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Catalytic Ester–Amide Exchange Using Group (IV) Metal Alkoxide–Activator Complexes

Chong Han[†], Jonathan P. Lee[†], Emil Lobkovsky[‡], and John A. Porco Jr.[†]

Contribution from the Department of Chemistry and Center for Chemical Methodology and Library Development, Boston University, Boston, Massachusetts 02215, and Department of Chemistry, Baker Laboratory, Cornell University, Ithaca, New York 14853-1301 E-mail: porco@chem.bu.edu

Abstract

A process for preparation of amides from unactivated esters and amines has been developed using a catalytic system comprised of group (IV) metal alkoxides in conjunction with additives including 1-hydroxy-7-azabenzotriazole (HOAt). In general, ester–amide exchange proceeds using a variety of structurally diverse esters and amines without azeotropic reflux to remove the alcohol byproduct. Initial mechanistic studies on the Zr(*Ot*-Bu)₄–HOAt system revealed that the active catalyst is a novel, dimeric zirconium complex as determined by X-ray crystallography.

Introduction

The carboxamide is an important functional group which exists in numerous natural products and synthetic molecules. Although direct transformation of esters to amides is a potentially valuable process for synthesis of complex molecules, stoichiometric amounts of promoters or metal mediators¹ are typically required. Limited examples have been reported involving catalytic ester–amide exchange. In this regard, Yamamoto and co-workers have reported the intramolecular, metal-templated macrolactamization of tetra-amino esters using stoichiometric amounts of Sb(OEt)₃ as well as several catalytic, intermolecular examples involving azeotropic removal of methanol.² During the course of a total synthesis effort, we considered development of a catalytic method for intramolecular ester–amide exchange to prepare macrolactams. Herein, we report our initial studies regarding development of an ester–amide exchange process catalyzed by zirconium (IV) *tert*-butoxide in conjunction with activators including 1-hydroxy-7-azabenzotriazole (HOAt) as well as initial studies to probe the reaction mechanism.

Results and Discussion

Catalyst Screening. On the basis of literature precedent for the catalytic condensation of carboxylic acids with amines³ and alcohols,⁴ transesterification,⁵ ester–amide exchange,² and transamidation,⁶ we first evaluated two classes of metal catalysts: Lewis acidic metal triflates/halides and bifunctional metal alkoxides. The catalytic efficiency of metal complexes was first evaluated for condensation of the model amino ester **1a** and benzylamine in toluene at 100 °C (Figure 1). A control experiment showed no conversion and established the requirement for the metal catalyst to afford amide **2a**. In general, group (IV) metal catalysts were found to be superior, and Ti(*Oi*-Pr)₄, Zr(*Ot*-Bu)₄, and Hf(*Ot*-Bu)₄ afforded optimal conversions.

[†]Boston University.
[‡]Cornell University.

Supporting Information Available: Experimental procedures and characterization data for all new compounds, including X-ray crystal structure coordinates for **8**; X-ray crystallographic data (CIF). This material is available free of charge via the Internet at <http://pubs.acs.org>

Evaluation of Additive and Solvent Effects. To further improve the catalytic ester–amide exchange process, we anticipated that addition of catalytic amounts of activators as additives⁷ may lead to higher reaction efficiency. For example, use of DMAP has been reported to enhance the reactivity in Sc(OTf)₃-catalyzed acylation of tertiary alcohols.⁸ Activators including HOBt,⁹ HOAt,¹⁰ PFP,¹¹ and HYP¹² are widely used in standard amide coupling for both rate acceleration and suppression of racemization. Our initial supposition was that such activators may cooperate with the metal alkoxides to produce activated ester intermediates in situ.¹³ A variety of activators were thus evaluated in combination with group (IV) metal alkoxides (Table 1); none showed noticeable improvement for Ti(O*i*-Pr)₄. However, except for DMAP, *O*-based activators significantly enhanced the reaction efficiency for both Zr(O*t*-Bu)₄ and Hf(O*t*-Bu)₄ in which the combination of Zr(O*t*-Bu)₄ and HOAt showed optimal conversions.¹⁴ Other metal–oxybenzotriazolates¹⁵ including Cu(OBt)₂,¹⁶ previously used to minimize racemization in peptide coupling, were found to be less effective.¹⁷

Further examination of the ratio of catalyst and activator indicated that a 1:1 ratio of Zr(O*t*-Bu)₄ and HOAt afforded optimal conversion using toluene as solvent (Table 2, entry 2). After solvent screening, we found that the ester–amide exchange proceeded well in a number of aprotic solvents including benzene, DCE, THF, dioxane, and CH₃CN.

