Synthesis and Evaluation in Monkey of [18F]4-Fluoro-*N*-methyl-*N*-(4-(6- (methylamino)pyrimidin-4-yl)thiazol-2-yl)benzamide ([18F]FIMX), a Promising Radioligand for PET Imaging of Brain Metabotropic Glutamate Receptor 1 (mGluR1)

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Abstract

We sought to develop a PET radioligand that would be useful for imaging human brain metabotropic subtype 1 receptors (mGluR1) in neuropsychiatric disorders and in drug development. 4-Fluoro-*N*-methyl-*N*-(4-(6-(methylamino)pyrimidin-4-yl)thiazol-2-yl)benzamide (FIMX, **11**) was identified as having favorable properties for development as a PET radioligand. We developed a method for preparing [18F]**11** in useful radiochemical yield and in high specific activity from [18F]fluoride ion and an *N*-Boc-protected (phenyl)aryliodonium salt precursor (**15**). In baseline experiments in rhesus monkey, [18F]**11** gave high brain radioactivity uptake reflecting the expected distribution of mGluR1 with notably high uptake in cerebellum which became 47% lower by 120 min after radioligand injection. Pharmacological challenges demonstrated a very high proportion of the radioactivity in monkey brain to be bound specifically and reversibly to mGluR1. [18F]**11** is concluded to be an effective PET radioligand for imaging mGluR1 in monkey brain and therefore merits further evaluation in human subjects.

INTRODUCTION

Glutamate is a major brain excitatory neurotransmitter that acts on a wide range of receptors that are categorized as either metabotropic (mGluR) or ionotropic (iGluR).[1] Eight subtypes are recognized for mGluR and they fall into three groups based on their amino acid sequences and pharmacology.[2,3] mGluR1, along with the mGluR5 subtype, belong to Group I, and in human brain are most abundant in cerebellum, hypothalamus, thalamus, basal ganglia, and hippocampus.[4] They have been implicated in several neuropsychiatric disorders, including pain, cerebellar ataxia, extrapyramidal motor dysfunction, fear, anxiety, mood disorders, excitotoxicity, epilepsy, and schizophrenia.[5–7] Consequently, mGluR1 are considered a target for drug development.[8–10] A means to image and quantify human brain mGluR1 with PET would be valuable for better understanding the role of mGluR1 in neuropsychiatric disorders, and also for developing drugs intended to target these receptors.

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However, unlike for human brain mGluR5,[11,12] satisfactory radioligands for quantifying human brain mGluR1 with PET are not yet established. Our ultimate goal is to develop such a radioligand.

Candidate ligands for PET imaging of brain receptors should present a variety of features, among which are importantly high affinity, high selectivity, moderate lipophilicity, and amenability to labeling with a positron-emitter, usually carbon-11 ($t_{1/2}$ = 20.4 min) or fluorine-18 ($t_{1/2}$ = 109.7 min).[13–16] Previous efforts to develop a suitable mGluR1 PET radioligand have explored several candidates among a variety of structural classes.[17–30] Some of these have been evaluated in rodents only. A few are reported to have been evaluated in primates, namely [11C]JNJ-16567083 ([11C]1), [18F]2, [11C]MMTP ([11C]3), [18F]MK-1312 ([18F]4), [18F]FPIT ([18F]5), [11C]LY2428703 ([11C]6), [18F]FITM ([18F]7) and [11C]8 (Figure 1). Only one of these, [11C]6, is known to have been further evaluated in human. Although [11C]6 showed promising imaging characteristics in rat[28], this radioligand failed to give a receptor-specific signal in monkey or human subjects, primarily because of significantly lower effective binding potential (V_S) for human mGluR1 (0.0161) than for rat mGluR1 (0.683).[30] V_S is defined as $f_P \times B_{max}/K_D$, and although mGluR1 receptor density (B_{max}) in human is similar to that in rat and higher than that in monkey,[22,31] the plasma free fraction (f_P) and affinity ($1/K_D$) of 6 are each substantially lower for human than for either rat or monkey. Among other radioligands evaluated in monkey, [18F]7 appears to have been one of the most promising, as it displays high affinity (IC_{50} = 5.1 nM) and selectivity for binding to mGluR1, and moderate radioactivity uptake in monkey brain with high mGluR1-specific signal. Nevertheless, the reported radiosynthesis of [18F]7[23] requires heating of a base-sensitive nitro precursor at 180 °C and is known to be challenging.[24] Moreover, washout of radioactivity from rat or monkey brain after intravenous administration of [18F]7 is quite slow and may hinder accurate quantification of mGluR1.[23,26] A radioligand with faster brain kinetics in monkey is desirable.

The N-methyl analog of 7, which we dub FIMX (11) (Figure 2), has been reported to have threefold higher human mGluR1 affinity (IC_{50} = 1.8 nM), to retain high selectivity for binding to mGuR1 versus binding to mGluR5 in vitro;[32] 11 is also metabolized more extensively than 7 in human liver microsomes,[32] which might also promote faster decrease of non-specific binding in brain. Moreover, we expected 11, having an N-methyl group in place of an N-isopropyl group, to have lower lipophilicity than 7. In view of these properties, we considered that labeling 11 with carbon-11 or fluorine-18 might provide an mGluR1 PET radioligand having improved features over [18F]7, including higher plasma free fraction, higher brain uptake, greater receptor-specific signal and faster brain kinetics.[13–16,33] Here we report our development of a method for preparing [18F]11 in useful radiochemical yields, and an evaluation of this radioligand with PET, showing that [18F]11 is effective for imaging monkey brain mGluR1 and therefore warrants further evaluation in human subjects.

RESULTS AND DISCUSSION

Chemistry

The structure of 11 presents three sites that were initially considered for well-known methods of labeling with a positron-emitter (Figure 2), namely either of the two N-methyl groups for labeling by methylation with [11C]iodomethane,[34] or the aryl fluoro substituent for labeling by aromatic nucleophilic substitution with [18F]fluoride ion.[35] Our initial attempts at labeling 11 by methylation of either the secondary desmethyl amido analog or the N-desmethyl pyrimidinyl-amino analog with [11C]iodomethane under basic conditions did not give satisfactory yields or product purities (data not shown). Therefore, we focused

on achieving the radiofluorination of **11**. We first tried conventional substitutions in nitro and bromo analogs with [^{18}F]fluoride ion, but no [^{18}F]**11** was formed, even under harsh conditions of high temperature and extended reaction times (data not shown). Our findings were consistent with the recognized difficulty of labeling the close analog **7** (Figure 1) by reaction of a nitro precursor with [^{18}F]fluoride ion.[23,24] The difficulty of this process for preparing [^{18}F]**7** or [^{18}F]**11** may be ascribed to the presence of only a weak electron-withdrawing *para-N*-methylamido group on the ring to be labeled with fluorine-18.[35]

We and others have studied the radiofluorination of diaryliodonium salts extensively,[36–40] and have shown that this methodology enables introduction of cyclotron-produced no-carrier-added [^{18}F]fluoride ion into aryl rings. Relatively few structurally complex radioligands have yet been prepared with this methodology.[41–43] Nonetheless, we decided to explore this method for labeling **11**, because of its notable success in labeling both electron-rich and electron-deficient arenes.[36–40] We considered that the free amino group in **11** would need to be protected during synthesis of an iodonium salt precursor, and possibly during its radiofluorination to avoid detrimental interactions of the amino group with [^{18}F]fluoride ion. We chose Boc as a protecting group, as this can be removed quite quickly in radiosyntheses with fluorine-18, usually under acidic conditions.[44] Treatment of trialkylarylstannanes with Koser's reagent (hydroxy(tosyloxy)iodobenzene) has been shown to be an effective method for producing functionalized diaryliodonium salts,[39–43,45,46] and we considered this method for generating a desirable precursor. From this method, the diaryliodonium salt would have phenyl as one of the ring partners and tosylate as counterion. Based on experimental[39,40] and theoretical studies[47,48] on the aryl ring preference in the radiofluorination of diaryliodonium salts, we expected that radiofluorination would occur not at the phenyl ring but at the desired more electron-deficient ring. Moreover, the weakly nucleophilic tosylate ion, is well tolerated in the radiofluorination of diaryliodonium salts.[39,40,42]

