



# Hollow Porous SiO<sub>2</sub> Nanocubes Towards High-performance Anodes for Lithium-ion Batteries

Nan Yan, Fang Wang, Hao Zhong, Yan Li, Yu Wang, Lin Hu & Qianwang Chen

Hefei National Laboratory for Physical Sciences at Microscale, Department of Materials Science & Engineering, and Department of Chemistry, University of Science and Technology of China, Hefei 230026, P. R. China.

**The high theoretical capacity and low discharge potential of silicon have attracted much attention on Si-based anodes. Herein, hollow porous SiO<sub>2</sub> nanocubes have been prepared via a two-step hard-template process and evaluated as electrode materials for lithium-ion batteries. The hollow porous SiO<sub>2</sub> nanocubes exhibited a reversible capacity of 919 mAhg<sup>-1</sup> over 30 cycles. The reasonable property could be attributed to the unique hollow nanostructure with large volume interior and numerous crevices in the shell, which could accommodate the volume change and alleviate the structural strain during Li ions' insertion and extraction, as well as allow rapid access of Li ions during charge/discharge cycling. It is found that the formation of irreversible or reversible lithium silicates in the anodes determines the capacity of a deep-cycle battery, fast transportation of Li ions in hollow porous SiO<sub>2</sub> nanocubes is beneficial to the formation of Li<sub>2</sub>O and Si, contributing to the high reversible capacity.**

Lithium-ion batteries (LIBs) are the dominant power source for a wide range of portable electronic devices due to their high energy density, long lifespan and environment benignity<sup>1,2</sup>. Even though the property of LIBs has been already been considerably enhanced in recent years, further improvement of both their energy density and power density is still attracting much attention<sup>3,4</sup>. As the commercial LIBs anode material, graphite has a relatively low theoretical discharge capacity of 372 mAhg<sup>-1</sup>. Therefore, the preparation of different anode materials with high capacity has been explored, such as alloys, metal oxides, and metal sulfides<sup>5</sup>. Silicon is known to have the highest theoretical specific capacity (4200 mAhg<sup>-1</sup>) and considered to be an optimal anode material for the next generation LIBs<sup>6-11</sup>. However, the drastic volume variation (around 300%) during repeated insertion and extraction of lithium ions leads to its remarkable capacity fading<sup>12</sup>. Some novel silicon-based nanomaterials such as nanowire<sup>6,7</sup>, hollow nanoparticle<sup>8</sup>, nanotube<sup>9</sup>, Si-C nanocomposite<sup>10</sup> and yolk-shell nanoparticle<sup>11</sup> have shown improved cycling performance, however, they are usually prepared by a multi-step and advanced fabrication process, making the product costly. As an alternative, silica (SiO<sub>2</sub>) has been considered to be the anode material of LIBs because of the analogous advantage of storing a large quantity of lithium and low discharge potentials<sup>13</sup>. Besides, SiO<sub>2</sub> is one of the most abundant materials on Earth and the major constituent of sand and therefore, the cost is cheaper than other metal-based materials. In the past decades, silica is not generally considered to be electrochemically active for lithium storage until Gao et al. reported that commercial SiO<sub>2</sub> nanoparticles could react with Li between 0.0 and 1.0 V (vs. Li/Li<sup>+</sup>) with a reversible capacity of 400 mAhg<sup>-1</sup><sup>14</sup>. After that, some investigations on SiO<sub>2</sub> materials with different structures have been reported for application as LIBs anodes, such as film, carbon-coated nanoparticles, hollow nanospheres and so on<sup>15-19</sup>. Although the theoretical specific capacity of SiO<sub>2</sub> was calculated to be 1965 mAh/g, the electrochemical performance was not obviously improved for the reasons of volume expansion effect and generating irreversible lithium silicate particles via the electrochemical reaction during cycling<sup>16</sup>. For example, the carbon-coated SiO<sub>2</sub> nanoparticles showed a discharge capacity of 500 mAhg<sup>-1</sup> after the 50<sup>th</sup> cycle at a 50 mA g<sup>-1</sup> current density<sup>17</sup>. Nakashima's group have synthesized hollow silica nanospheres with uniform size of about 30 nm, and the hollow nanospheres exhibited a reversible discharge capacity of 336 mAhg<sup>-1</sup> after the 500<sup>th</sup> cycle at 1C current density<sup>18</sup>. Thus, the capacity of silica anode material has a large potential to be enhanced, which relies on the precise designing of nanostructures to achieve this unique functionality.

Hollow porous nanostructure materials are of great interest in many current emerging areas of technology. With their unique structures, they bring great advantages such as well-defined morphology, uniform size, low density, large surface area<sup>20-22</sup>. Thus, hollow nanoparticles are used in catalysis, energy conversion, adsorption,

SUBJECT AREAS:

BATTERIES

POROUS MATERIALS

NANOPARTICLES

SYNTHESIS AND PROCESSING

Received

3 January 2013

Accepted

7 March 2013

Published

28 March 2013

Correspondence and requests for materials should be addressed to

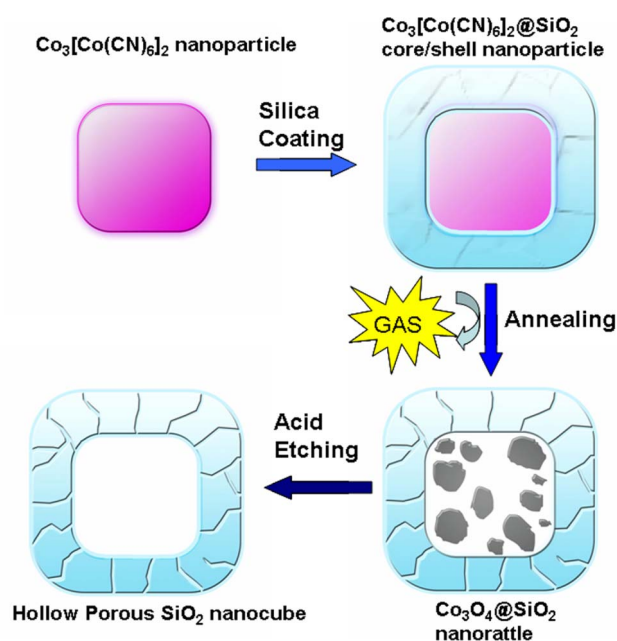
Q.W.C. (cqww@ustc.edu.cn)



