Thermodynamics of the Hydrophobicity in Crystallization of Insulin

Lisa Bergeron, Luis F. Filobelo, Oleg Galkin, and Peter G. Vekilov Department of Chemical Engineering, University of Houston, Houston, Texas

ABSTRACT For insight into the solvent structure around protein molecules and its role in phase transformations, we investigate the thermodynamics of crystallization of the rhombohedral form of porcine insulin crystals. We determine the temperature dependence of the solubility at varying concentration of the co-solvent acetone, $C_{ac} = 0\%$, 5%, 10%, 15%, and 20%, and find that, as a rule, the solubility of insulin increases as temperature increases. The enthalpy of crystallization, ΔH^o_{cryst} , undergoes a stepwise shift from ~ -20 kJ mol⁻¹ at $C_{ac} = 0\%$, 5%, and 10% to ~ -55 kJ mol⁻¹ at $C_{ac} = 15\%$ and 20%. The entropy change upon crystallization ΔS^o_{cryst} is ~ 35 J mol⁻¹ K⁻¹ for the first three acetone concentrations, and drops to ~ -110 J mol⁻¹ K⁻¹ at $C_{ac} = 15\%$ and 20%. $\Delta S^o_{cryst} > 0$ indicates release of solvent, mostly water, molecules structured around the hydrophobic patches on the insulin molecules' surface in the solution. As C_{ac} is minimal. This shifts ΔS^o_{cryst} to a negative value close to the value expected for tying up of one insulin molecule from the solution. The accompanying increase in ΔH^o_{cryst} suggests that the water structured around the hydrophobic surface molecules has a minimal enthalpy effect, likely due to the small size of these molecules. These findings provide values of the parameters needed to better control insulin crystallization, elucidate the role of organic additives in the crystallization of proteins, and help us to understand the thermodynamics of the hydrophobicity of protein molecules and other large molecules.

INTRODUCTION

Type 1 diabetes is a condition that affects about one million Americans, and 0.3% of the world's population. It occurs when the pancreas produces little or no insulin, a hormone essential for glucose metabolism. Insulin deficiency leads to dangerously high blood sugar levels. Type 1 diabetes usually affects young people, who are then dependent on an artificial source of insulin for life (Brange, 1987).

Insulin is often administered through daily injections, which can become an inconvenience to the patient, and can be dangerous if administered incorrectly. The frequency of these injections can be reduced considerably by the use of suspensions of crystallites (Schlichtkrull, 1965; Schlichtkrull et al., 1972). Sustained release of the insulin into the blood stream is achieved if the crystallites have a narrow size distribution (Long et al., 1996; Peseta et al., 1989; Reichert et al., 1995). Currently, insulin crystals are being filtered through a sequence of sieve trays to ensure such narrow size distribution (Brange, 1987). Optimization of the crystallization procedures to yield crystals of narrow size distribution could allow complete elimination of the filtering stage. Data on the thermodynamics of insulin crystallization is a necessary fundamental step in the study of this system (Brange, 1987).

The primary goal of the investigations reported here was to characterize the thermodynamics of crystallization of insulin. For this, we determine the solubility of insulin at varying solution composition and temperature. Analyzing the

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0006-3495/03/12/3935/08 \$2.00

thermodynamics data, we conclude that the hydrophobic attraction is a major factor for the crystallization of insulin. The hydrophobic force was defined in the 1960s as the interaction between nonpolar molecules or surface patches that only exists when the nonpolar moieties are submerged in water (Eisenberg and Kauzmann, 1969; Tanford, 1961). The free energy of a pair of molecules is lowered when the molecules are closer because of favorable entropic and enthalpic contributions (Chandler, 2002). The entropy increase stems the destruction of the rigid shell of ordered water molecules built around nonpolar surfaces in an attempt to preserve four hydrogen bonds per each water molecule (Tanford, 1980). With relatively small nonpolar molecules this entropy effect accounts for the complete thermodynamics of hydrophobicity (Tanford, 1980). It has recently been pointed out that around larger nonpolar molecules the number of hydrogen bonds per water molecules cannot be preserved (Chandler, 2002). As a result, when two nonpolar surfaces are brought together, the release of the waters structured around them not only leads to an entropy increase, but also to an enthalpy loss due to the restoration of four hydrogen bonds around each of the waters involved (Chandler, 2002).

