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Biological and engineering design considerations for vascular tissue engineered blood vessels (TEBVs)

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Abstract

Considerable advances have occurred in the development of tissue-engineered blood vessels (TEBVs) to repair or replace injured blood vessels, or as *in vitro* systems for drug toxicity testing. Here we summarize approaches to produce TEBVs and review current efforts to (1) identify suitable cell sources for the endothelium and vascular smooth muscle cells, (2) design the scaffold to mimic the arterial mechanical properties and (3) regulate the functional state of the cells of the vessel wall. Initial clinical studies have established the feasibility of this approach and challenges that make TEBVs a viable alternative for vessel replacement are identified.

Keywords

engineered blood vessels; vascular endothelium; smooth muscle cells; clinical studies

INTRODUCTION

Due to limitations of existing approaches to treat obstructed coronary, carotid and peripheral arteries and arteriovenous shunts for hemodialysis patients, tissue-engineered blood vessels (TEBVs) hold the potential of providing a readily available source to treat a number of complications that arise from cardiovascular disease. While considerable progress has been made towards developing TEBVs and clinical studies have begun, the following key challenges to produce functional engineered vessels remain: (1) produce nonthrombogenic and nonimmunogenic surfaces in contact with blood; (2) develop vessels with appropriate material and mechanical properties to withstand pulsatile blood pressures without failure, permanent deformation or stenosis; and (3) enable physiological vasoconstriction and vasodilation. For clinical application, vessels should be readily available with limited processing time and at a cost competitive to existing procedures. Requirements for cell harvesting and tissue fabrication are specified by Food and Drug Administration (FDA) guidance documents ([http://www.fda.gov/BiologicsBloodVaccines/](http://www.fda.gov/BiologicsBloodVaccines/GuidanceComplianceRegulatoryInformation/Guidances/Tissue/default.htm) [GuidanceComplianceRegulatoryInformation/Guidances/Tissue/default.htm](http://www.fda.gov/BiologicsBloodVaccines/GuidanceComplianceRegulatoryInformation/Guidances/Tissue/default.htm)). While these

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Three general approaches are used to develop TEBVs for clinical applications [1,2] (Figure 1 and Box 1): (1) *in vitro* assembly of vessels with cells and degradable synthetic or biological scaffolds; (2) *in vitro* self-assembly from cell sheets; and (3) *in vivo* vessel formation of implanted acellular grafts derived from decellularized blood vessels, subintestinal submucosa or cultured allogeneic smooth muscle cells (SMCs) [3].

Box 1

TEBVs.

Fabrication of Tissue Engineered Blood Vessels Figure 1

Method I – Cell-seeding of scaffold

Advantages

Cells in the scaffold enable TEBVs to respond to physiological stimuli. Fluid shear stress stimulates ECs to produce nitric oxide and prostacyclin, which are antithrombotic and promote vasodilation by SMCs. The SMCs produce extracellular matrix proteins and enable remodeling of TEBVs. The scaffold provides the mechanical properties necessary for functioning TEBVs in addition to attachment sites for ECs.

Challenges

Since the cells need to be autologous to avoid rejection by the recipient's immune system, these vessels have to be produced far in advance of the planned surgery to expand cells *ex vivo* and enable the TEBV to develop suitable mechanical properties. The cell expansion process must satisfy stringent regulatory requirements and is costly.

Future Directions

Isolating cells at the point-of-care could eliminate the *ex vivo* culture period.

Method II – Self-assembly from cell sheets

Advantages

This method does not require a scaffold. The cell sheet production and rolling parameters can control the number and orientation of cell layers within the TEBV. SMCs can be utilized to enable the TEBV to respond to physiological stimuli and ECs may be incorporated to provide an antithrombotic surface.

Challenges

As with method I, the time to prepare TEBVs is long due to culture of autologous cells, preparation of cell sheets, and maturation of the vessel.

Future Directions

Non-immunogenic 'universal donor cells' could shorten the time to produce cell sheets. Allogeneic mesenchymal stem cells have already been tested in clinical trials and found to have immunosuppressive effects. However, MSCs are not antithrombotic, therefore ECs would still be needed on the inner surface of the cell sheets.

