Interlaboratory Performance of a Microarray-Based Gene Expression Test to Determine Tissue of Origin in Poorly Differentiated and Undifferentiated Cancers

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Clinical workup of metastatic malignancies of unknown origin is often arduous and expensive and is reported to be unsuccessful in 30 to 60% of cases. Accurate classification of uncertain primary cancers may improve with microarray-based gene expression testing. We evaluated the analytical performance characteristics of the Pathwork tissue of origin test, which uses expression signals from 1668 probe sets in a gene expression microarray, to quantify the similarity of tumor specimens to 15 known tissues of origin. Sixty archived tissue specimens from poorly and undifferentiated tumors (metastatic and primary) were analyzed at four laboratories representing a wide range of preanalytical conditions (eg, personnel, reagents, instrumentation, and protocols). Cross-laboratory comparisons showed highly reproducible results between laboratories, with correlation coefficients between 0.95 to 0.97 for measurements of similarity scores, and an average 93.8% overall concordance between laboratories in terms of final tissue calls. Bland-Altman plots (mean coefficients of reproducibility of 32.48 \pm 3.97) and κ statistics (κ > 0.86) also indicated a high level of agreement between laboratories. We conclude that the Pathwork tissue of origin test is a robust assay that produces consistent results in diverse laboratory conditions reflecting the preanalytical variations found in the everyday clinical practice of molecular diagnostics laboratories. (J Mol Diagn 2008, 10:67-77; DOI: 10.2353/jmoldx.2008.070099)

In the initial pathological evaluation of tumors with an uncertain primary origin, especially those found in unexpected or multiple locations or with poorly differentiated morphologies, the tissue of origin (TOO) can remain hard to identify. These malignancies often require extensive clinical workup. Recently, diagnostic algorithms to aid clinicians in their management of the most challenging patients with uncertain primary cancers have been developed (National Comprehensive Cancer Network. NCCN Clinical Practice Guidelines in Oncology. Occult Primary (Version 2.2007). 2007. Available at: http:// www.nccn.org/professionals/physician_gls/PDF/occult. pdf. Accessed March 1, 2007).¹⁻³ However, even with guideline-directed use of immunohistochemistry, electron microscopy, and advanced imaging procedures, the primary tumor is ultimately identified in only \sim 20 to 25% of living patients with metastatic tumors for which the primary site is not apparent after the initial workup.4,5 Overall, patients are given the diagnosis of exclusion-tumor of unknown origin or carcinoma of unknown primary—in \sim 2 to 5% of all diagnosed cancers.^{5–7} The recent guidelines of the National Comprehensive Cancer Network (NCCN) emphasize the importance of identifying the TOO in carcinoma of unknown primary patients so that cancer-specific treatment recommendations can be followed. Patients in whom the primary cancer is diagnosed have been shown in a prospective clinical study to have a longer survival compared to patients in whom the TOO remains unknown.⁸

Recently, newer diagnostic techniques have been evaluated to improve classification of clinicopathologically ambiguous tumors and thereby allow more tissue-

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directed therapy. Advanced immunohistochemistry panels, proteomic expression tests, and gene expressionbased analyses using quantitative real-time polymerase chain reaction (qRT-PCR) have shown some promising preliminary results in identifying the TOO, but these tests have generally been limited to categorization of seven or fewer tissue types.^{9–13} One qRT-PCR-based assay recently demonstrated an overall 87% accuracy in classifying tumor specimens into 28 tissue types, covering 32 different tumor classes, but that accuracy dropped to 71% when classifying high-grade specimens (ie, poorly differentiated or undifferentiated), and assay reproducibility in diverse laboratory settings was not reported.¹⁴

Gene expression microarrays, which capture data from tens of thousands of expressed genes in a single test, have the potential to allow a more accurate classification of tumors of unknown primary, including those with high histological grade. In recent years, researchers have used microarray platforms to address several of the most challenging diagnostic and prognostic situations in oncology. These include, for example, identification of gene-expression-based models that proved to have high rates of concordance in their outcome predictions for breast cancer patients¹⁵ and creation of gene expression profiles that predicted the risk of recurrence in non-smallcell lung cancer.¹⁶

Several studies have demonstrated the feasibility of using genome-wide gene expression profiling to classify uncertain tumors according to TOO and have envisioned a future application in the clinical setting.^{11,14,17,18} Until now, using high-density microarray platforms in the clinical environment has proved challenging for two main reasons. First is the inherent multivariate aspect of testing using this technology, which is related to the complexity of accurately interrogating and interpreting expression signals from the thousands of genes that might help distinguish the dozen or more tissue types of highest interest. The fundamental challenges are both logistical and computational, eg, the need for a 1000 or more well-characterized tissue specimens in the training set, and the tendency to overfit an algorithm to a specific training set, as well as the risk of uncorrected artifacts related to signal saturation or sequence error that reduce sensitivity. Although microarrays are theoretically suited to these challenges, reliability in accurately classifying several hundred clinical specimens into more than a dozen potential tissue types has not been demonstrated.

