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# Synthesis of the 1-Monoester of 2-Ketoalkanedioic Acids, e.g., Octyl $\alpha$ -Ketoglutarate

# Michael E. Jung\* and Gang Deng

Department of Chemistry and Biochemistry, University of California, Los Angeles, California 90095-1569

#### **Abstract**

Oxidative cleavage of cycloalkene-1-carboxylates, made from the corresponding carboxylic acids, and subsequent oxidation of the resulting ketoaldehyde afforded the important 1-monoesters of 2-ketoalkanedioic acids. Thus ozonolysis of octyl cyclobutene-1-carboxylate followed by sodium chlorite oxidation afforded the 1-monooctyl 2-ketoglutarate. This is a cell-permeable prodrug form of  $\alpha$ -ketoglutarate, an important intermediate in the tricarboxylic acid (TCA, Krebs) cycle and a promising therapeutic agent in its own right.

The citric acid cycle, also known as the tricarboxylic acid (TCA) cycle or the Krebs cycle, is the mechanism whereby aerobic organisms generate energy via oxidation of acetate ultimately into carbon dioxide (Fig. 1). A key step in this pathway is the conversion of Disocitrate 3 (formed from citrate 1 via aconitate 2) into α-ketoglutarate 4 via the enzyme isocitrate dehydrogenase in an oxidative decarboxylation process. α-Ketoglutarate 4 is then converted into succinvl CoA 5 and ultimately via oxaloaceate into citrate to complete the cycle. α-Ketoglutarate **4** is also prepared by the deamination of glutamate and is thus an important chemical substance.<sup>2</sup> Indeed a recent patent claims its use as a treatment for cancer and other diseases.<sup>3</sup> Recently for another project, which was studying the effectiveness of α-ketoglutarate in prolonging the lifespan of C. Elegans, we needed to prepare a reasonable amount of a cell-permeable form of α-ketoglutarate and chose the 1monooctyl ester. Although there are many biological methods for preparing αketoglutarate, <sup>5</sup> e.g., by carboxylation of succinate using enzymes, we wanted to use a chemical method. Several chemical methods exist for the synthesis of the 1-ester of aketoglutarate, <sup>6</sup> especially direct esterification of 2-oxo-pentanedioic acid or other methods, but those methods gave very mixed results in our hands. Therefore we developed a new method for the synthesis of the monooctyl ester 6 of  $\alpha$ -ketoglutarate 4 via oxidative cleavage of a cyclobutene-1-carboxylate, which guaranteed the formation of the desired 1-

<sup>\*</sup>jung@chem.ucla.edu.

monoester. We have further shown that this new method can be applied to the synthesis of a variety of 1-monoesters of  $\alpha$ -ketodicarboxylic acids, all of which are analogues of  $\alpha$ -ketoglutarate. We believe that the guarantee of obtaining only the desired 1-monoester in generally quite pure form makes up for the additional number of steps that this method employs vs. the direct esterification.

# Synthesis of 1-Monooctyl α-ketoglutarate, 6

We decided to use the ozonolysis  $^7$  of a cycloalkene-1-carboxylate as the penultimate step in preparing the monoesters of the  $\alpha$ -ketodicarboxylic acids. This guarantees the formation of only the mono ester and its regiochemistry. The resulting ketoaldehyde would be oxidized to the acid in the last step. Thus for monooctyl  $\alpha$ -ketoglutarate  $\mathbf{6}$ , one would need the cyclobutene-1-carboxylic acid  $\mathbf{8}$  (Scheme 1). Although this compound is commercially available, it was easily prepared in 72% yield by treatment of the readily available ethyl 1-bromocyclobutane-1-carboxylate  $\mathbf{7}$  with potassium hydroxide in toluene. Formation of the ester was carried out using 1-octanol and dicyclohexyl carbodiimide (DCC) with DMAP as base to give the ester  $\mathbf{9}$  in 96% yield. Ozonolysis of the cyclobutene was carried out at -78 °C and dimethyl sulfide (DMS) was used to destroy the ozonide to give the ketoaldehyde  $\mathbf{10}$ . This aldehyde was not purified but was immediately oxidized via the Pinnick conditions using sodium chlorite to give the desired product, 1-monooctyl  $\alpha$ -ketoglutarate  $\mathbf{6}$ , in 84% yield for the last two steps. Thus the acid  $\mathbf{8}$  can be converted into the desired monoester of  $\alpha$ -ketoglutarate  $\mathbf{6}$  in two operations and an overall yield of 80%.

