

NIH Public Access

Author Manuscript

Published in final edited form as:

ACS Nano. 2009 December 22; 3(12): 3917–3926. doi:10.1021/nn900819y.

Conquering the Dark Side: Colloidal Iron Oxide Nanoparticles

Angana Senpan^{1,†}, Shelton D. Caruthers^{1,†}, Ilsu Rhee^{1,2}, Nicholas A. Mauro³, Dipanjan Pan¹, Grace Hu¹, Michael J. Scott¹, Ralph W. Fuhrhop¹, Patrick J. Gaffney⁴, Samuel A. Wickline¹, and Gregory M. Lanza^{1,7}

¹ Department of Medicine, Washington University School of Medicine, St. Louis, MO 63108

² Department of Physics, Kungpook National University, Daegu, Korea, 702-701

³ Department of Physics, Washington University, St. Louis, MO 63130

⁴ Department of Surgery, St. Thomas' Hospital, London, UK

Abstract

Nanomedicine approaches to atherosclerotic disease will have significant impact on the practice and outcomes of cardiovascular medicine. Iron oxide nanoparticles have been extensively used for nontargeted and targeted imaging applications based upon highly sensitive T2* imaging properties, which typically result in negative contrast effects that can only be imaged 24 or more hours after systemic administration due to persistent blood pool interference. Although recent advances involving MR pulse sequences have converted these dark contrast voxels into bright ones, the marked delays in imaging from persistent magnetic background interference and prominent dipole blooming effects of the magnetic susceptibility remain barriers to overcome. We report a T1-weighted (T1w) theranostic colloidal iron oxide nanoparticle platform, CION, which is achieved by entrapping oleatecoated magnetite particles within a cross-linked phospholipid nanoemulsion. Contrary to expectations, this formulation decreased T2 effects thus allowing positive T1w contrast detection down to low nanomolar concentrations. CION, a vascular constrained nanoplatform administered in vivo permitted T1w molecular imaging 1 hour after treatment without blood pool interference, although some T2 shortening effects on blood, induced by the superparamagnetic particles persisted. Moreover, CION was shown to encapsulate antiangiogenic drugs, like fumagillin, and retained them under prolonged dissolution, suggesting significant theranostic functionality. Overall, CION is a platform technology, developed with generally recognized as safe components, that overcomes the temporal and spatial imaging challenges associated with current iron oxide nanoparticle T2 imaging agents, and which has theranostic potential in vascular diseases for detecting unstable ruptured plaque or treating atherosclerotic angiogenesis.

Keywords

iron oxide; molecular imaging; drug delivery; angiogenesis; ruptured plaque; MRI

Iron oxide crystals have long been used as superparamagnetic T2* contrast agents for magnetic resonance imaging (MRI). ¹⁻⁴ Superparamagnetic iron oxide (SPIO, particle diameter > 50nm)

Corresponding Author Address: Gregory M. Lanza, M.D. Ph.D., Professor of Medicine and Bioengineering, Division of Cardiology, Washington University Medical School, 4320 Forest Park Avenue, Cortex Building, Suite 101, Saint Louis, MO 63108, TEL 314-454-8813; FAX 314-454-5265, greg.lanza@mac.com. ASP and SDC contributed equally to this research project

Brief Statement: Oleate-coated magnetite (20-30nm) particles suspended in oil and encapsulated with a partially cross-linked phospholipid surfactant transforms a typical T2* MR contrast agent into a T1w platform capable of rapid, targeted "positive" contrast imaging without magnetic bloom artifacts as well as targeted drug delivery.

and ultrasmall superparamagnetic oxide (USPIO, particle diameter < 50nm) particles have nonstoichiometric microcrystalline magnetite core(s) and are typically coated with dextran (e.g., ferumoxide) or siloxane (e.g., ferumoxsil).⁵ At very low doses, circulating iron can decrease the T1 time of blood for positive contrast enhancement. However, at the usual doses for molecular imaging, the T2* effects predominate resulting in short T2 relaxation with marked signal loss.^{3, 6, 7} For molecular imaging applications, persistent T2* effects from circulating iron oxides nanoparticles delay MR imaging by 24 to 72 hours post injection. $^{8-10}$ Moreover, iron oxide nanoparticles concentrated at the target site generate dark or negative contrast with a marked blooming effect from the magnetic susceptibility artifact. Recently, new MR pulse sequences and image post-processing techniques have been developed, which reverse the dark contrast appearance and result in a bright positive contrast effect. ¹¹⁻¹⁵ Unfortunately, these techniques do not eliminate the signal loss or magnetic susceptibility artifacts, but rather exploit them to generate more easily perceived bright images of the contrast effects, often at the expense of the surrounding anatomical detail. Moreover, the undesirable 24 to 72 hour delay between injection of the agent and imaging result remains. One approach to resolving the prolonged delay between treatment and imaging has been to consider the use of large SPIO particles, which clear rapidly into reticuloendothelial organs such as the liver and spleen. Such large iron oxide particles were often prone to aggregation and rapid pulmonary entrapment, and despite the leukocyte mimicking dual homing ligand approach proposed, the potential of the approach will depend on overcoming many challenges. ¹⁶⁻¹⁸

Early attempts to create targeted paramagnetic contrast agents (*i.e.*, T1w bright or positive molecular imaging agents) to characterize tissues based on the presence of pathognomonic biosignatures initially failed because the payload of metal per homing unit (e.g., antibody) reaching the target site was inadequate to produce detectable signal amplification. While recent peptide approaches to paramagnetic MR molecular imaging have found success against epitopes expressed at very high density, such as fibrin within intravascular thromboses, ¹⁹ typically nanoparticles, by virtue of their increased surface area to volume ratios and prolonged circulatory pharmacokinetics, have enjoyed the greatest success as MRI molecular imaging contrast agents. Nanoparticles benefit from higher paramagnetic metal surface payloads that rotate or tumble more slowly than small molecule organo-metallic compounds typically used for blood pool agents, such as Magnavist[®] or Omniscan[®]. Sipkins *et al.*²⁰ reported an $\alpha_{v}\beta_{3}$ targeted paramagnetic polymerized liposome, which was employed to detect angiogenesis in the Vx-2 tumor model 24 hours after injection; some years later, a similar liposome construct was reported by Mulder et al. in rodent cancer models. ²¹⁻²³ In a related approach, Fayad et al. have reported the development of paramagnetic micelles for macrophage imaging within atherosclerotic plaque.²⁴ We have extensively studied and reported ligand-targeted paramagnetic liquid perfluorocarbon (PFC) nanoparticles, ²⁵⁻³¹ which have the highest reported molecular r₁ relaxivity (*i.e.* > 2,000,000 (mM (paramagnetic particles) s)⁻¹). ^{28, 29}