The second major challenge that microarray technology has faced in becoming a routine diagnostic tool is related to interlaboratory variability. Preanalytical variability can be introduced at any stage of the multistep procedure of microarray analysis, including collecting and storing tissue specimens and then extracting, isolating, and preparing labeled RNA. Differences in specimen handling,^{19,20} total RNA isolation,^{21,22} and RNA amplification and labeling,^{23–27} have been identified as prime sources of analytical variability. Importantly, microarray design, manufacturing, and quality control have matured to the point of providing excellent technical performance,²⁸ and thus, implementation of robust standard operating procedures for gene expression analysis in high-complexity molecular diagnostics laboratories might be able to overcome this challenge. $^{\mbox{29}}$

The Pathwork TOO test (Pathwork Diagnostics, Sunnyvale, CA) is a microarray-based gene expression diagnostic test for determining the similarity of tumors of unknown origin to cancers from 1 of 15 known TOOs. The test uses proprietary normalization and classification algorithms and a companion high-density oligonucleotide microarray (Pathchip, manufactured for Pathwork Diagnostics by Affymetrix, Inc., Santa Clara, CA) to measure the expression of 1668 gene probe sets or markers. The molecular similarity of each tumor specimen's expression pattern is compared to 15 distinctive patterns from the different tissue types covered by this test. For each specimen, the algorithm reduces the highly complex expression data into 15 separate similarity scores (SSs), one score for each potential tissue type. These continuous scores (scale 0 to 100) are reported to the pathologist, who then establishes whether or not a particular tissue type is present in the specimen. As of the date of submission of this manuscript, the test was under Food and Drug Administration review and could not yet be used for diagnostic procedures.

In this study, we evaluated the analytical performance characteristics of this microarray-based test for tumor TOO. By comparing test results from replicate specimens analyzed in four laboratories representing a wide range of preanalytical and analytical conditions (eg, protocols, personnel, reagents, and timing), the study primarily addresses the test's reproducibility across multiple sites and, thereby, gauges the test's potential usefulness in actual clinical environments.

Materials and Methods

Overall Study Design

This study was designed to evaluate the performance of the Pathwork TOO test when performed at multiple laboratories using archived frozen clinical specimens. Three academic laboratories and one commercial laboratory were enrolled to ensure that the variability found during clinical testing in molecular diagnostics laboratories was adequately represented in this study (Figure 1). Sixty frozen tissue specimens from metastatic and primary tumors were procured and processed for microarraybased gene expression analysis at these four sites. The resulting microarray data files were sent electronically in blinded manner to Pathwork Diagnostics for processing and generation of scores for each TOO type. One-page reports with the quantitative scores were sent back to pathologists (blinded) for their use in generating an interpretation based on predetermined cutoff levels of the physician-guided conclusion (PGC), a categorical parameter that established the TOO call for each sample. Data were compared between laboratories to determine reproducibility of the assay. The PGC results were also compared in blinded manner to the clinical truth of the tissue type as originally established in the surgical pathology report.



Figure 1. Study design. Sixty frozen tissue specimens from metastatic and primary tumors were assayed at four sites, three academic laboratories and one commercial laboratory, to adequately represent the variability found during routine clinical testing in molecular diagnostics laboratories. Microarray data files for samples passing quality control criteria only were analyzed by Pathwork Diagnostics, and reports were evaluated by pathologists (blinded). Data were compared between laboratories to determine reproducibility of the assay.