# Synthesis of Monoesters of $\alpha$ -Ketoalkanedioic Acids, 13a-d

We decided to see how general this new method for the synthesis of monoesters of  $\alpha$ -ketoalkanedioic acids was (Scheme 2). For this reason we prepared several cycloalkene-1-carboxylic acids **11a-d** by known methods, including the indene-1- and 2-carboxylic acids. Each of these acids were converted into their monoesters using the alcohol and DCC as before to give the esters **12a-d**. Ozonolysis and immediate Pinnick oxidation of the resulting ketoaldehyde afforded the desired monoesters of the  $\alpha$ -ketodioic acid **13a-d**. The overall yields are comparable to those obtained for the monooctyl  $\alpha$ -ketoglutarate **6**. Thus this method should be generally applicable for the preparation of a variety of monoesters of  $\alpha$ -ketoalkanedioic acids.

# Conclusion

In summary, we have developed a reliable high-yielding method for the synthesis of the 1-mono-esters of  $\alpha$ -ketoalkanedioic acids, which involves the ozonolysis and Pinnick oxidation of alkyl cycloalkene carboxylates. The utility of the method has been demonstrated by the facile synthesis of 1-monooctyl  $\alpha$ -ketoglutarate  $\bf 6$  in two steps and 80% overall yield from the commercially available acid  $\bf 8$ .

# **Experimental Section**

#### General

All reactions were carried out under an argon atmosphere unless otherwise specified. Tetrahydrofuran (THF) and diethyl ether were distilled from benzoquinone ketyl radical under an argon atmosphere. Dichloromethane, toluene, benzene, pyridine, triethylamine, and diisopropylethylamine (DIPEA) were distilled from calcium hydride under an argon atmosphere. Dimethyl sulfoxide (DMSO) was distilled over calcium hydride and stored over 4 Å molecular sieves. Diisopropylamine was distilled from NaOH and methanol was distilled from magnesium turnings under an argon atmosphere. All other solvents or reagents were purified according to literature procedures. <sup>1</sup>H NMR and <sup>13</sup>C NMR spectra were obtained at 300 MHz or 500 MHz for proton and 75 MHz or 125 MHz for carbon and are so indicated. The chemical shifts are reported in parts per million (ppm,  $\delta$ ). The coupling constants are reported in Hertz (Hz) and the resonance patterns are reported with notations as the following: br (broad), s (singlet), d (double), t (triplet), q (quartet) and m (multiplet). The peak assignments in the <sup>13</sup>C NMR spectra for **6** and **9** were determined by DEPT experiments. High-resolution mass spectra were measured on a time of flight LC-MS. Thinlayer chromatography (TLC) was carried out using precoated silica gel sheets. Visual detection was performed with ultraviolet light, p-anisaldehyde stain, potassium permanganate stain or iodine. Flash chromatography was performed using silica gel P60 (60  $\alpha$ , 40-63 µm) with compressed air.

## Ethyl 1-bromo-cyclobutanecarboxylate, 7

*N*-Bromosuccinimide (0.198 g, 1.1 mmol) and AIBN (8.0 mg, 0.05 mmol) were added to a solution of ethyl cyclobutanecarboxylate (0.12 mL, 0.885 mmol) in dry carbon tetrachloride (4.0 mL) at 21 °C. The mixture was heated to reflux for 4 h. After the mixture was cooled to 21 °C, ethyl acetate (3 × 40 mL) was added to the mixture. The combined organic phases were washed with water and brine, and dried over anhydrous Na<sub>2</sub>SO<sub>4</sub>. Flash column chromatography on silica gel eluting with 20/1 hexanes/ethyl acetate gave the known ethyl 1-bromo-cyclobutanecarboxylate  $7^{10}$  (0.169 g, 93%) as a clear oil.  $^{1}$ H NMR (500 MHz, CDCl<sub>3</sub>):  $\delta$  4.20 (q, J = 5.0 Hz, 2H), 2.86 (m, 2H), 2.57 (m, 2H), 2.17 (m, 1H), 1.82 (m, 1H), 1.26 (t, J = 5.0 Hz, 3H).  $^{13}$ C NMR (125 MHz, CDCl<sub>3</sub>):  $\delta$  171.3, 61.8, 54.2, 37.1, 37.0, 16.6, 13.8.

