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# **Effects of Initial Cell Seeding in Self Assembly of Articular Cartilage**

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# **Abstract**

Current forays into tissue engineering of articular cartilage *in vitro* using the self-assembling method have produced constructs possessing significant extracellular matrix and resulting mechanical properties. However, large numbers of native articular chondrocytes are necessary to produce functional engineered cartilage; all previous work with the self-assembling process has used  $5.5 \times 10^6$  cells/construct. In this study, the effects of initial cell seeding  $(0.25 - 11 \times 10^6$  cells/ construct) on tissue quality were investigated. Results showed that tissue engineered articular cartilage was formed, when using at least 2 million cells/construct, possessing dimensional, compositional, and compressive properties approaching those of native tissue. It was noted that higher seeding contributed to thicker constructs with larger diameters and had a significant effect on resulting biochemical and biomechanical properties. It was further observed that aggregate modulus increased with increased seeding. By combining gross morphological, histological, biochemical, and biomechanical results, an optimal initial seeding for the self-assembling process of  $3.75 \times 10^6$  cells/construct was identified. This finding enhances the translatability of this tissue engineering process by reducing the number of cells needed for tissue engineering of articular cartilage by 32% while maintaining essential tissue properties.

## **Keywords**

tissue engineering; aggregate modulus; biochemical functionality; seeding density

# **INTRODUCTION**

Articular cartilage functions to lubricate and transmit loads in diarthrodial joints.<sup>11</sup> This mechanical functionality can be attributed to the dense ECM components and their corresponding unique organization within the tissue,<sup>2</sup> specifically, collagen type II and glycosaminoglycans (GAG). Bovine articular cartilage has been shown to have an aggregate modulus under creep indentation of  $\sim$ 140 kPa for immature tissue,<sup>21</sup> increasing to  $\sim$ 800 kPa as tissue matures.35 The biochemical content of healthy cartilage typically correlates well with biomechanical properties and has been shown to be 10–30% collagen and 3–10% GAG when normalized to wet weight of tissue.<sup>22,31</sup> Cartilage's structural content and organization can be adversely affected by acute injury or by osteoarthritis, a degenerative process that leads to intense pain and subsequent joint instability and mechanical inferiority.<sup>24</sup> Due to tissue breakdown and its subsequent poor natural healing response, tissue engineering has

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Prior studies have used one such modality, known as the self-assembling process, as a means of engineering articular cartilage constructs that contained one-third the total collagen and two-thirds more sulfated glycosaminoglycans (sGAGs) per dry weight than native tissue, in addition to an aggregate modulus which approached one-third native values.<sup>21</sup> The preclusion of a scaffold in this process is one step in the translational approach toward the production of tissue engineered articular cartilage constructs fit for clinical use. A scaffoldless approach may eliminate potential problems, including stress-shielding, toxicity of degradation products, and an inflammatory response.5,6 Recently, this process has been further optimized by increasing its translatability and functionality via the elimination of fetal bovine serum from the culture medium, as well as the application of confinementinduced stress.12 These advancements have led to the production of tissue engineered constructs with an aggregate modulus of 225 kPa and containing 6% GAG and 4% collagen normalized to tissue wet weight.

The ability to produce cartilaginous constructs with the self-assembling process depends upon having a sufficient supply of chondrogenic cells for seeding  $(5.5 \times 10^6/\text{construct})$ . Various options for obtaining an adequate supply include collecting and expanding chondrocytes from non load-bearing areas of articular cartilage,  $8.28$  in addition to the use of differentiated mesenchymal<sup>7,37,41</sup> and/or embryonic stem cells.<sup>27</sup> Independent of which chondrogenic cell source is used, an adequate number of cells must be obtained to form functional constructs. Previous work has demonstrated in other cartilage engineering systems that cell seeding density has a dramatic effect on tissue matrix enrichment<sup>1,17,20,40</sup> and subsequent response to mechanical stimuli.<sup>29,31,34</sup> Specifically, a 90% and 75% increase in GAG and collagen concentrations, respectively, was exhibited when increasing chondrocyte seeding from  $10\times10^6$  cells/mL scaffold to  $60\times10^6$  cells/mL scaffold after 4 wks in culture.29,31 These increases were accompanied by a 3.3-fold increase in aggregate modulus. Similar effects on biochemical properties have been observed in scaffold models, most notably using a PGA-based scaffold system. Increasing the seeding density of chondrocytes from  $10\times10^6$  cells/mL scaffold to  $25\times10^6$  cells/mL scaffold contributed to a 47% and 25% increase in GAG and collagen concentrations, respectively. Furthermore, lower cell seeding densities have been shown to deposit insufficient extracellular matrix,  $^{23,38}$  leading to a deleterious effect on mechanical properties.  $^{23,31,38}$ 

