

Engineering *Yarrowia lipolytica* to Produce Glycoproteins Homogeneously Modified with the Universal Man₃GlcNAc₂ N-Glycan Core

Karen De Pourcq^{1,3}, Petra Tiels^{1,2}, Annelies Van Hecke^{1,3}, Steven Geysens^{1,3,4}, Wouter Vervecken^{1,3,4}, Nico Callewaert^{1,2*}

1 Unit for Medical Biotechnology, Department for Molecular Biomedical Research, VIB, Ghent, Belgium, **2** L-Probe, Department of Biochemistry and Microbiology, Ghent University, Ghent, Belgium, **3** Department of Biomedical Molecular Biology, Ghent University, Ghent, Belgium, **4** Oxyrane Belgium, Ghent, Belgium

Abstract

Yarrowia lipolytica is a dimorphic yeast that efficiently secretes various heterologous proteins and is classified as “generally recognized as safe.” Therefore, it is an attractive protein production host. However, yeasts modify glycoproteins with non-human high mannose-type N-glycans. These structures reduce the protein half-life *in vivo* and can be immunogenic in man. Here, we describe how we genetically engineered N-glycan biosynthesis in *Yarrowia lipolytica* so that it produces Man₃GlcNAc₂ structures on its glycoproteins. We obtained unprecedented levels of homogeneity of this glycan structure. This is the ideal starting point for building human-like sugars. Disruption of the *ALG3* gene resulted in modification of proteins mainly with Man₅GlcNAc₂ and GlcMan₅GlcNAc₂ glycans, and to a lesser extent with Glc₂Man₅GlcNAc₂ glycans. To avoid underoccupancy of glycosylation sites, we concomitantly overexpressed *ALG6*. We also explored several approaches to remove the terminal glucose residues, which hamper further humanization of N-glycosylation; overexpression of the heterodimeric *Apergillus niger* glucosidase II proved to be the most effective approach. Finally, we overexpressed an α -1,2-mannosidase to obtain Man₃GlcNAc₂ structures, which are substrates for the synthesis of complex-type glycans. The final *Yarrowia lipolytica* strain produces proteins glycosylated with the trimannosyl core N-glycan (Man₃GlcNAc₂), which is the common core of all complex-type N-glycans. All these glycans can be constructed on the obtained trimannosyl N-glycan using either *in vivo* or *in vitro* modification with the appropriate glycosyltransferases. The results demonstrate the high potential of *Yarrowia lipolytica* to be developed as an efficient expression system for the production of glycoproteins with humanized glycans.

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* E-mail: Nico.Callewaert@dmb.vib-UGent.be

Introduction

There is increasing demand for efficient expression systems for the economical production of biopharmaceuticals. The properties of recombinant biopharmaceutical proteins can be fine-tuned by manipulating the glycan structures attached to them. However, versatile production methods for producing specific glycoforms are few and involve mostly laborious *in vivo* pathway engineering.

To rapidly generate different glycoforms of a particular biopharmaceutical for functional studies and subsequent production, it would be valuable to have a microbial expression system that produces N-glycoproteins homogeneously modified with the Man₃GlcNAc₂ N-glycan core. This core is common to all mammalian N-glycan structures, and any complex type N-glycan can be built *in vitro* on this core using the appropriate glycosyltransferases and sugar-nucleotide donors. However, no convenient expression system producing this Man₃GlcNAc₂ core is currently available. Our objective was to engineer the yeast *Yarrowia lipolytica* for this purpose.

Yeasts combine the ease of genetic manipulation and up-scaling of microbial cultures with the ability to secrete and modify proteins with the major eukaryotic post-translational modifications. *Saccharomyces cerevisiae* and the methylotrophic yeasts *Pichia pastoris* and *Hansenula polymorpha* are the most frequently used yeast hosts for recombinant protein production, but there is growing interest in the dimorphic yeast *Yarrowia lipolytica*. This yeast can grow to high cell density on long-chain fatty acids. The promoters of acyl-CoA oxidase (POX) genes are strongly induced on this carbon source and are therefore used to drive heterologous gene expression. Moreover, *Y. lipolytica* has long been used for the production of lipases for the agro-food industry and is therefore classified as GRAS (generally regarded as safe).

To generate a *Y. lipolytica* strain producing Man₃GlcNAc₂ on its glycoproteins, we engineered the ER-localized components of the N-glycosylation pathway. At the cytoplasmic side of the ER membrane, N-glycosylation starts with the synthesis of a dolichol linked glycan precursor (Figure 1A). The intermediate Man₅-GlcNAc₂-PP-Dol structure flips to the luminal side of the ER,

where it is further elongated, first by the α -1,3-mannosyltransferase Alg3p, and then by other mannosyltransferases until Man₉GlcNAc₂ is formed. This dolichol linked sugar is then glucosylated by the α -1,3-glucosyltransferase Alg6p, after which two more glucoses are added. The resultant glycan (Glc₃Man₉GlcNAc₂) is transferred to the nascent polypeptide chain (Figure 1A) [1].

In a process of quality control for protein folding [2], all glucose residues are trimmed sequentially. The first two glucose molecules are removed rapidly by the consecutive action of glucosidase I and II, whereas the last α -1,3-linked glucose residue is removed more slowly by glucosidase II (GII). Monoglucosylated proteins are recognized by calnexin and/or calreticulin. These ER chaperones aid the folding of the glycoprotein and do not reassociate with the glycoprotein once the last glucose residue is removed by GII. If the glycoprotein does not fold properly, it is glucosylated again by the UDP-glucose:glycoprotein glucosyltransferase, after which it again binds calnexin and/or calreticulin and reenters the folding cycle. When the glycoprotein is correctly folded and the sugars are trimmed to Man₈GlcNAc₂ by ER mannosidase I, the protein proceeds along the secretory pathway. In the Golgi apparatus of yeasts, the Man₈GlcNAc₂ N-glycans are further extended by the addition of mannose and phospho-mannose residues. This elongation is initiated by the α -1,6-mannosyltransferase Och1p [3,4]. In contrast, higher eukaryotes first trim the glycans to Man₅GlcNAc₂ by Golgi mannosidases I and then further modify them to complex type glycans [5–7].

Several methods can be envisioned to engineer yeast for the production of homogeneous, universal glycan ‘scaffolds’ on which different types of eukaryotic N-glycans can be built [8]. One approach is to engineer only Golgi-localized processes so that the more essential ER-localized steps of the N-glycosylation pathway are not affected. This has been successfully implemented in *P. pastoris* [9,10]. Another approach is to interfere with the ER steps of the pathway. This is particularly attractive at the *ALG3* step: disruption of *ALG3* is expected to lead to the glycosylation of proteins with Man₅GlcNAc₂ N-glycans, which should be easy to trim to Man₃GlcNAc₂ with an α -1,2-mannosidase (Figure 1B). Man₃GlcNAc₂ is the common core of all types of eukaryotic N-glycans and provides an ideal scaffold for *in vitro* or *in vivo* synthesis of different glycoforms.

However, at least in *S. cerevisiae* [11,12], the situation is complicated because Man₅GlcNAc₂-PP-Dol is glucosylated by Alg6p less efficiently than Man₉GlcNAc₂-PP-Dol. Glucosylation of the N-glycan precursor is important for its efficient transfer to nascent proteins by oligosaccharyltransferase, and reduced glucosylation diminishes this transfer. Previous studies have not addressed this shortcoming of this otherwise attractive engineering approach. Here, we report that the glucose residues on glycoproteins produced in *alg3* strains are not removed efficiently by *Yarrowia* GII, and we describe the engineering strategy we used to solve this problem (Figure 1B). Through this integrated ‘systems engineering’ approach, we succeeded in creating a glyco-engineered *Y. lipolytica* strain that produces glycoproteins homogeneously modified with the trimannosyl core N-glycan (Man₃GlcNAc₂).

Results

ALG3 Gene Knock-out

In order to alter *Y. lipolytica* to produce heterologous proteins glycosylated with Man₃GlcNAc₂, we interfered with biosynthesis of the core N-glycan (Figure 1B, step1). Elimination of Alg3p α -1,3-mannosyltransferase prevents the addition of an α -1,3-

mannose to the α -1,6-arm of the ER Man₅-PP-Dol structure. Knock-out of *ALG3* should lead to accumulation of its substrate, Man₅GlcNAc₂ [13,14].