drug deliver and gas sensor<sup>23–27</sup>. When used as electrode materials for LIBs, hollow porous nanoparticles could reduce lithium diffusion path length to enhance the electrochemical properties such as rate performance and cyclability. In addition, the hollow interior can provide extra free space for alleviating the structural strain and accommodating the large volume variation during the repeated reversible reaction between  $\text{Li}^+$  ions and electrode materials, especially metal oxide and Si-based materials<sup>28</sup>. Therefore, the hollow porous nanostructures of some materials involving carbon, metal oxide, silicon, were synthesized for the application of LIBs<sup>29–32</sup>. Generally, nanomaterials with hollow porous structure exhibit a nanoscale pore size distribution in the shell. These mesopores shorten electrolyte diffusion path length into the interior of hollow structure, while they could be blocked due to the volumetric expansion if the pore size is smaller, resulting in capacity fading during cycling. Some previous researches have demonstrated that increased pore size can improve electrochemical property, being displayed in mesoporous single-crystal  $\text{Co}_3\text{O}_4$  nano-needles and cobalt oxide nanowall arrays<sup>33,34</sup>. Our research group has also reported that  $\text{Co}_3\text{O}_4$  porous nanocages and foamlike porous spinel nanoparticles with wide pore diameter distribution exhibited excellent Li-ion storage capability<sup>35–37</sup>. Namely, it is necessary to modify the surface of electrode material and make sure that electrolyte can pass through the channel. According to the studies cited above, designing and preparing hollow  $\text{SiO}_2$  nanoparticles with porous shells as anode materials can improve the discharge capacity because it not only can let more  $\text{Li}^+$  flux across the interface but also accommodate the large volume variations during cycling. Simultaneously, the modified porous shells could maintain the reversible movement of  $\text{Li}^+$  ions between inside and outside of the hollow nanoparticles even though inactive lithium silicates generated. Herein, we report on the preparation of hollow porous  $\text{SiO}_2$  nanocubes (HPSNCs) with numerous crevices in the shell via a two-step hard-template way and their potential applications as anode materials for LIBs.

## Results

Fig. 1 schematically illustrates the procedure of generating hollow porous  $\text{SiO}_2$  nanocubes (HPSNCs). Firstly, uniform  $\text{Co}_3[\text{Co}(\text{CN})_6]_2$  nanoparticles were coated with  $\text{SiO}_2$  during the sol-gel process of



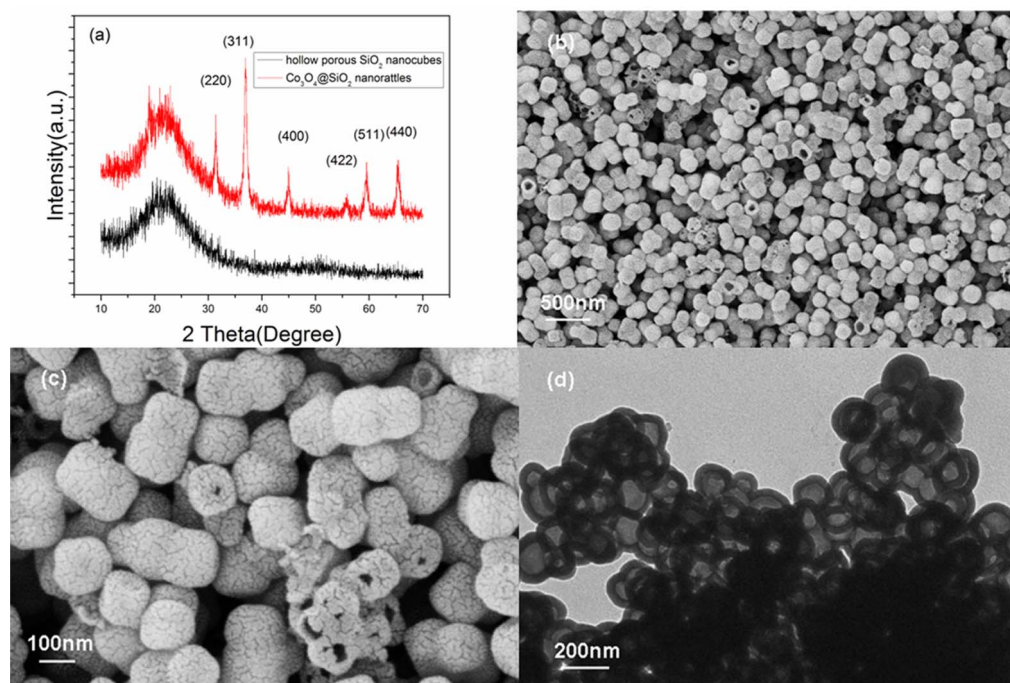
**Figure 1** | Schematic illustration of the formation process of a hollow porous  $\text{SiO}_2$  nanocube.

tetraethyl orthosilicate (TEOS), producing  $\text{Co}_3[\text{Co}(\text{CN})_6]_2@ \text{SiO}_2$  nanoparticles with a typical core/shell structure. The next step was the calcination of the core/shell nanoparticles,  $\text{Co}_3[\text{Co}(\text{CN})_6]_2$  cores were in situ converted to large amount of monodisperse well-crystalline  $\text{Co}_3\text{O}_4$  nanocrystals owing to Ostwald ripening effect during the process of thermal decomposition<sup>38</sup>. Meanwhile, the porous  $\text{SiO}_2$  shell could maintain the previous shape due to its thermal stability. We have evaluated the catalytic performance of  $\text{Co}_3\text{O}_4@ \text{SiO}_2$  nanorattles in the previous report<sup>39</sup>. Herein, the generated  $\text{Co}_3\text{O}_4@ \text{SiO}_2$  nanorattles were etched by hydrochloric acid solution and the  $\text{Co}_3\text{O}_4$  could be removed easily. After the two-step hard-template way, the HPSNCs were prepared. The reasons of using such a two-step process are as following: On the one hand, the  $\text{Co}_3[\text{Co}(\text{CN})_6]_2$  nanoparticles as templates are hard to remove only by acid etching. On the other hand, during the process of calcination and acid etching, the gaseous products generated inside of silica nanocubes can escape as well as the hot acid solution can enter in the interior, which is helpful to form and expand the crevices on the surface of  $\text{SiO}_2$  nanocubes. The crevices serve as channels for electrolyte to penetrate into interior of  $\text{SiO}_2$  nanocubes, which could reduce lithium diffusion path length.