To address the issue of initial cell seeding in the self-assembling process, this study investigated a wide range of initial chondrocyte seeding values and their subsequent effect on the biochemical and biomechanical properties of self-assembled articular cartilage constructs. The goals of the study were to 1) identify the lowest number of cells required to assemble and form functional constructs, 2) reduce the number of cells needed to form constructs without compromising the resulting tissue's salient properties, and 3) identify an optimal seed at which constructs have properties most resembling native tissue. The hypotheses of this study were: 1) There exists a lower seed limit below which cells cannot assemble into functional constructs. 2) Increasing initial cell seeding will correlate with increasing biochemical content and resulting biomechanical properties eventually reaching a plateau. These hypotheses were assessed in two sequential studies. The first study identified the lowest seed limit by self-assembling chondrocytes at various low cell numbers and assessing their ability to assemble at 24 hrs post-seeding. The second hypothesis was assessed by increasing the number of cells per construct to twice that of previous studies  $(11\times10^6 \text{ cells/construct})$  and evaluating neotissue content and functionality at 4 wks.

#### **MATERIALS AND METHODS**

#### **Chondrocyte isolation and seeding**

Chondrocytes were isolated from the distal femur of four 1-wk-old male calves (Research 87, Boston, MA) less than 36 hrs post-slaughter with 470 units/mL collagenase type II (Worthington Biochemical Corp., Lakewood, NJ) in digest medium. Digest medium was DMEM supplemented with 4.5 g/L D-glucose (Invitrogen, Carlsbad, CA), 10% FBS (Gemini Bioproducts, Woodland, CA), 1% penicillin/streptomycin/fungizone (PSF) (Cambrex, Walkersville, MD), 1% non-essential amino acids (Invitrogen), 10 mM HEPES (Sigma, St. Louis, MO), 0.4 mM L-proline (Acros Organics, Geel, Belgium), and 50 µg/mL L-ascorbic acid (Acros). Cells from each donor leg were counted on a hemocytometer and viability was assessed using the trypan blue exclusion test. Approximately 150 million cells were isolated from each leg and viability was greater than 96%. After isolation and counting, chondrocytes from four donor legs were pooled together and frozen in culture medium supplemented with 20% FBS and 10% DMSO (Fisher Scientific, Pittsburgh, PA) at −80°C. Cell viability was again assessed after thawing prior to seeding and found to be greater than 92%.

#### **Chondrocyte self-assembly**

Each well of a 48-well plate was coated with 1 mL of 2% molecular biology grade agarose (Fisher). A sterilized mold-making device was inserted into each well to form agarose wells 5 mm in diameter and 10 mm tall. Agarose was allowed to cool and set for 1 hr, at which point the mold-making device was removed. Over the next 48 hrs, four changes of 500 µL culture medium were performed to each well, allowing the media to replace the PBS in the agarose wells. Culture medium was DMEM supplemented with 4.5 g/L D-glucose, 1% PSF, 1% insulin-transferrin-selenous acid (ITS+) (BD Scientific, Franklin Lakes, NJ), 100 nM dexamethasone (Sigma), 50 µg/mL ascorbate-2-phosphate (Sigma), 40 µg/mL L-proline, and 100 µg/mL sodium pyruvate (Fisher). Following medium replacement, frozen passage 0 (P0) chondrocytes were thawed, counted, and seeded in 150 µL culture medium into their respective groups at the following initial cell numbers: 1) *Lowest cell number required:* 0.25, 0.5, 1.0, and 2.0 million cells per construct and 2) *Expanded initial cell seeding study:* 2.0, 3.75, 5.5, 8.25, and 11 million cells per construct. After 4 hrs of culture, an additional 350 µL of culture medium was added to each construct, being careful not to disrupt the forming construct. Each construct was allowed to sit undisturbed for the next 20 hrs, which allowed the cells to coalesce into free-floating constructs, at which point a full media change was performed. Media changes continued for all treatment groups every 24 hrs. After 2 wks of culture, the constructs were unconfined from their wells and placed into untreated, agarose-bottomed wells for the duration of culture, as illustrated previously.<sup>12</sup>

#### **Histology**

Following culture, samples were frozen and cryosectioned at a thickness of 14 µm. GAG and collagen distributions throughout the constructs were analyzed via Safranin-O/fast green and picrosirius red staining, respectively.