Scope and Limitations. The scope of the zirconium-catalyzed ester–amide exchange was examined by reaction of a number of structurally diverse esters and amines using 10 mol % Zr(O*t*-Bu)₄–HOAt or HOBt (Table 3). HOBt was chosen as a suitable, less expensive alternative to HOAt. Our overriding interest was to determine the utility of ester–amide exchange using complex substrates. In all cases, reactions proceeded smoothly between both aliphatic and aromatic substrates without azeotropic removal of the corresponding alcohol byproducts, and control experiments indicated that the reactions did not proceed without catalyst.¹⁸ It should be noted that the ester scope is not limited to simple methyl or ethyl esters. With the exception of the sterically hindered *tert*-butyl ester, all cinnamic acid esters examined (methyl, benzyl, allyl, *n*-butyl) showed good reactivity (Table 3, entry 1). The reaction conditions were found to be slightly basic, since a number of acid-sensitive (acetals and ketals) and base-sensitive (trimethylsilyl) functional groups were unaffected (entries 2–5) except for the exceedingly base-sensitive Fmoc group. Another attractive feature of the transformation is its excellent chemoselectivity as illustrated in entries 8 (aromatic amine vs aliphatic alcohol), 9 and 10 (ester and lactone vs conjugate ketone). Little or no epimerization was observed for optically active, *N*-Boc protected α -amino and α -hydroxy esters under the reaction conditions (entries 11–12). High concentration was found to be beneficial for reactions involving less reactive or sterically hindered esters and amines (entries 13–15). We found that 2-hydroxypyridine was more effective than HOAt as additive in certain cases (cf. entries 4 and 15). An intramolecular lactam formation also proceeded smoothly at room temperature (entry 16).

Although most ester–amide exchange reactions proceeded well for a variety of substrates, in initial experiments we have observed some limitations. For example, acidic phenols (cf. Figure 2, 3) were not tolerated due to their likely interaction with the zirconium catalyst. α -Amino amide **4** and β -alkoxy ester **5** showed low reactivity due to probable chelation between the substrate and catalyst. Ester–amide exchange of esters containing terminal epoxides such as **6** afforded a mixture of the desired epoxy–amide and amide in which epoxide ring-opening had occurred.¹⁹ Use of β -keto esters such as **7** led to clean formation of enamino esters which is well-precedented in the literature.²⁰

Mechanistic Studies. (a) Preliminary NMR Studies. To gain insight into the reaction mechanism and role of additives in the Zr(O*t*-Bu)₄-catalyzed ester–amide exchange, we performed ¹H NMR studies using HOAt as additive in benzene-*d*₆¹⁷ (Figure 3). The spectrum of HOAt was not available as a control due to its poor solubility in benzene-*d*₆. However, when