The crystallographic structure of the material was analyzed by X-ray diffraction (XRD), shown in Fig. 2(a). The red line reveals the XRD pattern of  $\text{Co}_3\text{O}_4@ \text{SiO}_2$  nanorattles, while the black line indicates the formation of HPSNCs. Compared the two patterns, it can be seen that there are obvious diffraction peaks in the pattern of  $\text{Co}_3\text{O}_4@ \text{SiO}_2$  nanorattles, corresponding well to spinel  $\text{Co}_3\text{O}_4$  (JCPDS card no. 42–1467, space group:  $\text{Fd}3\text{m}$ , lattice constant  $a = 8.08 \text{ \AA}$ ). Moreover, there is a weak broadening band between  $20^\circ$  and  $25^\circ$ , which indicates the presence of amorphous  $\text{SiO}_2$ . After being acid etched, the peaks of spinel  $\text{Co}_3\text{O}_4$  disappear, while the broad diffraction band is still present. The result of XRD analysis indicates the complete removing of  $\text{Co}_3\text{O}_4$  and remaining of amorphous  $\text{SiO}_2$ .

The FT-IR spectra, shown in Fig. S1 (See Supplementary information online), also describe the samples owning amorphous  $\text{SiO}_2$ , such as  $\text{Co}_3[\text{Co}(\text{CN})_6]_2@ \text{SiO}_2$  nanoparticles,  $\text{Co}_3\text{O}_4@ \text{SiO}_2$  nanorattles and HPSNCs, all show a peak at  $1071 \text{ cm}^{-1}$  which can be attributed to superimposed asymmetric Si–O–Si stretching bands as well as the symmetric Si–O–Si stretching bands around  $800 \text{ cm}^{-1}$ . In addition, two strong peaks at  $670$  and  $574 \text{ cm}^{-1}$  in the spectrum of  $\text{Co}_3\text{O}_4@ \text{SiO}_2$  nanorattles and  $\text{Co}_3\text{O}_4$  nanoparticles are related with a cobalt–oxygen bond<sup>38</sup>. The absence of the two peaks in the spectrum of HPSNCs also proves that  $\text{Co}_3\text{O}_4$  cores were removed, corresponding to XRD results.

The morphology of the samples was shown in Fig. S2,  $\text{Co}_3[\text{Co}(\text{CN})_6]_2$  nanoparticles are large and uniform in both size and shape. The morphology of  $\text{Co}_3[\text{Co}(\text{CN})_6]_2$  nanoparticles can be described as truncated nanocubes, thus producing the cube shape of coated  $\text{SiO}_2$  shells. After the hydrolysis reaction of tetraethyl orthosilicate, the smooth surface of nanoparticles became rough, which indicates that amorphous  $\text{SiO}_2$  was coated on the  $\text{Co}_3[\text{Co}(\text{CN})_6]_2$  nanoparticles (See Fig. S3). Moreover, as a result of the sol-gel process of tetraethyl orthosilicate, there are many crevices in the amorphous silica shell. Thanks to the thermal stability of  $\text{SiO}_2$  shell, the appearance and shape of  $\text{Co}_3\text{O}_4@ \text{SiO}_2$  nanorattles have not been changed after annealing at  $550^\circ\text{C}$ , which can be seen from Fig. S4. But the crevices in amorphous  $\text{SiO}_2$  shell enlarged due to the gaseous products escaping from the interior of nanoparticles. As shown in Fig. 2(b), the as-prepared HPSNCs display excellent dispersibility and uniform shape with an average diameter of  $150 \text{ nm}$ . From the magnified SEM image shown in Fig. 2(c), the crevices on the surface of  $\text{SiO}_2$  nanocubes can be observed. Simultaneously, the hollow interior can be seen through the broken shell of some  $\text{SiO}_2$  nanocubes. These SEM images reveal the presence of hollow  $\text{SiO}_2$  nanocubes with crevice shells.



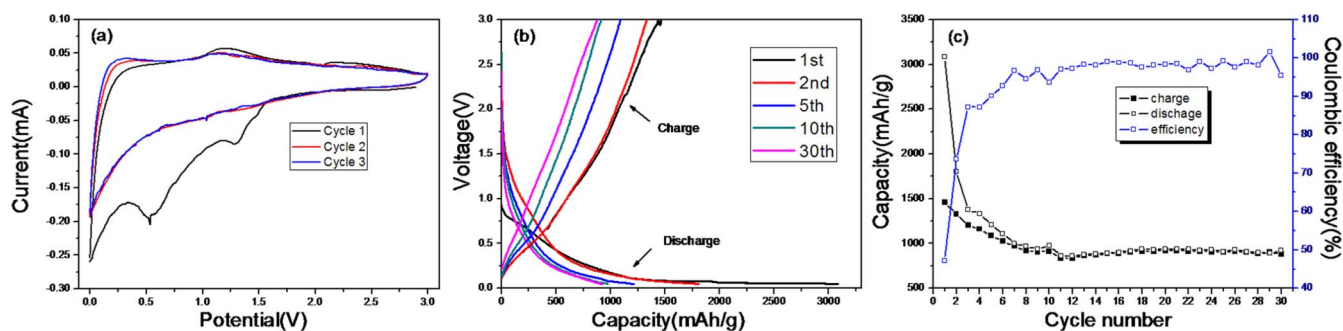
**Figure 2** | (a) XRD patterns of  $\text{Co}_3\text{O}_4@/\text{SiO}_2$  nanorattles and hollow porous  $\text{SiO}_2$  nanocubes, (b) and (c) SEM images of hollow porous  $\text{SiO}_2$  nanocubes, (d) TEM image of hollow porous  $\text{SiO}_2$  nanocubes.

TEM images also reveal that the solid structure of  $\text{Co}_3[\text{Co}(\text{CN})_6]_2$  nanoparticles (Fig. S5) were changed into core/shell structures (Fig. S6) after  $\text{SiO}_2$  coating. When annealed at  $550^\circ\text{C}$  for 1 h, the  $\text{Co}_3\text{O}_4@/\text{SiO}_2$  nanoparticles demonstrate a typical rattle-type structure (Fig. S7). A TEM image shown in Fig. 2(d) reveals the hollow nature of  $\text{SiO}_2$  nanocubes, and the thickness of the silica shell is 20 nm. The  $\text{N}_2$  absorption–desorption isotherms at 77 K are shown in Fig. S8 and characteristic of a type IV with type H3 hysteresis loop, which confirms the porous structure of HPSNCs. The specific surface area calculated with the BET model is  $51.13 \text{ m}^2\text{g}^{-1}$ . A wide bimodal-pore size distribution with detectable sizes of 5.5 and 10 nm can be clearly distinguished from the pore size distribution curve (Fig. S9), which is corresponded well with the irregular distribution of crevices on the surface of HPSNCs.

