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## Multi-factorial engineering of heterologous polyketide production in *Escherichia coli* reveals complex pathway interactions

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### Abstract

Polyketides represent a significant fraction of all natural products. Many possess pharmacological activity which makes them attractive drug candidates. The production of the parent macrocyclic aglycones are catalyzed by multimodular polyketide synthases utilizing short-chain acyl-CoA monomers. When producing polyketides through heterologous hosts, one must not only functionally express the synthase itself, but activate the machinery used to generate the required substrate acyl-CoA's. As a result, metabolic engineering of these pathways is necessary for high-level production of heterologous polyketides. In this study, we over-express three different pathways for provision of the two substrates (propionyl-CoA and (2*S*)-methylmalonyl-CoA) utilized for the biosynthesis of 6-deoxyerythronolide B (the macrolactone precursor to erythromycin): 1) a propionate → propionyl-CoA → (2*S*)-methylmalonyl-CoA pathway, 2) a methylmalonate → methylmalonyl-CoA → propionyl-CoA pathway, and 3) a succinate → succinyl-CoA → (2*R*)-methylmalonyl-CoA → (2*S*)-methylmalonyl-CoA → propionyl-CoA pathway. The current study revealed that propionate is a necessary component for > 5 mg l<sup>-1</sup> titers. Deletion of the propionyl-CoA:succinate CoA transferase (*ygfH*) or over-expression of the transcriptional activator of short chain fatty acid uptake improved titer to over 100 mg l<sup>-1</sup>, while the combination of the two improved titer to over 130 mg l<sup>-1</sup>. The addition of exogenous methylmalonate could also improve titer to over 100 mg l<sup>-1</sup>. Expression of a *Streptomyces coelicolor* A3(2) methylmalonyl-CoA epimerase, in conjunction with over-expression of *E. coli*'s native methylmalonyl-CoA mutase, allowed for the incorporation of exogenously fed succinate into 6-deoxyerythronolide B.

### Keywords

heterologous; polyketide; propionate; methylmalonate; *Escherichia coli*; 6-deoxyerythronolide B

### Introduction

Natural products have long served as sources of human therapeutics (Clardy et al. 2006; Newman 2008; Paterson and Anderson 2005). Of all small-molecule new chemical entities (NCE's) between 1981 and 2006, 34% were natural products or semi-synthetic derivatives of such molecules. In fact, of the 109 antibacterial NCE's and the 83 anticancer NCE's, 74 and 45, respectively, were such molecules (Newman and Cragg 2007). Even with the growing contributions of medicinal chemistry and biopharmaceutical development

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programs, 13 natural product-derived drugs were approved in the United States between 2005 and 2007, with five of those compounds being the first members of new classes (Harvey 2008).

Polyketides represent a large family of natural product molecules with wide ranging pharmacological activities. Examples include erythromycin (an antibacterial), FK506 (an immunosuppressant), and lovastatin (anti-cholesterol) (Cane et al. 1998). Complex polyketides are constructed by modular polyketide synthases (PKSs) by successive rounds of decarboxylative Claisen condensation reactions between an acyl thioester and thioesterified malonate derivatives. Though many of the acyl-CoA starter units (such as acetyl-CoA and propionyl-CoA) for priming PKS's are fairly common among prokaryotic and eukaryotic systems, many of the thioesterified malonate derivatives used as extender units are less common (such as (2*S*)-methylmalonyl-CoA, (2*S*)-ethylmalonyl-CoA, and chloroethylmalonyl-CoA) (Chan et al. 2009). Native hosts that produce such molecules naturally have the secondary metabolism to support the production of these starter and extender units.

Given the often fastidious nature of secondary metabolite producers, complex medium requirements, low specific growth rates, unclear metabolic network connectivity, and/or lack of established genetic engineering technologies, heterologous biosynthesis emerged as an option to produce these complex molecules in rapid-growing and well-characterized hosts (Pfeifer and Khosla 2001; Zhang et al. 2008). The ultimate goal of heterologous biosynthesis is to produce valuable metabolites in a cost-, time-, and personnel-efficient manner. With the advent of heterologous biosynthesis, one must not only express functional mega-synthases, but also engineer existing cellular metabolism to improve precursor supply, and/or introduce additional cellular metabolism to support initial precursor production. As such, metabolic engineering of substrate pathways is necessary for economically competitive production of such complex metabolites in heterologous hosts. Though established recombinant protocols exist for the inclusion of heterologous PKS systems, the tailoring of host cellular metabolism must be considered case-by-case in which heterologous biosynthesis is placed in the context of native metabolism.

The PKS responsible for synthesizing the erythromycin macrocycle, is called the deoxyerythronolide B synthase (DEBS), the product of which, has been the study of numerous seminal efforts in producing polyketides and understanding their biosynthesis including: cell-free synthesis (Pieper et al. 1995), heterologous biosynthesis (Kao et al. 1994; Pfeifer et al. 2001), the analysis of intermodular communication (Gokhale et al. 1999), combinatorial biosynthesis (Menzella et al. 2005), and structural analyses (Tang et al. 2006). The product of DEBS, 6-deoxyerythronolide B (6-dEB), has been produced in three different heterologous hosts, *Streptomyces coelicolor* (Kao et al. 1994), *Streptomyces lividans* (Xue et al. 1999), and *Escherichia coli* (Pfeifer et al. 2001), as well as a functional portion of the DEBS PKS in *Saccharomyces cerevisiae* (Mutka et al. 2006). *E. coli* strain BAP1 has been developed previously for the heterologous production of polyketide and nonribosomal peptide natural products (Pfeifer et al. 2001) and is used as the base production system in this study. To generate BAP1, the *Bacillus subtilis* surfactin phosphopantetheinyl transferase gene (*sfp*, required for posttranslational modification of the DEBS enzymes) (Quadri et al. 1998) was inserted into the *prpRBCD* location of the BL21(DE3) chromosome (removing *E. coli*'s primary propionate catabolic pathway, the methylcitrate pathway (Textor et al. 1997)), under the control of an inducible T7 promoter (Pfeifer et al. 2001). During this same genetic insertion, a T7 promoter was inserted before the native *prpE* gene (coding for a propionyl-CoA synthetase) to increase flux towards the production of propionyl-CoA, a direct precursor of 6-dEB. The *ygf* operon (also known as the *scp* operon) is responsible for the conversion of succinate to propionate in *E. coli*

through succinyl-CoA, methylmalonyl-CoA, and propionyl-CoA intermediates (Haller et al. 2000).

There have been a number of studies focused on improving the stability of the large plasmids harboring the PKS genes (Murli et al. 2003), utilizing alternative substrate pathways for production (Dayem et al. 2002), and high-cell density bioprocess optimization (Lau et al. 2004) towards improving 6-dEB BAP1 production. Previously in our laboratory, we utilized metabolic modeling strategies for surveying heterologous hosts and medium compositions with respect to improving 6-dEB biosynthesis (Boghigian et al. 2010). Further, we analyzed the *ygf* operon by systematically deleting and over-expressing individual operon genes to understand their effect on 6-dEB biosynthesis (Zhang et al. 2010). While most of the individual deletions and over-expressions led to either the same or decreased 6-dEB production titers under the conditions tested, deletion of *ygfH* (propionyl-CoA:succinate CoA transferase), led to an approximately two-fold increase in production titer. In an effort to further understand the effect of these pathways on polyketide formation, and examine the interactions between these pathways, we applied a multi-scale engineering strategy to incorporate metabolic pathway engineering along with different bioprocess-related conditions (substrate feeding strategies). The results have implications for improving titers of both 6-dEB and other polyketides which utilize one or both of the acyl-CoA precursors examined here.

## Materials & Methods

### Background Strains & Plasmids

*E. coli* BAP1 was used as previously described (Pfeifer et al. 2001). TB3 is a derivative of BAP1 (Zhang et al. 2010) constructed by P1 transduction with a *ygfH::kan* (propionyl-CoA:succinate CoA transferase) mutant of BW25113 as a donor (Baba et al. 2006).

The genes required for the production of 6-dEB from propionate were cloned into plasmids pBP130 and pBP144, constructed previously (Pfeifer et al. 2001). Briefly, pBP130 (approximately 26kb) contains the *eryA2* and *eryA3* genes (coding for the DEBS2 and DEBS3 enzymes) under a single T7 promoter, on a pET21c background. Plasmid pBP144 (approximately 19kb) contains *eryA1* under a T7 promoter and genes coding for the two subunits of the *Streptomyces coelicolor* propionyl-CoA carboxylase enzyme (*accA1* and *pccB*) (Rodriguez and Gramajo 1999) under the control of second T7 promoter, on a pET28 background. All three *eryA* genes were cloned from the native erythromycin producer, *Saccharopolyspora erythraea* (Cortes et al. 1990; Donadio et al. 1991). pYW7317 is a derivative of pBP144 without the *accA1* and *pccB* genes (Zhang et al. 2009).

Plasmid pACYCDuet-*matBC* was kindly provided by Prof. Mattheos A.G. Koffas and contains *matB* (coding for a malonyl-CoA synthetase) and *matC* (coding for a dicarboxylate carrier protein) from the nitrogen fixing soil bacterium *Rhizobium trifolii*, under the control of two separate T7 promoters (An and Kim 1998; An et al. 1999; Leonard et al. 2008).

