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REVIEW ARTICLE

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Research on commercial milk formulas for young children: A scoping review

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Abstract

A scoping review of publications about commercial milk formulas intended for or consumed by children 12-36 months (CMF 12-36) was conducted. This review aimed to comprehensively map the existing literature, identify key concepts in the field and understand its evolution through time. A total of 3329 articles were screened and 220 were included, published between 1986 and 2024. Most works were published after 2016 (70.0%) and in high-income countries (71.8%). Original studies were the vast majority (81.8%) of publications. Most publications dealt with feeding practices or analysed the composition and/or contamination of specific products (44.1% and 35.9%), but since the late 2000s, publications about marketing, policy, legislation, and consumer perception started to appear. Most published works (65.5%) did not focus exclusively on CMF 12-36 and included formulas for other demographics or other foods. About half of the works (55.5%) did not consider CMF 12-36 to be a breast milk substitute. We found 81 distinct product denominations used to refer to CMF 12-36, Growing Up Milk was the most common (25.9%). CMF industry was involved in 41.8% of all analysed works, and industry participation and funding were not always clearly informed (22.5% lacked a conflict of interest statement, and 25.5% did not present any information about funding). In the last decade, publications about CMF 12-36 have increased in volume and diversified in scope and subject matter. CMF-industry participation has always been and still is present in the field, so possible vested interests should be taken into account when appreciating the literature.

KEYWORDS

baby formula, child, complementary feeding, conflict of interest, food industry, preschool, toddler milk, young child formula

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1 | INTRODUCTION

Breastfeeding is essential for ensuring optimal infant and young child nutrition (Victora et al., 2016) and is recommended for up to 2 years and beyond, with exclusive breastfeeding in the first 6 months (World Health Organization, 2023). To support and promote breastfeeding, the World Health Organization (WHO) has established "The International Code of Marketing of Breast-milk Substitutes" and subsequent World Health Assembly resolutions (collectively referred to as "the Code"), which encourage responsible marketing and distribution of breast-milk substitutes (BMS); all countries are required to adhere to the Code without exception and must implement it in its entirety (IBFAN-ICDC, 2018; World Health Organization, 1981).

Infant formula, a BMS suitable for the period when infants should be exclusively breastfed, is the most widely recognized commercial milk formula (CMF), but the BMS market also includes other CMFs intended for different age ranges, such as follow-up formula for infants above 6 months, and products specifically aimed at children over 1 year old (Food and Agriculture Organization of the United Nations, 2023).

Follow-up formula was first recognized as a distinct product from infant formula by the Codex Alimentarius in 1987, 6 years after the Code was published, and the standard for its definition and composition was amended on three different occasions: in 1989, 2011 and 2017. Recently, the standard was revised to include two categories of products: "follow-up formula for older infants" and "product for young children" (Food and Agriculture Organization of the United Nations & Codex Alimentarius Commission, 2023). These products are commercially available as toddler formula, toddler milk, growing up milk (GUM), or young child formula (YCF), among other names. Among all CMF categories, those marketed for children in the second and third years of life (CMF 12-36) have shown the largest growth in sales volume in recent years (Baker et al., 2021).

In 2016, WHO issued a technical guidance that stated that any milk or products that could be used to replace milk (such as fortified soy milk), in either liquid or powdered form, that are specifically marketed for feeding infants and young children up to the age of 3 years should be considered BMS, and should be subjected to the Code (World Health Organization, 2016). Yet, products for children above 12 months are usually not covered by national legislation that incorporates Code recommendations (World Health Organization, 2019). Of the 143 countries WHO member states that have taken legal measures to implement at least some of the provisions of the Code, only 37 have legal measures covering the full breadth of BMS, which includes CMF 12-36 (World Health Organization, 2022). In this scenario, diversifying the product range to include CMF for therapeutic purposes and for older children is a marketing strategy employed by the industry (Rollins et al., 2023) and allows manufacturers to circumvent local legislations by using branding and packaging similar to those of infant formula, a practice known as cross-promotion (Baker et al., 2021).

Key messages

- The amount of publications about CMF 12–36 has been growing since the late 1980s, with a marked increase in the last decade.
- CMF 12-36 are often not framed as breast milk substitutes, although there is international consensus that they should be.
- Several terms are currently used to refer to CMF 12–36, some of which are unclear or misleading. To allow for standardized communication, "drink for young children", as proposed by the new 2023 Codex standard, is an acceptable name.
- CMF-industry involvement by means of material and financial support is common and not always clearly reported. Ties to the CMF-industry should always be disclosed as "conflicts of interest".

The guidance on how and what to feed young children is informed by research studies and expert recommendations. While some studies, usually funded by formula companies, suggest potential benefits of consuming CMF after the first year of life (Akkermans, Eussen, Van Der Horst-Graat, et al., 2017; Chatchatee et al., 2014; Lovell, Milne, et al., 2019), official recommendations from WHO and national health institutions deem them unnecessary for a healthy diet or even advise against their use (Brasil, 2019; Efsa Panel on Dietetic Products, 2013 Lott et al., 2017; Portugal. Ministério da Saúde, 2019; World Health Organization, 2023; World Health Organization & United Nations Children's Fund (UNICEF), 2003). It is, therefore, crucial to identify existing publications about CMF for children 12–36 months and to describe their characteristics to gain a better understanding of how research about such products is being conducted and reported.

This scoping review is the first in a series of papers discussing the findings of our review of the literature. Here, we aim to answer the following: what study designs are most employed to investigate CMF 12–36, when did they begin, and what is the locality of the institutions conducting them? What are such products called? Do papers, recommendations, and other publications regarding the consumption of these products frame them as breast milk substitutes? And finally, to what extent is the CMF industry involved in research and recommendations about CMF 12–36?

2 | METHODS

2.1 | Protocol and registration

Aiming to ensure a rigorous, transparent, reliable and reproducible process, we followed the checklist and guidelines of the *Preferred Reporting Items for Systematic Reviews and Meta-Analyses*—Extension for Scoping Reviews (PRISMA-ScR) (Tricco et al., 2018) and the nine-step process proposed by the Joanna Briggs Institute (JBI) Collaboration (Peters et al., 2020). The protocol was developed a priori and registered on Open Science Framework on September 16, 2021 (https://doi. org/10.17605/OSF.IO/FMJ8B).