Unfortunately, recent awareness of a medical condition referred to as "nephrogenic systemic fibrosis" has created increased concern over the use of gadolinium-based contrast agents. First reports of NSF arose from a San Diego, CA hospital in a small subset of renal transplant patients who developed joint contractures, brawny induration and hyperpigmentation of the skin in their extremities.³² Later this dermopathy was noted to have visceral involvement and the early number of cases increased from the original 8 to over 250 in some registries, with all affected individuals noted to have chronic kidney disease (CKD). Clinical observation by Grobner *et al.*, ³³ an Austrian nephrologist, led to the association of gadolinium-enhanced magnetic resonance angiography, which was subsequently confirmed by others.³⁴ The FDA issued a boxed warning stipulating that gadolinium-based contrast agents (GBCA) increased the risk for NSF in patients with chronic severe renal insufficiency, in those with acute renal insufficiency of any severity due to the hepato-renal syndrome, or in the perioperative liver

transplantation period. Although prompt dialysis of patients following GBCA administration has been proposed, no evidence has suggested that hemodialysis prevents NSF. ³⁵

In contradistinction to blood pool agents, gadolinium chelates used for molecular imaging are typically anchored or covalently bonded to the outer surface of the nanoparticle for maximum exposure to water, ^{20, 25, 27, 36} which alters the pharmacokinetics, biodistribution, and biological residency times versus current clinically approved gadolinium chelates used as blood pool agents. Although gadolinium-based molecular imaging agents have demonstrated efficacy in preclinical models, alternative non-lanthanide approaches, such as CION, are being developed and optimized while the biochemical and clinical details underlying NSF are elucidated.

Previous investigators ^{38, 39} have reported the decrease in iron oxide T1 and T2 properties associated with intracellular encapsulation (hydrophilic matrix) versus freely dispersed iron oxide nanocrystals. In general these investigators reported greater reductions in T1 than T2 relaxivity, which further increased the predominance of T2* effects over T1. In this manuscript, we report a unique technique wherein the encapsulation of iron oxide within a hydrophobic matrix diminished T2 effect more than T1. While the broad concept of organic ferrofluids, first reported by Bibette, ⁴⁰ has known utility in many applications, this research further extends the panoply of magnetic fluid applications to MR molecular imaging.

Here we report the preparation of a novel, low magnetic susceptibility, lipid encapsulated colloidal iron oxide nanoparticle (CION) that has high sensitivity as a T1w MRI contrast agent in conjunction with targeted drug delivery potential. Each nanoparticle core is comprised of multiple polycrystalline, oleate-coated magnetite particles, suspended in vegetable oil. The iron oxide-oil mixture is further encapsulated in a phospholipid monolayer through microfluidization followed by partial surfactant crosslinking. As we elaborate below, the optimized T1w imaging effect achieved was dependent on the crystalline form of iron oxide employed, the incorporated payload of iron oxide crystals within the colloid nanoparticle, and the subsequent partial cross-linking of the phospholipid surfactant. Moreover, this new agent has drug delivery potential either by dissolving or suspending the compounds within the hydrophobic core and the encapsulating surfactant, as demonstrated for fumagillin in the present study. The phospholipid surface of CION may be functionalized to present a multiplicity of homing ligands and other imaging markers, such as fluorescent or NIR dyes to support microscopy (Scheme 1). The objective of the present study was to develop an iron oxide-based T1w molecular imaging contrast agent that: 1) permits rapid in vivo molecular imaging without blood pool magnetization interference, 2) minimizes typical magnetic bloom artifacts, 3) supports targeted drug delivery, and 4) is constrained to the blood pool, enhancing the specific targeting of intravascular pathology without confounding nonspecific signal from extravasated nanocolloid.

Results and Discussion

Experimental colloidal iron oxide nanoparticle (CION) emulsions (20% v/v) were prepared with varying concentrations of oleic acid coated iron oxide (0.5%, 1.0%, or 3.0% [Fe] w/v) involving either magnetite (Fe₃O₄) or maghemite mixed phase crystals (Fe₂O₃/Fe₃O₄) suspended in almond oil and encapsulated with 2% (w/v) of a phospholipid surfactant comixture, which was either native or partially surface cross-linked. Although other vegetable oils may be used, almond oil was selected for its high inherent abundance of oleic acid (~82%) to optimize the compatibility of the oleate coated iron oxide.

Atomic force microscopy (AFM) of a 0.5% magnetite CION (cross-linked) revealed a particle size height_(av) of 114nm \pm 22nm and diameter_(av) of 228nm \pm 69nm; the height to width

asymmetry reflecting the conformational compliance and compressibility of the CION nanoparticle against the hard AFM platform (Figure 1A). Transmission electron microscopy confirmed that the magnetite nanocrystals were exclusively retained in the oil phase rather than adhered to the outer surface or free within the hydrophilic phase (Figure 1B and 1C). Hydrodynamic diameter distribution for CION in aqueous suspension was determined by dynamic light scattering using a Brookhaven Instrument Co. (Holtsville, NY) Model Zeta Plus particle size analyzer. The hydrodynamic diameters of the nano-colloids without and with cross-linking were 126 ± 10 nm and 163 ± 10 nm, with polydispersities before and after cross-linking of 0.086 and 0.166, respectively (Figure 1D). Zeta potentials before and after cross-linking were -48 ± 5 mV and -23 ± 5 mV, respectively.

X-ray diffraction (XRD) spectral patterns were obtained to confirm a crystal phase difference between the iron oxides used to formulate CION nanoparticles, magnetite (Fe_3O_4) and the mixed phase maghemite (Fe₂O₃/Fe₃O₄) (Figure 2A). An XRD simulation at $\lambda = 1.54$ Å of magnetite (blue) and maghemite (green) were superimposed on the figure for illustrative reference. The x-ray diffraction pattern of the colloidal iron oxide emulsion samples were referenced to patterns derived from iron oxide powders. This textural difference was noted in the prominent reflection peak at 23.1° in mixed phase CION. The magnetic susceptibility described by vibrating sample magnetometer (VSM) of two 0.5% iron oxide CION formulations, with and without surface cross-linking (XL), clearly revealed that the pure phase magnetite had markedly lower magnetic properties than the mixed-phase maghemite (Figure 2B and 2C). Moreover, cross-linking of the CION particle surfactant layers further diminished the magnetic susceptibility of both the pure and mixed phase CION preparations. VSM measurements of the magnetite revealed a saturation magnetic moment of 9.3×10^{-4} emu, while the remanence (sample magnetic moment after the external magnetic field at 0) was $3.4 \times$ 10^{-6} emu. The strength of coercive external magnetic field required to reverse magnetic moment of the sample from saturation down to 0 was 1.519 Oersted. These negligible values of coercivity and remanent magnetization confirmed the superparamagnetic property of the magnetite, but illustrated its relatively weak magnetic susceptibility.