### Plasmid Construction

Standard molecular biology protocols were conducted according to Sambrook (Sambrook and Russell 2001). GeneHogs (Invitrogen) or XL-1 Blue (Stratagene) strains were used depending on the resistance marker of the plasmid to be constructed. The endonucleases used in this study were all purchased from New England Biolabs (Ipswich, MA, USA). All genes native to *E. coli* were PCR amplified from the BL21(DE3) (Novagen) genome. All primers used for PCR amplification can be found in Table I. The propionyl-CoA synthetase (*prpE*) was amplified and cloned into MCS1 of pACYCDuet-1 utilizing *Bam*HI and *Hind*III restriction sites, generating pACYCDuet-*prpE*. The transcriptional activator of the ATO

system (*atoC*) was amplified and cloned into MCS2 of pACYCDuet-1 and pACYCDuet-*prpE* utilizing *NdeI* and *XhoI* restriction sites, generating pACYCDuet-*atoC* and pACYCDuet-*prpE-atoC*, respectively. An *E. coli* codon-optimized version of the *Streptomyces coelicolor* A3(2) methylmalonyl-CoA epimerase gene (*mce*) was synthesized by Operon (Huntsville, AL, USA) designed with flanking *EcoRI* and *HindIII* sites. This synthetic gene was inserted between the *EcoRI* and *HindIII* sites in MCS1 of pCDFDuet-1, generating pCDFDuet-*mce*. The methylmalonyl-CoA mutase gene (*sbm*, encoding a “sleeping beauty mutase”) was PCR amplified from *E. coli* BL21(DE3) and cloned into MCS2 of pCDFDuet-*mce* utilizing *NdeI* and *XhoI* restriction sites, generating pCDFDuet-*mce-sbm*. All plasmids were verified by Sanger sequencing at the Tufts University Core Facility. All the plasmids used in this study are listed in Table II.

### Strain Construction

The entire *ygf* operon (*sbm-ygfDGH*) was deleted from the BAP1(*araBAD:tet*) chromosome by  $\lambda$ -Red recombination. First, BAP1(*araBAD:tet*) was transformed with plasmid pKD46 and expression of the  $\gamma$ ,  $\beta$ , and *exo* genes was induced with 10 mM L-arabinose at 30°C. A kanamycin resistance gene (*kan*) flanked by two flipase recognition target (FRT) sites was PCR amplified from pKD13 (using the pKD13\_operon\_for and pKD13\_operon\_rev primer pair) containing 50bp of homology arms upstream of *sbm* and downstream of *ygfH*. This PCR reaction was digested with *DpnI*, gel purified, and approximately 100 ng of DNA was transformed into induced cells. Cells were then plated on LB-agar supplemented with 25 mg l<sup>-1</sup> kanamycin. Successful recombinants were verified by PCR (using the k2 and ver\_operon\_rev primer pair). This strain was stored as a glycerol stock, prepared electrocompetent, and transformed with pCP20 (Cherepanov and Wackernagel 1995) to excise the *kan* gene between the FRT sites, generating a kanamycin sensitive strain, BAB2. All strains used in this study are listed in Table III.

### Initial Screening Cultures

All production cultures contained 5 g l<sup>-1</sup> yeast extract, 10 g l<sup>-1</sup> tryptone, 10 g l<sup>-1</sup> sodium chloride, 15 g l<sup>-1</sup> glycerol, 3 ml l<sup>-1</sup> 50% (v v<sup>-1</sup>) Antifoam B, 100 mM HEPES, and were adjusted to pH 7.60 with 5 M sodium hydroxide. Here, 3 ml cultures were conducted in 16 × 100 mm culture tubes.

For the initial screening study, the culture medium previously described was prepared supplemented with 60 mM sodium propionate, 60 mM disodium malonate, or 60 mM disodium methylmalonate. These were mixed with the production medium lacking the additional carbon source to create the various substrate concentrations desired. For precultures, a stab of glycerol stock was inoculated into 2 ml LB medium with appropriate antibiotics and grown overnight at 37°C and 250 rpm. For production cultures, 3 ml production medium was inoculated into 16 × 100 mm culture tubes with the precultures to an OD<sub>600nm</sub> = 0.1. These production cultures were grown for 72 hr at 22°C and 250 rpm. At the end of the culture period, cell-density was measured spectrophotometrically at 600 nm and a single. When needed, antibiotics were supplemented at concentrations of 100 mg l<sup>-1</sup> for carbenicillin, 50 mg l<sup>-1</sup> for kanamycin, and 34 mg l<sup>-1</sup> for chloramphenicol. Induction of heterologous gene-expression was accomplished by supplementing 100  $\mu$ M isopropyl  $\beta$ -D-1-thiogalactopyranoside (IPTG) to the culture medium.

### Shake-Flask Production Cultures

Shake-flask cultures (15 ml in 125 ml Erlenmeyer flasks) containing production medium were used for subsequent production tests. Single colonies were picked from freshly streaked plates and inoculated into 1 ml production medium containing necessary antibiotics. These cultures were grown at 37°C and 250 rpm until OD<sub>600nm</sub>  $\approx$  0.6 and were

used to inoculate 15 ml production medium with necessary antibiotics and 100  $\mu\text{M}$  IPTG at a volumetric ratio of 5%. Cultures were then incubated at 22°C and 250 rpm for 120 hr. At the end of the culture period, cell-density was measured spectrophotometrically at 600 nm. Antibiotics and IPTG were added as described previously, when necessary. 6-dEB was analyzed, as described previously, by either RP-HPLC-ELSD (Wang et al. 2007) or MS (Zhang et al. 2010).

### Metabolite Quantification by CEX-HPLC-RID

Precursor and byproduct metabolites were quantified by the previously mentioned HPLC system coupled to a Refractive Index Detector (RID). Clarified culture supernatant (20  $\mu\text{l}$ ) was applied to a Bio-Rad Aminex® HPX-87H Ion Exchange (300 mm  $\times$  7.8 mm, 9  $\mu\text{m}$ ) column, preceded by a 30 mm guard column of the same resin. The isocratic analysis used a 9.5 mM  $\text{H}_2\text{SO}_4$  solvent held at a flow rate of 0.3 ml  $\text{min}^{-1}$ . These conditions were identified by using an iterative stochastic search HPLC optimization program based on the compounds anticipated to be present in the culture medium (Dharmadi and Gonzalez 2005). The elution order was as follows: pyruvate (16.7 min), malonate (18.9 min), methylmalonate (20.9 min), succinate (22.7 min), lactate (24.2 min), glycerol (25.1 min), formate (26.8 min), acetate (29.1 min), propionate (34.5 min), and ethanol (41.3 min).

## Results

### Initial Screening Study

Upon inspection of generalized metabolic maps, and given the DEBS (2*S*)-methylmalonyl-CoA requirement, we attempted to construct a metabolic pathway capable of converting exogenous methylmalonate to (2*S*)-methylmalonyl-CoA (Figure 1). This pathway would include *E. coli*'s native YgfG or the heterologous reversible PCC to provide propionyl-CoA. The MatBC pathway responsible for methylmalonate-methylmalonyl-CoA conversion from *R. trifolii* was then reconstructed in *E. coli*. While these MatB and MatC synthases have a preference for malonate as a substrate, it has been shown that they can also activate methylmalonate at 20.4% the *in vitro* rate of malonate (An and Kim 1998).

We devised a three-variable (propionate, malonate, and methylmalonate), two-level (0 mM or 20 mM) full-factorial supplementation experiment across nine strains with a variety of plasmid combinations (containing the propionate pathway, the malonate pathway, and the 6-dEB biosynthetic pathway). No 6-dEB ( $<5 \text{ mg l}^{-1}$ ) was made in the absence of propionate supplementation (Figure 2a). The addition of malonate did not improve 6-dEB titers under any conditions tested. When propionate and methylmalonate were both supplied, 6-dEB production increased approximately two-fold compared to propionate supplementation alone. However, the overall 6-dEB titers were lower in the presence of the MatBC pathway.

In terms of precursor consumption, propionate was favored in the strains that did not contain the MatBC pathway; whereas when MatBC was present, malonate consumption was preferred and increased dramatically even in the presence of multiple substrates (Figure 2b and Figure 2c). Propionate uptake did not change dramatically in any of the conditions tested, even in the cases where 6-dEB production was observed (Figure 2a). As can be seen in Figure 2d, in general, methylmalonate consumption was minimal (often  $<2 \text{ mM}$  consumed) in all cases, although the MatBC pathway did stimulate consumption slightly (to approximately 4 mM in some cases). Acetate overflow was significant, reaching approximately 80 mM in some cases; however, this overflow metabolism was retarded with the addition of propionate, malonate, and methylmalonate (Figure 2e).

## Propionate Pathway Engineering

The propionate pathway has previously been designed to provide the precursors for 6-dEB production in *E. coli* (Wang et al. 2007; Zhang et al. 2010). In the current production system, *atoC*, encoding an activator of *E. coli* short-chain fatty acid metabolism, is natively expressed from the chromosome. Whereas, *prpE*, encoding a propionyl-CoA synthetase, is inducibly expressed from the chromosome and the *pcc* genes, encoding a propionyl-CoA carboxylase, are expressed from a multi-copy plasmid (15–20 copies per cell). As a result of the variation in expression design, this pathway is likely ‘unbalanced’ for 6-dEB heterologous production as *prpE* and *atoC* are expected to be expressed to a smaller extent than the *pcc* genes. Balancing of expression levels may then improve production. Three different vectors were generated to over-express *E. coli*’s native *prpE* and *atoC* separately and in combination. These constructs were then co-transformed with the 6-dEB production plasmids (pBP130 and pBP144) in two strains (BAP1 and TB3).

In BAP1, over-expression of *prpE* by itself had no effect on 6-dEB production ( $p = 0.214$ ). Over-expression of *atoC* improved 6-dEB production 1.44-fold (Figure 3a). Similar titers were observed when both *prpE* and *atoC* were over-expressed. Compared to BAP1, TB3 improved titer approximately 1.5-fold (a slightly lower improvement than observed previously (Zhang et al. 2010), which is likely due to a different inoculation method). In TB3, all three plasmid constructs improved 6-dEB production similarly (ANOVA  $p = 0.416$ ). In this case, the over-expression of *prpE* alone did not help improve the 6-dEB production in strain TB3 when compared to the co-expression of *prpE* and *atoC*. This is probably because the deletion of *ygfH* in TB3 resulted in sufficient propionyl-CoA and further accumulation through PrpE activity did not aid 6-dEB biosynthesis. The 6-dEB titers presented here increased from  $75.6 \pm 3.2 \text{ mg l}^{-1}$  to  $134.1 \pm 6.6 \text{ mg l}^{-1}$  after varying these plasmid and strain systems.