The target precursor, (4-((4-(6-(*tert*-butoxycarbonyl(methyl)amino)pyrimidin-4-yl)thiazol-2-yl)(methyl)carbamoyl)phenyl)(phenyl)iodonium tosylate; **15**), was successfully prepared in five steps from commercially available 4-(6-chloropyrimidin-4-yl)-*N*-methylthiazol-2-amine (Scheme 1). Thus, acylation of this starting material with 4-bromobenzoyl chloride gave **10**, as previously reported.[29] Subsequent amination of **10** gave **12** in quantitative yield, and then treatment of **12** with (Boc)$_2$O in THF gave **13**, also in excellent yield (96%). Treatment of **13** with (Bu$_3$Sn)$_2$ in the presence of *tetrakis*(triphenylphosphine)palladium(0) gave the tributylstannyl compound **14** in moderate yield (40%). Treatment of **14** with Koser's reagent for 4 days at room temperature then gave the desired precursor **15** in 10 to 30% yields.

Here, we also synthesized **11** for use as a reference compound in chromatography and for more extensive pharmacological screening. This synthesis was achieved through acylation of 4-(6-chloropyrimidin-4-yl)-*N*-methylthiazol-2-amine with *p*-fluorobenzoyl chloride and subsequent amination (Scheme 1), as has been described previously but without full details.[32]

Pharmacological screen of 11

Ligand **11**, has been reported[32] to have a high affinity for human mGluR1, with an *IC*$_{50}$ of 1.8 nM. We found **11** to have low affinity for a wide range of other mainly human receptors, transporters and binding sites, as represented by the following high K_i values: (2096 nM for mGluR5 rat brain, 2207 nM for 5-HT$_{2A}$, 2536 nM for DAT, 7900 nM for mGluR5, and > 10,000 nM for 5-HT$_{1A}$, 5-HT$_{1B}$, 5-HT$_{1D}$, 5-HT$_{1E}$, 5-HT$_{2A–2C}$, 5-HT$_3$, 5-HT$_{5A}$, 5-HT$_6$, 5-HT$_7$, α$_{1A}$, α$_{1B}$, α$_{1D}$, α$_{2A}$–α$_{2C}$, β$_1$–β$_3$, rat BZP site, D$_1$–D$_5$, DAT, DOR, GABA$_A$, H$_1$, H$_3$, KOR, M$_1$–M$_5$, MOR, NET, NMDA, SERT, TSPO, σ$_1$ and σ$_2$). Thus, **11** has excellent

mGluR1-selectivity, as required for a prospective PET mGluR1 radioligand. Moreover, **11** was found to be an antagonist at both mGluR1 and mGluR5 when tested for stimulation of phosphoinositide hydrolysis[49] using cloned rat receptors at a concentration of 10 μM.

Radiochemistry

Polar and aprotic solvents, such as acetonitrile and DMF, have been used successfully for the radiofluorination of diaryliodonium salts.[38–43] We attempted the synthesis of [18F]**11** by treating **15** with cyclotron-produced [18F]fluoride ion in either of these solvents, and also in the higher boiling polar aprotic solvent DMSO. Reactions were conducted in the presence of cryptand (K 2.2.2), K_2CO_3, and also in most cases the free radical scavenger TEMPO (2,2,2-tetramethylpiperidine 1-oxyl), under various conditions with either thermal or microwave heating (Table 1). We expected that such reactions would produce the *N*-Boc-protected compound [18F]**16** that would then need to be deprotected under acidic conditions to give [18F]**11**. TEMPO was often included because it has been shown to enhance yields in the radiofluorination of many diaryliodonium salts, presumably by hindering their free-radical decompositions.[50] We found that TEMPO improved the incorporation of [18F]fluoride ion from 26 to 42% for reactions of **15** under thermal conditions (100 °C bath temperature, 5 min) in DMF (Table 1, entries 1 and 2). The dominant radioactive product from these reactions was very lipophilic and was presumed to be the expected intermediate [18F]**16** (Scheme 2). In the presence of TEMPO, 3% of the initial fluorine-18 was incorporated into [18F]**11**, showing that some loss of the *N*-Boc protecting group had occurred. A microwave–promoted reaction, conducted over the temperature range 60–140 °C for 2 min in DMF, gave a very similar yield of [18F]**16** to that from thermal conditions (100 °C for 5 min), but also increased the production of the desired [18F]**11** to 11% (Table 1, entry 3). A microwave-promoted reaction in MeCN over the temperature range 61–113 °C for 2.5 min gave 30% incorporation of [18F]fluoride ion, but solely into [18F]**16** (Table 1, entry 4). When using DMSO under microwave conditions, 49% of the [18F]fluoride ion was incorporated into organic products, specifically 9% into [18F]**16** and 40% into the desired [18F]**11** (Table 1, entry 5). Thus, DMF and DMSO gave similar incorporations of [18F]fluoride ion, but in DMSO the ratio of radioactive products was reversed in favor of the desired product [18F]**11** over the intermediate [18F]**16**. The effectiveness of the radiofluorination of **15** in DMSO was unexpected in view of reports of low yields for the radiofluorination of some other diaryliodonium salts in DMSO.[38,43] Increase of microwave reaction time in DMSO to 4 min (2 cycles of 2 min) reduced the yields of both [18F]**16** and [18F]**11** (Table 1, entry 6). Therefore, we initially selected DMSO as solvent and microwave heating for 2 min for the production of [18F]**11** (Table 1, entry 7). Subsequently, we found that microwave irradiation for 2.5 min gave appreciably higher incorporations of [18F]fluoride ion into [18F]**11** (38%; Table 1, entry 8), and these conditions then became standard for the production of [18F]**11** for PET experiments. With these reaction conditions, followed by purification with single-pass reversed phase HPLC (see page S4 in Supporting Information), [18F]**11** was obtained in useful radiochemical yield (20% decay-corrected), high radiochemical purity (96–100%) free of significant chemical impurities, and with specific activities of 2.84 ± 2.2 Ci/μmol (*n* = 7). Formulations of [18F]**11** in sterile medium for injection were radiochemically stable for at least 4 hours.

The discovery that addition of acid was unnecessary for deprotection of [18F]**16** to [18F]**11** in DMSO under the preferred microwave conditions greatly simplified the production of [18F]**11** in our upgraded Synthia[51,52] apparatus. We reasoned that deprotection occurred through pyrolysis, and that this occurred more readily in DMSO than in acetonitrile or DMF under microwave conditions because the reaction mixture reached a higher temperature. We confirmed that exposure of neat solvents in the reactor to the microwave field used in the radiochemistry (90 W for 2.5 min), increased solvent temperatures at different rates such

that their terminal temperatures were near their boiling points (189, 152 and 82 °C for DMSO, DMF and MeCN, respectively) (see page S5 in Supporting Information). We also observed decomposition of the precursor **15** at a temperature (180 °C) close to the boiling point of DMSO during an attempt to measure its melting point, consistent with likely loss of the *N*-Boc group with evolution of carbon dioxide.

