

Laboratory Experiment

pubs.acs.org/jchemeduc

Nickel-Catalyzed Suzuki-Miyaura Cross-Coupling in a Green Alcohol Solvent for an Undergraduate Organic Chemistry Laboratory

Liana Hie, Jonah J. Chang, and Neil K. Garg*

Department of Chemistry and Biochemistry, University of California, Los Angeles, California 90095-1569, United States

Supporting Information

ABSTRACT: A modern undergraduate organic chemistry laboratory experiment involving the Suzuki-Miyaura coupling is reported. Although Suzuki-Miyaura couplings typically employ palladium catalysts in environmentally harmful solvents, this experiment features the use of inexpensive nickel catalysis, in addition to a "green" alcohol solvent. The experiment employs heterocyclic substrates, which are important pharmaceutical building blocks. Thus, this laboratory procedure exposes students to a variety of contemporary topics in organic chemistry, including transition metal-catalyzed cross-couplings, green chemistry, and the importance of heterocycles in drug discovery,

none of which are well represented in typical undergraduate organic chemistry curricula. The experimental protocol uses commercially available reagents and is useful in both organic and inorganic instructional laboratories.

KEYWORDS: Second-Year Undergraduate, Upper-Division Undergraduate, Organic Chemistry, Laboratory Instruction, Hands-On Learning/Manipulatives, Organometallics, Green Chemistry, Heterocycles

hethods for the assembly of carbon—carbon (C-C) bonds are a cornerstone of any undergraduate organic chemistry course. Most commonly, textbooks and curricula prominently feature classical reactions such as Grignard additions and Friedel—Crafts acylations, which serve as excellent pedagogical tools. The incorporation of more modern C-C bond forming reactions into the undergraduate curriculum has been a topic of interest, such that many new textbooks at least briefly mention new tactics for C-C bond construction that are commonly used in research laboratories.

One particularly attractive class of transformations that has seen increased attention in undergraduate organic chemistry curricula is transition metal-catalyzed cross-coupling reactions. Reactions such as the Suzuki–Miyaura, Negishi, and Heck couplings provide indispensable tools in academia and industry for C–C bond formation. The importance of these transformations is underscored by the awarding of the 2010 Nobel Prize in Chemistry to Suzuki, Negishi, and Heck for their pioneering studies of these key reactions. In an effort to expose undergraduate students to these couplings, new experimental procedures have been put forth with much success. For example, Deveau and co-workers recently reported a palladium-catalyzed Suzuki–Miyaura coupling suitable for undergraduate laboratories, a which also features important lessons involving medicinal chemistry and green chemistry.

An operationally simple variant of the Suzuki-Miyaura cross-coupling (Scheme 1) is described.⁸ Analogous to a typical Suzuki-Miyaura coupling, an aryl electrophile is joined to an aryl boronic acid fragment using a transition metal catalyst to give a biaryl product. In the protocol described herein, several features are highlighted: (A) The substrate and the boronic

Scheme 1. Typical Suzuki-Miyaura Cross-Coupling and a Modern Variant Featuring the Use of a Green Solvent, Heterocyclic Substrates, and a Nickel Catalyst

Typical Suzuki-Miyaura Cross-Coupling Reaction

Suzuki-Miyaura Cross-Couplings in this Experiment

• commercially available
• heterocycles

common in pharmaceutical

research

• tert-amyl alcohol as green solvent

Solvent

Catalyst

· inexpensive airstable nickel catalyst (1 mol%)

CI

Cy₃P-Ni-PCy₃

acids used are commercially available heterocycles. Oxygenand nitrogen-containing heterocycles are common building

