Efficient production of [*n*]rotaxanes by using template-directed clipping reactions

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In this article, we report on the efficient synthesis of well defined, homogeneous [n]rotaxanes (n up to 11) by a template-directed thermodynamic clipping approach. By employing dynamic covalent chemistry in the form of reversible imine bond formation, [n]rotaxanes with dialkylammonium ion (-CH₂NH₂⁺CH₂-) recognition sites, encircled by [24]crown-8 rings, were prepared by a thermodynamically controlled, template-directed clipping procedure, that is, by mixing together a dumbbell compound containing a discrete number of -CH₂NH⁺₂CH₂- ion centers with appropriate amounts of a dialdehyde and a diamine to facilitate the [n]rotaxane formation. A 21-component self-assembly process is operative during the formation of the [11]rotaxane. The oligomeric dumbbells containing -CH2NH2+CH2- ion recognition sites were prepared by a stepwise protocol. Several of the dynamic [n]rotaxanes were converted into their kinetically stable counterparts, first by reduction ("fixing") of imine bonds with the BH3 THF complex, then by protonation of the complex by addition of acid.

dynamic covalent chemistry | molecular recognition | polyrotaxanes | self-assembly | template-directed synthesis

echanically interlocked and knotted compounds, such as rotaxanes (1–5), catenanes (6–10), suitanes (11, 12), trefoil knots (13-17), Borromean rings (18-20), and Solomon knots (21), represent challenging synthetic goals that have nevertheless been realized. These molecular compounds are usually synthesized by a template-directed approach (22) that depends on molecular recognition and self-assembly processes. Recently, their potential applications as molecular switches for nanoelectronics (23, 24) and molecular actuators for constructing artificial muscles (25), for fabricating smart surface materials (26), and for controlling the nanoscale release of molecules trapped in mesoporous silica (27-29) were demonstrated. Polyrotaxanes and well defined, homogeneous oligorotaxanes, in which the recognition sites on a dumbbell (an axle terminated by bulky stoppers) are encircled by large rings or macrocycles (wheels) by dint of molecular recognition, have become (30-36) one of the most intensively investigated subjects in mechanical chemistry. A general synthetic method for making rotaxanes, namely, the "threading-followed-by-stoppering" approach (Fig. 1, method A), involves (30-32) several macrocycles. First, the macrocycles are threaded onto oligomeric or polymeric axles carrying recognition sites at prescribed intervals along the axles to form pseudorotaxanes, then both ends of the axles are stoppered with bulky groups. Although this approach is relatively simple, it does not provide complete control over the number of threaded macrocycles, that is, the rings or beads are often not threaded onto all of the available recognition sites on the axles. Alternatively, a template-directed "clipping" approach (Fig. 1, method B), in which the macrocycles are formed from acyclic precursors in the presence of templating recognition sites on the dumbbells, has provided (33-36) a versatile means for the construction of some lower-order rotaxanes. Nonetheless, the efficient synthesis of well defined, homogeneous, higher-order polyrotaxanes continues to be a challenge to synthetic chemists.

Recently, dynamic covalent chemistry (37–40), exemplified by reversible imine formation (41, 42), metal–ligand exchange (43), and olefin metathesis (44, 45), has been demonstrated to be an



Fig. 1. Conceptual approaches to the template-directed syntheses of polyrotaxanes by using different protocols. (*Method A*) The "threading-followed-by-stoppering" approach. (*Method B*) The thermodynamically controlled clipping approach.

effective tool for the preparation of various exotic mechanically interlocked molecular compounds. It has been found that, in the presence of an appropriate template, one of the possible compounds in the dynamic library, after mixing the different components, can be amplified to give the thermodynamically most stable product. We have reported (see refs. 46-49) an example of such a template-directed synthesis of linear and branched [n]rotaxanes (n = 2-4) by employing dynamic covalent chemistry in the form of reversible imine formation (Fig. 2A). In the presence of the dumbbell-shaped compound 1-H·PF₆ containing a -CH₂NH₂⁺CH₂ion recognition site, the condensation of 2,6-pyridinedicarboxaldehyde (2a) and tetraethyleneglycol bis(2-aminophenyl)ether (3)forms selectively and near quantitatively a [24]crown-8 ring that becomes clipped onto the dumbbell. Such thermodynamically controlled, template-directed amplification is driven by a series of noncovalent bonding interactions that include $[N^+-H^{--}X]$ (X = O or N) and [N⁺C–H···O] hydrogen bonds and aromatic π – π interactions between the dumbbell and the ring. The thermodynamic product, a [2]rotaxane, was converted into a stable [2]rotaxane by reduction ("fixing") of the two imine bonds. Moreover, such a template-directed, thermodynamic clipping approach has proven (48, 49) to be effective and efficient in the synthesis of sterically bulky, mechanically interlocked dendrimers. Inspired by the success of this thermodynamically controlled approach, we became inter-

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Abbreviations: TFA, trifluoroacetic acid; Boc, tert-butoxycarbonyl; PCC, pyridinium chlorochromate; HR-ESI-MS, high-resolution electrospray ionization mass spectra.