Lipophilicities of 7 and 11

The *cLogD* values of **7** and **11** were calculated to be 2.77 and 2.25, respectively. The *LogD* of [^{18}F]**11** was measured to be 2.52 ± 0.04 ($n = 6$) which is within the desired range (2.0–3.0) for favorable radioligand properties, such as ability to pass the blood-brain barrier without consequent high non-specific binding, and without the generation of lipophilic radiometabolites in periphery or brain.[13–16]

PET Experiments in Monkey

Injection of [^{18}F]**11** into a rhesus monkey at baseline resulted in high brain radioactivity uptake. Regional peak uptakes were consistent with known mGluR1 density; maximal uptakes were highest in receptor-rich cerebellum (5.3 SUV at 12 min), moderate in thalamus (2.9 SUV), frontal cortex (2.7 SUV), hippocampus (2.5 SUV), putamen (2.5 SUV) and anterior cingulate (2.4 SUV), and lower in the rest of brain (Figure 3, panel A). Peak radioactivity uptakes in all regions were followed by a steady decrease in radioactivity level, as exemplified by receptor-rich cerebellum which decreased by 37% to 3.32 SUV at 90 min after injection, and by 47% to 2.8 SUV at the end of the 2-h scan. This decrease is approximately twice that reported previously for [^{18}F]**7**[26], which was 17% at 90 min. In another experiment in the same monkey, in which the selective mGluR1 antagonist, JNJ-16259685[53] (**17** 3,4-dihydro-2*H*-pyrano[2,3-*b*]quinolin-7-yl)-(*cis*-4-methoxycyclohexyl)-methanone; 3 mg/kg), was administered intravenously at 5 min before the injection of [^{18}F]**11**, all regional time-activity curves were almost indistinguishable, with each showing a fast decline from a quick peak radioactivity level (Figure 3, panel B). The distribution of radioactivity across brain became low and uniform (Figure 4). This experiment indicated that a high level of brain radioactivity in the baseline experiment was due to specific binding to mGluR1 receptors. In an experiment in a second monkey, **17** (3 mg/kg) was administered intravenously at 30 min after administration of [^{18}F]**11**, and this caused a rapid decrease in radioactivity at all mGluR1-containing regions, thereby confirming the reversibility of radioligand specific binding (Figure 3, panel C). In an experiment in a third monkey, the mGluR5-selective ligand, 3-((2-methyl-4-thiazolyl)ethynyl)pyridine (MTEP,**18**) was given at 30 min after administration of [^{18}F]**11**, but this caused no change in the washout kinetics from any brain region (Figure 3, panel D); essentially, the data obtained were very similar to that in the baseline experiment in a different monkey. This experiment confirmed the specificity of [^{18}F]**11** for binding to mGluR1 versus mGluR5 in monkey brain, as expected from the in vitro binding data determined for cloned human receptors.[32] No significant radioactivity uptake occurred in skull in any of the experiments, and radiodefluorination was therefore negligible (Figure 4)

In Vitro Stability in Whole Blood and Plasma, and Plasma Free Fraction

[^{18}F]**11** was stable *in vitro* at room temperature for at least 30 min in monkey whole blood (98.1% unchanged) and plasma (98.9% unchanged). The plasma free fraction (f_p) of [^{18}F]**11** for rhesus monkey was 0.0123 ± 0.0001 ($n = 3$). The f_p value for human (0.0114 ± 0.0003, $n = 3$) was very similar and therefore is not expected to adversely affect the effective binding potential that might be obtained in PET imaging of human mGluR1 with this radioligand. These f_p values are as would be expected for a compound with this measured *LogD* value.[33]

Emergence of Radiometabolites in Plasma

After intravenous injection of [^{18}F]**11** into monkey, radioactivity decreased rapidly in whole blood (Figure 5). Radioactivity concentrations in venous plasma were higher than in whole blood throughout the scanning period in accord with high binding to plasma proteins. HPLC analysis of venous plasma showed that [^{18}F]**11** represented 43 and 31% of total radioactivity at 12 and 31 min respectively. Thereafter, until the end of the 2-h scan, there was little further change in the percentage of radioactivity in plasma represented by [^{18}F]**11**. At least five radiometabolites ([^{18}F]**A**–[^{18}F]**E**) were detected in plasma at 60 min after radioligand injection, and these were all less lipophilic than [^{18}F]**11**, as judged by their shorter retention times in reversed phase HPLC (Figure 6). [^{18}F]**A**–[^{18}F]**C** were not well resolved from each other, but all were resolved from [^{18}F]**11**. The distribution of radioactivity in plasma at this time-point was estimated to be: [^{18}F]**A**,19%; [^{18}F]**B**, 23%; [^{18}F]**C**, 10%; [^{18}F]**D**, 1%; [^{18}F]**E** 21%; and [^{18}F]**11**, 26%. Radiometabolites were not chemically identified but their lower lipophilicities relative to [^{18}F]**11** are expected to mitigate against significant brain entry that might contaminate receptor-specific signal. In this regard, the time-activity curves for monkey brain regions following intravenous injection of [^{18}F]**11** show continuous decline throughout the scanning period (Figure 3) and provide no evidence of significant ingress of radiometabolites.

CONCLUSIONS

The highly selective mGluR1 radioligand [^{18}F]**11** may be produced from [^{18}F]fluoride ion and the *N*-Boc-protected diaryliodonium salt precursor **15** in useful radiochemical yield. Intravenously injected [^{18}F]**11** gave high radioactivity uptake in rhesus monkey brain and a large proportion of this radioactivity was specifically and reversibly bound to mGluR1 receptors. [^{18}F]**11** appears to give much faster washout kinetics than the previously reported [^{18}F]**7**. Thus, [^{18}F]**11** is an effective radioligand for imaging monkey brain with PET and therefore merits evaluation in human subjects.

EXPERIMENTAL

Materials

4-(6-Chloropyrimidin-4-yl)-*N*-methylthiazol-2-amine was purchased from Aquila Pharmatech LLC (Waterville, OH). The blocking agents **17** and **18** were purchased from Tocris Bioscience (Bristol, U.K.) and EMD Millipore (Billerica, MA), respectively. Other chemicals were purchased from Sigma-Aldrich Chemical Co. (Milwaukee, WI) and used as received.

General Methods

^{1}H (400.13 MHz), ^{13}C (100.62 MHz), and ^{19}F (376.46 MHz) NMR spectra were recorded at room temperature on an Avance-400 spectrometer (Bruker, Billerica, MA). Chemical shifts are reported in δ units (ppm) downfield relative to the chemical shift for TMS. Abbreviations s, d, t, and bs denote singlet, doublet, triplet, and broad singlet, respectively. TLC was performed on silica gel layers (0.2 mm with fluorescent indicator; Polygram SIL G/UV254; Grace Davison Discovery Sciences; Deerfield, IL); compounds were visualized under UV light (λ = 254 nm).

HRMS data were acquired at the Mass Spectrometry Laboratory, University of Illinois at Urbana-Champaign (Urbana, IL), under electron ionization conditions using a double-focusing high-resolution mass spectrometer (Micromass; Waters, Milford, MA). Synthesized compounds were analyzed with LC-MS on an LCQ Deca instrument (Thermo Fisher Scientific Corp.; Waltham, MA). Gradient or isocratic LC was performed with binary

solvents (A/B, 150 μL/min) composed of water-methanol-acetic acid (90: 10: 0.5 by vol.) (A) and methanol-acetic acid (100: 0.5, v/v) (B) on a Luna C18 column (3 μm, 50 mm × 2 mm; Phenomenex; Torrance, CA). For the analysis of compound **14**, no LC column was used. Following electrospray ionization of the effluent, ions m/z 150–750 were acquired.

Melting points were measured with a Mel-Temp manual apparatus (Electrothermal, Thermo Fisher Scientific Corp.).

γ-Radioactivity from ^{18}F was measured with a calibrated dose calibrator (Atomlab 300, Biodex Medical Systems, Shirley, NY) or a γ-counter (Wizard 3″, 1480 automatic γ-counter; PerkinElmer; Waltham, MA). Radioactivity measurements were corrected for physical decay. All radiochemistry was performed in a lead-shielded hot-cell for personnel protection from radiation.

