

Research Article

Molecular Modeling-Based Inclusion Mechanism and Stability Studies of Doxycycline and Hydroxypropyl- β -Cyclodextrin Complex for Ophthalmic Delivery

Haohao Zhang,¹ Meiwan Chen,² Zixin He,¹ Zhouhua Wang,¹ Meimei Zhang,¹ Zhouyang He,¹ Qian Wan,³ Dan Liang,³ Michael A. Repka,⁴ and Chuanbin Wu^{1,5}

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Abstract. The aim of the present study was to prepare a stable complex of doxycycline (Doxy) and hydroxypropyl- β -cyclodextrin (HP β CD) for ophthalmic delivery and investigate the inclusion mechanism and the inclusion effects on the stability of Doxy. The Doxy/HP β CD complex was prepared by solution stirring and then characterized by scanning electron microscopy and ultraviolet spectroscopy. Based on results of nuclear magnetic resonance, molecular model of Doxy/HP β CD complex was established using computational simulation of PM3 method implemented in Gaussian 03. Stabilities of Doxy/HP β CD complex in both aqueous solution and solid state at 25°C were evaluated by HPLC. Finally, *in vitro* antibacterial activity of the Doxy/HP β CD complex was evaluated by disk diffusion test. It was found that the stabilities of Doxy/HP β CD complex in both aqueous solution and solid state were improved obviously as compared with Doxy alone. This stability enhancement is consistent with the inclusion mechanism between HP β CD and Doxy, which showed that the unstable site of Doxy molecule at 6-CH₃ was protected in the hydrophobic cavity of HP β CD, additionally, the chelation of Mg²⁺ provided a synergetic protection of the other unstable site of Doxy at 4-N(CH₃)₂. The antibacterial activity results indicated that Doxy/HP β CD complex might have potential for clinical applications.

KEY WORDS: doxycycline; hydroxypropyl- β -cyclodextrin; inclusion mechanism; molecular modeling; stability.

INTRODUCTION

Doxycycline (Doxy) belongs to the tetracycline group of broad-spectrum antibiotics. Besides its common oral administration, Doxy is also recommended for ocular surface diseases, particularly for recurrent epithelial cell erosion, rosacea, corneal neovascularization, and keratitis sicca (1,2). However, the poor stability of Doxy in aqueous solution is a major challenge for pharmaceutical researchers and restricts its ophthalmic clinical application (3), and there is no ophthalmic preparation of Doxy having been marketed yet. Thus, the aim of this work was to prepare a stable formulation of Doxy for ophthalmic delivery.

Cyclodextrins (CDs) are natural cyclic oligosaccharides that are obtained through enzymatic degradation of starch. As they can complex with drugs to increase the solubility and stability of drugs and reduce bitterness and tissue irritation of drugs upon dosing, cyclodextrins have been used extensively in pharmaceutical research and development. Currently, there are over 30 marketed cyclodextrin-containing pharmaceutical products worldwide (4,5). One of the most common applications of cyclodextrins reported in the pharmaceutical literatures is their ability to enhance drug bioavailability by increasing drug solubility and permeability (6). However in this study, cyclodextrin was employed to form an inclusion complex with Doxy based on its ability to enhance drug stability (7,8). Hydroxypropyl- β -cyclodextrin (HP β CD), one of the derivatives of CDs, was selected because of its great solubility and safety, and wide usage (9). In addition, divalent metal ion Mg²⁺ was added because it could chelate with doxycycline monohydrate to increase drug solubility and stability (10,11).

Based on the results from preliminary studies, the preparation technology of the Doxy/HP β CD complex was determined and the *in vivo* activity of the complex to treat corneal neovascularization on rats has been demonstrated (12). In the present study, characterizations of Doxy/HP β CD complex were carried out by scanning electron microscopy (SEM) and ultraviolet (UV) spectroscopy (13). This inclusion complex was designed as a solid formulation which could dissolve

¹ School of Pharmaceutical Sciences, Sun Yat-sen University, Guangzhou, 510006, People's Republic of China.

² State Key Laboratory of Quality Research in Chinese Medicine, Institute of Chinese Medical Sciences, University of Macau, Macao, 999078, People's Republic of China.

³ State Key Laboratory of Ophthalmology, Zhongshan Ophthalmic Center, Sun Yat-Sen University, Guangzhou, People's Republic of China.

⁴ Department of Pharmaceutics, School of Pharmacy, The University of Mississippi, Oxford, Mississippi 38677, USA.

⁵ To whom correspondence should be addressed. (e-mail: cbwu2000@yahoo.com)

in aqueous solution before use and then keep stable for at least a week comparable to many other marketed ophthalmic preparations. Thus the stabilities of Doxy/HP β CD complex in both solid and aqueous states were evaluated. *In vitro* antibacterial activity of the Doxy/HP β CD complex was also detected by disk diffusion test to evaluate the bioactivities of Doxy in the inclusion system.

Although CDs have been used to enhance drug stability in several researches, the specific molecular mechanism for the stability enhancement has rarely been discussed (8,14). The present study was aimed to reveal the specific mechanism underlying this phenomenon based on the molecular modeling. Both the degradation process of Doxy and the interactions between Doxy and HP β CD molecules in the inclusion system were investigated in this study to understand the inclusion effects of HP β CD on the stability of Doxy. Molecular model of Doxy/HP β CD complex was established using computer simulation of PM3 method implemented in Gaussian 03 according to results of ^1H nuclear magnetic resonance (NMR) and 2D NMR (rotation-frame nuclear Overhauser effect spectroscopy (ROESY)) studies. As magnesium chloride was added to increase the solubility of doxycycline monohydrate during the preparation of Doxy/HP β CD complex, its effects on the stability of Doxy was also investigated. Relationship between inclusion mechanism and stability enhancement was further discussed.

