-effective, green and mild. The resulting magnetic poly(trithiocyanuric acid) polymers (MPTAPs) show easy magnetic separation ability, are highly porous and have large specific surface areas. Adsorption experiment results show that MPTAPs exhibit high selectivity, a rapid adsorption dynamic and great adsorption ability toward mercury(II) ions (Hg^{2+}) . Thus, MPTAPs were adopted as magnetic solid-phase extraction (MSPE) adsorbents for the effective extraction of trace Hg^{2+} from real water samples, followed by ICP-MS determination.

2. Materials and Methods

2.1. Chemicals and Apparatus

FeCl₃·6H₂O (99%), FeCl₂·4H₂O (98%), aqueous ammonia (28%), sodium hydroxide (95%), concentrated HCl solution (37%) and ethanol (absolute) were purchased from SINOPHARM (Shanghai, China). TA (95%), tetraethoxysilane (TEOS, 98%), 1,3,5-triazine-2,4,6-trithiol trisodium salt (TTS, 98%), potassium iodide (99%), iodine (99.8%), 5,5-dithiobis-2-nitrobenzoic acid (DTNB) and thiourea (99%) were purchased from Aladdin Reagent (Shanghai, China). The standard solutions of various ions $(Hg^{2+}$, Cu²⁺, Zn²⁺, Co²⁺, Ni²⁺, Cd^{2+} , Pb^{2+} , Cr^{3+} etc.) and the certified reference material of GSB07-3173-2014 (202061) standard water sample were purchased from Tan-Mo Company (Beijing, China).

The deionized water was acquired from the UPT-I-10T pure water instrument (You-Pu, Chengdu, China). The PHS-3E pH meter was purchased from Lei-Ci company (Shanghai, China) and utilized for measuring pH values. The LC-P1 vortex mixer and HY-2A shaker were purchased from Li-Chen company (Shanghai, China) and applied as a mixing solution. The KQ-5200 DE ultrasonic instrument was purchased from Kun-Shan company (Kunshan, China) and employed for dispersing mixed solution. The $Nd_2Fe_{14}B$ magnets $(50 \times 30 \times 10 \text{ mm})$ were acquired from Heng-Xin magnet company (Dongguan, China) and employed for magnetic separation. The MCE membrane filters (50 mm \times 0.45 μ m) were purchased from Jing-Teng company (Tianjing, China) and used for filtration of aqueous solution. ICP-MS 2030 (Shimadzu, Japan) was employed for the determination of target elements and the instrumental working parameters are shown in Table S1 in Supplementary Materials. The infra-red spectrograms and magnetism of the prepared materials were obtained from a Nicolet-iS10 Fourier transform infrared spectrometer (FT-IR, Thermo, Waltham, MA, USA) and a PPMS-9T vibrating sample magnetometer (VSM, Quantum Design, San Diego, CA, USA), respectively. The InVia Raman spectrometer (Renishaw, London, UK) was applied for the characterization of special groups. The TU-1950 ultra-violet and visible spectrophotometer (UV-vis, Shanghai, China) was employed for the quantification of sulfhydryl groups in MPTAPs by the Ellman method [\[24\]](#page-14-14). The SDTQ600 thermal gravimetric analyzer (TG, TA, Santa Fe Springs, CA, USA) was applied for the measurement of the thermal stability. The XRD-6000 X-ray diffractometer (Shimadzu, Kyoto, Japan) was employed for the characterization of the crystal structure. The surface morphology and pore structure of MPTAPs were characterized by the FEI Tecnai F20 transmission electron microscope (TEM, FEI, San Jose, CA, USA) and the ASAP 2460 automated specific surface area and pore size analyzer (Micromeritic, Norcross, GA, USA), respectively.

2.2. Preparation of MPTAPs

Initially, $Fe₃O₄@SiO₂$ magnetic nanoparticles (MNPs) were synthesized (refer to the reported research [\[25\]](#page-14-15)), and the detailed process is listed in Appendix SA in Supplementary Materials. Subsequently, $Fe₃O₄@SiO₂$ MNPs were decorated with organic disulfide polymer in aqueous phase. The detailed fabrication process is as follows. A total of 177 mg (1 mmol) TA was added into 60 mL ultrapure water, and the solution was stirred evenly and added into a three-necked round-bottomed flask followed by mechanical agitation. Then, 10 mL of 0.1 mol L⁻¹ NaOH solution was slowly added under mechanical stirring, and the mixed solution was continuously stirred for 2 h in a water bath (room temperature). After that, the solution of trimercaptos-triazine-monosodium salt (TA's monosodium salt, TMS) was formed, which was denoted as solution A. At the same time, 243 mg (1 mmol) TTS (TA's trisodium salt) was dissolved in 50 mL ultrapure water and 200 mg $Fe₃O₄@SiO₂$ MNPs were added and dispersed ultrasonically for 10 min. The obtained homogeneous solution was denoted as solution B and added to solution A with rapid stirring. Finally, 10 mL concentrated aqueous solution of potassium iodide containing 508 mg iodine was slowly added into the mixed solution of A and B under ice-water bath at $5~10$ °C. The added iodine acted as an oxidizing agent to oxidize the active sodium sulfide salt in TMS and TTS to connective disulfide compounds and the reductive byproducts of sodium iodide were produced in the solution. The low-temperature environment prevents iodine