2.2 | Eligibility criteria

The present review included sources of evidence articles, editorials and letters published in peer-reviewed journals, as well as grey literature, such as recommendations made by institutions and official government documents, that touched on the composition, consumption or marketing of CMF 12–36. The search was not restricted by publication date. Publications were eligible if they were written in English, Spanish or Portuguese. The following were excluded: a) conference papers and presentations; b) scoping reviews and systematic reviews on the same topic; c) experimental studies conducted in animal models. The adopted Population, Concept and Context (PCC) are described in Table 1.

2.3 | Information sources and search strategy

The search was conducted on 6 February 2024, in seven electronic databases: PubMed, Embase, Scopus, Web of Science, CENTRAL, Index Medicus Global and Google Scholar (limited to the first 200 most relevant articles for grey literature search). Considering the multitude of names used around the world to refer to CMF 12–36, and the lack of a descriptor exclusive for this category of products in Medical Subject Headings (MeSH) and the descriptors in health sciences (DeCS), different search terms were used to capture the breadth of the nomenclature adopted in research and retail. The term young child formula was combined, using the Boolean operator OR, with the terms: toddler formula, follow-up formula, follow-on formula, transition formula, growth formula, growing up milk, toddler milk, follow-on milk, and their equivalents in Portuguese and Spanish. Full search strategies adopted in each database are described in Appendix 1.

2.4 | Selection of sources of evidence

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First, all retrieved records were transferred to the software Endnote V.X9 to remove duplicates. Then, they were transferred to Rayyan (AI Powered Tool for Systematic Literature Reviews) where two authors (MBC and ICGS) selected the studies independently, according to the eligibility criteria. At last, the full texts were retrieved and screened independently by MBC and ICGS. At each selection step, disagreements were resolved by discussion between the authors involved in the screening procedure. Whenever a consensus could not be achieved, other study authors (FL and IRRC) were asked to evaluate the article in question and offer an opinion. When full texts could not be retrieved, authors were contacted by email to request manuscripts, and a librarian collaborated to exhaust the possibilities of obtaining them. Citation search was performed in all included publications for potential inclusions.

2.5 | Data charting, synthesis and analysis

The data were charted using a standardized spreadsheet developed by two reviewers (MBC and ICGS) with Google Sheets. This instrument was previously tested by these evaluators in a random sample of five articles and refined after being checked by the other authors to ensure that all relevant information had been retrieved. The first version of this instrument is publicly available in this review's protocol. Each reviewer independently charted data from all included publications. Disagreements were resolved between the authors in charge of data charting, and, if necessary, the third and fourth authors (FL and IRRC) were involved.

The data items included in this scoping review were title; year of publication; institutional affiliation of all authors; country where the institution of the first author is affiliated to is based; type of publication; study design; subject matter; scope of products covered; framing as BMS; funding information; conflicts of interest statement and product denomination. The data items pre-registrations; methodology; population/sample characteristics; outcomes; results; limitations; and author's conclusions were also charted but were not analysed for this scoping review.

TABLE 1 PCC mnemonic for inclusion of	of studies.
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Parameter	Criterion
Population	In studies with human subjects, participants should include healthy children above 12 months or under 36 months with no dietary restrictions. Studies will be excluded if conducted exclusively with participants younger than 12 months or older than 36 months, if participants were born preterm or small for gestational age, and if participants are malnourished or unhealthy in any way at baseline. Product- or market-related studies will be included if dedicated to BMS aimed at healthy children 12–36 months old. Recommendations will be included if regarding BMS aimed at healthy children 12–36 months old.
Concept	All publications regarding BMS aimed at healthy 12–36-month-old children, such as "young child formula", "growing-up milk", "toddler milk" and similar products, will be included in the review.
Context	Studies from all geographic locations and temporal timeframes will be included, so as long as they meet eligibility criteria and are published in English, Spanish or Portuguese.

Abbreviation: BMS, breast milk substitutes.

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Regarding institutional affiliation, the country where the first author's institution was located was classified according to geopolitical region and income status using the *World Bank country classifications by income level: 20222023* (World Bank, 2023). We also identified whether any of the authors declared to be affiliated to the CMF industry.

Retrieved publications were classified as either observational studies with ecological designs; observational studies with longitudinal designs; clinical trials; experimental studies (not clinical trials); qualitative studies; narrative reviews or other nonsystematic reviews; editorials, letters and expert recommendations; or institutional recommendations. All publications were also classified according to the main topic they covered: feeding practices; product's composition and/or contamination; market analysis; policy and legislation; or consumer perception. In "scope of products covered" publications were classified according to their objects: they could be dedicated exclusively to CMF 12–36, focus on CMF intended for different demographics and include those for children 12–36 months, or cover diverse foods intended for toddlers and include CMF12–36 among them.

We considered that the product was framed as a BMS if that was clearly stated in the text or if the product was compared directly to human milk. Diametrically, we considered that the product was not framed as a BMS if that was explicitly stated, if the product was directly compared to cow's milk only, or if the publication made no mention of breast milk or breastfeeding at all.

All disclosed information on funding sources was extracted, independently from where in the text it was located. Publications were classified into five non-mutually exclusive categories: received funding from international or national government bodies or university grants; received funding from nonindustry private institutions; received funding from pharmaceutical, food or CMF industry; declares no funding was used; lacks information about funding sources.

Conflicts of interest (COI) statements sections were extracted verbatim, and further classified into five mutually exclusive categories: lacks any COI statement; declares the absence of COI; declares the presence of CMF industry ties and potential COI; declares the absence of COI while simultaneously disclosing ties with CMF industry; discloses pro-breastfeeding COI. The presence or absence of CMF industry involvement was assessed by reviewers (MBC and ICGS) and presented as a dichotomous variable; industry involvement was considered to be present if any of the following criteria were met: the publication's authors explicitly disclosed ties with CMF industry in the COI statement section; publication was fully or partially funded by the CMF industry; materials or samples used in the study were provided by CMF industry free of cost; ties to CMF industry were disclosed in the acknowledgements section; any of the authors declared affiliation to the CMF industry.