1.0 equiv of $\text{Zr}(\text{O}t\text{-Bu})_4$ was added to HOAt, peaks corresponding to the aromatic protons of HOAt appeared, indicating the formation of a soluble zirconium oxy-7-azabenzotriazolate (OAt) species via ligand exchange. Time-dependent experiments using $\text{Zr}(\text{O}t\text{-Bu})_4$ –HOAt (1:1) revealed that the two sets of aromatic protons of HOAt reached equilibrium after approximately 5 h at room temperature with one dominant set observed shortly after mixing. Moreover, addition of 1.0 equiv of $\text{Zr}(\text{O}t\text{-Bu})_4$ to benzylamine led to a downfield shift for the methylene protons of benzylamine from δ 3.48 to 3.83 which may be caused by coordination of benzylamine to the zirconium metal center. Further addition of HOAt (1.0 equiv) to the $\text{Zr}(\text{O}t\text{-Bu})_4$ –benzylamine (1:1) mixture resulted in formation of a series of downfield-shifted peaks (δ 4.23–5.14) (Figure 3a). Further experiments using α,α -dideuteriobenzylamine²¹ and N,N -dideuteriobenzylamine²² facilitated assignment of the N–H (δ 5.14, 5.05, 4.53, 4.44) (Figure 3b) and methylene protons (δ 4.34, 4.23) (Figure 3c). Use of n -hexylamine (Figure 3d) simplified the aromatic region in the ^1H NMR spectrum indicating an apparent single 7-aza-1-oxybenzotriazolite species. Although a downfield shift of the methylene protons of benzylamine (δ CH_2) 4.23 and 4.34) was diagnostic of the formation of a zirconium benzylamido species,^{19b,23} no definitive conclusion was made at this stage.

Interestingly, in contrast to our original hypothesis (vide supra), formation of an activated 1-oxy-7-azabenzotriazolite (OAt) ester was not observed after addition of methyl 3-phenylpropionate (1.0 equiv) to a 1:1 $\text{Zr}(\text{O}t\text{-Bu})_4$ –HOAt mixture in benzene- d_6 .¹⁷ Thus, our initial results indicated that the additive HOAt facilitates formation of zirconium amido or amine complexes (vide infra). Preliminary NMR experiments using HOBt and 2-hydroxypyridine (HYP) as additives were also performed in a similar manner. Comparable results were obtained for HOBt; however, neither a significant downfield shift of the methylene protons of benzylamine nor an active 2-pyridyl ester was observed using HYP as additive. Future experiments will address detailed mechanistic issues employing HYP as additive.

To further understand the catalytic system for ester–amide exchange, we performed ^1H NMR experiments in benzene- d_6 to monitor the reaction of methyl 3-phenylpropionate and benzylamine using 10 mol % $\text{Zr}(\text{O}t\text{-Bu})_4$ –HOAt.¹⁷ During the reaction, signals corresponding to *tert*-butyl alcohol (δ CH_3 = 1.08) appeared, and those corresponding to zirconium *tert*-butoxide disappeared. Similar results were also obtained by deliberate addition of MeOH into a mixture of $\text{Zr}(\text{O}t\text{-Bu})_4$, HOAt, and benzylamine. The above results indicate that ligand exchange occurs between the byproduct methanol and the *tert*-butoxide ligand of the zirconium species during the reaction reinforcing the dynamic nature of the ester–amide exchange process.

(b) X-ray Crystallography. During our NMR studies employing α,α -dideuteriobenzylamine (cf. Figure 3b), we serendipitously observed formation of crystals in NMR samples which were subsequently evaluated by single-crystal X-ray structure analysis. The molecular structure of **8** obtained by X-ray diffraction of the crystal obtained from a 1:1:1 mixture of $\text{Zr}(\text{O}t\text{-Bu})_4$, HOAt and α,α -dideuteriobenzylamine is shown in Figure 4. The molecular structure shows a centrosymmetric dimer with two $\text{Zr}(\text{O}t\text{-Bu})_3(\text{NH}_2\text{CD}_2\text{Ph})$ units bridged by two oxygen atoms of the OAt ligands. The Zr–N bond distance (2.41 Å) is also consistent with a Zr– NH_2R species²⁴ rather than a zirconium amido.²³ More importantly, a crystal of the dimeric zirconium complex **8** was found to be catalytically active in the ester–amide exchange reactions. There is ample literature precedent for X-ray crystal structures of zirconium dimer complexes.²⁵

(c) Further NMR Studies. The X-ray crystal structure of **8** provides important insight into the ^1H NMR spectrum of the zirconium complexes shown in Figure 3b. Regarding the predicted N–H proton patterns for the ^1H NMR spectrum of **8** (cf. Figure 5a), the H_{8a} and H_{8b} protons are magnetically nonequivalent and likely account for the two coupled, doublet peaks at δ 5.05

and 4.53. The geminal coupling constant ($J_{ab} = 11.2$ Hz) is similar to that reported for zirconium–amine complexes in the literature.^{24d} At this point, we speculated that the downfield shift of the methylene protons of benzylamine is likely caused by the deshielding effect of the aromatic rings of the OAt ligands. We also suspected that the two additional singlet peaks in Figure 3b (δ 5.14 and 4.44) may be derived from additional zirconium species.