from evaporating and reacting too quickly. After the addition of iodine was finished, no was compound guita change of quaday contenues are minister of the mixture was finite was finite and additional ice was added in ice-water bath and the mixture was kept under mechanical entimeted in the matrix in the winder with the the method with $m_{\rm F}$ cancer and then the stirring for 12 h at room temperature without a mechanical heating source, and then the mixture solution gradually warmed to room temperature. This operation ensures that the temperature slowly rises to room temperature; thus, the volatilization of iodine is significantly reduced and the redox reaction is gradually performed, and the generated connective disulfide polymers gradually wrap around $Fe₃O₄@SiO₂$ particles. After the reaction, the gray magnetic solids were obtained, and these were denoted as MPTAPs. The obtained MPTAPs were washed with HCl (0.2 mol L⁻¹) and water several times, then dried at 45 °C within a vacuum oven. Figure [1](#page-3-0) illustrates the synthetic process of MPTAPs. According to the reaction mechanism, the mass of reactant and obtained of MPTAPs. According to the reaction mechanism, the mass of reactant and obtained MPTAPs, the yield of MPTAPs was calculated to be 93%, which indicates a complete MPTAPs, the yield of MPTAPs was calculated to be 93%, which indicates a complete rereaction between the organic monomers. Compared with some POPs synthesized by a tedious synthetic procedure (24~72 h) with severe conditions and expensive mono[mers](#page-14-16) [13, [15](#page-14-17)[,26](#page-14-18)[,27\]](#page-14-19), MPTAPs can be fabricated rapidly under milder conditions with low-cost nontoxic reagents and no additional harmful organic solvents are required. Furthermore, the byproduct of sodium iodine is generally considered to be non-toxic. Thus, the synthetic process of MPTAPs is thought to be low-cost, green and mild.

Figure 1. Synthetic process of MPTAPs. (The red and blue lines severally represent the TMS and **Figure 1.** Synthetic process of MPTAPs. (The red and blue lines severally represent the TMS and TTS, the coloured framework composed of alternating red and blue lines represents the disulfide polymer polymer network structure constructed by TMS and TTS.) network structure constructed by TMS and TTS.)

2.3. Adsorption Experiments 2.3. Adsorption Experiments

A certain concentration of metal ion solution was prepared after dilution of corre-A certain concentration of metal ion solution was prepared after dilution of corresponding standard solution, and then the solution pH was adjusted by diluted HCl and sponding standard solution, and then the solution pH was adjusted by diluted HCl and NaOH. A total of 50 mL of the prepared solution was poured into a beaker, followed by NaOH. A total of 50 mL of the prepared solution was poured into a beaker, followed by the addition of a certain mass of the MPTAP sorbent, and then the mixture was agitated for a duration ranging from 1 to 20 min. After the adsorption step, a magnet was placed under the beaker and the MPTAP sorbent was quickly attracted to the bottom of the beaker, and then the supernatant liquid was collected. The content of metal ions in the solution, both prior to and after the adsorption process, was measured using ICP-MS.

2.4. Sample Preparation 2.4. Sample Preparation

Industrial acidic wastewater samples were collected from Huanggang TCL Environ-Industrial acidic wastewater samples were collected from Huanggang TCL Environmental Technology Co., Ltd. (Huanggang, China). Tap water and laboratory wastewater samples were obtained from the chemistry laboratory in Huanggang Normal University, located in Huanggang, China. River water and lake water samples were obtained from the Yangtze River (Huanggang section ferry, China) and the Hongzhu Lake (Huanggang, China), respectively. All the real water samples were pre-filtered to eliminate the solid particles.

2.5. MSPE-ICP-MS Procedure

A 100 mL aliquot of the sample solution was introduced into a beaker, followed by the adjustment of the solution pH to 6, the addition of 10 mg MPTAPs, and the agitation of mixed solution for 10 min in sequence. Subsequently, MPTAP materials were isolated by introducing a magnet under the beaker, and the supernatant was discarded. After the adsorption procedure, 0.4 mL of 0.5 mol L^{-1} HCl solution with 0.4% thiourea was introduced and continuously vortexed for 3 min to elute the target ions from the MPTAPs. Lastly, the eluate liquid was isolated by a magnet and then transferred to the ICP-MS for determination.

3. Results

3.1. Characterization

Firstly, the self-prepared $Fe₃O₄@SiO₂$ and MPTAPs were analyzed by FT-IR, with the spectral data recorded between 400 and 4000 cm⁻¹ (Figure [2a](#page-5-0)). In the IR spectrum of Fe₃O₄@SiO₂, the absorption peaks observed around 1080 cm⁻¹ and 570 cm⁻¹ correspond to the stretching vibrations of Si-O and Fe-O bonds, respectively, confirming the successful synthesis of Fe₃O₄@SiO₂. For MPTAPs, the peaks located at approximately 1450, 1251 and 829 cm⁻¹ are indicative of the characteristic absorption peaks for triazine groups [\[23\]](#page-14-11). It is difficult to observe the characteristic stretching vibration peak of sulfhydryl groups (-SH) in the figure (usually around 2600~2500 cm^{-1}), which may be related to the weak strength of their absorption peaks. To further confirm the existence of -SH on MPTAPs, the Ellman method [\[24\]](#page-14-14) with a chromogenic reagent (DTNB) was employed to quantify the sulfhydryl groups in the sorbent. The DTNB solution was added to react with the sulfhydryl groups on MPTAPs in a one-to-one stoichiometric ratio, producing dissociated molecules (2-nitro-5-thiobenzoic acid, TNB) in the solution and connective disulfides on the solid MPTAPs. After magnetic separation, the TNB solution was introduced into a UV/Vis spectrophotometer for the quantification of TNB molecules, which usually display a specific absorbance peak around 412 nm. As the amount of TNB molecules was equal to the quantity of sulfhydryl groups on MPTAPs, the content of -SH on MPTAPs was measured to be 3.47 mmol g^{-1} . Additionally, MPTAPs were characterized by Raman spectrometer and the specific Raman peak of the S-S bond at about 965 cm⁻¹ was observed (Figure S1, Supplementary Materials), confirming the formation of connective disulfides, which is realized by the oxidation–reduction reaction between TA's sodium salt (TMS, TTS) and iodine. The above characterization results of triazine groups, sulfhydryl groups and S-S bonds fully illustrate the successful decoration of TA-based POPs on the $Fe₃O₄@SiO₂$ magnetic particles.