Product denomination was extracted exactly as used in each publication. To minimize variability that arises from international settings and differences between academic and retail denominations, we standardized the terminology before analysing the prevalence of use. We were always faithful to age-group descriptors (such as "toddler" or "follow-up") and product type descriptors (such as "formula", "drink", "milk" or "beverage") and grouped similar terms together under the most frequent one (e.g. "growth milk" and "grownup milk" were considered together as "growing up milk"). When a publication acknowledged multiple possible denominations, we considered the one favoured in the text (either explicitly stated as the preferred one or the one used in the title, abstract, or most often throughout the text).

The analysed information was described using absolute and relative frequencies.

3 | RESULTS

The search strategy resulted in 3329 articles. After removing duplicates (*n* = 1009), 2320 unique records were identified and had their title and abstracts screened; 1899 records were excluded because they did not meet our eligibility criteria, and 421 were considered for full-text screening. Ten publications could not be retrieved. The complete list of publications not retrieved for full-text screening is provided in Appendix 2. No new works were found through citation searching. In the end, 411 publications were assessed, and 220 were included (Figure 1). Charted data items for individual publications can be found in Appendix 3.

3.1 | Chronological and geographical distribution or works, types of publication, design and funding

The oldest study to acknowledge the consumption of CMF by children older than 12 months dates back to 1986. The majority of retrieved works were published after 2016 (70%) and written by first authors based on countries currently classified as high-income economies (71.8%). Together, first authors affiliated to institutions based in Europe and Central Asia, East Asia and Pacific, and North America are responsible for more than 85% of all publications (Table 2). The countries which individually contributed with most publications were the United States, with 21 (9.5%), followed by Australia, with 16 (7.3%), New Zealand, with 14 (6.4%), and China, with 13 (5.9%) (Appendix 3).

Research papers reporting on original studies accounted for the vast majority (81.8%) of publications. Half of all publications were papers reporting on observational studies with cross-sectional designs (50.0%), and the second most abundant (13.6%) were papers reporting on clinical trials, with 30 published articles analysing the results of 20 trials. Experimental studies investigating the physical and chemical properties of CMF products accounted for 9.5% of publications, while qualitative studies and observational studies with ecological and longitudinal designs were much less frequent (5%, 2.3% and 1.4%, respectively). Commentaries, opinion pieces, editorials, letters to the editor, expert recommendations, and narrative reviews made up 13.6% of all retrieved works, and official recommendations made by scientificand health institutions accounted for 5%.

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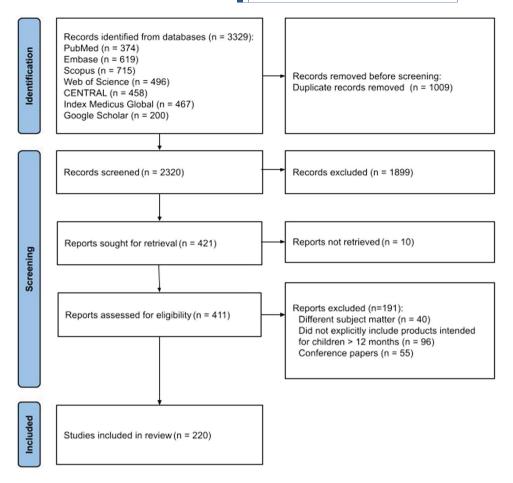


FIGURE 1 PRISMA-ScR study flow diagram for search up to 6 February 2024.

A total of 56 publications (25.5%) did not disclose any information about funding, while only 23 papers (10.5%) explicitly stated no funds we used. Funds from government bodies and university grants were the most common and were declared to be used in 39.5% of all works retrieved. The CMF industry was also a relevant funding source; among those which had information on funding (74.5% of retrieved works) almost a third (32.3%) received resources from such companies: 15 works stated having received funds from Danone Nutricia Research, Nutricia SA or Nutricia Foundation; 11 from Nestlé, Nestec or Wyeth Laboratories (owned by Nestlé); six from Puleva or Instituto Puleva de Nutrición; four from Fonterra Research Centre or Fonterra New Zealand Ltd; three from Hero Spain; two from Mead Johnson Nutrition; two from Heinz Wattie's New Zealand Ltd; and two from the Morinaga Milk Company (Appendix 3).

3.2 Subject matter and scope

Nearly half of publications (44.1%) directly assessed, discussed and/ or recommended feeding practices regarding CMF. Works on this subject matter were the first to be published, starting in the latter half of the 1980s, and are very common today, making up 35.9% of all works published between 2021 and January 2024. Works classified as dealing with feeding practices include predominantly observational studies on the eating habits of young children and clinical trials aimed at determining the effects of CMF consumption on health. The second most common (33.2%) subject matter present in our sample, composition and/or contamination of specific CMF products (assessed either before or after retail), was also present from the start. To a lesser extent, and much more recently, starting in the late 2000s, researchers and institutions also published papers and recommendations about the market of CMF 12–36, legislation and policies that pertain to such products, and consumer's perception of them (9.5%, 7.3% and 5.9%, respectively) (Table 3).

Regarding the scope of products, most retrieved works (65.5%) did not exclusively address CMF 12–36, discussing such products in the broader context of CMF in general, including CMF intended for infants (36.4%), or in the context of children's diets, including other CMF and solid foods as well (29.1%). Works which dealt exclusively with CMF 12–36 began to be published only in the late 1990s and represent 34.5% of all works which included these products.

Most of the works (55.5%) did not consider CMF 12–36 to be a BMS, though such characterization was inconsistent throughout the years. None of the studies published in the late 1980s regarded the formulas as BMS, but in the early 1990s, such framing started to be adopted, varying between one-third (33.3%) and around one- half

 TABLE 2
 Summary of publications' characteristics on year, location, type of study and funding (n = 220).^a

Characteristics	N (%)
Year of publication	
2021-2024	78 (35.5%)
2016-2020	76 (34.5%)
2011-2015	30 (13.6%)
2006-2010	16 (7.3%)
2001-2005	4 (1.8%)
1996-2000	11 (5.0%)
1991-1995	2 (0.9%)
1986-1990	3 (1.4%)
Region	
Europe and Central Asia	89 (40. 4%)
East Asia and Pacific	73 (33.2%)
North America	27 (12.3%)
Latin America and the Caribbean	13 (5.9%)
Middle East and North Africa	7 (3.2%)
Sub-Saharan Africa	7 (3.2%)
South Asia	4 (1.8%)
Lead author's country's income	
High-income economies	158 (71.8%)
Upper-middle-income economies	40 (18.2%)
Lower-middle-income economies	21 (9.5%)
Low-income economies	1 (0.5%)
Type of publication	
Observational study - cross-sectional design	110 (50.0%)
Clinical trial	30 (13.6%)
Editorial, opinion piece, narrative review, others ^b	29 (13.2%)
Experimental study	21 (9.5%)
Qualitative study	11 (5.0%)
Recommendation by an institution	11 (5.0%)
Observational study-ecological design	5 (2.3%)
Observational study-longitudinal design	3 (1.4%)
Funding source ^c	
Funding from government bodies and university grants	87 (39.5%)
Does not present any information on funding	56 (25.5%)
Food or pharmaceutical industry-funded	53 (24.1%)
Funding from nonindustry private institutions	29 (13.2%)
Presents 'no funds used' information	23 (10.5%)
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^an (%).