Tumor Specimens

Fifty-seven archived tissue specimens were obtained from the Health Sciences Tissue Bank at the University of Pittsburgh, Pittsburgh, PA. In addition, three metastatic gastric specimens were acquired from a commercial tissue repository (ProteoGenex, Inc., Culver City, CA). All 15 tissue types included in the Pathwork TOO test were represented in the 60 specimens (Supplemental Table 1, see *http://jmd.amjpathol.org/*). Five tumor tissue types (breast, colorectal, non-small-cell lung, non-Hodgkin's lymphoma, and pancreas) were represented by six specimens each, and all other tissue types (bladder, gastric, germ cell, hepatocellular, kidney, melanoma, ovarian, prostate, soft tissue sarcoma, and thyroid) were represented by three specimens each. Forty (74%) of these specimens were metastatic in origin, and 14 (26%) were primary tumors classified as poorly differentiated or undifferentiated (not including the six lymphomas). A copy of the deidentified surgical pathology report was obtained for each sample to establish the origin of each tissue, referred to in this article as the clinical truth; however, this information was blinded from all personnel performing the gene expression assays and the pathologists issuing the PGC (J.R.-P. and J.L.Z.). Each of the 57 specimens was collected during routine pathological examination under an institutional review board-approved banking program. For all tissues from the University of Pittsburgh Tissue Bank, tissues were embedded in Tissue-Tek OCT Compound (Sakura Finetek USA, Inc., Torrance, CA), snap-frozen, and stored at -80°C within 60 minutes of removal from the patient. Before inclusion in this study, a frozen section was prepared, stained with hematoxylin and eosin (H&E), and examined by a pathologist (F.A.M.) to record tumor content and necrosis. The inclusion criterion for this study was >25% viable tumor tissue in the sample. This criterion was selected before the assay manufacturer definitions for excessive necrosis (>20%) and insufficient tumor (<60%) were issued. Three replicate portions of frozen tumor, each at least 0.1 g, were scraped from the original frozen tumor tissue block using RNAlater (Ambion, Inc., Austin, TX) at room temperature to thaw a superficial layer of tissue, and were distributed among sites 1, 3, and 4. Site 2 received the remaining portion of the frozen tissue block from which serial frozen sections were prepared for RNA extraction. ProteoGenex specimens (three metastatic gastric specimens) were processed with a freezer/mill (SPEX Certi-Prep, Inc., Metuchen, NJ). All tissue samples were shipped overnight on dry ice.

Laboratories and Protocols

Three university-based pathology laboratories and one commercial microarray facility prepared and analyzed the replicates in this study: University of Pittsburgh (site 1); Virginia Commonwealth University, Richmond, VA (site 2); Cogenics, Inc., Morrisville, NC (site 3); and Stanford University, Stanford, CA (site 4). Sites 1 to 3 were laboratories with years of experience in running microarrays and in developing standard operating procedures and quality control practices typically used in routine microarray-based gene expression analysis with the Affymetrix platform. The fourth site belongs to a major center for microarray research, but the clinical molecular diagnostics laboratory and personnel had not been previously engaged in microarray-based gene expression testing.

RNA Extraction

Each site performed RNA extraction using the following protocols: site 1 used the manufacturer-recommended pro-

tocols for total RNA extraction with the miRVana (Ambion, Inc.) for approximately half of the samples, and RNeasy mini and midi kits (Qiagen Inc., Valencia, CA) for the rest. Sites 3 and 4 used the manufacturer-recommended protocol for RNeasy mini and midi kits. Site 2 used the following protocol for tissue handling and RNA extraction: 1) multiple $10-\mu m$ frozen sections of the tissue samples were prepared; 2) the first and last frozen sections were stained with H&E, and a pathologist documented histopathological scoring of standard features (tumor content, stromal contribution, and presence of necrosis); 3) the in-between sections were placed directly in TRIzol reagent (Invitrogen Corp., Carlsbad, CA) for RNA extraction, with a subsequent cleanup process with the RNeasy mini kit. Total RNA concentration was assessed by spectrophotometry (OD 260 nm), and purity was judged by the ratio of absorbance at 260 nm to 280 nm (A₂₆₀/A₂₈₀).

Gene Expression Assays

A detailed table of protocol variations and instrumentation is shown in Supplemental Table 2 (see *http://jmd. amjpathol.org/*). The gene expression protocols at all sites were primarily based on the standard protocol for Gene-Chip expression assays from Affymetrix, as described by the manufacturer and elsewhere.²⁶ These protocols met the broad specifications for recommended clinical laboratory protocol set by the TOO test developer. Variations in the protocols at each site included the use of laboratory-prepared reagents for array washing and staining (sites 2 and 4) or commercially available reagent kits (Affymetrix, Inc.) (sites 1 and 3).