Further NMR experiments were conducted to understand the solution-phase zirconium catalyst structure.¹⁷ First, over a magnitude of concentration (0.005–0.05 M) or in the presence of varying amount of amine (1.0–5.0 equiv), ¹H NMR spectra of Zr(*Ot*-Bu)₄/HOAt/PhCH₂NH₂ (cf. Figure 3a) did not show any observable changes which rules out the possibility of an equilibrium between monomeric and multimeric zirconium species. Second, the ¹H NMR spectrum of the mother liquor after crystallization of **8** was identical to homogeneous solutions of **8**, which excludes the possibility of two distinct zirconium complexes which are not interconvertible at room temperature. On the basis of these results, we speculate that complex **8** is likely in equilibrium with conformer **9** (Figure 5b) which may be derived from 180° rotation of the N–O bond of **8**. In proposed conformer **9**, the two N–H protons on the same amine (H_{9a} and H_{9b}; H_{9c} and H_{9d}) are equivalent, but the N–H protons on different amines are nonequivalent, which is consistent with the observation of two singlet peaks in Figure 3b (δ 5.14 and 4.44).

Variable-temperature NMR experiments from –50 to +85 °C were conducted in toluene-*d*₈ to support exchange between structures **8** and **9**.¹⁷ Although coalescence was not reached for the NH protons even at 85 °C, apparent coalescence was observed for the aromatic protons *ortho* to the N atom of the OAt ligands. As the temperature increases, the two doublet peaks average progressively through coalescence to one doublet peak which represents the average line shape of **8** and **9**. Moreover, two-dimensional T-ROESY²⁶ exchange spectra were acquired at different temperatures.¹⁷ At 30 °C, exchange cross-peaks were observed between all possible amine hydrogen atoms (H_{8a–d} and H_{9a–d}) both within each conformer and between both conformers, while no cross-peaks were found below 0 °C. The relative intensity of the exchange cross-peaks, as well as the temperature-dependent behavior, strongly supports a dynamic process in solution phase between structures **8** and **9**. Therefore, conformers **8** and **9** of the dimeric zirconium complexes are apparently the only catalyst forms found in a 1:1:1 mixture solution of Zr(*Ot*-Bu)₄, HOAt, and benzylamine over a concentration range of 0.005–0.05 M.

At this stage, due to the anticipated high energy barrier for the simple N–O bond rotation mechanism, we speculate that N–O bond rotation occurs through a complex mechanism likely involving Zr–O or Zr–N bond dissociation/reassociation²⁷ and nitrogen pseudorotation. Further studies will be needed to determine the operative mechanisms for this dynamic process.

(d) Kinetic Studies. To further understand the mechanism of the zirconium-catalyzed ester–amide exchange process, we performed preliminary kinetic studies using in situ FTIR spectroscopy²⁸ by monitoring the reaction at room temperature between methyl 3-phenylpropionate and benzylamine. Because of the dynamic nature of the ester–amide process, initial rate kinetics was conducted to understand the catalyst and substrate behavior during a short beginning period in which the catalyst structure is assumed to be constant. In all cases, the initial rates under certain substrate and catalyst concentration were obtained by monitoring the formation of the product amide via the C=O stretch at 1681 cm^{–1}. The reaction rate was found to exhibit first-order dependence on both ester and amine concentration at 5 mol % catalyst loading. The rate dependence on zirconium concentration was also found to be first order.¹⁷ This result, taken together with the fact that only dimeric zirconium species **8/9** were observed over a magnitude of concentration in the NMR spectroscopic studies, indicates that

the active catalyst is likely the dimeric zirconium complexes **8/9** rather than a homolytic monomer.²⁹