MR properties of CION were significantly impacted by the magnetic susceptibility of the iron oxide nanocrystals, loading of iron oxide, and by surface cross-linking. Pure phase magnetite CION particles (0.5% [Fe] w/v) had higher longitudinal relaxivity (r1) when compared with mixed phase maghemite (Figure 3). However, increasing the iron loading of magnetite in CION from 0.5% to 3.0% ([Fe] w/v) decreased r1. Surface cross-linking of both iron crystal forms of CION improved r1 (p<0.05). Specifically, the r1 for the cross-linked, pure magnetite CION was 7.7 ([Fe]mM · s)⁻¹ versus 1.3 ([Fe]mM · s)⁻¹ for Fe₂O₃-Fe₃O₄ (mixed phase maghemite) CION, providing a 6× improvement in signal associated with the lower magnetic susceptibility cross-linked formulation (Figure 4).

Look-Locker ⁴¹ (inversion recovery) and multi-echo gradient-echo techniques were performed at 1.5T on CION before and after cross linking using serial dilutions of 1:20 to 1:640 in plastic 96 well plates (Achieva; Philips Medical Systems, Best, Netherlands) (Figure 5). In addition, the T1 and T2 relaxation times (ms) for magnetite CION with and without surface cross-linking at increasing iron core loadings of 0.5%, 1.0%, and 3.0% ([Fe] w/v) were measured. T1 relaxation times remained relatively unchanged across the 6-fold iron load range for CION independent of cross-linking. T2 relaxation time increased markedly as the iron core load decreased. T1/T2 ratios were generally lower for cross-linked magnetite CION and decreased as iron loading was reduced. Marked increases in T1w contrast of CION (Figure 5A). Overall, the greatest T1w signal was appreciated with cross-linked, magnetite CION at the lowest iron loading used, consistent with the T1 and T2 relaxation times (Table 1). Visually obvious contrast signal (*i.e.*, T1w Turbospin Echo, T1w TSE) of 0.5% ([Fe] w/v) magnetite CION

(cross-linked) serially diluted from 11.8nM to 0.37nM was appreciated into the low nanomolar particle concentration level, indicating the potential of this agent for molecular imaging of sparse biosignatures (Figure 5B).

A cellular fibrin clot phantoms were prepared and suspended on suture in saline within plastic tubes. Magnetite CION (0.5% iron, w/v, cross-linked) was targeted to the human fibrin fibrils using a highly specific monoclonal antibody and classic avidin-biotin coupling. MR TSE imaging of fibrin-targeted CION clots produced marked signal enhancement on T1wimages (SNR=26) (Figure 6B); whereas the control clot (Figure 6A) with no bound agent had a SNR=10, similar to surrounding saline. Using T1w gradient echo, which is more sensitive than TSE to T2* decay, the contrast effect of CION was diminished relative to the T1w-TSE sequence (Figure 6C). In contradistinction to the high-resolution T1w-TSE images, T2-weighted gradient echo images of the fibrin bound CION revealed characteristic signal dropout with magnetic susceptibility artifact blooming into many neighboring voxels (Figure 6D).

To evaluate the effectiveness of CION imaging of fibrin at pathological densities presented by human, excised human carotid endarterectomy specimens of ruptured atherosclerotic plaque were targeted with fibrin-specific magnetite CION (0.5% [Fe] w/v) using avidin-biotin coupling, and imaged with MR at 3T using T1w-TSE and gradient echo (TFE) (Figures 6E). The sharp, high-resolution "hot-spot" delineation of the fibrin deposit associated with the CEA was clearly apparent with T1w-TSE image sequences, whereas bloom artifacts and signal dropout was noted with the T1w-TFE (*i.e.*, turbo field echo) approach, consistent with the clot phantom findings presented in Figure 6. Moreover, in "typical" T2* imaging, magnetic susceptibility artifacts may be attributed to factors other than the use of iron oxide agents. For example, Figure 6E illustrates an area that is dark on both TSE and TFE, likely plaque calcium. While the positive CION signal is distinguished from such artifacts, a "typical" SPIO contrast image would be indistinguishable. These results suggest the potential of CION to provide sensitive high-resolution T1w contrast of ruptured human atherosclerotic plaque thrombus without magnetic field bloom artifacts in contradistinction to previous high spatial resolution efforts for thrombus imaging with targeted iron oxides. ⁴²

Although new MR imaging techniques lend themselves to positive (bright) signal contrast with iron oxide agents either by image pulse sequence or post processing techniques, the persistent magnetic interference from circulating nanoparticles in blood have typically required between 24 and 72 hour delays between baseline imaging (*i.e.*, prior to iron oxide injection) and subsequent MR contrast-enhanced imaging. To assess the duration of magnetite CION (0.5% [Fe] w/v, cross-linked) influence on circulating whole blood relaxation times, rabbits were injected intravenously with the agent and serial blood samples were drawn over 2 hours. Blood samples were accumulated and maintained under uniform conditions, then analyzed together to assess T1 and T2 properties. Whole blood T1 relaxation time following CION injection was reduced immediately but returned to baseline levels within 60 minutes, suggesting that MR imaging after one hour could be performed without background blood pool contrast interference. T2 relaxivity of blood also decreased markedly after intravenous injection of CION and a residual of this effect persisted beyond the two-hour sampling period, indicating the need for prolonged delay between iron oxide administration when performing MR T2 or T2* molecular imaging.

Finally, nanoparticulate agents can offer both imaging and therapeutic opportunities, *i.e.*, "theranostic" agents. Some investigators have utilized iron oxide or alloy derivatives for localized hyperthermia; ^{43, 44} others have coupled photodynamic agents to the surface for light induced reactive oxygen species generation.^{45, 46} The unique design of CION permits a broad array of therapeutic options, including the targeted delivery of chemotherapeutic or antiangiogenic compounds. As previously demonstrated *in vivo*, fumagillin, a specific inhibitor

of methionine aminopeptidase II, incorporated into the outer lipid membrane of lipid encapsulated perfluorocarbon nanoparticles and targeted to the $\alpha_v\beta_3$ -integrin expressed by neovascular endothelial cells can elicit a marked antiangiogenic effect in preclinical models of cancer, ⁴⁷ atherosclerosis, ^{48, 49} and rheumatoid arthritis. ⁵⁰ Most nanoparticles with a chemotherapeutic payload require internalization into the target cells, and the ultimate effectiveness of therapy depends on the adequacy of endosomal escape by the bioactive drug. CION, like perfluorocarbon nanoparticles, was designed around a unique drug delivery mechanism, referred to as "contact facilitated drug delivery". ⁵¹ In this delivery approach, drugs entrapped within the outer phospholipid monolayer are transferred to the target cell following membrane hemifusion, an ATP independent process, which is facilitated energetically by homing-ligand binding and close apposition of the particle with target cell bilayer. ⁵² A subsequent ATP dependent process involving lipid rafts results in the transfer of drug into the inner bilayer leaflet and then throughout the cell lipid membrane system. ⁵²