Figure 3b shows the fraction of propionate consumed by the cells after 120 hr of shake-flask culture across all of the conditions tested. The *atoC* gene encodes for the regulatory controller of the ATO operon (responsible for short-chain fatty acid degradation (Jenkins and Nunn 1987)), and *prpE* expression is needed for the production of propionyl-CoA, a direct precursor for 6-dEB biosynthesis. It was shown that over-expression of *prpE* and *atoC* both stimulate propionate uptake to the same effect. For both BAP1 and TB3, regardless of whether *prpE* and *atoC* were over-expressed separately or together, the fraction of propionate utilized increased between 3–4 fold (ANOVA  $p = 0.653$ ). In all plasmid systems, propionate uptake between BAP1 and TB3 was the same ( $p > 0.05$ ), meaning that the yield of 6-dEB on propionate was higher in the TB3 strain as TB3 produced higher 6-dEB titers.

## Methylmalonate Pathway Engineering in the Presence of Propionate

The initial screening study revealed that methylmalonate supplementation could improve 6-dEB production in the presence of propionate, prompting us to further investigate this interaction. It was first hypothesized that the lack of improvement upon incorporation of the MatBC pathway (even with the improved methylmalonate uptake) was because the malonyl-CoA synthase generated the (2*R*) stereoisomer of methylmalonyl-CoA; whereas, the DEBS complex only accepts the (2*S*) isomer of methylmalonyl-CoA. Because a methylmalonyl-CoA epimerase has not been previously identified in *E. coli*, we introduced a heterologous methylmalonyl-CoA epimerase gene to allow for the interconversion between isomers and to determine its effect on 6-dEB production.

We first tested the effects of propionate and methylmalonate supplementation in BAP1 in the presence of: 1) no extra plasmids, 2) a plasmid over-expressing the *S. coelicolor* A3(2) methylmalonyl-CoA epimerase gene (*mce*), and 3) a plasmid over-expressing *mce* and the

*matBC* genes. Consistent with the small-scale cultures in the initial screening study, methylmalonate supplementation improves 6-dEB production in the presence of propionate in the shake-flasks from  $71.7 \pm 3.74 \text{ mg l}^{-1}$  to  $97.9 \pm 7.32 \text{ mg l}^{-1}$  (Figure 4a). However, 6-dEB production decreases to  $61.1 \pm 2.18 \text{ mg l}^{-1}$  and  $60.9 \pm 2.43 \text{ mg l}^{-1}$  when both carbon sources are used in the presence of *mce* and *matBC-mce*, respectively. As shown in Figure 4b, propionate uptake is decreased when *mce* is used. When *matBC* is included, propionate uptake is stimulated, indicating that this MatC carrier is not specific and may facilitate propionate transport as well.

The same expression and production studies were then conducted in TB3, yielding different results. As established previously, TB3 showed higher titers of 6-dEB from propionate ( $101.0 \pm 7.5 \text{ mg l}^{-1}$ ), however, when methylmalonate was supplemented, the titer was unchanged ( $p = 0.730$ ; Figure 5a). When over-expressing *mce* or both *matBC-mce*, the titers decrease significantly to  $58.6 \pm 1.19 \text{ mg l}^{-1}$  and  $33.1 \pm 7.4 \text{ mg l}^{-1}$  with only propionate, and to  $75.2 \pm 3.9 \text{ mg l}^{-1}$  and  $52.1 \pm 2.4 \text{ mg l}^{-1}$  with both substrates present. This departs from the trends observed in BAP1, where when either *mce* or *matBC-mce* was expressed, 6-dEB production decreased in the presence of methylmalonate. As can be seen in Figure 5b and Figure 5c, propionate and methylmalonate uptake was not drastically different than what was observed in BAP1. Again, expression of *matBC-mce* stimulated methylmalonate uptake, while expression of *mce* alone did not.

### Methylmalonate Pathway Engineering in the Absence of Propionate

It has been found that BAP1 could produce 6-dEB in the absence of propionate and methylmalonate (Zhang et al. 2010). While it still remains unclear as to why methylmalonate supplementation in the presence of propionate improves 6-dEB production, we sought to analyze the effects of these strains and plasmids in the absence of propionate. With the utilization of mass spectrometry, the limit of detection of 6-dEB in the culture is approximately  $0.1 \text{ mg l}^{-1}$ , allowing 6-dEB production to be quantified in the absence of propionate supplementation. BAP1 produced 6-dEB at a titer of  $0.32 \pm 0.11 \text{ mg l}^{-1}$  from 20 mM methylmalonate (Figure 6a). However, the uptake of methylmalonate was still minimal at  $3.0 \pm 0.2 \text{ mM}$  (Figure 6b). The inclusion of the *mce* pathway had no effect on 6-dEB titer ( $p = 0.636$ ) or methylmalonate uptake ( $p = 0.142$ ). However, when the MatBC pathway was also expressed, 6-dEB titer improved to  $1.27 \pm 0.29 \text{ mg l}^{-1}$  ( $p = 0.037$ ) but methylmalonate uptake was not significantly different ( $p = 0.261$ ).

In an effort to understand the effect of *mce* and *matBC-mce* on 6-dEB production from methylmalonate, we constructed a strain that lacked the ability to convert polyketide precursors to metabolites to be used for growth (encoded by the *ygf* operon). In the *ygf* operon mutant of BAP1 (BAB2), 6-dEB production from methylmalonate was not significantly different when compared to BAP1 ( $p = 0.350$ ) or BAP1 with *mce* ( $p = 0.770$ ). Methylmalonate uptake was the lowest in BAB2 in all cases. Interestingly, with the inclusion of the MatB-MatC pathway, 6-dEB titer improved almost 8-fold to  $3.39 \pm 0.74 \text{ mg l}^{-1}$ , even with decreased methylmalonate uptake.

### Methylmalonyl-CoA Mutase-Epimerase Pathway Engineering

Last, we aimed to further understand the role of Sbm and *E. coli*'s native succinate-to-propionate conversion cycle in 6-dEB production. We previously over-expressed and deleted *sbm* in BAP1 in separate experiments, to find that neither genetic modification had an influence on 6-dEB production (Zhang et al. 2010). We hypothesized the lack of effect of these *sbm* expression studies on 6-dEB production was due to a lack of methylmalonyl-CoA epimerase activity, since Sbm has been shown to generate the (2R) isomer of methylmalonyl-CoA; whereas, DEBS accepts only the (2S) isomer (see Figure 1). In this set

of experiments, we over-expressed *sbm* with the *mce* gene previously described, thereby fully connecting the succinate pathway with the 6-dEB production pathway. We then tested this combination in four different medium compositions which included 20 mM propionate, 20 mM succinate, 20 mM both substrates, and no substrates.

In the absence of either substrate, the titers with and without the Sbm-MCE were roughly  $0.1 \text{ mg l}^{-1}$ , consistent with what was observed previously (Zhang et al. 2010) (Figure 7a). When propionate was utilized as the sole substrate, the inclusion of the Sbm-MCE pathway slightly decreased 6-dEB titer ( $p = 0.046$ ). When succinate was utilized as the sole substrate, 6-dEB production decreased to levels observed in absence of a substrate; the Sbm-MCE pathway had no effect ( $p = 0.280$ ). When both propionate and succinate were utilized, the titer without the Sbm-MCE pathway increased to  $73.4 \pm 2.0 \text{ mg l}^{-1}$ , while the inclusion of the Sbm-MCE pathway further increased titer to  $96.4 \pm 5.6 \text{ mg l}^{-1}$ . As can be seen in Figure 7b, the provision of succinate in the medium decreased propionate uptake in both the control and with expression of *sbm-mce*. In all cases, succinate was absent in the medium at the end of the culture period (Figure 7c).

## Discussion

Heterologous polyketide biosynthesis presents a significant challenge in recombinant protein production and metabolic pathway engineering. Polyketides, being significant sources of therapeutic compounds, and PKS's, being complex enzymes, are attractive systems for chemists, biologists, and engineers. This study focused on the metabolic engineering of multiple pathways for substrate provision for heterologous polyketide biosynthesis in *E. coli*. The ultimate goals of which are to 1) understand the interactions of these pathways, 2) identify the rate-limiting steps in polyketide biosynthesis, and 3) rationally engineer a system with improved titer. We applied a multi-scale engineering strategy through systematic gene over-expression and deletion experiments and feeding experiments to better understand the interplay of native propionyl-CoA and methylmalonyl-CoA metabolism as well as heterologous methylmalonate and native succinate metabolism. While 6-dEB was used as a means of examining the effect of these pathways and substrates, similar strategies could be applied to improving the titer of other polyketides which use the same starter or extended acyl-CoA units. For example, *Streptomyces hygroscopicus* uses seven (2S)-methylmalonyl-CoA extender units for making the immunosuppressant rapamycin, while *Mycobacterium tuberculosis* uses (2S)-methylmalonyl-CoA for the biosynthesis of mycolic acids (Chan et al. 2009).

Our initial screen was comprised of a three variable (propionate, malonate, and methylmalonate), two-level (0 mM or 20 mM) full-factorial supplementation experiment across nine different plasmid systems, all in the base strain of BAP1. Because propionate and methylmalonate are the deactivated forms of the direct precursors for 6-dEB biosynthesis, it is expected that increased intracellular levels would improve 6-dEB biosynthesis. Malonate was used to serve as a frame of reference for analyzing the effect of the MatBC pathway. As expected, the MatBC pathway had a stronger preference for malonate than for methylmalonate, as indicated by dramatic improvements in uptake when *matBC* was over-expressed. Malonate uptake was preferred over methylmalonate in general, presumably due to malonate being used a precursor for malonyl-CoA, the first committed step to essential fatty acid biosynthesis. However, no 6-dEB production was observed when malonate was used alone. The combination of malonate and propionate/methylmalonate did not improve production, leading us to believe that malonyl-CoA levels have no effect on propionyl-CoA or methylmalonyl-CoA levels.