^bIncludes: narrative reviews or other nonsystematic reviews, editorials, commentaries, letters to the editor, expert recommendations.

 $^{\rm c}{\rm Frequencies}$ add up to over 100%, more than one funding source could be informed.

(54.5%) of publications in each period. All publications called CMF 12–36 "formula" until the late 1990s when new terms emerged in the literature. Between 1996 and 2010, around three quarters of works admitted products to be formula, while the remaining quarter called them by different names. From 2011 onwards, the proportion of works referring to CMF 12–36 as formulas lowered to around half of all published works (Table 3).

3.3 | Names used to refer to CMF for children 12-36 months

We found 81 distinct product denominations used to refer to CMF 12–36, taking into account differences in spelling and hyphenation. Among those, twenty-six names were cited in passing, being presented as synonyms or commercial names, and fifty-three distinct terms were adopted as preferred terms by authors. The preferred terms were standardized according to age-group descriptors and product-type descriptors into twenty-three distinct terms, as shown in Table 4.

Growing-Up Milk was the most common denomination adopted, being used in more than one-quarter of all publications (25.9%), while Toddler Milk was the second-most common choice (15.5%). A little over half (54.5%) of the works used "formula" as product-type descriptor, with the most prominent denomination being Young Child Formula (13.6%), followed by Toddler Formula (11.4%) and Follow-on Formula (10.5%). Growing Up Formula and Follow-up Formula were also used, albeit to a lesser extent (7.3% and 5.5%, respectively). Publications that did not admit CMF to be a "formula" usually referred to them as "milk" (44.5%), although "beverage" and "drink" were also occasionally used (1%).

3.4 | CMF industry participation in retrieved works

Almost a quarter (23.6%) of all publications were authored by someone directly employed by a company that manufactures and sells CMF. Such practice has been recorded since the early 1990s and is present in 14.1% of works published since 2020. Almost one-third (29.5%) of all publications lacked a COI statement. Although this was more common in older works (such a statement is absent from all publications before 2000 and present in only two from before 2010), an important portion of works (9.0%) published in 2021 and 2024 still lack COI statements (Table 5).

A total of 155 (77.5%) works had a dedicated conflict of interest statement section, and among those, 99 (63.8%) stated COI was absent. Eight papers explicitly reported an absence of COI and simultaneously disclosed direct employment, research grants or speaker fees paid for by the CMF industry under the COI section. Another 15 papers disclosed receiving financial support from the CMF industry under the "funding" or "acknowledgements" sections and/or had CMF industry affiliated authors, and yet explicitly stated COI was absent. Clear statements of industry ties reported in the

IABLE 3 Summary	y of publications'	characteristics acco	ording to subject me	atter and scope of	summary of publications' characteristics according to subject matter and scope of products by five-year periods (n = 220)	ar periods ($n = 220$).			
Characteristics	1986–1990 N = 3 ^a	1991–1995 N = 2 ^a	1996–2000 N = 11 ^a	2001–2005 N = 4 ^a	2006-2010 N = 16 ^a	2011-2015 N = 30 ^a	2016-2020 N = 76 ^a	2021-2024 N = 78ª	Total N = 220 ^a
Publication's subject-matter	latter								
Feeding practices	2 (66.7%)	2 (100.0%)	9 (81.8%)	1 (25.0%)	5 (31.2%)	15 (50.0%)	35 (46.1%)	28 (35.9%)	97 (44.1%)
Product composition and/or contamination	1 (33.3%)	0 (0.0%)	2 (18.2%)	3 (75.0%)	9 (56.2%)	11 (36.7%)	25 (32.9%)	22 (28.2%)	73 (33.2%)
Market analysis	0 (0.0%)	0 (0.0%)	0 (0.0%)	0 (0.0%)	1 (6.2%)	2 (6.7%)	10 (13.2%)	8 (10.3%)	21 (9.5%)
Policy and legislation	0 (0.0%)	0 (0.0%)	0 (0.0%)	0 (0.0%)	0 (0.0%)	1 (3.3%)	4 (5.3%)	11 (14.1%)	16 (7.3%)
Consumer perception	0 (0.0%)	0 (0.0%)	0 (0.0%)	0 (0.0%)	1 (6.2%)	1 (3.3%)	2 (2.6%)	9 (11.5%)	13 (5.9%)
Scope of products studied	died								
Formulas, including CMF intended for children 12-36 mo	2 (66.7%)	2 (100.0%)	6 (54.5%)	1 (25.0%)	7 (43.8%)	10 (33.3%)	25 (32.9%)	27 (34.6%)	80 (36.4%)
Only CMF intended 0 (0.0%) for children 12–36 mo	0 (0.0%)	0 (0.0%)	5 (45.5%)	2 (50.0%)	4 (25.0%)	14 (46.7%)	25 (32.9%)	26 (33.3%)	76 (34.5%)
Toddler foods, including CMF intended for children 12–36 mo	1 (33.3%)	0 (0.0%)	0 (0.0%)	1 (25.0%)	5 (31.2%)	6 (20.0%)	26 (34.2%)	25 (32.1%)	64 (29.1%)
Framed as BMS	0 (0.0%)	1 (50.0%)	6 (54.5%)	2 (50.0%)	6 (37.5%)	10 (33.3%)	36 (47.4%)	39 (50.0%)	100 (45.5%)
The product's name include 'formula'	3 (100.0%)	2 (100.0%)	8 (72.7%)	3 (75.0%)	12 (75.0%)	14 (46.7%)	38 (50.0%)	40 (51.3%)	120 (54.5%)

according to subject matter and scope of products by five-year periods (n = 220). Summary of publications' characteristics **TABLE 3**

Abbreviations: BMS, breast-milk substitutes; CMF, commercial milk formulas; COI, conflict of interests. ^an (%).