The magnetism of the prepared materials was assessed by VSM, with the findings illustrated in Figure [2b](#page-5-0). The saturation magnetization values for $Fe₃O₄@SiO₂$ and MPTAPs were determined to be 49.9 and 28.4 emu g^{-1} , respectively, which indicates sufficient strength for magnetic separation. The magnetism of MPTAPs is weaker than $Fe₃O₄@SiO₂$, and this difference is attributed to the increased thickness of the coating on MPTAPs, achieved through the decoration of TA-based POPs upon the surface of $Fe₃O₄@SiO₂$.

Thermogravimetric analysis of $Fe₃O₄@SiO₂$ and MPTAPs was conducted to examine the modification result and the content of organic polymer (Figure [2c](#page-5-0)). Fe₃O₄@SiO₂ exhibited a weight loss of approximately 5%, while MPTAPs showed a much higher weight loss of 64%. The increased weight loss of MPTAPs is attributed to the decomposition of POPs, expected to occur around 260 \degree C (as indicated by the weight loss observed at approximately 260 \degree C in Figure [2c](#page-5-0)). Additionally, the weight loss for MPTAPs remains below 7% until 260 \degree C, indicating the stability of MPTAPs up to this temperature.

Figure 2. FT-IR (**a**), VSM (**b**), TG (**c**) and XRD (**d**) analysis for Fe3O4@SiO2 and MPTAPs. (The black and red lines represent the characterization results of $Fe₃O₄@SiO₂$ and MPTAPs, respectively.) **Figure 2.** FT-IR (a), VSM (b), TG (c) and XRD (d) analysis for $Fe₃O₄@SiO₂$ and MPTAPs. (The black

revealed six distinct diffraction peaks at 29.95, 35.41, 43.13, 54.04, 57.12 and 63.07 degrees, as shown in Figure [2d](#page-5-0). The positions of these peaks are consistent with the reference diffraction pattern for Fe₃O₄, which has a cubic spinel structure [28]. No additional XRD peaks were detected in MPTAPs, suggesting the amorphous nature of the external polymer networks. The crystal structures of $Fe₃O₄@SiO₂$ and MPTAPs were examined using XRD, which

The morphology of Fe₃O₄@SiO₂ and MPTAPs was observed by TEM. As depicted in Figure 3, Fe₃O₄@SiO₂ exhibits a typical core–shell structure, while MPTAPs are compos[ed](#page-6-0) of inner Fe $_3$ O $_4$ @SiO $_2$ magnetic nanoparticles and outside large-area porous polymer networks with hierarchical pores (mesopores and macropores). Compared with $Fe₃O₄@SiO₂$, the different morphology of MPTAPs is attributed to the successful decoration of POPs upon of 64%. The increased weight loss of MPTAPs is attributed to the decomposition of POPs, the exterior of $Fe₃O₄@SiO₂$.

Furthermore, an assessment of the porous property of MPTAPs was conducted through mategen adsorption, description experiments. The obtained adsorption, description isotherm curves of MPTAPs show a characteristic type IV isotherm (Figure S2, Supplementary Materials), and the hysteresis loops are found within the relative pressure range of $0.70~0.95$, state crystal and the crystal structure of μ and the camino matter in Collins of Processing XRD, which is the coexistence of mesopores and macropores in MPTAPs. These results align well with the porous networks observed in TEM images of MPTAPs. Furthermore, MPTAPs have a specific pore volume (0.63 cm³ g⁻¹) and a large BET surface area (124 m² g⁻¹). These values significantly surpass those of Fe₃O₄@SiO₂ (0.17 cm³ g⁻¹ and 35 m² g⁻¹), thereby confirming the successful decoration of porous networks on $Fe_3O_4@SiO_2$. Collectively, these results affirm the successful fabrication of MPTAPs, rendering them suitable for adsorption purposes. $\overline{}$ nitrogen adsorption/desorption experiments. The obtained adsorption/desorption isotherm

Figure 3. TEM pictures of Fe₃O₄@SiO₂ (a,b) and MPTAPs (c,d) (magnifications: (a,c) $400,000 \times$; 700,000×). (**b**,**d**) 700,000×).