Radioactive products were separated by HPLC on a Luna C18 column (5 μm, 10 × 250 mm; Phenomenex) eluted with 10 mM $HCOONH_4$-MeOH at the stated compositions and flow rates. Eluates were monitored for radioactivity with a pin-diode detector (Bioscan Inc.; Washington, DC) and for UV absorbance at 230 nm with a System Gold 166 detector (Beckman Coulter Inc.; Indianapolis, IN).

The purity of compound **11** was assessed to be > 98% by reversed phase HPLC on a Luna C18 column (10 μm, 4.6 × 250 mm; Phenomenex) eluted with 70% A (0.1% aq.TFA)-30% B (MeCN) at 2 mL/min. [^{18}F]**11** was analyzed in the same manner. Eluates were monitored for UV absorbance at 230 nm (System Gold 166 detector, Beckman) and also when applicable for radioactivity (pin-diode detector, Bioscan). Samples were injected alone and then co-injected with the reference nonradioactive compound to check for co-elution. RCYs were calculated for labeled products isolated with HPLC.

Grouped quantitative data are expressed as mean ± SD.

Chemistry

N-(4-(6-Chloropyrimidin-4-yl)thiazol-2-yl)-4-fluoro-N-methylbenzamide (9)—4-Fluorobenzoyl chloride (232 mg; 1.47 mmol) was added to a suspension of 4-(6-chloropyrimidin-4-yl)-*N*-methylthiazol-2-amine (222 mg, 0.98 mmol) in toluene (5 mL) plus Et_3N (594 mg, 5.88 mmol) under Ar. The mixture was stirred at 100 °C overnight, quenched with water, and finally extracted with CH_2Cl_2. The organic layer was dried over Na_2SO_4 and evaporated to remove solvent. Silica gel chromatography (CH_2Cl_2/Et_3N, 1000: 1 v/v; then CH_2Cl_2/EtOAc, 4: 1 v/v) of the residue gave **9** as a light yellow solid (320 mg, 94%). Mp, 212–213 °C. ^{1}H NMR ($CDCl_3$): δ 3.77 (3 H, s), 7.20–7.24 (2 H, m), 7.62–7.65 (2 H, m), 8.04 (1 H, d, $J = 0.8$ Hz), 8.12 (1 H, s), 8.94 (1 H, d, $J = 1.2$ Hz). ^{13}C NMR ($CDCl_3$): δ 38.61, 115.91, 116.13, 117.37, 118.82, 130.04, 130.07, 130.17, 130.26, 146.14, 158.71, 160.42, 160.82, 162.25, 163.01, 165.53, 169.66. ^{19}F NMR ((CD_3)$_2$SO): δ –107.25. LC-MS: m/z [M+H]$^+$, 349.1. HRMS: calcd for $C_{15}H_{11}N_4OFSCl$ (M$^+$ + H), 349.0326; found, 349.0328.

4-Fluoro-N-methyl-N-(4-(6-(methylamino)pyrimidin-4-yl)thiazol-2-yl)benzamide (11)—A mixture of **9** (400 mg, 1.2 mmol), K_2CO_3 (330 mg, 2.4 mmol), $MeNH_2$ solution in ethanol (33%; 2.51 mL) in 1,4-dioxane (7 mL) was stirred at 80 °C for 1.5 h until TLC showed all starting material had reacted. The mixture was cooled to room temperature, quenched with water, and extracted four times with EtOAc. The organic layer was dried over $MgSO_4$ and the solvent was removed under reduced pressure. The residue was redissolved in MeOH, precipitated with EtOAc followed by hexane, and then filtered to provide an almost white solid, which upon silica gel chromatography (CH_2Cl_2/MeOH, 20: 1

v/v) gave **11** as a white solid (98 mg, 29%). Mp, 187–189 °C. ^{1}H NMR ((CD$_3$)$_2$SO): δ 2.85 (3 H, d, J = 4.4 Hz), 3.64 (3 H, s), 7.12 (1 H, bs), 7.37–7.42 (2 H, m), 7.54 (1 H, bs), 7.77– 7.81 (2 H, m), 7.99 (1 H, s), 8.45 (1 H, s). ^{13}C NMR ((CD$_3$)$_2$SO): δ 27.13, 38.12, 115.48, 115.70, 130.39, 130.48, 130.78, 130.81, 147.43, 158.33, 159.84, 162.02, 163.45, 164.49, 169.11. ^{19}F NMR ((CD$_3$)$_2$SO): δ –109.04. LC-MS: m/z [M+H]$^+$, 344.2. HRMS: calcd for C$_{16}$H$_{15}$N$_5$OFS (M$^+$ + H), 344.0981; found, 344.0979.

4-Bromo-N-methyl-N-(4-(6-(methylamino)pyrimidin-4-yl)thiazol-2-yl)benzamide (12)

A mixture of **10**[29] (40 mg, 98 μmol), K$_2$CO$_3$ (27 mg, 197 μmol) and MeNH$_2$ solution in ethanol (33%; 0.35 mL) in 1,4-dioxane (3 mL) was stirred at 80 °C for 5 h. The mixture was then cooled to room temperature, quenched with water, and extracted three times with EtOAc. The organic layers were dried over MgSO$_4$ and solvent was removed under reduced pressure. Silica gel chromatography (CH$_2$Cl$_2$/MeOH, 15: 1 v/v) of the residue gave **12** as a white solid (40 mg, 100%). Mp, 218–220 °C. ^{1}H NMR ((CD$_3$)$_2$SO): δ 2.85 (3 H, d, J = 4.8 Hz), 3.62 (3 H, s), 7.12 (1 H, bs), 7.54 (1 H, bs), 7.64–7.67 (1 H, m), 7.75–7.78 (2 H, m), 7.99 (1 H, s), 8.45 (1 H, s). ^{13}C NMR ((CD$_3$)$_2$SO): δ 38.00, 115.62, 124.38, 129.73, 131.56, 133.53, 147.41, 159.71, 169.10. LC-MS: m/z [M+H]$^+$, 404.2. HRMS: calcd for C$_{16}$H$_{15}$N$_5$OSBr (M$^+$ + H), 404.0181; found, 404.0185.

tert-Butyl-6-(2-(4-bromo-N-methylbenzamido)thiazol-4-yl)pyrimidin-4-yl(methyl)carbamate (13)

A mixture of **12** (500 mg, 1.98 mmol), DMAP (890 mg, 9.9 mmol), and (Boc)$_2$O (1.0 g, 6 mmol) in THF (30 mL) was stirred at 70 °C for 1 h until TLC showed all starting material had reacted. The solvent was removed under reduced pressure to give crude product that was then diluted with water and extracted with EtOAc. The organic layer was dried with MgSO$_4$ and evaporated to dryness. Silica gel chromatography (hexane/EtOAc, 4: 1 v/v) of the residue gave **13** as a white solid (600 mg, 96%). Mp, 176– 178 °C. ^{1}H NMR (CDCl$_3$): δ 1.59 (9 H, s), 3.49 (3 H, s), 3.75 (3 H, s), 7.46–7.49 (2 H, m), 7.64–7.67 (2 H, m), 8.01 (1 H, s), 8.55 (1 H, d, J = 1.2 Hz), 8.90 (1 H, d, J = 1.2 Hz). ^{13}C NMR (CDCl$_3$): δ 28.28, 33.31, 38.51, 82.56, 109.25, 116.82, 125.70, 129.28, 132.01, 133.10, 147.94, 153.61, 157.60, 158.71, 160.32, 161.89, 169.51. LC-MS: m/z [M+H]$^+$, 503.9. HRMS: calcd for C$_{21}$H$_{23}$N$_5$O$_3$SBr (M$^+$ + H), 504.0705; found, 504.0707.

tert-Butyl-methyl(6-(2-(N-methyl-4-(tributylstannyl)benzamido)thiazol-4-yl)pyrimidin-4-yl)carbamate (14)