#### **Quantitative biochemistry**

Biochemical samples were lyophilized, minced, and resuspended in 0.8 mL of 0.05 M acetic acid containing 0.5 M sodium chloride. To this suspension, 0.1 mL of a 10 mg/mL pepsin (Sigma) solution in 0.05 M acetic acid was added, and the suspension was mixed at 4°C for 96 hrs. Next, 0.1 mL of 10x Tris-buffered saline (TBS) buffer was added along with 0.1 mL pancreatic elastase (1 mg/mL dissolved in 1x TBS buffer). This suspension was mixed at 4°C overnight. From this digest, total DNA content was assessed by the Picogreen Cell

Proliferation Assay kit (Molecular Probes, Eugene, OR). Total sGAG content was measured using the Blyscan Glycosaminoglycan Assay kit (Biocolor, Belfast, Northern Ireland), derived from 1,9-dimethyl-methylene blue binding.<sup>33</sup> Post hydrolyzation by 2 N NaOH for 20 min at 110°C, samples were assayed for total collagen content using a chloramine-T hydroxyproline assay.42 The amount of type II collagen was quantified by a sandwich ELISA (Chondrex, Redmond, WA). A similar protocol was modified to detect the amount of collagen type I using a monoclonal mouse anti-human capture antibody (U.S. Biological, Swampscott, MA) and polyclonal rabbit anti-human detection antibody (U.S. Biological).

#### **Creep indentation analysis**

Biomechanical analysis was performed by evaluating samples with an indentation apparatus.<sup>3</sup> Each specimen was adhered to the sample platen with cyanoacrylate glue and fully submerged in saline solution. The specimen was aligned so that the construct surface was perpendicular to the load shaft of the apparatus. Following alignment, a tare mass of 0.2 g (0.002 N) was loaded onto the specimen using a 1.00 mm diameter rigid, flat-ended, porous indenter tip. Each sample was allowed to equilibrate under the tare load until the deformation rate fell below 10<sup>-6</sup> mm/sec. Upon reaching tare equilibrium, a step test load of 0.7 g (0.007 N) was automatically applied to the specimen, and displacement was measured until equilibrium was reached. At this time, the step load was removed and recovery displacement recorded until equilibrium was reached for the final time. The sample thickness along with indentation displacement data were used to calculate the intrinsic biomechanical properties based on the linear biphasic theory to include aggregate modulus  $(H_A)$ , permeability, and Poisson's ratio.<sup>3,4</sup>

#### **Statistical analysis**

Six samples were assessed biochemically and biomechanically for each treatment group. A single factor ANOVA was used to analyze the samples and a Tukey's post-hoc test was conducted when warranted. Significance was defined as  $p < 0.05$ .

# **RESULTS**

#### **Study 1: Lowest cell number required**

Constructs were visually assessed 24 hrs post seeding to determine the lowest initial cell seeding needed to assemble and form cartilage constructs. Of the four groups, only the  $2.0 \times 10^6$  cells/construct group assembled homogeneously and filled out the entire 5 mm well (Fig. 1). The other three groups assembled into smaller aggregates of cells, but were amorphously shaped, nonhomogeneous in nature, and did not fill the 5 mm well.

#### **Study 2: Expanded initial cell seeding investigation**

**Gross appearance and histology—**The gross appearance of all treatment groups is shown in Fig. 2. After 4 wks in culture, the thickness of the constructs increased as the initial cell seeding increased. The thickness of constructs with 2, 3.75, 5.5, 8.25, and 11 million cells was  $0.21 \pm 0.02$  mm,  $0.35 \pm 0.07$  mm,  $0.50 \pm 0.12$  mm,  $0.61 \pm 0.06$  mm, and  $0.62 \pm 0.07$  mm, respectively. Constructs with 2 million cells were significantly thinner than all other constructs, and constructs with 3.75 million cells were significantly thinner than those seeded with 5.5, 8.25, 11 million cells. The differences between the latter three treatment groups were not significant.

In addition to thickness, diameter also increased with increased seeding. The constructs had diameters of 4.78  $\pm$  0.11 mm, 5.22  $\pm$  0.22 mm, 5.52  $\pm$  0.32 mm, 5.80  $\pm$  0.08 mm, and 5.58  $\pm$ 0.19 mm for seeds of 2, 3.75, 5.5, 8.75, and 11 million cells, respectively. Constructs

assembled with 2 million cells proved to have a significantly smaller diameter than all other constructs, followed by the constructs with 3.75 million having a significantly smaller diameter than those seeded with 5.5, 8.25, and 11 million cells. No significant differences were observed between the diameters of constructs seeded with 5.5, 8.25, and 11 million cells.