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Fig. 2. Extrapolating from the past to the future in the synthesis of rotaxanes. (A) An example of the template-directed synthesis of a [2]rotaxane by using a clipping reaction. (B) The proposed template-directed synthesis of [n + 1]rotaxanes by employing clipping reactions on the dumbbells **DB-H**_n·n**P**F₆ as templates.

ested in synthesizing well defined, homogeneous, oligo- and polyrotaxanes under template control. In particular, we questioned whether mixing well defined homogeneous, dumbbell compounds **DB-H**_n $\cdot n$ PF₆ that already contain a known number of n $-CH_2NH_2^+CH_2$ ion recognition sites, together with *n* equivalents of the dialdehyde 2a (or its alkoxy derivative 2b) and n equivalents of the diamine 3, would afford (Fig. 2B) an [n + 1]rotaxane in a one-pot, multicomponent self-assembly process. This process is much more challenging than the synthesis of randomly threaded polyrotaxanes for the following reasons: (i) it requires the synthesis of dumbbell-shaped templates with a well defined number of ion centers; (ii) subsequently, the formation of the [n] rotaxanes relies on successful and efficient template-directed condensations of (2n-1) components [one dumbbell plus (n-1) 2a or 2b plus (n-1)1) **3** in one pot]; and (*iii*) the fixing of the dynamic [n] rotaxanes to give kinetically stable [n] rotaxanes after reduction of (2n - 2) imine bonds in a one-step, one-pot reaction. Herein, we report a detailed investigation of the efficient syntheses of well defined, homogeneous, higher-order oligo- and polyrotaxanes, employing the template-directed, thermodynamically controlled clipping approach (Fig. 1, method B).

Results and Discussion

The stepwise synthesis of the oligomeric dumbbell templates DB- $H_n n PF_6$ is summarized in Fig. 3. The $-CH_2NH_2^+CH_2^-$ ion recognition centers were generated first by reductive amination with derivatives of benzylamines and benzaldehydes, then by protonation of the secondary amines and counterion exchange. In the synthesis of **DB-H**_n $\cdot n$ PF₆, 1 eq of *p*-xylenediamine (4) and 2 eq of the monoformyl-terminated half dumbbells MA-m (m = 0, 1, 2, 4, and 6), which contain a well defined number of tert-butoxycarbonyl (Boc)-protected dialkylamine functions, were condensed, affording the corresponding imines. In particular, the 3,5-dimethoxybenzyl groups serve as bulky stoppers to prevent the dethreading of rings from the axles of dumbbell components of the rotaxanes. Subsequently, the imine functions obtained after condensation were converted quantitatively into dialkylamino groups in 5(m) by reduction with NaBH₄. Treatment of 5(m) with trifluoroacetic acid (TFA) resulted in the quantitative removal of all of the Boc protecting groups to afford the DB-H_nnTFA derivatives. After counterion exchange with saturated aqueous NH₄PF₆ solution, the corresponding dumbbell compounds $DB-H_n \cdot nPF_6$ containing $-CH_2NH_2^+CH_2$ ion recognition sites were obtained in high yield. Alternatively, the synthesis of **DB-H**_nnPF₆ could also be performed (Fig. 3) by treating 3,5-dimethoxybenzylamine (6) and the diformylterminated oligomers **DA-**m (m = 0, 1, 2, 4, and 8) and employing synthetic protocols similar to those described earlier in this paragraph.

