

# Structure of FliM provides insight into assembly of the switch complex in the bacterial flagella motor

Sang-Youn Park\*, Bryan Lowder†, Alexandrine M. Bilwes\*, David F. Blair†, and Brian R. Crane\*\*

\*Department of Chemistry and Chemical Biology, Cornell University, Ithaca, NY 14850; and †Department of Biology, University of Utah, Salt Lake City, UT 84112

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**Bacteria switch the direction their flagella rotate to control movement. FliM, along with FliN and FliG, compose a complex in the motor that, upon binding phosphorylated CheY, reverses the sense of flagellar rotation. The 2.0-Å resolution structure of the FliM middle domain (FliM<sub>M</sub>) from *Thermotoga maritima* reveals a pseudo-2-fold symmetric topology similar to the CheY phosphatases CheC and CheX. A variable structural element, which, in CheC, mediates binding to CheD ( $\alpha 2'$ ) and, in CheX, mediates dimerization ( $\beta 2'$ ), has a truncated structure unique to FliM ( $\alpha 2'$ ). An exposed helix of FliM<sub>M</sub> ( $\alpha 1$ ) does not contain the catalytic residues of CheC and CheX but does include positions conserved in FliM sequences. Cross-linking experiments with site-directed cysteine mutants show that FliM self-associates through residues on  $\alpha 1$  and  $\alpha 2'$ . CheY activated by BeF<sub>3</sub><sup>-</sup> binds to FliM with  $\approx 40$ -fold higher affinity than CheY ( $K_d = 0.04 \mu\text{M}$  vs.  $2 \mu\text{M}$ ). Mapping residue conservation, suppressor mutation sites, binding data, and deletion analysis onto the FliM<sub>M</sub> surface defines regions important for contacts with the stator-interacting protein FliG and for either counterclockwise or clockwise rotation. Association of 33–35 FliM subunits would generate a 44- to 45-nm-diameter disk, consistent with the known dimensions of the C-ring. The localization of counterclockwise- and clockwise-biasing mutations to distinct surfaces suggests that the binding of phosphorylated CheY cooperatively realigns FliM around the ring.**

**M**any bacteria use flagella operated by rotary motors to swim. Switching the sense of flagellar rotation between clockwise (CW) and counterclockwise (CCW) determines whether the cell tumbles or swims smoothly (for reviews, see refs. 1–4). Binding of the phosphorylated form of the response-regulator CheY (CheY-P) to the motor triggers the change in rotation. The histidine kinase CheA controls generation of CheY-P in response to chemoreceptor occupancy. Depending on the organism, different types of phosphatases terminate the CheY-P signal (e.g., CheC/CheX/FliY in *Thermotoga*, *Bacilli*, and *Spirochetes* or CheZ in  $\beta$ -,  $\delta$ -, and  $\gamma$ -proteobacteria, which include *Escherichia coli*) (5).

Bacterial flagella are composed of multiple copies of >20 different proteins (1). EM has generated detailed images of the  $\approx 45$ -nm *Salmonella typhimurium* flagellar basal body that embeds in the inner membrane and extends into the cytoplasm (6–8). The MS-ring, formed from  $\approx 26$  copies of the protein FliF, is located in the cytoplasmic membrane (8). The C-ring, which extends from the MS-ring into the cytoplasm, is formed mainly from the two proteins FliM ( $\approx 35$  copies per motor) and FliN ( $\approx 100$  copies per motor). FliG ( $\approx 25$  copies per motor), a multidomain protein, associates with FliF in the MS-ring and FliM/FliN in the C-ring and also interacts with the ion-conducting stator protein MotA (1). *In vivo* genetic experiments, *in vitro* affinity blotting, coprecipitation, and yeast two-hybrid systems show that FliM, FliN, and FliG together form the “switch complex” (1, 6, 7, 9–16). In *Bacillus subtilis* and *Thermotoga maritima*, the switch complex also probably includes the CheY-phosphatase FliY. The switch complex is essential for (i) flagellar assembly, (ii) torque generation, (iii) binding CheY-P, and (iv) changing the sense of the motor rotation (switching).