Due to this relation between the thermodynamics of intermolecular interactions and the structuring of the water molecules around the certain patches of the protein molecular surface, we use thermodynamics data to elucidate the interactions and structuring of the solvent around the protein molecules (Petsev and Vekilov, 2000; Vekilov et al., 2002b). Because many proteins are crystallized from solutions containing organic additives (Farnum and Zukoski, 1999; Galkin and Vekilov, 2000; Kulkarni et al., 1999; Sauter et al., 1999), the effects of these additives on the protein's interaction are of interest and are addressed here on

Submitted April 11, 2003, and accepted for publication August 8, 2003. Address reprint requests to Peter G. Vekilov, Engineering Bldg. I, University of Houston, Houston, TX 77204-4004. Tel.: 713-743-4315; Fax: 713-743-4323; E-mail: vekilov@uh.edu.

the example of acetone, a co-solvent sometimes used in insulin crystallization (Harding et al., 1966).

METHODS

Solutions

The protein material used in the experiments was porcine insulin from Sigma. To prepare stock solutions, the protein was dissolved in 0.02 M HCl at a ratio of ~15 mg insulin per 1 ml HCl and then filtered using Millipore Ultrafree-CL microcentrifuge filters with molecular weight cutoff of 30 kDa to remove solid residue. The concentration of the solution was determined at various dilutions at 280 nm in a spectrophotometer using an extinction coefficient of 1.04 ml mg⁻¹ cm⁻¹ (Pace et al., 1995). The blank used to calibrate the spectrophotometer was pure 0.02 M HCl. These solutions were stored at 4°C and disposed of after ~3 weeks.

To an aliquot of insulin solution in 0.02 M HCl were added, in the order listed, 0.10 M zinc chloride (Sigma, St. Louis, MO), 0.2 M trisodium citrate (Fisher, Fairlawn, NJ), and neat acetone (SPLC-grade, Fisher). Thus, the final concentrations of the components in the crystallizing solutions were: insulin, between 0.75 and 5 mg ml⁻¹; ZnCl₂, 0.005 M; trisodium citrate, 0.05 M; and acetone, between 0 and 20%, in 0.02 M HCl (Peterson, 1959; Schlichtkrull, 1956, 1957; Smith, 1995).

Solvent samples without insulin were prepared in the same way as the crystallizing solutions substituting 0.02 M HCl in place of the insulin stock solution. Approximately 15 ml were prepared in advance. These solutions were quickly sealed to prevent evaporation of volatile species, labeled, and stored in the refrigerator.

Determination of the protein concentration

We implemented a procedure for determination of the protein concentration in solutions containing acetone. Typically, the protein concentration is evaluated from the optical density at a wavelength of 280 nm using Beer's law (Harris, 2001). This method is not applicable in solutions containing acetone because acetone absorbs light at this wavelength, Fig. 1. To



circumvent this difficulty, we employed the Bradford reagent (Bradford, 1976; Reichert et al., 1995), whose complex with insulin has significant optical density at a higher wavelength at which acetone has no absorbance, see Fig. 1.

Calibration curves were established for each acetone concentration. For each calibration curve, we prepared six solutions with concentrations of insulin in the approximate range $0.2 - 1.2 \text{ mg ml}^{-1}$. A 50-µl solution sample was added to 500 µl of Bradford Reagent (Bradford, 1976; Reichert et al., 1995), mixed, sealed, and allowed to sit for 20 min. Tests, illustrated in Fig. 2, revealed that 20 min was the optimal delay for stable optical density readings. The samples were then placed in clean cuvettes and loaded into the spectrophotometer, calibrated with 500 µl Bradford Reagent + 50 µl 0.02 M HCl. Absorbance readings were taken at 595 nm; two readings for each insulin concentration were averaged.

The calibration curves, i.e., the dependencies of the optical density with the Bradford Reagent on the protein concentration of the samples, are shown in Fig. 3. These linear relationships were then used to relate protein concentration to optical density at 595 nm. Two additional solutions with 0% acetone and two with 15% acetone were used to check the accuracy of the respective calibrations.

In the course of solubility determinations, protein concentrations of solution samples were determined by adding 500 μ l Bradford Reagent to 50 μ l of the tested solution. The samples were covered, mixed, allowed to sit for 20 min, and their optical density was read. The protein concentration was determined from the calibration curves discussed above.