The mono- and diformyl-terminated oligomers, **MA-m** and **DA-m**, respectively, are key intermediates in the synthesis of the dumbbell templates. Both compounds were prepared by efficient repetitive protocols. The syntheses of **MA-m** started with condensation between the commercially available 3,5-dimethoxybenzalde-hyde (**MA-0**) and methyl 4-(aminomethyl)benzoate (**8a**), affording

the expected imine, which was then converted (Fig. 4) into the free amine 9(0,0) on treatment with NaBH₄. The amino group was protected with Boc groups by reacting the product with Boc₂O and triethylamine in CHCl₃ to yield the fully protected compound 10(0,0). The ester group in 10(0,0) was then converted into a hydroxymethyl group in 11(0,0) by reduction with lithium aluminum hydride in THF. Finally, the hydroxymethyl group was converted into a formyl function (compound MA-1) by oxidation of 11(0,0) with pyridinium chlorochromate (PCC) in CH₂Cl₂. The aldehyde MA-1 has a molecular structure similar to that of the aldehyde MA-0, except that it possesses an additional $-CH_2N(Boc)CH_2-$ unit. Thus, by repeating this iterative synthetic cycle, the monoformyl-terminated compound MA-2 was obtained after a four-step procedure.

Although this repetitive synthetic approach is straightforward and can lead conceptually to higher oligomers with m > 3, the growth of the repeating units is too tedious, requiring, as it does, multiple-step synthesis. To expedite the synthesis of the higher oligomers, that is, **MA-m** (m > 2), a compound analogous to **8**a,



Fig. 3. Synthetic route to the dumbbell templates $DB-H_n \cdot nPF_6$.



Fig. 4. Synthetic route to the monoformyl-terminated oligomers MA-m.

namely 8b, which carries an additional -CH2N(Boc)CH2- unit, was synthesized [see supporting information (SI) Scheme 3] and then used as another key building block in the subsequent synthetic work. By using the already established synthetic protocol, the formyl oligomers MA-4 and MA-6 were prepared in four and eight steps, respectively, from the aldehyde MA-2 by involving the iterative synthesis cycles with 8b as the building block in place of 8a. Similarly, the bisformyl derivatives **DA**-m (m = 2, 4, and 8) were prepared (Fig. 5) by the same iterative procedure. The syntheses started with terephthaldehyde (DA-0). The dialdehyde DA-2 was prepared by using 8a as a building block. After each synthetic cycle, the number of N(Boc) units increases by 2 and 4, respectively. With all these intermediates to hand, dumbbells **DB-H**_n $\cdot n$ PF₆ (with n =2, 3, 4, 6, 10, and 14) were produced in amounts in excess of 100 mg. All of these intermediates, as well as the final target compounds, were characterized by standard spectroscopic techniques (see SI *Text*). For example, the high-resolution electrospray ionization mass spectra (HR-ESI-MS) of the dumbbells **DB-H**_nnPF₆, after neutralization with base, showed (SI Fig. 9) well defined isotopic distribution patterns for the $[M + H]^+$ molecular mass peaks. At the same time, they exhibit symmetrical-looking ¹H NMR spectra in agreement with the assigned molecular structures.

The clipping reactions to form the dynamic [*n*]rotaxanes were conducted in nitromethane (MeNO₂) by mixing together the dumbbell template **DB-H**_{*n*}nPF₆ with *n* eq each of compounds **2a** and **3**. The condensations were followed by ¹H NMR spectroscopy and HR-ESI-MS analyses. The dumbbell templates **DB-H**_{*n*}nPF₆ (especially in the higher oligomers) exhibited poor solubilities in MeNO₂, forming suspensions. Upon addition of **2a** and **3**, the mixtures turned into a clear, golden-yellow solution in a few minutes when the dumbbell templates **DB-H**_{*n*}nPF₆ (where *n* = 2, 3, 4, and 6) were used, affording [3]-, [4]-, [5]-, and [7]rotaxanes, respectively. The ¹H NMR spectra demonstrated (Fig. 6) the complete formation of the corresponding [*n* + 1]rotaxanes. The distinct, sharp

peaks that correlate with the [24]crown-8 macrocycle are observed; for example, the peaks for imine protons (H-C=N), the peaks for pyridine rings (a and b) and aryl rings (c-f), and ethylene glycol chains (not shown), are all in agreement with the peaks of the dynamic [2]rotaxane investigated in ref. 46. Interestingly, two sets of resonances are observed for the aromatic protons of the macrocycles present in the [4]-, [5]-, and [7]rotaxanes, the ratios between the two sets of signals calculated by integration of the spectra, being 2:1, 1:1, and 1:2, respectively. These observations can be explained by the constitutionally heterotopic environments of the macrocycles surrounding the dumbbells, that is, in the [4]rotaxane, the two homotopic macrocycles adjacent to the stopper (R_A , signals a-f) are heterotopic with respect to the central macrocycle (R_B , signals a'-f'). In the [5] rotaxane, rings R_A are different from rings R_B , and in [7] rotaxane, rings R_B and R_C share very similar chemical environments that differ from rings R_A . The slight difference between rings R_B and R_C is even expressed in the separation of the peaks for the imine protons (H'—C=N; Fig. 6D). In addition, the secondary dialkylammonium sites $(-NH_2^+)$ on the dumbbells also show two sets of signals for the higher [n] rotaxanes. The formation of these [n]rotaxanes is further supported (see SI Fig. 10) by their HR-ESI-MS. Intense peaks associated with the corresponding ions after the loss of a certain numbers of PF₆⁻ counterions are clearly observed in the mass spectra. All of these MS and ¹H NMR spectroscopic data prove that the template-directed, thermodynamic clipping approach already used in the preparation (46, 47) of the [2]rotaxane is also applicable for the higher-order [n]rotaxanes, at least as far as n = 7.