Structural information is now available for most of the proteins that compose the switch complex. The crystal structure for a FliN

fragment (residues 68–154 of 154 residues) reveals a tightly intertwined dimer of largely  $\beta$ -sheet-containing subunits (17). Cross-linking studies (16) indicate that FliN forms a donut-shaped tetramer that could fit into a ring-like feature at the base of the C-ring observed in EM reconstructions (6). The structure for the FliG region that binds to FliM (residues 115–327 of 334 residues) shows two distinct domains linked by a 20-residue-long, possibly flexible linker (18, 19). Mutations in both domains of FliG reduce binding to FliM; mutations in the helical linker affect CCW/CW switching and can suppress motility defects in the stator proteins (18, 20).

To switch rotation direction, CheY-P binds directly to the well conserved FliM N-terminal peptide (LSQXEIDALL) contained on the N-terminal domain of FliM (FliM<sub>N</sub>). This peptide recognizes the face of CheY-P opposite the phosphorylation site more tightly than unphosphorylated CheY (9–11, 21) because of structural changes that propagate within CheY upon phosphorylation (22).

The middle domain of FliM (FliM<sub>M</sub>, residues 45–242) has low, but detectable, sequence similarity with the CheC/CheX/FliY family of CheY phosphatases (23, 24). The CheC and CheX phosphatases have pseudo-2-fold symmetry that likely arose from gene duplication (24). Well conserved segments of sequence on two long projecting helices ( $\alpha 1$  and  $\alpha 1'$ ) are essential for the dephosphorylation of CheY-P (24). FliM neither conserves these residues nor has phosphatase activity (10, 25, 26). Lastly, FliM also contains a C-terminal domain (FliM<sub>C</sub>, residues 250–328) that resembles FliN and binds FliN in the overall flagellar assembly (17). *T. maritima* FliM and FliN form a stable FliM<sub>1</sub>FliN<sub>4</sub> solution complex (17).

Based on the structure of *T. maritima* CheC (24), we generated a soluble fragment of *T. maritima* FliM (FliM<sub>NM</sub>) that does not contain the FliN homology domain. Herein, we report the 2.0-Å resolution crystal structure of FliM<sub>M</sub> and describe structural relationships among CheC, CheX, and FliM that may have implications for how CheY-P interacts with the flagellar switch. Cross-linking studies based on the FliM structure indicate that FliM self-associates in a side-to-side arrangement, which would allow cooperative switching within the flagella motor. Surprisingly, an  $\alpha$ -helix that mediates FliM self-assembly corresponds to regions of CheC and CheX essential for dephosphorylation of CheY.

## Results

**FliM<sub>M</sub> Resembles the Chemotaxis Phosphatases CheC and CheX.** The structure of *T. maritima* FliM<sub>M</sub> (residues 44–226) was determined at 2.0-Å resolution by multiwavelength anomalous diffraction of a single-site mercury derivative (Table 1). Among the 1–249 residues of the expressed FliM<sub>NM</sub> protein, the N-terminal 43 residues and C-terminal  $\approx 20$  residues are absent because of a tryptic digestion that was required for crystal growth. The structure of FliM<sub>M</sub> shares

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Abbreviations: CCW, counterclockwise; CheY-P, phosphorylated CheY; CW, clockwise.

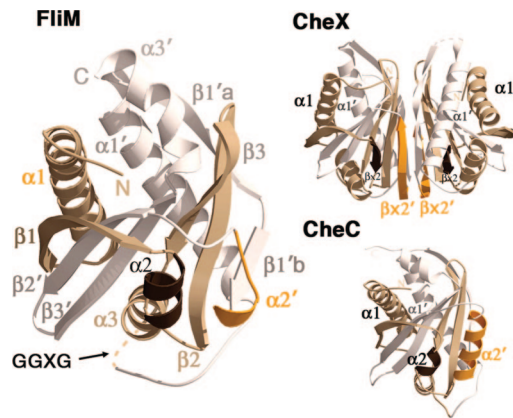
Data deposition: The atomic coordinates have been deposited in the Protein Data Bank, www.pdb.org (PDB ID code 2HP7).

†To whom correspondence should be addressed. E-mail: bc69@cornell.edu.