Samples were hybridized to Affymetrix U133A or Pathwork Pathchip microarrays (sites 1, 2, and 3) or Pathwork Pathchip arrays only (site 4). Pathwork Pathchip arrays are manufactured by Affymetrix and are based on the U133A array design. Pathwork designed the Pathchip microarray to be functionally equivalent to the U133A microarray for the 1668 genes used in the TOO test. Only the Pathchip may be used for the Pathwork TOO test, which at the time of submission of this article, is investigational and not for clinical use in the United States. All sites used the Affymetrix GeneChip instrumentation (fluidics station and scanner) and the GeneChip operating software to generate gene expression data (.CEL files). Further details on instrumentation used are provided in Supplemental Table 2 (see *http://jmd.amjpathol.org/*).

Microarray-Based Gene Expression Test

The Pathwork TOO test is an *in vitro* diagnostic test for evaluating the TOO in poorly differentiated or undifferentiated tumors. This microarray-based gene expression test quantifies the similarity of tumor specimens to 15 known TOOs. These tissues are bladder, breast, colorectal, gastric, germ cell, hepatocellular, kidney, non-smallcell lung, non-Hodgkin's lymphoma, melanoma, ovarian, pancreatic, prostate, soft tissue sarcoma, and thyroid.

Gene expression data (.CEL files) were standardized on the basis of 121 endogenous mRNA markers that were

found to be relatively stable in their expression patterns and were used to correct for variations expected to exist between clinical laboratory settings. The standardization model, which was developed before the development of the tissue classifier, was based on a proprietary standardization algorithm and gene expression signals from 5539 human tissue specimens processed by 11 laboratories.³⁰ The resulting standardized expression (SE) values underwent a data verification algorithm that addresses RNA quality, inadequate amplification, insufficient quantity of labeled RNA, as well as inadequate hybridization time or temperature.

After data verification, the SE values are analyzed using a tissue classification model that uses 1550 markers chosen by gene ranking. The SE values for the optimal markers are used in the proprietary machine learning algorithm trained on 2039 well-characterized tumor specimens, acquired from 14 laboratories. The tissues and number of specimens used in algorithm training are shown in Supplemental Table 3 (see *http://jmd.amjpathol.org/*). The tissue classification analysis yields a SS ranging from 0 (very low similarity) to 100 (very high similarity) for each of the 15 potential TOOs.

The SSs are reported in the form of an electronic onepage graphical report (Figure 2), which is meant to be interpreted by a pathologist who uses predetermined cutoffs to draw a conclusion about the tissue's origin (ie, the TOO call, also referred to as the PGC). Pathwork established that for an SS greater than or equal to 30 there is a >95% probability that the tissue indicated is present in the specimen, as either the tumor or the biopsy site. If, on the same report, two SSs are greater than or equal to 30 and one of these SSs indicates the biopsy site, then the other SS indicates the tumor with the probability described above. If neither SS indicates the biopsy site, then the result is indeterminate and no TOO is indicated. If the maximum SS is less than 30, then the result is indeterminate and no TOO is indicated. An SS less than 5 allows that tissue to be excluded as a TOO with a probability of >95%.

Statistical Analysis and Data Exclusions

Reproducibility was analyzed by crosswise comparisons of all four laboratories for all three categories of results (ie, SE, SS, and PGC). For the continuous variables SE and SS, linear regression analysis was used for cross-laboratory comparisons to generate correlation coefficients. For a relative measure of the value of the test's normalization algorithm, raw expression values from all replicates were also standardized using the established MAS5 algorithm.³¹ In addition, Bland and Altman³² plots of the difference between the SS for the true TOO versus the average of the SS for each site compared to all of the other sites were prepared to test for possible systematic bias between laboratories and to measure the agreement and reproducibility of the TOO test among all laboratories. Thus, agreement according to the method of Bland and Altman³² was evaluated by the percentage of values outside the \pm 1.96 SD range for every comparison; if the latter was $\leq 10\%$, agreement was considered to be good. The coefficient of repeatability (CR;

TISSUE	SIMILARITY SCORE	LOW	SIMILARITY SCORE	HIGH
Colorectal	83.2			•
Non-small Cell Lung	11.2	•		
Ovarian	1.3	*		
Gastric	1.2	٠		
Breast	1.1	٠		
Non-Hodgkin's Lymphoma	0.4	٠		
Kidney	0.4	٠		
Pancreas	0.3	٠		
Germ Cell	0.2	٠		
Thyroid	0.2	*		
Hepatocellular	0.2	٠		
Soft Tissue Sarcoma	0.1	٠		
Bladder	0.0	٠		
Melanoma	0.0	٠		
Prostate	0.0	♦		

For investigational use only. The performance characteristics of this test have not been determined.