Furthermore, and assessment of the porous property of M *3.2. Adsorption Tests*

3.2.1. The Study of Adsorption pH and Adsorption Selectivity

Considering that different water bodies may have varying pH values and various coexisting metal ions, we first investigated the influence of solution pH on the adsorption of Hg²⁺ and several common co-existing metal ions (including Pb²⁺, Cd²⁺,Cu²⁺, Zn²⁺, Co²⁺, Ni^{2+} and Cr^{3+}) by MPTAPs. As illustrated in Figure [4a](#page-7-0), the adsorption percentage of Hg²⁺ on MPTAPs exceeds 90% across the broad pH range of 2~8, while the adsorption rate of
DIFILE or TAT s for other co-existing filetal forts is obviously lower. This result clearly defilori-
strates the high selective adsorption ability of MPTAPs toward Hg²⁺ in a broad pH range Strates the right selective adsorption ability of MFTAT's toward Fig. This from priority the successfully in a highly acidic environment of pH 2∼3). This feature ensures the applicability of MPTAPs for the selective separation of Hg^{2+} under various pH environments (acidic or neutral solution). The possible reason for the high selectivity of MPTAPs toward Hg^{2+} may Hg²⁺, which can be elucidated by Pearson's theory; soft ligands, such as -SH, readily form complexes with soft metal ions like Hg^{2+} rather than boundary acids (e.g., Pb²⁺) or hard $e.g.,$ Co₂). MPTAPs for other co-existing metal ions is obviously lower. This result clearly demonbe related to the strong binding ability of the sulfhydryl groups present in MPTAPs toward acids (e.g., $Co²⁺$).

Pb2+) or hard acids (e.g., Co2+).

Figure 4. Impact of adsorption pH for MPTAPs toward Hg²⁺ and other co-existing metal ions (**a**) and the adsorption prospect of MPTAPs toward Cu^{2+} and Pb^{2+} (**b**) (concentration of every kind of metal ion: 10 mg L[−]1; solution volume: 50 mL; mass of MPTAPs: 10 mg; adsorption time: 20 min). ion: 10 mg L−¹ ; solution volume: 50 mL; mass of MPTAPs: 10 mg; adsorption time: 20 min).

Furthermore, it is important to mention that the adsorption rate of MPTAPs toward Furthermore, it is important to mention that the adsorption rate of MPTAPs toward Cu^{2+} and Pb²⁺ gradually increased with rising pH, followed by reaching adsorption equilibrium at approximately pH 6, exhibiting a huge adsorption difference in pH dependence librium at approximately pH 6, exhibiting a huge adsorption difference in pH dependence against Hg^{2+} on MPTAPs. This distinction is related to their different chelation constants with sulfur [[29\]](#page-14-21), as the *K*sp value of HgS remains stable (4 × 10−53) across varying pH levels, with sulfur [29], as the *K*sp value of HgS remains stable (4 × 10−53) across varying pH levels, whereas the *K*sp value of CuS and PbS is highly affected by acidic conditions, and the whereas the *K*sp value of CuS and PbS is highly affected by acidic conditions, and the value of *Ks*p_{CuS} (6 × 10⁻³⁶) and *Ks*p_{PbS} (1 × 10⁻²⁸) in a neutral environment would reduce to 6×10^{-15} and 1×10^{-6} under acidic conditions, respectively. The strong adsorption force between Hg²⁺ and sulfhydryl groups in MPTAPs under highly acidic conditions (pH 2~3) makes it possible for MPTAPs to remove Hg^{2+} ions from industrial acidic wastewater, which is highly advantageous for controlling mercury pollution. which is highly advantageous for controlling mercury pollution.

To further study the potential adsorption prospect of MPTAPs toward Cu^{2+} and Pb^{2+} , the adsorption experiments for MPTAPs toward Cu^{2+} and Pb²⁺ were conducted in the presence and absence of Hg^{2+} ions under pH 6. As depicted in Figure 4b, [wh](#page-7-0)en Cu²⁺ and Pb^{2+} ions coexist with Hg²⁺ ions, Hg²⁺ ions can be completely adsorbed by MPTAPs, while the adsorption rates of Cu^{2+} and Pb²⁺ are relatively low, verifying the great selectivity of MPTAPs toward Hg²⁺ again. However, in the absence of Hg²⁺ ions, MPTAPs exhibit high adsorption rates of 96.7% for Cu²⁺ and 87.4% for Pb²⁺, suggesting the adsorption ability of MPTAPs for selectively removing Cu^{2+} and Pb²⁺ from the solution without Hg²⁺ ions. Thus, the MPTAP sorbent is also promising for the treatment of Cu^{2+} and Pb²⁺ containing wastewater in a near-neutral environment in the absence of Hg²⁺. The adsorption feasibility test was carried out by mixing 50 mL Cu^{2+} and Pb^{2+} containing industrial wastewater (solution pH was pre-adjusted to 6) with 10 mg MPTAPs. It was found that the adsorption $\frac{2}{10}$ rates of Cu²⁺ and Pb²⁺ were more than 85%, confirming the feasibility of MPTAPs for removing Cu^{2+} and Pb^{2+} from wastewater in the absence of Hg^{2+} .