TABLE 4	Extracted preferred ^a te	terms and their standardized form	referring to CMF intended for	children 12-36 months (n = 220).
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Extracted preferred terms	Standardized term	N (%) ^b
Growing up milk; growing-up milk; growth milk; growing up milk powders; growing-milk; junior growing up milk; growing-up milk powder; growing-up milks	Growing-Up Milk	57 (25.9%)
Toddler milk; fortified toddler milk; toddler's milk; toddler milk powder; toddler milk drink	Toddler Milk	34 (15.5%)
Young child formula; young-child formula; young child formulae; young-child formulae; young-child formula; young-child formula	Young Child Formula	30 (13.6%)
Toddler formula; powdered formula for toddlers; toddler formulae; toddler's milk formula	Toddler Formula	25 (11.4%)
Follow-on formula; follow-on formulae; follow-on formulas; follow-on infant formulas	Follow-on Formula	23 (10.5%)
Growing up formula; growing-up formula; grown-up formula; growing-up formula milk; grow up formula; growing up milk formula; growth formula	Growing- Up Formula	16 (7.3%)
Follow-up formula; follow-up formulae; follow-up formula for young children	Follow-up Formula	12 (5.5%)
Toddler milk formula; toddler milk formulae; toddler's milk formula	Toddler Milk Formula	5 (2.3%)
Follow-up formula for young children	Follow-up Formula for Young Children	2 (0.9%)
Infant formula	Infant Formula	2 (0.9%)
Young Child Milk	Young Child Milk	2 (0.9%)
Baby Formula	Baby Formula	1 (0.5%)
Follow-on Milk	Follow-on Milk	1 (0.5%)
Follow-up Milk	Follow-up Milk	1 (0.5%)
Fortified Milk Formula	Fortified Milk Formula	1 (0.5%)
Junior Milk	Junior Milk	1 (0.5%)
Milk	Milk	1 (0.5%)
Milk-based products for young children	Milk-based products for young children	1 (0.5%)
Milk Formula	Milk Formula	1 (0.5%)
Older infant-young child 'formula'	Older infant-young child 'formula'	1 (0.5%)
Preschooler formula	Preschooler Formula	1 (0.5%)
Toddler Drink	Toddler Drink	1 (0.5%)
Young child nutritional beverage	Young Child Nutritional Beverage	1 (0.5%)

^aOther names, cited but not preferred: 1–4 years formula; stage 3 formula; stage 4 formula; 1, 2, 3 milk; toddler powder; formula milk; milk powder; fortified milk; milk drink; modified milk, young children milk, pre-school formula, infant growth formula; drink for young children; stage 3 milk; young children milk; junior milk drink; enriched milk; adapted milk; preschool children milk; infant formula for children of first infancy; commercial milk for infants and young children; milk drink; young child nutritional beverage products; infant and toddler formula; young children milk formula; formula milk; formula.

"conflicts of interest" section were present in 44 papers (which amounts to 28.3% of those which had a COI statement section and to 20% of all publications). Among the 65 publications without a COI section (29.5% of all analysed works), 28 (43.1%) met the criteria for industry involvement (nine because they shared information about BMS industry funding, five because they disclosed industry involvement in the acknowledgements section, and 14 because they were co-authored by someone directly employed by a BMS manufacturer). In total, 92 publications (41.8% of all analysed works) were considered to have ties with the CMF industry.

CMF industry involvement was distributed differently according to the type of publication: it was identified in the vast majority (86.7%) of papers discussing the findings of clinical trials, in 61.9% of experimental studies without human subjects, and in 58.6% of all narrative reviews, opinion pieces, letters, editorials and recommendations that were not issued by institutions Meanwhile, such involvement was found in less than a third of the numerous observational studies (29.2%), in three out of 11 institutional recommendations (27.3%), and in none of the few qualitative or ecological studies retrieved. Distribution of CMF industry participation was also distinct depending on the scope of products covered by papers. Publications concerned only with CMF 12–36 were much more likely to have industry involvement than those with a larger scope. Involvement was identified in 59.2% of works that focused

1986-1990 Characteristics N = 3 ^a Industry employed 0 (0%) author 0 (0.0%) COI statement 0 (0.0%) content 0 (0.0%) of COI 3 (100.0%) Lacks COI 3 (100.0%) statement 0 (0%) piscloses industry 0 (0%) potential COI	1991-1995 N = 2ª 1 (50%)	1996-2000N = 11 ^a	2001-2005	2006-2010	2011-2015	2016-2020	2021-2024	Total
0 (0%) e 0 (0.0%) 3 (100.0%) y 0 (0%)	1 (50%)		N = 4	N = 16 ^a	N = 30 ^a	N = 76 ^a	N = 78 ^a	N = 220 ^a
ence 0 (0.0%) 3 (100.0%) lustry 0 (0%)		4 (36.4%)	0 (0%)	5 (31.2%)	12 (40%)	19 (25.0%)	11 (14.1%)	52 (23.6%)
s absence 0 (0.0%) COI 3 (100.0%) ent es industry 0 (0%) d COI								
OI 3 (100.0%) nt s industry 0 (0%) I COI	0 (0.0%)	0 (0.0%)	0 (0.0%)	2 (12.5%)	12 (40.0%)	32 (42.1%)	53 (67.9%)	99 (45.0%)
s industry 0 (0%) I COI	2 (100.0%)	10 (90.9%)	4 (100.0%)	13 (81.2%)	10 (33.3%)	16 (21.1%)	7 (9.0%)	65 (29.5%)
	0 (0%)	1 (9.1%)	(%0) 0	1 (6.2%)	6 (20.0%)	22 (28.9%)	14 (17.9%)	44 (20.0%)
Declares absence of 0 (0%) COI but also discloses industry ties	(%0) 0	0 (0%)	0 (0%)	0 (0%)	1 (3.3%)	5 (6.6%)	2 (2.6%)	8 (3.6%)
Discloses pro- 0 (0%) C breastfeeding COI	0 (0%)	0 (0%)	0 (0%)	0 (%0) 0	1 (3.3%)	1 (1.3%)	1 (1.3%)	3 (1.4%)
Misused section 0 (0%)	0 (0%)	0 (0%)	0 (0%)	0 (0%)	0 (0%)	0 (0%)	1 (1.3%)	1 (0.5%)
BMS industry involvement ^b								
Not identified 3 (100.0%)	0 (0%)	4 (36.4%)	2 (50%)	8 (50%)	14 (46.7%)	39 (51.3%)	57 (73.1%)	128 (58.2%)
Present 0 (0%) 2	2 (100%)	7 (63.6%)	2 (50%)	8 (50%)	16 (53.3%)	37 (48.7%)	21 (26.9%)	92 (41.8%)