Determination of the temperature dependence of the solubility

The solubility of insulin crystal solutions was determined using a batch technique (Fischel-Ghodsian, 1988). For each acetone concentration, 18 vials were carefully labeled, filled with 700 μ l solvent solution, and separated into six groups, kept at 4°C, 10°C, 15°C, 20°C, 25°C, and 30°C, respectively. A refrigerator was used to maintain 4°C, water circulators for 10°C, 15°C, and 20°C, and two incubators were kept at 25°C and 30°C, respectively. The vials in the water circulators were tightly sealed and floated on the water surface by attaching pieces of Styrofoam to their tops in a way that ensured that the entire solution volume was submerged.

Independently, a suspension of crystals in solution was prepared by keeping a 200- μ l crystallizing solution at 4°C. Each day, after gentle stirring to ensure that the crystals are suspended in the solution volume, an aliquot containing crystals was taken and released into the vials kept at the different temperatures. On the next day, a small sample was taken from the bottom of



FIGURE 1 Spectrophotometry scans of insulin and acetone solutions in the HCL/ZnCl₂/citrate mixture used in the crystallization experiments and a spectrum of insulin in the presence of the Bradford reagent. Calibration with deionized water. The wavelengths 280 and 595 nm are marked with arrows.

FIGURE 2 Changes of the optical density at $\lambda = 595$ nm with time in insulin solutions containing Bradford Reagent added at t = 0 min. Vertical bars mark time interval of steady optical density between ~8 and 50 min. Insulin solution used contains 500 μ l Bradford Reagent and 50 μ l 15% acetone.



FIGURE 3 The concentration calibration curves using Bradford Reagent for all acetone concentrations used in this work. Error bars correspond to the standard deviation of several determinations.

the vials and observed under a microscope. A typical picture of the rhombohedral crystals seen with this procedure is shown in Fig. 4. If no crystals were detected, it was assumed that all of the crystals had dissolved and more were added. In some cases, after extended lengths of time, if at $T > 25^{\circ}$ C or at $C_{ac} \ge 10\%$ the microscopic observations revealed the presence of a noncrystalline precipitate, these solutions were discarded. In the vials, in which undissolved crystals were found, the protein concentration of the supernatant was determined using the procedures discussed above. For this, after ~30 min of rest to ensure sedimentation of the crystallites, 50 μ l samples was taken from the top of the vials.

This procedure was followed for each sample until the concentrations were steady for three consecutive days. Examples of the concentration evolutions in the supernatant in contact with crystallites are shown in Fig. 5. In most cases, the crystals added to a solution sample kept at a certain temperature dissolved over time until solubility was reached. This led to increasing concentration in the monitored supernatant until saturation was reached. In some cases, samples of the solutions at 4°C were taken before equilibration at that temperature. As a result, the solution concentration was significantly higher than the solubility. The addition of an aliquot of this solution to a solution kept at higher temperatures brought the concentration of the recipient solution to a value above the solubility at the respective T. The respective evolution curves in Fig. 5 b show a decrease of the concentration with time. Furthermore, since the presence of detectable crystals was used as a criterion to decide whether to add new crystals to a solution, sometimes crystals were added to already saturated solutions and this leads to nonmonotonic concentration evolution curves, such as those in Fig. 5 a.

Steady concentration values were taken as evidence of equilibrium between the crystals and solution. The equilibrium concentrations were determined as averages over three vials of identical composition and history and



FIGURE 4 Rhombohedral insulin crystals used in the solubility determinations.



FIGURE 5 Representative time evolution curves of the protein concentration during solubility determinations. Lines are just guides for the eye. (*a*) $C_{\rm ac} = 15\%$; equilibrium reached by dissolution of crystals; for discussion of local maximum at 3–4 days, see text. (*b*) $C_{\rm ac} = 10\%$; equilibrium reached by the growth of initially added crystals; for discussion see text. Error bars correspond to the standard deviation of three determinations, as discussed in text.

over at least three last steady readings for a total of at least nine data points. For most of the tested conditions the standard deviation determined from these data points ranged from 4% to 6%.

The equilibrium concentrations were plotted as a function of the temperature at which the solutions were kept (Feeling-Taylor et al., 1999; Galkin and Vekilov, 2000). This process was repeated for each acetone concentration. Two runs were performed for 15% acetone to verify the accuracy and reproducibility of this method.