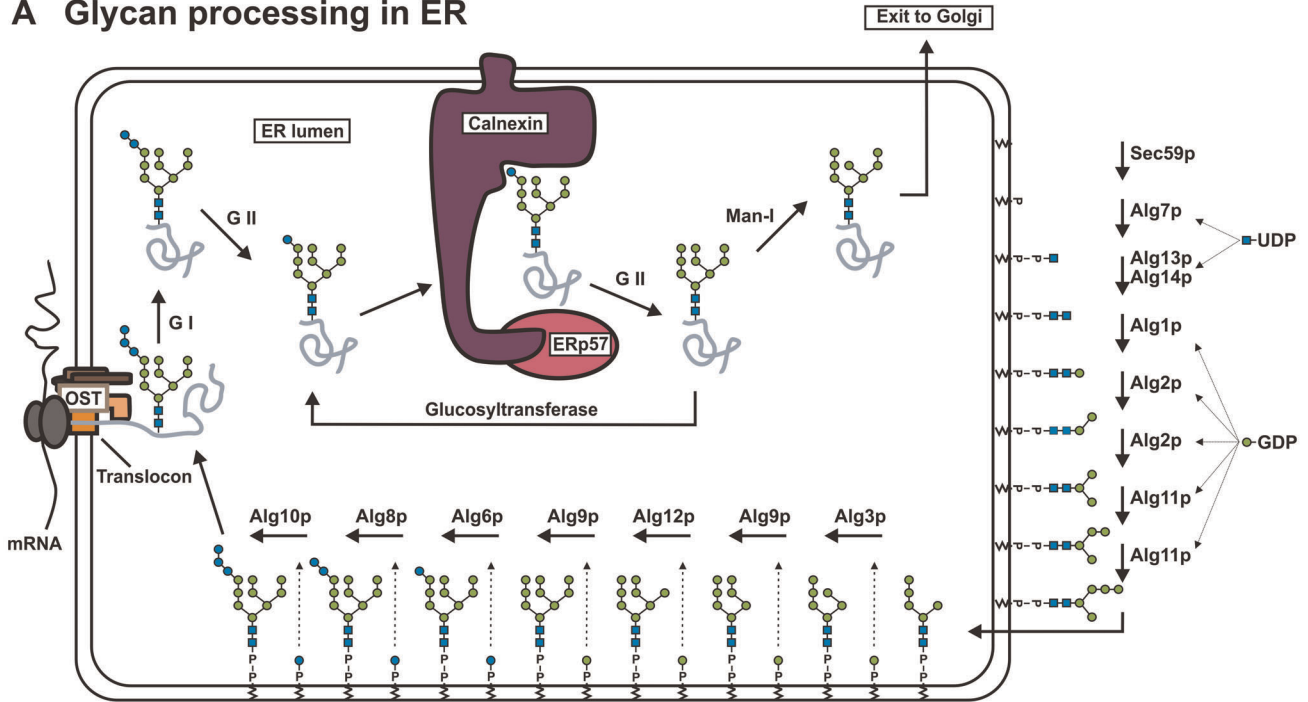
To disrupt the *Y. lipolytica* *ALG3* gene, we constructed a plasmid that includes parts of the promoter and terminator of *ALG3* and has a *URA3* selection marker cassette (pYLalg3PUT). The *NotI* and *PacI* sites were used to linearize the vector in order to remove the *E. coli* related DNA elements before transformation of wild type (WT) *Y. lipolytica* MTLY60 (Table 1). Double homologous recombination at the promoter and terminator sites replaced *ALG3* with the *URA3* selectable marker, which resulted in the *alg3::URA3* mutant strain YLA3 (Table 1). To study the effect of this mutation, we analyzed the N-glycan profile of proteins that completely traverse the yeast’s secretory system, *i.e.* cell wall mannoproteins. Whereas the wild type mannoproteins contained mainly Man₈GlcNAc₂ and Man₉GlcNAc₂ N-glycans (Figure 2, panel C), the *alg3* mutants proteins had three glycan structures (Figure 2, panel D). As expected, one of these structures ran at about the same position in electrophoresis as the Man₅GlcNAc₂ sugar structure of RNaseB, but two others ran at positions corresponding to one and two extra monosaccharide units (Figure 2, panel D). This was the case for all transformants that were confirmed by PCR on gDNA to be *alg3* knock-outs.

To further elucidate the structures of the two additional N-glycans, we performed exoglycosidase digests with α -1,2-mannosidase, Jack Bean (JB) α -mannosidase and purified rat liver GII and analysed the products using capillary electrophoresis. The peak that had reached the same position as Man₅GlcNAc₂ of the RNaseB marker shifted two glucose units after α -1,2-mannosidase treatment (Figure 2, panel E) and four glucose units after broad-specificity α -mannosidase (JB) digestion (Figure 2, panel F). This fits with the dolichol-linked Man₅GlcNAc₂ structure, as expected. The additional two glycans are not affected by α -1,2-mannosidase digestion. Also, both peaks shifted only one glucose unit upon α -mannosidase (JB) digestion. However, both glycans were sensitive to GII digestion and were converted to Man₅GlcNAc₂ (Figure 2, panel G). In the light of what is known about the canonical eukaryotic N-glycosylation pathway, these findings are consistent with the three observed N-glycan structures in the *alg3* mutant being Man₅GlcNAc₂, Glc α 1,3Man₅GlcNAc₂ and Glc α 1,3Glc α 1,3Man₅GlcNAc₂ (Figure 2, panel D).

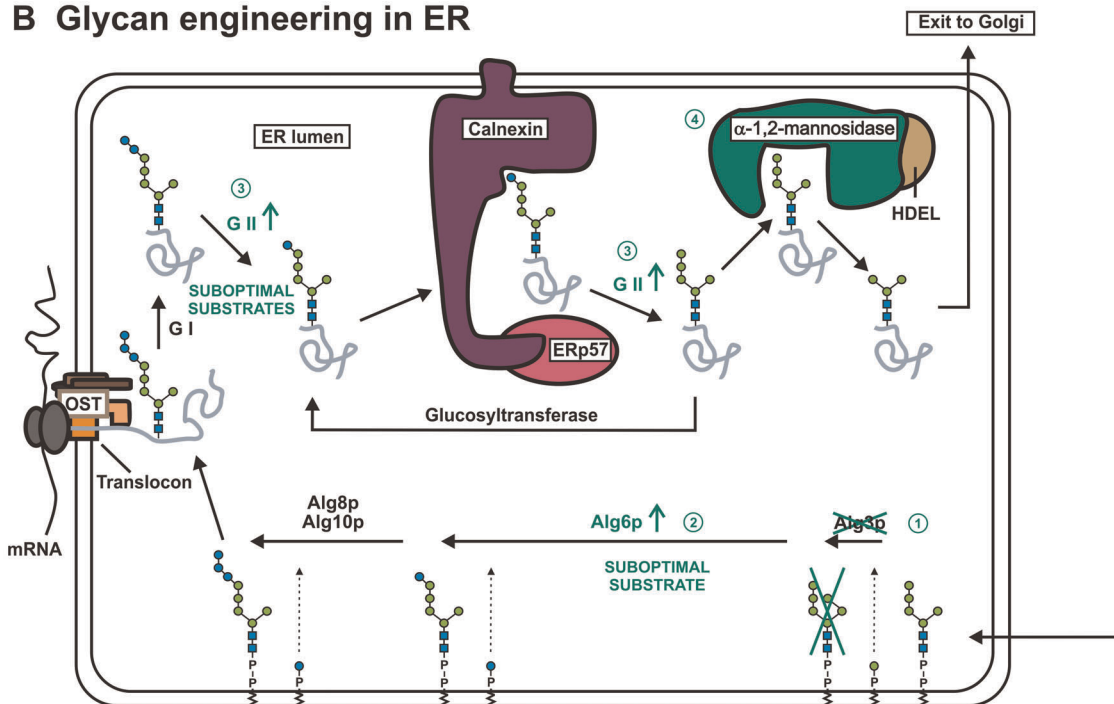
Compensation for Underoccupancy of the N-glycan Sites by Overexpressing *ALG6*