To investigate the electrochemical performance of HPSNCs, two-electrode 2032 coin cells with HPSNCs anodes were fabricated with Li metal as the counter electrode. The electrochemical performance of HPSNCs was firstly evaluated by cyclic voltammetry (CV) in the 0–3.0 V voltage window (Fig. 3(a)). There are obviously two reduction peaks in the potential of 1.3 V and 0.55 V, which appear only in the first cycle. It is reasonable to assume that the peak at the higher

potential is due to the irreversible reactions between the electrode and electrolyte<sup>29</sup>. The peak at 0.55 V is associated with the electrolyte decomposition and the formation of the solid electrolyte interface (SEI) layer<sup>15–19</sup>. Both would contribute to the large irreversible capacity of the first discharge process. The discharge and charge voltage profiles of different cycles shown in Fig. 3(b) are in good agreement with the CV measurements. A plateau at 0.5 V can be observed only in the first discharge voltage profile, corresponding to the peaks in CV curves. The discharge and charge capacities of the 1<sup>st</sup> cycle are 3084 and 1457  $\text{mAhg}^{-1}$ , respectively, with a low initial Coulombic efficiency of 47%. The discharge and charge capacities of the 2<sup>nd</sup> cycle is 1807  $\text{mAhg}^{-1}$ . Such a large irreversible capacity ( $1277 \text{ mAhg}^{-1}$ ) can be attributed to the formation of SEI layer and irreversible electrochemical reactions between lithium ions and  $\text{SiO}_2$ , for instance, the generation of lithium salt and some of Li remained in the conducting agent<sup>16,17</sup>. In the following discharge/charge process, the voltage profiles show a similar shape and the electrochemical performance of HPSNCs becomes stable.

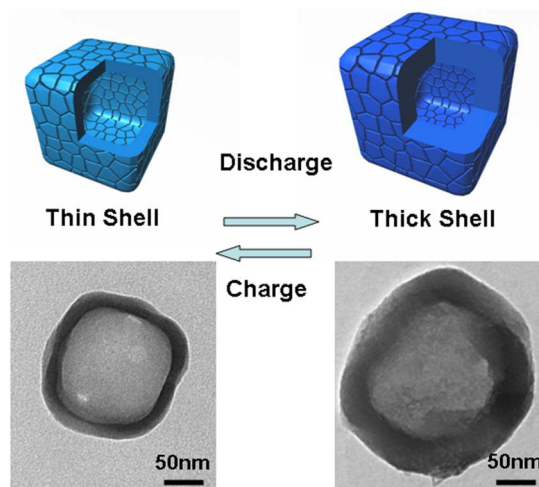
The curves of capacity versus cycle number at a current density of  $100 \text{ mAg}^{-1}$  are shown in Fig. 3(c). From the profile, it can be found that the HPSNCs exhibited a reasonable cycle performance. Despite



**Figure 3** | (a) Cyclic voltammetry of hollow porous  $\text{SiO}_2$  nanocubes between 3 and 0 V at a scan rate of  $0.1 \text{ mVs}^{-1}$ , (b) Galvanostatic discharge/charge voltage profiles of hollow porous  $\text{SiO}_2$  nanocubes at a rate of  $100 \text{ mA g}^{-1}$ , (c) Discharge capacities versus cycle number of hollow porous  $\text{SiO}_2$  nanocubes at the current density of  $100 \text{ mA g}^{-1}$  between 3 and 0 V.



the capacity decayed in the initial five cycles, even after 30 cycles, the discharge capacity can retain a large value of  $919 \text{ mAhg}^{-1}$ . To our knowledge, this remarkable capacity is larger than all of the previous reports of  $\text{SiO}_2$ -based material anode, such as  $\text{SiO}_2$  film<sup>15</sup>, nano- $\text{SiO}_2$  in hard carbon<sup>16</sup>, carbon-coated  $\text{SiO}_2$  nanoparticles<sup>17</sup>, hollow  $\text{SiO}_2$  nanospheres<sup>18</sup> and milled quartz<sup>19</sup>. In addition, the initial Coulombic efficiency of 47% recovered to 73% in the second cycle, and maintained almost 95% in the subsequent cycles. Furthermore, the HPSNCs also demonstrated outstanding performance at a large current density. As shown in Fig. S10, the initial discharge capacity is  $1269 \text{ mAhg}^{-1}$  and remains  $377 \text{ mAhg}^{-1}$  after 25 cycles at a current density of  $500 \text{ mA} \text{g}^{-1}$ , which is also better than the commercial graphite anode (Theoretical capacity of  $372 \text{ mAhg}^{-1}$ ). The rate discharge capacity of the anode material was evaluated and shown in Fig. S11. From the profiles, the HPSNCs showed a stable cycling behavior at different current densities. The discharge capacity decreased when the hollow silica nanocubes were cycled at a high current rate of  $2400 \text{ mA} \text{g}^{-1}$ , while resumed to  $1021 \text{ mAhg}^{-1}$  at a rate of  $100 \text{ mA} \text{g}^{-1}$ . The reasonable electrochemical performance of HPSNCs can be partially attributed to the advantages of hollow porous structures, such as greatly enhancing diffusion kinetics and buffering the volumetric change<sup>28</sup>. Wang et al. have synthesized a series of multi-shelled  $\text{Co}_3\text{O}_4$  hollow spheres, including single-, double-, and triple-shelled structures, and compared their lithium storage capacities. The experiment results revealed the importance of a suitable void space for electrochemical performance<sup>40</sup>. In our research, the sufficient inner space (diameter of 100 nm) and thick shell (thickness of 20 nm) of HPSNCs can accommodate the volume change and alleviate the structural strain. Moreover, the numerous crevices in the shell of HPSNCs can avoid being unblocked due to the irregular distribution and large pore size, hence allowing the electrolyte passing through during cycling. The change of structure during the discharge/charge process is shown in Fig. 4. Owing to the unique hollow porous construction, the HPSNCs could maintain the original shape. In addition, the shell was thickened from 20 nm to 45 nm due to the generation of SEI film and Li-Si alloy after discharge. Then, the change of thickness of  $\text{SiO}_2$  shell repeated in the next cycles. The TEM images of each type of nanoparticles under the model diagrams reveal the structure transformation of  $\text{SiO}_2$  nanocubes. The smooth corners can adapt to the large stress during volume expansion, which is better than standard cubes. According to the SEM image of the mixture on the electrode after 30 cycles (Fig. S12), the truncated nanocubes can be observed clearly, which