Increasing the expression of *prpE* and/or *atoC* was identified as a metabolic engineering target considering that we previously identified  $\Delta ygfH$  as a target for improving 6-dEB production (Zhang et al. 2010) and both of these enzymes are connected to this metabolite node. It has been previously demonstrated that a constitutive mutation in *E. coli*'s *atoC* allowed for transcription of the ATO genes (Jenkins and Nunn 1987) and improved the propionate uptake roughly 10-fold in M9 minimal medium supplemented with 1% (wt vol<sup>-1</sup>) glucose and 10 mM propionate (Rhie and Dennis 1995). In our study, when *prpE* and/or *atoC* were over-expressed, propionate uptake increased roughly 4-fold, yet 6-dEB production only increased roughly 30%. This indicates that there is perhaps another significant sink of propionyl-CoA that is responsible for drawing from this metabolite pool, even in the absence of YgfH and PrpBCD. Possible sources could be enzymes that have preference for acetyl-CoA but are also promiscuous for propionyl-CoA. Moreover, PCC activity could be limiting in that there is not enough (2S)-methylmalonyl-CoA to accommodate the increasing pools of propionyl-CoA, in order to synthesize more 6-dEB.

This study presents the first production of 6-dEB solely from methylmalonate. Inclusion of the MatBC pathway in BAP1 increased the 6-dEB titer from  $0.32 \pm 0.11$  mg l<sup>-1</sup> to  $1.27 \pm 0.29$  mg l<sup>-1</sup>, while deletion of the entire *ygf* operon further improved production to  $3.39 \pm 0.74$  mg l<sup>-1</sup>. Previously, 6-dEB had been produced in only trace quantities ( $0.85 \pm 0.2$  mg l<sup>-1</sup>) from methylmalonate using *matB* and the *Streptomyces coelicolor* methylmalonyl-CoA mutase (*mutAB*), however 10 mM propionate was also added to the medium (Murli et al. 2003). The extremely low uptake rates of methylmalonate appear to be a barrier in improved 6-dEB production from this substrate. Even in the absence of propionate and in the presence of MatBC, methylmalonate uptake was never above 20% of the fed substrate (a total of 4 mM). Whereas other substrates, more commonly used carbon sources (propionate, succinate, and malonate), were uptaken at significantly higher rates. Interestingly, the rate of methylmalonate uptake was 21.8% that for malonate (as determined in the initial screening study), which is strikingly similar to a previous *in vitro* analysis of MatB, which demonstrated 20.4% activity utilizing methylmalonate when compared to malonate (An and Kim 1998). There is no known transporter dedicated to methylmalonate uptake, nor is there a known methylmalonyl-CoA synthetase or CoA-ligase specific for utilizing methylmalonate as a substrate. This specificity issue may be overcome by protein engineering of the *R. trifolii* *matBC* system to make it specific or strongly preferential for methylmalonate/methylmalonyl-CoA. In a slightly different manner, methylmalonate uptake could be improved by a laboratory evolution experiment utilizing methylmalonate as a sole carbon substrate.

Finally, another commonly utilized cellular metabolite, succinate, could be engineered into the 6-dEB backbone through the functional expression of a methylmalonyl-CoA mutase-epimerase pathway. In all the studied cases, propionate addition was needed for high-level production, indicating that propionate was the most favorable substrate for 6dEB biosynthesis in *E. coli*. When 20 mM succinate was fed (in addition to 20 mM propionate) without the introduced Sbm-MCE pathway, 6-dEB titer decreased. However, when the methylmalonyl-CoA mutase-epimerase pathway was expressed, 6-dEB titer increased, indicating that basal levels of Sbm (and lack of an epimerase) could not incorporate succinate into (2S)-methylmalonyl-CoA. This appears to contrast previous work where 6-dEB was only produced at roughly 1 mg l<sup>-1</sup> from 5 mM propionate, 50 mM succinate, and 50 mM glutamate using a *Propionibacterium shermanii* methylmalonyl-CoA mutase and the same *Streptomyces coelicolor* methylmalonyl-CoA epimerase (Dayem et al. 2002). Combining this new information with previous information from computational modeling (Boghigian et al. 2010), leads us to believe that metabolic engineering of the succinate and succinyl-CoA metabolite nodes could be critical to further improve 6-dEB production (and

production of other propionate-dependent polyketide products) by providing access to primary metabolism.

## Acknowledgments

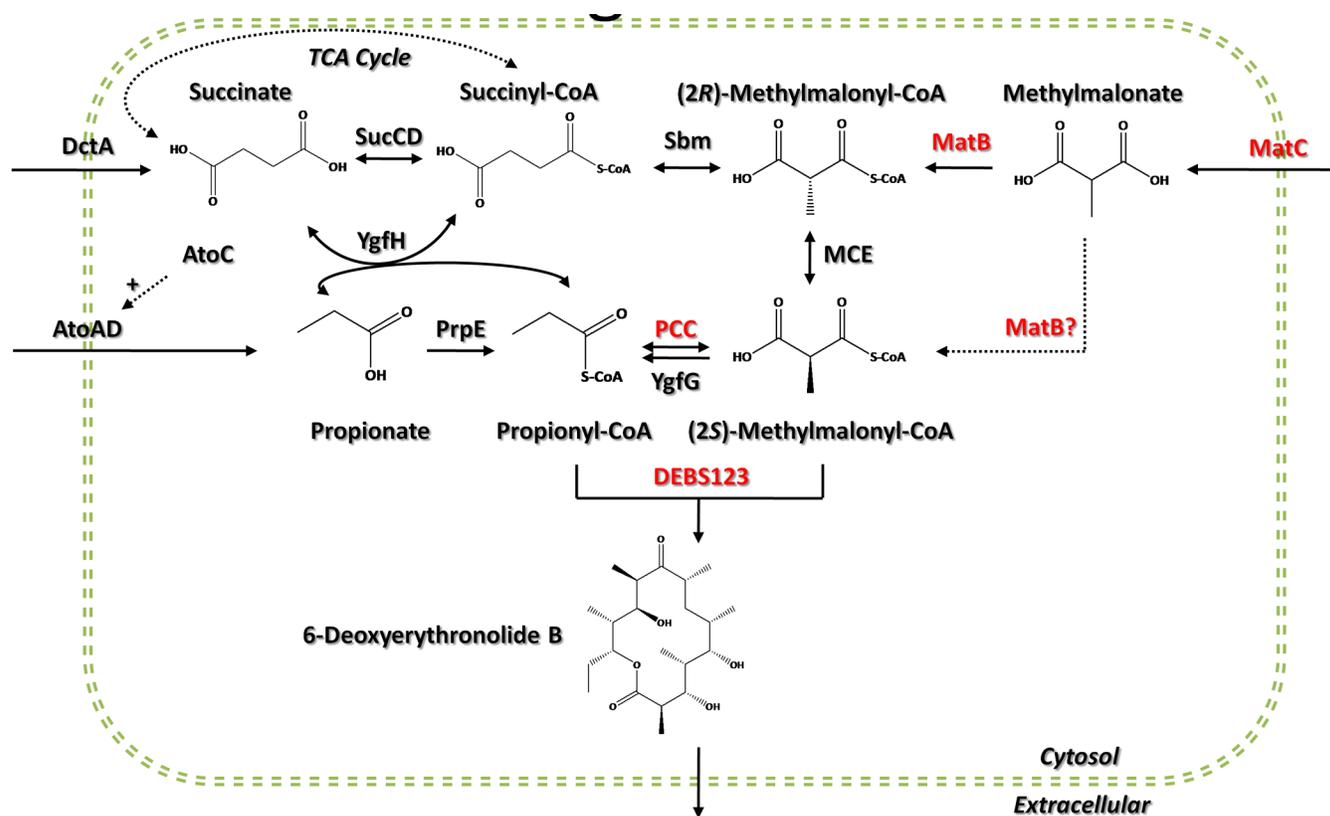
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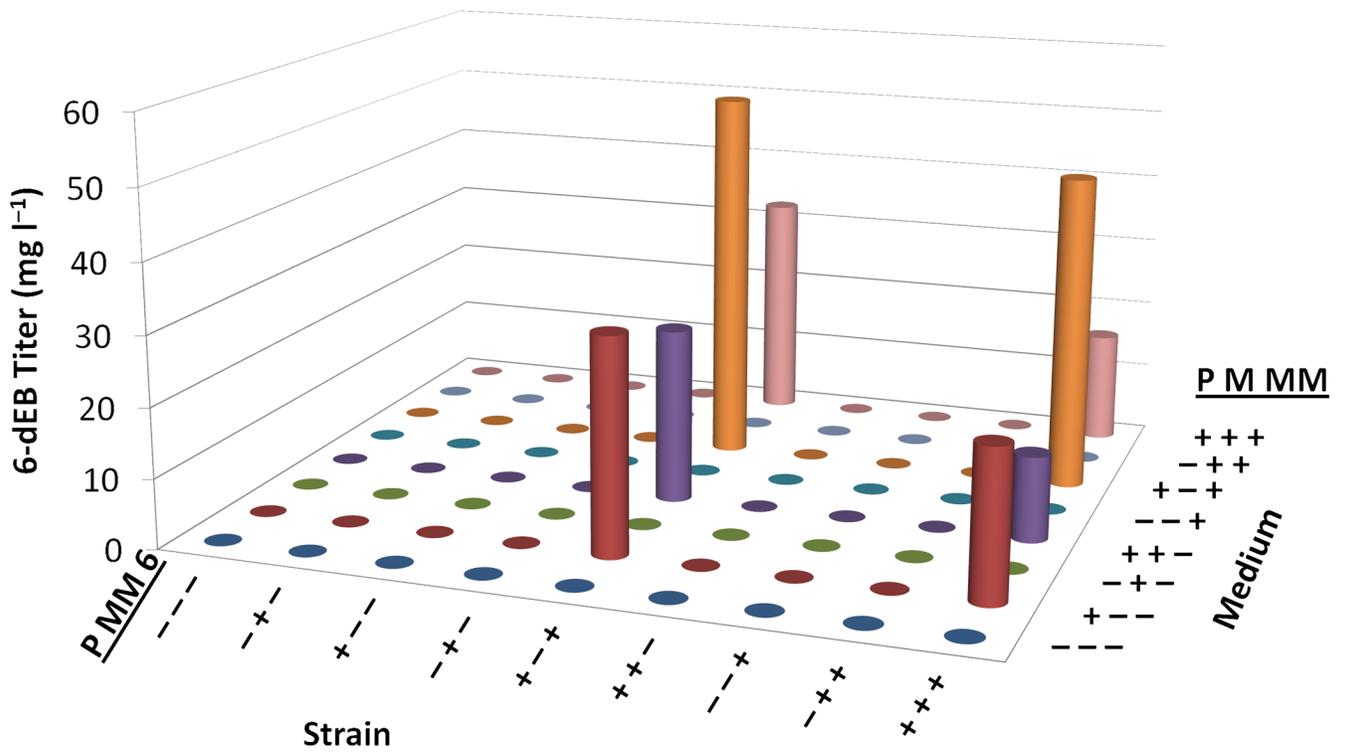
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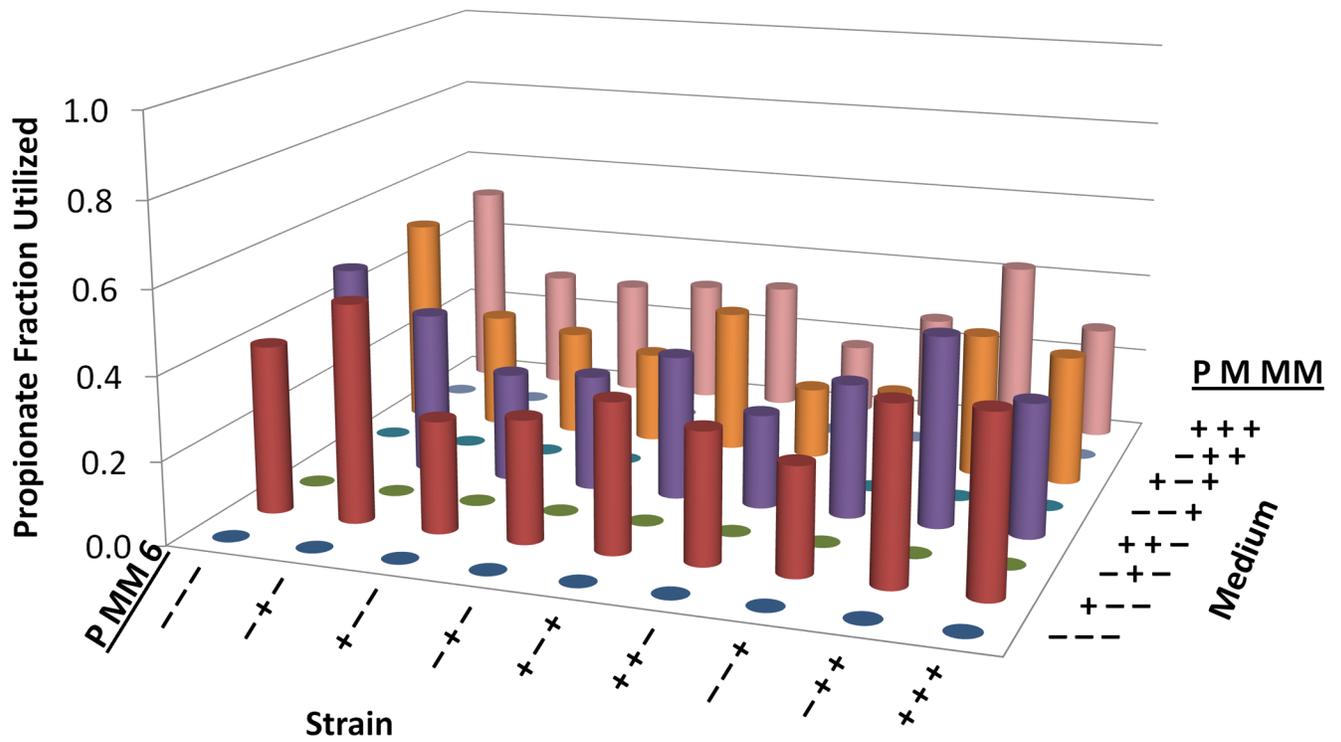
**Figure 1.**