The *alg3* mutation in *S. cerevisiae* causes underoccupancy of N-glycosylation sites [12,13,15–17]. Efficient transfer of the dolichol linked N-glycan precursor to a protein by the oligosaccharyltransferase complex (OST) requires the triglycosyl glycotape on the dolichol-linked precursor [1,18]. The first glucosyltransferase, Alg6p, can glucosylate the Man₅GlcNAc₂-PP-Dol structure in *alg3* *S. cerevisiae* [12], but with low efficiency. This results in underglucosylation of the dolichol linked precursor, poor transfer by OST, and reduced occupancy of N-glycosylation sites. Anticipating this problem, we incorporated an Alg6p constitutive overexpression cassette in the *alg3* knock-out vector (Figure 1B, step2). The resultant vector (pYLalg3PUT-ALG6) was transformed into WT *Y. lipolytica* MTLY60, yielding strain YLA3–A6 (Table 1). Upon DSA-FACE analysis of the N-glycans derived from mannoproteins, all transformants in which *alg3* knock-out was confirmed by PCR exhibited a change in glycosylation pattern. The proportion of glucosylated Man₅GlcNAc₂ increased substantially (Figure 3, panel E) compared to the *alg3* mutant without Alg6p overexpression (Figure 3, panel D). This indicates that Alg6p activity was indeed augmented and clearly shows that the

A Glycan processing in ER



B Glycan engineering in ER



C

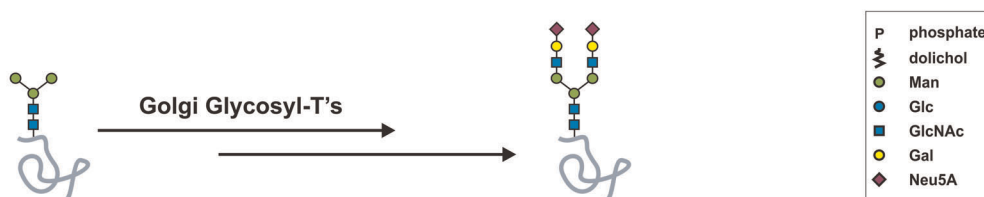


Figure 1. N-glycosylation and engineering thereof in yeast. (A) N-glycosylation in wild type yeast and (B) The approach used to engineer the yeast specific pathway. A: Standard N-glycosylation pathway in the ER. The early steps in N-glycosylation start with the synthesis of a dolichol-linked Man₅GlcNAc₂ glycan precursor that flips to the ER lumen, where it is further elongated with mannoses starting with the activity of Alg6p mannosyltransferase. The resulting dolichol-linked Man₉GlcNAc₂ precursor is then also glucosylated starting with the activity of Alg6p glucosyltransferase. When complete, the Glc₃Man₉GlcNAc₂ glycan is transferred *en bloc* to the nascent polypeptide chain. These glycans are then subjected to a protein folding quality control process involving de-glucosylation by glucosidases I and II (GI, GII) and re-glucosylation glucosyltransferase. B: The engineering strategies used to obtain a *Y. lipolytica* strain that produces glycoproteins homogeneously modified with the trimannosyl core N-glycan (Man₃GlcNAc₂). First, *ALG3* was knocked out (1), then Alg6p was overexpressed (2), then GII was overexpressed (3), and finally α -1,2-mannosidase was overexpressed (4). Conforming to the representation proposed by the Consortium for Functional Glycomics Nomenclature Committee, the green and blue spheres represent mannose (Man) and glucose (Glc), respectively, and blue squares represent N-acetylglucosamine residues (GlcNAc). C: Man₃GlcNAc₂-glycans can be further modified to any complex-type N-glycan structure using a combination of glycosyl-transferases, either *in vitro* or *in vivo*. doi:10.1371/journal.pone.0039976.g001

endogenous *Y. lipolytica* GII activity was insufficient to deglycosylate its suboptimal Glc₁₋₂Man₃GlcNAc₂ substrates.

To evaluate the underoccupancy of N-glycosylation sites in our different strains, we examined the N-glycosylation of overexpressed *Y. lipolytica* lipase 2 (LIP2), which has two glycosylation sites [19,20]. We analyzed the pattern of secreted proteins before and after N-deglycosylation with PNGaseF. For the wild type strain, a single LIP2 band with a smear of hyper-N-glycosylation is observed (Figure 4, lane 3). In the *alg3* knock-out strain, LIP2 is found in two bands (Figure 4, lane 7), the top one at the same MW as the non-hyperglycosylated wild type-produced protein, and the bottom one at an intermediate position between the wild type-produced protein and the fully de-N-glycosylated protein. The bottom band is much less abundant in the preparation from the *alg3* mutant strain overexpressing Alg6p (Figure 4, lane 5). The bands are separated by 1–2 kDa and they collapse into one band when the N-glycans are removed by PNGaseF digestion (Figure 4, lane 4, 6 and 8). These results indicate that the N-glycosylation sites are underoccupied in the *alg3* mutant. As intended, overexpression of Alg6p largely compensated for this underoccupancy, because only one band is visible on the protein gel (Figure 4, lane 5). It should be noted that this phenotype was observed in cells in mid-log phase of growth, and that it was much less pronounced in stationary-phase cells (data not shown). The difference is probably due to the considerably slower flux of proteins through the N-glycosylation pathway in stationary phase.

Interestingly, no hyperglycosylation of LIP2 was seen in the *alg3* and *alg3ALG6* strains, which means that our strategy need not involve knocking out any Golgi mannosyltransferases to obtain

homogeneous glycosylation, contrary to previous approaches [9,10].

Consequently, we solved the underglycosylation problem of the *alg3* mutant by overexpressing Alg6p, but this was at the expense of further augmenting the fraction of undesired glucosylated Man₅GlcNAc₂ derivatives.

Removal of Capping Glucoses

In strains in which *alg3* is disrupted, the N-glycans are capped by GII-hydrolyzable glucose residues. This type of capping is more pronounced when the *ALG6* gene is overexpressed. Since the presence of these glucose residues prevents conversion of Man₅GlcNAc₂ to Man₃GlcNAc₂ by an introduced α -1,2-mannosidase (Figure 1B, step 4), our next objective was to eliminate those glucose residues by further *in vivo* engineering.

Removal of capping glucose residues: mutanase and *T. brucei* GII. We examined the possibility of using the mutanase of *Trichoderma harzianum* to remove the capping glucose residues on the Man₅GlcNAc₂ glycans. Both unwanted glucose residues are α -1,3-linked to the rest of the sugar, and this mutanase has α -1,3-glucosidase activity. A dilution series of the Novozyme 234 mutanase preparation was added to the oligosaccharides derived from the YLA3-A6 strain (Man₅GlcNAc₂, GlcMan₅GlcNAc₂ and Glc₂Man₅GlcNAc₂). The DSA-FACE profile (Figure 5B, panel G) shows that Glc₂Man₅GlcNAc₂ was effectively hydrolyzed to GlcMan₅GlcNAc₂. However, GlcMan₅GlcNAc₂ was not deglycosylated further. It should be noted that Man₅GlcNAc₂ was also trimmed, most probably by a contaminating mannosidase in the crude enzyme mixture. Since complete deglycosylation could not be obtained with this mutanase, we abandoned this approach.

Table 1. *Y. lipolytica* strains used in this study.

<i>Y.l.</i> strains	Genotype	Reference
MTLY60	MatA ura3-302 leu2-270 xpr2-322_lip2_lip7_lip8	Fickers <i>et al.</i> , 2005
YLA3	MTLY60 with <i>alg3::URA3</i>	This work
YLA3-A6	MTLY60 with <i>alg3::ALG6-URA3</i>	This work
YLTBGIIA	As YLA3-A6+overexpr of <i>Tb</i> GII α	This work
YLTBGIIAHDEL	As YLA3-A6+overexpr of <i>Tb</i> GII α HDEL	This work
YLTBpreGIIAHDEL	As YLA3-A6+overexpr of LIP2pre <i>Tb</i> GII α HDEL	This work
YLYLGIIA	As YLA3-A6+overexpr of <i>Yl</i> GII α	This work
YLYLGIIAHDEL	As YLA3-A6+overexpr of <i>Yl</i> GII α HDEL	This work
YLYLGIIAB	As YLA3-A6+overexpr of <i>Yl</i> GII α , β α , β	This work
YLANGIIA	As YLA3-A6+overexpr of <i>An</i> GII α	This work
YLANGIIAB	As YLA3-A6+overexpr of <i>An</i> GII α , β	This work
YLMAN	As YLANGIIAB+overexpr of α -1,2-mannosidase	This work