^bIndustry involvement was considered to be present if any of the following criteria was met: the publication's authors explicitly disclosed ties with commercial milk formulas (CMF) industry in the COI statement section; publication was fully or partially funded by the CMF industry; materials or samples used in the study were provided by CMF industry free of cost; ties to CMF industry were disclosed in the acknowledgements section; any of the authors declared affiliation to the CMF industry.

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only on that category, while it was present in only around one-third of the works that included other CMF or other foods (33.7% and 31.2%, respectively). Regarding subject matter, CMF industry involvement was present in 63.4% of publications which dealt with feeding practices and 39.7% of those on product composition and/or contamination, but in none of the market analysis or consumers' perception studies and in only one study about policy and legislation, which represents 6.2% of that subset of works [data not shown].

4 | DISCUSSION

This scoping review identified 220 works addressing CMF 12–36 published between 1986 and February of 2024. The scientific production of these products is mostly homogeneous regarding geographical and socioeconomic contexts, with studies being conducted largely by authors based on high-income countries. At the same time, publications are heterogeneous in scope and design.

Low, lower-middle and upper-middle income countries are still underrepresented in scientific publications in this field, even though their participation in global health research has been increasing in recent decades (Dimitris et al., 2021). CMF consumption is growing more rapidly in upper-middle income countries than anywhere else in the world (Baker et al., 2016), and it is necessary to be cautious when translating results obtained in high-income economies to different contexts. Our finding might arise partially due to the criteria used to classify publications, which relied on first author institutional affiliation, as some works were international collaborations, and countries, where research was conducted, did not always correspond with where authors were located. The reason and consequences of such a phenomenon should be further explored in future works.

Scientific production on CMF 12-36 has been rapidly growing, with a marked increase in the most recent years. The first published study to acknowledge the use of CMF beyond infancy was published in 1986, a nutritional survey performed in 1980-1981 in Sweden which reported on the intake of formula among the 92 two-year-old participants (Hagman et al., 1986). In the early 1990s, studies on CMF consumption among children in the first and second years of life were published in Cuba (Gay et al., 1990), Spain (van den Boom et al., 1993) and England (Daly et al., 1996; Stevens & Nelson, 1995). Authors adhered to the position that, being cheaper and simpler than infant formula, formulas specifically intended for children above 6 months could displace the deemed unsuitable introduction of cow's milk among infants who were not breastfed (Aggett et al., 1990; van den Boom et al., 1993). Regarding scope, none of these works covered exclusively CMF 12-36, focusing instead on follow-on formula intended for infants 5-11 months and also including children above 12 months still consuming these products.

The first paper to narrow its scope to include only CMF consumed by children in the second year of life was published in 1998 (Fukushima et al., 1998), and in the following year, an invited commentary titled "The Rationale for Iron-Fortified Follow-on Formulas and Growing-up Milks" was published in the *International*

Journal of Paediatrics (Haschke, 1999). Although interest in the topic did not immediately gain traction within the scientific community, with only twenty works published between 2001 and 2010, this period seems to mark an inflexion when consumption of CMF 12-36 started to be framed as a health-supporting dietary intervention (Ferrer Lorente & Dalmau Serra, 2005; Leung et al., 2020). Simultaneously, some of the world's largest markets underwent negative growth in infant and follow-up formula sales but demonstrated strong growth in the toddler formula category, which showed a 53.3% increase in sales volume worldwide between 2008 and 2013 (Baker et al., 2016). The escalation of publications about CMF 12-36, seen as of 2011 and even more sharply as of 2016, might be related to works being pushed forward as a means to justify consumption among older children and increase sales in the face of stagnant infant formula profits. In 2019, CMF 13-36 corresponded to 48% of total CMF sales by volume worldwide and was the major driver of CMF sales growth (Baker et al., 2021).

For nearly two decades after CMF 12–36 were acknowledged by scientific literature, publications centred only around feeding practices and the products' composition and possible contamination. In the second half of the 2000s, market analysis and studies investigating consumer's perceptions about such products started to emerge (Berry et al., 2010; Pagnoncelli et al., 2009), and publications about policy and legislations encompassing these products only began to appear after 2010 (Hidayana et al., 2017). The widening of subject matters throughout the years seems to reflect a need to address the industry's marketing practices, which have been increasingly pushing forward this category of CMF (Richter et al., 2023) and the attempts made to regulate them.

A reason that might explain the surge in both sales and scientific interest in CMF12-36 is that where the Code is incorporated into national law, it often does not clearly restrict the marketing of products for children beyond the first year of life (World Health Organization, 2019). We found that framing of CMF12-36 as a BMS only began from the 1990s onwards, and such framing was adopted in 45.5% of all publications, varying from 33.3% to 54.5% in each studied period, which demonstrates that authors do not homogeneously adhere to the WHA's definition of BMS (World Health Assembly, 2016). Several different names are used in the literature to refer to CMF 12-36. Following the establishment of the follow-up formula's standard for product compliance by the Codex Alimentarius, in 1987 (FAO & WHO, 1987), referring to CMF 12-36 as "follow-up" or "follow-on" formula was unanimous in all published works in the 1980s and the better part of the 1990s. The emergence of a distinct term for a product intended for children older than 12 months in scientific literature occurred in 1998, when "growing up milk" simultaneously inaugurated a new age-group descriptor (growing up) and a new product category (milk, instead of formula) (Haschke et al., 1998). Namely, the paper in which "growing up milk" was first ever used had five out of nine authors affiliated to Nestlé Research Center or Nestlé Group's product development centre (NESTEC) (Haschke et al., 1998; OpenCorporates, 2023). "Young child formula", the most prevalent nomenclature to include "formula" in its name, is