RESULTS

Solubility

Fig. 6 shows that the solubility of insulin mostly has a normal dependence on temperature—as temperature increases, solubility increases. The presence of acetone in the solution affects the solubility as well as its sensitivity to temperature changes—higher acetone concentrations leads to higher solubility and to wider concentration variations in response to temperature. Whereas the solubility with no acetone is in the range of 0.1–0.2 mg ml⁻¹, for 20% acetone it ranges between ~0.25 and 1.1 mg ml⁻¹.

Solutions containing 0 and 5% acetone exhibit a higher solubility at 4°C than at the higher temperatures. For evidence that this higher solubility at 4°C at $C_{\rm ac} = 0$ is not the result of experimental error, we show in Fig. 7 the concentration evolution curves.

The solubility curve for 5% acetone is so low that the error in each determination is commensurate with the respective



FIGURE 6 The temperature dependence of the solubility $C_{\rm e}$ of insulin crystals at five acetone concentrations. Lack of data points at higher acetone concentrations and temperatures is due to protein precipitation.

solubility value. Thus, data at 5% acetone are not used to extract thermodynamic potentials.

Enthalpy and free energy

The standard enthalpy of crystallization (also called the latent heat) $\Delta H_{\text{cryst}}^{\text{o}}$ can be evaluated from the solubility using the Gibbs-Helmholtz equation (Atkins 1998),

$$\left(\frac{\partial \ln K_{\rm cryst}}{\partial T}\right)_{\rm P} = -\left[\frac{\partial (\Delta G_{\rm cryst}^{\rm o}/RT)}{\partial T}\right]_{\rm P} = \frac{\Delta H_{\rm cryst}^{\rm o}}{RT^2},\qquad(1)$$

where $K_{\text{cryst}} = \exp(-\Delta G_{\text{cryst}}^{\circ}/RT)$ is the equilibrium constant for crystallization, *T* is absolute temperature, $\Delta G_{\text{cryst}}^{\circ}$ is the standard change of Gibbs free energy upon crystallization, and $R = 8.314 \text{ J mol}^{-1} \text{ K}^{-1}$ is the universal gas constant.

The crystallization equilibrium constant K_{cryst} can be represented as (Atkins, 1998),

$$K_{\text{cryst}} = a_{\text{e}}^{-1} = \left(\gamma_{\text{e}} \frac{C_{\text{e}}}{C^{\circ}}\right)^{-1},$$
(2)

where a_e is the activity of insulin in solution in equilibrium with the crystals, γ_e is the activity coefficient, C_e is the solubility, and $C^o = 1 \mod \text{kg}^{-1}$ is the concentration of the



FIGURE 7 Time evolution of protein concentration during a solubility determination at $C_{\rm ac} = 0\%$. Error bars correspond to the standard deviation of three determinations.

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solution in the typically chosen standard state. As discussed in Vekilov and Chernov (2002), the selection of a different standard state, e.g., 1 mmol kg⁻¹, does not affect the values of ΔH_{cryst}^{o} , whereas the shift in the determined values of ΔG_{cryst}^{o} and ΔS_{cryst}^{o} are relatively minor and do not affect the conclusions about the underlying physical processes.

The activity coefficient at equilibrium between crystal and solution γ_e , was evaluated from the relationship (Hill, 1986; Yau et al., 2000),

$$\ln \gamma_{\rm e} = 2B_2 M_{\rm insulin} C_{\rm e}.$$
 (3)

Although data concerning the second virial coefficient B_2 for insulin are not available, we note that for proteins under crystallizing conditions B_2 is always negative and the maximum magnitude on record is $|B_2| = 8 \times 10^{-4}$ cm³ mol g⁻² (George and Wilson, 1994; Guo et al., 1999; Rosenbaum et al., 1996). Using this value of B_2 , for $C_e < 1$ mg ml⁻¹ = 10⁻³ g cm⁻³, we get $\gamma_e = 0.946$, i.e., assuming $\gamma_e \approx 1$ yields at most 6% bias in the values of K_{cryst} . Since in solutions containing Zn²⁺, insulin is present as a hexamer (Blundel et al., 1972), and the hexamers are the building blocks of the crystals (Yip et al., 1998; Yip and Ward, 1996), we use the relative molecular mass of the hexamer $M_{insulin} =$ 34,800 g mol⁻¹.