The formation of the [11]rotaxane (a 21-component selfassembly) and the [15]rotaxane (a 29-component self-assembly) using similar clipping protocols, however, encountered practical problems associated, most likely, with the extremely poor solubilities of the dumbbell templates in MeNO₂, conferring low solubilities on the rotaxanes as well. Specifically, the clipping reaction for



Fig. 5. Synthetic route to the bisformyl-terminated oligomers DA-m.



Fig. 6. Partial ¹H NMR spectra (400 MHz) of the dynamic [*n*]rotaxanes (*n* = 3, 4, 5, and 7) after mixing the corresponding dumbbells **DB-H**_n·*n*PF₆, **2a**, and **3** in CD₃NO₂ (δ = 5.8–10.2 ppm). Signals labeled with a–f are correlated to the resonances of the ring close to the stoppers (*R*_A), and the signals labeled with a'–f' are assigned to the resonances of other rings (*R*_B and *R*_C). The peaks for protons i and j locate at about δ = 4.68 ppm (not shown).

the formation of the [11]rotaxane was performed under moderately dilute conditions, for example, 2.5 mg of the dumbbell in 10 ml of CD_3NO_2 , wherein the mixture became nearly clear within 2 h. ¹H NMR spectra and HR-ESI-MS (not shown) revealed partial formation of the desired [11]rotaxane with other products dominating the reaction mixture. Changing the solvent to CD_3CN did not enhance the formation of the desired [11]rotaxane was even more discouraging insofar as the suspension in the reaction did not become clear even under highly dilute conditions and with stirring at room temperature for several days. Heating of the reaction mixture led to decomposition of the starting materials.

To address these issues, we decided to use alkyloxyl pyridinedicarboxaldehyde 2b (see SI Scheme 4 for its preparation) in which the additional octyloxyl unit is expected to improve significantly the solubilities of the polyrotaxanes formed. The clipping reactions of the dumbbells $DB-H_n$ nPF_6 with 2b and 3 were conducted under conditions similar to those used with 2a clipping reactions and work well in the formation of [n] rotaxanes (where n = 3, 4, 5, and 7), as indicated by the ¹H NMR spectroscopy and the HR-ESI-MS (see SI Figs. 11 and 12). Benefiting from the solubilizing groups present in 2b, the clipping reaction of the dumbbell $DB-H_{10}\cdot 10PF_6$ with 2b and **3** proceeds as rapidly as for the smaller [n] rotaxanes (where n =3, 4, 5, and 7). A golden-yellow solution was obtained within a few minutes after mixing the components and the ¹H NMR spectrum shows (Fig. 7) clearly that the major species present in the CD_3NO_2 solution is the desired [11]rotaxane. It is similar to that of the [7]rotaxane prepared under similar conditions. Two sets of imine signals are observed for all the [n]rotaxanes when n > 3. The ratios calculated (Fig. 7B) from the peaks for the imine protons, H—C—N to H'—C—N is 1:4, confirm the efficient formation of the [11]rotaxane in which heterotopic rings $R_B R_G R_D$, and R_E have similar chemical environments and are markedly different from those of the rings R_A . The HR-ESI-MS of the mixture reveals intense peaks associated with the molecular ions $[M - 8PF_6]^{8+}$, $[M - 7PF_6]^{7+}$, $[M - 6PF_6]^{6+}$, $[M - 5PF_6]^{5+}$, and $[M - 4PF_6]^{4+}$ in the reliable mass/charge range (500–2,500) of the instrument (see SI Fig. 12*e*), once again supporting the formation of the [11]rotaxane.