The above adsorption tests confirmed that MPTAPs contain a large number of sulfhydryl
 $\frac{1}{2}$ groups, indicating that TA-based POPs were successfully modified on the surface of $F_{\rm c}$ \odot \od in a broad pH range is beneficial for the selective separation of Hg^{2+} ions under different in a broad pH range is beneficial for the selective separation of Hg^{2+} ions under different sample environments. Considering the near-neutral pH value for daily used water and the ple environments. Considering the near-neutral pH value for daily used water and the tendency of metal ions to undergo hydrolysis in alkaline conditions, subsequent adsorption Fe₃O₄@SiO₂. Notably, the great adsorption selectivity of MPTAPs toward Hg²⁺ ions studies were carried out at pH 6.

3.2.2. Adsorption Kinetic Study 3.2.2. Adsorption Kinetic Study

tion studies were carried out at pH 6.6 million studies were carried out at pH 6.6 million

To further explore the adsorption ability of MPTAPs toward Hg^{2+} , the adsorption For farmer express are adsorption abouty of MPTAPs toward Hg², the adsorption kinetic experiments of MPTAPs toward Hg^{2+} were conducted by altering the adsorption time of 1, 3, 5, 7, 10, 15 and 20 min (Figure [5a](#page-8-0)), while the addition of MPTAPs was fixed as 10 mg and the initial concentration of Hg²⁺ was 100 mg L^{−1}. The absorption capacity (as 100 mg and the initial concentration of Hg²⁺ was 100 mg L^{−1}. $(Q_t, mg g^{-1})$ of Hg²⁺ on MPTAPs at different adsorption times exhibits a rapid increase within the initial 5 min followed by reaching adsorption equilibrium at approximately 10 min. This result indicates a rapid adsorption process of MPTAPs towards Hg^{2+} , which can be attributed to the plentiful high-activity binding sites and hierarchical pores on α MPTAPs, offering highly promising prospects for rapidly removing Hg^{2+} ions. For efficient adsorption, the contact time for MPTAPs toward Hg^{2+} was fixed at 10 min in further studies. From the adsorption data in Figure [5a](#page-8-0), the value of maximum adsorption capacity of MPTAPs toward Hg²⁺ was measured to be 209 mg g⁻¹, which indicate a robust adsorption ability for MPTAPs toward Hg^{2+} . To further study the adsorption kinetic process and potential rate-controlling step, the adsorption data were applied to the pseudo-first-order ndel and pseudo-second-order model, respectively. The pseudo-second-order fitted curve (Figure [5b](#page-8-0)) shows much better linearity than the pseudo-first-order fitted curve in Figure S3 (Supplementary Materials). Furthermore, the experiment data ($Q_{e, exp}$ = 209 mg g⁻¹) were roughly equal to the speculative equilibrium value ($Q_{e, \text{ theo}}$ = 214 mg g^{-1}) calculated from the pseudo-second-order equation $(t/Q_t = t/Q_e + 1/k_2Q_e^2)$ and data in Figure 5b. [The](#page-8-0)se findings demonstrate that the adsorption of MPTAPs toward Hg^{2+} conforms with the pseudo-second-order model, suggesting that the adsorption is predominantly driven by chemical adsorption with high selectivity. time of $1, 2, 5, 7, 10, 15$ and 20 min (Figure 5a), while the addition of MPTAPs was fixed

Figure 5. Adsorption kinetics of Hg²⁺ on MPTAPs (a) and pseudo-second-order fitted curve (b) (mass of MPTAPs: 10 mg; solution pH: 6; concentration of Hg^{2+} : 100 mg L⁻¹).

The adsorption kinetic process for MPTAPs toward Hg^{2+} under acidic conditions $(pH 2)$ was also investigated, and similar results were found. Under acidic conditions, the sorption equilibrium can be reached in about 10 min, and the maximum adsorption ca-adsorption equilibrium can be reached in about 10 min, and the maximum adsorption μ apacity of MPTATs toward Hg[−] was measured to be 187 mg g−1. This result verified the stability of chelation constants between Hg²⁺ and sulfur under an acidic environment, which ensures promising prospects for removing Hg^{2+} ions from industrial acidic wastew-
which ensures promising prospects for removing Hg^{2+} ions from industrial acidic wastewwhich chours promising prospects for removing Hg² for should industrial acidic wastevater. Real industrial acidic wastewater was employed for the verification, and a satisfactory
rem excel rate (92%) suce althing describing the foosibility of MPTA Be for accrewating removal rate (92%) was obtained, confirming the feasibility of MPTAPs for scavenging
Us²⁺ from in duatrial scidio-vectory tor $\mathrm{Hg^{2+}}$ from industrial acidic wastewater. capacity of MPTAPs toward Hg²⁺ was measured to be 187 mg g⁻¹. This result verified

3.2.3. Adsorption Isotherm Study

To delve deeper into the adsorption mechanism, the impact of initial concentration $(5~100 \text{ mg L}^{-1} \text{ Hg}^{2+})$ was examined under adsorption equilibrium conditions with 10 mg MPTAPs mixed with Hg^{2+} solution for 10 min. As shown in Figure [6a](#page-9-0), the adsorption capacity of Hg²⁺ rose as the initial concentration increased from 5 to 50 mg L⁻¹, after

which it leveled off between 60 and 100 mg L⁻¹. After calculation, it was measured that the maximum adsorption capacity of Hg²⁺ on MPTAPs was 211 mg g⁻¹. Subsequently, the data were applied to fit the equation of the Langmuir model and Freundlich model, respectively. The fitting results showed that the Langmuir isotherm (Figure [6b](#page-9-0)) had a higher tively. The fitting results showed that the Langmuir isotherm (Figure 6b) had a higher fitting degree with much better linearity than the Freundlich isotherm in Figure S4 (Sup-fitting degree with much better linearity than the Freundlich isotherm in Figure S4 (Supplementary Materials). The theoretic maximum adsorption capacity ($q_{m(theo)}$, 216 mg g^{-1}) estimated from the Langmuir equation $(C_e/Q_e = k_L/Q_m + C_e/Q_m)$ in Figure [6b](#page-9-0) is near the experimental value $(q_{m(exp)}$, 211 mg g⁻¹). These results indicate that the adsorption of MPTAPs toward Hg^{2+} aligns well with the Langmuir model, suggesting a monolayer adsorption mechanism. sorption mechanism.