Histological staining revealed homogeneous Safranin-O staining, indicating constructs with abundant GAG. Picrosirius red staining showed homogeneous staining for collagen, excluding the rim of the constructs, where a collection of collagen was observed to have formed a shell around the construct. This ring of collagen along the outside of the constructs was most noticeably observed in groups with 8.75 and 11 million cells.

**Quantitative biochemistry—**An increase in seeding was shown to have a significant effect on the wet weights of self-assembled constructs. A significant difference was observed between the wet weights of groups seeded with 2, 3.75, and 5.5 million cells, which reached wet weights of  $3.89 \pm 0.57$  mg,  $8.00 \pm 1.44$  mg, and  $11.90 \pm 1.01$  mg, respectively. In addition, the groups seeded with 8.75 and 11 million cells were significantly greater than all of the other groups with wet weights of  $17.05 \pm 1.94$  mg and  $18.37 \pm 1.93$ mg, though these differences were not significant from one another.

The number of cells per construct was assayed, demonstrating that all treatments were significantly different in their seeding, excluding groups with 3.75 and 5.5 million cells, which contained  $4.7 \pm 0.8$  and  $5.8 \pm 0.5$  million cells, respectively. Groups with 2, 8.25, and 11 million cells were significantly different from each other and from all other groups with  $2.3 \pm 1.0$ ,  $8.9 \pm 1.9$ , and  $13.0 \pm 0.9$  million cells, respectively.

Increased seeding was also shown to have a significant effect on biochemical content per wet weight, including GAG and total collagen. The group seeded with 2 million cells produced significantly less GAG than all other groups, producing  $3.4 \pm 2.2\%$  while groups with 3.75, 5.5, 8.25, and 11 million cells produced  $8.2 \pm 1.5$ %,  $7.6 \pm 0.9$ %,  $7.0 \pm 0.2$ %, and  $6.8 \pm 0.7\%$  GAG per wet weight, respectively (Fig. 3A, white bars). The differences in the four highest seeding groups were not significant. It is worth noting that a similar increasing trend was observed for GAG per construct with increasing seeding (Fig. 3A, shaded bars). Increasing seeding was shown to have a significant inverse relationship with total collagen content per wet weight (Fig. 3B, white bars). Constructs seeded with 2 million cells produced a significantly greater amount of collagen per wet weight than all other constructs, with 24  $\pm$  7%. The group with the next highest collagen production was 3.75 million cells, which produced  $11 \pm 2\%$  collagen per wet weight. Following the inverse trend, groups with 5.5, 8.25, and 11 million cells produced total normalized collagen of  $7.7 \pm 0.9\%$ ,  $5.1 \pm 1.3\%$ , and  $4.5 \pm 0.7$ %, respectively, though these differences were not significant. However, total collagen per construct was not significantly different for any treatment group (Fig. 3B, shaded bars).

An increase in cell seeding from 2 million cells to 3.75 cells contributed to a significant increase in the production of collagen II. Constructs seeded with 2 million cells had a significantly smaller production of collagen II compared to all other treatment groups, containing  $40 \pm 24$  µg/construct. No significant differences were observed between the treatment groups with 3.75, 5.5, 8.25, and 11 million cells, as they produced  $207 \pm 46 \,\mu$ g,  $262 \pm 46$  µg,  $231 \pm 43$  µg,  $221 \pm 46$  µg per construct, respectively. Production of collagen type I was also assayed but none of the treatment groups produced a detectable amount of the protein.

**Biomechanical evaluation—**Using creep indentation, initial seeding was found to have an impact on the aggregate modulus of constructs (Fig. 4). Constructs seeded with 2 million cells were found to have the lowest aggregate modulus at  $74 \pm 14$  kPa, which was significantly lower than the aggregate modulus of 8.25 and 11 million cells at  $143 \pm 27$  kPa and  $156 \pm 41$  kPa, respectively. The groups with 3.75 and 5.5 million cells had a greater aggregate modulus than the constructs with 2 million cells, at  $127 \pm 37$  kPa and  $132 \pm 31$ kPa, although this difference was not significant.