Alas, however, mixing of the dumbbell $DB-H_{14}$ ·14PF₆ with 2b and 3 in MeNO₂ failed to give a clear solution; even under highly dilute conditions and after prolonged stirring time, no convincing experimental data were obtained that pointed to the formation of the desired [15]rotaxane. The very low solubility of the dumbbell template finally put a limit on the template-directed, thermodynamic synthesis of the linear polyrotaxanes in one-pot reactions, at least with hexafluorophosphate anions as the counterions.

The dynamic [2]rotaxanes (see refs. 46 and 47) and some of the branched [4]rotaxane dendrimers (see refs. 48 and 49) containing imine bonds were "fixed" in their kinetically stable forms by reduction of the imine bonds with the BH3 THF complex without any need for chromatographic separations. The reduction of the [n] rotaxanes (n = 3, 4, 5, 7, and 10) reported here is not such an easy task because all of the (2n - 2) imine bonds in the macrocycles arranged along the dumbbell template have to be reduced at the same time. The dynamic [n] rotaxanes in MeNO₂ were reduced by addition of 1 M BH₃·THF complex (2 eq per imine bond). This solution was stirred at room temperature for 16 h. After removal of the solvent, the residue was treated with 2 M NaOH (aq) and extracted with $CHCl_3$ to give the neutral [n] rotaxanes. After purification by preparative TLC, the neutral [n] rotaxanes were acidified with TFA, and counterion exchange with saturated NH_4PF_6 (aq) afforded the fixed [n]rotaxanes. However, the efficiency of the fixing process has its limitations with the increasing numbers of macrocycles. The pure fixed [3]-, [4]-, and [5]rotaxanes were isolated in 77%, 74%, and 40% yields, respectively. All of these [n]rotaxanes were purified by preparative TLC to remove impurities remaining after reduction. The reduction of dynamic [7]rotax-



Fig. 7. Partial ¹H NMR spectra (400 MHz) of the dynamic [*n*]rotaxanes (n = 7 and 11) after mixing the corresponding dumbbells **DB-H**_{*n*}, **2b**, and **3** in CD₃NO₂ ($\delta = 5.8-10.4$ ppm). Signals labeled with a–e are correlated with the resonances of the rings close to the stoppers (R_A), and the signals labeled with a'–e' are assigned to the resonances of other rings (R_B , R_C , R_D , and R_E). The peaks for protons i and j locate at about $\delta = 4.69$ ppm (not shown).



Fig. 8. Partial ¹H NMR spectra (400 MHz) of the fixed [*n*]rotaxanes (n = 3, 4, and 5) in CD₃SOCD₃ ($\delta = 5.8$ –9.0 ppm). Signals labeled with a–f are correlated with the resonances of the rings close to the stoppers (R_A), and the signals labeled with a'–f' are assigned to the resonances of other rings R_B . The peaks for protons i and j locate at about $\delta = 4.75$ ppm (not shown).

ane and [11]rotaxane yielded large amounts of by-products from which the fully fixed rotaxanes could not be separated. This limitation is ascribed to the partial cleavage and dissociation of the macrocycles from the dumbbell templates during the reduction. This observation is comparable to the fixing process in the higherorder branched [4]rotaxane dynamic dendrimers, where steric hindrance is also operative (49). The diffusion of the BH₃·THF to the imine bonds and the subsequent reduction has to compete with the imine dissociation process, and this balance is more difficult to control with the higher-order [n] rotaxanes. The ¹H NMR spectra of the pure [3]-, [4]-, and [5]rotaxanes are shown in Fig. 8. The [4]- and [5]rotaxanes display two sets of resonance signals for the fixed macrocycles, with the integration ratios of 2:1 and 1:1, respectively. This observation, again, can be explained by the environments of rings R_A compared with rings R_B . Similarly, two sets of resonance signals for the $-NH_2^+$ protons can also be observed. The structural assignments of the [3]-, [4]-, and [5]rotaxanes are further supported (SI Fig. 13) by the HR-ESI-MS, wherein intense peaks correspond to positive ions after the loss of a certain number of PF_6^- ions. All the peaks give isotopic distributions in agreement with the calculated values.