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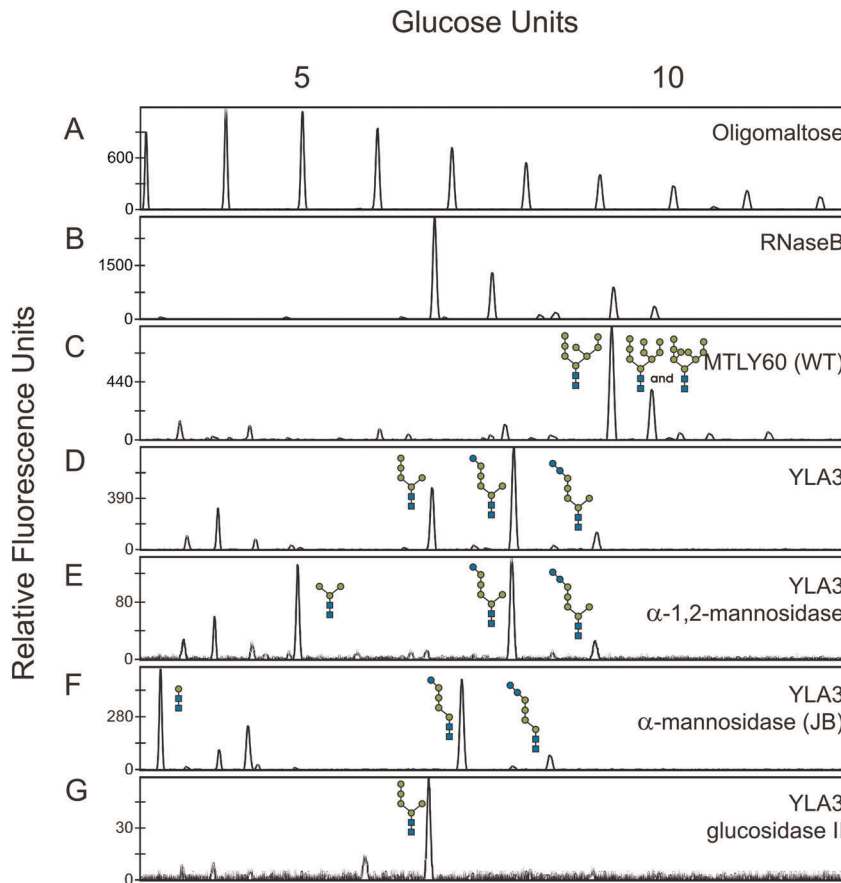


Figure 2. Identification of N-glycans by exoglycosidase digestion and DSA-FACE analysis. A: Oligomaltose reference. B: N-glycans from RNaseB reference. C–G, N-glycans from different strains: C, MPLY60 wild type strain; D, *alg3* knock-out strain; E, The same as D but treated with α -1,2-mannosidase; F, The same as D but treated with JB α -mannosidase; G, The same as D but treated with glucosidase II. The N-glycan structures in the *alg3* knock-out strain are consistent with Man₅GlcNAc₂, GlcMan₅GlcNAc₂ and Glc₂Man₅GlcNAc₂. doi:10.1371/journal.pone.0039976.g002

As an alternative strategy, we overexpressed the *T. brucei* GII α -subunit. *T. brucei* uses a dual N-glycosylation system that can transfer both Man₉GlcNAc₂ and Man₅GlcNAc₂ to proteins (Figure 5A) [21]. Furthermore, unlike organisms that exclusively transfer Glc₃Man₉GlcNAc₂, the GII enzyme in *T. brucei* uses GlcMan₅GlcNAc₂ as a preferred substrate [22]. Therefore, we tested whether the *T. brucei* enzyme can deglycosylate these structures in our engineered strains. We transformed the YLA3–A6 strain with pYLHmAXTbGIIa, which resulted in a YLTbGIIa strain (Table 1) and analyzed its cell wall mannoprotein glycans. No deglycosylation was observed (Figure 5B, panel D). As GII is heterodimeric [23], we considered the possibility that the α -subunit of *T. brucei* GII cannot dimerize with the β -subunit of *Y. lipolytica* GII and would thus not be retained in the endoplasmic reticulum. So we introduced an HDEL ER-retrieval tag at the C-terminus of the α -subunit of *T. brucei* GII. Moreover, we expressed the *T. brucei* enzyme once with its own signal peptide and once with the *Y. lipolytica* LIP2 signal peptide in the YLA3–A6 strain (yielding strains YLTbGIIaHDEL and YLTbpreGIIaHDEL, respectively) (Table 1). N-glycan analysis of the clones overexpressing the HDEL-tagged α -subunit showed reduced abundance of the mono-glucosylated Man₅GlcNAc₂ peak (Figure 5B, panel E and F), whereas the di-glucosylated Man₅GlcNAc₂ structure was not hydrolyzed. Evidently, this latter structure is not a substrate for the *T. brucei* GII. Consequently, this engineering approach also did not solve our problem, so we abandoned it.

Removal of capping glucoses by overexpression of the endogenous GII. To eliminate mono- and di-glucosylated Man₅GlcNAc₂ structures *in vivo*, the YLA3–A6 strain was genetically engineered to overexpress the *Y. lipolytica* GII. This enzyme is a heterodimer consisting of two subunits, of which the α -subunit is catalytically active [23] and contains a GH31 family domain [24]. We started by overexpressing the α -subunit in our YLA3–A6 strain. Glucosylation of the various glycans in the resultant strain, YLYLGIIa, was not reduced (Figure 3, panel F versus panel E).

It is believed that the β -subunit, which contains an HDEL tag, serves primarily to retain the α -subunit in the ER [23,25–27]. Therefore, first we tried mimicking the β -subunit's function by adding an HDEL tag to the C-terminus of the α -subunit of the *Y. lipolytica* GII. This way, the tag would serve to retrieve the enzyme from the Golgi apparatus to the ER via COPI vesicles and thereby help to maintain the enzyme at its site of action. Again, α -glucose removal was not improved in any of the transformation clones of the resultant YLYLGIIaHDEL strain (Figure 3, panel G).

Several studies have indicated the necessity of the β -subunit of the GII complex for maturation, solubility, stability and enzymatic activity on natural substrates [25–29]. Overexpression of the α subunit of *Y. lipolytica* GII alone was not sufficient to reduce the unwanted glucosylation on the Man₅GlcNAc₂ glycan. Therefore we simultaneously overexpressed the β -subunit in two strains that

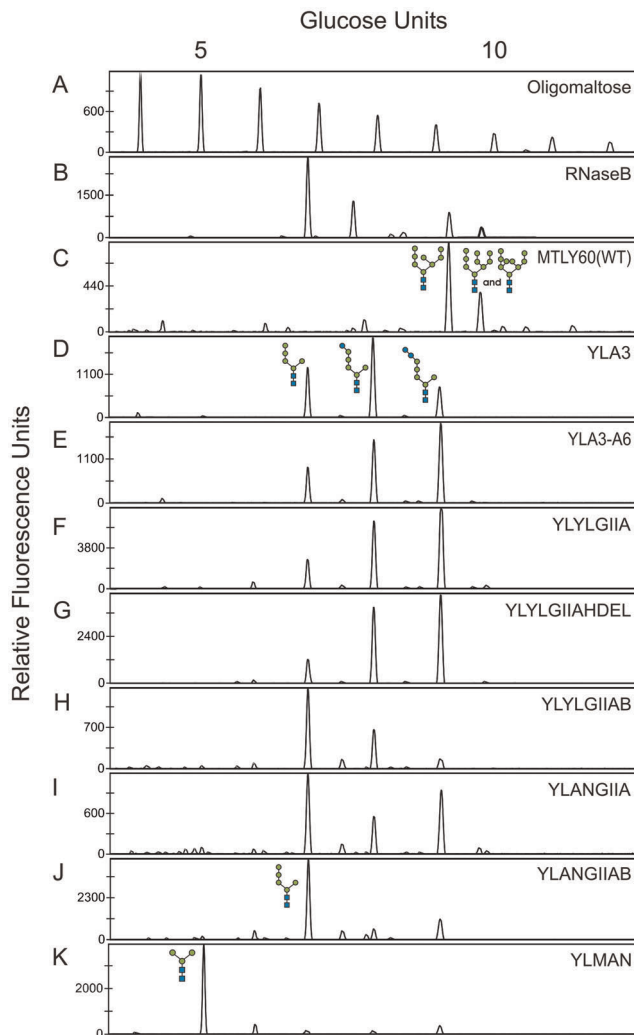


Figure 3. DSA-FACE analysis of engineered *Y. lipolytica* strains. A, oligomaltose reference. B–K, N-glycans derived from different sources: B, bovine RNaseB reference; C, MPLY60 wild type strain; D, *alg3* knock-out strain; E, *alg3* mutant strain overexpressing Alg6p. F–J, the *alg3* mutant strain overexpressing Alg6p engineered with: F, *Y. lipolytica* GII α ; G, *Y. lipolytica* GII α HDEL-tagged; H, both α and β subunits of *Y. lipolytica* GII; I, the HDEL-tagged *A. niger* GII α ; J, both α and β subunits of *A. niger* GII. K, The latter strain engineered with an HDEL-tagged *T. reesei* α -1,2-mannosidase. This fully engineered strain produces glycoproteins with more than 85% trimannosyl core N-glycans.
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overexpress the *Y. lipolytica* GII α -subunit with or without HDEL tag and we tested both the hp4d and the TEF promoter. We retained the clone with the best glycan profile, *i.e.* the one that removed α -glucose most efficiently. The best result was obtained in a strain that overexpressed the *Y. lipolytica* GII α -subunit with the HDEL tag, with a slightly improved effect when the *Y. lipolytica* GII β -subunit was expressed from the TEF promoter compared to the hp4d promoter. Therefore, we created a strain that overexpressed both the *Y. lipolytica* GII α and β -subunit driven by the TEF promoter. The strain was named YLYLGIAB (Figure 3, panel H). However, though overexpression of both α - and β -subunits of *Y. lipolytica* GII significantly reduced the proportion of glucosylated Man₅GlcNAc₂, it was still insufficiently effective for homogeneous glycoprotein production.