An overview of propionate, methylmalonate, and succinate metabolism and their relation to 6-dEB production in *E. coli*. Heterologous enzymes are shown in red text. Abbreviations: SucCD = succinyl-CoA synthetase; Sbm = sleeping beauty mutase = methylmalonyl-CoA mutase; MatB = malonyl-CoA synthetase; MatC = *R. trifolii* dicarboxylate carrier protein; MCE = methylmalonyl-CoA epimerase; PCC = propionyl-CoA carboxylase; YgfG = methylmalonyl-CoA decarboxylase; PrpE = propionyl-CoA synthetase; YgfH = propionyl-CoA:succinate CoA transferase; DEBS123 = deoxyerythronolide B synthase; AtoC = transcriptional activator of the ATO system; AtoAD = acetyl-CoA:acetoacetyl-CoA transferase; DctA *E. coli* dicarboxylate carrier protein.

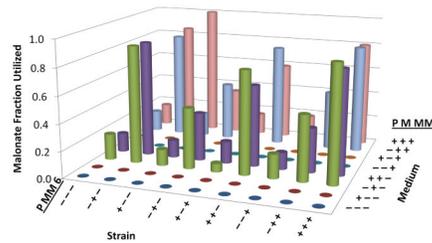
# 2a



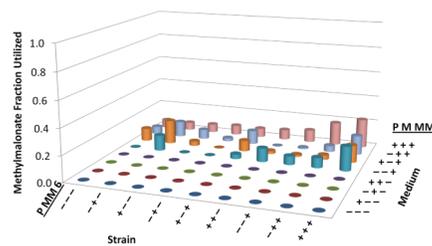
# 2b



2c

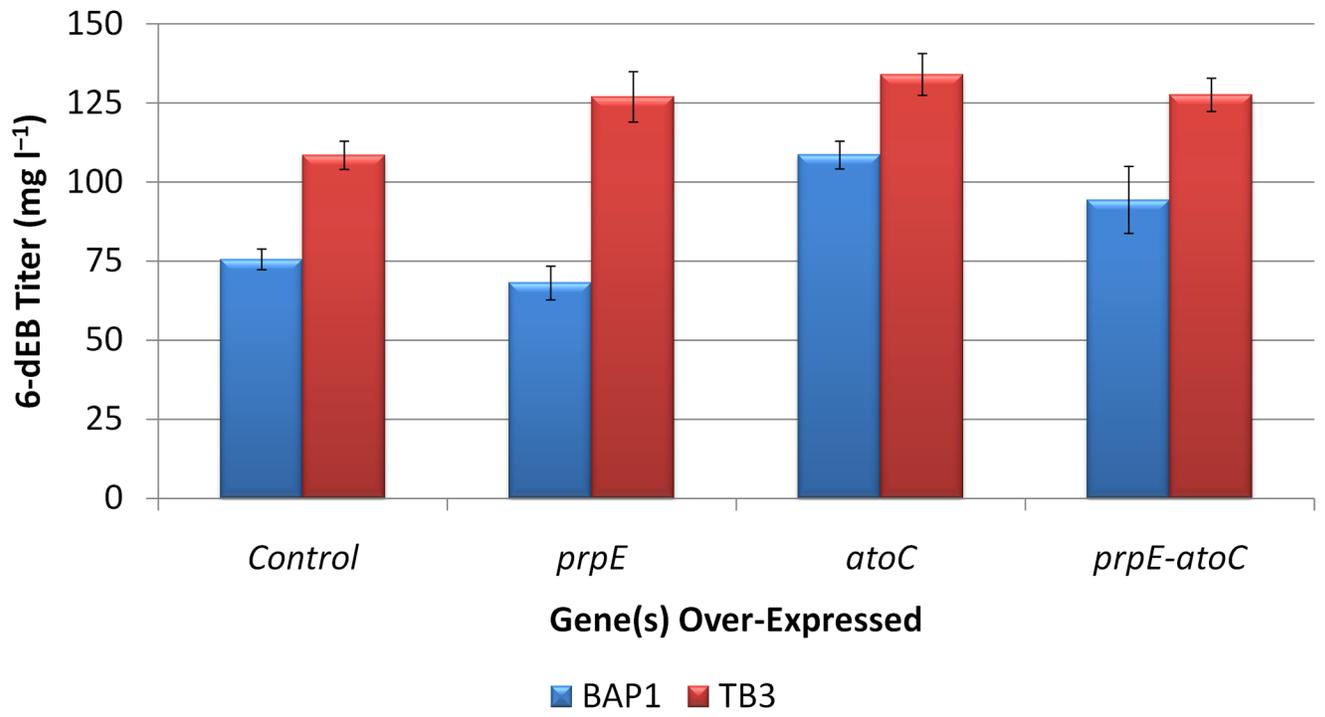


2d

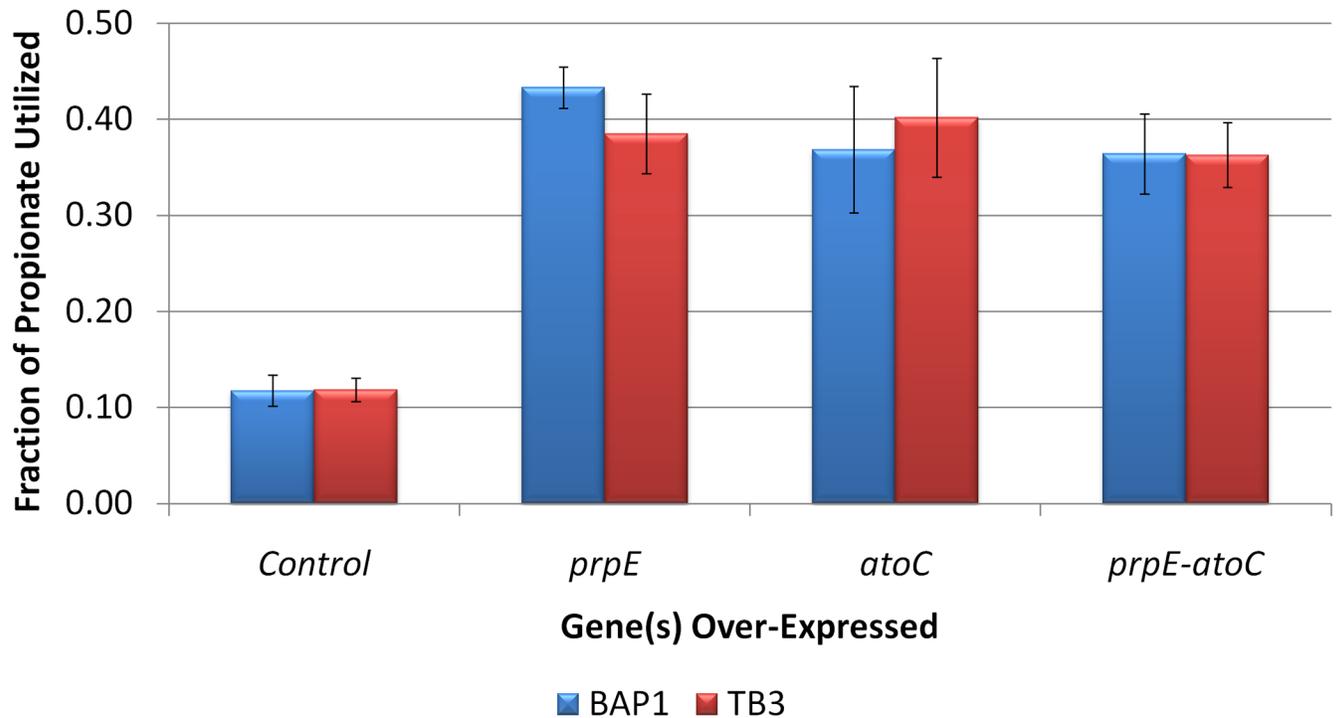




## 3a



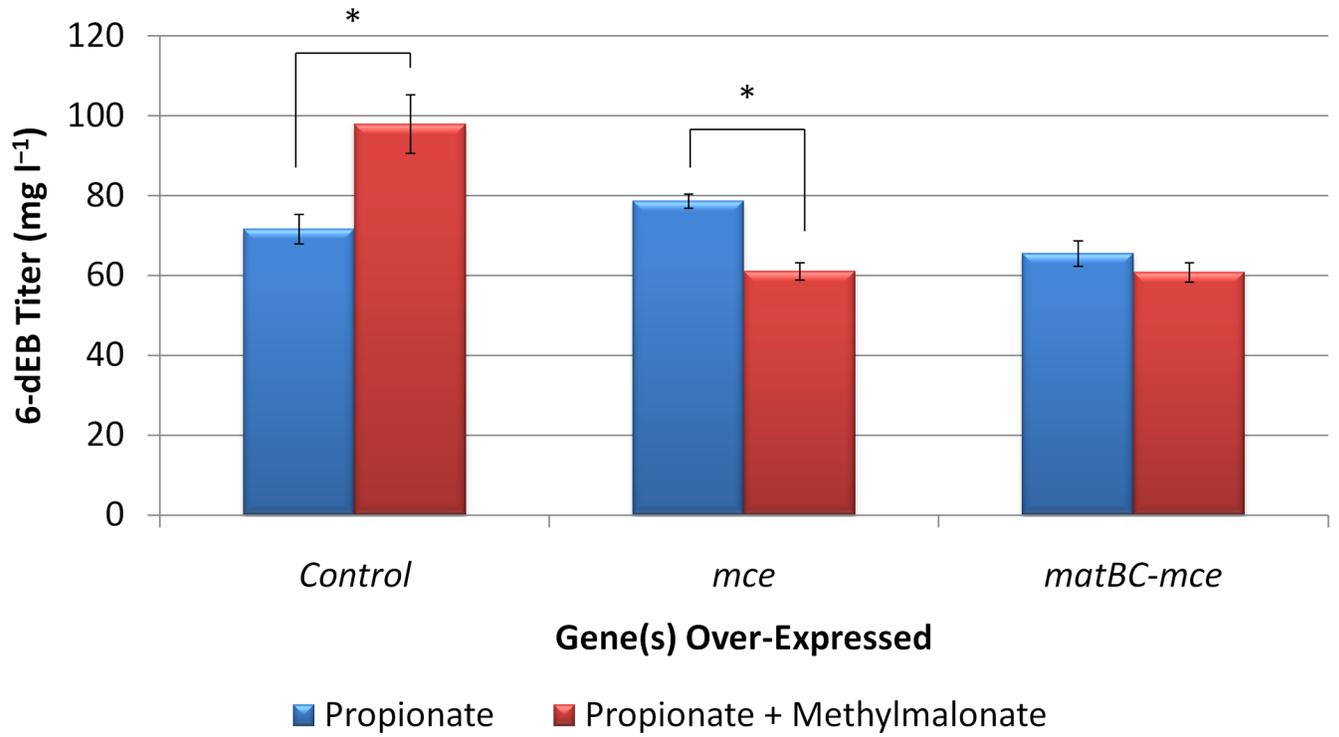
## 3b

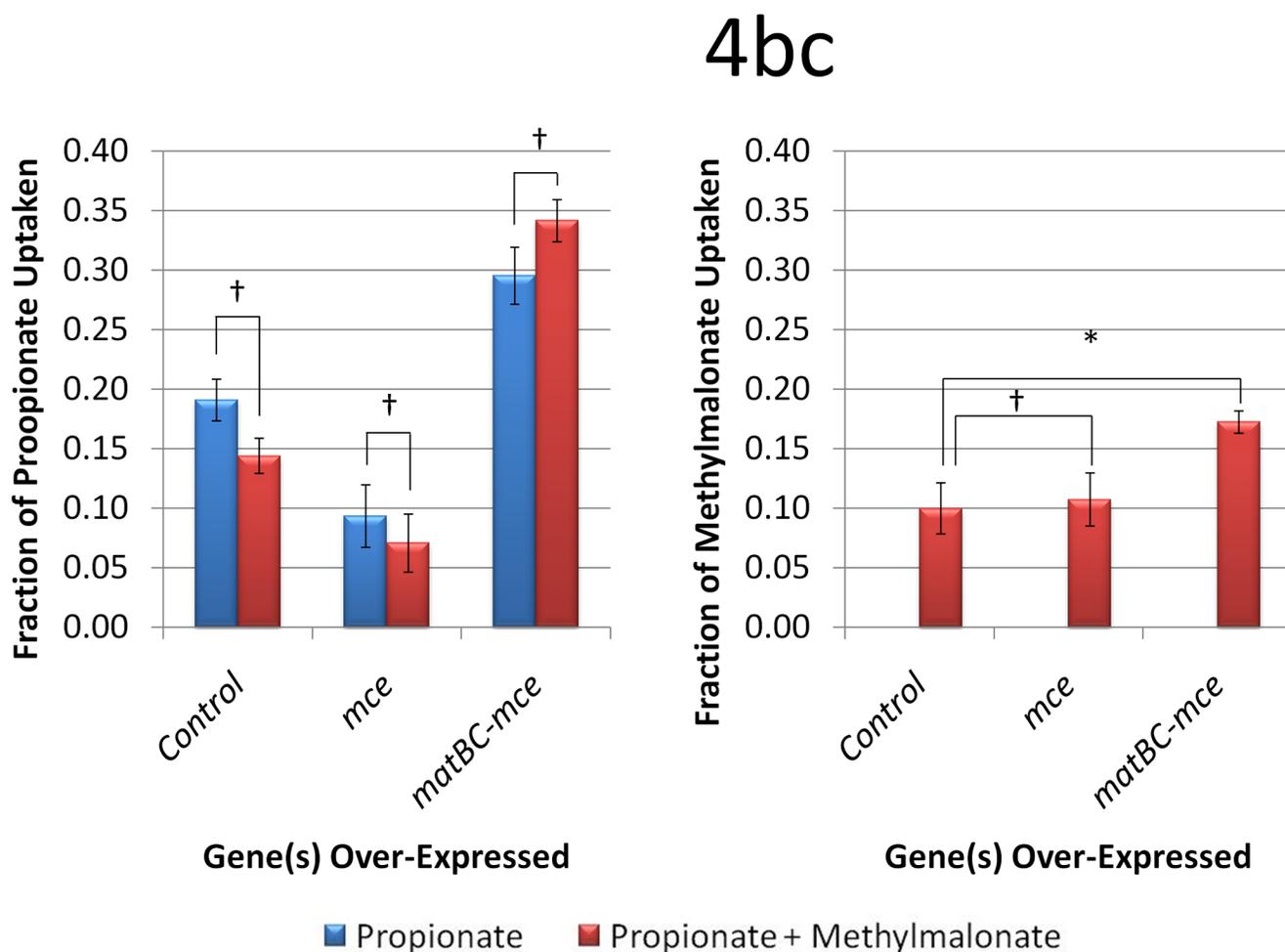