Published: September 5, 2014



Journal of Chemical Education Laboratory Experiment

blocks used in pharmaceutical research for the preparation of new medicines. ¹⁰ (B) The solvent utilized is *tert*-amyl alcohol, ^{11,12} which is considered a "green" alternative to typical organic solvents. ^{13,14} It is estimated that 20–85 kg of organic solvent waste is produced per kilogram of drug produced in a six- to eight-step drug manufacturing process, so the use of green solvents is especially desirable. ¹⁵ (C) The catalyst employed is a commercially available and air-stable nickel complex, ^{16–19} which compares well to more commonly used palladium catalysts. Furthermore, nickel is a nonprecious metal and is, therefore, more abundant and less expensive compared to its precious metal counterpart palladium. ²⁰

This laboratory experiment exposes students to a variety of contemporary topics in organic chemistry, including cross-coupling reactions, catalysis, and the importance of heterocycles in drug discovery. Moreover, this experiment introduces the critical concepts of green chemistry, ¹³ which are often overlooked in traditional undergraduate organic chemistry curricula.

PEDAGOGICAL GOALS

- To develop a contemporary undergraduate instructional laboratory experiment involving the Suzuki—Miyaura cross-coupling reaction as a means to expose students to typical reaction sequences encountered by academic and industrial researchers.
- To bring attention to current and important topics in organic chemistry, including cross-couplings, transition metal catalysis, green chemistry, and heterocycles in pharmaceutical research.
- To provide students with training in standard organic chemistry laboratory techniques, including reaction setup, reaction monitoring, compound purification, and structure elucidation by ¹H and ¹³C NMR analysis.

OVERVIEW OF LABORATORY EXPERIMENT

This experiment is designed for an upper-division undergraduate organic chemistry laboratory but is also appropriate for second-year undergraduate organic and advanced inorganic chemistry laboratories. The experiment requires 4–5 h to complete and can be performed over two laboratory periods, if necessary. Students complete a prelaboratory worksheet before conducting the experiment to ensure they understand the experiment and any safety concerns. A postlaboratory worksheet further promotes student understanding and helps students perform a critical analysis of their results.

EXPERIMENT

Students work individually and complete a prelaboratory worksheet. Each student is assigned an unknown heterocyclic boronic acid as a coupling partner whose identity is determined after the coupling reaction using NMR spectroscopy. Students weigh the substrate (5-bromopyrimidine), boronic acid, base (K₃PO₄), and catalyst (1 mol %) and combine them in a 1 dram (~4 mL) vial. After adding a stir bar and *tert*-amyl alcohol, the reaction is stirred at room temperature for 30 min, and then heated to 80 °C using a preheated heating block or an oil bath. After heating for 1 h, students use thin-layer chromatography (TLC) to determine if the reaction is complete and gauge the purity of the product. The mixture is subjected to aqueous workup and the crude product is purified via flash column chromatography on silica gel. The isolated

product is then analyzed via ¹H and ¹³C NMR spectroscopy using a postlaboratory worksheet. A detailed description of the experiment is described in the Supporting Information.

HAZARDS

Closed-toed shoes, long pants, safety glasses, gloves, and flameresistant laboratory coats should be worn at all times. All hazardous materials should be handled and disposed of in accordance with the recommendation of the materials' safety data sheet and EH&S. Bis(tricyclohexylphosphine)nickel(II) dichloride (NiCl₂(PCy₃)₂) and heterocyclic boronic acids may be harmful if inhaled, swallowed, or absorbed through skin. 5-Bromopyrimidine and potassium phosphate are irritants and may be harmful if inhaled, swallowed, or absorbed through skin. Tert-amyl alcohol is an irritant and may, therefore, cause skin and eye irritation; it is also flammable and may be harmful if inhaled, swallowed, or absorbed through skin. Hydrochloric acid and sodium hydroxide are corrosive and can cause burns to the skin, eyes, and respiratory tract. Ethyl acetate and hexanes are flammable and volatile organic solvents. The n-hexane in hexanes is a neurotoxin. CDCl₃ is toxic and a cancer suspect agent. The products of the coupling are not considered harmful, but care should be taken to avoid inhalation or contact with skin.