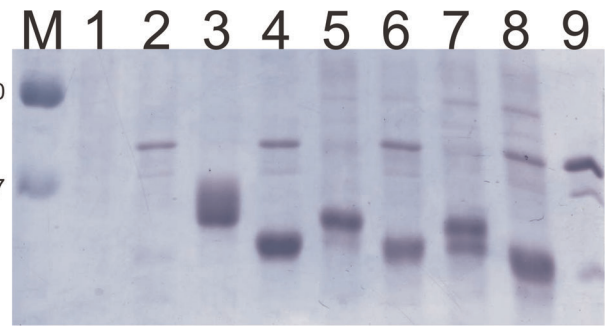


Figure 4. SDS-PAGE evaluation of underoccupancy of N-glycan sites in lipase 2 after inactivation of *alg3*. 1, Wild-type strain (WT, MPLY60). 3, The same as lane 1 but overexpressing lipase2. 5, The *alg3* knock-out strain overexpressing lipase 2 and Alg6p. 7, The *alg3* knock-out strain overexpressing lipase2. Lanes 2, 4, 6 and 8, the same as 1, 3, 5, and 7, respectively, but treated with PNGaseF. A hyperglycosylation smear is observed when lipase2 is overexpressed in the WT strain. For the *alg3* mutant strain expressing lipase2, two distinct bands are visible, which is consistent with site underoccupancy largely compensated for by Alg6p overexpression. Lane 9: PNGaseF preparation used for the digestions shown in Lane 2, 4, 6 and 8.
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Removal of capping glucoses by overexpression of the *A. niger* GII. Kainz and colleagues [30] recently reported that knockout of *ALGC*, the *ALG3* homologue in the filamentous fungus *A. niger*, leads to the synthesis of Man₃₋₆GlcNAc₂ glycans. *In vitro* digestion of these glycans with α -1,2-mannosidase gave almost exclusively Man₃GlcNAc₂ [30]. Hence, no glucosylated glycan structures were detected when the *ALG3* gene was disrupted in *A. niger*. Therefore, we assumed that the GII of *A. niger* can cope better with the alterations in N-glycan substrate structures caused by inactivation of the ER-mannosyltransferase Alg3p. Indeed, overexpression of the HDEL-tagged α -subunit of *A. niger* GII alone in our *Y. lipolytica* *alg3* strain overexpressing ALG6, *i.e.* YLA3–A6, resulted in trimming of the glucosylated Man₅GlcNAc₂ forms in the newly made YLANGIIA strain (Figure 3, panel I). No differences were seen between the strains that overexpressed the α -subunit of *A. niger* GII under control of the TEF or under control of the hp4d promoter (data not shown). We subsequently overexpressed the β -subunit of *A. niger* GII in the YLANGIIA strain that overexpressed the HDEL-tagged α -subunit of *A. niger* GII, also under control of the TEF promoter. The resultant strain was named YLANGIAB. Analysis of the glycan structures on glycoproteins produced by this strain showed very efficient conversion of glucosylated to non-glucosylated Man₅GlcNAc₂ glycan structures (Figure 3, panel J), which represented about 80% of the total cell wall mannoprotein N-glycan pool.

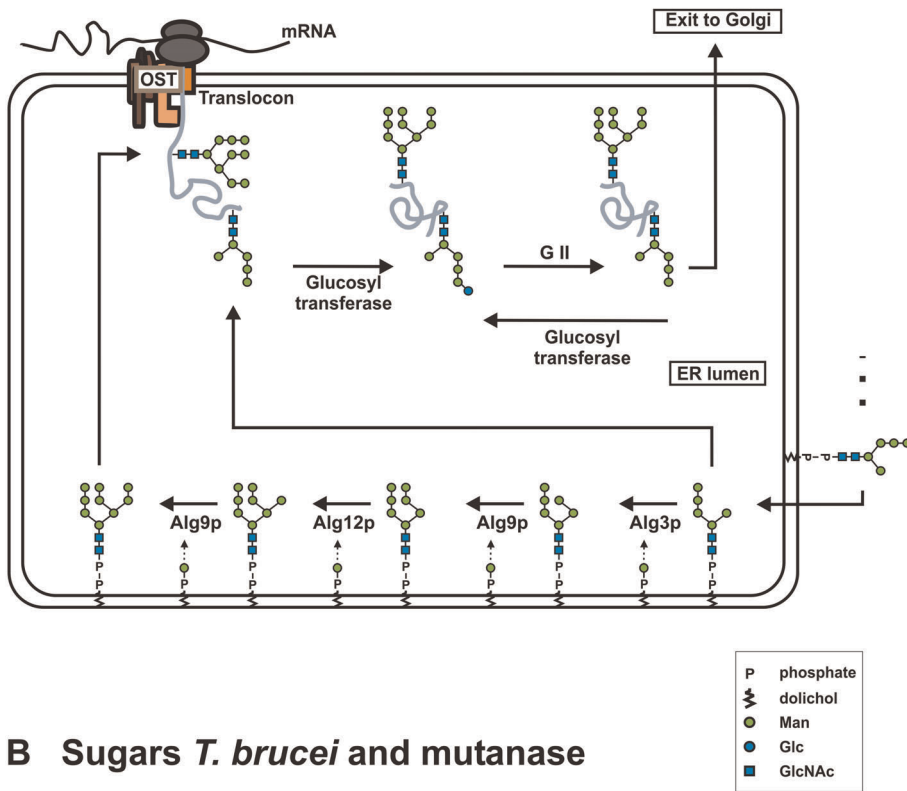
Overexpression of ER-targeted α -1,2-mannosidase Leads to Production of Man₃GlcNAc₂

As a final step in our N-glycan engineering (Figure 1B, step 4), we aimed at converting Man₅GlcNAc₂ to core Man₃GlcNAc₂ glycan structures. Therefore, we overexpressed a *Y. lipolytica*-optimized ER-targeted *T. reesei* α -1,2-mannosidase [31,32] in the *alg3* knock-out strain overexpressing Alg6p and the *A. niger* GII α / β , *i.e.* YLANGIAB. The resulting strain, YLMAN, produces homogeneous Man₃GlcNAc₂ (>85%) (Figure 3, panel K).

Discussion

Y. lipolytica has emerged as a suitable system for heterologous protein expression [33]. With the increasing importance of yeasts