MATERIALS AND METHODS

Materials

Doxycycline monohydrate (doxycycline content of 98.5%) and doxycycline hydrochloride (doxycycline content of 92.5%) were kindly provided by Yancheng Suhai Pharmaceutical Co. Ltd. (Jiangsu, China). Hydroxypropyl- β -cyclodextrin (HP β CD) was provided by Roquette (Lestrem, France). *Staphylococcus aureus* (ATCC25923), *Escherichia coli* (ATCC25922), and *Pseudomonas aeruginosa* (ATCC27853) were supplied by the Experimental Center for Basic Medical Teaching of Sun Yat-sen University, Guangzhou, China. Double distilled and deionized water was used throughout the experiment and all other materials used were of analytical or pharmaceutical grade.

Preparation of Doxy/HP β CD Complex

Doxy/HP β CD complex was prepared by solution stirring (15) with an optimal formation based on the results of previous study. Firstly, 26.4 mg of doxycycline monohydrate (containing 25 mg of Doxy) was added into 5 ml of aqueous solution containing magnesium chloride (0.5%, w/w). According to the preliminary solubility test, the solubility of doxycycline monohydrate could be increased from 3.4 mmol/L in water to 7.7 mmol/L in 0.5% MgCl $_2$ solution, thus, 0.5% MgCl $_2$ was added to increase the solubility of doxycycline monohydrate for the following inclusion with HP β CD. Then HP β CD was added in with a Doxy: HP β CD molar ratio of 1:4, and the solution was stirred at 25°C for 2 h under protection from light degradation, and then filtered through a 0.45- μm membrane to remove insoluble ingredients, if any. After

lyophilization of Doxy/HP β CD complex solution at -52°C for 24 h, the solid inclusion complex was obtained.

Characterization of Doxy/HP β CD Complex

Scanning Electron Microscopy

The morphology of solid samples was investigated using a scanning electron microscope (JSM-6330F, JEOL, Japan) operating at an accelerating voltage of 20 kV. Samples of raw materials, inclusion complex of Doxy/HP β CD, and the corresponding physical mixture were mounted onto a copper wafer *via* double-faced adhesive tape, and sputtered with gold for analysis.

Ultraviolet Scanning Spectroscopy

Ultraviolet (UV) scanning spectra were recorded with a UV/vis spectrophotometer at 25°C. Excess amount of doxycycline monohydrate (containing at least 25 mg of Doxy) was added into 10 ml of magnesium chloride solution (0.5%, w/w) containing different amount of HP β CD (molar ratio of HP β CD/Doxy=0.5, 0.8, 1, 2, 3, 4, 5, and 6) and stirred for 2 h. Then the supernatants were filtered through 0.45- μm Millipore membrane followed by 1:100 dilution with double distilled water. With magnesium chloride solution (0.5%, w/w) containing the same amount of HP β CD as blank, the scanning spectra of Doxy and its inclusion complex in the wavelength range of 220–450 nm were analyzed.

Nuclear Magnetic Resonance Spectroscopy

All NMR experiments were carried out on an NMR spectrometer (Advance III, Bruker, Germany) at 400 MHz. ^1H spectra of Doxy and HP β CD raw materials were obtained in CD $_3\text{OD}$ and D $_2\text{O}$, respectively, while samples of Doxy/HP β CD complex were dissolved in both CD $_3\text{OD}$ and D $_2\text{O}$ for analysis. Extra ^1H spectra were obtained while 0.5% MgCl $_2$ was added into 0.5 ml of CD $_3\text{OD}$ containing 25 mg of Doxy. The spectra were referenced relative to the residual peak of MeOD or HOD at δ ppm. Additionally, 2D NMR spectra of Doxy/HP β CD complex were acquired in D $_2\text{O}$.

Molecular Modeling

Molecular modeling was carried out to further elaborate the complexation mechanism of Doxy and HP β CD according to the NMR results. Since HP β CD with a substitution degree of 0.6 was employed in the present study, four 2-hydroxypropyl groups were added on the primary hydroxyl groups of β -CD at O-6 positions following approach reported in literatures (16,17). The initial structures of Doxy and HP β CD were constructed using ChemBio3D ultra (Version 12.0, CambridgeSoft com., USA), and were individually optimized using PM3 method implemented in Gaussian 03 (Gaussian Inc., Wallingford, USA). After thorough energy-minimization of Doxy and HP β CD structures separately, a molecular dynamics simulation of Doxy/HP β CD complex was carried out based on PM3 optimization (18). The initial inclusion model was set up in Gaussian 03 by defining the coordinate system as placing the central plane of the HP β CD glucose unit (first, fourth, and sixth glycosidic oxygen atoms) onto the XY plane. The 2-OME

and 3-OMe groups in each glucose unit were placed pointing toward the positive Z-axis (19). The bond of C7-C6 α on the benzene ring of Doxy was placed on the Z-axis as the head up orientation during the docking process. Doxy approached and passed through the cavity of HP β CD along the Z-axis, and the relative distance between the C7 of Doxy and HP β CD ranged from 8 to -8 Å with a step of 1 Å. A systematic search of energy-minimized structure of Doxy/HP β CD complex was performed at each distance point, setting at 298.15 K in vacuo. Finally, the structure with lowest heat energy at all positions was obtained as the optimal complex structure and then established in ChemBio3D ultra 12.0.