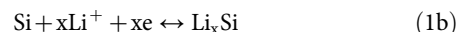
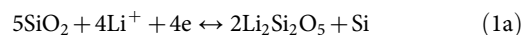


**Figure 4** | Schematic illustration for the structure change of hollow porous  $\text{SiO}_2$  nanocubes during the discharge/charge process. The TEM images reveal the structure of a single  $\text{SiO}_2$  nanocube before and after discharge.

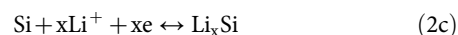
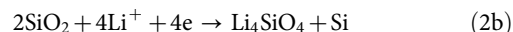
proved the structural stability of the silica nanocubes. As a result, the discharge capacity and cycle stability are enhanced. This is the reason why the electrochemical performance of the HPSNCs is better than the reported hollow  $\text{SiO}_2$  nanospheres with a void space diameter of 13.9 nm and wall thickness of 5.8 nm, exhibiting a low reversible discharge capacity of  $472 \text{ mAhg}^{-1}$  after 2 cycles and further decreasing in the following cycles<sup>18</sup>. It is suggested that the small size of hollow nanoparticles can enhance the cycle stability for the minor volume expansion effect, but the relative thick SEI film generated in the surface of nanoparticle may also decrease the reversible capacity<sup>9</sup>.

## Discussion

The electrochemical reaction mechanism of  $\text{SiO}_2$  with lithium ions has been examined by Fu's group for the first time<sup>15</sup>. XPS measurement was carried out to detect the composition of the  $\text{SiO}_2$  thin film of the as-deposited, the discharging 0.01 V and charging to 3.0 V. The results showed that the peak position of O 1s shifted toward low energy after discharging to 0.01 V and returned to the high energy when further charging to 3.0 V, while there was no measurable chemical shift for binding energy of Si 2p XPS spectrum. Combined with the HR-TEM and SAED data, the mechanism was expressed as follows:



The two reactions are all reversible. However, Guo et al. have suggested another mechanism<sup>16</sup>. They studied the chemical state of Si and O atoms using XPS measurement. In their research, the O 1s peak of the sample red-shifted after discharging to 0 V and did not shift back even after recharging to 3.0 V. Simultaneously, Si 2p peak exhibited a remarkable broadening, indicating that the chemical state of Si is complicated rather than a single one. Thus another mechanism was proposed as follows:



The reaction of 2a and 2b are irreversible and parallel while the reaction 2c is responsible for the reversible capacity. By comparing the two mechanisms, it can be summed that three types of reaction exist between silica and Li ions. According to these reaction equations, the theoretical capacity of  $\text{SiO}_2$  has been calculated based on the number of transfer electrons and shown in Table 1 (supposing that  $\text{Li}_{22}\text{Si}_5$  is the end product of discharge). The molar ratio of  $\text{SiO}_2$  and Li ions in the reaction equations is also displayed in Table 1, which reveals that the theoretical capacity of  $\text{SiO}_2$  increases with the reduction of the amount of silica. Namely, the reaction generated  $\text{Li}_2\text{O}$  and Si shows the largest reversible capacity of  $1961 \text{ mAhg}^{-1}$ . This result is easy to understand because the  $\text{SiO}_2$  is completely converted to Si and stored Li ions in the next process, while inactive lithium silicate is generated via other reactions.

In our work, XPS measurement was also employed to investigate the chemical composition of HPSNCs in different cycle processes. Fig. 5(a) shows the spectra of Si 2p of different kinds of samples. It clearly indicated that the peak centers at 103.27 eV assigned to the amorphous  $\text{SiO}_2$  and shifts to 103.04 eV after discharging to 0 V, which describes the formation of  $\text{Li}_4\text{SiO}_4$  and pure Si<sup>16</sup>. Then the peak shifts back to 103.25 eV. Such a phenomenon of approximate recovery is different from the mentioned references, which suggests complex irreversible and reversible reactions of Si element involved, for instance, the reaction 1a, 2a and 2b. The spectra of O 1s was shown in Fig. 5(b). It can be seen that the peak of as-prepared HPSNCs at 532.71 eV shifts toward to a low energy of 531.93 eV,

Table 1 | The theoretical capacities and the molar ratios of SiO<sub>2</sub> and Li ions in different mechanisms

Reaction equations	The molar ratio of SiO <sub>2</sub> and Li ions	Theoretical initial capacity of SiO <sub>2</sub>	Theoretical reversible capacity of SiO <sub>2</sub>
Mechanism 1 Ref. 15 5SiO <sub>2</sub> + 4Li <sup>+</sup> + 4e ↔ 2Li <sub>2</sub> Si <sub>2</sub> O <sub>5</sub> + Si 5Si + 22Li <sup>+</sup> + 22e ↔ Li <sub>22</sub> Si <sub>5</sub>	5 : 4	749 mAhg <sup>-1</sup>	749 mAhg <sup>-1</sup>
Mechanism 2 Ref. 16 2SiO <sub>2</sub> + 4Li <sup>+</sup> + 4e → Li <sub>4</sub> SiO <sub>4</sub> + Si 5Si + 22Li <sup>+</sup> + 22e ↔ Li <sub>22</sub> Si <sub>5</sub>	1 : 2	1872 mAhg <sup>-1</sup>	980 mAhg <sup>-1</sup>
Mechanism 2 Ref. 16 SiO <sub>2</sub> + 4Li <sup>+</sup> + 4e → 2Li <sub>2</sub> O + Si 5Si + 22Li <sup>+</sup> + 22e ↔ Li <sub>22</sub> Si <sub>5</sub>	1 : 4	3744 mAhg <sup>-1</sup>	1961 mAhg <sup>-1</sup>