Bu$_6$Sn$_2$ (633 mg, 1.09 mmol) and Pd(PPh$_3$)$_4$ (100 mg, 0.086 mmol) were added to a solution of **13** (500 mg, 0.99 mmol) in 1,4-dioxane (15 mL). The mixture was degassed for 30 min, heated at 85 °C for 5.5 h. The solvent dioxane was then removed under reduced pressure. Silica gel chromatography (hexane/EtOAc, 20: 1, then 6: 1 v/v) of the mixture then gave **14** as a colorless oil (280 mg, 40%). ^{1}H NMR (CDCl$_3$): δ 0.90 (9 H, t, J = 7.2 Hz), 1.09–1.13 (6 H, m), 1.32–1.37 (6 H, m), 1.53–1.59 (15 H, m), 3.49 (3 H, s), 3.78 (3 H, s), 7.50–7.52 (2 H, m), 7.59–7.61 (2 H, m), 8.00 (1 H, s), 8.55 (1 H, d, J = 1.2 Hz), 8.91 (1 H, d, J = 1.2 Hz). ^{13}C NMR (CDCl$_3$): δ 9.70, 13.67, 27.34, 28.28, 29.04, 33.29, 38.59, 82.54, 109.30, 116.66, 126.63, 133.57, 136.55, 147.13, 147.81, 153.61, 157.59, 158.84, 160.61, 161.89, 170.81. LC-MS: m/z [M+H]$^+$, 716.0. HRMS: calcd for C$_{33}$H$_{50}$N$_5$O$_3$SSn (M$^+$ + H), 716.2656; found, 716.2665.

(4-((4-(6-(tert-Butoxycarbonyl(methyl)amino)pyrimidin-4-yl)thiazol-2-yl) (methyl)carbamoyl)phenyl)(phenyl)iodonium tosylate (15)

Koser's reagent (28 mg, 70 μmol) was added to a solution of **14** (50 mg, 70 μmol) in CH$_2$Cl$_2$ (2 mL). The mixture was stirred under Ar for 4 d, and then CH$_2$Cl$_2$ was removed under reduced pressure. The residue was then dissolved in MeOH. Et$_2$O was added and the precipitate was filtered to give **15** as a white solid (12 mg, 21%). Mp, decomposed above 180°C. ^{1}H NMR ((CD$_3$)$_2$SO): δ 1.54 (9 H, s), 2.28 (3 H, s), 3.39 (3 H, s), 3.57 (3 H, s), 7.10–7.12 (2 H, d, J =

8 Hz), 7.46–7.48 (2 H, d, J = 8 Hz), 7.56–7.59 (2 H, t, J = 7.6 Hz), 7.69–7.73 (1 H, t, J = 7.6 Hz), 7.83–7.85 (2 H, d, J = 8.4 Hz), 8.22 (1 H, s), 8.31–8.33 (2 H, d, J = 7.6 Hz), 8.40–8.42 (2 H, d, J = 8.4 Hz), 8.48 (1 H, s), 8.93 (1 H, s). ^{13}C NMR ((CD$_3$)$_2$SO): δ 20.75, 27.75, 33.01, 37.96, 66.32, 82.45, 108.07, 116.60, 117.64, 118.45, 125.46, 128.00, 130.48, 131.86, 132.24, 135.26, 135.36, 137.52, 140.81, 145.76, 146.71, 152.87, 157.67, 157.98, 159.90, 161.26, 168.56. LC-MS: m/z [M+H]$^+$, 628.0. HRMS: calcd for $C_{27}H_{27}N_5O_3SI$ (M$^+$+H), 628.0879; found, 628.0880.

Comprehensive Screening of 11

Ligand **11** was screened for binding selectivity for mGluR1 versus a wide range of other mainly human brain binding sites, transporters and receptors by the National Institute of Mental Health (NIMH) Psychoactive Drug Screening Program (PDSP). The efficacy of **11** at mGluR1 and mGluR5 was also determined at 10 µM concentration. Detailed protocols can be found on the PDSP website: http://pdsp.med.unc.edu.

Radiochemistry

Radionuclide Production—No-carrier-added (NCA) [^{18}F]fluoride ion was produced with the ^{18}O(p,n)^{18}F reaction, by irradiating ^{18}O-enriched water (95 atom%; 1.8 mL) with a beam of protons (14.1 MeV; 20–25µA) from a PETtrace cyclotron (GE Medical Systems, Milwaukee, WI).

Preparation of [^{18}F]Fluoride Ion Reagent—[^{18}F]Fluoride ion reagent was prepared for reactions as follows. A glass V-vial (5 or 1 mL), equipped with a screw-on cap and liner (20/400 PTFE/silicone; Alltech Associates, Deerfield, IL), was loaded with an aliquot of a previously prepared solution (50 µL) of K$_2$CO$_3$ (10 mg) and K 2.2.2 (60 mg) in MeCN-H$_2$O (9: 1, v/v; 2 mL). NCA [^{18}F]fluoride ion (10–114 mCi) in [^{18}O]H$_2$O (15–600 µL) and then anhydrous MeCN (700 µL) were added to the vial. The solvent was evaporated off at 110 °C under a nitrogen stream (200 mL/min) vented at a reduced pressure. This azeotropic drying process was repeated three times.

Experimental Radiochemistry—Reactions were conducted by adding a solution of precursor **15** (1.5–1.9 mg) in MeCN, DMF or DMSO (0.5 mL) with or without TEMPO (0.6–2.2 mg) to the [^{18}F]fluoride ion reagent, which was then heated thermally (100 °C) for 5 min or with microwaves (90 W; 60–150 °C) for a specified time between 2 and 4 min. At the end of the reaction the mixture was cooled and analyzed by HPLC. This was performed either on a Gemini-NX C18 column (5 µm, 4.6 × 250 mm; Phenomenex) eluted at 2 mL/min with a mixture of 50 mM NH$_4$OAc (A) and MeOH (B) with B starting at 10%, increased to 80% over 6 min, kept at 80% for 6 min, increased to 100% over 1 min, and finally kept at 100% for 6 min, or on a Luna C18 column (5 µm, 10 × 250 mm; Phenomenex) eluted at 5 mL/min with a mixture of 10 mM HCOONH$_4$ (C) and MeOH (B) with B started at 10%, increased to 60% over 20 min, and finally held at 60% for 25 min. Incorporation radiochemical yields were calculated from the HPLC radiochromatograms, without decay-correction.

Production of NCA [^{18}F]11—Semi-automated radiosynthesis was conducted in an upgraded Synthia radiochemistry apparatus[51] that had also been adapted to use microwave irradiation for the labeling reaction[52]. A solution of precursor **15** (1.4–1.9 mg) and TEMPO (0.7–2.2 mg) in DMSO (500 µL) was added to a still warm (~ 80 °C) radioactive V-vial containing dried [^{18}F]fluoride ion reagent (135–260 mCi). The uncooled vial was transferred immediately to a microwave reactor (model 521; Resonance Instruments Inc., Skokie, IL) and heated (90 W, 2.5 min), giving an average final temperature of 179 °C. This reaction mixture was then cooled to rt, diluted with water (500 µL), and separated by HPLC on a

semi-preparative size HPLC column, as described under '*Experimental Radiochemistry*'. Within a TRACERlab $_{FX-FN}$ box (GE; Milwaukee, WI), the fraction containing [^{18}F]**11** (t_R = 33 min) was collected in a glass vial containing HPLC water (30 mL) and passed into a C18 Sep-pak (Waters Corp.) that had been activated by flushing first with ethanol (10 mL) and then water (10 mL). The [^{18}F]**11** was eluted from the Sep-pak with EtOH (1 mL) followed by saline for injection (2 mL) through a sterile filter (0.22 μm, Millipore MP; Waters Corp.) and into a sterile vial containing saline for injection (8 mL), with the vial vented through another sterile filter (0.22 μm; Millipore GV; Waters Corp.). The identity of [^{18}F]**11** (t_R = 6.8 min) was confirmed by analytical radio-HPLC on a Luna C18 column (10 μm, 4.6×250 mm, Phenomenex) eluted at 2 mL/min with a mixture (3: 7, v/v) of MeCN and *aq.* TFA (0.1% v/v), and also by LC-MS of associated carrier (m/z = 344 [M+1]$^{+}$). The radiochemical purity of [^{18}F]**11** was 96–100%. The radiochemical stability of the formulated dose was tested over 4 h at rt. The average decay-corrected radiochemical yield (RCY) of [^{18}F]**11** was $20 \pm 6.2\%$ (n = 7) from [^{18}F]fluoride ion. The average specific activity of [^{18}F]**11** was 2.84 ± 2.20 Ci/μmol (n = 7) at end of synthesis.