also an industry-coined term and first appeared in a paper only 2 years later (Leung et al., 2020). These two names have often been adopted together, with CMF for children 12-36 being referred to as "GUM/YCF" by several authors (Al-Biltagi et al., 2022; Chouraqui et al., 2018; Kehoe et al., 2017; Liu et al., 2021; Lovell, Davies, et al., 2019; Lovell et al., 2021; Moloney et al., 2020a; Pietrobelli & Agosti, 2017; Wall et al., 2019a; Weker et al., 2019), and there are many publications which recognize even more than two possible terms (Berry et al., 2012b; Dadhich et al., 2021; Ferrer Lorente & Dalmau Serra, 2005; Frisbie et al., 2019; Gerritsen et al., 2021; Hojsak et al., 2018; Madrigal et al., 2020a, 2021a; Mak et al., 2020a; Payo & Bordonada, 2018; Pereira et al., 2016; Plaza-Díaz et al., 2020a; Pomeranz et al., 2018; Redruello-Requejo et al., 2022; Romo-Palafox & Harris, 2021; Rothstein et al., 2021; Sjarif et al., 2019; Smith, 2019; Spizzirri et al., 2019; Vandeplas, Y. et al., 2021; Verduci et al., 2021; Verger et al., 2016).

There might be a geographical component in the election of names. as "toddler milk" is commonly used in the US and Australia. while "growing up milk" seems to be more frequent in Europe (Berry et al., 2012a). Notably, both names are unsuitable for CMF 12-36; "growing up" is a misleading word because it implies a particular effect on growth, while "toddler" encompasses a poorly defined age range (Efsa Panel on Dietetic Products, 2013). Although most publications we recovered used as preferred nomenclature a term including the word "formula", the prevalence of use has fallen in favour of different epithets, especially as of 2011. Referring to CMF 12–36 as "formula" might facilitate the rightful recognition of such products as BMS, but it may also contribute to the inadequate perception that they are equivalent in composition to infant formula (Duffy et al., 2021: Fleming-Milici et al., 2022: Harris et al., 2022: Reverri et al., 2022; Richter et al., 2021, 2023) and to an unwarranted aura of healthiness. Because "young child" encompasses the defined age range of 12 to 36 months (FAO & WHO, 1987; World Health Organization, 2017), and because "drink" and "product" do not denote a particularly healthy or advantageous formulation, "drink for young children" and "product for young children", as recently established by the Codex Alimentarius (Food and Agriculture Organization & World Health Organization, 2023) are well-suited terms to refer to these CMF in scientific literature. The standardization afforded by adopting Codex nomenclature also allows for easier understanding across different national and regional contexts.

The CMF industry has been involved with works about products for children 12–36 months since they first started to be published. The great majority of clinical trials (Akkermans, Eussen, Van Der Horst-Graat, et al., 2017; Chatchatee et al., 2014; Cohen et al., 2013; Daly et al., 1996b; Fard et al., 2020; Firmansyah et al., 2011; Hertrampf et al., 1998; Houghton et al., 2011; Hower et al., 2013; Kosuwon et al., 2018; Leung et al., 2020b; Lovell, Davies, et al., 2019; Lovell et al., 2018, 2021b; Lovell et al., 2019; Maldonado Lozano et al., 2007; Minns et al., 2010; Miyakawa et al., 2020; Morgan et al., 2010; Morley et al., 1999; Motoki et al., 2020; Ribeiro et al., 2012; Verfurden et al., 2021; Wall et al., 2019b; Xuan et al., 2013), product experimental studies (Abe et al., 2009; Ahn

et al., 2014; Brand-Miller et al., 2013; Braun et al., 2010; Fukushima et al., 1998b; Haro-Vicente et al., 2013; Miquel et al., 2005; Moloney et al., 2020b, 2021; Newton-Tanzer et al., 2021; Nugroho et al., 2021; Rutherfurd et al., 2008), editorials and opinion pieces (Akkermans, Eussen, Van Der Horst-Graat, et al., 2017; Al-Biltagi et al., 2022; Haschke, 1999b; Koletzko et al., 2016; Konings et al., 2021; Lippman et al., 2016; Rêgo et al., 2018; Reverri et al., 2022; Sjarif et al., 2020; Starkey et al., 2022; Stevens & Nelson, 1995b; Vandeplas, et al., 2021), and narrative reviews (Dalmau Serra & Moreno Villares, 2011; Haschke et al., 1998b; Hernell et al., 2019; Ladino et al., 2021; Mitchell et al., 2021) feature some sort of industry involvement. Industry ties are also present, to a lesser extent, in observational studies (Bocquet & Vidailhet, 2015; Chouraqui et al., 2018b, 2019; DiMaggio et al., 2022; Eussen et al., 2015; Ferrer Lorente & Dalmau Serra, 2005b; Gardener et al., 2019; Ghisolfi et al., 2013; Huppertz & Timmer, 2020; Jacquier et al., 2020; Jiang et al., 2021; Kassis et al., 2022; Khor et al., 2016; Ma et al., 2019; Madrigal et al., 2020b, 2021b; Mak et al., 2020b; Mitchell et al., 2020; Morais et al., 2017; Perales et al., 2006, 2007; Plaza-Díaz et al., 2020b; Redruello-Requejo et al., 2022; Samaniego-Vaesken et al., 2020; van den Boom et al., 1993b; Verger et al., 2016b; Vieux et al., 2016; Weker et al., 2019b; Zhang et al., 2020) and institutional recommendations (Hojsak et al., 2018b; Suthutvoravut et al., 2015; Vandenplas et al., 2014).

Our findings show that randomized clinical trials, usually the most expensive study design, are funded almost exclusively by the CMF industry. Lower-budget undertakings, such as observational studies with cross-sectional and ecological designs which employ secondary data analysis, are more diverse in the source of funding. Clinical trials are commonly considered to be the highest level of evidence (Guyatt et al., 2008) and have been shown to be the type of reference most frequently cited to back up nutritional and health claims for infant formula products (Cheung et al., 2023). Such features grant them a powerful narrative-shaping potential, contributing to the perceived healthiness of CMF and possibly explaining the industry's willingness to invest in their publication.