(e) Summary of Initial Mechanistic Studies. In line with the available mechanistic, structural, and kinetic data, we propose the generalized reaction pathway for ester–amide exchange as shown in Scheme 1. Ligand exchange of HOAt with *tert*-butyl alcohol results in a dynamic mixture of Zr–OAt species which may afford the dimeric zirconium species³⁰ **8** and **9** in the presence of amines. Intramolecular hydrogen bonding between the nitrogen atom of the OAt ligand and the amine NH³¹ may enhance the nucleophilicity of the amines and self-assembly to form dimers **8/9** in which both zirconium metal centers are hexacoordinate.^{24c,25b–d}

Coordination of an ester to one zirconium metal center³² results in formation of dimeric species **10** or **11** by breaking a bridging Zr–O bond. The amine in **10/11** then may attack the coordinated ester in an intramolecular fashion through a six-member (path a) or four-member (path b) transition state to afford the amide product. The OAt ligand may also serve as an internal general base³³ to facilitate amide formation. Subsequent exchange of the *tert*-butoxide of the zirconium complex **12** by the byproduct alcohol in the presence of amines would regenerate the dynamic species **13** for further catalysis.

Conclusions

We have developed an efficient catalytic ester–amide exchange process by employing group (IV) metal alkoxides in conjunction with activators including HOAt, HOBt, and HYP. The reactions proceed smoothly over a wide range of structurally diverse esters and amines without removal of alcohol byproducts. Applications involving acid- or base-sensitive and complex substrates fully demonstrate the potential value of the methodology in the synthesis of complex molecules. Preliminary mechanistic studies on the Zr(*Or*-Bu)₄–HOAt system indicate that the active catalyst is likely a dimeric zirconium species based on X-ray crystallographic analysis. Further applications of the ester–amide exchange to complex molecule synthesis and additional mechanistic studies are currently in progress and will be reported in future publications.

Supplementary Material

Refer to Web version on PubMed Central for supplementary material.

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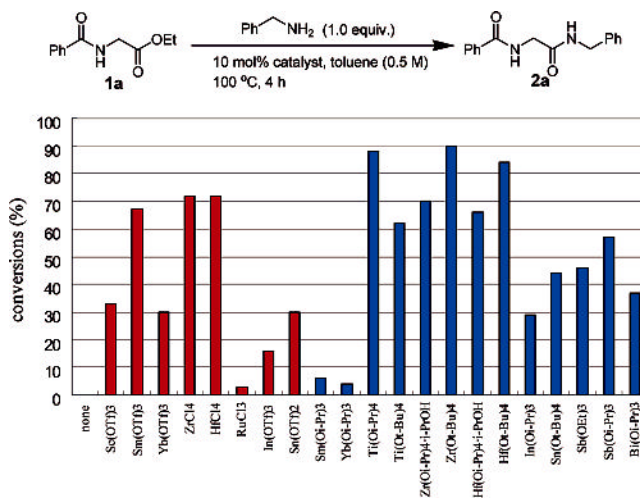

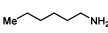
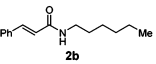


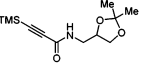
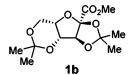
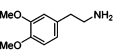
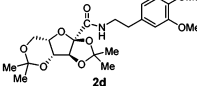
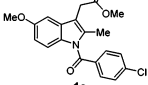
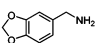
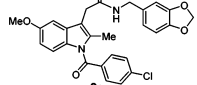


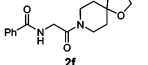
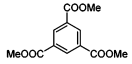

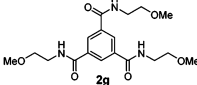

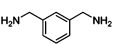
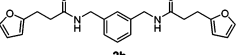

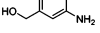
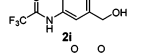
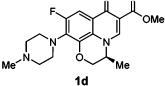

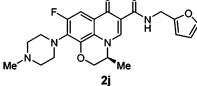
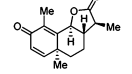

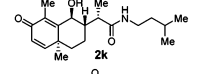


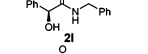


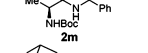


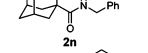


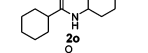


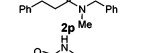
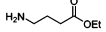

