

## Improved Protein-A separation of V<sub>H</sub>3 Fab from Fc after Papain Digestion of Antibodies

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Antibody-binding fragments (Fab) are generated from whole antibodies by treatment with papain and can be separated from the Fc component using Protein-A affinity chromatography. Commercial kits are available, which facilitate the production and purification of Fab fragments; however, the manufacturer fails to report that this method is inefficient for antibodies with V<sub>H</sub>3 domains as a result of the intrinsic variable region affinity for Protein-A. A commercially available, modified Protein-A resin (MabSelect SuRe) has been engineered for greater stability. Here, we report that an additional consequence of the modified resin is the ability to purify V<sub>H</sub>3 family Fab fragments, which cannot be separated effectively from other components of the papain digest by traditional Protein-A resin. This improvement of a commonly used procedure is of significance, as increasingly, therapeutic antibodies are being derived from human origin, where V<sub>H</sub>3 is the most abundantly used variable region family.

**KEY WORDS:** antibodies, immunoglobulin, purification, Staphylococcal, variable region

### INTRODUCTION

Treatment of whole antibody molecules with the proteolytic enzyme papain (EC 3.4.22.2) digests the antibody into two identical antibody-binding fragments (Fab) and one Fc fragment. The Fab fragment retains the binding specificity of the parent antibody, and its separation from the Fc fragment is often desired for analytical, diagnostic, or therapeutic purposes. For analytical purposes, monovalent Fab fragments simplify the study of binding properties compared with the divalent whole antibody,<sup>1</sup> and Fab fragments are more easily crystallized than whole antibodies for structure determination.<sup>2</sup> The smaller Fab fragment (~50 kDa compared with the 150-kDa parent antibody) has greater penetration into tissues and a shorter half-life, making it a useful *in vivo* reagent for diagnostic imaging or delivery of cytotoxic conjugates.<sup>3</sup>

Protein-A from *Staphylococcus aureus* is commonly used to purify antibodies as a result of its strong affinity toward the Fc fragment of all human and two of three mouse isotypes. Protein-A contains five highly similar domains (from the N-terminus: E, D, A, B, and C), each with

specificity for Fc.<sup>4</sup> It is thus used to facilitate the removal of Fc after papain digestion<sup>5</sup> and is used in commercially available kits for Fab preparation. However, a less commonly recognized feature of Protein-A is the binding specificity of its D- and E-domains toward the variable region of antibodies from the V<sub>H</sub>3 subfamily.<sup>6,7</sup> This feature makes separation of Fab and Fc by Protein-A impractical for V<sub>H</sub>3 family antibodies; this limitation is not reported in the product literature for Fab preparation kits.

With the emergence of transgenic mice and phage display technologies, therapeutic antibodies are increasingly derived from human sequences,<sup>8</sup> where V<sub>H</sub>3 is an abundantly used V<sub>H</sub> domain.<sup>9,10</sup> Human phage display libraries contain mostly V<sub>H</sub>3,<sup>11</sup> and some libraries have an intentional bias for V<sub>H</sub>3-containing antibodies, as a result of functional prescreening for Protein-A binding,<sup>12</sup> including commercially available Tomlinson I & J single-chain Fv (scFv) libraries composed entirely of V<sub>H</sub>3 sequences (Geneservice, Cambridge, UK). This highlights the need for a robust purification process for V<sub>H</sub>3 family Fab fragments.

A recombinant synthetic version of Protein-A consisting of repeated, modified B-domains has been expressed and is shown to lack V<sub>H</sub>3 domain-binding specificity.<sup>7,13</sup> This synthetic Protein-A has been modified to make the new “Z-domain” resistant to harsh alkaline conditions and is thus ideal for use in large-scale biopharmaceutical purifications, as the resin can withstand rigorous regeneration