Method III – Acellular grafts

Advantages

Since the tissue is decellularized before implantation and is non-immunogenic, enabling harvested tissue or allogeneic human cells to be used. This allows for storage of decellularized vessels resulting in 'off-the-shelf' products.

Challenges

To ensure sufficient mechanical strength, acellular grafts may need to be reinforced with synthetic materials. In this case, the polymer resorption rate needs to be balanced with the TEBV remodeling rate to obtain the appropriate burst strength and compliance. Acellular TEBVs fail if their diameter is less than 6 mm because of thrombosis. For these smaller diameter vessels, an endothelial lining shortly after implantation is crucial.

Future Directions

Production time could be reduced with point-of-care EC isolation or novel methods to rapidly endothelialize acellular tissue grafts shortly after implantation.

In vitro methods often require extended culture periods for cells to produce and remodel the extracellular matrix (ECM) so that TEBVs have suitable mechanical strength [2], whereas acellular approaches rely upon the *in vivo* growth of cells from adjacent vessels into decellularized grafts to promote remodeling. Maturation of acellular grafts may be compromised in individuals with cardiovascular disease, leading to incomplete graft remodeling and reduced vasoactivity and endothelialization. Animal studies suggest that addition of cells to acellular grafts prior to implantation may improve their *in vivo* performance [4]. Given that endothelialization of grafts by ingrowth from adjacent vessels is limited, TEBVs with inner diameters less than 6 mm may need to be seeded with endothelial cells (ECs) to prevent thrombosis.

Addressing these challenges involves identifying suitable autologous or derived cell sources for the endothelium and vascular smooth muscle cells, designing the scaffold to mimic the arterial mechanical properties and regulating the functional state of the cells of the vessel wall. After discussing recent clinical studies, we review progress in each of these areas.

Clinical Studies

The first clinical trial of TEBVs to treat single ventricle congenital defects involved 25 patients ranging in age from 1 to 24 years [5]. Biodegradable scaffolds of woven polyglycolic acid, poly-L-lactide and ε -caprolactone (50:50) were seeded with autologous bone marrow mononuclear cells and implanted as grafts to reconfigure portions of the pulmonary circulation. Over a mean follow-up time of 5.8 years, no graft-related deaths occurred, and all vessels remained patent. The major complication of the implanted grafts was stenosis in 24% of the patients, which could be treated with balloon angioplasty. These studies demonstrated the feasibility of using TEBVs to replace low-pressure blood vessels.

L'Heureux and colleagues at Cytograft Tissue Engineering produced an entirely autologous blood vessel using cell sheet tissue engineering [6]. Human fibroblasts were extracted from skin biopsies and ECs were harvested from a superficial vein. These small-diameter TEBVs had sufficient mechanical strength and were successfully used for hemodialysis in a clinical trial involving 10 patients with a total of 68 patient-months of patency [7]. Seeding of the lumen with autologous ECs also provided grafts with the necessary antithrombotic lining. In an effort to reduce the time required to produce the completely autologous vascular graft, the L'Heureux group is examining the use of allogeneic human fibroblasts, non-endothelialized vessels, and the assembly of three-dimensional vessels from threads of cell-synthesized extracellular matrix (ECM) [8].

Investigators at Humacyte [9] generated decellularized scaffolds by first growing human SMCs on a tubular polyglycolic acid (PGA) scaffold, and then removing all cellular material with detergents to leave behind a TEBV comprised completely of ECM. These TEBVs have favorable mechanical properties, in part through the incorporation of PGA, and are

nonimmunogenic since all cellular material is removed before implantation. These TEBVs (inner diameter ϵ 6 mm) were tested in an arteriovenous (AV) fistula model between the axilliary artery and the brachial vein of baboons, and exhibited >80% patency for up to 6 months. After implantation all TEBVs showed extensive medial layer remodeling and exhibited partially endothelialized regions near the anastomotic sites with native vessels. Based on promising preclinical studies (Dahl et al. *Circulation. 2013; 127: 2071–2072*, doi: 10.1161/CIR.0b013e318295baf5) Humacyte began a multi-center European clinical trial in December 2012, and additional patient enrollment was approved after a safety review in April 2013. In June 2013, the FDA approved U.S. clinical trials to assess safety and function of these acellular grafts in dialysis patients who are unable to undergo AV fistula formation due to prior vessel damage.