RESULTS AND DISCUSSION

The nickel-catalyzed Suzuki-Miyaura coupling using green solvents was recently described.²¹ Despite the promise of this protocol, some efforts were necessary to render this transformation suitable for an undergraduate instructional experiment (see the Instructors' Notes in the Supporting Information for further details). We first examined several heterocyclic substrates and heterocyclic boronic acids.⁹ The substrates shown in Scheme 1 were found to be optimal based on their commercial availability and ability to react using low loadings of the nickel catalyst in tert-amyl alcohol as the solvent. A brief selection of our optimization efforts using conventional heating or microwave heating is highlighted in Table 1. The conditions shown in entries 3 and 7 (conventional heating) were identified as optimal conditions. It should be noted that the experiment could be performed in a microwave reactor with comparable yields (see entries 4 and 8).

Table 1. Survey of Reaction Conditions

Entrya	Het	Temp. (°C)	Time	Product (%) ^b
1		50	1 h	49
2	5	80	0.5 h	75
3	-\$-/	80	1 h	98
4¢		150	10 min	96
5	. /=\	50	1 h	95
6	- §-〈、 <i>〉</i>	80	0.5 h	89
7	MeO	80	1 h	100
8 <i>c</i>		150	10 min	91

^aConditions: 5-bromopyrimidine (1.0 equiv), heterocyclic boronic acid (2.5 equiv), tert-amyl alcohol (0.3 M). ^bYield was determined by ¹H NMR analysis of the crude reaction mixtures using hexamethylbenzene as an internal standard. ^cThe reaction was conducted in a microwave reactor.

The optimized experimental protocol was implemented during one term of an advanced undergraduate organic chemistry lecture and laboratory course, which mainly consisted of students majoring in Chemistry or Biochemistry. Students were briefly introduced to cross-coupling reactions, including the Suzuki—Miyaura coupling, and green chemistry during the course lecture meeting. They then read the laboratory handout, which covered experimental details and various background information on cross-couplings, green chemistry, and heterocycles. Students completed a prelaboratory worksheet, which was designed to make sure students understood the chemistry, the experimental protocol, and safety considerations. Completion of the prelaboratory worksheet satisfactorily was required for students to carry out the experiment.

Each student was given one of the two unknown boronic acids and carried out the Suzuki-Miyaura coupling experiment. The main aspects of this experiment included reaction setup, monitoring, purification, and spectroscopic analysis. Of the 30 students who carried out the experiment, 29 of them were able to isolate their desired product after chromatography. Students used ¹H NMR and ¹³C NMR analysis (student spectra are given in the Supporting Information) to determine the identity of their unknown boronic acids and their cross-coupled products. Yields ranged from 28-95% for those who used the furanyl boronic acid, whereas yields were in the 39-100% range for those who employed the pyridyl boronic acid. Average yields were 61% and 76%, respectively. Lower yields were likely caused by the loss of product during workup or purification. Residual solvent was seen in several cases during ¹H NMR analysis of products. However, other notable impurities, such as unreacted boronic acid, were rarely seen. A required postlaboratory worksheet was used to facilitate data analysis and further expand on the key chemical concepts from this experiment.

Discussion Topics

This experiment provided the opportunity to discuss a range of important topics relevant to undergraduate organic chemistry lecture material and modern laboratory practices. With regard to organic chemistry, discussion topics included, but were not limited to, transition metal-catalyzed cross-couplings,⁴ the mechanism of the Suzuki-Miyaura coupling,8 and heterocycles. 10 Moreover, this experiment provided an opportunity to address modern, big picture topics, such as pharmaceutical research and the growing importance of green chemistry. In the laboratory, students were exposed to a contemporary experimental protocol and gained experience in a variety of methods and techniques. This included reaction setup on a small scale (e.g., 100 mg of substrate and only 4.4 mg of the nickel catalyst), reaction analysis using thin layer chromatography (TLC), aqueous workup, flash column chromatography, and NMR analysis. An anonymous student evaluation of the experiment indicated that students recognized the concepts emphasized in the experiment (see Supporting Information).