### 1-Cyclobutene-1-carboxylic acid, 8

Potassium hydroxide (3.024 g, 54 mmol) was dissolved in hot toluene (50 mL), and then the bromoester **7** (2 mL, 0.0124 mol) was added. The mixture was refluxed for 1 h. After the mixture was cooled to 21 °C, water (50 mL) was added, and the mixture was extracted with diethyl ether (30 mL) and ethyl acetate (30 mL). The aqueous phase was acidified with 1.0 M aqueous HCl to pH 1. The acidified aqueous layer was extracted with ethyl acetate (3 × 60 mL) and the combined organic phases were washed with water and brine, and dried over anhydrous Na<sub>2</sub>SO<sub>4</sub>. Flash column chromatography on silica gel, eluting with 5/1 hexanes/ ethyl acetate, gave the known 1-cyclobutene-1-carboxylic acid  $8^{10}$  (0.873 g, 72%) which solidified to give a pale solid when stored in fridge. <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>):  $\delta$  11.30

(br s, 1H), 6.92 (t, J = 1.8 Hz, 1H), 2.73 (t, J = 5.0 Hz, 2H), 2.48 (td, J = 5.0, 1.8 Hz, 2H). <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>):  $\delta$  167.3, 149.9, 138.1, 28.8, 27.2.

#### Octyl cyclobut-1-enecarboxylate, 9

1-Octanol (0.95 mL, 6.0 mmol), (4-dimethylamino)pyridine (DMAP, 37 mg, 0.3 mmol), and dicyclohexyl carbodiimide (DCC, 0.743 g, 3.6 mmol) were added to a solution of 1-cyclobutene-1-carboxylic acid **8** (0.295 g, 3.0 mmol) in dry dichloromethane (6.0 mL) at 0 °C. After it had stirred for 1 h, the solution was allowed to warm to 21 °C and was stirred for another 8 h. The precipitate was filtered and washed with ethyl acetate (3 × 100 mL). The combined organic phases were washed with water and brine, and dried over anhydrous Na<sub>2</sub>SO<sub>4</sub>. Flash column chromatography on silica gel eluting with 80/1 hexanes/ethyl acetate gave octyl cyclobut-1-enecarboxylate **9** as a clear oil (0.604 g, 96%). <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>):  $\delta$ 6.71 (bs, 1H), 4.07 (t, J = 7.0 Hz, 2H), 2.68 (t, J = 3.5 Hz, 2H), 2.42 (td, J = 3.5, 1.0 Hz, 2H), 1.61 (m, 2H), 1.24 (m, 10H), 0.84 (t, J = 7.0 Hz, 3H). <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>):  $\delta$ 162.3, 146.0, 138.8, 64.1 (CH<sub>2</sub>), 31.7 (CH<sub>2</sub>), 29.1 (CH<sub>2</sub>), 29.1 (CH<sub>2</sub>), 29.0 (CH<sub>2</sub>), 28.5 (CH<sub>2</sub>), 26.9 (CH<sub>2</sub>), 25.8 (CH<sub>2</sub>), 22.5 (CH<sub>2</sub>), 14.0 (CH<sub>3</sub>). HR-MS (ESI) Calcd for [C<sub>13</sub>H<sub>22</sub>O<sub>2</sub>H]<sup>+</sup> 211.1698, found 211.1696.

