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Prodrug Strategies in Ocular Drug Delivery

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Abstract

Poor bioavailability of topically instilled drug is the major concern in the field of ocular drug delivery. Efflux transporters, static and dynamic ocular barriers often possess rate limiting factors for ocular drug therapy. Different formulation strategies like suspension, ointment, gels, nanoparticles, implants, dendrimers and liposomes have been employed in order to improve drug permeation and retention by evading rate limiting factors at the site of absorption. Chemical modification such as prodrug targeting various nutrient transporters (amino acids, peptide and vitamin) has evolved a great deal of interest to improve ocular drug delivery. In this review, we have discussed various prodrug strategies which have been widely applied for enhancing therapeutic efficacy of ophthalmic drugs. The purpose of this review is to provide an update on the utilization of prodrug concept in ocular drug delivery. In addition, this review will highlight ongoing academic and industrial research and development in terms of ocular prodrug design and delivery.

Keywords

Prodrug; transporter; receptor; drug delivery

1. INTRODUCTION

Systemic or local administrations are the most common route to deliver ocular formulations. Topical administration is favored route due to its localized drug action at anterior segment of the eye. However, poor penetration and rapid loss of therapeutics following its topical administration are the major restrictions of the topical route [1, 2]. Several formulation approaches (solutions, ointments, gels, microparticles, nanoparticles, and micelles) have been developed to address issue associated with poor ocular bioavailability at the site of action following topical instillation of therapeutics. Besides these formulation approaches, chemical approach such as prodrug has been utilized to optimize physicochemical and biochemical properties of a drug molecule for increasing its ocular bioavailability [3].

Prodrug design is a chemical approach to deliver parent drug molecule in order to achieve improved drug absorption. It is an effective way to deliver those drug moieties which

otherwise do not possess optimal ocular bioavailability due to several physiological (biological barriers) and physicochemical (parent drug solubility) restrictions [2, 3]. The rationale of this review is to provide an update on the utilization of prodrug strategy in ocular drug delivery. In addition, this review will summarize the current academic and industrial research progress in terms of ocular prodrug design and delivery.

2. OCULAR PRODRUG DESIGNED CONSIDERATION

Prodrug concept has turned out to be an important part of the ocular drug design and delivery. Synthesizing prodrugs which accomplish most if not all requirements of an ideal formulation is very challenging. Important considerations while designing ophthalmic prodrugs are:

- Parent drug must hold functional group susceptible to chemical derivatization
- Chemical modification at the functional group site of parent drug must be reversible.
- Parent drug, prodrug, and the pro-moiety attached to parent compound must be safe and non-toxic. Pro-moiety should exert rapid elimination from the body. Generally amino acid, small peptide or vitamins has been used as a pro-moiety which are very safe and easily removable natural body substrates.
- *In vivo* prodrug bioreversion must be governed by functionally active biological enzymes such as esterase and peptidase. The rate of bioreversion should be optimized in order to avoid pro-moiety detachment and parent drug release at non-target site.
- Prodrug must possess sufficient shelf life and stability in final formulation.
- The majority of ocular preparations are delivered in the form of liquid such as eye drops. Hence, aqueous solubility of prodrug is a critical parameter to consider when parent drug is lipophilic in nature and possess low water solubility.
- Prodrug should also possess optimal lipophilicity in order to accomplish higher diffusion across lipophilic ocular barriers (dynamic and static).
- Final prodrug should have ability to evade unfavorable physicochemical as well as biopharmaceutical properties of a parent molecule. In addition to resolving formulation issues associated with drug, prodrug should also exhibit high affinity and site specific delivery of parent drug molecule. These characteristics will not only overcome side effects associated with parent molecules but it will also help reducing dose of final formulation [1-3].

3. OCULAR PRODRUG STRATEGIES

3.1. Functional Group Approach

The common functional groups that have been utilized in ophthalmic prodrug design are carboxylic, hydroxyl, amine, and carbonyl groups. Modification of these functional groups which includes esters [4-6], carbamates [7], phosphates [8-11] and oximes [12, 13] results in

ophthalmic prodrugs. Table 1 represents such prodrug structures of the most common functionalities.