Calculation and Measurement of *LogD*

cLogD (at pH 7.4) values for **7** and **11** were computed with Pallas 3.7 software (CompuDrug; Bal Harbor, FL). The value for the distribution coefficient of [^{18}F]**11** between *n*-octanol and sodium phosphate buffer (0.15 M, pH 7.4) was determined as described previously.[33]

Monkey PET Experiments

Monkey experiments were performed in compliance with the animal care requirements of our institution. Three rhesus monkeys (*Macaca mulatta*, 13.3, 7.0 and 8.1 kg) were used to acquire four PET scans. In a baseline experiment, [^{18}F]**11** was injected intravenously into the monkey (13.3 kg) as a bolus. In a receptor preblock experiment in the same monkey on a separate day, the selective mGluR1 ligand **17** (3 mg/kg), was administered intravenously 5 min before [^{18}F]**11**. A challenge experiment was performed in a second monkey, in which **17** (3 mg/kg) was administered intravenously at 30 min after [^{18}F]**11** injection. In an experiment in a third monkey (8.1 kg) the selective mGluR5 ligand **18** (5 mg/kg) was administered intravenously at 30 min after injection of [^{18}F]**11**. The injected activities were 4.6–6.58 mCi, and the specific activities at time of injection were 1.67–4.18 Ci/μmol.

PET scans—PET images were acquired with a microPET Focus 220 scanner (Siemens Medical Solution; Knoxville, TN) for 120 min in 33 frames, with scan durations ranging from 30 s to 5 min. Anesthesia was initiated with ketamine (10 mg/kg, i.m.) and then maintained with 1.6% isoflurane and 98.4% O_2. The position of the head was fixed using a stereotaxic frame. Electrocardiogram, body temperature, heart and respiration rates were measured throughout the experiment. All PET images were corrected for attenuation and scatter.

Image analysis—Images were reconstructed using Fourier rebinning plus two-dimensional filtered back-projection. PET images were co-registered to a standardized monkey MRI template using SPM5 (Wellcome Trust Centre; London, UK). A set of 34 predefined brain regions of interest from the template were then applied to the co-registered PET image to obtain regional decay-corrected time–activity curves. Cerebellar grey matter, which is not included in the template, was delineated semi-automatically using isocontour regions of interest. Uptake of radioactivity in each region of interest was expressed in units of standardized uptake value, where SUV = [(% injected activity/cm^3) × body weight (g))]/100.

Analysis of radiometabolites in plasma

Venous blood samples were collected at 10, 30, 60, and 120 min after intravenous injection of [^{18}F]**11** (5.24 mCi; 1.4 nmol/kg) into one monkey (7.0 kg). Plasma was separated and analyzed with radio-HPLC on a Novapak C18 column (4 μm, 100 × 8 mm; Waters Corp.) housed in a radial compression module (RCM-100) and eluted at 2.0 mL/min with MeOH: H$_2$O: Et$_3$N (65: 35: 0.1 by vol.), as described previously.[54] Radioactivity levels in different blood components were expressed as SUV.

The stability of [^{18}F]**11** in vitro was determined by incubation in whole blood and plasma at room temperature for at least 30 min. The radioactive whole blood sample (200 μL) was mixed with distilled water (300 μL) at the end of the incubation for 30 s to lyse blood cells. 450-μL samples of the lysed cells and of the incubated radioactive plasma were each added to MeCN (720 μL) for deproteinization. The samples were then centrifuged (10,000 *g*) and the clear supernatant liquids analyzed with radio-HPLC. The precipitates were counted in a γ-counter to allow calculation of the extraction efficiency. The extraction efficiency of all samples was 91.5% ± 7.4% (*n* = 6). The percentage of unchanged radioligand in the analyte, as determined by radio-HPLC, was divided by the radiochemical purity of the radioligand to give the stabilities of the radioligand in whole blood and plasma.

Plasma free fractions were determined in monkey venous plasma and also in pooled human arterial plasma that had been stored at −70 °C, as described previously.[55]

Supplementary Material

Refer to Web version on PubMed Central for supplementary material.

Acknowledgments

ABBREVIATIONS USED

BZP	benzodiazepine
Boc	tert-butyloxycarbonyl
H	histamine
K 2.2.2	kryptofix 2.2.2
KOR	κ-opiate receptor
MOR	μ-opiate receptor
PDSP	Psychoactive Drug Screening Program
PTFE	poly(tetrafluoroethylene)
NCA	no-carrier-added
NET	noradrenalin transporter
NIMH	National Institute of Mental Health
RCY	decay-corrected radiochemical yield
SUV	standardized uptake value

| **TEMPO** | 2,2,6,6-tetramethylpiperidine 1-oxyl |
| **TSPO** | 18 kDa transporter protein |

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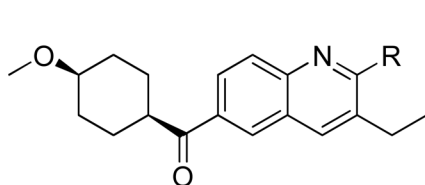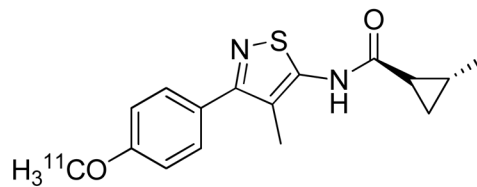
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$[^{18}F]$**2**, R = ^{18}F
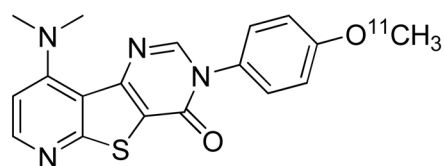
$[^{11}C]$**3** ($[^{11}C]$MMTP)
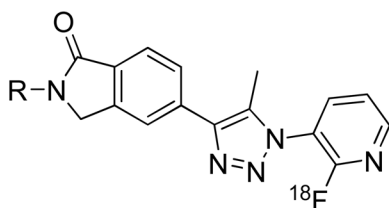
$[^{18}F]$**4** ($[^{18}F]$MK-1312), R = ^nPr
$[^{18}F]$**5** ($[^{18}F]$FPIT), R = ^iPr

$[^{11}C]$**6** ($[^{11}C]$LY2428703)
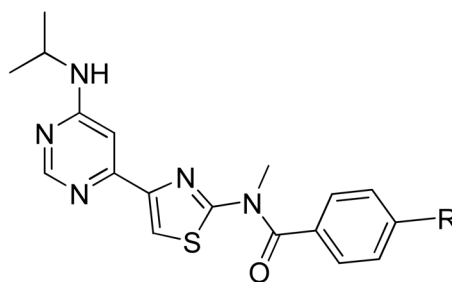
$[^{18}F]$**7** ($[^{18}F]$FITM), R = ^{18}F
$[^{11}C]$**8**, R = $^{11}CH_3$