Cell Sources for Vascular Tissue Engineering

The ideal TEBV cell sources for vascular endothelial and smooth muscle cells should be autologous, capable of many cell divisions, and able to differentiate into the mature phenotype. Adult stem populations represent a promising source of autologous cells with the capacity to differentiate to vessel wall cells [10,11]. Autologous mesenchymal stem cells (MSCs) from bone marrow, adipose tissue or muscle can differentiate to form a contractile cell type similar to vascular smooth muscle [11].

Source of Vascular ECs

The rapid generation of an endothelial layer is especially important for functional TEBVs with diameters less than 6 mm [2]. Autologous human microvascular ECs can be obtained from jugular or saphenous vein or liposuctioned fat, but these procedures are unattractive because of the limited number and lifespan of cells obtained, and the invasiveness of the procedures. Adipose-derived microvascular cell cultures are often contaminated with other cell types (e.g. macrophages and fibroblasts) resulting in an increased rather than decreased development of intimal hyperplasia in a dog model [12] and a decreased patency in transluminally seeded vessels in a rabbit model [13].

Promising approaches for deriving autologous ECs that do not suffer from these limitations include (1) differentiating MSCs directly to ECs [14], (2) differentiating of blood-derived late outgrowth endothelial progenitor cells (EPCs) into ECs [15], (3) dedifferentiating host stromal cells to intermediate induced pluripotent stem (iPS) cells that then differentiate to ECs [16,17], or (4) transdifferentiating harvested host stromal cells directly to ECs without inducing pluripotency [18].

Bone marrow derived cells initially generated considerable enthusiasm because large numbers of mononuclear cells (MNCs) are readily available via bone marrow aspiration from the iliac crest and could be utilized on the day of TEBV implantation. The expectation was that bone marrow derived MNCs would differentiate into ECls *in vivo* [19]. Instead, bone marrow MNCs evoke an inflammatory-mediated process of remodeling [5]. Addition of EC-specific growth factors such as vascular endothelial growth factor and fibroblast growth factor were not successful in producing ECs [11]. Exposure of bone marrow MSCs to fluid shear stress does induce expression of EC-specific molecules such as von Willebrand Factor (vWF), platelet-endothelial cell adhesion molecule and VE-cadherin, suggesting that ECs could be derived from MSCs [20].

Our work has focused on EPCs as a readily available source of host ECs that can be obtained from adult peripheral blood or umbilical cord blood [21]. Depending on the isolation method, two functionally distinct populations known as early-outgrowth and lateoutgrowth EPCs can be obtained. Only late-outgrowth EPCs, or endothelial colony forming

cells (ECFCs), exhibit conventional EC behavior and EC surface markers [22,23], as well as a high proliferative potential. Late-outgrowth EPCs isolated from healthy individuals and from patients with cardiovascular disease exhibit senescence. ECs derived from lateoutgrowth EPCs elicit substantially lower alloimmune reaction than aortic ECs [24] and may be an allogeneic source. EPCs from umbilical cord blood can undergo 50–60 cell divisions before senescence [25]. Together with new protocols that permit higher yields of EPCs from small blood volumes $[26]$, over 10^{10} cells could be banked from each isolation, making this an attractive cell source.

Late-outgrowth EPCs resemble mature ECs and are not derived from bone marrow [27]. ECs derived from human umbilical cord blood [28] and adult blood [25] function the same as human aortic ECs (HAECs) with regard to: expression of VE-cadherin, CD31, vWF; uptake of acetylated low-density lipoprotein; elongation and increased nitric oxide (NO) levels at physiologic shear stresses; elongation and alignment with flow direction; and upregulation of key EC genes Krüppel-like factor 2, endothelial NO synthase (eNOS), cyclooxygenase 2, and thrombomodulin after exposure to flow.