3.1.1. Ester Prodrugs—The most common ophthalmic prodrugs developed so far are esters derived from either COOH or OH functional group present in the drug molecules. Usually COOH or OH functional group in drug molecules exist in ionized form under physiological conditions which does not favor drug passage through the lipid membrane, resulting in inadequate drug bioavailability. Appropriate esterification of active molecules with other pro-moieties can generate ester derivatives with desirable hydrophilicity, lipophilicity and *in vivo* lability [14]. As shown in Fig. (1), ‘A’ type ester prodrugs can be prepared from carboxylic acid drugs and alcohol promoieties, whereas ‘B’ type of ester prodrugs can be derivitized from alcohol drugs and acid promoieties. To synthesize ester prodrugs mostly Steglich esterification reaction conditions have been applied with *N,N'*-Dicyclohexyl-carbodiimide (DCC) or Ethyl-3-(3-dimethylaminopropyl) carbodiimide (EDC) as a coupling reagent and 4-Dimethyl-aminopyridine (DMAP) as a catalyst [15].

In 1976, Hussain *et al.* [16] reported the first ophthalmic prodrug dipivefrin, where two hydroxyl functional groups of epinephrine have been esterified to prepare dipivalyl epinephrine. Dipivefrin showed enhanced corneal penetration with 10 times improved therapeutic index compared to epinephrine [17, 18]. Since then, a plethora of ester prodrugs including adrenergic agonists [19, 20], adrenergic antagonists [21, 22], cholinergics [23, 24], carbonic anhydrase inhibitors [25], prostaglandins [5, 26], antimetabolites [6, 27] and steroids [28, 29] have been prepared and their pharmacokinetic behaviors have been thoroughly explored. Ester prodrugs can enhance corneal penetration with improved therapeutic index. However, in some instances these components appear to be chemically instable in aqueous eye drop formulations.

Ester prodrugs can be converted back to active parent drugs via esterases present in the eyes. Esterases appear to be concentrated in the iris-ciliary body, corneal epithelium, retina and optic nerve. Different classes of esterases i.e., acetylcholine esterase, pseudocholine esterase, butyryl-choline esterase and carboxyl esterases are responsible for facile conversion of the ester prodrugs to parent drugs [30]. Enzyme catalyzed ester hydrolysis is highly dependent on the acyl and the alcohol moieties surrounding the cleavable ester bond. Sterically unhindered straight chain aliphatic esters of timolol i.e. *o*-acetyl/*o*-propionyl/*o*-butyryl timolol can be rapidly hydrolyzed both enzymatically and chemically, whereas sterically hindered esters such as the 1'-methylcyclopropanoyl, cyclopropanoyl, 3,3-dimethylbutyryl derivatives are stable enough to generate aqueous solutions with shelf-lives larger than two years at 10-15°C [31].

3.1.1.A. Ester Prodrugs from OH Functionalities of Drugs

Case Study 1: Ganciclovir (GCV) is a promising antiviral compound which exhibits significant activity against human cytomegalovirus. However the low partition coefficient of GCV results in poor ocular bioavailability. In order to improve corneal permeation of GCV following topical administration, Mitra *et al.* have reported short chain lipophilic mono-ester prodrugs of GCV with varying side chain from one carbon to four carbon atoms (Fig. 2).

GCV mono-ester prodrugs have shown increased corneal permeability compared to parent GCV. Corneal permeability has been found to increase disproportionately with increasing side chain length or lipophilicity of the prodrugs. GCV monovalerate containing four carbon side chains have shown highest permeability with a six fold increase compared to parent GCV. These prodrugs undergo facile enzymatic hydrolysis to active GCV in cornea, leading to lower prodrug concentration in this tissue and therefore generating high driving force for prodrug diffusion. Thus prodrug permeability exhibits a linear relationship with their hydrolysis rate. The hydrolysis rate in corneal homogenate and iris ciliary body has been also found to increase with as carbon chain length ascends from acetate to valerate ester [27, 32].

3.1.1B. Ester Prodrugs from COON Functionalities of Drugs

Case Study 2: Prostaglandin analogs, $\text{PGF}_{2\alpha}$ have been widely used as ocular hypotensive agents. In carboxylic acid forms of these compounds exhibit poor permeability and cause irritation to the eye. The carboxylic acid functionality of prostaglandins ($\text{PGF}_{2\alpha}$ and its analogs) has been utilized to develop various alkyl/aryl ester prodrugs which resulted in 2-3 fold higher lipophilicity and 25-40 fold enhanced *in vitro* corneal permeability. These agents were found to be 10-30 times more potent ocular hypotensive agent than their parent molecules. However, due to ocular side effects such as conjunctival hyperemia and superficial irritation these prodrugs have limited clinical application [33-35]. Later on, two isopropyl ester derivatives of modified $\text{PGF}_{2\alpha}$ analogs have been developed (latanoprost, travoprost) where the modification was made on one of the side chain (omega chain) of $\text{PGF}_{2\alpha}$ backbone by attaching phenyl ring at the 17-position. These prostaglandin analogs exhibit high selectivity to the prostaglandin F receptor (FP receptor) with low affinity toward non-specific receptors and thereby lower some of the side effects. Latanoprost, travoprost and one other $\text{PGF}_{2\alpha}$ analog, unoprostone isopropyl are currently being used clinically (Fig. 3) [26, 36, 37]. Latanoprost and travoprost undergo facile hydrolysis by esterases present in cornea to biologically active latanoprost acid and travoprost acid respectively. Cornea slowly releases latanoprost acid into anterior parts of the eye [36]. The maximum concentration of latanoprost acid has been detected in aqueous humour 1-2 hrs after topical application [38]. Travoprost and other ester prodrugs of $\text{PGF}_{2\alpha}$ analog hydrolyze during passage through the cornea by butyrylcholine esterase and carboxyl esterases [39].