closed to the Li<sub>2</sub>Si<sub>2</sub>O<sub>5</sub><sup>13</sup>, when discharged to 0 V. After further charging to 3 V, the peak moves to the energy of 532.13 eV, which indicates the decomposition of Li<sub>2</sub>Si<sub>2</sub>O<sub>5</sub>, with an irreversible change due to the generation of Li<sub>4</sub>SiO<sub>4</sub> and Li<sub>2</sub>O. Therefore, it is suggested that the reversible reaction of Li<sub>2</sub>Si<sub>2</sub>O<sub>5</sub> (reaction 1a) and the irreversible reaction of both Li<sub>2</sub>O (reaction 2a) and Li<sub>4</sub>SiO<sub>4</sub> (reaction 2b) are coexistence in the electrochemical reaction between silica and Li ions. Recently, Sohn's group has also demonstrated the similar mechanism when using quartz as anode materials<sup>19</sup>. The large reserved capacity depends on the formation of Li<sub>2</sub>O and Si, and a plausible hypothesis has been proposed that small SiO<sub>2</sub> nanoparticles

preferred to form Li<sub>2</sub>O and Si<sup>16</sup>. According to the discussed mechanism, the way to improve cycle capacity is to increase the yield of reaction 2a, which depends on Li ions transportation. As for HPSNCs, the hollow porous structure and numerous crevices can ensure rapid access of Li ions, making the reaction mainly proceed via reaction 2a, forming Li<sub>2</sub>O and Si as much as possible. The generated irreversible lithium salts could remain in the shell of nanocubes as framework, which could enhance the structure stability and accommodated volume expansion. Therefore, HPSNCs are better than Si electrodes typically suffering from poor capacity retention related to its large expansion/contraction during cycling. Thus, this is also one of the reasons for the large reversible capacity of HPSNCs.

In summary, hollow porous SiO<sub>2</sub> nanocubes (HPSNCs) were generated by a two-step hard-template process and shown a discharge capacity of 919 mAhg<sup>-1</sup> after 30 cycles as anode materials for Li-ion batteries. It is considered that the unique hollow porous nanostructure with numerous crevices in the shell can adapt to the volume expansion during cycling. Moreover, the structure could also reduce the diffusion path length of lithium ions and supply enough Li ions to react with SiO<sub>2</sub>, which is necessary for increasing the formation ratio of Li<sub>2</sub>O and Si and improving the performance of SiO<sub>2</sub> electrodes.

## Methods

**Synthesis.** All chemicals are of analytical grade and used without purification. The typical synthetic experiments were conducted in the following steps: The Co<sub>3</sub>[Co(CN)<sub>6</sub>]<sub>2</sub> nanoparticles were synthesized following the previous reports of our group<sup>41</sup>. 60 mg of the as-prepared Co<sub>3</sub>[Co(CN)<sub>6</sub>]<sub>2</sub> nanoparticles and 0.35 mL tetraethyl orthosilicate (TEOS) were dispersed in 30 mL ethanol. After intensely sonicated for 10 minutes, 6 mL concentrated ammonia solution (28 wt%) was added dropwise in 5 minutes. The reaction was allowed to proceed for 4 h at 45 °C under continuous mechanical stirring. The resulting Co<sub>3</sub>[Co(CN)<sub>6</sub>]<sub>2</sub>@SiO<sub>2</sub> core/shell nanoparticles were centrifuged and washed twice with distilled water, then dried in air at 60 °C. The annealing process was performed at 550 °C for 1 h in air to obtain Co<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub> nanorattles with a heat rate of 10 °C min<sup>-1</sup>. To prepare hollow porous silica nanocubes, 30 mg Co<sub>3</sub>O<sub>4</sub>@SiO<sub>2</sub> nanorattles was dispersed in 30 mL hydrochloric acid solution (Concentration: 5 molL<sup>-1</sup>) and stirred for 10 minutes. Then the mixed solution was transferred to a Teflon-lined stainless autoclave with a total volume of 50 mL and heated to and maintained at 110 °C for 6 h. After the autoclave was cooled naturally to room temperature, white product was collected by centrifugation and washed with distilled water for several times, then air dried at 60 °C.

**Characterization.** The powder X-ray diffraction (XRD) patterns were collected on a Japan Rigaku D/MAX-cA X-ray diffractometer equipped with Cu Kα radiation over the 2θ range of 10–70°. Scanning electron microscopy (SEM) images were performed on a JEOL JSM-6700M scanning electron microscope. Transmission electron microscopy (TEM) images were obtained on a Hitachi H-800 transmission electron microscope, using an accelerating voltage of 200 kV. Specific surface areas were calculated from the results of N<sub>2</sub> physisorption at 77 K (Micromeritics ASAP 2020) by using the BET (Brunauer–Emmet–Teller) and BJH (Barrett–Joyner–Halenda). X-ray Photoelectron Spectrum (XPS) was performed on an ESCALAB 250 X-ray Photoelectron Spectrometer with Al Kα radiation. The FT-IR spectrum was determined using a Magna-IR 750 spectrometer in the range of 500–4000 cm<sup>-1</sup> with a resolution of 4 cm<sup>-1</sup>.

**Electrochemical measurements.** The electrochemical behavior of the as-prepared hollow porous SiO<sub>2</sub> nanocubes was examined using CR2032 coin type cells vs. Li with 1 M LiPF<sub>6</sub> in ethylene carbonate and diethyl carbonate (EC:DEC = 1 : 1, v/v) as the electrolyte. The working electrode was fabricated by compressing a mixture of the active materials, conductive material (acetylene black), and binder (polyvinylidene fluoride) in a weight ratio of silica/carbon/PVDF = 5 : 3 : 2 onto a copper foil current collector, then dried at 60 °C for 12 h. The loading weight of the mixture on the electrode was 4.6 mg, and the area of electrode is about 1.5386 cm<sup>2</sup> (The diameter of