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**Fig. 2.** Structure of FliM reveals homology to the CheC/CheX phosphatase family. Ribbon diagrams show topologies and secondary structural elements for FliM (Left), CheX (Upper Right), and CheC (Lower Right). Pseudo-2-fold axes relate one-half of the monomer units (white) to the other (tan). The  $\alpha 2'/\beta x'$  regions (orange), which differ in structure among the three proteins, dimerize CheX, associate CheC with CheD, and mediate FliM self-interactions. The conserved, but disordered, GGXG motif links the two halves of FliM.

in the presence of  $\text{BeF}_3^-$ . The  $K_d$  between unphosphorylated CheY and the CheA P2 domain ( $K_d = 0.2 \mu\text{M}$ ), which docks CheY for phosphorylation by CheA, lies between the values for FliM<sub>NM</sub>-CheY and the FliM<sub>NM</sub>-CheY- $\text{BeF}_3^-$  (32).

In CheC, important residues for CheY dephosphorylation activity reside on  $\alpha 1$ ; hence, we probed whether  $\alpha 1$  of FliM participates in direct binding to CheY. We mutated a conserved exposed residue (Glu-60) in FliM  $\alpha 1$  to a cysteine residue and modified it with a bulky nitroxide spin-label (MTSSL; methanethiosulfonate spin label). This modification had no appreciable effect on the FliM<sub>NM</sub>-binding affinity for CheY ( $K_d = 1.4 \pm 0.2 \mu\text{M}$ ) or CheY- $\text{BeF}_3^-$  ( $K_d = 29 \pm 4 \text{ nM}$ ). Thus, interactions between CheY- $\text{BeF}_3^-$  and  $\alpha 1$  of FliM<sub>M</sub> do not make a major contribution to overall affinity.

**The N Terminus of FliM Orders upon Binding to CheY.** FliM<sub>NM</sub> (29 kDa) elutes on a size-exclusion column at a volume corresponding to a higher molecular mass ( $\approx 44 \text{ kDa}$ ) than expected for a globular protein of its mass. In contrast, FliM<sub>M</sub> (23 kDa) elutes at a volume appropriate for its size and very similar to that of CheC (also 23 kDa). Thus, the N-terminal segment of FliM (FliM<sub>N</sub>) increases the hydrodynamic radius of the protein and can be considered struc-

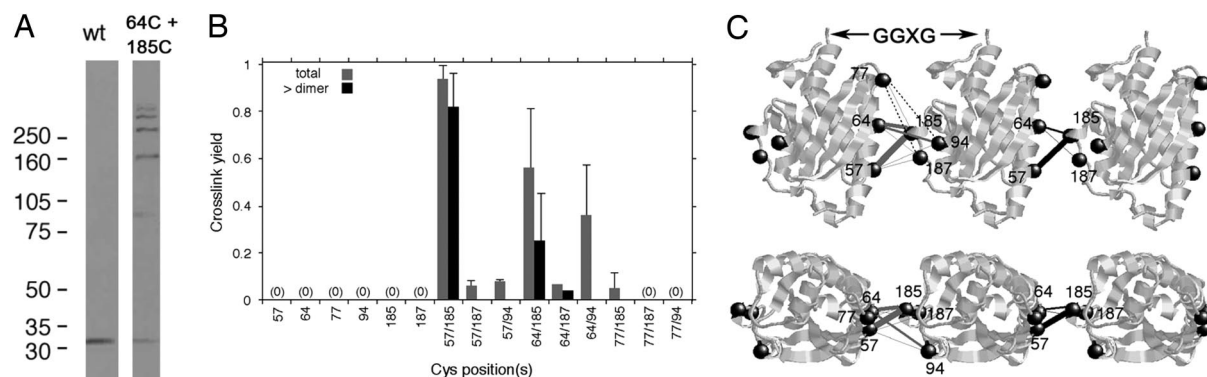
turally disordered. In contrast, both the FliM<sub>NM</sub>-CheY and the FliM<sub>NM</sub>-CheY- $\text{BeF}_3^-$  complexes (42 kDa) elute at molecular masses expected for globular complexes of this size. This finding indicates that binding either unphosphorylated or phosphorylated CheY to FliM<sub>N</sub> generates a more compact structure, at least in the absence of other flagellar components. An  $\approx 35$ -residue linker of weak sequence conservation connects the CheY-binding N-terminal peptide to the FliM<sub>M</sub> domain. Near invariance of residues Tyr-39-Asp/Asn-40 in the middle of this linker (Fig. 6) suggests that this region is important for FliM function.