## 1-Monooctyl a-ketoglutarate, 6

Into a solution of the oil 9 (0.211 g, 1.0 mmol) in dichloromethane (10 mL) cooled to −78 °C was bubbled ozone (in a stream of oxygen) until the solution turned blue. The residual ozone was discharged by bubbling with oxygen and the reaction was warmed to 21 °C and stirred for another 1 h. Dimethyl sulfide (0.11 mL, 1.5 mmol) was added to the mixture and it was stirred for another 2 h. The dichloromethane was removed in vacuo and the crude product 10 was dissolved in a solution of 2-methyl-2-butene (0.8 mL) in tert-butyl alcohol (3.0 mL). To this was added dropwise a solution containing sodium chlorite (0.147 g, 1.3 mmol) and sodium dihydrogen phosphate monohydrate (0.179 g, 1.3 mmol) in water (1.0 mL). The mixture was stirred at 21  $^{\circ}$ C overnight, and then extracted with ethyl acetate (3  $\times$ 50 mL). The combined organic phases were washed with water and brine, and dried over anhydrous Na<sub>2</sub>SO<sub>4</sub>. Flash column chromatography on silica gel eluting with 5/1 hexanes/ ethyl acetate gave 1-monooctyl α-ketoglutarate **6**, <sup>6</sup> which became a pale solid when stored in the refrigerator (0.216 g, 84%) but was a clear oil at room temperature. <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>):  $\delta$ 4.25 (t, J = 7.0 Hz, 2H), 2.95 (m, 2H), 2.72 (t, J = 7.1 Hz, 2H), 1.71 (m, 2H), 1.29 (m, 10H), 0.87 (t, J = 7.0 Hz, 3H). <sup>13</sup>C NMR (75 MHz, DMSO-d<sub>6</sub>):  $\delta$  192.8, 173.3, 160.2, 65.6 (CH<sub>2</sub>), 33.9 (CH<sub>2</sub>), 31.2 (CH<sub>2</sub>), 28.6 (CH<sub>2</sub>), 28.5 (CH<sub>2</sub>), 27.8 (CH<sub>2</sub>), 27.4 (CH<sub>2</sub>), 25.2 (CH<sub>2</sub>), 22.1 (CH<sub>2</sub>), 13.9 (CH<sub>3</sub>). HR-MS (ESI) Calcd for [C<sub>13</sub>H<sub>21</sub>O<sub>5</sub>-H]<sup>-</sup> 257.1389, found 257.1394.

## Octyl cyclopent-1-enecarboxylate, 12a

Prepared from 1-octanol and cyclopent-1-ene-carboxylic acid **11a** (0.15 g, 1.34 mmol) by the procedure described for the preparation of **9** to give octyl cyclopent-1-enecarboxylate **12a** (0.284 g, 95%) as a clear oil. <sup>11</sup> H NMR (500 MHz, CDCl<sub>3</sub>):  $\delta$  6.73 (t, J = 2.4 Hz, 1H), 4.09 (t, J = 6.7 Hz, 2H), 2.53 (m, 2H), 2.46 (m, 2H), 1.92 (pentet, J = 7.6 Hz, 2H), 1.62 (t, J

= 7.6 Hz, 2H), 1.38-1.20 (m, 10H), 0.85 (t, J = 7.1 Hz, 3H). <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>):  $\delta$  165.4, 143.3, 136.7, 64.2, 33.2, 31.7, 31.3, 29.2, 29.1, 28.6, 25.9, 23.0, 22. 6, 14.0.

#### 1-Monooctyl a-ketohexanedioic ester, 13a

Prepared from octyl cyclopent-1-enecarboxylate, **12a** (0.202 g, 0.9 mmol) by the procedure described for the preparation of **6** to give 1-monooctyl α-ketohexanedioic ester **13a** (0.216 g, 89%) as a pale solid. mp 39-40 °C.  $^{1}$ H NMR (500 MHz, CDCl<sub>3</sub>): δ 4.23 (t, J = 6.8 Hz, 2H), 2.93 (t, J = 7.1 Hz, 2H), 2.43 (t, J = 7.2 Hz, 2H), 1.95 (pentet, J = 7.2 Hz, 2H), 1.71 (pentet, J = 7.2 Hz, 2H), 1.40-1.20 (m, 10H), 0.86 (t, J = 7.1 Hz, 3H).  $^{13}$ C NMR (125 MHz, CDCl<sub>3</sub>): δ 193.6, 179.0, 160.9, 66.6, 38.2, 32.5, 31.7, 29.1, 29.0, 28.3, 25.7, 22.6, 17.8, 14.0. HR-MS (ESI) Calcd for  $[C_{14}H_{24}O_5-H]^-$  271.1545, found 271.1552.