Combining Eqs. 1 and 2, with the approximation $\gamma_e \approx 1$, we get

$$\left[\frac{\partial \ln(C_{\rm e}/C^{\rm o})}{\partial T}\right]_{\rm p} = -\frac{\Delta H_{\rm cryst}^{\rm o}}{RT^2} \text{ or } \ln\left(\frac{C_{\rm e}}{C^{\rm o}}\right) = \frac{\Delta H_{\rm cryst}^{\rm o}}{RT} + const.$$
(4)

Thus, $\Delta H_{\rm cryst}^{\rm o}$ can be evaluated from the slope of the straight lines $\ln C_{\rm e}(T^{-1})$ in Fig. 8, in which the $C_{\rm e}$ values were converted to mol kg⁻¹ of solvent. Most of the resulting $\Delta H_{\rm cryst}^{\rm o}$ values, plotted in Fig. 9 *a* are negative, as can be expected from the normal dependence of the solubility on temperature. The upper point at 0% acetone indicates high positive enthalpy and corresponds to the strong decrease in solubility between 4 and 10°C seen in Fig. 6 and Fig. 7.

Because of the large error inherent in the solubility determinations at $C_{\rm ac} = 5\%$, the enthalpy value at this concentration was not evaluated from the data, but was interpolated from the $\Delta H_{\rm cryst}^{\rm o}$ values at 0 and 10% acetone. The veracity of this interpolation was checked by simulating a $\ln C_{\rm e}(T^{-1})$ line with the chosen $\Delta H_{\rm cryst}^{\rm o}$ and $C_{\rm e}(20^{\circ}{\rm C}) =$ 0.022 mg ml⁻¹. This line is plotted in Fig. 8 and is in good agreement with the $C_{\rm e}$ data between 10 and 30°C.

Although we cannot evaluate the bias in $\Delta H_{\text{cryst}}^{\circ}$ in Fig. 9 *a* due to the approximation $\gamma_{\text{e}} \approx 1$, we do not expect this bias to be large. The smallness of the deviation of γ_{e} from unity is mostly due to the low C_{e} in Eq. 3 and does not imply an assumption of solution ideality. In support of this conclusion, we note that three determinations of the crystallization enthalpy of lysozyme: calorimetric, based on Eq. 4, and based on Eq. 1 with an account for nonideality through



FIGURE 8 The temperature dependence of the solubility C_e in the coordinates of the Gibbs-Helmholtz equation $\ln(C/C_o)$ vs. T^{-1} . Solid lines are linear fits to data at $C_{ac} = 0$, 10, 15, and 20%, with slope $= \Delta H^o_{cryst}/R$. The dependence at $C_{ac} = 0\%$ changes slope, allowing two determinations of ΔH^o_{cryst} . Dashed line is a simulated line through data at $C_{ac} = 5\%$, calculated as discussed in the text.

a virial-type expression including forth-order concentration terms, yielded $\Delta H_{\text{cryst}}^{\text{o}}$ values within 10% of one another (Petsev et al., 2003b).

The value of $\Delta H_{\rm cryst}^{\rm o} \sim -20 \text{ kJ mol}^{-1}$ is preserved between 0 and 10% acetone, whereas at 15% and 20% acetone, $\Delta H_{\rm cryst}^{\rm o}$ takes another consistent value of ~- 55 kJ mol⁻¹. The reasons for this transition will be discussed below.



FIGURE 9 Variations with acetone concentration of (*a*) standard crystallization enthalpy ΔH^o_{cryst} and (*b*) standard entropy change for crystallization ΔS^o_{cryst} . Pairs of points at $C_{ac} = 0$ correspond to two straight lines in Fig. 8. Open symbols at $C_{ac} = 5\%$ are results of ΔH^o_{cryst} interpolation as discussed in the text. The high values of *H* and *S* at $C_{ac} = 0\%$ step from the low temperature solubility data at this C_{ac} in Fig. 6.