**Cross-Linking Studies of FliM Subunit Associations.** End-on views of the C-ring show that it is composed of  $\approx 34$  subunits spaced at  $\approx 4$ -nm intervals (6). On the basis of previous cross-linking results, it has been proposed that FliM is positioned in the middle of the C-ring wall, between FliG and FliN (16). The dimensions of FliM<sub>M</sub> ( $3 \times 3.5 \times 5 \text{ nm}$ ) are a good fit for this location, with the intermediate dimension corresponding most closely to the observed intersubunit spacing. To test this model for FliM subunit arrangement, we performed targeted cross-linking experiments on *E. coli* FliM with single or double Cys replacements at positions on the hypothesized FliM-FliM subunit interface. Disulfide cross-linking of the protein in cells was induced by iodine treatment, and products were examined on anti-FliM immunoblots (Fig. 3).

Three Cys pairs (57/185, 64/185, and 64/94 *T. maritima* numbering) allowed efficient cross-linking into dimers and larger multimers (Fig. 3). Cross-linking yield was greatest for the pairs 57/185 and 64/185 (residues on  $\alpha 1$  and  $\alpha 2'$ ); these pairs showed some cross-linking even before the addition of iodine and a ladder of products extending to heptamer after oxidation (Fig. 3A). Other Cys pairs tested showed either a much lower level of cross-linking (57/187, 57/94, 64, 187, and 77/185) or no cross-linking (77/94, 77/187, 77/185, 77/187, 77/94, 57/187, and 57/94) upon treatment with iodine. No cross-linking was observed with any of the single-Cys controls (Fig. 3B). A similar pattern was observed in both flagellate and nonflagellate strains. Thus, the cross-linking reflects a specific interaction between subunits, which appears to occur whether or not the protein is assembled into the motor.

## Discussion

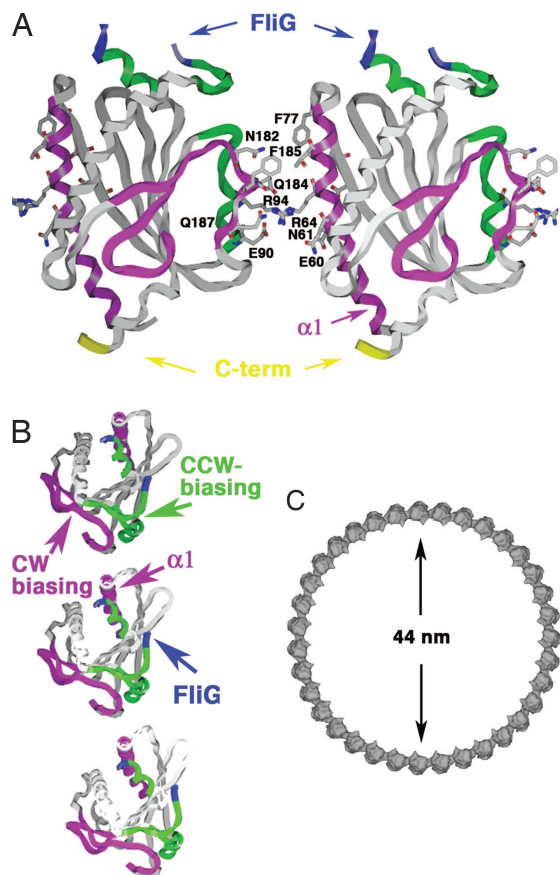
**The N-Terminal CheY-P-Binding Peptide.** An  $\approx 35$ -residue linker connects the conserved CheY-binding peptide (LSQXEIDALL) to the rest of the FliM protein. A large increase in hydrodynamic radius for FliM<sub>NM</sub> compared with FliM<sub>M</sub> indicates that FliM<sub>N</sub> has considerable disorder in the absence of CheY and other motor components, which likely explains why crystallization required its



**Fig. 3.** Targeted cross-linking to delineate FliM self-interactions. (A) Anti-FliM immunoblot showing a ladder of cross-linked products formed in cells by the 64/185 double-Cys *E. coli* FliM mutant. Wild-type (wt) FliM shows no cross-linking. (B) The total cross-link yield (dimer species or larger, gray) and the fraction larger than dimer (black) for single and paired Cys mutants. Error bars represent 1 SD. (C) Three FliM subunits arranged to explain the cross-linking data. Line thickness indicates relative yields, and line colors key to the data panel of B, with gray lines (between Left and Center subunits) representing total cross-linking, black lines (between Center and Right subunits) representing greater-than-dimer yields, and dashed lines indicating pairs of positions that failed to cross-link.