Stability Study

Doxy/HP β CD complex in both aqueous solution and solid state were stored at temperature of 25 \pm 2°C and relative humidity of 60 \pm 10% to evaluate the stability of Doxy, while Doxy·HCl aqueous solution and solid with the same Doxy content of 5 mg/ml as Doxy/HP β CD complex were employed as a control, respectively.

In addition, the accelerated tests at 40 \pm 2°C were performed to evaluate the individual effects of HP β CD and Mg²⁺ on the stability of Doxy in the complex system. Solution of Doxy/HP β CD complex containing 5 mg/ml of Doxy and Doxy/HP β CD molar ratio of 1:4 was prepared. Additional complex samples were prepared by adding 0.5% of MgCl₂ before or after the addition of HP β CD. These three solutions were all stirred at 25°C for 2 h for the complex formation, and then filtered with a 0.45- μ m membrane to remove insoluble ingredients. In order to meet with the different solubility of Doxy in the three groups, samples were all diluted with double distilled water to the Doxy concentration of 1 mg/ml, then stored at 40°C for 10 days to evaluate the stability of Doxy, while Doxy·HCl aqueous solution with the same Doxy content was employed as a control.

Doxy and related substances were separated and assayed using Waters HPLC system equipped with a reversed-phase Gemini C18 column (250 \times 4.6 mm, 5 μ m, Phenomenex Co., USA) for separation and a UV spectrophotometer for detection. The mobile phase consisted of 0.05 M ammonium oxalate, dimethylformamide, and 0.2 M ammonium phosphate dibasic with the proportion of 65:30:5 and pH adjusted to 8.0 \pm 0.2. The column oven temperature was set to 35°C. Samples of 20 μ L were injected with an eluent flow rate of 1.0 ml/min for detections at 280 nm.

In Vitro Antibacterial Activity

Antibacterial activities of Doxy/HP β CD complex against *E. coli*, *P. aeruginosa*, and *S. aureus*, the three major bacteria that can cause ocular infection, were determined (20,21). Bacterial strains were cultivated on Mueller-Hinton (MH) broth medium (Hangzhou Tianhe Microorganism Reagent Co. Ltd., China) and were incubated at 37°C for 24 h prior to testing. Cell suspensions were adjusted with a sterile saline solution to obtain a concentration of 1.5 \times 10⁸ cells/mL by comparison with a 0.5 McFarland turbidity standard.

Filter paper disks (6 mm in diameter) impregnated with 30 μ L of Doxy/HP β CD complex or Doxy·HCl both at Doxy concentration of 1,000 μ g/ml were placed on the surface of

inoculated agar plates, which contained cultured microorganisms. Plates were then incubated for 20 h at 37°C and the mean zone of inhibition around the paper disks for a particular sample was measured. Each experiment was carried out four times with a negative control of paper disk impregnated with physiological saline.

RESULTS AND DISCUSSION

This study was aimed to obtain a stable ophthalmic preparation of doxycycline. As a highly hydrophilic and strong acidic compound, doxycycline hydrochloride may cause discomfort-ability or even harm to the eye surface. Besides, alkaline additives would accelerate the degradation of doxycycline. Therefore, doxycycline monohydrate, a faintly acidic and hydrophobic derivative of tetracycline which has been marketed as various oral capsules and tablets, was selected to form a drug/CD complex with HP β CD. Additionally, the hydrophobic doxycycline monohydrate compared to doxycycline hydrochloride was more favorable for the inclusion process with HP β CD. Thus, doxycycline monohydrate/HP β CD complex was more suitable for the ophthalmic delivery of doxycycline.

It was found that Doxy and HP β CD molecules were formed a 1:1 complex with an apparent stability constant $K_{1:1}$ of 120.80 M⁻¹ according to the phase-solubility study in the previous work (22). Generally, the association constants of drugs to CDs are reported in the range of 50–2,000 M⁻¹ (6), the calculated value of $K_{1:1}$ of Doxy/HP β CD complex suggested a favorable interaction occurred between Doxy and HP β CD. According to the stoichiometry between guest and host molecules in Doxy/HP β CD complex, further characterizations and molecular modeling of this inclusion complex were performed as follows.

Characterization of Doxy/HP β CD Complex

SEM Micrographs

SEM analysis was performed to investigate the particle shape and surface morphology of Doxy/HP β CD inclusion complex. Pure Doxy (Fig. 1a) appeared as club-shaped crystal, while HP β CD (Fig. 1b) exhibited as amorphous spherical or partial spherical particles. In their physical mixture (Fig. 1c), characteristic Doxy crystals and HP β CD particles were clearly observed, indicating the absence of host-guest interactions. In contrast, their inclusion complex (Fig. 1d) was in the form of irregular particles of varying sizes, which were completely different from raw materials Doxy and HP β CD, revealing the formation of inclusion complex.