The standard free energy of crystallization $\Delta G_{\text{cryst}}^{\text{o}}$ was evaluated from

$$\Delta G_{\rm cryst}^{\rm o} = RT \ln a_{\rm e} \cong RT \ln(C_{\rm e}/C^{\rm o}), \tag{5}$$

resulting from a combination of Eq. 2 with $K_{cryst} = \exp(-\Delta G^o_{cryst}/RT)$ and $\gamma_e \approx 1$. The resulting values of ΔG^o_{cryst} are shown in Fig. 10. Whereas, with the exception of the 4–10°C interval for 0 and 5% acetone, the enthalpy remains constant within the investigated temperature range, ΔG^o_{cryst} undergoes a linear change. This change is attributable to the entropy factor $T\Delta S^o_{cryst}$ in the free energy expression

$$\Delta G_{\rm cryst}^{\rm o} = \Delta H_{\rm cryst}^{\rm o} - T \Delta S_{\rm cryst}^{\rm o}.$$
 (6)

Evaluating $\Delta S_{\text{cryst}}^{\text{o}}$ in Fig. 9 *b*, we find that it jumps and switches its sign from ~35 J mol⁻¹ K⁻¹ at the first three acetone concentrations to ~-110 J mol⁻¹ K⁻¹ at $C_{\text{ac}} = 15$ and 20%.

DISCUSSION

The tying up of a protein molecule in a dimer, bigger cluster, or crystal is accompanied by the loss of its entropy (Hill, 1986; McQuarrie, 1976). This entropy effect, ΔS_{prot} , consists of the loss of six (five for linear molecules) translational and rotational degrees of freedom, partially balanced by the newly created vibrational degrees of freedom (Finkelstein and Janin, 1989; Tidor and Karplus, 1994). Estimates of the magnitude of the net effect reach as high as $-280 \text{ J mol}^{-1} \text{ K}^{-1}$ for the formation of the insulin dimer from two monomers (Tidor and Karplus, 1994), with a somewhat broader consensus centered at $\sim -100-120 \text{ J mol}^{-1} \text{ K}^{-1}$ (Fersht, 1999; Finkelstein and Janin, 1989).

In solution, the protein molecule is encased in a shell of structured water molecules. The traditional viewpoint has been that this shell is mainly around the hydrophobic patches on the protein surface (Eisenberg and Kauzmann, 1969). It has recently been suggested that water, with the participation of ions of charge opposite to that of the local surface charges,



FIGURE 10 Temperature dependence of the crystallization free energy at five acetone concentrations. Linear fits ignore data at 25°C for $C_{\rm ac} = 15\%$, and at 4°C for $C_{\rm ac} = 0$. Dashed line is a simulated line through data at $C_{\rm ac} = 5\%$, calculated as discussed in the text.

forms structures around the polar and charged protein surface patches (Israelachvili, 1995; Leckband and Israelachvili, 2001; Manciu and Ruckenstein, 2002; Paunov et al., 2001; Petsev et al., 2000; Petsev and Vekilov, 2000).

The formation of a bond as the protein molecule joins a cluster or crystal may lead to a release of some of the water molecules and other solvent species structured at hydrophobic and hydrophilic patches. It has been suggested (Tanford, 1980) that the entropy effect of release of one water molecule is comparable to the entropy change for melting of ice—at 273 K, $\Delta S_{ice}^{o} = 22 \text{ J mol}^{-1} \text{ K}^{-1}$ (Dunitz, 1994; Eisenberg and Crothers, 1979; Eisenberg and Kauzmann, 1969). Similarly, estimates of the entropy loss due to the tying up of hydration water in crystals have yielded 25–29 J mol⁻¹ K⁻¹ (Dunitz, 1994). Thus, the release of just a few solvent molecules may completely compensate for the entropy loss due to the tying up of the protein molecule, and even render the net entropy of attachment positive.

These considerations suggest that the total change of entropy upon crystallization ΔS_{cryst}^{o} divides into two components—

$$\Delta S_{\rm cryst}^{\rm o} = \Delta S_{\rm solvent} + \Delta S_{\rm prot}.$$
 (7)