**Fig. 5.** Assembly of FliM in the C-ring. (A) FliM self-association model based on cross-linking data, functional analyses, and intersubunit spacing within the C-ring (see Figs. 3 and 4). FliM self-associates through interactions mediated by largely hydrophilic side chains of  $\alpha 1$ ,  $\beta 1'$ , and the  $\alpha 2'$ - $\alpha 2$  region on the opposing subunit. The GGXG motif implicated in binding FliG is partially disordered (blue). The C terminus of the molecule projects from the bottom to interact with FliN. (B) Top view of three FliM subunits in the C-ring. Switching may involve rotation of the subunits to place the CCW-biasing patch (green) within the subunit interface. (C) An assembly of 35 subunits would generate a C-ring of diameter 44 nm.

conserved residues (Fig. 4B). Interestingly, mutations at a few sites result in either CW or CCW biases depending on the type of residue introduced; these positions lie at the border of the CW- and CCW-biasing regions (Fig. 4C, yellow spheres).

**Cross-Linking Studies Support FliM Self-Association Mediated by  $\alpha 1$  and  $\alpha 2'$ .** Efficient cross-linking of the 57/185 and 64/185 Cys pairs (Fig. 3) indicates that adjacent FliM subunits in the C-ring are in close contact through these positions. The structure shows that, within a FliM subunit, these residues are separated by 33 Å ( $\beta$ -carbon to  $\beta$ -carbon), thus making intramolecular cross-links very unlikely. Given a typical separation of 4 Å between  $\beta$ -carbons of disulfide-bonded Cys residues, adjacent FliM subunits are predicted to be spaced at  $\approx 37$  Å, in close agreement with the spacing of 39 Å deduced from EM images (6, 7). Other positions that cross-linked fall on the same edges of FliM as residues 65 and 185 and are also expected to be within cross-linking distance if adjacent FliM subunits orient similarly (i.e., with the same end up) and associate by interactions between  $\alpha 1$  and  $\alpha 2'$ .

**FliM Self-Assembly in the C-Ring.** Data from cross-linking, mutant studies, and residue conservation when taken with the FliM<sub>M</sub> structure and overall dimensions of the C-ring (6, 7) indicate that 33–35 copies of FliM can associate in a ring of the appropriate size

(Fig. 5). Orientations of FliM that maintained  $<10$ -Å separations between the major cross-linking sites ( $C\beta$ -positions) and  $<16$  Å between the minor sites were computationally arranged into a ring of radius 220 Å that contained 33–35 copies of FliM, with the convex side of FliM<sub>M</sub> facing the convex side of the ring. Side-chain orientations and subunit positions were optimized within the interfacial regions with the program MULTIDOCK (36) (Fig. 5A). The resulting subunit interactions (Fig. 5B) associate  $\alpha 1$  and  $\beta 1'$  with  $\alpha 2'$ ,  $\alpha 2$ , and the  $\beta 1'$  C-terminal end in the adjacent subunit, thereby matching  $\alpha 1$  with the CW-biasing region (magenta spheres in Fig. 4C). The GGXG motif (Fig. 5A) and  $\alpha 3$ - $\alpha 1'$  loop project from the top of the ring, permitting interaction with FliG. The position of  $\beta 1'$  on the exterior of the ring and not within the subunit interface is consistent with deletions in this region permitting flagellation but not motility (Fig. 4A). The latter suggests that  $\beta 1'$  is important for directly or indirectly mediating functional interactions with the stator. The C terminus of the FliM<sub>M</sub> domain extends on the bottom face for attachment to the FliN-interacting domain. The surface area buried between FliM subunits in this association is only  $\approx 170$  Å<sup>2</sup> per subunit and involves mainly long hydrophilic side chains (57% hydrophilic surface, Fig. 5A). In CW mode, minor rotation of the FliM subunits may disrupt this interface and allow the CCW-biasing region (green regions on Figs. 4C and 5) to mediate contacts between subunits. Although this model assumes a symmetric assembly of FliM in the C-ring, this may not necessarily be the case. The symmetry of FliF-FliG rings allows only  $\approx 26$  copies of FliG to engage the  $\approx 34$ -fold symmetric C-ring (6–8). Thus, FliM could be found in at least two different states, with some copies lacking interactions with FliG or perhaps sharing interactions with the same FliG.