No significant differences were observed for Poisson's ratio or permeability of tissue engineered constructs at different seeds. The values for Poisson's ratio were  $0.15 \pm 0.13$ ,  $0.24 \pm 0.14$ ,  $0.17 \pm 0.08$ ,  $0.26 \pm 0.05$ , and  $0.21 \pm 0.05$  for constructs seeded with 2, 3.75, 5.5, 8.25, and 11 million cells respectively. Corresponding construct permeabilities were 8.15  $\pm$  $5.47 \times 10^{-14}$  m<sup>4</sup> N<sup>-1</sup> s<sup>-1</sup>,  $11.2 \pm 8.2 \times 10^{-14}$  m<sup>4</sup> N<sup>-1</sup> s<sup>-1</sup>,  $5.86 \pm 7.35 \times 10^{-14}$  m<sup>4</sup> N<sup>-1</sup> s<sup>-1</sup>, 9.03  $\pm$  9.41×10<sup>-14</sup> m<sup>4</sup> N<sup>-1</sup> s<sup>-1</sup>, and 9.15  $\pm$  6.00×10<sup>-14</sup> m<sup>4</sup> N<sup>-1</sup> s<sup>-1</sup>.

### **DISCUSSION**

In this study, a self-assembling process was utilized to assess the effects of initial cell seeding for constructs produced using bovine articular chondrocytes. The gross and histological appearances, biochemical, and biomechanical properties were analyzed for each seeding to determine its effect on neocartilage functionality. The results revealed that a minimum of 2 million cells were necessary to assemble and form tissue engineered constructs, and furthermore, demonstrated that increased seeding caused constructs to increase in diameter and thickness. Additionally, increasing seeding significantly affected the biochemical and biomechanical properties of all constructs. In this study, no dosing effects were observed; instead, a plateau of biomechanical and biochemical properties was exhibited at or above 3.75 million cells, below which decreases in the construct's salient functional properties were noted. These data confirm the two hypotheses that there exists an initial cell seeding threshold below which chondrocytes cannot assemble into uniform constructs, and increasing seeding leads to an increase in biochemical and biomechanical properties up to a plateau.

The self-assembling process is a unique tissue engineering modality which produces functional neocartilage tissue without the use of a scaffold, allowing chondrocytes to coalesce with one another instead of adhering to a substratum. This process seems to follow work by Steinberg et al.<sup>13,14,36</sup> on the differential adhesion hypothesis, which states that monodispersed cells aggregate and coalesce by maximizing intracellular adhesion and minimizing total free energy. Additionally, it has been shown that seeding density, and its varying adhesion forces, is an important determining factor of resulting tissue properties.<sup>32</sup> Specifically, a critical seeding density is required such that the energy minimization and adhesion forces allow the formation of a construct with desired dimensions. Data from study 1 are consistent with these results, indicating that the minimum seeding required to form constructs from articular chondrocytes for a 5 mm well is 2 million cells/construct. Furthermore, results of study 2 show that increasing this seeding contributes to changes in neotissue architectural and functional properties.

Our data suggest that an initial seeding threshold was observed at 3.75 million cells, above which there were no considerable changes in construct extracellular matrix deposition. As higher initial seeding was achieved, an inverse relationship between normalized total collagen and sGAG content was observed, indicating that higher cell numbers have a greater positive effect on GAG deposition and retention than on collagen. These data agree with a number of other studies using chondrocytes which show an increase in GAG content with increased seeding density,  $29,31$  reaching native values ( $-5\%$  ww) for all treatment groups at

or above 3.75 million cells/construct. Collagen data in this study differ from other chondrocyte studies as collagen concentration has historically been shown to increase with increased seeding density. This difference is most likely associated with increased cell-cell communication in the self-assembling process versus other cell culture systems including agarose encapsulation<sup>20,29,31</sup> and cell-scaffold systems<sup>16,38</sup> in addition to differences in media composition, most notably the lack of serum. However, it is of note that the concentration of GAG and collagen deposition reported in the literature at 4 wks of culture for agarose encapsulation (1.2% and 3% ww)<sup>31</sup> and cell-scaffold systems (1.1% and 2%) ww)<sup>38</sup> fall below the lowest values obtained in this study (3.4% and 4.5% ww). Furthermore, constructs assembled with 3.75 million cells, the optimal initial seeding, contain a 6.8-fold increase in GAG density (8.2%) and 3.7-fold increase in collagen density (11%) compared to other cartilage tissue engineering systems.