UV Scanning Spectra

UV scanning spectra were employed for the rudimentary investigation of molecular interaction between Doxy and HP β CD in the complex. Typically, the wavelength shift in UV spectra of drug along with the addition of CD may reflect the conjugation change of the drug and the formation of drug/CD inclusion complex (23). The UV spectra of Doxy (Fig. 2a) with different ratios of HP β CD showed the solution absorption increased with the addition of HP β CD, suggesting the increase of aqueous solubility of Doxy. At the same time, it

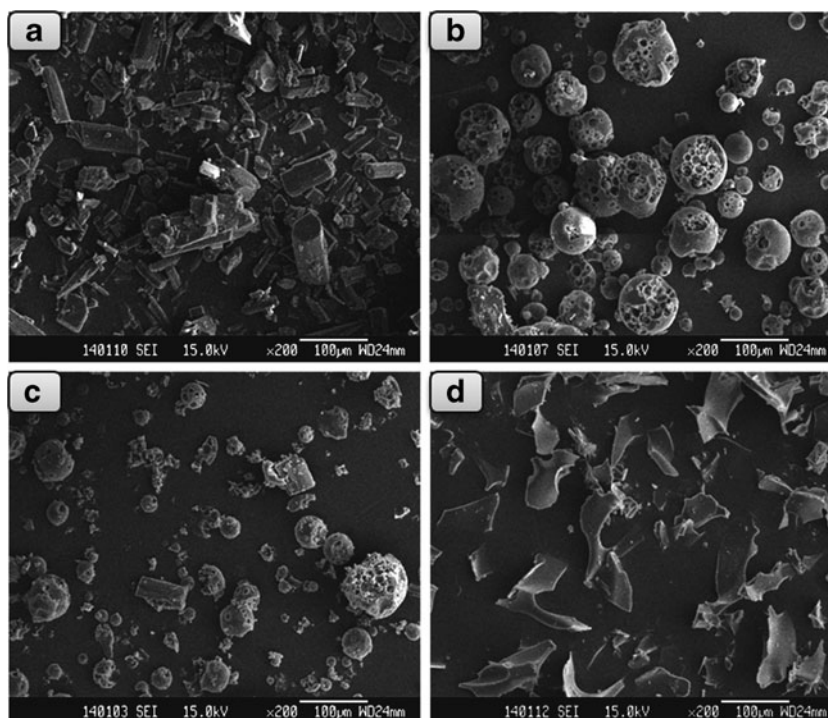


Fig. 1. SEM images of **a** Doxy, **b** HP β CD, **c** Doxy/HP β CD physical mixture, and **d** Doxy/HP β CD inclusion complex

was found that the maximum absorption of Doxy shifted to a longer wavelength gradually when the ratio of HP β CD increased. In a parallel comparison of the scanning curves (Fig. 2b), two maximum absorption wavelengths of inclusion complex HP β CD/Doxy=4 were 278 and 347 nm, indicating a redshift from absorption of Doxy alone (274 and 345 nm, respectively). This wavelength shift suggested the conjugation structural change of Doxy along the naphthalene moiety as a function of HP β CD concentration and the formation of inclusion complex (24).

NMR Spectra

NMR analysis was performed to investigate the particular molecular mode of host-guest interactions between HP β CD and Doxy in the complex. Since HP β CD has a hydrophobic cavity which may encapsulate hydrophobic molecule Doxy, the hydrogen bonding interactions between them may provide a

driving force to form Doxy/HP β CD complex. If inclusion occurs, the changes of physical and chemical environment will definitely affect the electronic density of hydrogens in Doxy and HP β CD. As the aqueous solubility of Doxy is very low, Doxy and HP β CD were dissolved in CD₃OD and D₂O, respectively, for obtaining high-quality NMR spectra (25). The Doxy/HP β CD complexes were dissolved in both CD₃OD and D₂O to perform ¹H NMR experiments for comparative studies. Extra ¹H NMR spectra of Doxy with addition of 0.5% MgCl₂ in CD₃OD was conducted to investigate the interactions between Mg²⁺ and Doxy before the inclusion process.

The ¹H NMR spectra are shown in Fig. 3 and the proton shifts of Doxy and HP β CD in free and complex states were analyzed and summarized in Table 1(26). A significant cleavage of 4'-N(CH₃)₂ peak of Doxy around 2.9 ppm, as identified in Fig. 3a, appeared in the presence of 0.5% MgCl₂ (Fig. 3b). And the resonances of H7', H8', H9', and