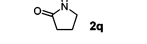


Figure 1. Results of catalyst screening for ester–amide exchange using benzylamine and ethyl hippurate. Conversion based on ¹H NMR analysis of the crude reaction mixture.

entry	ester	amine	product	additive	temp (°C)	time (h)	conversion (%) ^a	yield (%) ^b
1	 R= Me R= Bn R= Allyl R= <i>n</i> -Bu R= <i>t</i> -Bu		 2b	HOAt	100	12	95	95
						12	91	88
						12	98	94
						24	87	86
						24	51 ^d	50
2			 2c	HOBt	60	12	95	91
3	 1b		 2d	HOAt	100	12	99	98
4	 1c		 2e	HYP	60	12	80	76
5			 2f	HOBt	100	12	99	95
6			 2g	HOBt	100	2	99	94
7			 2h	HOBt	100	12	90	75
8			 2i	HOBt	rt	24	96 ^c	92
9	 1d		 2j	HOAt	100	12	99	99
10			 2k	HOBt	rt	24	97	92
11			 2l	HOAt	60	48	92(43) ^f	80 ^g
12	 NH-Boc		 2m	HOAt	60	12	98	97 ⁱ
13			 2n	HOAt	100	24	90 ^e	89
14			 2o	HOBt	100	12	90 ^d	88
15			 2p	HYP	100	48	99 ^d	98
16			 2q	HOAt	rt	24	91	90

^a Reaction conditions: 1.00 mmol ester, 1.10 mmol amine, 0.10 mmol Zr(*Or*-Bu)₄, 0.10 mmol additive, and 1 mL toluene (1.0 M). ^b Conversion based on ¹H NMR analysis of the crude reaction mixture. ^c Isolated yield after purification by silica gel chromatography. ^d Neat. ^e Concentration = 4.0 M, THF as solvent. ^f Data for uncatalyzed reactions are indicated in the parentheses. ^g Concentration = 5.0 M. ^h 97% ee (ester with 98% ee employed). ⁱ 99% ee (ester with 99% ee employed).

Table 3.
Ester–Amide Exchange: Reaction Scope^a

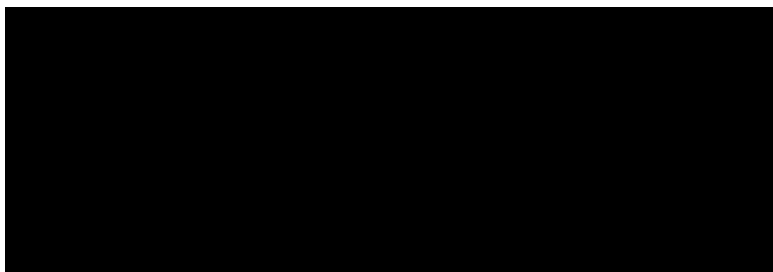


Figure 2.
Substrate limitations.