**Figure 3.**

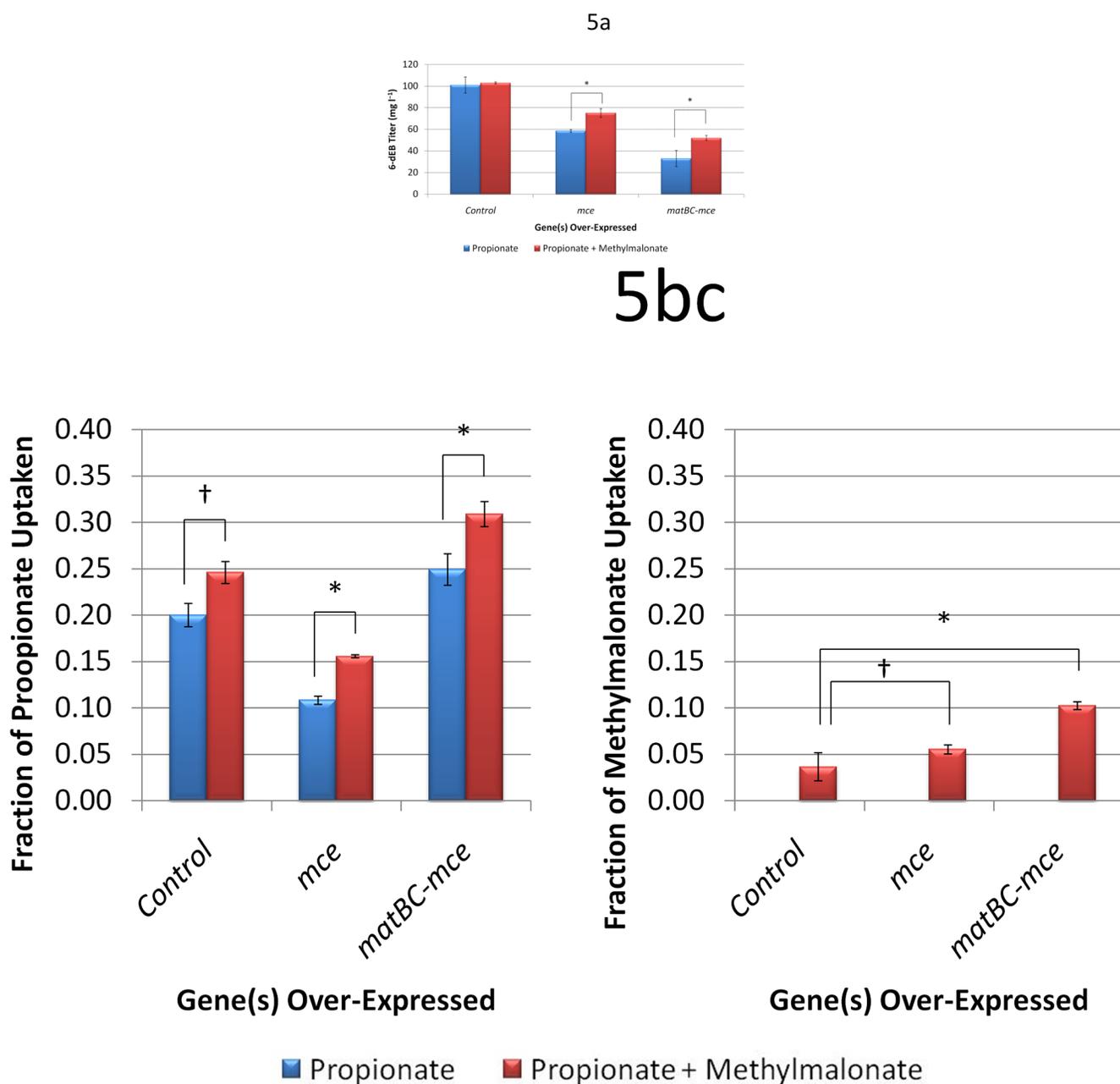
Data from the propionate pathway engineering study, as a function of two strains (BAP1 and TB3) and four plasmid systems (a control with only pBP130 and pBP144, an additional pACYCDuet-prpE, an additional pACYCDuet-atoC, and an additional pACYCDuet-prpE-atoC). Panel (a) shows the 6-dEB titer while panel (b) shows the fraction of propionate uptake as a function of these cellular parameters. Error bars represented  $\pm$  one standard deviation from three replicates.

## 4a

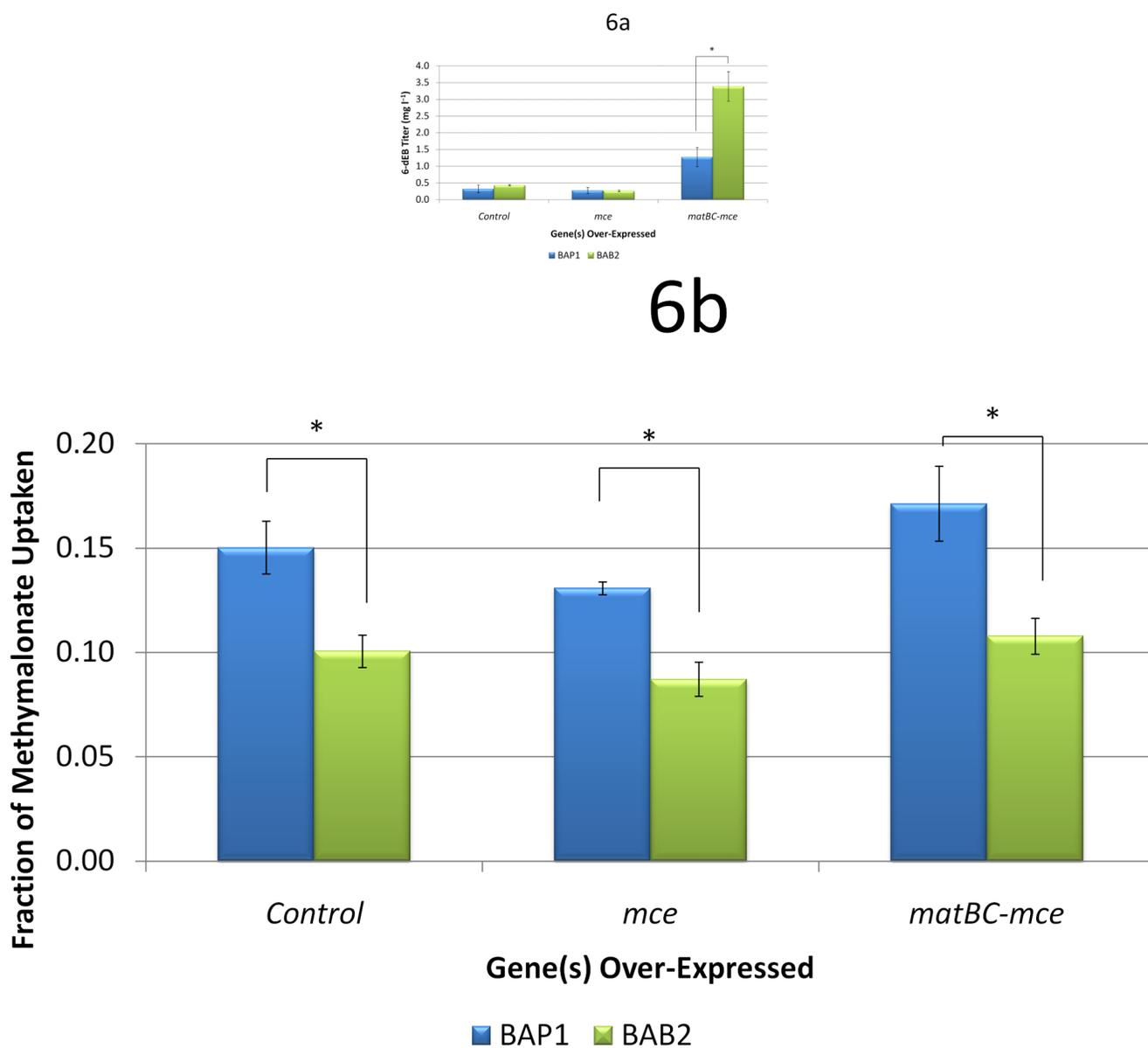




**Figure 4.** Data from engineering the methylmalonate pathway in the presence of propionate for BAP1. Cultures were fed either 20 mM propionate or 20 mM propionate and 20 mM methylmalonate. Three different plasmid systems were analyzed (a control with only pBP130 and pBP144, an additional pCDFDuet-*mce*, and pACYCDuet-*matBC*/pCDFDuet-*mce*). Panel (a) shows the 6-dEB titer, (b) shows the fraction of propionate uptake, and (c) shows the fraction of methylmalonate uptake as a function of