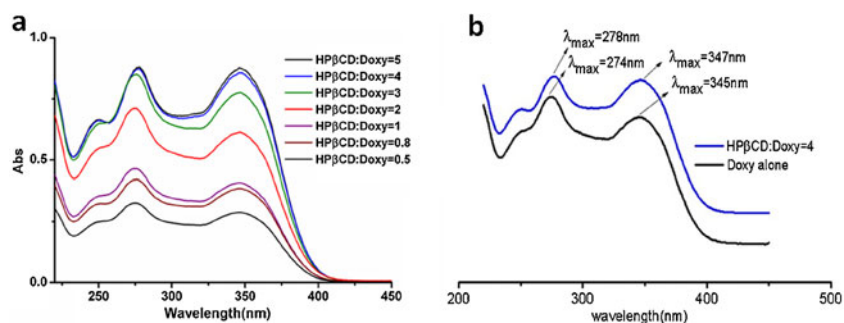


Fig. 2. UV scanning spectra of Doxy/HP β CD complexes with different ratios

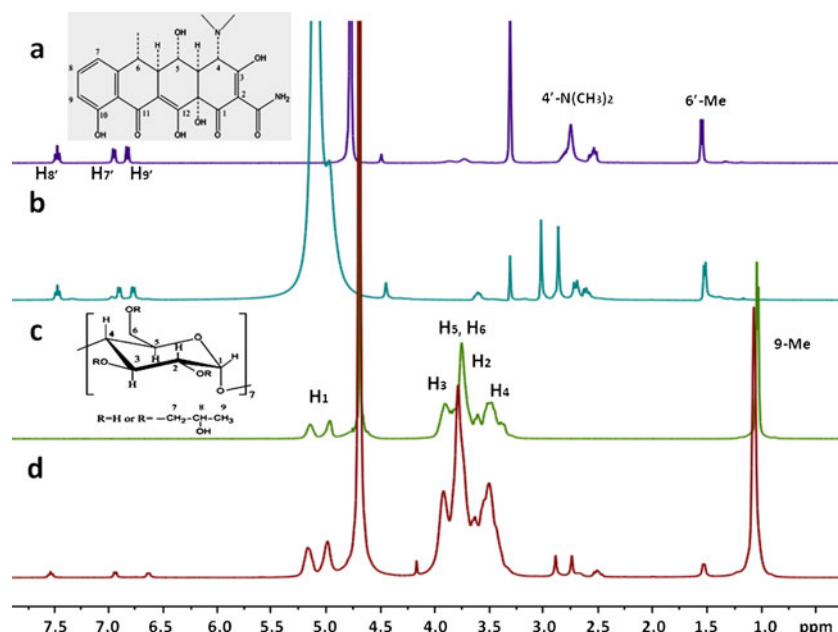


Fig. 3. ^1H NMR spectra of **a** Doxy, **b** Doxy with addition of MgCl_2 , **c** HP β CD, and **d** Doxy/HP β CD inclusion complex, with the insert picture for proton identification

$6'$ - CH_3 of Doxy shifted upon complex formation, from δ of 6.95, 7.48, 6.84, and 1.55 ppm in the free compound (Fig. 3a) to δ of 6.98, 7.53, 6.87, and 1.58 ppm in the inclusion system in CD_3OD , respectively. On the other hand, changes in the chemical shift of H1, H2, H3, H4, H5,6, and 9- CH_3 protons on the glucose unit of HP β CD molecule were also observed. The signals from H3 and H5,6 of HP β CD resonated at δ of 3.90 and 3.74 ppm, respectively (Fig. 3c), while in the inclusion complex, the corresponding peaks shifted to δ of 3.91 and 3.77 ppm in D_2O (Fig. 3d; 27,28). These signal displacements indicated that the environment around these protons of host and guest molecules changed through complexing.

It is known that two protons closely locating in space can produce a nuclear Overhauser effect (NOE) cross-correlation in NOE spectroscopy (NOESY) or ROESY (25,29). Therefore, 2D ROESY experiment was carried out on the Doxy/HP β CD complex to gain the information on the spatial proximity of the molecules. The contour plot shown in Fig. 4 revealed that the signals of $6'$ - CH_3 and H9' on Doxy (δ at 1.58 and 6.87, respectively) have intense intermolecular cross-

peaks with H3 (δ at 3.91) or H5 and H6 (δ at 3.77) protons of HP β CD. And from the partial diluted picture on the top-left, H8' of Doxy (δ at 7.53) also showed interaction with H5 and H6 of HP β CD. In addition, a weaker correlation between H7' of Doxy (δ at 6.98) and H5 and H6 of HP β CD could be observed by a further magnification. These associations indicated atoms near $6'$ - CH_3 side of the aromatic group on Doxy molecule docked into the cavity of HP β CD. The encapsulation of the aromatic moiety, the major hydrophobic group of Doxy molecule, is in agreement with the conjecture that hydrophobic interaction between guest and host molecules is the driving force for formation of inclusion complex.

Table I. ^1H NMR Chemical Shifts of Doxy and HP β CD in Doxy/HP β CD Complex

Hydrogen	δ_{Doxy}	$\delta_{\text{HP}\beta\text{CD}}$	$\delta_{\text{Doxy/HP}\beta\text{CD}}$	$\delta_{\text{Doxy/HP}\beta\text{CD}} - \delta_{\text{free}}$
7'	6.95		6.98	0.03
8'	7.48		7.53	0.05
9'	6.84		6.87	0.03
$6'$ - CH_3	1.55		1.58	0.03
1		5.05	5.06	0.01
3		3.90	3.91	0.01
5,6		3.74	3.77	0.03
2		3.61	3.63	0.02
4		3.47	3.49	0.02
9- CH_3		1.02	1.05	0.03

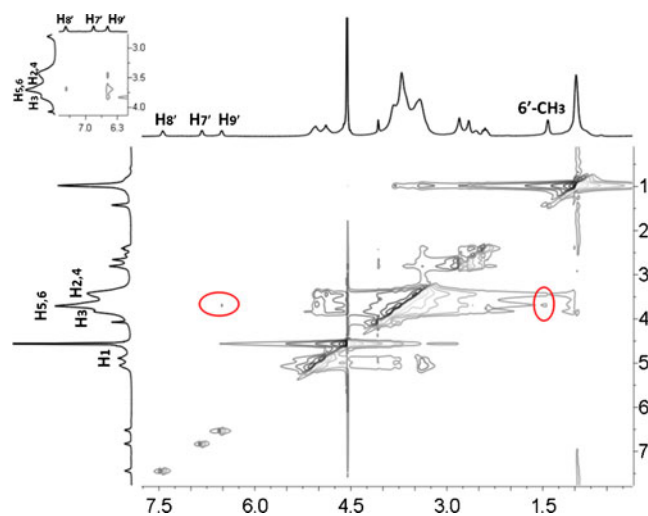


Fig. 4. Contour plot of the two-dimensional ROESY spectra of Doxy/HP β CD inclusion complex in D_2O