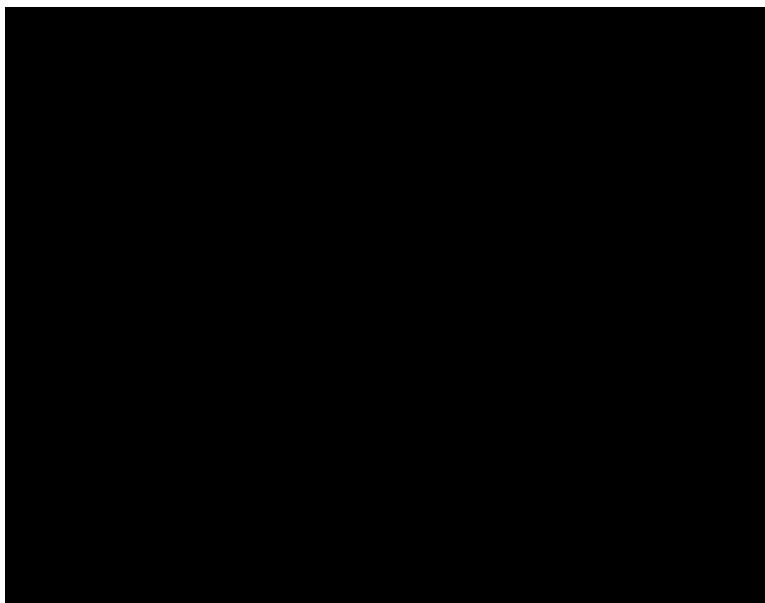


Figure 3. ^1H NMR studies in benzene- d_6 . (a) $\text{Zr}(\text{O}t\text{-Bu})_4 + \text{HOAt} + \text{PhCH}_2\text{NH}_2$ (1:1:1). (b) $\text{Zr}(\text{O}t\text{-Bu})_4 + \text{HOAt} + \text{PhCD}_2\text{NH}_2$ (1:1:1). (c) $\text{Zr}(\text{O}t\text{-Bu})_4 + \text{HOAt} + \text{PhCH}_2\text{ND}_2$ (1:1:1). (d) $\text{Zr}(\text{O}t\text{-Bu})_4 + \text{HOAt} + n\text{-hexylamine}$ (1:1:1).

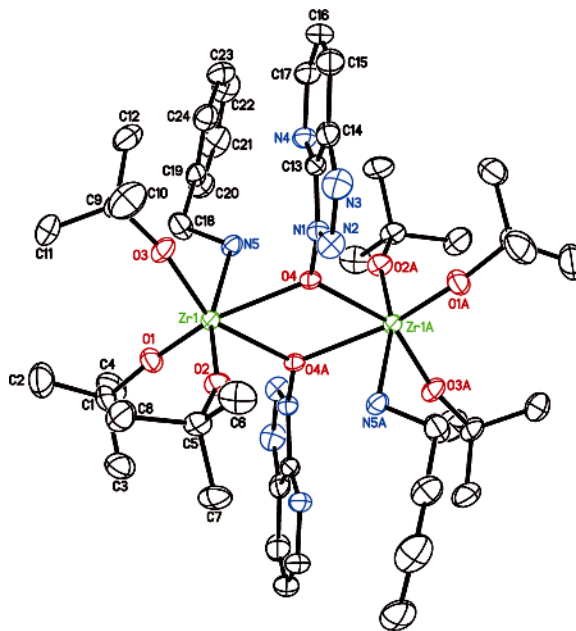


Figure 4. Molecular structure of dimeric zirconium species **8** with 50% probability ellipsoids. Selected bond distances (Å): Zr(1)–O(1) = 1.9147(15); Zr(1)–O(2) = 1.9386(14); Zr(1)–O(3) = 1.9233(15); Zr(1)–O(4) = 2.2881(14); Zr(1)–O(4A) = 2.2906(14); Zr(1)–N(5) = 2.4127(19). Selected angles (deg): O(1)–Zr(1)–O(4) = 154.71(6); O(2)–Zr(1)–O(4) = 89.42(6); O(3)–Zr(1)–O(4) = 94.15(6); O(4)–Zr(1)–O(4A) = 63.67(6); O(1)–Zr(1)–N(5) = 89.60(7); O(3)–Zr(1)–N(5) = 85.26(7); O(2)–Zr(1)–N(5) = 164.60(7); O(4)–Zr(1)–N(5) = 76.27(6); O(4A)–Zr(1)–N(5) = 76.89(6).