Figure 6. Impact of initial concentration on the adsorption of Hg²⁺ on MPTAPs (**a**) and the fitted Langmuir isotherm (**b**). (mass of MPTAPs: 10 mg; solution pH: 6; adsorption time:10 min). Langmuir isotherm (**b**). (mass of MPTAPs: 10 mg; solution pH: 6; adsorption time: 10 min).

3.3. Optimization of Extraction Conditions 3.3. Optimization of Extraction Conditions

adsorption of Hg²⁺ can be realized under a wide pH range of 2~8. On account of the nearneutral pH value for daily used water and the purpose of reducing hydrolysis behavior of metal ions in an alkaline environment, the following studies were conducted at pH 6. Then, the elution conditions were investigated. In view of the high sulphophile affinity of Hg^{2+} and the lower adsorption rate of Hg^{2+} in acidic solution, the acidic thiourea solution was employed as an eluent for vortex eluting of Hg^{2+} adsorbed by MPTAPs. The curve in Figure S5a (Supplementary Materials) indicates that Hg^{2+} ions can be quantitatively eluted when the thiourea content in 1 mol L⁻¹ HCl exceeds 0.2%. To guarantee a higher elution rate, the thiourea content was set as 0.4% in the following studies. Subsequently, the effect of HCl concentration was examined and the curve in Figure S5b (Supplementary Materials) indicates that the recovery rate of Hg^{2+} is above 90% when the concentration of HCl solution exceeds 0.4 mol L⁻¹ with 0.4% thiourea. Thus, a 0.5 mol L⁻¹ HCl solution containing 0.4% thiourea was used as the optimal eluent in the subsequent experiments for the assurance of quantitative elution. Then, the other elution conditions, including elution volume and elution time, were studied. As can be seen in Figure S5c (Supplementary Materials), Hg²⁺ ions can be quantitatively eluted within the tested elution volume range $(0.2~1$ mL). In consideration of the purpose of complete elution, 0.4 mL eluent was used $(0.2~1$ mL). In consideration of the purpose of complete elution, 0.4 mL eluent was used in the following studies. The effect of vortex elution time was subsequently examined and the curve in Figure S5d (Supplementary Materials) reveals that the recovery of Hg^{2+} increased rapidly within the first minute and then stabilized after 2 min. To ensure complete elution, the vortex elution period was set to 3 min in subsequent experiments. In short, the optimal elution condition is 0.4 mL of 0.5 mol L^{−1} HCl containing 0.4% thiourea vortex The impact of the adsorption pH was examined in Section [3.2.1;](#page-6-1) the quantitative with MPTAPs for 3 min.

Based on the optimized conditions above, the impact of sample solution volume was studied. Several groups of aqueous solution, each containing 10 ng Hg^{2+} and varying in volume from 10 to 100 mL, have been prepared for the adsorption. As depicted in Figure S6a (Supplementary Materials), it is evident that Hg^{2+} ions could be effectively recovered in the tested solution volume range $(10~100 \text{ mL})$. To achieve a significant enrichment factor, the sample solution volume was fixed at 100 mL in subsequent experimental procedures. Consequently, the theoretic enrichment factor is calculated to be 250-fold (considering 100 mL sample volume in contrast to the 0.4 mL eluent volume). For the sake of improving the extraction speed, various adsorption times, ranging from 3 to 20 min, were explored under the above conditions. The results indicated that Hg^{2+} could be fully recovered once the extraction time exceeded 5 min, as demonstrated in Figure S6b (Supplementary Materials). To guarantee the complete extraction of trace Hg^{2+} from larger-volume samples, the adsorption time is set as 10 min for the subsequent experiments. Furthermore, the complete recovery of Hg^{2+} could be accomplished by utilizing an adequate quantity of adsorption sorbent. Therefore, the influence of the MPTAP sorbent dosage was examined. As illustrated in Figure S6c (Supplementary Materials), the complete recovery of Hg^{2+} is attainable and was achieved when the sorbent dosage exceeded 5 mg. With the goal of ensuring a comprehensive extraction, the subsequent experiments were conducted using 10 mg of MPTAPs.

3.4. Anti-Interference Ability and Recycling Ability

A variety of frequently encountered ions (like K^+ , Na⁺, Fe³⁺, Al³⁺ and Cl⁻ etc.), each present at different concentrations, were introduced into the solution containing 10 ng of Hg^{2+} . Subsequently, the extraction process was carried out to assess the impact of these common coexisting ions on the extraction of the target Hg^{2+} , using the previously optimized MSPE conditions. The highest permissible concentrations for these coexisting ions are detailed in Table S2 (Supplementary Materials). It was noted that the presence of a high concentration of these coexisting ions had minimal to no effect on the extraction of the target Hg^{2+} . Moreover, the tolerance concentrations were found to be several thousand times greater than those of the target Hg^{2+} ions, which underscores the robust interference resistance of the developed MSPE-ICP-MS method.