**How Does CheY-P Mediate Switching?** Could CheC and FliM have similar structures because they conserve a mode of interaction with CheY-P mediated through  $\alpha 1$  or  $\alpha 1'$ ? The current data weigh against this possibility. No CCW-biasing mutants localize to these helices, and we have not been able to detect binding of activated CheY to these regions. Instead, cross-linking shows that  $\alpha 1$  participates in an interface with  $\beta 1'$ - $\alpha 2'$  on an adjacent subunit. Studies of mutants suggest that CCW rotation requires this mode of assembly (because CW-biasing mutation sites localize here). On the contrary, CCW-biasing mutants localize to a neighboring patch involving  $\alpha 2$  and the  $\alpha 3$ - $\alpha 1'$  loop. Thus, CheY-P may cause switching by favoring an alternative mode of FliM association accessed by a concerted rotation of the subunits. Changes in the assembly of FliN tetramers below FliM could also be coupled to FliM reorganization (16). Reorientation of FliM<sub>M</sub> and FliN likely alters how FliG engages the ion-conducting stator protein MotA. Importantly, a side-to-side association of FliM around the C-ring allows for a cooperative transition between two alignment states; consistent with the remarkable sensitivity of the switch to CheY-P concentration (33, 37).

## Experimental Procedures

**Protein Preparation.** The genes encoding *T. maritima* FliM residues 1–249 (FliM<sub>NM</sub>), which includes the CheY-binding peptide and the CheC-like domain, FliM residues 46–242 (FliM<sub>M</sub>), which includes the CheC-like domain only, and CheY (full-length, residues 1–120) were PCR cloned into the vector pET28a (Novagen) and expressed with a 6-histidine (His) tag in *E. coli* strain BL21-DE3 (Novagen). The proteins were purified on Nickel-NTA columns, and their His-tags were removed by thrombin digestion (38). Further purification on a Superdex75 sizing column (Amersham Pharmacia) was followed by concentration (Centriprep; Amicon) in GF buffer (50 mM Tris, pH 7.5, and 150 mM NaCl). The complex of FliM<sub>NM</sub> and CheY was coeluted on the Superdex75 column.

**Crystallization and Data Collection.** Initial FliM<sub>NM</sub> ( $\approx 40$  mg/ml) crystals appeared after 3 months in an  $\approx 2$ - $\mu$ l drop (1:1 mixture of

protein in GF buffer and reservoir) from a sealed well under vapor diffusion against a reservoir of 30–40% PEG 4000, 0.1 M Tris-HCl, pH 8.5, and 0.2 M sodium acetate. Optimized crystals grew overnight by adding  $\approx 1 \mu\text{g/ml}$  trypsin, which cleaves after residue 43 and removes FliM<sub>N</sub>. Mercury-derivatized crystals were grown in the presence of 1 mM ethyl mercury chloride. Diffraction data for both native (2.5 Å) and mercury-derivatized (2.7 Å) FliM<sub>M</sub> crystals (space group P4<sub>3</sub>2<sub>1</sub>2, one molecule per asymmetric unit, 30% solvent) were collected under a 100 K nitrogen stream at the National Synchrotron Light Source (X25) on a CCD detector (Quantum 315; Area Detector Systems). Diffraction data were collected at three wavelengths chosen to optimize the mercury anomalous signal and processed by HKL2000 (39) (Table 1).

A higher resolution (2.0 Å) data set for FliM<sub>M</sub> was obtained at the Cornell High-Energy Synchrotron Source (F2) under a 100 K nitrogen stream on a CCD detector (Q4; Area Detector Systems). These latter crystals grew in 1 month from a FliM<sub>NM</sub>-CheY complex ( $\approx 100 \text{ mg/ml}$ ) in an  $\approx 2\text{-}\mu\text{l}$  drop equilibrated by vapor diffusion against a reservoir of 0.8 M Na K tartrate and 0.1 M Hepes, pH 7.5 (Hampton Research). These crystals also contained protein that underwent proteolysis of FliM<sub>N</sub> at residue 43 and were isomorphous to those grown from the PEG conditions.