The similarity of the value of the $\Delta S_{cryst}^{o} = -110 \text{ J mol}^{-1}$ K^{-1} at high C_{ac} to the entropy effect for tying of one protein molecule (Fersht, 1999; Finkelstein and Janin, 1989) is the basis of our assumption that ΔS_{cryst}^{o} at high acetone concentrations is an indication of the value of ΔS_{prot} . We also assume that the entropy of a molecule in crystals grown at high $C_{\rm ac}$ equals the entropy in crystal grown at low $C_{\rm ac}$. Both crystalline forms are rhombohedral. We found no evidence in literature of differences between these two forms. We carried out determination of the crystallographic lattice parameters using the atomic force microscope (Reviakine et al., 2003). The determinations indicate, with an accuracy of $\sim 20\%$, stemming from the 10–12 Å resolution of the atomic force microscopy technique in our hands and the rhombohedral lattice parameter of 49 Å (Baker et al., 1988), that the crystal forms in the presence and absence of acetone are alike (Reviakine et al., 2003). Although it is possible that similar crystals form in equilibrium with solutions containing different C_{ac} values which have different amounts of acetone in intermolecular channels, we speculate that the chemical potential of an insulin molecule in the crystal is mostly determined by the intermolecular bonds. The similarity of the lattice parameters allows us to speculate that the intermolecular bonds are similar, and to assume that μ_{Insulin} (crystal, low C_{ac}) \approx μ_{Insulin} (crystal, high C_{ac}).

On the basis of these assumptions, we evaluate the entropy effect of the release of the water upon crystallization $\Delta S_{\text{solvent}}$ from the difference in $\Delta S_{\text{cryst}}^{\text{o}}$ at low and high C_{ac} . Then, comparing the high value of $\Delta S_{\text{cryst}}^{\text{o}} = 350 \text{ J mol}^{-1} \text{ K}^{-1}$ at $C_{\text{ac}} = 0$, corresponding to crystallization in the temperature

range 4–10°C, to the value $\Delta S_{\text{cryst}}^{\text{o}} = -110 \text{ J mol}^{-1} \text{ K}^{-1}$ at $C_{\text{ac}} = 15$ and 20%, get $\Delta S_{\text{solvent}} \approx 460 \text{ J mol}^{-1} \text{ K}^{-1}$. Although higher than the value for $\Delta S_{\text{solvent}}$ at the higher *T* values at $C_{\text{ac}} = 0$ and at the other C_{ac} values, this value is lower than, e.g., for hemoglobin C and apoferritin, for which it reaches ~600–610 \text{ J mol}^{-1} \text{ K}^{-1} (Vekilov et al., 2002a,b; Yau et al., 2000). Scaling this value with the above $\Delta S_{\text{ice}}^{\text{o}} = 22 \text{ J mol}^{-1} \text{ K}^{-1}$, we find that this value corresponds to the release of ~20 water molecules.

On the other hand, comparing $\Delta S_{\text{cryst}}^{\text{o}} = 35 \text{ J mol}^{-1} \text{ K}^{-1}$ at the higher *T* values at $C_{\text{ac}} = 0$, and at $C_{\text{ac}} = 5$ and 10%, to the same $\Delta S_{\text{cryst}}^{\text{o}} = -110 \text{ J mol}^{-1} \text{ K}^{-1}$ at $C_{\text{ac}} = 15$ and 20%, we get for $\Delta S_{solvent} = 145 \text{ J mol}^{-1} \text{ K}^{-1}$. Scaling this value with $\Delta S_{\rm ice}^{\rm o}$, we conclude that approximately six or seven water molecules are released upon the attachment of an insulin molecule to a growth site on the crystal surface. Attachment involves the creation of Z/2 = 4 molecular contacts, where Z = 8 is coordination number of a molecule in the lattice of rhombohedral crystals, such as insulin. Thus, $\sim 1.5-2$ water molecules are released for the formation of one intermolecular bond and the entropy effect of this release contributes to the free energy of crystallization. The higher number of released waters upon crystallization at $T = 4 - 10^{\circ}$ C at $C_{ac} =$ 0 might indicate a greater number of hydrophobic contacts formed upon attachment to a growth site at these temperatures. The likely locations of these excess contacts are the lower and upper rims of the ringlike insulin hexamer-in the rhombohedral lattice, the hexamer rings are stacked along a threefold axis passing through the rings' centers.

The conclusion about the significance of the release of water molecules upon the attachment of an insulin molecule to a growth site allows us to define the intermolecular bonds in insulin crystal as hydrophobic (Dixit et al., 2002; Eisenberg and Crothers, 1979; Eisenberg and Kauzmann, 1969; Tanford 1961, 1980). The latter conclusion agrees with analyses based on identifying the hydrophobic surface patches form the atomic structure of the insulin molecule and comparing their orientation in the crystalline lattice (Yip et al., 1998).