In this study, we incorporated fumagillin either into the CION surfactant layer alone or in combination with core loading and measured less than 1% total release over 3 days in dissolution study against an infinite sink. These results indicate a loading efficiency of 98-99% with excellent retention in dissolution and without significant *in vitro* immediate release. A potential opportunity of the CION platform over perfluorocarbon nanoparticles may be the increased drug payload afforded by the internalization of drug within the hydrophobic core of the particle, which may act as a reservoir to load the surfactant layer when less potent compounds requiring high particle payloads are considered. A possible disadvantage for CION, however, is the requirement for partial surface cross-linking to maximize the T1w contrast imaging. Fortunately, the partial chemical cross-linking of the membrane components is estimated at 10% and the impact on membrane hemifusion and drug delivery may be trivial. Further research is required to validate drug delivery effectiveness of CION *in vivo*, but the potential is clear.

The effectiveness of CION as a T1w contrast agent was found to be dependent on lower magnetic susceptibility of pure magnetite, low core loads of metal, and chemical cross-linking of the lipid surfactant. The physical - chemical basis of the CION contrast remains to be experimentally proven, but one hypothesis is that CION encapsulation of magnetite diminished the maximum magnetic flux field influence on surrounding water (*i.e.*, protons). For normal iron oxide T2* agents, which are simply solid cores of iron, coated with or without homing ligands, water molecules pass deep into the magnetic field created by the agent within B_0 and are strongly influenced (Figure 7). For CION, suspension of 20nm magnetite crystals in a hydrophobic core with encapsulation by a phospholipid surfactant appeared to reduce the strength of the magnetic flux experienced by surrounding protons. When the magnetic susceptibility of the iron oxide is high, such as measured for the mixed-phase maghemite particles, the magnetic influence, although lessened, remained strong and no significant T1w contrast was appreciated. However, for the magnetically weaker magnetite, lipid encapsulation further decreased the influence on surrounding water, allowing a T1w contrast effect to manifest. Based on the values presented in Table 1, the improvement in T1w contrast likely resulted from a proportionate lengthening of T2, which permitted the more constant T1 effects to be detected. With shorter T2, as measured for higher loads and magnetically stronger iron oxides, the T1w contrast effects were too quickly overwhelmed by the very rapid transverse decay. Cross-linking additively decreased the magnetic susceptibility of CION, but the mechanism by which chemical immobilization of the oleate-coated iron crystals improved the T1w contrast is unclear. We speculate that the oleate-coated particles may be partially crosslinked into the lipid surfactant, which may reduce closer magnetically additive interactions of individual iron oxide nanoparticles in the core of the particle induced by the B_0 magnetic field (Figure 7C). Two supportive lines of evidence for this were the TEM images (Figure 2), which suggested a greater propensity for the iron oxides to be associated with the membrane surface

and less apparent in the core of the particle as appreciated in the non-crosslinked particles. Moreover the slightly increased particle size associated with the cross-linked CION nanoparticles was paradoxical to expectation and may reflect changes in the packing density of the phospholipid molecules due to steric effects from the closely associated iron particles. Clearly further characterization, experimentation and mathematical modeling is needed to delineate these mechanisms.

Conclusion

Colloidal iron-oxide nanocolloid (CION) is a vascular-targeted T1w MR theranostic platform that overcomes the temporal and spatial imaging challenges associated with current iron oxide nanoparticle T2 and T2* imaging approaches. The unique MR contrast effects of CION are derived from the use of low magnetic susceptibility magnetite incorporated at low concentrations within a partially cross-linked phospholipid-encapsulated hydrophobic core nanoparticle. CION may be used to detect biosignatures present within imaging voxels at very low nanomolar densities. Illustrative examples of fibrin molecular imaging with unstable atherosclerotic plaque (e.g., human carotid endarterectomy specimen) with T1w TSE demonstrated high-resolution images of thrombus without the blooming artifacts. In vivo, the magnetic impact on blood T1 relaxivity persisted for only one hour; whereas, T2 background effects on blood contrast persisted throughout the sampling period, which is expected of superparamagnetic iron oxide agents. Fumagillin, an antiangiogenic mycotoxin, was incorporated into CION with 98% efficiency and retained over three days of continuous dissolution in albumin-enriched phosphate buffer. CION offers a non-gadolinium approach to T1w MR imaging and drug therapy, with potential utility for sensitive detection of atherosclerotic ruptured plaque or antiangiogenic plaque therapy.

Experimental Section

Synthesis and characterization of CION nanoparticle

The colloidal iron oxide nanoparticle (CION) was comprised of 0.5% to 3.0% (w/v) oleatecoated iron oxide crystals (Ocean NanoTech, AR) suspended in vegetable oil, which is encapsulated by a cross-linked phospholipid based-surfactant co-mixture. The nanoparticles excipient was 1.7% (w/v) glycerin in water. Specifically, oleate-coated iron oxide was dissolved in chloroform and admixed with almond oil. Chloroform was removed under reduced pressure with mild heating (45°C) using a rotary evaporator for 2 hours.

The surfactant co-mixture included L-a-phosphatidylcholine, cholesterol, and dipalmitoylphosphatidylethanolamine (DPPE), which are dissolved in chloroform. Biotin (1.0 mole%) and or fumagillin (0.3 mole%) were incorporated on the surface of the CION particles at the equimolar expense of L- α -phosphatidylcholine. The lipid film was resuspended in ultrapure deionized water using an ultrasonic probe (Branson Sonifier Ultrasonic Probe). Lipids, water, and iron oxide enriched oil were premixed into a homogeneous colloidal suspension that was transferred to a Microfluidizer S110 and homogenized at a pressure of 16,000 to 20,000 psi for 4 min. Crosslinking was performed using a bis linker amine/acid carbodiimide coupling protocol. After processing, the nanoparticles are transferred to a sterilized 30 mL serum vial, sealed under nitrogen, and stored at 4°C. Nanoparticle physical and chemical characterization included nominal size and zeta potential (Brookhaven Instruments, Inc.), vibration sample magnetometry, X-ray diffraction (Rigaku, Cu K_{α}, $\lambda = 1.54$ Å radiation), estimation of iron concentration (ICP-MS; Inductively coupled plasma mass spectrometry), atomic force microscopy (Digital 300 Series), transmission electron microscopy (Zeiss 902).

X-Ray Diffraction

X-ray diffraction scans were conducted at a scan rate of 0.1° per minute using a reflection geometry of the CIONs. Colloidal iron oxide nanoparticles were lyophilized using Labconco FreeZone 4 lyophilizer and the gel obtained from lyophilization were mounted on a glass slide for scan.