Porcine late-outgrowth EPCs can spread and proliferate on titanium surfaces *in vivo*, protecting against thrombosis even in the low shear environment of the inferior vena cava [29]. Likewise, EPCs from blood of humans with cardiovascular disease seeded onto 1mm diameter expanded poly-tetrafluoroethylene vascular grafts had 28-day patency rates of 75– 88%, although intimal hyperplasia was observed near the proximal and distal anastomoses [15].

Sources of Vascular Smooth Muscle Cells

Human vascular SMCs often have limited proliferative and synthetic capability, compromising their ability to produce mechanically strong TEBVs. Cells with SMC properties could be derived from bone marrow mononuclear cells, mesenchymal stem cells from bone marrow, adipose tissue and skeletal muscle [11]. A promising source of vascular smooth muscle is iPS cells derived from late outgrowth EPCs [30]. These EPCs can be easily reprogrammed and do no exhibit copy number variations [30], raising the possibility of deriving pure populations of autologous cells to generate TEBVs.

Extracellular Matrix Production by Medial Cells to Regulate Mechanical Properties of TEBVs

The mechanical behavior of arteries enables their expansion after ejection of blood from the left ventricle with only a modest rise in pressure, reducing the work on the heart. The media of small-diameter muscular arteries, such as coronary arteries, contains SMCs arranged in concentric layers within an ECM comprised primarily of collagen and elastin [31]. Elastin fibers are located in concentric lamellae between SMC layers to support the compliance of the vessel during pulsatile flow [32] (Figure 2 and Box 2). Collagen fibrils in native arteries are organized in circumferential, helical, and axial directions [33], providing tensional strength to the native artery at high strains. Replicating the ECM composition of native arteries in a tissue engineered vascular construct has proven to be difficult. Transmission electron microscopy indicated that collagen in tissue engineered arteries was surrounded by glycosaminoglycans (GAGs) and SMCs, while that of native arteries was surrounded by elastin or other collagen fibrils [33]. Thus, the natural ECM environment has not yet been properly recreated within TEBVs.

Box 2

TEBV and Vessel Wall Mechanics Figure 2

Blood vessels and TEBVs behave as nonlinear elastic materials. A constitutive relationship has not yet been developed that is valid over the wide ranges of stresses and strains to which blood vessels are normally exposed. However, key features of the mechanical properties can be defined using concepts for elastic materials.

The nonlinear mechanical behavior of blood vessels and TEBVs can be clearly shown by plots of stress versus strain (Figure 2). Such plots are generated using rectangular strips of TEBVs and stretching in circumferential direction. Alternatively, the vessel can be pressurized and the relationship between pressure and volume in the lumen or inner diameter of vessel determined.

For an elastic material, the elastic modulus is the slope of the stress versus strain, $\sigma = E \epsilon$. For a nonlinearly elastic material, the incremental modulus is the local slope of the stressstrain curve

$$
E_{inc} = \frac{d\sigma}{d\varepsilon} \tag{1}
$$

Shown in the inset to Figure 2 are several values of incremental modulus.

As an alternative to the elastic modulus, many investigators report compliance. Several different types of compliance are used. A common form is known as the volume compliance, C_V.

$$
C_V = \frac{dV}{dP} \tag{2}
$$

The units of compliance are m³ Pa⁻¹ or more commonly ml (mm Hg)⁻¹. This definition is used due to the manner in which the compliance of blood vessels is measured. The volume compliance depends upon the vessel dimensions (inner radius R and length L) and incremental elastic modulus:

$$
C_V = \frac{dV}{dP} = 2\pi R^2 L \frac{d\varepsilon}{dP} = \frac{2\pi R^2 L}{E_{inc}} \tag{3}
$$

where the volume is $V=\pi R^2L$. Note that while the elastic modulus is a material property, the compliance is not, since it is sensitive to geometry.