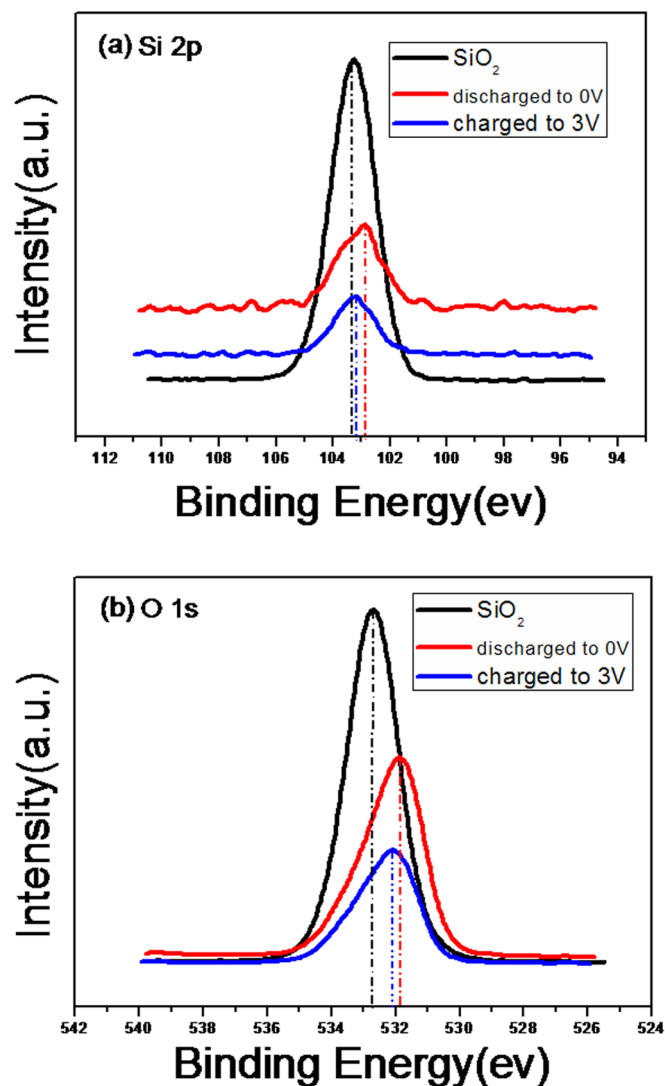


Figure 5 | (a) Si 2p and (b) O 1s XPS spectra for hollow porous SiO<sub>2</sub> nanocubes of as-prepared, discharged to 0 V and charged to 3 V, respectively.



round electrode is 1.4 cm). Therefore, the loading density can be calculated approximately  $2.99 \text{ mg cm}^{-2}$ . The cells were assembled in an argon-filled glove box (MBraun Labmaster 130). The electrode capacity was measured by a galvanostatic discharge-charge method in the voltage range between 3 V and 0 V at a current density of  $100 \text{ mA g}^{-1}$  on a battery test system (Neware CT-3008W). Cyclic voltammetry was performed using an electrochemical workstation (CHI 660C) between 0–3 V at a scan rate of  $0.1 \text{ mVs}^{-1}$ . After cycle performance, the cells were disassembled in the argon-filled glove box (MBraun Labmaster 130) and the working electrodes were taken out, washed with N,N-Dimethylformamide (DMF), then dried in vacuum for 12 h for the following characterizations.