Atomic Force Microscopy

A Digital Instruments Dimension 3000 series AFM and standard Veeco tapping mode silicon probes w/PtIr coating were used for scanning 0.5% (Fe w/v) magnetite CION. In a typical methodology, aqueous suspensions of CION samples were dried in a class 10000-clean room onto a clean glass slide for 3h. Once dried, samples were placed on the AFM and scanned.

Transmission Electron Microscopy

Nanoparticles fixed with 2.5% gluturaldehyde (Electron Microscopy Sciences) in PBS for 30 minutes on ice, were spun at high speed in a table top microfuge to form a tight pellet. After rinsing, the pellet was sequentially stained with osmium tetroxide, tannic acid (Sigma-Aldrich), and uranyl acetate; the dehydrated and embedded in Polybed 812 (Polysciences). Tissue was thin sectioned on a Reichert-Jung Ultracut, post stained in uranyl acetate and lead citrate, viewed on a Zeiss 902 Electron Microscope, and recorded with Kodak E.M. film.

Fibrin Clot Phantoms

Fibrin clot phantoms were prepared with fresh whole porcine blood anticoagulated (9:1,vol/ vol) with sterile sodium citrate. Plasma, retrieved post low speed centrifugation of the blood, was combined with 100 mmol/L calcium chloride (3:1 vol/vol) and 5 U thrombin (Sigma-Aldrich, Inc.) in a (low density polyethylene) tube (~1 cc volume, I. D. ~6 mm). The plasma was allowed to coagulate slowly at room temperature. The clots were incubated individually with 150 µg biotinylated antifibrin monoclonal antibody (NIB5F3)1 in 10 mL PBS with 1% crystalline BSA (Sigma Chemical Co) for 2 hours, washed, followed by excess avidin (50 µg/ mL PBS) for 30 minutes, washed, and then exposed to biotinylated CION (30 µL/mL PBS) for 30 minutes. Unbound CION was removed by further washing. Control clots were treated similarly except control oil nanoemulsions, containing no iron oxide, were substituted (30 µL/ mL PBS).

MR characterization

MR relaxation times (T1, T2, and T2*) as a function of elemental iron or CION concentrations in solution and bound to clot phantoms, were determined using Look-Locker, CPMG, and multi-echo gradient echo pulse sequence approaches using 1.5T Philips MRI. More specifically, free CION in varying serial dilutions (96 well plates) or CION bound to fibrinrich thrombi (3mm) suspended on suture in saline were imaged at room temperature in vitro within a transmit/receive quadrature birdcage head coil using a vendor-provided phantom platform with loading ring. Look-Locker sequence was used to measure T1. Specifically, a gradient echo technique with a 180 inversion pre-pulse followed by 45 samples (spaced by 42ms) each with flip angle=14°, TE 1.9 ms and effective TR between inversion pulses of 3.3 sec with typical resolution of $0.8 \times 0.8 \times 6$ mm³ (320×315 matrix; FoV= 256×256 mm²), and a total scan time of circa 25 min was used. To measure T2, a CPMG-like multi-echo fast spin echo (TSE) with a 90° excitation pulse followed by multiple 180° echo train of 15 echoes separated by 4.39ms or less with TR=750ms. A typical resolution of $1.0 \times 1.0 \times 7$ mm³ (320 × 320 matrix; FoV= 320×320 mm²) required circa 8 min scan time. For T2* estimates a multiecho gradient recalled echo technique with 32 echoes starting at 2.1ms and separated by 3.8ms with flip angle = 40° and effective TR of 122ms. Typical resolution for *in vitro* studies was

 $0.7 \times 0.7 \times 12$ mm³ (280 × 280 matrix; FoV=196 × 196 mm²) with an approximate scan time of 11 min. Each experimental group was replicated a minimum of 3 times.

T1 and T2 Pharmacokinetic Studies for CION

Two New Zealand White rabbits received CION *via* ear vein at three dosages (20% (v/v) at 1.0 ml/kg using a 0.5% magnetite loading), which corresponds roughly to 200 picomoles of CION/kg. Blood sampling occurred at 0, 1, 15, 30, 45, 60, 90, and 120 minutes (sample temperature and O₂ were maintained constantly) to quantify the temporal change in background contrast signal. Blood samples (~1 ml/kg) were drawn from the contralateral ear from injection into tared tubes and weighed to determine aliquot volume. MR estimates of blood T1 and T2 were assessed with a Look-Locker technique⁴¹ using 55 samples at 28 ms spacing with pixels of $1.25 \times 1.25 \text{ mm}^2$ (matrix 216×213, FoV 280×280), flip angle = 6°, effective TR 2.2sec, and scan time of circa 12min. For T2 blood estimates the turbo-spin echo (TSE) multi-echo technique with 20 echoes spaced 3.8ms apart using pixels of $1.25 \times 1.25 \text{ mm}^2$ and a TR=900ms was employed (1.5T).

Kinetics of drug release study by dissolution experiment

For dissolution studies conducted in triplicate, fumagillin CION (250 μ l) was dialyzed in 60,000 molecular weight cutoff dialysis tubing against 3.5 ml of releasing medium (0.9% NaCl, 0.2 mg/ml human serum albumin and 0.05% sodium azide) and continuously agitated at 37° C in darkness. The releasing medium was replaced daily and analyzed for fumagillin concentration. Fumagillin was analyzed by reverse-phase HPLC (Waters Corporation) using a Waters Novapak C₁₈, 60 Å, 4 mm reversed-phase column (3.9 × 150 mm) with an isocratic 50% acetonitrile/0.05% phosphoric acid mobile phase (1 ml/min at ambient temperature).

Acknowledgments

Financial, equipment, or material support: NCI, NHLBI: CA-119342 and HL094470 and Philips Healthcare and Philips Research. SDC, GML, SAW, DP, SDC, and ASP are co-inventors of CION technology which has been filed worldwide *via* PCT by Washington University Medical School.