Figure 2. Example of Pathwork TOO report. Results shown are for study specimen 06-0360 from site 1. A SS \geq 30 is the cutoff value to indicate a positive call, and an SS <5 confirms a negative call for each TOO.

 $1.96 \times SD$ of the mean difference between the intersite values), which defines the 95% confidence intervals of such values, was also examined. For the categorical variable PGC, contingency tables were created in which the TOO calls, including indeterminate calls, for each site were compared to all of the other sites. Interlaboratory agreement for the PGC was evaluated by use of the κ statistic. The κ statistic measures agreement between two raters that is beyond chance, with chance being a value of 0 and 1.00 being complete agreement.³³ Values of κ along with a confidence interval (CI) of 95% were calculated and ranked as poor ($\kappa < 0.20$), fair ($\kappa = 0.21$ to 0.40), moderate ($\kappa =$ 0.41 to 0.60), good ($\kappa = 0.61$ to 0.80), and very good ($\kappa =$ 0.81 to 1.00). In assessing reproducibility, all specimens with reportable raw expression values in all four sites were included in the analyses, even those specimens that fell outside the recommended criteria of the test manufacturer for excessive necrosis (>20%) and insufficient tumor (<60%). Specimens with a failed data verification flag were not included in the correlation analyses.

Results

RNA Samples Quality Control

Replicate samples from 60 individual tumors were distributed among the four laboratories for a total of 237 tissue samples (site 4 did not receive samples from gastric tumors because of insufficient tumor volume.) Thus, samples from 57 tumors were processed in all four laboratories and samples for three tumors in three laboratories. RNA extraction yields ranged from 0.25 to 107.2 μ g. All extraction methods used produced RNA with A_{260}/A_{280} ratios greater than 1.8 in all but three samples, which were from the same tumor (06-460). After RNA extraction, seven additional samples failed to yield sufficient RNA for

the gene expression assay (minimum of 1 μ g of total RNA required). Comparison of two extraction methods at site 1 indicated that higher RNA yields were generally obtainable with the Ambion *miR*Vana extraction reagents (44.07 ± 26.46, *n* = 29) in comparison with the Qiagen RNeasy kit (18.95 ± 19.11, *n* = 31; *P* = 7.33E-05 with Student's *t*-test).

Sites 1, 2, and 3 performed RNA quality control analysis with capillary electrophoresis on the Agilent Bioanalyzer 2100 (Agilent, Santa Clara, CA). Agilent RNA integrity numbers (RINs) ranged from 3 to 10, with a median RIN of 8.9 for all three sites (7.6, 9.7, and 9.1 for sites 1, 2, and 3, respectively). There was no statistical difference in RNA quality metrics between Ambion *miR*Vana and Qiagen RNeasy kits at site 1 (*t*-test, P = 0.61540). Site 4 evaluated RNA quality by agarose gel electrophoresis.

Performance of Gene Expression Assays

All 227 samples with adequate RNA quantity and quality produced sufficient labeled cRNA for hybridization to Affymetrix HG-U133A or Pathchip arrays (15 μ g of fragmented, labeled cRNA; 10 μ g applied to each array). Thirty-one samples required more than one labeling reaction (26 because of three separate batch failures and 5 because of individual sample underperformance). In three samples, cRNA from two *in vitro* transcription (IVT) reactions was combined to obtain sufficient material for hybridization. Thus, gene expression assay result files on all 227 samples were submitted to Pathwork Diagnostics for analysis with the TOO test.

A total of 218 gene expression data files passed the data verification step performed by the TOO test algorithm (see Materials and Methods). Only nine samples returned a failed data verification result. It is noteworthy that all failed data files were produced by samples with



Figure 3. Comparison of reproducibility of gene expression measurements and SS between test sites, as measured by the Pearson correlation coefficient. Data for 1668 genes normalized with the MAS5 and Pathwork TOO test algorithms show that correlation coefficients are significantly higher for the Pathwork SE value (Wilcoxon one-sided paired test, P = 0.01563) than those achieved with MAS5 normalization. Reproducibility across laboratories is further improved by the calculation of the SS from the SE data.

evidence of RNA degradation, as judged by a low Agilent RIN (RIN < 5.5) or degraded RNA by agarose gel electrophoresis (site 4). However, nine samples with evidence of RNA degradation (RIN < 5.5) still produced expression data that passed the data quality step. Thus, 50% of samples with low-quality RNA as judged by Agilent RINs produced gene expression data of sufficient quality for the TOO test.