Figure 1.
Candidate mGluR1 PET radioligands that have been evaluated in non-human primates.
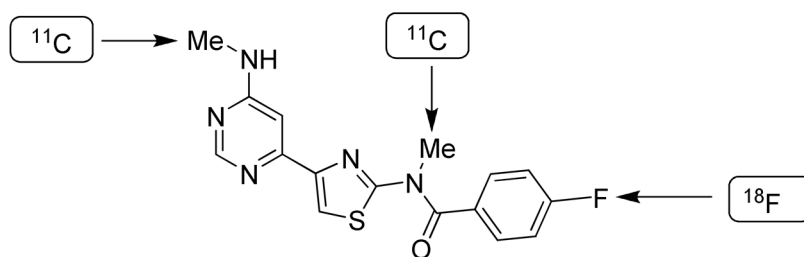
Figure 2.
Structure of **11** (FIMX), and sites considered for labeling with a positron-emitter.
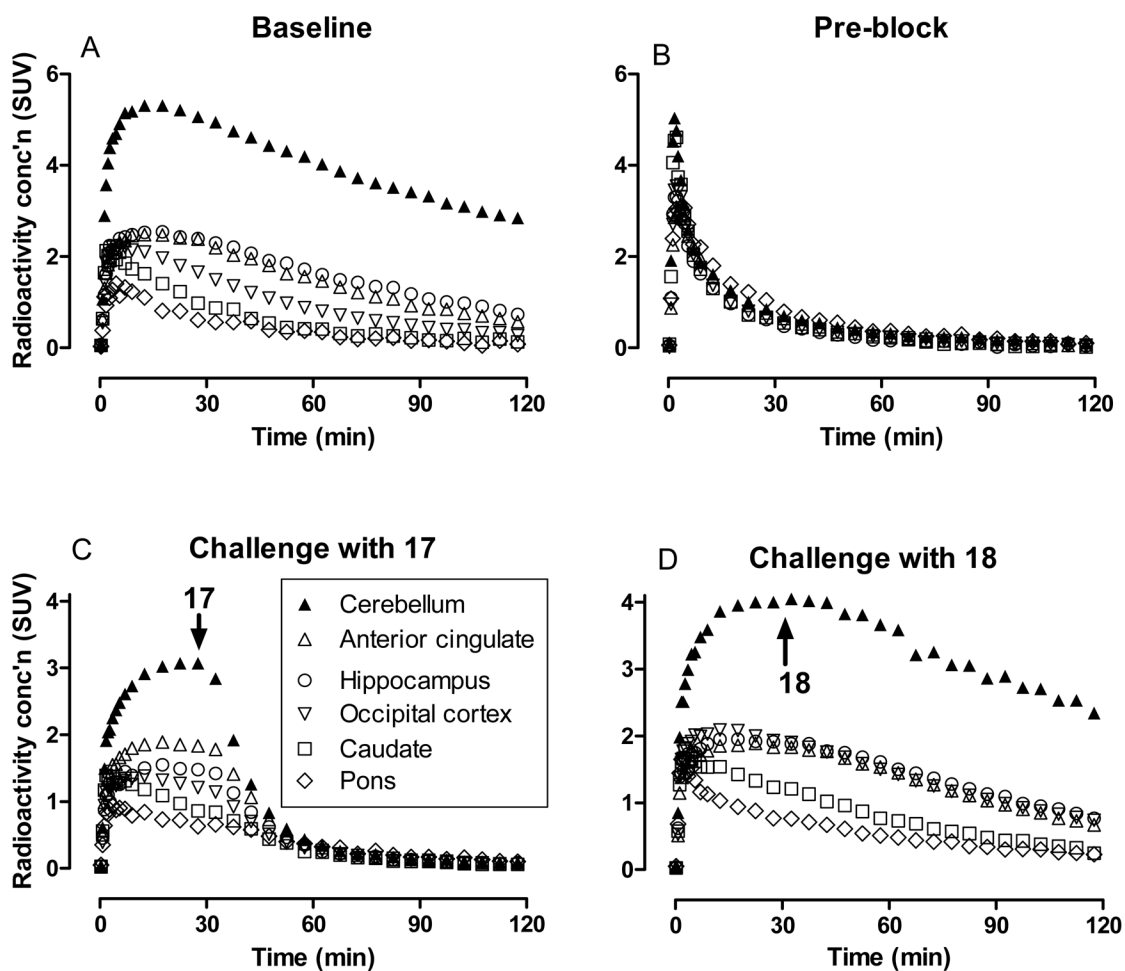
Figure 3.
PET time-activity curves in selected brain regions of rhesus monkeys administered [^{18}F]**11** at: baseline (panel A); after preblock of mGluR1 with **17** (panel B); in an experiment in which **17** (3 mg/kg, i.v.) was administered at 30 min (panel C); and in an experiment in which the selective mGluR5 ligand **18** (5 mg/kg, i.v.) was administered at 30 min (Panel D).
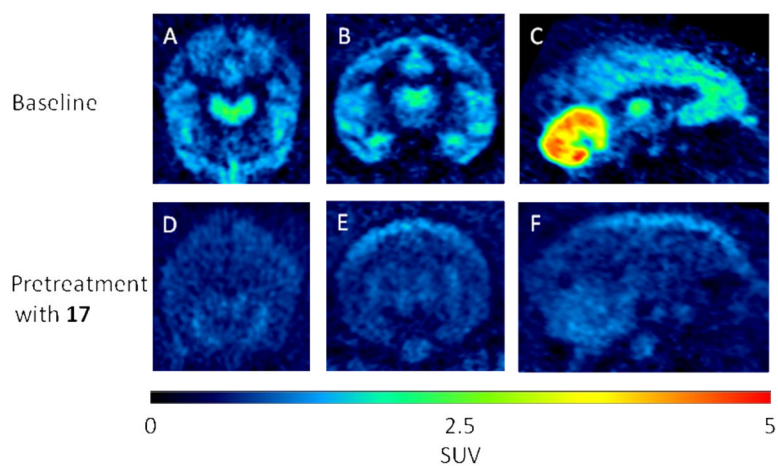
Figure 4.
Brain PET images acquired as summed data from 0–120 min after intravenous injection of rhesus monkey with [^{18}F]**11** under baseline conditions (top row) or under conditions in which the same monkey was injected with the selective mGluR1 ligand **17** (3 mg/kg, i.v.) at 5 min before [^{18}F]**11** (bottom row). Panels A and D are transaxial, B and E coronal, and C and F sagittal images.
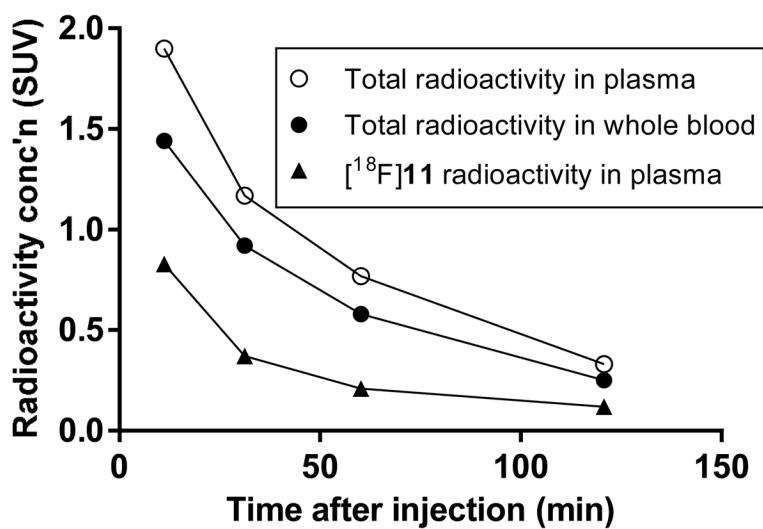
Figure 5.
Time courses for total radioactivity in whole blood and venous plasma, and of [^{18}F]**11** in venous plasma.
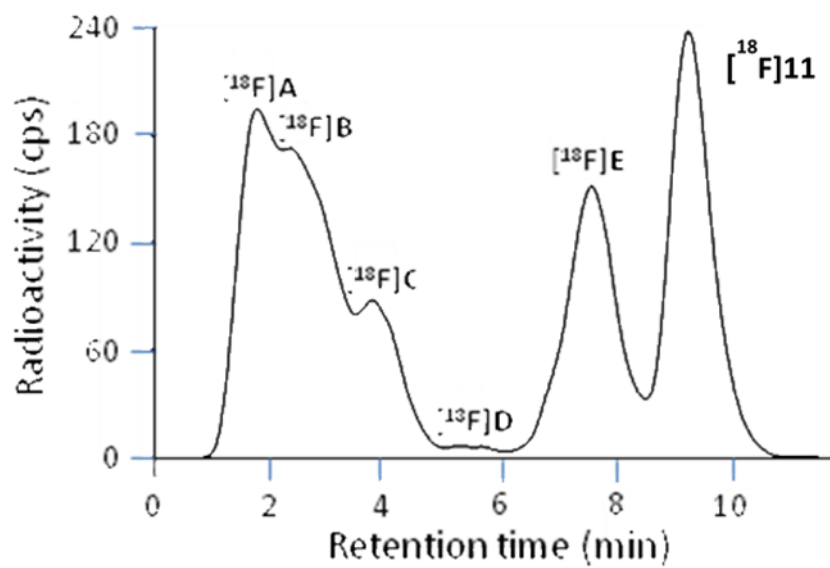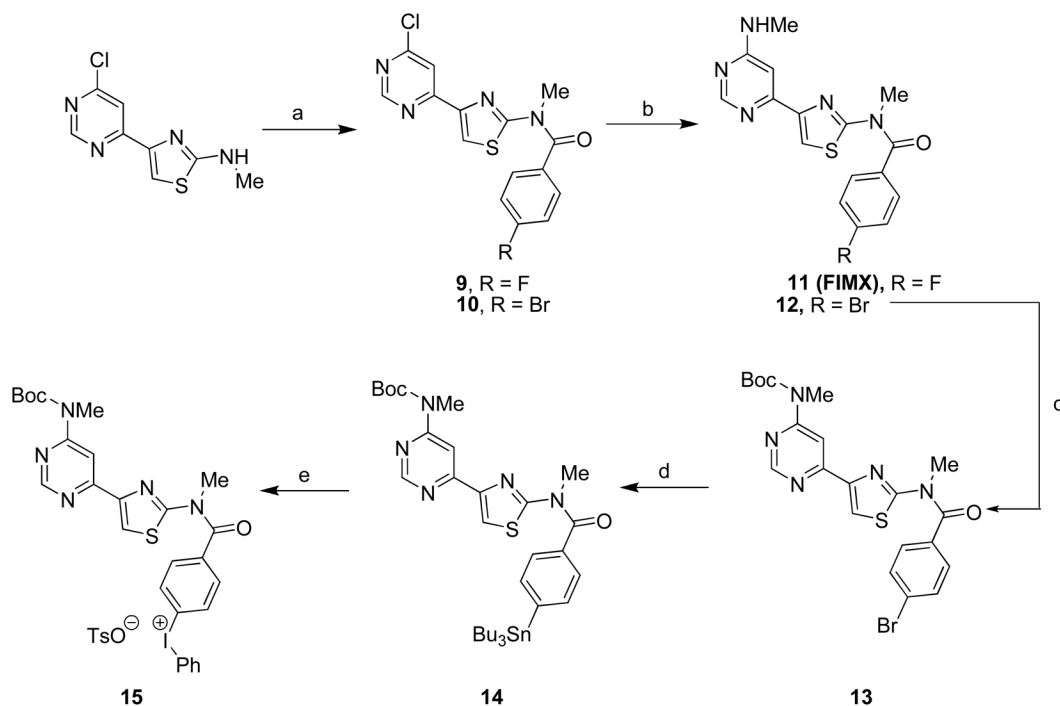
Figure 6.
HPLC analysis of monkey plasma at 60 min after intravenous injection of [^{18}F]**11**.