References

- Stark DD, Weissleder R, Elizondo G, Hahn PF, Saini S, Todd LE, Wittenberg J, Ferrucci JT. Superparamagnetic Iron Oxide: Clinical Application as a Contrast Agent for MR Imaging of the Liver. Radiology 1988;168:297–301. [PubMed: 3393649]
- 2. Weissleder R, Hahn PF, Stark DD, Elizondo G, Saini S, Todd LE, Wittenberg J, Ferrucci JT. Superparamagnetic Iron Oxide: Enhanced Detection of Focal Splenic Tumors with MR Imaging. Radiology 1988;169:399–403. [PubMed: 3174987]
- Frank H, Weissleder R, Brady TJ. Enhancement of MR Angiography with Iron Oxide: Preliminary Studies in Whole-Blood Phantom and In Animals. AJR Am J Roentgenol 1994;162:209–13. [PubMed: 8273667]
- Kresse M, Wagner S, Pfefferer D, Lawaczeck R, Elste V, Semmler W. Targeting of Ultrasmall Superparamagnetic Iron Oxide (USPIO) Particles Tumor Cells *In vivo* by Using Transferrin Receptor Pathways. Magn Reson Med 1998;40:236–42. [PubMed: 9702705]
- Jung C, Jacobs P. Physical and Chemical Properties of Superparamagnetic Iron Oxide MR Contrast Agents: Ferumoxides, Ferumoxtran, Ferumoxsil. Magnetic Resonance Imaging 1995;13:661–674. [PubMed: 8569441]
- Anzai Y, Prince MR, Chenevert TL, Maki JH, Londy F, London M, McLachlan SJ. MR Angiography with an Ultrasmall Superparamagnetic Iron Oxide Blood Pool Agent. J Magn Reson Imaging 1997;7:209–14. [PubMed: 9039617]

- Loubeyre P, Zhao S, Canet E, Abidi H, Benderbous S, Revel D. Ultrasmall Superparamagnetic Iron Oxide Particles (AMI 227) as a Blood Pool Contrast Agent for MR Angiography: Experimental Study in Rabbits. J Magn Reson Imaging 1997;7:958–62. [PubMed: 9400837]
- Schellenberger EA, Bogdanov A Jr, Hogemann D, Tait J, Weissleder R, Josephson L. Annexin V-CLIO: A Nanoparticle for Detecting Apoptosis by MRI. Mol Imaging 2002;1:102–7. [PubMed: 12920851]
- Kircher MF, Allport JR, Graves EE, Love V, Josephson L, Lichtman AH, Weissleder R. *In vivo* High Resolution Three-Dimensional Imaging of Antigen-Specific Cytotoxic T-Lymphocyte Trafficking to Tumors. Cancer Res 2003;63:6838–46. [PubMed: 14583481]
- Kelly KA, Allport JR, Tsourkas A, Shinde-Patil VR, Josephson L, Weissleder R. Detection of Vascular Adhesion Molecule-1 Expression Using a Novel Multimodal Nanoparticle. Circ Res 2005;96:327–36. [PubMed: 15653572]
- Cunningham C, Arai T, Yang P, McConnell M, Pauly J, Conolly S. Positive Contrast Magnetic Resonance Imaging of Cells Labeled with Magnetic Nanoparticles. Mag Reson Med 2005;53:999– 1005.
- Dharmakumar R, Koktzoglou I, Li D. Generating Positive Contrast From Off-Resonant Spins with Steady-State Free Precession Magnetic Resonance Imaging: Theory and Proof-of-Principle Experiments. Phys Med Biol 2006;51:4201–4215. [PubMed: 16912377]
- Mani V, Briley-Saebo KC, Itskovich VV, Samber DD, Fayad ZA. Gradient Echo Acquisition For Superparamagnetic Particles With Positive Contrast (GRASP): Sequence Characterization in Membrane and Glass Superparamagnetic Iron Oxide Phantoms At 1.5T and 3T. Magn Reson Med 2006;55:126–35. [PubMed: 16342148]
- Zurkiya O, Hu X. Off-Resonance Saturation as a Means of Generating Contrast with Superparamagnetic Nanoparticles. Magnetic Resonance in Medicine 2006;56:726–732. [PubMed: 16941618]
- Stuber M, Gilson WD, Scha?r M, Kedziorek DA, Hofmann LV, Shah S, Vonken EJ, Bulte JWM, Kraitchman DL. Positive Contrast Visualization of Iron Oxide-Labeled Stem Cells Using Inversion-Recovery with On-Resonant Water Suppression (Iron). Magn Reson Med 2007;58:1072–1077. [PubMed: 17969120]
- McAteer MA, Sibson NR, von Zur Muhlen C, Schneider JE, Lowe AS, Warrick N, Channon KM, Anthony DC, Choudhury RP. *In vivo* Magnetic Resonance Imaging of Acute Brain Inflammation Using Microparticles of Iron Oxide. Nat Med 2007;13:1253–8. [PubMed: 17891147]
- McAteer MA, Schneider JE, Ali ZA, Warrick N, Bursill CA, von zur Muhlen C, Greaves DR, Neubauer S, Channon KM, Choudhury RP. Magnetic Resonance Imaging of Endothelial Adhesion Molecules in Mouse Atherosclerosis Using Dual-Targeted Microparticles of Iron Oxide. Arterioscler Thromb Vasc Biol 2008;28:77–83. [PubMed: 17962629]
- von zur Muhlen C, von Elverfeldt D, Moeller JA, Choudhury RP, Paul D, Hagemeyer CE, Olschewski M, Becker A, Neudorfer I, Bassler N, Schwarz M, Bode C, Peter K. Magnetic Resonance Imaging Contrast Agent Targeted Toward Activated Platelets Allows *In vivo* Detection of Thrombosis and Monitoring of Thrombolysis. Circulation 2008;118:258–67. [PubMed: 18574047]
- Spuentrup E, Botnar RM, Wiethoff AJ, Ibrahim T, Kelle S, Katoh M, Ozgun M, Nagel E, Vymazal J, Graham PB, Gunther RW, Maintz D. MR Imaging of Thrombi Using EP-2104R, A Fibrin-Specific Contrast Agent: Initial Results in Patients. Eur Radiol 2008;18:1995–2005. [PubMed: 18425519]
- Sipkins DA, Cheresh DA, Kazemi MR, Nevin LM, Bednarski MD, Li KC. Detection of Tumor Angiogenesis *In vivo* By Alphavbeta3-Targeted Magnetic Resonance Imaging. Nat Med 1998;4:623– 6. [PubMed: 9585240]
- 21. Mulder WJ, Strijkers GJ, Habets JW, Bleeker EJ, van der Schaft DW, Storm G, Koning GA, Griffioen AW, Nicolay K. MR Molecular Imaging and Fluorescence Microscopy for Identification of Activated Tumor Endothelium Using a Bimodal Lipidic Nanoparticle. Faseb J 2005;19:2008–10. [PubMed: 16204353]
- Mulder WJ, Strijkers GJ, van Tilborg GA, Griffioen AW, Nicolay K. Lipid-Based Nanoparticles for Contrast-Enhanced MRI and Molecular Imaging. NMR Biomed 2006;19:142–64. [PubMed: 16450332]