A N-glycosylation in *T. brucei*



B Sugars *T. brucei* and mutanase

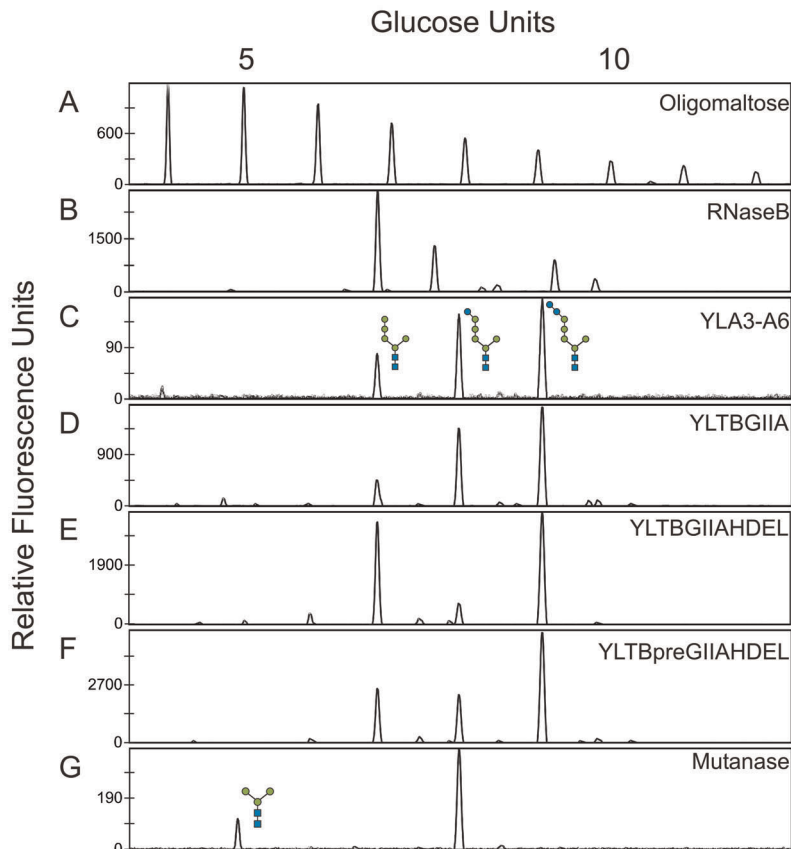


Figure 5. *T. brucei* GII and mutanase tested as engineering approach. (A) The dual N-glycosylation system in *T. brucei*. Both Man₉GlcNAc₂ and Man₅GlcNAc₂ can be transferred to proteins. Next, these proteins are reglycosylated and deglycosylated in the folding cycle by glucosyltransferase and GII, respectively. **(B) DSA-FACE analysis of reference N-glycans and N-glycans derived from strains engineered with *T. brucei* GII or treated with mutanase.** A, Oligomaltose reference. B, N-glycans from RNaseB reference. C, N-glycans from the *alg3* mutant strain overexpressing Alg6p. D-F, N-glycan from the *alg3* mutant strain overexpressing Alg6p and engineered in different ways: D, engineered with *T. brucei* GII; E, engineered with *T. brucei* GII with HDEL tag; F, engineered with *T. brucei* GII with HDEL tag and pre-lip2 signal. G, N-glycans derived from the *alg3* mutant strain overexpressing Alg6p treated with mutanase.
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as an alternative host for recombinant protein production, it has become important to glyco-engineer yeasts for production of humanized glycans for therapeutic purposes. We aimed to engineer the *Yarrowia* ER glycosylation pathway for the production of the Man₃GlcNAc₂ core N-glycan structure, which can be converted to any desired mammalian N-glycan using Golgi glycosyltransferases (Figure 1C).

Upon disruption of the *ALG3* gene in *Y. lipolytica*, we observed the expected Man₅GlcNAc₂ (dolichol-linked type) as well as two additional glycan structures: GlcMan₅GlcNAc₂ and Glc₂Man₅GlcNAc₂. Both glucose residues could be removed *in vitro* by purified rat liver GII. It has also been reported that N-glycosylation sites of secretory proteins are underoccupied in *alg3* mutants [12,13,15–17]. Various studies have shown that the glucose residues on the lipid-linked oligosaccharide facilitate the transfer of the oligosaccharide to protein [1,18]. Nonglycosylated or partially glycosylated oligosaccharides can be transferred to protein, but with a reduced efficiency. In *alg3* mutants of baker's yeast, the resulting Man₅GlcNAc₂ lipid-linked glycan is not glycosylated efficiently [12]. Apparently, the 6' branch of the oligosaccharide is a major structural determinant in the specificity and activity of the Alg6p, dolichol-P-Glc:Man₉GlcNAc₂-PP-Dol glucosyl transferase, which is the first glycosyltransferase in the ER [16,34]. We anticipated this problem and avoided it by constitutively overexpressing the *Y. lipolytica* *ALG6* gene. Indeed, overexpression of *ALG6* largely remedied the defect in N-glycosylation site occupancy in the lipase secreted by the *alg3* mutant. However, this complemented strain secreted proteins with more Man₅GlcNAc₂ glycosylation, most likely because of the transfer of a larger fraction of nonglycosylated Man₅GlcNAc₂ to proteins.

Remarkably and beneficially, *Y. lipolytica* Golgi glycosyltransferases does not seem to further modify the glycans upon disruption of the *ALG3* gene. This was also reflected in the increased homogeneity of secreted LIP2 lipase on SDS-PAGE gels. Most likely, *Y*Och1p does not recognize the ER-type Man₅GlcNAc₂ or its glycosylated derivatives.

In contrast, N-glycans released from an *alg3och1* mutant strain of *P. pastoris* contain the expected Hex₅GlcNAc₂ structure, as well as large quantities of glycans of higher molecular weight ranging from Hex₆GlcNAc₂ to Hex₁₂GlcNAc₂ [35]. Upon treatment with α -1,2-mannosidase, the Man₅GlcNAc₂ was converted to Man₃GlcNAc₂, which is consistent with the *alg3* Man₅ structure. The other glycans, however, were mostly resistant to treatment with broad-specificity α -mannosidase. Amongst these, only Hex₆GlcNAc₂ was shown to contain glucose, which is consistent with a GlcMan₅GlcNAc₂ structure [35]. The presence of larger structures implies the existence of *P. pastoris* Golgi glycosyltransferases capable of acting on these substantially truncated substrates. This is clearly different from the situation in *Yarrowia*. In a *S. cerevisiae* *alg3sec18* mutant, a substantial proportion of the glycan chains on the model protein invertase were the mono-, di- and triglycosylated Man₅GlcNAc₂ structures [12,16,36].

In contrast, in the plant *Arabidopsis thaliana*, an *alg3cgl* mutant yielded Man_{3,4}GlcNAc₂ glycans, which led to the hypothesis that an aberrant Man₅GlcNAc₂ structure, once it is transferred to

a protein, is trimmed by the Golgi α -1,2-mannosidase [37]. Similarly, analysis of whole cell extracts from the filamentous fungus *A. niger* *algC* knock-out (the *ALG3* homologue) revealed the presence of Man₃₋₆GlcNAc₂ N-glycans [30]. Moreover, proteins secreted by an *alg3* mutant of the yeast *Hansenula polymorpha* contain almost no glycosylated glycans [38]: model glycoproteins contain predominantly Man₅GlcNAc₂. The less abundant Hex₆₋₈GlcNAc₂ structures can be almost completely converted to Man₃GlcNAc₂ by *in vitro* digests with α -1,2- and α -1,6-mannosidases. Deletion of the endogenous *OCH1* gene encoding the initiating α -1,6-mannosyltransferase decreases the overall abundance of Hex₆₋₈GlcNAc₂ structures and only a minor fraction of Hex₆GlcNAc₂ remains. This Hex₆GlcNAc₂ glycan quite likely contains a capping glucose residue [38].

The presence of glucose residues on the *alg3* Man₅GlcNAc₂ glycans implies either the existence of an endogenous glucosyltransferase or, more likely, insufficient activity of ER-resident GII, which normally cleaves both α 1,3-linked glucose residues successively from Glc₂Man₉GlcNAc₂. GII's substrate specificity includes the 6' pentamannosyl branch of its glucose-containing oligosaccharide substrates. Its activity seems to decrease with reduction of the number of mannoses on the 6' branch of the N-glycan substrate. Mammalian GII activity was several times higher with Glc₁₋₂Man₉GlcNAc₂ as substrate than with Glc₁₋₂Man₇GlcNAc₂. Moreover, oligosaccharides lacking the four outermost mannose residues on the 6' branch were very poor substrates [39]. Similar results were obtained by other investigators [40–43]. More recently, it was found that the rate of GII-mediated trimming is specifically dependent on the presence of the α -1,2-linked mannose on the C-arm [44]. The β -subunit of GII contains a mannose-6-phosphate-homology (MRH) domain that recognizes carbohydrates and contributes to substrate recognition [45]. Sequence alignments indicated that all residues involved in mannose binding in the MRH domain are conserved in GII β , except for those that interact with the phosphate group. Indeed, there is evidence that the GII β -subunit plays a key role in enhancing the specific activity of the heterodimeric GII enzyme towards natural N-glycan substrates [28,29,46–49].

From all the above observations, it can be concluded that, GII of *Y. lipolytica* is much more specific for its natural substrate than, for example, the GII of *A. thaliana* or *A. niger*. Here, we used this broader substrate specificity of *A. niger* GII to reduce the glycosylation of our YLA3–A6 strain.

The feasibility of our integrated system's engineering approach illustrates the current level of understanding of the N-glycosylation pathway's intricacies. We anticipate that this strain will find use in the structure-function analysis of N-glycan modifications in many settings, such as in the fine-tuning of biopharmaceutical protein N-glycans to particular therapeutic goals.