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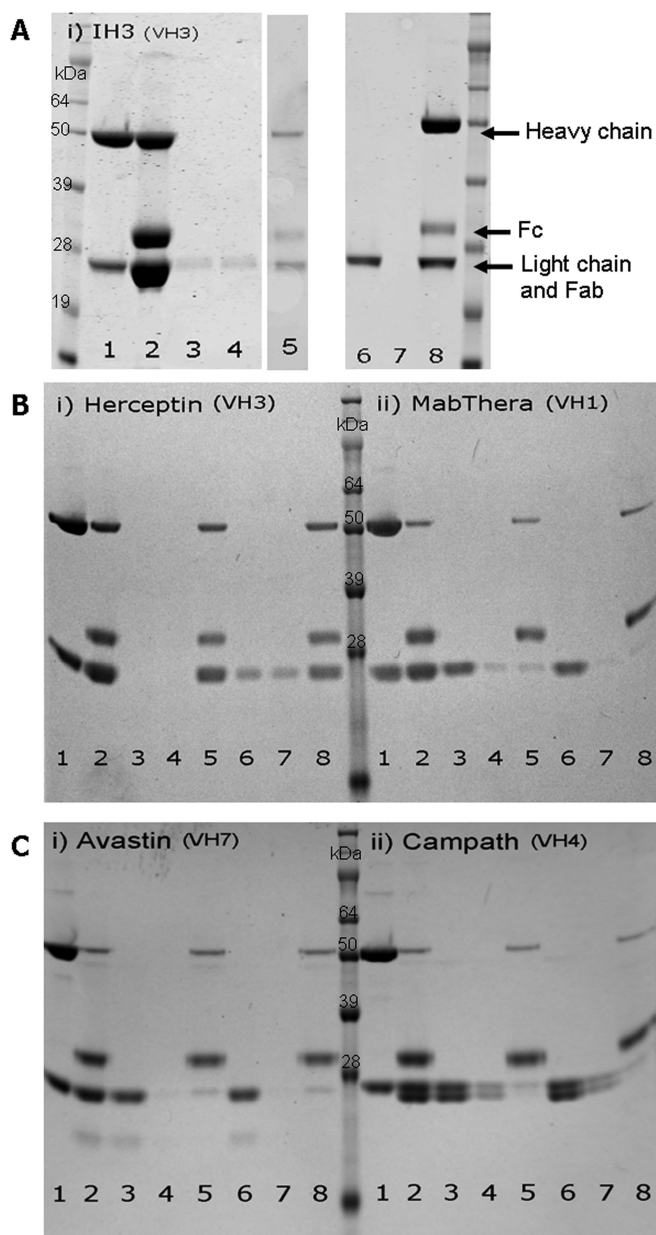
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procedures.<sup>14</sup> The lack of variable region binding also allows elution of antibodies at a milder and more consistent pH range, protecting the product quality and allowing for a standardized purification process across a range of antibodies.<sup>15</sup> This Z-domain resin is available commercially through GE Healthcare Australia (Rydalme, NSW, Australia) under the tradename MabSelect SuRe. We have shown that MabSelect SuRe can be used to separate Fab reproducibly after papain digestion of therapeutic antibodies, including those from V<sub>H3</sub> families.

## MATERIALS AND METHODS

Commercial therapeutic antibodies Herceptin (trastuzumab), MabThera (rituximab), and Avastin (bevacizumab) were obtained from Roche Products (Dee Why, NSW, Australia), and Campath (alemtuzumab) was obtained from Genzyme Australia (North Ryde, NSW, Australia). These antibodies contain V-regions of subfamilies V<sub>H3</sub>, V<sub>H1</sub>, V<sub>H7</sub>, and V<sub>H4</sub>, respectively.<sup>16</sup> An in-house V<sub>H3</sub> (IH3) fully human antibody, isolated by phage display and reformatted to IgG1, was expressed in CHO cells and purified on a 1-mL Protein-A HiTrap column (GE Healthcare Australia). The DNA sequence of the IH3 heavy-chain variable region was entered into the IMGT/V-Quest bioinformatics tool,<sup>17</sup> which revealed IH3 to be of the V<sub>H3</sub> subfamily.