To assess the reuse potential of MPTAPs, a regeneration process was conducted after the elution step, which involved cleaning the adsorbent with ultrapure water followed by ammonium acetate aqueous solution (10 mmol L^{-1}). This sequence of adsorption, elution, and regeneration was repeated multiple times. As depicted in the trends displayed in Figure S7 (Supplementary Materials), MPTAPs exhibit the ability to be recycled 10 times without an obvious reduction in recovery. The anti-interference characteristic and reusability reveal that MPTAP is a recyclable adsorbent with high selectivity and efficiency. Thus, MPTAPs were employed as a MSPE adsorbent for effective separation and preconcentration of trace Hg^{2+} from aqueous solution, followed by ICP-MS measurement.

3.5. Comparison of Other Sulfur-Containing Adsorbents with MPTAPs

A comparison of other sulfur-containing adsorbents and the prepared MPTAPs is provided in Table [1.](#page-11-0) The adsorption kinetics (10 min) of MPTAPs toward Hg^{2+} is faster than those adsorbents ($15~20$ min) reported in Refs. [$6,30$] and is comparable with other adsorbents in Refs. [\[31,](#page-15-1)[32\]](#page-15-2). The adsorption capacity for MPTAPs toward Hg^{2+} (211 mg g^{-1}) is much higher than that of other adsorbents in Refs. [\[31,](#page-15-1)[33\]](#page-15-3), which is attributed to the large surface area and high S content of MPTAPs. Compared with the adsorbents reported in Ref [\[6,](#page-14-3)[32\]](#page-15-2), MPTAPs have a better reuse performance, up to 10 times. Furthermore, in the preparation step of the disulfide polymer for MPTAPs, no additional harmful organic solvent is required. However, the other reported sulfur-containing adsorbents [\[6](#page-14-3)[,30–](#page-15-0)[33\]](#page-15-3) inevitably need to use organic solvents or multi-step synthetic steps in the modification of S-containing monomer. Therefore, it is encouraging that MPTAPs prepared by the green and mild method have a satisfactory adsorption performance, which renders it a promising adsorbent for selective separation of Hg^{2+} ions.

Table 1. Comparison of sulfur-containing adsorbents for adsorption of Hg^{2+} ions.

Notes: a: +/−, with or without consumption of organic solvent in the modification of S-containing monomer.

3.6. Analytical Performance of the Developed MSPE-ICP-MS Method

The analytical performance of the developed MSPE-ICP-MS method was assessed under the optimized conditions, with the findings presented in Table [2.](#page-11-1) A strong linear correlation (\mathbb{R}^2 = 0.9981) for Hg²⁺ was observed across the concentration range from 2 to 3000 ng L⁻¹. The actual preconcentration factor (PF) for Hg²⁺, which is 232, was calculated by comparing the slopes of the standard curves derived with and without the preconcentration process. The limit of detection (LOD) for Hg²⁺ was determined to be 0.61 ng L⁻¹. Comparing the HJ 597-2011 standard method of <<Water quality-Determination of Total mercury-Cold atomic absorption spectrophotometry>> with the LOD of 0.06 µg L⁻¹ [\[34\]](#page-15-4), our proposed MSPE-ICP-MS method exhibited a much lower detection limit, indicating a high sensitivity of the proposed MSPE-ICP-MS method. Furthermore, the intra-assay relative standard deviation (RSD, n = 7, C_{Hg}=10 ng L⁻¹) and the inter-assay RSD (n = 5, C_{Hg} = 10 ng L⁻¹) were 5.7% and 8.5%, respectively, revealing the good reproducibility of our method.

Table 2. Analytical performance of the proposed MSPE-ICP-MS method.

The evaluation of the MPTAP-based MSPE-ICP-MS method is contrasted with various other reported analytical approaches in Table [3.](#page-12-0) The LOD for our method is on par with those found in the literatures, cited in Refs. [\[31](#page-15-1)[–33\]](#page-15-3). Moreover, it is lower than the values reported in Refs. [\[30](#page-15-0)[,35](#page-15-5)[–39\]](#page-15-6), which underscores the method's commendable sensitivity. Compared with the methodologies reported in Refs. [\[30,](#page-15-0)[35,](#page-15-5)[37](#page-15-7)[–39\]](#page-15-6), the method we have devised is straightforward to execute, and the duration required for sample preparation, a mere 13 min, is significantly reduced. Furthermore, the adsorption capacity of MPTAPs toward Hg^{2+} was higher than that of Fe₃O₄@SiO₂@_Y-MPTMS [\[31\]](#page-15-1), Fe₃O₄@SiO₂@GMA-S-SH [\[33\]](#page-15-3), Apt-Fe₃O₄-SiO₂-NH₂@HKUST-1 [\[37\]](#page-15-7) and biosorbent-modified XAD-4 resin [\[39\]](#page-15-6), indicating the great potential for MPTAPs in removing toxic Hg^{2+} ions. Overall, the proposed MSPE-ICP-MS analytical technique, which leverages the MPTAP sorbent, is characterized by speed, and high selectivity and sensitivity toward Hg^{2+} . It is also ecofriendly and facilitates straightforward phase separation, owing to the magnetic property and recycling ability of MPTAPs. These merits render it appropriate for the analysis of trace Hg^{2+} in aqueous samples.