- Mulder WJ, van der Schaft DW, Hautvast PA, Strijkers GJ, Koning GA, Storm G, Mayo KH, Griffioen AW, Nicolay K. Early *In vivo* Assessment of Angiostatic Therapy Efficacy by Molecular MRI. Faseb J 2007;21:378–83. [PubMed: 17202248]
- Frias JC, Williams KJ, Fisher EA, Fayad ZA. Recombinant HDL-Like Nanoparticles: A Specific Contrast Agent for MRI of Atherosclerotic Plaques. J Am Chem Soc 2004;126:16316–7. [PubMed: 15600321]
- 25. Lanza G, Lorenz C, Fischer S, Scott M, Cacheris W, Kaufman R, Gaffney P, Wickline S. Enhanced Detection of Thrombi with a Novel Fibrin-Targeted Magnetic Resonance Imaging Agent. Acad Radiol 1998;5:s173–s176. [PubMed: 9561074]
- Yu X, Song SK, Chen J, Scott M, Fuhrhop R, Hall C, Gaffney P, Wickline S, Lanza G. High-Resolution MRI Characterization of Human Thrombus Using a Novel Fibrin-Targeted Paramagnetic Nanoparticle Contrast Agent. Mag Reson Med 2000;44:867–872.
- 27. Flacke S, Fischer S, Scott M, Fuhrhop R, Allen J, Mc Lean M, Winter P, Sicard G, Gaffney P, Wickline S, Lanza G. A Novel MRI Contrast Agent for Molecular Imaging of Fibrin:Implications For Detecting Vulnerable Plaques. Circulation 2001;104:1280–1285. [PubMed: 11551880]
- Winter P, Caruthers S, Yu X, Song S, Fuhrhop R, Chen J, Miller B, Bulte J, Wickline S, Lanza G. Improved Molecular Imaging Contrast Agent for Detection of Human Thrombus. Mag Reson Med 2003;50:411–416.
- 29. Winter P, Athey P, Kiefer G, Gulyas G, Frank K, Fuhrhop R, Robertson D, Wickline S, Lanza G. Improved Paramagnetic Chelate for Molecular Imaging With MRI. J Magn Magn Mater 2005;293:540–545.
- Schmieder AH, Winter PM, Caruthers SD, Harris TD, Williams TA, Allen JS, Lacy EK, Zhang H, Scott MJ, Hu G, Robertson JD, Wickline SA, Lanza GM. Molecular MR Imaging of Melanoma Angiogenesis With Alpha (V) Beta (3)-Targeted Paramagnetic Nanoparticles. Magn Reson Med 2005;53:621–7. [PubMed: 15723405]
- 31. Schmieder AH, Caruthers SD, Zhang H, Williams TA, Robertson JD, Wickline SA, Lanza GM. Three-Dimensional MR Mapping of Angiogenesis with {alpha}5{beta}1({alpha}{nu}{beta}3)-Targeted Theranostic Nanoparticles in the MDA-MB-435 Xenograft Mouse Model. FASEB J 2008;22:4179–4189. [PubMed: 18697838]
- Cowper SE, Su LD, Bhawan J, Robin HS, LeBoit PE. Nephrogenic Fibrosing Dermopathy. Am J Dermatopathol 2001;23:383–93. [PubMed: 11801769]
- Grobner T. Gadolinium--A Specific Trigger For The Development of Nephrogenic Fibrosing Dermopathy and Nephrogenic Systemic Fibrosis? Nephrol Dial Transplant 2006;21:1104–1108. [PubMed: 16431890]
- Todd DJ, Kagan A, Chibnik LB, Kay J. Cutaneous Changes of Nephrogenic Systemic Fibrosis: Predictor of Early Mortality and Association with Gadolinium Exposure. Arthritis Rheum 2007;56:3433–41. [PubMed: 17907148]
- Marckmann P. An Epidemic Outbreak Of Nephrogenic Systemic Fibrosis in a Danish Hospital. Eur J Radiol 2008;66:187–90. [PubMed: 18328659]
- 36. Anderson SA, Rader RK, Westlin WF, Null C, Jackson D, Lanza GM, Wickline SA, Kotyk JJ. Magnetic Resonance Contrast Enhancement of Neovasculature with alpha(v)beta(3)-Targeted Nanoparticles. Magn Reson Med 2000;44:433–9. [PubMed: 10975896]
- Sherry A, Cacheris W, Kuan K. Stability Constants for Gd3+ Binding to Model DTPA-Conjugates and DTPA-Proteins: Implications for heir Use as Magnetic Resonance Contrast Agents. Magn Reson Med 1988;8:180–90. [PubMed: 3210955]
- Simon GH, Bauer J, Saborovski O, Fu Y, Corot C, Wendland MF, Daldrup-Link HE. T1 and T2 Relaxivity of Intracellular and Extracellular USPIO at 1.5T and 3T Clinical MR Scanning. Eur Radiol 2006;16:738–745. [PubMed: 16308692]
- Billotey C, Wilhelm C, Devaud M, Bacri JC, Bittoun J, Gazeau F. Cell Internalization of Anionic Maghemite Nanoparticles: Quantitative Effect on Magnetic Resonance Imaging. Magn Reson Med 2003;49:646–54. [PubMed: 12652535]
- 40. Bibette J. Monodisperse Ferrofluid Emulsions. J Magn Magn Mater 1993;122:37-41.
- Look DC, Locker DR. Time Saving in Measurement of NMR and EPR Relaxation Times. Rev Sci Instrum 1970;41:250–251.