CONCLUSIONS

A modern protocol was developed for the Suzuki-Miyaura coupling that is suitable for use in undergraduate instructional laboratories. The experimental procedure was straightforward and provided student training in modern laboratory methods and techniques. In addition, the laboratory exposed students to a variety of contemporary topics in organic chemistry, including transition metal-catalyzed cross-couplings, the importance of

heterocycles in drug discovery, and green chemistry. This experiment will allow educators to introduce a variety of topics efficiently into their undergraduate organic chemistry curricula, which are otherwise often neglected in conventional undergraduate organic chemistry laboratories.

ASSOCIATED CONTENT

Supporting Information

Detailed student handout; prelaboratory worksheet; postlaboratory worksheet; notes for instructors; NMR spectra of products, including spectra from students. This material is available via the Internet at http:/pubs.acs.org.

AUTHOR INFORMATION

Corresponding Author

*E-mail: neilgarg@chem.ucla.edu.

Notes

The authors declare no competing financial interest.

ACKNOWLEDGMENTS

We thank the students and teaching assistants (Byron Boon, Tioga Martin, Robert Jordan, Brice Curtin, Gerhard Kummerow, and Tyler Allred) of the Chem 144 organic chemistry laboratory course (Fall 2013) for their feedback on this experiment, in addition to Daniel Richter and Julie Manley for helpful discussions. The authors are grateful to the ACS Green Chemistry Institute Pharmaceutical Roundtable and the University of California, Los Angeles for financial support. These studies were supported by shared instrumentation grants from the NSF (CHE-1048804) and the National Center for Research Resources (S10RR025631).

REFERENCES

- (1) (a) Ashby, E. C. Grignard Reagents: Compositions and Mechanism of Reaction. *Q. Rev. Chem. Soc.* **1967**, 21 (2), 259–285. (b) Ashby, E. C.; Laemmle, J.; Neumann, H. M. Mechanisms of Grignard Reagent Addition to Ketones. *Acc. Chem. Res.* **1974**, 7 (8), 272–280.
- (2) (a) Gore, P. H. The Friedel–Crafts Acylation Reaction and its Application to Polycyclic Aromatic Hydrocarbons. *Chem. Rev.* **1955**, 55 (2), 229–281. (b) Groves, J. K. The Friedel–Crafts Acylation of Alkenes. *Chem. Soc. Rev.* **1972**, *1* (1), 73–97.
- (3) (a) Vollhardt, K. P. C.; Schore, N. E. Organic Chemistry: Structure and Function, 7th ed.; W. H. Freeman and Company: New York, 2014. (b) Brown, W. H.; Foote, C. S.; Iverson, B. L.; Anslyn, E. Organic Chemistry, 6th ed.; Cengage Learning, Brooks/ColeBelmont: Cengage Learning, 2012. (c) Clayden, J.; Greeves, N.; Warren, S. Organic Chemistry, 2nd ed.; Oxford University Press: New York, 2012.
- (4) (a) Diederich, F.; de Meijere, A., Eds. Metal-Catalyzed Cross-Coupling Reactions; Wiley-VCH: Weinheim, 2004. (b) Hassan, J.; Sévignon, M.; Gozzi, C.; Schulz, E.; Lemaire, M. Aryl—Aryl Bond Formation One Century after the Discovery of the Ulmann Reaction. Chem. Rev. 2002, 102 (5), 1359–1469. (c) Miyaura, N., Ed. Topics in Current Chemistry, Vol. 219; Springer-Verlag: New York, 2002. (d) Corbet, J.-P.; Mignani, G. Selected Patented Cross-Coupling Reaction Technologies. Chem. Rev. 2006, 106 (7), 2651–2710. (e) Negishi, E. Transition Metal-Catalyzed Organometallic Reactions that Have Revolutionized Organic Synthesis. Bull. Chem. Soc. Jpn. 2007, 80 (2), 233–257. (f) Shen, H. C.; Crawley, M. L.; Trost, B. M., Eds.; Application of Transition Metal Catalysis in Drug Discovery and Development: An Industrial Perspective; John Wiley & Sons, Inc.: Hoboken, 2012.