Table 3. Comparison of different methods in the adsorption and analysis of Hg^{2+} .

3.7. Real Sample Analysis

An external calibration method was employed to quantify trace Hg^{2+} in aqueous samples, with the analytical outcomes are shown in Table [4.](#page-12-1) None of the Hg^{2+} was detected in tap water, while Hg²⁺ ions at the sub-µg L⁻¹ level were detected in laboratory wastewater, lake water and river water. Spiking experiments were performed to verify the efficacy of the proposed method. The recoveries of Hg^{2+} obtained from the spiked samples, which were satisfactory and within the range of 88.2% to 99.3%, confirmed the method's suitability for accurately determining trace levels of Hg^{2+} in real water samples using the MSPE-ICP-MS technique. The precision of this method was also confirmed by analyzing Hg^{2+} in the certified reference material of GSB 07-3173-2014 (202061) standard water samples (pre-diluted 10-fold). The results, as presented in Table S3 (Supplementary Materials), were in close alignment with the certified values, indicating the method's high degree of accuracy.

Table 4. Determination results of Hg^{2+} in aqueous samples.

Sample	Added $(ng L^{-1})$	Found $(ng L^{-1})$	Recovery $\binom{0}{0}$	Sample	Added $(ng L^{-1})$	Found $(ng L^{-1})$	Recovery $\binom{0}{0}$
Tap water				River water	θ	$9.3 + 1.2$	
	50	48.7 ± 3.1	97.4		50	57.4 ± 3.7	96.2
	200	189 ± 8	94.5		200	201 ± 9	95.9
	1000	$993 + 12$	99.3		1000	987 ± 16	97.8
Waste water		181 ± 14		Lake water	θ	2.6 ± 0.5	
	50	$228 + 19$	94.0		50	48.9 ± 4.2	92.6
	200	$374 + 23$	96.5		200	$179 + 9$	88.2
	1000	1132 ± 47	95.1		1000	960 ± 21	95.7

4. Conclusions

In this work, a new MSPE adsorbent, MPTAP, was fabricated through a simple oxidation–reduction reaction between TA's sodium salt and iodine under aqueous solution with the presence of magnetic nanoparticles. This approach is cost-effective, green, environmentally friendly, gentle and dispenses with harmful solvents and expensive reagents. The resultant MPTAPs feature a highly porous structure and large surface area with abundant sulfhydryl groups, and they exhibit great adsorption affinity toward Hg^{2+} with high selectivity, rapid adsorption kinetics (10 min), large adsorption capacity (211 mg g⁻¹) and wide adsorption applicability under various pH environments. Even in an acidic environment (pH 2), MPTAPs still maintain efficient adsorption performance for Hg^{2+} and can be applied for the removal of Hg^{2+} in acidic wastewater. More importantly, MPTAPs can be recycled up to 10 times, which is beneficial for the economy of wastewater treatment or trace elemental analysis. The fast and convenient magnetic separation step for MPTAPs can save much more energy compared with the centrifugal procedure and filtration steps for non-magnetic adsorbents. Hence, the prepared MPTAPs show promising prospects in the rapid and selective separation of Hg^{2+} , and a method of MPTAPs-based MSPE technique combined with ICP-MS measurement was constructed for the detection of trace Hg^{2+} in aqueous samples. Under optimized conditions, the MSPE-ICP-MS method based on MP-TAPs is efficient, rapid, sensitive and selective for the determination of trace Hg^{2+} , which was successfully employed for the accurate analysis of trace Hg^{2+} in tap water, wastewater, lake water and river water samples. Additionally, MPTAPs sorbent is also efficient for the removal of Cu^{2+} and Pb²⁺ from near-neutral wastewater in the absence of H g^{2+} , revealing the great adsorption ability of MPTAPs under various environments.

Supplementary Materials: The following supporting information can be downloaded at: [https:](https://www.mdpi.com/article/10.3390/polym16213067/s1) [//www.mdpi.com/article/10.3390/polym16213067/s1,](https://www.mdpi.com/article/10.3390/polym16213067/s1) Figure S1: Raman spectra characterization of MPTAPs; Figure S2: Nitrogen adsorption/desorption isotherm and pore distribution of MPTAPs; Figure S3: The pseudo-first-order kinetic plot for the adsorption of Hg²⁺ on MPTAPs; Figure S4: The Freundlich isotherm for the adsorption of Hg^{2+} on MPTAPs; Figure S5: Effect of thiourea content (a), HCl concentration (b), elution volume (c) and elution time (d) on the recovery of Hg^{2+} extracted by MPTAPs; Figure S6: Effect of sample volume (a), adsorption time (b) and mass of material (c) on the recovery of Hg^{2+} on MPTAPs; Figure S7: Effect of reuse times on the recovery of Hg^{2+} on MPTAPs; Table S1: Working conditions for ICP-MS analysis; Table S2: Tolerance limits of coexisting ions; Table S3: Analytical results of Hg in certified reference material; Appendix SA: Preparation of MNPs of Fe₃O₄@SiO₂. References [\[31](#page-15-1)[,40](#page-15-10)[,41\]](#page-15-11) are cited in the supplementary materials.

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