The IH3 antibody (1 mg) and the commercial antibodies (0.25 mg each) were digested, using the Pierce Fab preparation kit and the Pierce Fab micro preparation kit (ThermoFisher Scientific, Scoresby, VIC, Australia), respectively. These kits differ only in the quantity of antibody processed. The antibodies were buffer-exchanged into the kit-supplied digestion buffer containing cysteine, using desalting columns, and then added to 0.8 mL-capped spin columns containing immobilized papain. After 6 h incubation with mixing at 37°C, the digest was collected by centrifugation, divided in half, and applied to the kit-provided Protein-A columns or to similar columns prepared using MabSelect SuRe resin (GE Healthcare Australia), equilibrated in PBS. After 10 min incubation with mixing at room temperature, the flowthrough fraction was collected by centrifugation. Bound fragments were eluted using the kit-provided elution buffer at pH 2.8 and then neutralized using 1/10 vol 1 M phosphate, pH 9. Fractions collected during the papain digest and Fab purification were analyzed under reducing conditions by SDS-PAGE, using 4–12% Bis-Tris (for IH3) or 12% Bis-Tris (for the commercial antibodies) NuPAGE gels (Invitrogen, Carlsbad CA, USA) run in MOPS buffer. The PAGE gels were stained using Coomassie blue.



**FIGURE 1**

Fab purification after papain digest of antibodies using Protein-A or MabSelect SuRe resins. SDS-PAGE, under reducing conditions, was performed on fractions collected during digestion and Fab purification of (A) IH3, (B,i) Herceptin and (B,ii) MabThera, and (C,i) Avastin and (C,ii) Campath. Each gel photo contains SeeBlue Plus2 protein ladder (Invitrogen), and the lanes contain whole antibody (1), papain-digested antibody (2), Protein-A flowthrough (3), Protein-A wash (4), Protein-A eluate (5), MabSelect SuRe flowthrough (6), MabSelect SuRe wash (7), and MabSelect SuRe eluate (8). In each gel, 12  $\mu$ L of each fraction was loaded, except in gels B and C, where only 2  $\mu$ L of the whole antibody and digested antibody was loaded. Undigested antibody under reducing conditions produces bands of ~50 kDa (heavy chain) and 24 kDa (light chain). Papain digest generates bands at ~30 kDa (Fc fragment) and 24 kDa (reduced Fab fragment and light chain originating from undigested antibody origin). MWs on the heavy chain are estimates only as a result of glycosylation on the Fc region.

## RESULTS

Early attempts in our laboratory to purify Fab fragments after papain digestion of IH3 with a commercial kit were highly inefficient, and <0.04 mg Fab was recovered from 1 mg digested antibody. As the antibody is of the V<sub>H</sub>3 subfamily, the Fab and the Fc fragments bind to the kit-provided Protein-A, and only minimal quantities of Fab remain in the flowthrough fraction. Comparatively, purification of the IH3 Fab using MabSelect SuRe (GE Healthcare Australia) enhanced the yield of the purified Fab fragment in the flowthrough fraction, and 0.2 mg was recovered from 1 mg digested antibody (Fig. 1A).

Even more marked results were obtained with a papain digest of a commercial V<sub>H</sub>3 antibody, Herceptin (Roche Products), which also showed coelution of Fab and Fc on the kit-provided Protein-A but separation on MabSelect SuRe (Fig. 1B). For all other non-V<sub>H</sub>3 antibody subfamilies tested (i.e., V<sub>H</sub>1, V<sub>H</sub>7, and V<sub>H</sub>4), separation of Fab and Fc could be achieved effectively by Protein-A or MabSelect SuRe resins, as these families do not show variable region affinity toward Protein-A (Fig. 1B and C).

## DISCUSSION

The results presented here demonstrate that MabSelect SuRe (GE Healthcare Australia) is a more versatile alternative to Protein-A for the purification of Fab fragments after papain digestion of antibodies and may help researchers to troubleshoot their Fab preparations, as information regarding V<sub>H</sub>3 binding is notably absent from product information. Unlike the Protein-A included in commercial Fab preparation kits, MabSelect SuRe can be used to separate Fc from Fab of any V-region family, as the intrinsic ability of Protein-A to bind V<sub>H</sub>3 domains has been removed during the engineering of this affinity resin. The replacement of Protein-A with MabSelect SuRe is a significant improvement to the procedure for Fab purification, as many therapeutic mAb are of human origin, where V<sub>H</sub>3 domains are used in high abundance. This modification also provides the inherent advantages of using MabSelect SuRe, including milder pH elution conditions for the Fc region and greater resistance to harsh regeneration procedures if the user wishes to scale up the procedure and re-use the resin.

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