- Armand, M. & Tarascon, J.-M. Building better batteries. *Nature* **451**, 652–657 (2008).
- Bruce, P. G., Scrosati, B. & Tarascon, J. M. Nanomaterials for rechargeable lithium batteries. *Angew. Chem. Int. Ed.* **47**, 2930–2946 (2008).
- Goodenough, J. B. & Kim, Y. Challenges for rechargeable Li batteries. *Chem. Mater.* **22**, 587–603 (2009).
- Whittingham, M. S. Materials challenges facing electrical energy storage. *MRS Bulletin* **33**, 411–419 (2008).
- Ji, L. W., Lin, Z., Alcoutlabi, M. & Zhang, X. W. Recent developments in nanostructured anode materials for rechargeable lithium-ion batteries. *Energy Environ. Sci.* **4**, 2682–2699 (2011).
- Ge, M. Y., Rong, J. P., Fang, X. & Zhou, C. W. Porous doped silicon nanowires for lithium ion battery anode with long cycle life. *Nano Lett.* **12**, 2318–2323 (2012).
- Chan, C. K. *et al.* High-performance lithium battery anodes using silicon nanowires. *Nature Nanotech.* **3**, 31–35 (2008).
- Chen, D. Y. *et al.* Reversible lithium-ion storage in silver-treated nanoscale hollow porous silicon particles. *Angew. Chem. Int. Ed.* **51**, 2409–2413 (2012).
- Wu, H. *et al.* Stable cycling of double-walled silicon nanotube battery anodes through solid-electrolyte interphase control. *Nat. Nanotech.* **7**, 310–315 (2012).
- Magasinski, A. *et al.* High-performance lithium-ion anodes using a hierarchical bottom-up approach. *Nature Mater.* **9**, 353–358 (2010).
- Liu, N. *et al.* A yolk-shell design for stabilized and scalable li-ion battery alloy anodes. *Nano Lett.* **12**, 3315–3321 (2012).
- Boukamp, B. A., Lesh, G. C. & Huggins, R. A. All-solid lithium electrodes with mixed-conductor matrix. *J. Electrochem. Soc.* **128**, 725–729 (1981).
- Miyachi, M., Yamamoto, H., Kawai, H., Ohta, T. & Shirakata, M. Analysis of SiO anodes for lithium-ion batteries. *J. Electrochem. Soc.* **152**, 2089–2091 (2005).
- Gao, B., Sinha, S., Fleming, L. & Zhou, O. Alloy formation in nanostructured silicon. *Adv. Mater.* **13**, 816–819 (2001).
- Sun, Q., Zhang, B. & Fu, Z. W. Lithium electrochemistry of SiO<sub>2</sub> thin film electrode for lithium-ion batteries. *Applied Surface Science* **254**, 3774–3779 (2008).
- Guo, B. K. *et al.* Electrochemical reduction of nano-SiO<sub>2</sub> in hard carbon as anode material for lithium ion batteries. *Electrochem. Commun.* **10**, 1876–1878 (2008).
- Yao, Y., Zhang, J. J., Xue, L. G., Huang, T. & Yu, A. S. Carbon-coated SiO<sub>2</sub> nanoparticles as anode material for lithium ion batteries. *J. Power Sources* **196**, 10240–10243 (2011).
- Sasidharan, M., Liu, D., Gunawardhana, N. D., Yoshio, M. & Nakashima, K. Synthesis, characterization and application for lithium-ion rechargeable batteries of hollow silica nanospheres. *J. Mater. Chem.* **21**, 13881–13888 (2011).
- Chang, W. S. *et al.* Quartz (SiO<sub>2</sub>): a new energy storage anode material for Li-ion batteries. *Energy Environ. Sci.* **5**, 6895–6899 (2012).
- Lou, X. W., Archer, L. A. & Yang, Z. C. Hollow Micro-/Nanostructures: Synthesis and Applications. *Adv. Mater.* **20**, 3987–4019 (2008).
- Zhang, Q., Wang, W. S., Goebel, J. & Yin, Y. D. Self-templated synthesis of hollow nanostructures. *Nano Today* **4**, 494–507 (2009).
- Hu, J., Chen, M., Fang, X. & Wu, L. Fabrication and application of inorganic hollow spheres. *Chem. Soc. Rev.* **40**, 5472–5491 (2011).
- Chen, D. & Ye, J. H. Hierarchical WO<sub>3</sub> hollow shells: dendrite, sphere, dumbbell, and their photocatalytic properties. *Adv. Funct. Mater.* **18**, 1922–1928 (2008).
- Lai, X. Y., Halpernt, J. E. & Wang, D. Recent advances in micro-/nano-structured hollow spheres for energy applications: From simple to complex systems. *Energy Environ. Sci.* **5**, 5604–5618 (2012).
- Wang, B., Wu, H., Yu, L., Xu, R., Lim, T.-T. & (David) Lou, X. W. Template-free Formation of Uniform Urchin-like  $\alpha$ -FeOOH Hollow Spheres with Superior Capability for Water Treatment. *Adv. Mater.* **24**, 1111–1116 (2012).
- Cheng, K. & Sun, S. H. Recent advances in syntheses and therapeutic applications of multifunctional porous hollow nanoparticles. *Nano Today* **5**, 183–196 (2010).
- Li, X. L., Lou, T. J., Sun, X. M. & Li, Y. D. Highly sensitive WO<sub>3</sub> hollow-sphere gas sensors. *Inorg. Chem.* **43**, 5442–5449 (2004).
- Wang, Z., Zhou, L. & (David) Lou, X. W. Metal oxide hollow nanostructures for lithium-ion batteries. *Adv. Mater.* **24**, 1903–1911 (2012).
- Tang, K. *et al.* Hollow carbon nanospheres with a high rate capability for lithium-based batteries. *ChemSusChem* **5**, 400–403 (2012).
- Wang, B., Chen, J. S., Wu, H. B., Wang, Z. Y. & (David) Lou, X. W. Quasiemulsion-templated formation of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> hollow spheres with enhanced lithium storage properties. *J. Am. Chem. Soc.* **133**, 17146–17148 (2011).
- Wang, Z. & (David) Lou, X. W. TiO<sub>2</sub> nanocages: fast synthesis, interior functionalization and improved lithium storage properties. *Adv. Mater.* **24**, 4124–4129 (2012).
- Yao, Y. *et al.* Interconnected silicon hollow nanospheres for lithium-ion battery anodes with long cycle life. *Nano Lett.* **11**, 2949–2954 (2011).
- Lou, X. W., Deng, D., Lee, J. Y. & Archer, L. A. Thermal formation of mesoporous single-crystal Co<sub>3</sub>O<sub>4</sub> nano-needles and their lithium storage properties. *J. Mater. Chem.* **18**, 4397–4401 (2008).
- Zhu, J. X. *et al.* Cobalt oxide nanowall arrays on reduced graphene oxide sheets with controlled phase, grain size, and porosity for Li-ion battery electrodes. *J. Phys. Chem. C* **115**, 8400–8406 (2011).
- Hu, L. *et al.* Fabrication based on the kirkendall effect of Co<sub>3</sub>O<sub>4</sub> porous nanocages with extraordinarily high capacity for lithium storage. *Chem. Eur. J.* **18**, 8971–8977 (2012).
- Hu, L. *et al.* Foamlite porous spinel Mn<sub>x</sub>Co<sub>3-x</sub>O<sub>4</sub> material derived from Mn<sub>3</sub>[Co(CN)<sub>6</sub>]<sub>2</sub>nH<sub>2</sub>O nanocubes: a highly efficient anode material for lithium batteries. *Chem. Eur. J.* **18**, 15049–15056 (2012).
- Hu, L. *et al.* CoMn<sub>2</sub>O<sub>4</sub> Spinel Hierarchical Microspheres Assembled with Porous Nanosheets as Stable Anodes for Lithium-ion Batteries. *Sci. Rep.* **2**, 986. DOI:10.1038/srep00986 (2012).
- Yan, N. *et al.* Co<sub>3</sub>O<sub>4</sub> nanocages for high-performance anode material in lithium-ion batteries. *J. Phys. Chem. C* **116**, 7227–7235 (2012).
- Yan, N. *et al.* High catalytic activity for CO oxidation of Co<sub>3</sub>O<sub>4</sub> nanoparticles in SiO<sub>2</sub> nanocapsules. *J. Mater. Chem. A* **1**, 637–643 (2013).
- Wang, X. *et al.* Synthesis and lithium storage properties of Co<sub>3</sub>O<sub>4</sub> nanosheet-assembled multishelled hollow spheres. *Adv. Funct. Mater.* **20**, 1680–1686 (2010).
- Hu, L., Zhang, P., Chen, Q. W., Mei, J. Y. & Yan, N. Room-temperature synthesis of Prussian blue analogue Co<sub>3</sub>[Co(CN)<sub>6</sub>]<sub>2</sub> porous nanostructures and their CO<sub>2</sub> storage properties. *RSC Advances* **1**, 1574–1578 (2011).

## Acknowledgments

This work was supported by the National Natural Science Foundation (NSFC, U1232211, 21071137) and Foundation of National Science Base (20772188).

## Author contributions

Q.W. Chen and N.Y. designed the research, analysed data and wrote the paper. N.Y. and F.W. carried out the electrochemical and physical measurements. Z.H., Y.L., Y.W. and L.H. performed electrochemical measurements and other characterization.

## Additional information

Supplementary information accompanies this paper at <http://www.nature.com/scientificreports>

**Competing financial interests:** The authors declare no competing financial interests.

**License:** This work is licensed under a Creative Commons

Attribution-NonCommercial-NoDerivs 3.0 Unported License. To view a copy of this license, visit <http://creativecommons.org/licenses/by-nc-nd/3.0/>

**How to cite this article:** Yan, N. *et al.* Hollow Porous SiO<sub>2</sub> Nanocubes Towards High-performance Anodes for Lithium-ion Batteries. *Sci. Rep.* **3**, 1568; DOI:10.1038/srep01568 (2013).