- (5) Nobleprize.org: The Official Web Site of the Nobel Prize. The Nobel Prize in Chemistry 2010. http://www.nobelprize.org/nobel_prizes/chemistry/laureates/2010/ (accessed Aug 2014).
- (6) (a) Costa, N. E.; Pelotte, A. L.; Simard, J. M.; Syvinski, C. A.; Deveau, A. M. Discovering Green, Aqueous Suzuki Coupling Reactions: Synthesis of Ethyl (4-Phenylphenyl)acetate, a Biaryl with Anti-Arthritic Potential. J. Chem. Educ. 2012, 89 (8), 1064-1067. (b) Aktoudianakis, E.; Chan, E.; Edward, A. R.; Jarosz, I.; Lee, V.; Mui, L.; Thatipamala, S. S.; Dicks, A. P. "Greening Up" the Suzuki Reaction. J. Chem. Educ. 2008, 85 (4), 555-557. (c) Hamilton, A. E.; Buxton, A. M.; Peeples, C. J.; Chalker, J. M. An Operationally Simple Aqueous Suzuki-Miyaura Cross-Coupling Reaction for an Undergraduate Organic Chemistry Laboratory. J. Chem. Educ. 2013, 90 (11), 1509-1513. (d) Callam, C. S.; Lowary, T. L. Suzuki Cross-Coupling Reactions: Synthesis of Unsymmetrical Biaryls in the Organic Laboratory. J. Chem. Educ. 2001, 78 (7), 947-948. (e) Hoogenboom, R.; Meier, M. A. R.; Schubert, U. S. The Introduction of High-Throughput Experimentation Methods for Suzuki-Miyaura Coupling Reactions in University Education. J. Chem. Educ. 2005, 82 (11), 1693-1696. (f) Herrmann, W. A.; Böhm, V. P. W.; Reisinger, C.-P. Introduction to Homogenous Catalysis: Carbon-Carbon Bond Formation Catalyzed by a Defined Palladium Complex. J. Chem. Educ. 2000, 77 (1), 92-95.
- (7) Dicks, A. P. Green Organic Laboratory in Lecture and Laboratory; CRC Press: Taylor & Franciss Group: Boca Raton, 2012.
- (8) (a) Martin, R.; Buchwald, S. L. Palladium-Catalyzed Suzuki—Miyaura Cross-Coupling Reactions Employing Dialkylbiaryl Phosphine Ligands. *Acc. Chem. Res.* 2008, 41 (11), 1461–1473. (b) Shan, F.-S. Transition-Metal-Catalyzed Suzuki—Miyaura Cross-Coupling Reactions: a Remarkable Advance from Palladium to Nickel Catalysts. *Chem. Soc. Rev.* 2013, 42 (12), 5270–5298. (c) Miyaura, N.; Suzuki, A. Palladium-Catalyzed Cross-Coupling Reactions of Organoboron Compounds. *Chem. Rev.* 1995, 95 (7), 2457–2483. (d) Suzuki, A. Recent Advances in the Cross-Coupling Reactions of Organoboron Derivatives with Organic Electrophiles, 1995–1998. *J. Organomet. Chem.* 1999, 576 (1–2), 147–168.