Conclusion

We have developed a highly efficient template-directed, thermodynamically controlled clipping approach to some well defined, homogeneous [n]rotaxanes (with n to 11). The synthesis is based on the formation of two imine bonds in a [24]crown-8 macrocycle from acyclic precursors, a dialdehyde and a diamine, by dynamic covalent chemistry in the presence of secondary dialkylammonium ion templates present in specifically synthesized and well characterized dumbbells. Because this protocol represents one of the most efficient ways to make mechanically interlocked compounds, one might expect that it will also be applied to the template-directed synthesis of even more intricate compounds, including molecular necklaces, dendritic polyrotaxanes, polycatenanes, and so on. Although the extent of [n]rotaxane formation is so far limited to n =11 (a 21-component self-assembly process) because of solubility constraints, they could be overcome in the future by attaching solubilizing groups to the dumbbell templates as well as to macrocycles. The efficiency of the fixing of dynamic [n]rotaxanes by reduction of the imine bonds shows some dependence on n, that is, it occurs with decreased efficiency as n becomes larger. The fixed [3]-, [4]-, and [5]rotaxanes as pure, well characterized compounds have been successfully prepared.

The importance of being able to synthesize, in high yields, [n]rotaxanes, where n is a double-digit number, cannot be overly stressed. (While this manuscript was being written, Leigh's group described an alternative approach to the synthesis of [n] rotaxanes by using a template-directed clipping methodology. The distinctiveness of their approach lies in the controlled iterative addition of macrocycles onto a *single* binding site on the rotaxanes' dumbbell precursor. See ref. 50.) Such polyrotaxanes, in particular, when both the dumbbell and ring component can carry (positive) charges and so give the mechanically interlocked polyelectrolyte character, are candidates for studying the dependence of their rheological behavior on pH, on the choice of anions and solvents, and so forth. Also, [n]rotaxanes into which constitutionally different rings have been inserted in a controlled manner hold promise as templates for the production of artificial main-chain polymers containing numerous monomer units whose sequence can be predetermined in a manner reminiscent of many biopolymers.

Materials and Methods

Compound 3 was synthesized according to the procedure reported in ref. 46. All of the other starting materials are commercially available from Aldrich (St. Louis, MO) or VWR (West Chester, PA) and were used as received. All solvents were purified and dried before use. Column chromatography was performed on Silica Gel 60 (Merck, Whitehouse Station, NJ; $40-60 \mu m$, 230-400 mesh). Deuterated solvents (Cambridge Isotope Laboratories, Cambridge, MA) for NMR spectroscopic analysis were used as received. All NMR spectra were recorded on Avance-400 (Bruker, Billerica, MA; at 400 MHz) and Avance-500 (Bruker; at 500 MHz) spectrometers. All chemical shifts are quoted in parts per million relative to tetramethylsilane with the residual solvent peak as a reference standard. Mass spectra were recorded on an Ion Spec 7.OT Ultima FTMS with ESI or MALDI-TOF ion sources. Detailed synthetic procedures and spectroscopic characterizations of all of the new intermediate compounds and the desired dumbbells (**DB-H**_{*n*}n**PF**₆) are presented in the *SI Text*. The template-directed thermodynamic clipping reactions and subsequent fixing reactions were performed by using a general protocol summarized as follows.

The dumbbell template, **DB-H**_nnPF₆ (5–10 mg), compound 2a or 2b(n eq), and compound 3(n eq) were mixed in a minimum amount of CD₃NO₂ (0.75-2 ml). A clear golden-yellow solution was obtained in a few minutes (for n = 10 using **2b**). ¹H NMR spectra and ESI mass spectra of the solution were recorded until they did not register any changes over a 24-h period. A 1 M BH₃·THF complex in THF (2 eq per imine bond) was added to the solution. The reduction was complete in 16 h as observed by ¹H NMR spectroscopy. The solvents were removed under vacuum, and 2 M NaOH (aq) and CHCl₃ were added. The organic layer was washed with H₂O and dried (Na₂SO₄), and the solvent was removed under vacuum. The residue was then purified by preparative TLC on silica gel plates by using different eluents (CHCl₃/MeOH = 4:1 for the [3]rotaxane; CHCl₃/Et₃N = 3:2 for the [4]- and [5]rotaxanes) to give the neutral rotaxanes, which were dissolved in CH₂Cl₂ before a few drops of TFA were added. The solvents were then removed under vacuum, and the residue was redissolved in a minimum amount of MeOH. Saturated aqueous NH₄PF₆ was next added to the solution to yield a white precipitate. The mixture was concentrated under vacuum to remove the excess of MeOH and the precipitate was collected, washed with H_2O , and dried under vacuum in the presence of P_2O_5 . Pure, fixed [3]-, [4]-, and [5]rotaxanes were isolated in 77%, 74%, and 40% yields, respectively. The fixed higher-order [*n*]rotaxanes could not be isolated.

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