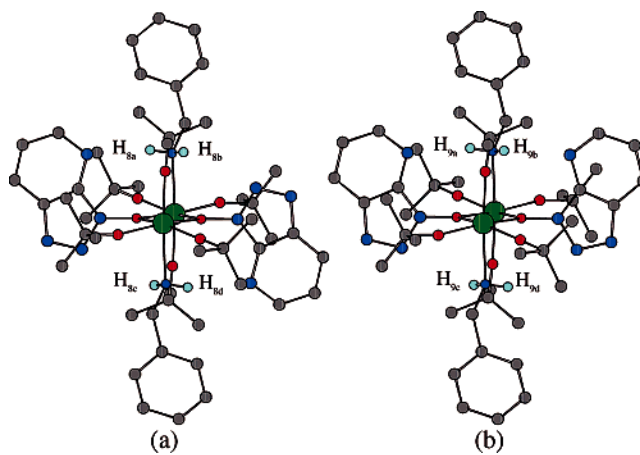
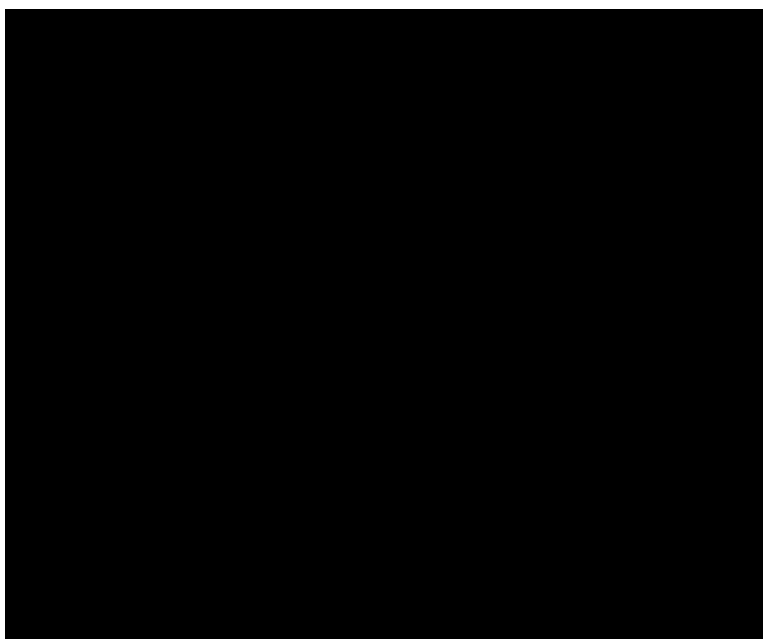



Figure 5. Molecular model (Chem3D) of structure **8** (a) and proposed conformer **9** (b).



Scheme 1.
Generalized Reaction Pathway

Table 1

Additive Screening^{a,b}

	none	HOBt	HOAt	PFP	HYP	DMAP
Ti(Oi-Pr) ₄	30	24	17	11	30	34
Zr(Oi-Bu) ₄	33	79	90	81	85	24
Hf(Oi-Bu) ₄	38	80	84	77	75	35

^aReaction conditions: ethyl hippurate (0.50 mmol), benzylamine (0.50 mmol), catalyst (0.05 mmol), additive (0.10 mmol), toluene (1 mL), 60 °C, 1 h. Percent conversion based on ¹H NMR analysis of the crude reaction mixture.

^bHOBt = 1-hydroxybenzotriazole, HOAt = 1-hydroxy-7-azabenzotriazole, PFP = pentafluorophenol, HYP = 2-hydroxypyridine, DMAP = 4-(dimethylamino)pyridine.

Table 2
Evaluation of Catalyst Composition and Reaction Solvent^a

entry	Zr(O <i>t</i> -Bu) ₄ : HOAt	solvent	conditions	conversion (%) ^b
1	2:1	toluene	60 °C, 1 h	85
2	1:1	toluene	60 °C, 1 h	96
3	1:2	toluene	60 °C, 1 h	90
4	1:3	toluene	60 °C, 1 h	85
5	1:4	toluene	60 °C, 1 h	78
6	1:1	toluene	rt, 12 h	97 (92 ^{cd})
7	1:1	benzene	rt, 12 h	97 ^c
8	1:1	DCE	rt, 12 h	85 ^c
9	1:1	THF	rt, 12 h	95 ^c
10	1:1	1,4-dioxane	rt, 12 h	80 ^c
11	1:1	CH ₃ CN	rt, 12 h	85 ^c

^aReaction conditions: ethyl hippurate (0.50 mmol), benzylamine (0.50 mmol), Zr(O*t*-Bu)₄ (0.05 mmol), HOAt and solvent (1 mL).

^bConversion based on ¹H NMR analysis of the crude reaction mixture.

^c1.1 equiv of benzylamine employed.

^dIsolated yield after purification by silica gel chromatography.