- Johansson LO, Bjornerud A, Ahlstrom HK, Ladd DL, Fujii DK. A Targeted Contrast Agent for Magnetic Resonance Imaging of Thrombus: Implications of Spatial Resolution. J Magn Reson Imaging 2001;13:615–8. [PubMed: 11276107]
- 43. Kong G, Braun RD, Dewhirst MW. Hyperthermia Enables Tumor-Specific Nanoparticle Delivery: Effect of Particle Size. Cancer Res 2000;60:4440–5. [PubMed: 10969790]
- 44. Moroz P, Jones S, Winter J, Gray B. Targeting Liver Tumors with Hyperthermia: Ferromagnetic Embolization in a Rabbit Liver Tumor Model. J Surg Oncol 2001;78:22–9. [PubMed: 11519064]
- 45. Yan F, Xu H, Anker J, Kopelman R, Ross B, Rehemtulla A, Reddy R. Synthesis and Characterization of Silica-Embedded Iron Oxide Nanoparticles for Magnetic Resonance Imaging. J Nanosci Nanotechnol 2004;4:72–6. [PubMed: 15112544]
- 46. Lai CW, Wang YH, Lai CH, Yang MJ, Chen CY, Chou PT, Chan CS, Chi Y, Chen YC, Hsiao JK. Iridium-Complex-Functionalized Fe3O4/Sio2 Core/Shell Nanoparticles: A Facile Three-In-One System in Magnetic Resonance Imaging, Luminescence Imaging, and Photodynamic Therapy. Small 2008;4:218–224. [PubMed: 18196505]
- Winter PM, Schmieder AH, Caruthers SD, Keene JL, Zhang H, Wickline SA, Lanza GM. Minute Dosages of alpha(nu)beta3-Targeted Fumagillin Nanoparticles Impair Vx-2 Tumor Angiogenesis and Development in Rabbits. FASEB J 2008;22:2758–67. [PubMed: 18362202]
- Winter P, Caruthers S, Zhang H, Williams T, Wickline S, Lanza G. Antiangiogenic Synergism of Integrin-Targeted Fumagillin Nanoparticles and Atorvastatin in Atherosclerosis. J Am Coll Cardiol Img 2008;1:624–634.
- 49. Winter P, Neubauer A, Caruthers S, Harris T, Robertson J, Williams T, Schmieder A, Hu G, Allen J, Lacy E, Wickline S, Lanza G. Endothelial alpha(nu)beta(3)-Integrin Targeted Fumagillin Nanoparticles Inhibit Angiogenesis in Atherosclerosis. Arterioscler Thromb Vasc Biol 2006;26:2103–2109. [PubMed: 16825592]
- 50. Chan H, Hu Y, Wickline S, Lanza G, Pham C. Alpha v beta 3-Targeted Nanotherapy Ameliorates Inflammatory Arthritis. FASEB J. 2009 In Print.
- 51. Lanza GM, Yu X, Winter PM, Abendschein DR, Karukstis KK, Scott MJ, Chinen LK, Fuhrhop RW, Scherrer DE, Wickline SA. Targeted Antiproliferative Drug Delivery to Vascular Smooth Muscle Cells with a Magnetic Resonance Imaging Nanoparticle Contrast Agent: Implications for Rational Therapy of Restenosis. Circulation 2002;106:2842–7. [PubMed: 12451012]
- Partlow K, Lanza G, Wickline S. Exploiting Lipid Raft Transport with Membrane Targeted Nanoparticles: A Strategy for Cytosolic Drug Delivery. Biomaterials 2008;29:3367–3375. [PubMed: 18485474]



Figure 1.

(A) AFM of 0.5% ([Fe] w/v) CION H_{av} 114nm D_{av} 228nm, reflecting high compliance of the soft particle on the hard surface. (B) and (C) TEM of distribution of colloidal iron oxide nanoparticles demonstrating that the oleate-coated magnetite particles are incorporated into the oil core and the core is encapsulated with lipid layer (inset B). (D) Number-averaged hydrodynamic diameter distributions of Colloidal iron oxide nanoparticles.

Senpan et al.



Figure 2.

(A) XRD analysis of magnetite (Fe₃O₄) and mixed-phase maghemite (Fe₂O₃-Fe₃O₄) iron oxide crystals used in for the CION nanoparticles in this study. (B) VSM magnetization (emu / liquid gram) result for mixed-phase maghemite (Fe₂O₃-Fe₃O₄) CION with (with XL) and without (No XL) cross-linking, which is $3\times$ greater than magnetite (Fe₃O₄) presented in C. Note that surfactant cross-linking consistently decreases the magnetic susceptibility of both forms of iron oxides.

Senpan et al.



Figure 3.

T1 relaxivity (r1) of CION particles: (Left) pure phase Fe_3O_4 (magnetite). (Right) Fe_2O_3 - Fe_3O_4 (mixed phase maghemite). The r1 for the cross-linked, pure magnetite CION (Fe_3O_4) was 7.7 ([Fe]mM \cdot s)⁻¹ versus 1.3 ([Fe]Mm \cdot s)⁻¹ for Fe_2O_3 - Fe_3O_4 (mixed phase maghemite) CION, a 6× improvement associated with the lower magnetic susceptibility iron crystals.

Senpan et al.



Figure 4.

T1 relaxivity (r1) of 0.5% (left), 1.0% (middle), and 3.0% (right) (w/v) magnetite (Fe₃O₄) loaded CION. Improved relaxivity was observed with surfactant cross-linking (XL) and lower iron concentrations. X-axis varies due to inherent differences in [Fe].



Figure 5.

(A) T1w images of CION with and without surfactant cross-linking at different loadings between 0.5% and 3.0%, (w/v) of magnetite in 96-well plastic dish in DI water in spaces surrounding the wells. (B) T1w-TSE image illustrates apparent, concentration dependent, contrast with 0.5% CION at low nM nanoparticle concentrations.



Figure 6.

(A-D) Fibrin-rich clots in saline imaged at 1.5T. (A) Control untargeted clot is not well seen on high resolution T1w-TSE, whereas the clot with fibrin-targeted CION (B) enhances brightly. On lower resolution T1w gradient echo (FE) (C) the T1 effect is lessened and with T2 imaging (D) the typical signal dropout effects of superparamagnetic iron oxides are pronounced, almost completely obscuring the bright signal from saline within the test tube. (The very outer most fluid is copper sulfate-doped "phantom fluid", which is bright on both T1 and T2). (E) Carotid endarterectomy samples targeted with CION and imaged at 3T with bright enhancement fibrin rich plaque on T1w-TSE; whereas gradient echo images of the same tissue (T1- and T2weighted) displayed marked T2* effects (T1w image shown). (F-G) Dynamic T1 (F) and T2 (G) changes in blood following IV injection of CION in NZW rabbit which show T1 background contrast due to the persistence of CION in circulation reaches preinjection levels after 1 hour; whereas, the T2 background contrast level persists much longer as is expected of superparamagnetic agents imaged with T2 weighting.



Figure 7.

Cartoon illustrating hypothesis of decreased T2* effects of CION to SPIO. (a) A typical iron oxide particle surrounded by water within a B_0 field. The field dependent dipole moment created is shown. Protons pass deep within this magnetic flux field and experience strong dephasing T2 effects. (b) The encapsulation of CION iron crystals reduces the effective field experienced by the surrounding protons, such that the relative impact on T2* is greater than the changes of T1 relaxivity. (c) The encapsulation of CION iron crystals with surfactant cross-linking further reduces the effective field experienced by the surrounding protons, such that the impact on T2* is further increased relative to the changes of T1.



Scheme 1. Preparation of CION nanoparticles

_
_
_
_
U
~
~
_
_
<u> </u>
_
_
\mathbf{a}
_
_
~
\sim
⁽¹⁾
~
-5
_
-
CO.
~
~
-
$\overline{\mathbf{O}}$
<u> </u>
_
4

Table 1

T1 and T2 values (ms) for CION with and without surfactant cross-linking at different loadings (w/v) of magnetite using Look-Locker and CPMG analytical pulse sequence approaches, respectively.

Senpan et al.

		0.5	%0	1.0	%	3.0	%
	- Relaxation Time (ms)	mean	std	mean	std	mean	std
Cross-linked	T1	207.9	14.05	167.89	16.07	178.32	24.24
	T2	7.38	0.81	3.22	1.81	2.75	1.62
No Cross-link	T1	291.74	18.78	248.7	21.68	270.1	27.13
	T2	8.75	2.20	4.84	3.25	2.16	0.78