Reproducibility across Four Laboratories

Cross-laboratory comparisons of gene expression values from the 1668 genes used in the TOO test algorithm were performed after normalization with the Affymetrix MAS5 algorithm and with the TOO test algorithm. Results were correlated across laboratories and Pearson correlation coefficients were calculated. MAS5 normalized values showed Pearson correlation coefficients between 0.65 and 0.82 in one-to-one laboratory comparisons (Figure 3). Data standardization with the Pathwork TOO test algorithm was performed, and the SE showed a significant improvement in the reproducibility of results between laboratories, with Pearson correlation coefficients between 0.81 and 0.87 for each individual comparison between two laboratories (Wilcoxon one-sided paired test, P value = 0.01563). With the SS, the calculated results level of the TOO test, there was further improvement of the correlations, with all comparisons between independent laboratories showing Pearson correlation coefficients greater than 0.95.

When assessing for systematic bias, using Bland-Altman plots and allowing a constant 95% limit of agreement, the SS showed no direct dependence of the differences on the average between sites. As depicted in Figure 4, the plots of differences versus averages show no evidence of spreading of the differences with increasing or decreasing magnitude of average SS. Moreover, the variation in these plots decreases slightly with SS >80. A high level of agreement among all four sites was observed, with coefficients of reproducibility (CR) of 32.48 ± 3.97 , and an overall percentage of outliers of <10%. Interestingly, although the Bland-Altman analysis identified 19 outlier samples, only 10 tumors accounted for these outliers. Five of these tumors produced outliers in multiple site-to-site comparisons. Three of the ten tumors with outlier samples corresponded to tumor samples that failed one or more of the TOO test manufacturer's tissue quality control parameters (ie, tumor and/or necrosis content).

At the reported result level, the PGCs showed an overall level of concordance between laboratories of 89.4% (range, 87.0 to 92.5%) in individual site comparisons (Table 1). Moreover, the κ analysis indicates very good agreement ($\kappa > 0.86$) between laboratories in the final TOO call (Table 2). Also, in terms of the reported results for all replicate specimens, the overall percent agreement of PGC with the known TOO (ie, clinical truth) was 86.7% (range, 84.9 to 89.3%) (Table 3) for all laboratories, with 4.6% discordant and 8.7% indeterminate results. Results of the TOO test for all samples are shown in Supplemental Table 4 (see *http://jmd.amjpathol.org/*).

Interestingly, when the analysis was restricted to tissue specimens that met the sample criteria set by the TOO test manufacturer for tumor content (>60% tumor and <20% necrosis, n = 52), the average percent agreement between sites increased to 93.8% (range, 93.3 to 95.5%) (Table 4). Conversely, when the analysis was expanded to include samples with RNA degradation (n = 18), 50% of which failed the quality control (data verification step) of the Pathwork TOO test, the agreement between sites diminished. Of the nine samples failing data verification, five yielded an indeterminate result for the TOO test PGC, three gave a correct tissue identification, and one a discordant result (other replicates of this sample were also discordant). In contrast, from the remaining nine samples with RNA degradation that passed the data verification step, all but one showed agreement between the PGC and the clinical truth. The remaining sample gave an indeterminate result for all laboratory sites tested (regardless of RNA quality).

Discussion

For a diagnostic microarray to perform adequately within the clinical setting, the test's robustness should be assessed and is expected to account for variations in both laboratory technique and RNA input. Given the anticipated variations between laboratories in terms of personnel, reagents, equipment, and protocols,^{26,34–36} evidence of reliable results across sites is clearly a prerequisite for routine use of any microarray-based gene expression test in the clinical laboratory. Although early concerns about the analytical performance of mi-



Figure 4. Bland-Altman plots graph the difference between the SS for the true TOO between sites (*y* axis) versus the average of the SS (*x* axis) of any given pair of sites. The mean and \pm 1.96 SD intervals are shown by dotted and plain horizontal lines, respectively. The coefficients of reproducibility (CR) and percentage of outliers are indicated for each comparison. The number of samples included in each comparison were n = 51 (**A**), n = 54 (**B**), n = 51 (**C**), n = 53 (**D**), n = 51 (**E**), and n = 50 (**F**).