Scheme 1.
Synthesis of **11** and its radiolabeling precursor, **15**.[a]
[a]Reagents and conditions: (a) 4-fluorobenzoylchloride (for **9**) or 4-bromobenzoyl chloride (for **10**), Et_3N, toluene, 100 °C, 4 h–overnight; (b) $MeNH_2$, K_2CO_3, 1,4-dioxane, 80 °C, 1.5 h (for **11**) or 85 °C, 5 h (for **12**); (c) DMAP, $(Boc)_2O$, THF, 70 °C, 1 h; (d) $(Bu_3Sn)_2$, $Pd(PPh_3)_4$, 1,4-dioxane, overnight; (e) Koser's reagent, 4 d.
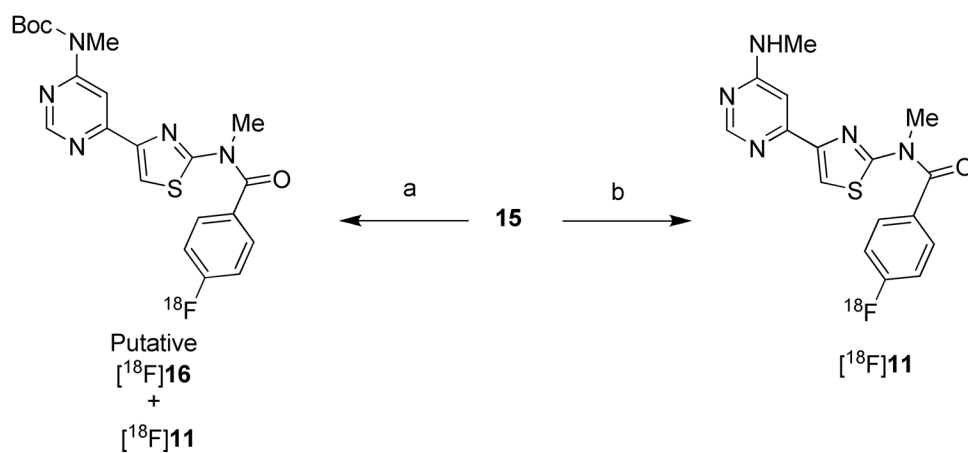
Scheme 2.
Radiosynthesis of [^{18}F]**11**.[a]
[a]Reagents and conditions: (a) [^{18}F]F$^-$, K_2CO_3 / K 2.2.2, DMF, 100 °C, 5 min. (b) [^{18}F]F$^-$, K_2CO_3 / K 2.2.2, DMSO, microwave (90 W), 2–4 min.

Table 1

Incorporation yields for reactions of [^{18}F]fluoride ion with **15** under various conditions.[a]

Entry	Conditions			Solvent	TEMPO (eq.)	[^{18}F]F$^-$ incorporation (%)	
	Energy source	Temp. (°C)	Time (min)			Putative [^{18}F]16	[^{18}F]11
1	Thermal	100	5	DMF	--	26	0
2	Thermal	100	5	DMF	2	39	3
3	μ-wave 100 W	60–140	2	DMF	2	40	11
4	μ-wave 90 W	61–113	2.5	MeCN	4	30	0
5	μ-wave 90 W	60–149	2	DMSO	2	9	40
6	μ-wave 90 W	60–152	4	DMSO	2	3	29
7	μ-wave 90 W	60–149	2	DMSO	2	n.m.	18 (n = 2)[b]
8	μ-wave 90 W	60–152	2.5	DMSO	2	0–14	38 (n =13)[b]

[a] Amounts of precursor were 1.4–1.9 mg, and reaction volume was 500 μL.

[b] Products from reactions 7 and 8 were analyzed on a semi-preparative HPLC column, whereas other reactions were analyzed on an analytical column.

n.m. = not measured