The ultimate tensile strength (UTS, Pa) is the maximum stress that can be applied before the vessel fails. This quantity is related to the pressure at which an intact vessel fails (burst pressure, P_b) by application of the law of Laplace.

$$
P_b = 2 \, U \, TS \, \frac{t}{D_i} \tag{4}
$$

Where t is the vessel wall thickness and D_i is the initial inner diameter.

Compared to native vessels, small-diameter synthetic grafts are stiffer, stronger and less compliant, and fail due to thrombosis and neointimal hyperplasia from compliance and

diameter mismatch between the graft and the native artery [34]. TEBVs are generally weaker, although the compliance more closely matches values for native vessels.

A balance between mechanical strength and chemical functionality is needed when choosing a support matrix for TEBV manufacture. PGA fiber matrices have been widely used since they degrade slowly, allowing sufficient time for the maturing vessel media to develop sufficient mechanical strength [9,35]. Fibrin matrices stimulate ECM protein production leading to stronger TEBVs [36,37]. The burst strength of fibrin vessels with human dermal fibroblasts approaches values of native vessels after pulsatile stretch at physiological pressures for 7–9 weeks [38], emphasizing the importance of biomechanical stimuli.

To enhance the strength of collagen gels as a support matrix for TEBVs, newly formed collagen gels may be plastically compressed to produce dense collagen scaffolds with collagen fibrillar densities comparable to those of the native ECM [39]. Dense collagen gels made from plastic compression have demonstrated good incorporation with cells, allowing for good adhesion and proliferation [40,41]. Further conditioning under pulsatile pressure increases burst strengths to 1,000 mm Hg [40].

Importance of Elastin Production in TEBVs

Elastin fiber production is currently lacking from most TEBV approaches and has not been a primary focus of TEBV production until recently. However, elastin is critical for the mechanical and signaling properties of vascular tissues. Elastic fibers comprise 30–50% of the dry weight of native vascular tissues and play important roles in the induction of actin stress fiber organization as well as the inhibition of SMC proliferation and migration [42,43]. The proliferation of arterial SMCs is modulated by the transduction of signaling pathways activated by the interaction of soluble elastin degradation products with the elastin receptor [44]. SMC proliferation produces stenoses in arteries when extracellular elastin is not present [45].

Functional extracellular elastin formation is a complex process involving elastin protein production, secretion and fibril formation. Elastin fiber production in engineered vascular tissues is largely prevented by reduced translation of tropoelastin mRNA in cells older than neonatal cells and by inefficient tropoelastin recruitment and cross-linking into the elastic matrix [46]. Elastin synthesis in the native environment is promoted by cyclic GMP, insulinlike growth factor 1, transforming growth factor $β1$ (TGF $β1$), and fibrin degradation products[46].

Substrate composition and topography influence the elastin production by medial cells such as vascular SMCs or fibroblasts. Elastin-based substrates are subject to enzymatic degradation without providing biochemical and biomechanical signals promoting elastin synthesis by the medial cells [47]. Although collagen promotes the quiescent, contractile phenotype of SMCs, this can limit the synthesis of elastin precursors and assembly of elastin structures in the ECM [46,48]. 3D scaffold topography and the presence of TGF-β1 increased elastin gene expression and synthesis and expression of contractile markers by human coronary artery SMCs [49]. Interestingly, TGF-β1 did not affect elastin synthesis in 2D cultures. Furthermore, a correlation was found between the pore size of a substrate seeded with baboon and porcine SMCs and elastin and collagen production [50]. Vascular SMCs embedded in 3D collagen gels exposed to long-term cyclic distention increased production of elastin but not collagen [51]. Dense collagen gels have been combined with elastin protein polymer layers to create robust, mechanically strong TEBVs without the incorporation of medial cells [52].