**Structure Determination and Refinement.** Patterson analysis revealed one mercury atom bound per asymmetric unit. The program SOLVE/RESOLVE (40, 41) was used to generate experimental phases from the multiwavelength anomalous diffraction data collected at three wavelengths (Table 1). The initial FliM<sub>M</sub> model was built manually with XFIT (42) to 2.8-Å resolution and then improved with the program ARP/wARP (43) against 2.0-Å resolution data. The final model (residues 44–228) was refined with the program CNS (44) after water molecule placement (final  $R$ -factor = 0.224,  $R_{\text{free}}$  = 0.249; Table 1). Although the latter crystal was grown from preformed FliM<sub>NM</sub>-CheY complex, no additional electron density corresponding to FliM<sub>N</sub> or CheY was observed.

**Site-Directed Mutagenesis and Cysteine Blockage.** A cysteine point mutation in FliM (E60C) was introduced by QuickChange mutagenesis (Stratagene) and verified by DNA sequencing. The mutant protein was expressed and purified as described above and bound to a nickel-NTA-affinity column. The column bed was exchanged with GF buffer containing 5–10 mM MTSSL (1-oxyl-2,2,5,5-tetramethylpyrrolinyl-3-methyl)-methanethiosulfonate; Toronto Research). After 4 h at room temperature and overnight at 4°C, unreacted MTSSL was washed off with GF buffer. After a 6- to 12-h incubation of the column with thrombin, the protein was

eluted with GF buffer. Incorporation of the label was confirmed by ESR spectroscopy.

**Isothermal Titration Calorimetry (ITC).** Protein concentrations were determined by the RC/DC assay (Bio-Rad, Hercules, CA) with cytochrome *c* as standards for FliM<sub>NM</sub> (29.1 kDa), FliM<sub>NM</sub> E60C-MTTSL (29.1 kDa), FliM<sub>M</sub> (22.8 kDa), and CheY (13.2 kDa). Before titration, samples of FliM<sub>NM</sub>, FliM<sub>M</sub>, and CheY were dialyzed against GF buffer. To mimic the phosphorylated state of CheY, BeF<sub>3</sub><sup>-</sup> was added to the dialysis GF buffer (GF buffer plus 0.5 mM BeCl<sub>2</sub>, 3 mM NaF, and 1 mM MgCl<sub>2</sub>) before the titration experiments. [Higher concentrations of BeF<sub>3</sub><sup>-</sup> and Mg<sup>2+</sup> (5 mM BeCl<sub>2</sub>, 27 mM NaF, and 8 mM MgCl<sub>2</sub>) give a similar binding affinity.] Calorimetric measurements with a VP-ITC titration calorimeter (MicroCal, Northampton, MA) were carried out by titrating CheY (0.5–1 mM) into FliM (50–100  $\mu\text{M}$ ) at 26°C. The thermodynamic parameters were determined by fitting to a single site-binding model with the Origin software package (MicroCal).

**Disulfide Cross-Linking Studies.** Cross-linking studies of FliM were carried out in *E. coli*, as described (45). Briefly, cells were cultured, pelleted, and resuspended in a buffer containing 20 mM sodium phosphate, pH 7.4, and 150 mM NaCl, to an OD<sub>600</sub> of 10. Cells were incubated for at least 10 min on ice, and then controls were treated with *N*-ethylmaleimide (NEM) (final concentration 20 mM); experimental samples were treated with 0.2 mM I<sub>2</sub> added from a 20 mM stock in 95% ethanol. Samples were left on ice for 10 min, then NEM was added to experimental samples to block unreacted sulfhydryls. After 5 min, cells were pelleted, resuspended in non-reducing gel-loading buffer containing 7% SDS, boiled, loaded on gels, and analyzed by SDS/PAGE and immunoblotting (16, 45).

**C-Ring Modeling.** Orientations of FliM were computationally placed in a C-ring of radius 43–46 nm that contained 33–35 subunits. Knowledge of the efficient cross-linking sites put strong constraints on possible orientations of subunits relative to the C-ring axis. Orientations and side-chain positions were optimized for an interacting dimer with MULTIDOCK (36) and the resulting subunits placed back into a C-ring of appropriate size and checked for maintenance of the cross-linking distances.

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