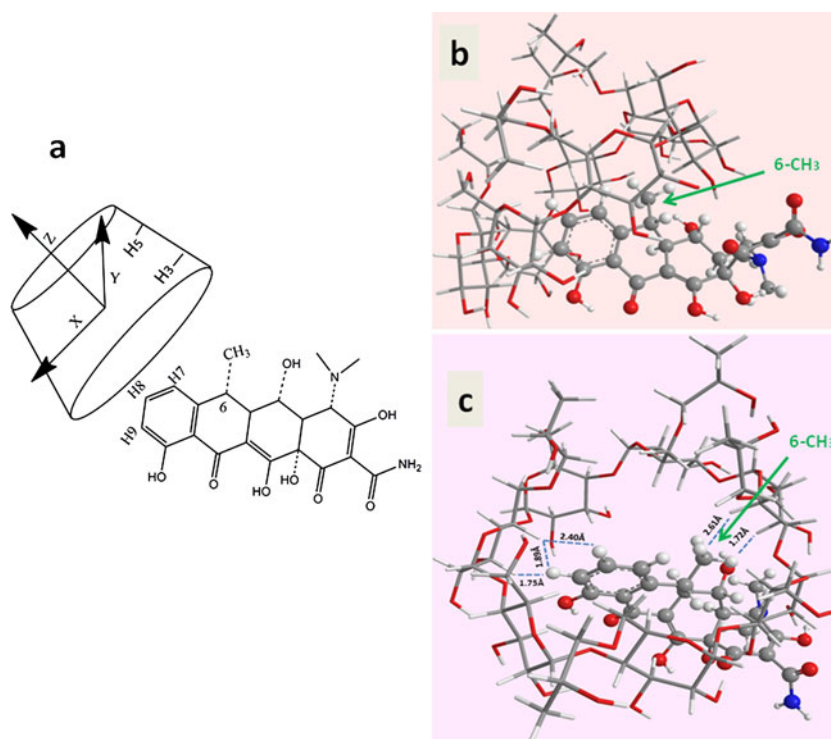


Fig. 5. **a** Docking procedure for Doxy into HP β CD; and Energy-minimized structures of Doxy/HP β CD **b** viewed from the side wall of the HP β CD and **c** viewed from the wide edge of the HP β CD cavity

Molecular Modeling

Molecular structure of the inclusion complex was established using computational modeling technology to visually illustrate the formation of Doxy/HP β CD complex. PM3 method was adopted to search for the lowest energy structure for the inclusion system of Doxy into HP β CD cavity. The binding energy (BE) of each structure obtained in the optimization process was calculated by the following formula (30):

$$BE = E_{\text{host/guest}} - (E_{\text{host}} + E_{\text{guest}})$$

where $E_{\text{host/guest}}$, E_{host} , and E_{guest} represent the heats of Doxy/HP β CD inclusion complex, free Doxy, and free HP β CD, respectively.

Typically, the more negative the binding energy is, the stronger the interaction between host and guest molecules is built. After PM3 optimization, an energy-minimized complex structure with a heat energy of $-8,093.41$ kJ/mol was obtained

at the initial docking position of -2 Å from Doxy to HP β CD. With the heat energy of optimal structure of free Doxy and HP β CD being $-1,135.05$ and $-6,872.45$ kJ/mol, respectively, the binding energy of optimized structure for Doxy/HP β CD complex was calculated according to the formula above as -85.91 kJ/mol. This negative binding energy indicated that the inclusion process was energetically favorable.

As shown in Fig. 5, in the optimal inclusion system, Doxy molecule partially docked into the HP β CD cavity rather than completely penetrating. The primarily inserted group of Doxy was the aromatic ring on the 6-CH $_3$ side, with the distances of (H9 $_{\text{Doxy}}$ -H5 $_{\text{HP}\beta\text{CD}}$) and (6-CH $_3$ $_{\text{Doxy}}$ -H3 $_{\text{HP}\beta\text{CD}}$) being 1.89 and 1.72 Å, respectively. It is noteworthy that this kind of encapsulation had been recorded in literatures, which demonstrated insertions of the naphthalene ring of 6-chloro-5-(1-naphthyloxy)-2-(trifluoromethyl)- ^1H -benzimidazole and the chromene ring of Morin into the HP β CD cavity, respectively (29,31). The suitable size (approximate length of 6 Å) and hydrophobic property of the aromatic moiety together were

Table II. Stabilities of Doxy/HP β CD Complex in Aqueous Solution and Solid State at 25°C ($n=3$)

State	Time	Doxy/HP β CD complex		Doxy·HCl (Control)	
		Doxy content (%)	Related substance (%)	Doxy content (%)	Related substance (%)
Solution	0 day	100.00 \pm 1.21	0.89 \pm 0.34	100.00 \pm 1.44	0.39 \pm 0.05
	7 day	98.65 \pm 1.01	1.23 \pm 0.38	92.49 \pm 3.25	3.57 \pm 0.07
	14 day	95.32 \pm 2.05	2.07 \pm 0.06	89.67 \pm 2.34	5.54 \pm 0.57
Solid	0 month	100.00 \pm 1.21	0.89 \pm 0.34	100.00 \pm 1.44	0.39 \pm 0.05
	2 month	98.71 \pm 2.63	1.15 \pm 0.21	91.50 \pm 1.94	2.95 \pm 0.45
	6 month	93.63 \pm 3.05	1.39 \pm 0.63	83.53 \pm 4.67	4.54 \pm 0.57