TEBVs created from cell sheets of SMCs transduced with splice variant 3 of the proteoglycan versican and cultured with reduced exposure to ascorbate exhibited greater tropoelastin production, elastin crosslinks, and thicker collagen fiber bundles [53]. The presence of hyaluronan oligomers and TGF-β1 increases the elastin matrix deposition of adult rat aortic SMCs seeded within 3D collagen gels [54]. Rapamycin promote the contractile phenotype of SMCs and elastin synthesis in normal SMCs and iPS cells derived from patients with Williams-Beuren Syndrome, which involves a micro-deletion of one copy of the tropoelastin gene on chromosome 7 [55]. Since rapamycin is used clinically in drug eluting stents to inhibit SMC proliferation, this drug could be added to TEBVs after the vessel wall cells have proliferated sufficiently, thereby inducing a contractile phenotype and initiating elastin synthesis. Rapamycin addition would need to be coordinated so as not to interfere with EC adhesion and growth.

TEBVs for Drug Toxicity Testing

Endothelialized TEBVs would allow for the creation of *in vitro* drug testing models [56]. To date TEBVs have been studied under ideal conditions for healthy individuals. However, in the clinic, TEBVs would be implanted in patients with atherosclerosis and systemic inflammation. Therefore, evaluation of the vasoreactive response under these conditions would provide more realistic models for how the TEBV would behave after implantation. The endothelium serves as a primary target for medications for blood pressure and inflammation. An endothelialized, vasoreactive TEBV would enhance the *in vitro* study of new drugs to regulate cholesterol and treat hypertension, diabetes and autoimmune diseases such as lupus.

Acute inflammatory responses may be elicited through exposure to tumor necrosis factor-α (TNF-α), causing endothelium to express inflammatory markers such as vascular cell adhesion molecule – 1 (VCAM-1), intracellular adhesion molecule-1 (ICAM-1), and Eselectin. Furthermore, inflammation has been shown to impair endothelial vasomotor function [2]. Statins, which are 3-hydroxy-3-methylglutaryl coenzyme A (HMG-CoA) reductase inhibitors, lower blood cholesterol levels and improves endothelium-dependent vasodilation [57]. Atorvastatin has reduces endothelial cell expression of ICAM-1 and VCAM-1 induced by TNF-α exposure in endothelial cells cultured alone [58]. Creating a vasoresponsive TEBV would open the door for more accurate *in vitro* models for testing endothelial response to medications.

CONCLUSIONS AND RECOMMENDATIONS

Development of mechanically strong and vasoactive TEBVs is critical for clinical advancement in small-diameter bypass grafts and vascularization of tissues. Acellular TEBVs easily manufactured and show great potential for off-the-shelf accessibility. These vessels can be used for large vessel replacement or high flow situations, such as hemodialysis access shuts. For bypass procedures, both mural cells and endothelium are required to create a vasoactive small diameter TEBV capable of integration with the native vasculature. A confluent endothelium provides a non-thrombogenic surface and releases nitric oxide for flow-mediated vasodilation, while a differentiated mural layer populated with SMCs, MSCs, or fibroblasts exhibits contractility in response to pulsatile flow or drug agonists. Creating a small-diameter TEBV that closely replicates the native vascular environment would enable more robust *in vitro* models for drug toxicity testing. Future efforts in this field should focus on finding an easily expandable cell source and more closely replicating the native ECM environment and mechanical properties while maintaining short production times.

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Highlights

- **•** Initial clinical results with tissue engineered blood vessels are promising
- **•** Acellular grafts can be rapidly fabricated for applications in high flow
- **•** Cell-based engineered vessels are needed to reproduce full function of arteries
- **•** A confluent endothelium still appears to be needed to replace small diameter vessels
- **•** New approaches to produce vessels should address clinical challenges

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FABRCATION OF TISUE ENGINEERED BLOOD VESSELS

Figure 1.

Schematic of different approaches to fabricate tissue engineered blood vessels. Advantages and challenges with each approach are summarized in Box 1.

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Figure 2.

Stress-strain behavior of native arteries and current best behavior of TEBVs. Highlighted are the incremental modulus (E_{inc}) and ultimate tensile strength (UTS). Definitions are provided in Box 2.