croarray technology itself^{37–39} have been allayed by demonstrations of repeatability within sites, across sites, and across platforms,^{28,36,40,41} the impacts of analytical variability on specific tests must be validated anew for each test. Some existing gene expression tests avoid this issue of procedural variability by requiring that all tissue specimens be sent to a central national laboratory for processing and analysis (Genomic Health OncotypeDX Breast Cancer Assay, Redwood City, CA; MammaPrint, Amsterdam, The Netherlands).^{42,43} In contrast, the Pathwork TOO test is designed to be performed by local molecular diagnostics laboratories, with the bioinformatics analysis done at a centralized facility. In this study, we assessed the robustness and reproducibility of this test through a multicenter study representing diverse laboratory environments. The test was challenged with replicates of 60 cancer specimens analyzed at four separate laboratories.

%%SitenConcordanceDiscordance1 versus 25188.211.81 versus 35487.013.01 versus 45188.211.82 versus 35392.57.52 versus 45188.211.83 versus 45092.08.0				
1 versus 25188.211.81 versus 35487.013.01 versus 45188.211.82 versus 35392.57.52 versus 45188.211.83 versus 45092.08.0	Site	п	% Concordance	% Discordance
	1 versus 2 1 versus 3 1 versus 4 2 versus 3 2 versus 4 3 versus 4	51 54 51 53 51 50	88.2 87.0 88.2 92.5 88.2 92.0	11.8 13.0 11.8 7.5 11.8 8.0

 Table 1.
 Concordance of Test Results for Final Call for Tissue of Origin (Physician-Guided Conclusion) between Sites

The results of this study show reproducibility of the Pathwork TOO test, despite the differences between sites in terms of instruments, reagents, RNA extraction protocols, users, and days. Good reproducibility was observed in all three categories of evaluated results: the SE values, the SS, and the PGC, with correlation coefficients greater than 0.84 for SE and greater than 0.95 for SS in crosswise comparisons between laboratories. No evidence of a systematic bias was observed, and the agreement between laboratories was considered to be good by the Bland-Altman analysis (less than 10% outliers). It is important to note that analytical variations found in everyday clinical practice were part of this study; thus, the study reflects the environment where this test would be performed clinically and therefore markedly differs from other studies of reproducibility of microarrays in which total RNA samples, not tissues, were analyzed.^{27,28}

At the level of the reported result (PGC), there was an overall concordance of 89.1% between laboratories ($\kappa >$ 0.86), demonstrating that the test is robust and reproducible. When we excluded the samples that failed tissue quality parameters, an increase in reproducibility was observed, strongly suggesting that the TOO test is more reproducible when good quality tissue and RNA samples are analyzed. This result also underscores the need for adequate tissue quality in molecular testing. Although blending patient specimens to create uniform replicates can overcome potential tissue-related sources of variability, we opted to use direct sampling from frozen tissue blocks to replicate the most likely clinical scenario in which this test would be used. The overall high correlation between laboratories reported here for all of the tissue samples with greater than 60% tumor content and less than 20% necrosis implies that any actual heterogeneity in these replicates had virtually no impact on the TOO test results.

Because prompt collection and preservation steps are critical to maintaining the high quality of RNA,^{20,35,44} we

Table 3.	Agreement between the Test Results for Final Call
	for Tissue of Origin (Physician-Guided Conclusion)
	and Clinical Truth per Site

Site	n	% Agreement	% Nonagreement	% Indeterminate
1	55	87.3	7.3	5.5
2	55	85.5	5.5	9.1
3	56	89.3	1.8	8.9
4	53	84.9	3.8	11.3

preserved RNA integrity by collecting tissue samples at only one site. Interestingly, we found that only samples with low-quality RNA (RIN < 5.5, or evidence of degradation based on gel electrophoresis) showed failed data verification flags for the TOO test. Most importantly, samples with evidence of degradation that passed the data verification step yielded either correct tissue identifications (eight of nine) or indeterminate results (one of nine). Hence, none of the TOO results obtained from degraded RNA samples yielded the wrong tissue type for that sample. On the other hand, the fact that 50% of samples with low RNA guality failed to pass the built-in guality control criteria of the TOO algorithm strongly accentuates the need for an RNA extraction quality control program for successful implementation of this test in the clinical setting. Other studies may be needed to explore alternatives to both freezing and formalin fixation (eg, RNA stabilizers).19,20