- (9) 5-Bromopyrimidine is commercially available from Combi-Blocks, Inc. (CAS #4595–59–9) at an approximate cost of \$ 0.75 USD/gram. Furan-3-boronic acid is commercially available from Combi-Blocks, Inc. (CAS #55552–70–0) at an approximate cost of \$ 10 USD/gram. 2-Methoxypyridine-3-boronic acid is commercially available from Combi-Blocks, Inc. (CAS #163105–90–6) at an approximate cost of \$10 USD/gram. Simpler and less expensive boronic acids can be substituted: see ref 21.
- (10) (a) Dinges, J.; Lamberth, C., Eds. Bioactive Heterocyclic Compounds Classes: Pharmaceuticals; Wiley-VCH: Weinheim, 2012. (b) Quin, L. D.; Tyrell, J. Fundamentals of Heterocyclic Chemistry: Importance in Nature and in the Synthesis of Pharmaceuticals; Wiley-Interscience: Hoboken, 2010.
- (11) For green solvent selection guides, see: (a) Alfonsi, K.; Colberg, J.; Dunn, P. J.; Fevig, T.; Jennings, S.; Johnson, T. A.; Kleine, H. P.; Knight, C.; Nagy, M. A.; Perry, D. A.; Stefaniak, M. Green Chemistry Tools to Influence a Medicinal Chemistry and Research Chemistry Organisation. *Green Chem.* 2008, 10 (1), 31–36. (b) Henderson, R. K.; Jiménez-González, C.; Constable, D. J. C.; Alston, S. R.; Inglis, G. G. A.; Fisher, G.; Sherwood, J.; Binks, S. P.; Curzons, A. D. Expanding GSK's Solvent Selection Guide Embedding Sustainability into Solvent Selection Starting at Medicinal Chemistry. *Green Chem.* 2011, 13 (4), 854–862. (c) Prat, D.; Pardigon, O.; Flemming, H.-W.; Letestu, S.; Ducandas, V.; Isnard, P.; Guntrum, E.; Senac, T.; Ruisseau, S.; Cruciani, P.; Hosek, P. Sanofi's Solvent Selection Guide: A Step Toward More Sustainable Processes. *Org. Process Res. Dev.* 2013, 17 (12), 1517–1525.
- (12) Alcohol-based solvents are generally less harmful to both humans and the environment. *Tert*-amyl alcohol is attractive due to its safety profile, low freezing point (in comparison to *tert*-BuOH), and its ability to solubilize polar compounds. For more information on alcoholic solvents, see ref 21.