# Octyl cyclohex-1-enecarboxylate, 12b

Prepared from 1-octanol and cyclohex-1-ene-carboxylic acid **11b** (0.19 g, 1.5 mmol) by the procedure described for the preparation of **9** to give octyl cyclohex-1-enecarboxylate **12b** (0.325 g, 91%) as a clear oil. <sup>12</sup> <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>):  $\delta$  6.93 (tt, J = 4.0, 1.5 Hz, 1H), 4.07 (t, J = 6.7 Hz, 2H), 2.22 (m, 2H), 2.15 (m, 2H), 1.65-1.53 (m, 6H), 1.37-1.19 (m, 10H), 0.84 (t, J = 7.0 Hz, 3H). <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>):  $\delta$  167.6, 139.3, 130.5, 64.3, 31.8, 29.22, 29.17, 28.7, 26.0, 25.7, 24.1, 22.6, 22.1, 21.5, 14.0.

## 1-Monooctyl a-ketoheptanedioic ester, 13b

Prepared from octyl cyclohex-1-enecarboxylate, **12b** (0.165 g, 0.7 mmol) by the procedure described in preparation of **6** to give 1-monooctyl α-ketoheptanedioic ester **13b** (0.156 g, 78%) as a clear oil.  $^{1}$ H NMR $^{13}$  (500 MHz, CDCl<sub>3</sub>): δ 5.38 (m, 1H, major enol), 5.16 (m, 1H, minor enol), 4.23 (t, J = 6.8 Hz, 2H, keto), 4.22 (t, J = 6.8 Hz, minor enol), 4.15 (t, J = 6.8 Hz, major enol), 2.82 (m, 2H), 2.35 (m, 2H), 1.94 (m, 2H), 1.66 (m, 2H), 1.43 (m, 4H), 1.36-1.20 (m, 20H), 0.85 (t, J = 7.1 Hz, 6H).  $^{13}$ C NMR (125 MHz, CDCl<sub>3</sub>): δ 193.9, 179.2, 167.9 (enol), 161.1, 105.9 (enol), 105.0 (enol), 66.5, 66.0 (enol), 38.8, 33.5, 31.6, 29.03, 29.02, 28.3, 28.2 25.62, 25.55, 22.5, 14.0. HR-MS (ESI) Calcd for [C<sub>15</sub>H<sub>26</sub>O<sub>5</sub>-H]<sup>-</sup> 285.1702, found 285.1715.

#### Octyl 1H-indene-3-carboxylate, 12c

Prepared from 1-octanol and 1*H*-indene-3-carboxylic acid<sup>14</sup> **11c** (0.389 g, 2.4 mmol) by the procedure described for the preparation of **9** to give octyl 1*H*-indene-3-carboxylate **12c** (0.655 g, 99%) as a clear oil. <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>):  $\delta$  8.10 (d, J = 7.6 Hz, 1H), 7.48 (d, J = 7.4 Hz, 1H), 7.47 (s, 1H), 7.38 (t, J = 7.4 Hz, 1H), 7.28 (dt, J = 7.4, 1.5 Hz, 1H), 4.34 (t, J = 6.7 Hz, 2H), 3.51 (s, 2H), 1.81 (pentet, J = 6.9 Hz, 2H), 1.55-1.25 (m, 10H), 0.94 (t, J = 7.0 Hz, 3H). <sup>13</sup>C NMR (75 MHz, CDCl<sub>3</sub>):  $\delta$  164.0, 144.1, 143.3, 140.7, 136.4, 126.5, 125.4, 123.6, 122.3, 64.5, 38.2, 31.7, 29.13, 29.09, 28.6, 26.0, 22.5, 14.0. HR-MS (ESI) Calcd for [C<sub>18</sub>H<sub>24</sub>O<sub>2</sub>-H]<sup>-</sup> 271.1698, found 271.1691.