Materials and Methods

Strains, Reagents and Culture Conditions

Escherichia coli strains MC1061, TOP10, and DH5 α were used for the amplification of recombinant plasmid DNA.

Yarrowia lipolytica MTLY60 (Table 1) [50] was used as parent strain. All yeast strains were cultured at 28°C. They were grown on YPD (20 g/L dextrose, 20 g/L bacto-peptone and 10 g/L yeast extract) or MM (1.7 g/L yeast nitrogen base (YNB) without amino acids and ammonium sulfate, 10 g/L glucose, 5 g/L NH₄Cl, 50 mM K⁺/Na⁺ phosphate buffer pH 6.8, and 7.7 g/L Complex Serum-free Medium (CSM)); for selection of Ura⁺ and Leu⁺ transformants, 7.7 g/L CSM –ura or CSM –leu was added instead of CSM.

Standard Genetic Techniques

For transformation of *Y. lipolytica*, competent cells were prepared as described [51]. Briefly, cells were pretreated with lithium acetate and incubated with the DNA to be transformed together with salmon sperm carrier DNA. PEG 4000 was added, and after a heat shock at 42°C, cells are plated on selective plates.

Genomic DNA was isolated using the MasterPure™ Yeast DNA Purification Kit according to the instructions of the manufacturer (Epicenter Biotechnologies). PCR amplification was performed in a volume of 50 µL containing 20 mM Tris-HCl pH 8.4, 50 mM KCl, different concentrations of MgCl₂, 0.4 mM of dNTPs, 50 ng of template DNA, 50 pmol of primers, and 2.5 units of either *Taq* or *Pfu* DNA polymerase. Cycling conditions were as follows: denaturation at 94°C for 10 min followed by hot start at 80°C and 30 cycles of 94°C for 45 s, suitable annealing temperature for 45 s, and extension at 72°C for 1 min per kbp, followed by 10 min of final extension at 72°C.

DNA fragments in PCR reactions and those recovered from gels were purified using NucleoSpin extract II (Macherey-Nagel).

Vector Construction

Knocking out the *ALG3* gene. We used a knock-out strategy that makes use of the Cre-lox recombination system, which facilitates efficient marker rescue [52]. The genomic region upstream of the *ALG3* ORF (GenBank Accession No: XM_503488; Genolevures: YALIOE3190g) was amplified from genomic DNA of *Y. lipolytica* MTLY60 by PCR with primers ALG3Pfw and ALG3Prv (Table 2) using *Taq* polymerase (Invitrogen, Carlsbad, CA, USA). The overhanging A was removed with T4 DNA polymerase (Fermentas, Burlington, Ontario, Canada). The genomic region downstream of the *ALG3* ORF was amplified from genomic DNA of *Y. lipolytica* MTLY60 by PCR with primers ALG3Tfw and ALG3Trv (Table 2) using *Pfu* DNA polymerase (Fermentas). The presence of overlapping primer sequences containing *I-SceI* restriction sites allowed the linking of the fragments by PCR with primers ALG3Pfw and ALG3Trv using *Taq* polymerase. This co-amplicon was then subcloned in pCR-2.1-TOPO-TA (Invitrogen, Carlsbad, CA, USA) and sequenced. It was then cloned between the *NotI* and *PacI* sites in a derivative of pBluescriptIISK (Stratagene, Cedar Creek, Texas, USA) to yield pBLUYLalg3PT. Next, the *URA3* selection marker flanked by *lox* sites originating from pKS-LPR-URA3 [52] (a gift from J.M. Nicaud, INRA) was inserted in the introduced *I-SceI* site between upstream and downstream regions, yielding pYalg3PUT. Similarly, pYalg3PLT was constructed by exchanging the *URA3* cassette in pYalg3PUT with the *LEU2* selection marker from pKS-LPR-LEU2 [52] by means of *I-SceI* digestion.

Cloning the *ALG6* gene. The ORF (1725 bp) of *ALG6* together with the 415-bp downstream region (GenBank Accession No: XM_502922; Genolevures: YALIOD17028g) was cloned from genomic DNA of *Y. lipolytica* MTLY60 by PCR with primers ALG6fw and ALG6rv (Table 2) using *Pfu* DNA polymerase. The amplified fragment was cloned in pCR-Blunt-II-TOPO (Invitrogen, Carlsbad, CA, USA) and sequenced. Next, it was cloned

between the *BamHI* and *AvrII* sites of pYLHmA (pINA1291) [53], which contains the hp4d promoter [54] and the LIP2 terminator. It was then subcloned in the intermediate vector pBLUYLalg3PT in the unique *ClaI* and *HindIII* restriction sites present in the downstream region of *ALG3*. The *URA3* selection marker flanked by *lox* sites, which was obtained from pKS-LPR-URA3, was inserted in the introduced *I-SceI* site between promoter and terminator fragments of the *ALG3* gene. The resultant plasmid was named pYalg3PUT-ALG6. Similarly, pYalg3PLT-ALG6 was made by exchanging the *URA3* cassette in pYalg3PUT-ALG6 with the *LEU2* selection marker from pKS-LPR-LEU2 by means of *I-SceI* digestion.

Cloning the GII alpha-subunit of *Y. lipolytica* with and without HDEL tag. The ORF (2766 bp) of the *Y. lipolytica* GII α-subunit gene (GenBank Accession No: XM_500574) was amplified from genomic DNA of *Y. lipolytica* MTLY60 by PCR with primers YIGlucIIαfw and YIGlucIIαrv (Table 2) using *Pfu* DNA polymerase. The PCR fragment was cloned in pCR-Blunt-II-TOPO (Invitrogen, Carlsbad, CA, USA) and confirmed by Sanger sequencing. Next, it was cloned (*BglII/BamHI* and *AvrII*) under control of the hp4d promoter in pYLHmAX (pYLHmA carrying the *URA3* selection marker) yielding pYLHmAXYIGIIa. To add the HDEL coding sequence to the ORF of GII α-subunit of *Y. lipolytica*, a PCR was performed on the obtained plasmid pYLHmAXYIGIIa with primers YIGlucIIαfw and YIGlucIIαHDELrv (Table 2), and the amplified fragment was cloned as described above for the version without HDEL tag.

Cloning the GII alpha-subunit of *Trypanosoma brucei* with and without HDEL tag. The ORF (2421 bp) of the GII α-subunit gene was amplified from genomic DNA of *T. brucei* (GenBank Accession No: AJ865333; a gift from Stijn Roge, Institute of Tropical Medicine, Antwerp) by PCR with primers TbGlucIIαfw and TbGlucIIαrv (Table 2) using *Pfu* DNA polymerase. The amplified fragment was cloned in pCR-Blunt-II-TOPO (Invitrogen, Carlsbad, CA, USA) and confirmed by sequencing. Next, it was subcloned *BamHI-AvrII* in pYLHmAX, which contains the hp4d promoter and the *URA3* marker, yielding pYLHmAXTbGIIa. To add an HDEL tag to the *T. brucei* GII α-subunit, PCR was performed on the obtained plasmid with primers TbGlucIIαfw and TbGlucIIαHDELrv (Table 2), and the amplified fragment was cloned in the same way as without HDEL tag.

Cloning the GII beta-subunit of *Y. lipolytica*. The ORF (1288 bp) of the GII β-subunit gene was cloned from genomic DNA of *Y. lipolytica* MTLY60 (GenBank Accession No: XM_500467; Genolevures: YALIOB03652g) by PCR with primers YIGlucIIβfw and YIGlucIIβrv (Table 2) and *Pfu* DNA polymerase. Two other vectors (pYLHL and pYLTL) carrying the LEU2 selection marker were constructed for protein expression controlled by the hp4d or TEF promoter, respectively. Next, the ORF of *Y. lipolytica* GII β-subunit was cloned *BamHI-AvrII* in these vectors, yielding pYLHLYIGIIb and pYLTLYIGIIb.

Cloning the GII alpha-subunit of *Aspergillus niger*. cDNA for a fusion of the ORF of the α-subunit of *A. niger* GII and an HDEL tag, flanked by *SnaBI* and *AvrII*, was synthesized by Geneart AG (Regensburg, Germany). The sequence was codon-optimized for expression in *Y. lipolytica*. First, two intermediate vectors were constructed, pYLTUXL2pre and pYLHUXL2pre, by introducing the pre sequence of LIP2 in pYLHmAX and pYLTmAX. The latter was derived from pYLHmAX by replacing the hp4d promoter by the TEF promoter. The introduction of the pre sequence of LIP2 was performed by annealing two primers (Table 2) and cloning them *BamHI-AvrII* in pYLHmAX and pYLTmAX. The above-

Table 2. Primers used in this study.