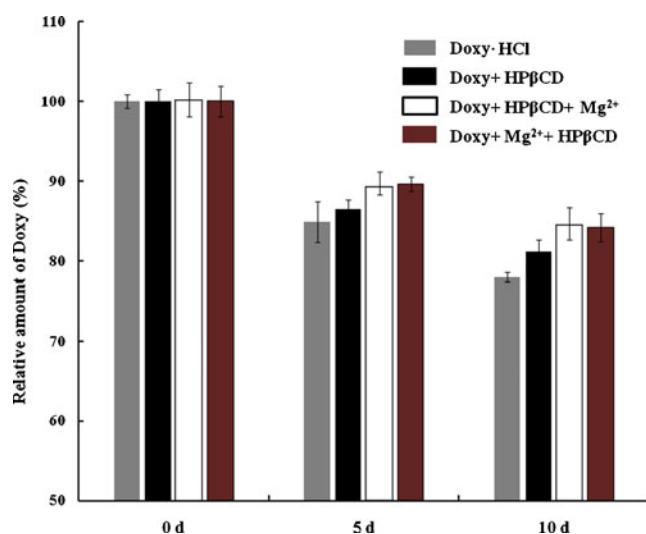


Fig. 6. Stability of Doxy solution with addition of HPβCD and magnesium chloride at 40°C (n=3)

suggested to provide synergetic effects for the guest molecule docking into the cavity of HPβCD (approximate inner diameter of 8 Å in the middle) (32).

Stability of Doxy/HPβCD Complex and the Effects of Inclusion on Stability

In the present study, the Doxy/HPβCD complex was designed as a solid preparation which could dissolve in aqueous solution before use and then keep stable for at least a week. Thus stabilities of Doxy/HPβCD complex in both aqueous solution and solid state were evaluated at 25°C and 60±10% RH for up to 6 months. Contents of Doxy and related substances were

Table III. Diameters of Antibacterial Zones of Doxy/HPβCD Complex and Doxy·HCl (n=4)

	Doxy/HPβCD	Doxy·HCl (control)
<i>Pseudomonas aeruginosa</i>	12.20±0.48 mm	11.90±1.06 mm
<i>Escherichia coli</i>	19.32±1.64 mm	19.55±1.21 mm
<i>Staphylococcus aureus</i>	28.25±1.03 mm	27.20±1.01 mm

detected and analyzed during the storage. According to the criteria for doxycycline hyclate tablets in Chinese pharmacopoeia version 2010, the practical amount of doxycycline should be 93–107% of the labeled amount, while the total related substances should be no more than 5%. As shown in Table II, the preparation of Doxy/HPβCD inclusion complex could keep stable in solid state for at least 2 months and in solution for 2 weeks. Compared with Doxy·HCl, Doxy/HPβCD complex in both solid and solution states showed much more stable Doxy content, and generated less related substances of 6-epidoxycycline, metacycline, and oxytetracycline during the storage. The differences at all time points were significant with $P < 0.05$ by Student's *t* test, indicating that stabilities of Doxy were improved obviously in the inclusion complex at both solid and solution states.

Additionally, a series of accelerated tests were performed to evaluate the influence of HPβCD and Mg²⁺ on the stability of Doxy individually. As shown in Fig. 6, it was found that the relative amount of Doxy in the HPβCD solution was 81.16% after 10 days of storage at 40°C, higher than that of 77.98% in Doxy·HCl solution. With the addition 0.5% of MgCl₂, the relative concentration of Doxy in HPβCD solution was even increased to 84.42%, while reversing the addition sequence of Mg²⁺ and HPβCD did not make significant difference on the content of Doxy ($P > 0.05$). Thus, both Mg²⁺ and HPβCD showed positive effects on the stability improvement of Doxy.