The algorithm used by the TOO test normalizes all raw expression input from the patient specimen based on that specimen's aggregate expression levels for 121 mRNA markers that are expressed in a stable manner across cell types. When compared to the default Affymetrix standardization algorithm (MAS5) (correlation coefficients of 0.66 to 0.81) the test's normalization algorithm (SE) improved correlation coefficients to 0.84 to 0.90. The additional increase in correlation observed between the SE and SS levels indicates that the algorithm for calculating SS scores further contributes to the overall reproducibility of the assay.

The results of the TOO test are based on the overall pattern of expression detected by the 1668 probe sets or markers in which single genes not individually predictive may become predictive when evaluated in combination with other genes.^{45,46} Examining all of the potential genegene combinations to create such a highly multiplex class prediction method requires an extraordinarily large number of specimens in the original training set. Given the reproducibility of results in this study, this strategy

		Site 1		Site 2		Site 3		Site 4
Site	к	CI = 95%	к	CI = 95%	к	CI = 95%	к	CI = 95%
1	_	_	_	_	_	_	_	_
2	0.872	(0.775,0.968)	_	_	_	_	_	_
3	0.860	(0.763,0.957)	0.918	(0.840,0.995)	_	_	_	_
4	0.872	(0.775,0.968)	0.872	(0.775,0.968)	0.913	(0.831,0.995)	-	—

CI, confidence interval.

Table 4.	Concordance of Test Results for Final Call for
	Tissue of Origin (Physician-Guided Conclusion)
	between Sites, after Removing Samples that Failed
	the Test Manufacturer's Tissue Quality Control
	Parameters

Site	п	% Concordance	% Discordance
1 versus 2	45	93.3	6.7
1 versus 3 1 versus 4	46 45	93.5 93.3	6.5 6.7
2 versus 3	47	93.6	6.4
2 versus 4 3 versus 4	45 44	93.3 95.5	6.7 4.6
		-	-

may be more effective for these types of multivariate index assays than a reductionist approach in which a panel of individual genes first discovered with microarray analysis is selected for use on a nonmicroarray platform.^{14,42,47}

The main goal of the present study was to address the analytical performance of the TOO test, and as such it was not designed to evaluate assay performance in identifying the correct site of origin. A much larger clinical validation study that will address this question is under way. Nonetheless, we found very good agreement with clinical truth that improved when only samples meeting the tissue quality criteria for the TOO test were included. Moreover, 14 of the 18 high-grade, poorly differentiated and undifferentiated tumor specimens were properly identified by the TOO test, in agreement with the clinical truth in at least three of the four laboratories, whereas the remaining four of those tumor specimens either yielded an indeterminate TOO result or failed to agree with the clinical truth in all four sites. These results are encouraging, especially given the tendency of previously reported PCR-based¹⁴ and microarray-based¹⁸ assays to produce inaccurate or low-confidence results in specimens that were poorly differentiated or undifferentiated-the very specimens requiring an improved diagnostic approach. This historic difficulty in classifying poorly differentiated tumors had bolstered the suggestion that these may be molecularly distinct entities,^{18,48} and therefore, perhaps unlikely to be classified using molecular stratification techniques. However, confirmation of accurate and consistent results with microarray-based gene expression tests in tumors across a range of differentiation stages would indicate that at least a portion of the TOO molecular signature remains intact as the tumor progresses. Such findings may have implications not only for the feasibility of molecular diagnosis, but also, in a broader context, for the resolution of long-standing questions about the relationship of metastatic cells to their TOO,49 and for the development of targeted treatment approaches for TOO.50

In summary, the Pathwork TOO test delivered reproducible results across a wide range of laboratory settings and therefore, at least from an analytical perspective, may be suitable for clinical application. Although the user guide for this microarray-based test gave general guidance in terms of tissue handling and target RNA preparation, in fact, variations in these protocols because of different operators, reagents, and instrumentation were actually used in the different laboratories. Thus, the study provides a realistic assessment of this microarray-based test's performance in the clinical setting. If the clinical performance of this test can be validated in large and appropriately designed multicenter trials, then this test may become a valuable alternative for those challenging malignancies for which the TOO remains uncertain after the initial pathological evaluation.

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