these parameters. Error bars represented  $\pm$  one standard deviation from three replicates. \* indicates statistically significant results ( $p < 0.05$ ), while † indicates statistically insignificant results ( $p > 0.05$ ) between the comparisons shown.

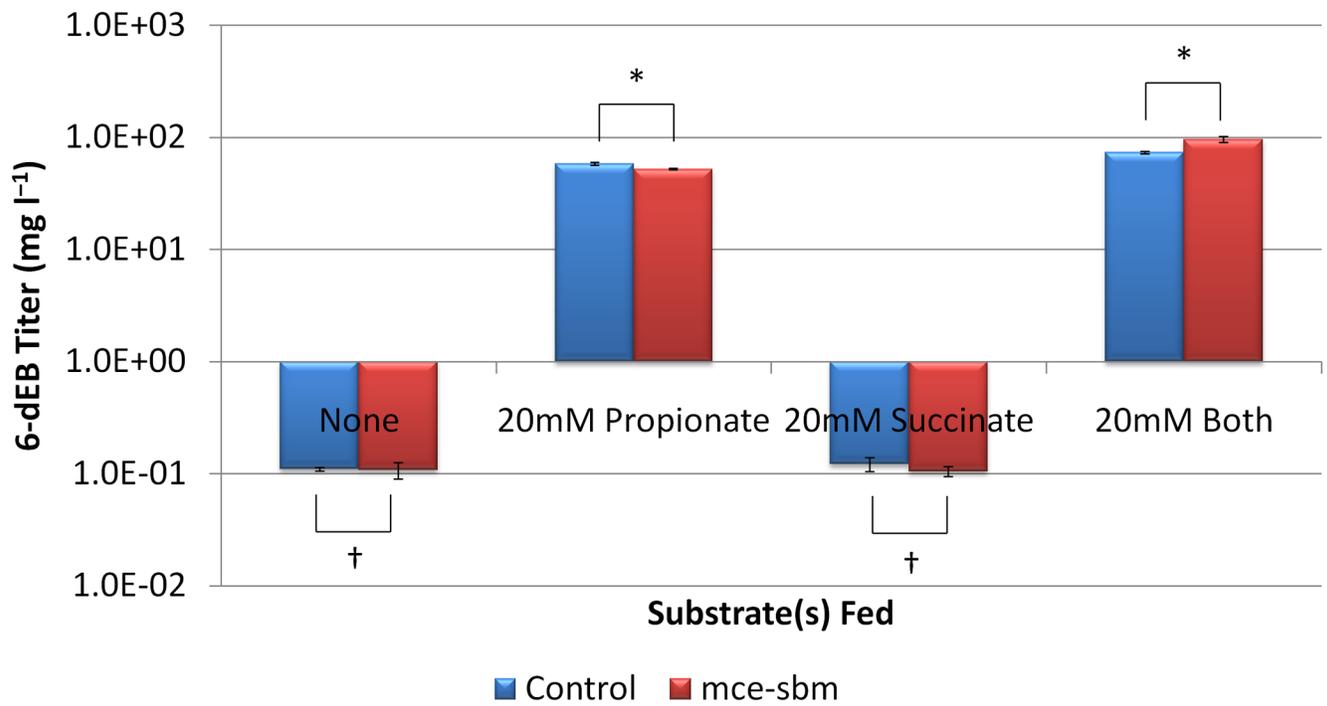
**Figure 5.**

Data from engineering the methylmalonate pathway in the presence of propionate for TB3. Cultures were fed either 20 mM propionate or 20 mM propionate and 20 mM methylmalonate. Three different plasmid systems were analyzed (a control with only pBP130 and pBP144, an additional pCDFDuet-*mce*, and pACYCDuet-*matBC*/pCDFDuet-*mce*). Panel (a) shows the 6-dEB titer, (b) shows the fraction of propionate uptake, and (c) shows the fraction of methylmalonate uptake as a function of these parameters. Error bars represented  $\pm$  one standard deviation from three replicates. \* indicates statistically significant results ( $p < 0.05$ ), while † indicates statistically insignificant results ( $p > 0.05$ ) between the comparisons shown.