Aggregate modulus values of tissue engineered constructs correlated well with normalized sGAG content and increased with increasing seeding. Analogous to biochemical composition, compressive data exhibited a plateau effect at 3.75 million cells/construct, above which there were slight but not significant increases. These data mirror previous work illustrating an increase in compressive stiffness as cell density is increased in an agarose hydrogel culture system,<sup>29</sup> and is an exciting finding in that the correlation of increase in stiffness and increase in GAG density are indicative of the structure-function relationship present in native articular cartilage. Additionally, the aggregate moduli of functional tissue engineered articular cartilage produced with at least 3.75 million cells ( $\geq$  127 kPa) meet or exceed those of native immature bovine articular cartilage  $(139 \pm 41 \text{ kPa})^{21}$  or other cell systems  $({\sim}80 \text{ kPa})$ , <sup>29</sup> further illustrating the translational potential of the self-assembling process.

Native articular cartilage is heterogeneous in cellularity, varying with depth from surface as well as age. Cellularity has been shown to decrease from 290 to 150 million cells/ml tissue near the articular surface for fetal and adult bovine tissue, respectively, to 120 to 50 million cells/ml tissue at a depth of 1.0 mm.25 Data for self-assembled constructs assessed in this study are exciting as they fall between 485 and 850 million cells/ml, approximately 3-fold increased over native tissue values. However, as constructs are cultured temporally *in vitro*, they grow in thickness while no differences are found in cellular content (data not shown); thus, cellularity normalized to construct volume is decreased temporally. One can expect, therefore, that in vitro culture beyond 4 wks will lead to cellular content approaching native values

In summary, this study's results are exciting as they advance previous work with the selfassembling process by demonstrating the ability to reduce the number of cells seeded per construct by 32% without compromising the biochemical and biomechanical properties, thus increasing the potential translatability of the self-assembling process. Furthermore, the identification of a minimum initial number of cells to form articular cartilage constructs is a significant enhancement of the self-assembling process of articular cartilage. One deficiency that remains for tissue engineered constructs is the reduced collagen content compared to native tissue values. In future work, external stimuli such as growth factors or mechanical stimulation can be studied to further enhance the self-assembly process to increase the collagen density to more closely align with native tissue.

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# Number of cells seeded (millions of cells)

#### **Figure 1.**

Bottom view of self-assembled constructs in culture for study 1. Cells seeded in 5 mm wells at respective initial cell seedings aggregated and coalesced into constructs at 24 hrs. A minimum seed of 2 million cells was required to form a uniform, homogeneous construct.



#### **Figure 2.**

Gross morphology (row 1) and histological sections (rows 2 and 3) of constructs cultured for 4 wks at respective seedings. Each ruler marking denotes 1 mm. Increases in diameter and thickness were observed with increased seeding. Intense staining of Safranin-O/fast green (sGAGs) and picrosirius red (collagen) was observed for all treatment groups. Scale bar denotes 200 µm.

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 $(b)$ <sub>35</sub> 1200  $(a)$ <sup>12</sup> 1400 30 Collagen/construct (µg 10 1200 1000 GAG/construct (µg) Collagen/ww (%) 1000 25 GAG/ww (%) 8 800 800 20 6 600 600 15 400 4 400 10 B,C  $\overline{2}$ 200 200 5 0 0  $\mathbf 0$  $\theta$  $\overline{\mathbf{2}}$ 3.75 5.5 8.25 11  $\overline{\mathbf{c}}$ 3.75 8.25 11 5.5 Number of cells seeded (x 10<sup>6</sup>) Number of cells seeded (x 10<sup>6</sup>)

#### **Figure 3.**

Biochemical properties of constructs normalized to wet weight (white bars) and per construct (shaded bars). A) GAG. Increased seeding led to significant increases in GAG/ construct, whereas all constructs seeded with  $3.75 \times 10^6$  cells or greater had a significant increase in GAG production over the lowest seeding group when normalized to wet weight. B) Total collagen. No significant differences were observed between any treatment group for collagen/construct, while significant decreases in collagen/ww were observed with increased seeding. Data are shown mean  $\pm$  standard deviation and significance defined as p  $< 0.05$ . Groups not connected by the same letter are deemed significantly different and capital letters denote differences between biochemical content normalized to wet weight and lowercase letters denote differences when normalized per construct.



#### **Figure 4.**

Aggregate modulus of constructs. Mechanical properties increase with increased initial seeding. Data are shown mean  $\pm$  standard deviation and significance defined as  $p < 0.05$ . Groups not connected by the same letter are deemed significantly different.