#### Octyl 2-(2-(carboxymethyl)phenyl)-2-oxoacetic ester, 13c

Prepared from octyl 1*H*-indene-3-carboxylate, **12c** (0.136 g, 0.5 mmol), by the procedure described for the preparation of **6** to give octyl 2-(2-(carboxymethyl)phenyl)-2-oxoacetic

ester **13c** (0.135 g, 85%) as pale solid. mp 63-64 °C.  $^{1}$ H NMR (500 MHz, CDCl<sub>3</sub>):  $\delta$  7.76 (d, J = 7.6 Hz, 1H), 7.56 (t, J = 7.4 Hz, 1H), 7.43 (dt, J = 7.7, 0.85 Hz, 1H), 7.32 (d, J = 7.7 Hz, 1H), 4.34 (t, J = 6.9 Hz, 2H), 4.00 (s, 2H), 1.74 (quint, J = 7.2 Hz, 2H), 1.40-1.21 (m, 10H), 0.88 (t, J = 6.9 Hz, 3H).  $^{13}$ C NMR (125 MHz, DMSO- $d_6$ ):  $\delta$  188.3, 171.8, 163.8, 137.4, 134.1, 133.2, 132.6, 130.8, 127.4, 66.0, 39.5, 31.2, 28.6, 28.5, 27.9, 25.2, 22.1, 13.9. HR-MS (ESI) Calcd for [C<sub>18</sub>H<sub>24</sub>O<sub>5</sub>-H]<sup>-</sup> 319.1545, found 319.1557.

## Octyl 1H-indene-2-carboxylate, 12d

Prepared from 1-octanol and 1*H*-indene-2-carboxylic acid<sup>15</sup> **11d** (0.2661 g, 1.66 mmol) by the procedure described for the preparation of **9** to give octyl 1*H*-indene-2-carboxylate **12d** (0.437 g, 97%) as a clear oil. <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>):  $\delta$  7.71 (td, J = 1.9, 0.6 Hz, 1H), 7.53-7.47 (m, 2H), 7.35-7.28 (m, 2H), 4.24 (t, J = 6.7 Hz, 2H), 3.67 (d, J = 3.0 Hz, 2H), 1.73 (pentet, J = 6.6 Hz, 2H), 1.36-1.25 (m, 10H), 0.89 (t, J = 6.9 Hz, 3H). <sup>13</sup>C NMR (75 MHz, CDCl<sub>3</sub>):  $\delta$  165.0, 144.7, 142.7, 140.8, 137.4, 127.4, 126.7, 124.1, 123.2, 64.5, 38.2, 31.7, 29.2, 29.1, 28.7, 26.0, 22.6, 14.0. HR-MS (ESI) Calcd for [C<sub>18</sub>H<sub>24</sub>O<sub>2</sub>-H]<sup>-</sup> 271.1698, found 271.1694.

## 2-(3-(Octanyloxy)-2,3-dioxopropyl)benzoic acid, 13d

Prepared from octyl 1*H*-indene-2-carboxylate, **12d** (0.137 g, 0.5 mmol) by the procedure described for the preparation of **6** to give 2-(3-(octanyloxy)-2,3-dioxopropyl)benzoic acid **13d** (0.125 g, 78%) as a pale solid. mp 67-68 °C. <sup>1</sup>H NMR of keto form (500 MHz, CDCl<sub>3</sub>): 88.09 (bd, J = 7.8 Hz, 1H), 7.55 (dt, J = 7.6, 1.2 Hz, 1H), 7.38 (t, J = 7.4 Hz, 1H), 7.26 (d, J = 7.4 Hz, 1H), 4.23 (t, J = 6.7 Hz, 2H), 3.67 (bs, 1H), 3.24 (bs, 1H), 1.63 (pentet, J = 7.0 Hz, 2H), 1.31-1.18 (m, 10H), 0.85 (t, J = 7.1 Hz, 3H). <sup>13</sup>C NMR (125 MHz, DMSO-d<sub>6</sub>): 8 = 190.6, 168.1, 163.3, 136.1, 134.1, 128.9, 128.5, 127.7, 124.2, 66. 7, 35.7, 31.2, 28.5, 28.5, 27.9, 25.1, 22.1, 13.9. HR-MS (ESI) Calcd for [C<sub>18</sub>H<sub>24</sub>O<sub>5</sub>-H]<sup>-</sup> 319.1545, found 319.1556.

## **Supplementary Material**

Refer to Web version on PubMed Central for supplementary material.

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**Figure 1.** Part of Citric Acid Cycle

**Scheme 1.** Synthesis of 1-Monooctyl α-Ketoglutarate

Scheme 2. Synthesis of Other Monoesters of α-Ketoalkanedioic Acids