Funding, producing and disseminating industry-preferred information has been identified as a corporate political activity performed by the CMF industry (Tanrikulu et al., 2020). The most cited funders in our review—Nestlé, Danone, Mead Johnson—are also part of the small list of transnational corporations that controlled 60% of the global market share in 2021 (Baker et al., 2023). The (mis)use of science to build brand credibility and influence among health professionals is a marketing strategy commonly and effectively employed by the industry (Rollins et al., 2023). It is crucial, therefore, that readers are able to discern between works conducted with CMF industry participation and independent publications.

The lack of clarity in the disclosure of industry ties found in the present scoping review contributes to a precarious understanding of the industry's role in scientific production. The absence of a dedicated COI section, while more common in earlier works, is persistent in current publications, even though appropriately recognizing industry ties is strongly encouraged (Fontanarosa & Bauchner, 2017; Mozaffarian, 2017; World Association of Medical

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Editors, 2009). In several works, industry participation was identifiable through author affiliation, funding information, or under the "acknowledgements" section but was not disclosed in a dedicated section in the text. We also found disclosures which list research grants, paid positions, and speaker and/or travel fees paid for by the CMF industry in the COI section, but simultaneously declare conflicts of interest to be absent. Such claims are at best confusing and at worst misleading, as they disregard that COI describes a situation in which a secondary interest poses a risk of bias, not a situation in which bias or harm necessarily occurs (McCoy & Emanuel, 2017).

4.1 | Strengths and limitations

This review was carefully conducted following current protocols and methodological recommendations. The search strategy was comprehensive and included all terms that may refer to CMF. Despite every effort being made to access all screened studies, a few of them (n = 10; 2.4%) were unable to be retrieved. However, these works had the characteristic of being mostly from the 1980s and 1990s and were possibly ineligible. Our findings might be limited by language bias due to only assessing works with full texts in English, Portuguese and Spanish. Another possible limitation is related to the criteria used to classify publications (e.g., the country in which the first author's institution was located was used to define the region and income by country). To our knowledge, this is the first scoping review of research on CMF 12–36 to include information on industry participation in research and to assess whether CMF were considered BMS.

5 | CONCLUSION

The scientific production concerning CMF 12-36 has been rapidly growing, even though they are considered unnecessary by the World Health Organization for a healthy diet. Almost half of all such works feature the involvement of the CMF industry, and industry involvement was much more frequent in publications concerned only with CMF 12-36 than in those with a larger scope. Given the industry's interest in expanding its consumer market, the scientific community should be wary of endeavours that aim to frame the introduction of such products as healthy dietary interventions or seek to establish nutritional and health claims which can be attached to products. We propose (1) regardless of the specific age group they are intended for, CMF for children under 36 months old should always be treated as breast milk substitutes; (2) terms like "toddler milk" and "growing up milk" should be abolished as preferred terms in papers and scientific communications, being only mentioned when they refer to specific commercial products. "Drink for young children" and "product for young children", as proposed by the new 2023 Codex standard, are better-suited terms to refer to CMF intended for children 12-36 months old; 3) ties to the CMF industry should be more clearly disclosed both in studies and in position papers, preferably under a dedicated "conflicts of interest" section.

AUTHOR CONTRIBUTIONS

Maria Birman Cavalcanti and Isabela da Costa Gaspar da Silva conducted the analyses. Maria Birman Cavalcanti, Isabela da Costa Gaspar da Silva, Fernando Lamarca and Inês Rugani Ribeiro de Castro conceptualized the manuscript. The manuscript was written by Maria Birman Cavalcanti and Isabela da Costa Gaspar da Silva and edited by Maria Birman Cavalcanti, Isabela da Costa Gaspar da Silva, Fernando Lamarca and Inês Rugani Ribeiro de Castro. All authors approved the final version.

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CONFLICT OF INTEREST STATEMENT

The authors declare no conflict of interest.

DATA AVAILABILITY STATEMENT

Data that support the findings of this study are available in the supplementary material of this article.

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SUPPORTING INFORMATION

Additional supporting information can be found online in the Supporting Information section at the end of this article.

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Database	Search strategy
PubMed	"growing up milk"[All Fields] OR "young child formula"[All Fields] OR "growth formula"[All Fields] OR "growing up formula"[All Fields] OR "follow up formula"[All Fields] OR "follow on formula"[All Fields] OR "follow up milk"[All Fields] OR "follow on milk"[All Fields] OR "toddler milk"[All Fields] OR "toddler formula"[All Fields] OR "transition formula"[All Fields]
Embase	'growing up milk' OR 'young child formula' OR 'growth formula' OR 'growing up formula' OR 'follow up formula' OR 'follow on formula' OR 'follow up milk' OR 'follow on milk' OR 'toddler milk' OR 'toddler formula' OR 'transition formula'
Scopus	TITLE-ABS-KEY ("growing up milk" OR "young child formula" OR "growing up formula" OR "follow up formula" OR "follow on formula" OR "follow up milk" OR "follow on milk" OR "toddler milk" OR "toddler formula") Limits: Title, abstract and keywords
Web of Science	((((((((ALL = ("growing up milk")) OR ALL = ("young child formula")) OR ALL = ("growth formula")) OR ALL = ("growing up formula")) OR ALL = ("follow up formula")) OR ALL = ("follow up formula")) OR ALL = ("follow up milk")) OR ALL = ("follow up mil
CENTRAL	"growing up milk" OR "young child formula" OR "growing up formula" OR "follow up formula" OR "follow on formula" OR "follow on milk" OR "toddler milk" OR "toddler formula" OR "transition formula"
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Google Scholar	"growing up milk" OR "young child formula" OR "growth formula" OR "growing up formula" OR "follow up formula" OR "follow on formula" OR "follow up milk" OR "follow on milk" OR "toddler milk" OR "toddler formula" OR "transition formula" OR "leche de crecimiento" OR "leche de continuación" OR "fórmula láctea de crecimiento" OR "composto lácteo" OR "fórmula infantil de seguimento para a primeira infância" Limits: Top 200 references by relevance

"growing up milk" OR "young child formula" OR "growth formula" OR "growing up formula" OR "follow up formula" OR "follow on formula" OR "follow up milk" OR "follow on milk" OR "toddler milk" OR "toddler formula" OR "transition formula" OR "leche de crecimiento" OR "leche de continuación" OR "fórmula láctea de crecimiento" OR "composto lácteo" OR "fórmula infantil de seguimento para a primeira infância"

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