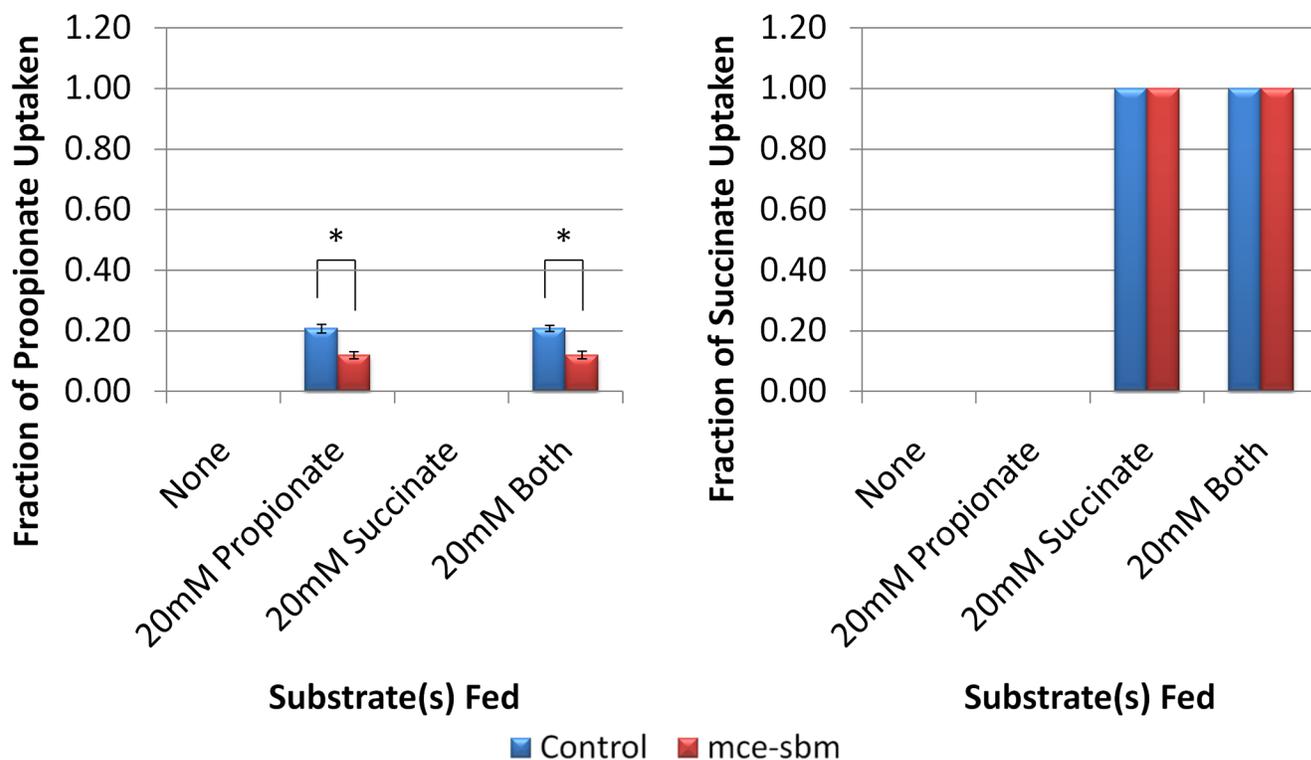


**Figure 6.** Data from engineering the methylmalonate pathway in the absence of propionate, as a function of three strains (BAP1, TB3, and BAB2) and three plasmid systems (a control with only pBP130 and pBP144, an additional pCDFDuet-*mce*, and pACYCDuet-*matBC*/pCDFDuet-*mce*). Panel (a) shows the 6-dEB titer, while panel (b) shows the fraction of methylmalonate utilized as a function of these cellular parameters. Error bars represented  $\pm$  one standard deviation from three replicates. \* indicates statistically significant results ( $p < 0.05$ ) between the comparisons shown.

## 7a



## 7bc

**Figure 7.**

Data from engineering the methylmalonyl-CoA mutase-epimerase pathway as a function of two plasmid systems (a control with only pBP130 and pBP144, and pCDFDuet-*mce-sbm*) and four medium formulations (no substrates, 20 mM propionate, 20 mM succinate, or 20 mM both substrates). Panel (a) shows the 6-dEB titer, panel (b) shows the fraction of propionate utilized, and panel (c) shows the fraction of succinate utilized as a function of these cellular parameters. Error bars represent  $\pm$  one standard deviation from three replicates. \* indicates statistically significant results ( $p < 0.05$ ), while † indicates statistically insignificant results ( $p > 0.05$ ) between the comparisons shown.

**Table I**

Oligonucleotide primers utilizing in this study. All sequences are 5' → 3' and restriction sites are denoted with an underline

Name	Sequence (5'→3')
<b>BamHI_prpE_for</b>	GGGG <u>GATCC</u> ATGTCTTTTAGCGAATTTATCAGCGTTC
<b>HindIII_prpE_rev</b>	GGGAAGCTTACCTACGGTTCAGGTCC
<b>NdeI_atoC_for</b>	GGGCATATGACTGCTATTAATCGCATCC
<b>XhoI_atoC_rev</b>	GGGCTCGAGTTATACATCCGCCGATCG
<b>NdeI_sbm_for</b>	GGGCATATGTCTAACGTGCAGGAGTG
<b>XhoI_sbm_rev</b>	GGGGTCGAGTTAATCATGATGCTGGCTTATCAG
<b>pKD13_operon_for</b>	AATACCCTCATTTTGATTGCGTTTTACGGAGCAAATAATGATTCCGGGGATCCGTGACC
<b>pKD13_operon_rev</b>	ATTGCTGAAGATCGTGACGGGACGAGTCATTAACCCAGCATGTAGGCTGGAGCTGCTTCG
<b>k2</b>	CGGTGCCCTGAATGAACTGC
<b>ver_operon_rev</b>	CGCCAGCCAGTTGAGTTCA

**Table II**

Plasmids and strains used in this study.

Name	Description	Source
<b>pACYCDuet-1</b>	<i>cat</i> ; P15A <i>ori lacI T7lac</i>	Novagen
<b>pCDFDuet-1</b>	<i>aadA</i> ; CloDF13 <i>ori lacI T7lac</i>	Novagen
<b>pBP130</b>	<i>bla</i> ; T7prom- <i>eryA2-eryA3</i> -T7term	(Pfeifer et al. 2001)
<b>pBP144</b>	<i>kan</i> ; T7prom- <i>pccB-accA1</i> -T7prom- <i>eryA1</i> -T7term	(Pfeifer et al. 2001)
<b>pYW7317</b>	<i>kan</i> ; T7prom- <i>eryA1</i> -T7term	(Zhang et al. 2009)
<b>pACYCDuet-matBC</b>	<i>cat</i> ; T7prom- <i>matB</i> -T7term-T7prom- <i>matC</i> -T7term	(Leonard et al. 2008)
<b>pACYCDuet-prpE</b>	<i>cat</i> ; T7prom- <i>prpE</i> -T7term	This study
<b>pACYCDuet-atoC</b>	<i>cat</i> ; T7prom- <i>atoC</i> -T7term	This study
<b>pACYCDuet-prpE-atoC</b>	<i>cat</i> ; T7prom- <i>prpE</i> -T7prom- <i>atoC</i> -T7term	This study
<b>pCDFDuet-mce</b>	<i>aadA</i> ; T7prom- <i>mce</i> -T7term	This study
<b>pCDFDuet-mce-sbm</b>	<i>aadA</i> ; T7prom- <i>mce</i> -T7prom- <i>sbm</i> -T7term	This study
<b>pKD13</b>	<i>bla</i> , <i>cat</i> ; template for chloramphenicol cassette amplification	(Datsenko and Wanner 2000)
<b>pKD46</b>	<i>bla</i> ; encodes $\gamma$ , $\beta$ , and <i>exo</i> under the control of a pBAD promoter	(Datsenko and Wanner 2000)

**Table III**

Strains used in this study.

<b>Name</b>	<b>Description</b>	<b>Source</b>
<b>BL21(DE3)</b>	$F^- ompT hsdSB (r_B^-, m_B^-) gal dcm$ (DE3)	Novagen
<b>GeneHogs</b>	$F^- mcrA \Delta(mrr-hsdRMS-mcrBC) \phi 80lacZ\Delta M15 \Delta lacX74 recA1 araD139 \Delta(ara-leu)7697 galU galK rpsL (Str^R) endA1 nupG fluA::IS2$	Invitrogen
<b>XL-1 Blue</b>	$recA1 endA1 gyrA96 thi-1 hsdR17 supE44 relA1 lac [F' proAB lacIqZ\Delta M15 Tn10 (Tet^R)]$	Stratagene
<b>BAP1</b>	BL21(DE3); $\Delta prpRBCD::T7prom-sfp-T7prom-prpE$	(Pfeifer et al. 2001)
<b>TB3</b>	BAP1; $\Delta ygfH::FRT$	(Zhang et al. 2010)
<b>BAB2</b>	BAP1; $\Delta sbm-ygfDGH::FRT$	This study