Primer name	Sequence (5'→3')	Restriction site
ALG3Pfw	CAGTGC GGCCGCACTCCCTCTTTTCACTCACTATTG	NotI
ALG3Prv	CATTACCCTGTTATCCCTACGCTCAGATCCAATTGTTTGGTGGTC	I-SceI
ALG3Tfw	GTAGGGATAACAGGGTAATGCTCTCAAGGACGACCAGATGAGACTGTTATCG	I-SceI
ALG3Trv	GACTTTAATTAACCCTATGTGGCACCTCAACCCACATCTCCCGTC	PacI
ALG6fw	CAGTGGATCCATGAACTCTCCTATTTTCACTACCG	BamHI
ALG6rv	GACTCCTAGGAAGCTTCCAGGTTACAAGTTGTTAC	AvrII
YlGlucII α fw	GTCCAGATCTATGAAAACGACGTTAGTAGGCTGTC	BglII
YlGlucII α rv	CTAGCCTAGGTTAAGAGAAGGACATGGCCCAAG	AvrII
TbGlucII α fw	GTCCGGATCCATGCTATCGCTTGCTATCGTTG	BamHI
TbGlucII α rv	CTAGCCTAGGCTATCTTTCAGCACAAATGGTCC	AvrII
YlGlucII α HDELrv	CTAGCCTAGGTTACAACCTCGTCGTGAGAGAAGGACATGGCCCAAG	AvrII
TbGlucII α HDELrv	CTAGCCTAGGCTACAACCTCGTCGTGCTCTTTCAGCACAAATGGTCC	AvrII
YlGlucII β fw	GTCCGGATCCATGAAAATCTCGGCTATCTTCG	BamHI
YlGlucII β rv	CTAGCCTAGGCTACAGCTCATCATGTTTTC	AvrII
LIP2prefw	GATCCATGAAGCTTCCACCATCTTTCACAGCTGCGCTACCTGGCCGCGGTAC	'BamHI'
LIP2prerv	CTAGGTACCCGCGCCAGGGTAGCGCAGGCTGTGAAGAGGATGGTGAAAGCTTCATG	'AvrII'

Restriction sites in " refer to overhanging parts of them.

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mentioned cDNA of the glucosidase α -subunit of *A. niger* flanked by *Sna*I and *Avr*II was cloned in the corresponding restriction sites of pYLTUXL2pre and pYLHUXL2pre after *Sac*II digestion + T4 DNA polymerase blunting and *Avr*II digestion. The resultant plasmids (pYLTUXL2preAnGlucIIa and pYLHUXL2preAnGlucIIa, respectively) were confirmed by sequencing.

Cloning the GII beta-subunit of *A. niger*. The coding sequence for the β -subunit of *A. niger* GII flanked by *Eco*47III and *Avr*II restriction sites was synthesized by Geneart AG (Regensburg, Germany) as cDNA codon-optimized for expression in *Y. lipolytica*. Two intermediate vectors (pYLTL2pre and pYLHLL2pre) were constructed by introducing the pre sequence of LIP2 in pYLTL and pYLHL, respectively, as described above. The resultant plasmids were named pYLTL2pre and pYLHLL2pre. The above-mentioned synthesized cDNA was then cloned in the *Eco*47III and *Avr*II sites of these vectors by using *Sac*II digestion + T4 DNA polymerase blunting and *Avr*II digestion. The resultant plasmids (pYLTL2preAnGlucIIb and pYLHLL2preAnGlucIIb, respectively) were confirmed by sequencing.

Cloning the *Trichoderma reesei* α -1,2-mannosidase with HDEL tag. We used an expression plasmid derived from pYLTUXL2preManHDEL [32] by digestion with *I-Sce*I followed by replacement of the *URA3* selection marker with the hygromycin selection marker (obtained from pKS-LPR-HYG, a gift from J.M. Nicaud, INRA) [52]. The resultant plasmid, pYLTHyL2preManHDEL, contains the *T. reesei* α -1,2-mannosidase coding sequence codon-optimized for *Y. lipolytica*, under control of a TEF promoter, preceded by the *Y. lipolytica* LIP2 pre signal sequence, and C-terminally tagged with an HDEL retrieval sequence.

Selection marker rescue. In all plasmids, the selection marker cassette is flanked by loxP and loxR sites to facilitate marker rescue by transient overexpression of the Cre recombinase. For overexpression of Cre recombinase, we used pRRQ2 (a gift from J.M. Nicaud, INRA) [52], which expresses the enzyme under control of the hp4d promoter and carries the *LEU2* resistance gene.

Preparation of Mannoproteins, N-glycan Analysis and Exoglycosidase Digests

Yeast strains were inoculated and grown overnight in 10 mL of standard YPD medium in 50 mL Falcon tubes rotating at 250 rpm in a 28°C incubator. The cells were then pelleted at 4000 rpm in a cooled Eppendorf 5810R centrifuge. The supernatants were removed, and the cells were first washed with 2 mL of 0.9% NaCl solution followed by two washes with 2 mL of water and subsequently resuspended in 1.5 mL of 0.02 M sodium citrate pH 7 in an Eppendorf tube. After autoclaving for 90 min at 121°C, they were vortexed and the cellular debris was spun down. Then the supernatants were collected and the mannoproteins were precipitated overnight with four volumes of methanol at 4°C on a rotating wheel. After centrifugation, the pellets were allowed to dry and then dissolved in 50 μ L of water.

The whole 50 μ L of the cell wall protein solution was used to prepare N-glycans labeled with 8-aminopyrene-1,3,6-trisulphonic acid (APTS) according to a published method [55]. Then, fluorophore-assisted carbohydrate electrophoresis (FACE) was performed with an ABI 3130 DNA sequencer.

For the exoglycosidase digests, one tenth of the prepared APTS-labeled N-glycans was used. Exoglycosidase treatment of APTS-labeled glycans with Jack bean α -mannosidase (20 mU/digest, Sigma Biochemicals, Bornem, Belgium) or α -1,2-mannosidase (0.33 μ g/digest, made in house) was performed overnight at 37°C in 50 mM ammonium acetate (pH 5.0). GII treatment of APTS-labeled glycans was performed with a purified rat liver mixture of alpha and beta (5 mU/mL, a gift from Dr. Terry Butters, Glycobiology Institute, Department of Biochemistry, Oxford, UK) [56]. Equal volumes of enzyme (in 80 mM triethylamine buffer, pH 7, containing 0.15 M NaCl and 10% glycerol) and sample were incubated together at 37°C overnight. The samples were then vacuum dried, resuspended in 10 μ L of water, and analyzed on the ABI 3130 DNA sequencer.

PNGaseF Treatment of Glycoproteins

Proteins in the *Yarrowia* culture medium were precipitated with two volumes of ice-cold acetone. After incubation on ice for 20 min and centrifugation at 14,000 rpm for 5 min, the supernatant was removed and the protein pellet was resuspended in 100 μ L of 50 mM Tris-HCl, pH 8. SDS and β -mercaptoethanol were added to a final concentration of 0.5% and 1%, respectively. Samples were incubated for 5 min at 100°C, after which G7 buffer (10 \times buffer, New England Biolabs), NP-40 (final concentration of 1%), complete protease inhibitor (Roche) and in-house produced PNGaseF (15 IUBMB milliunits) were added. After overnight incubation at 37°C, proteins were precipitated by the deoxycholate/trichloroacetic acid (DOC/TCA) procedure, resuspended in 2 \times Laemmli buffer, and analyzed by SDS-PAGE.

In vitro Digestion with *Trichoderma Harzianum* Mutanase

T. harzianum mutanase Novozyme 234, L1412 was obtained from Sigma-Aldrich Corporation, Spruce St., St. Louis, MO, USA. A stock solution of the enzyme (10 g/L) was prepared by

dissolving 40 mg in 4 mL of 5 mM NH₄Ac pH5 buffer. Five serial five-fold dilutions were made, and the final dilution (0.2 μ L) was used to treat 0.5 μ L of APTS-labeled N-glycans in a total volume of 10 μ L buffered to a final concentration of 50 mM NH₄Ac pH5. This reaction mixture was incubated overnight at 37°C and analyzed on an ABI 3130 DNA sequencer after desalting on a Sephadex G10 column [55].

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Author Contributions

Conceived and designed the experiments: KDP PT SG WV NC. Performed the experiments: KDP AVH. Analyzed the data: KDP PT NC. Wrote the paper: KDP.

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