- (13) For the 12 principles of green chemistry and pertinent reviews, see: (a) Anastas, P. T.; Warner, J. C., Eds. *Green Chemistry: Theory and Practice*; Oxford University Press: New York, 1998. (b) Anastas, P. T.; Kirchhoff, M. M. Origins, Current Status, and Future Challenges of Green Chemistry. *Acc. Chem. Res.* **2002**, *35* (9), 686–694.
- (14) For more information about the ACS Green Chemistry Institute Pharmaceutical Roundtable Solvent Selection Guide, see: http://www.acs.org/content/dam/acsorg/greenchemistry/industriainnovation/roundtable/solvent-selection-guide.pdf (accessed Aug 2014).
- (15) Fortunak, J. M. Current and Future Impact of Green Chemistry on the Pharmaceutical Industry. *Future Med. Chem.* **2009**, *1* (4), 571–575.
- (16) Bis(tricyclohexylphosphine)nickel(II) chloride (NiCl $_2$ (PCy $_3$) $_2$) is available from Sigma-Aldrich (CAS # 19999–87–2) at an approximate cost of \$38.50 USD/gram.
- (17) For reviews on nickel-catalyzed cross-couplings, see: (a) Mesganaw, T.; Garg, N. K. Ni- and Fe-Catalyzed Cross-Coupling Reactions of Phenol Derivatives. *Org. Process. Res. Dev.* **2013**, *17*, 29–39. (b) Rosen, B. M.; Quasdorf, K. W.; Wilson, D. A.; Zhang, N.; Resmerita, A.-N.; Garg, N. K.; Percec, V. Nickel-Catalyzed Cross-Couplings Involving Carbon—Oxygen Bonds. *Chem. Rev.* **2011**, *111* (3), 1346–1416.
- (18) For nickel-catalyzed cross-couplings developed by our laboratory, see: (a) Hie, L.; Ramgren, S. D.; Mesganaw, T.; Garg, N. K. Nickel-Catalyzed Amination of Aryl Sulfamates and Carbamates Using an Air-Stable Precatalyst. Org. Lett. 2012, 14 (16), 4182-4185. (b) Ramgren, S. D.; Silberstein, A. L.; Yang, Y.; Garg, N. K. Nickel-Catalyzed Amination of Aryl Sulfamates. Angew. Chem., Int. Ed. 2011, 50 (9), 2171-2173. (c) Quasdorf, K. W.; Riener, M.; Petrova, K. V.; Garg, N. K. Suzuki-Miyaura Coupling of Aryl Carbamates, Carbonates, and Sulfamates. J. Am. Chem. Soc. 2009, 131 (49), 17748-17749. (d) Mesganaw, T.; Silberstein, A. L.; Ramgren, S. D.; Fine Nathel, N. F.; Hong, X.; Liu, P.; Garg, N. K. Nickel-Catalyzed Amination of Aryl Carbamates and Sequential Site-Selective Cross-Couplings. Chem. Sci. 2011, 2 (9), 1766-1771. (e) Quasdorf, K. W.; Tian, X.; Garg, N. K. Cross-Coupling Reactions of Aryl Pivalates with Boronic Acids. J. Am. Chem. Soc. 2008, 130 (44), 14422-14423. (f) Quasdorf, K. W.; Antoft-Finch, A.; Liu, P.; Silberstein, A. L.; Komaromi, A.; Blackburn, T.; Ramgren, S. D.; Houk, K. N.; Snieckus, V.; Garg, N. K. Suzuki-Miyaura Cross-Coupling of Aryl Carbamates and Sulfamates: Experimental and Computational Studies. J. Am. Chem. Soc. 2011, 133 (16), 6352-6363. (g) Fine Nathel, N. F.; Kim, J.; Hie, L.; Jiang, X.; Garg, N. K. Nickel-Catalyzed Amination of Aryl Chloride and Sulfamates in 2-Methyl-THF. ACS Catal. 2014, 4 (9), 3289-3293.
- (19) Generally speaking, nickel chemistry and catalysis is not well represented in the chemical education literature. However, some key examples of instructional laboratories involving nickel chemistry are as follows: (a) Berry, D. E.; Girard, S.; McAuley, A. The Synthesis and Reactions of Nickel(III) Stabilized by a Nitrogen-Donor Macrocycle. *J. Chem. Educ.* 1996, 73 (6), 551–554. (b) Birdwhistell, K. R.; Lanza, J. Simple Synthesis and Use of a Nickel Alkene Isomerization Catalyst. An Advanced Lab in Inorganic/Organometallic Chemistry. *J. Chem. Educ.* 1997, 74 (5), 579–581. (c) Alonso, F.; Yus, M. The Hydrogenation of Cyclododecene by Lithium Naphthalenide and Nickel Chloride Dihydrate. *J. Chem. Educ.* 2001, 78 (11), 1517–1518. (d) Pavlik, J. W. Catalytic Hydrogenation Using Nickel Boride. *J. Chem. Educ.* 1972, 49 (8), 528.
- (20) The commodity prices of Ni and Pd are estimated to be \$6.46 USD/lb and \$740.50 USD/oz, respectively. *InvestmentMine: Mining Markets and Investment.* http://www.infomine.com/investment/ (accessed Feb 2014).
- (21) Ramgren, S. D.; Hie, L.; Ye, Y.; Garg, N. K. Nickel-Catalyzed Suzuki-Miyaura Coupling in Green Solvents. *Org. Lett.* **2013**, *15* (15), 3950–3953.