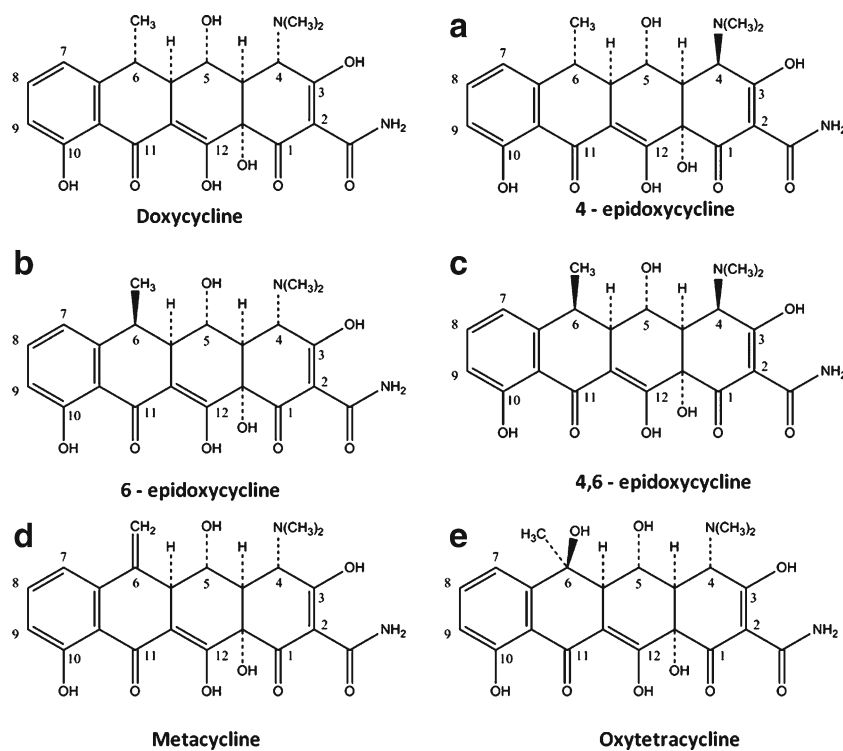


Fig. 7. Epimers and degradation products of doxycycline

In order to understand the factors that could influence the stability of Doxy, the degradation process of Doxy was analyzed. The potential epimers and degradation products of Doxy are 4-epidoxycycline, 4, 6-epidoxycycline, 6-epidoxycycline, metacycline (6-dehydro-doxycycline), and oxytetracycline (6-oxido-doxycycline) (Fig. 7; 33). Potential degradations of Doxy may occur at the sites of 4-N(CH₃)₂ and 6-CH₃. Degradation products of Doxy at 6-CH₃, 6-epidoxycycline, metacycline, and oxytetracycline, are three related substances that are limited to a certain amount (total amount no more than 4%) in Doxy preparations per many pharmacopoeias such as USP, EUP, and CP. In the present study, the primary susceptible site on Doxy molecule was identified as 6-CH₃, and related substances including 6-epidoxycycline, metacycline, and oxytetracycline were detected.

Based on the molecular model of Doxy/HPβCD complex, it was found that 6-CH₃ located on the hydrophobic aromatic ring of Doxy, which docked into the hydrophobic cavity of HPβCD through inclusion. In addition, results of ¹H NMR and 2D ROESY studies showed that the proton shift of 6-CH₃ in Doxy obviously changed after the inclusion process, indicating intermolecular interactions such as hydrogen bonding and/or van der Waals force occurred at the site of 6-CH₃ in the inclusion system. These interactions could competitively inhibit the epimerization and degradations at the 6-CH₃ site, while the cavity of HPβCD could exert a steric effect to the attacking reagents thus improve the stability of Doxy (14). The molecular model in Fig. 5 could graphically illustrate the protective effects of HPβCD on Doxy.

As MgCl₂ was added to increase the solubility of doxycycline monohydrate for the following inclusion with HPβCD, its effects on the stability of Doxy was also considered. Since Mg²⁺ could chelate with Doxy between the 11-carbonyl group and the 12-enol functional group leading to a more delocalized system (34), interestingly, it was found that the stability of Doxy/HPβCD inclusion complex was further improved with the addition of Mg²⁺ based on the accelerated tests. The particular interactions between Doxy and Mg²⁺ were investigated by ¹H NMR experiment. A significant cleavage of 4-N(CH₃)₂ peak of Doxy around 2.9 ppm was observed in the presence of Mg²⁺ (Fig. 3a and b), indicating the chelation of the second metal ion to 4-N and 3-O of Doxy, as proposed by other authors for tetracycline (35,36). Since 4-N(CH₃)₂ is another potential degradation site of Doxy, the chelation effects with Mg²⁺ at this site could further stabilize Doxy. The stability enhancement of Doxy could be due to the synergistic effects of inclusion of HPβCD and chelation of Mg²⁺.

In Vitro AntiBacterial Activity

The antibacterial activities of Doxy/HPβCD complex against *E. coli*, *P. aeruginosa*, and *S. aureus*, the three major bacteria that can cause ocular infection, were determined using a disk diffusion test. The diameters of visible inhibition zones with 30 μL of Doxy/HPβCD complex or Doxy-HCl at the same Doxy concentration of 1,000 μg/ml were measured (Table III). According to the National Committee for Clinical Laboratory Standards, diameter of doxycycline antibacterial zone is classified into three categories: ≥ 16, 13–15, and ≤ 12, which respectively represent the degree that the pathogen reacts to this antibiotic as: susceptible, intermediate, and

resistant. Thus, *E. coli* and *S. aureus* with mean diameters of antibacterial zone of 19.32 and 28.25 mm showed strong sensitivities, while *P. aeruginosa* with a mean diameter of antibacterial zone of 12.20 mm exhibited intermediate susceptibility to Doxy/HPβCD complex. There was no significant difference in the antibacterial activities between Doxy-HCl and Doxy/HPβCD complex groups (Student's *t* test, *P*>0.05). These results indicated that the *in vitro* antibacterial activities of Doxy were not weakened in the inclusion complex. Besides, the *in vivo* activity of the Doxy/HPβCD complex to treat corneal neovascularization on rats has been demonstrated in a related research (12).

CONCLUSIONS

The formation of inclusion complex with HPβCD improved the stability of Doxy obviously. This improvement can be explained by the molecular model and inclusion mechanism analysis of Doxy/HPβCD complex, which indicated that the unstable site 6-CH₃ of Doxy molecule was protected in the hydrophobic cavity of HPβCD and the other susceptible site of 4-N(CH₃)₂ was chelated with Mg²⁺ for protection. Doxy/HPβCD complex with good *in vitro* antibacterial activities may have potential values for clinical applications.

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