The observation of a stepwise transition from $\Delta S_{cryst}^{o} = 35$ J mol⁻¹ K⁻¹ to $\Delta S_{cryst}^{o} = -110$ J mol⁻¹ K⁻¹ as acetone concentration increases from 10 to 15%, corresponds, with the assumptions discussed above, to a transition of $\Delta S_{solvent}$ from 145 J mol⁻¹ K⁻¹ to zero. This stepwise transition suggests that the destruction of the water structure around the insulin molecules requires a threshold acetone concentration. In this sense, it is akin to a first-order phase transition in the layer surrounding the insulin molecule, with the acetone concentration as a driving force. The low acetone "phase" could be defined as structured water, replaced by a "phase" consisting of loose water + acetone at higher C_{ac} . Note that this analogy is based on macroscopic thermodynamic data and is necessarily somewhat superficial. A deeper understanding of the thermodynamic, kinetic, and structural aspects of the solvent structures around protein molecules in aqueous, partially aqueous, and nonaqueous solutions is required for a more complete understanding of this and other features of hydrophobicity.

In accordance with the analogy to a first-order phase transition in the layer surrounding the insulin molecules, the crystallization enthalpy $\Delta H_{\rm cryst}^{\rm o}$ also undergoes a stepwise change as $C_{\rm ac}$ increases from 10 to 15%. However, one should not expect to see a shift in $\Delta G_{\rm cryst}^{\rm o}$. $\Delta S_{\rm solvent}$ and the corresponding enthalpy represent the total changes of *S* and *H* upon this "phase transition," rather than the differences in *H* and *S* between the respective two standard states. Correspondingly, the *total* change of free energy is zero.

The sign of the enthalpy shift is somewhat unexpected. It has recently been pointed out (Chandler, 2002) that the formation of water structures around hydrophobic moieties may be accompanied by an enthalpy increase if the hydrophobic moieties are so large that the water structure cannot rearrange itself around them without the loss of several hydrogen bonds (Chandler, 2002). In view of the typical enthalpies of the O-H–O hydrogen bonds of $\sim -(10-20)$ kJ mol^{-1} (Eisenberg and Crothers, 1979), this increase may be significant. If this rationale applies to insulin, one would expect the crystallization enthalpy at low $C_{\rm ac}$ to include the enthalpy loss due to the reestablished H-bonds of the water released upon the formation of the hydrophobic contacts. Then, $|\Delta H_{crvst}^{o}|$ should *decrease* at higher C_{ac} where the water structures in solution are broken before crystallization. In fact, Fig. 8 shows that $|\Delta H_{crvst}^o|$ increases. This discrepancy suggests that the hydrophobic patches at the surface of the insulin molecule are relatively small so that the enthalpy gain upon water structuring is low. Thus, the contribution of the enthalpy of water structuring to the shift in $\Delta H_{\text{cryst}}^{\text{o}}$ with increasing C_{ac} is small and $\Delta H_{\text{cryst}}^{\text{o}}$ at $C_{\text{ac}} = 15$ and 20% corresponds to the attachment to a crystal growth site of a molecule surrounded by a loose layer of water + acetone.

The conclusion about the existence of a structured water layer at the hydrophobic moieties on the insulin surface at low and zero acetone concentrations and its destruction at a certain acetone concentration may have consequences for the kinetics of growth of the insulin crystals. It was recently shown the kinetics of attachment of solute molecules to a growth site on the crystal surface for a broad class of crystals growing from aqueous solutions are limited by the rate of passage over a barrier due to the water molecules attached to the protein surface (Petsev et al., 2003a). One would expect that the removal of structured water molecules would be slower than the removal of loose and disordered ones, resulting in respectively slower kinetics of attachment to the growth sites and crystal growth (Makarov et al., 2000, 2002). This expectation seems to be supported by a recent determination of the kinetic coefficients for step growth of insulin crystals at conditions identical to those tested here (Reviakine et al., 2003). It was found that in the presence of acetone, the step kinetics coefficient is $\sim 0.5 \text{ mm s}^{-1}$ —an order-of-magnitude higher than that in the absence of acetone—and comparable to the kinetic coefficients of many small-molecule inorganic substances (Chernov, 1989).

We thank I. Reviakine for critical reading and numerous helpful comments on the manuscript and B. M. Pettitt for insightful suggestions.

This work is supported by the W. M. Keck Foundation, Rice University, and the Office of Biological and Physical Research, National Aeronautics and Space Administration, through grant NAG 8-1854.

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