3.1.2. Phosphate Ester Prodrugs—Phosphate ester prodrugs are typically designed for hydroxyl functionalities of poorly water-soluble drugs. Presence of dianionic phosphate moiety in phosphate prodrugs enhances aqueous solubility of the parent drugs [8-11]. These compounds exhibit adequate to excellent chemical stability which opens up the possibility of developing topical eye drop formulations [40]. These prodrugs can be rapidly hydrolyzed to parent drugs by alkaline phosphatases present in the eye tissues [41].

Case Study 3: Most cannabinoids have poor aqueous solubility which limits their application by topical administration. In order to improve aqueous solubility, phosphate ester prodrugs of three cannabinoids (arachidonylethanolamide, R-methanandamide and noladin ether) have been synthesized (Fig. 4) and their physicochemical properties have

been studied. These prodrugs have shown significantly enhanced aqueous solubility (Table 2) compared to their parent drugs with adequate chemical stability in buffer solutions [42]. These compounds undergo facile enzymatic hydrolysis on the surface of the cornea by alkaline phosphatase to their lipophilic parent compounds, which subsequently permeate cornea. Corneal permeation of the phosphate prodrug has been compared with that of lipophilic parent compounds in aqueous formulations where hydroxypropyl-beta-cyclodextrin (HP-beta-CD) has been used to solubilize lipophilic parent compounds. During *in vitro* corneal permeation, phosphate ester prodrugs exhibit lower flux (Table 2) relative to parent compounds in HP-beta-CD formulations. Aqueous solubility and IOP reducing efficacy suggest that phosphate prodrug approach is a potential alternative to cyclodextrin based formulations [9].

3.1.3. Carbamate Prodrugs—Carbamate prodrugs can be prepared from amine and carboxyl functionalities. Although amines can be easily acylated, carbamate prodrugs are rarely used in ophthalmic delivery because of the relatively high *in vivo* enzymatic stability [43]. However, the problem can be overcome by introducing an enzymatically labile ester group in the carbamate structure resulting in N-(acyloxy)alkyl carbamates, which are highly stable in aqueous solutions [7]. These compounds also exhibit improved *in vitro* corneal penetration [44, 45]. N-(acyloxy)alkyl carbamates exhibit high susceptibility to enzymatic bioreversion to the active parent. Esterase-catalyzed hydrolysis of terminal ester linkage in these derivatives lead to an unstable (acyloxy)alkyl carbonyl intermediate which undergoes spontaneous decomposition to parent amine via a labile carbamic acid (Fig. 5) [46,47]. However such a prodrug approach has limited applicability to primary amines since N-(acyloxy)alkyl carbonyl derivatives of primary amines undergo intramolecular acyl transfer reaction leading to formation of stable N-acylated derivatives [48].

Case Study 4: This strategy can be used to prepare N-(acyloxy) alkyl carbamate derivatives of timolol where secondary amine group of timolol is utilized to make prodrug derivatives. This derivative exhibits 100-500 times faster hydrolysis in plasma than in buffer solution (pH 7.4) at 37°C with high aqueous stability (3-5 years at 4°C, iii 4). Esterase-catalyzed hydrolysis of this prodrug results in a hemiacetal, which spontaneously convert to parent timolol via formation of carbamic acid intermediate (Fig. 5). This prodrug results in five fold enhanced *in vitro* corneal penetration [7].

3.1.4. Oxime Prodrugs—Oximes are derivatives of ketones, which provide an opportunity to modify drug molecules, lacking hydroxyl, amine or carboxyl functionalities. Several oxime or methoxime derivatives of known β -adrenergic blockers i.e. alprenolol [49], betaxolol [13], propranolol [50] and timolol [51]. have been synthesized and studied as potential antiglaucoma agents [13, 52-55]. Synthesis of these derivatives involves oxidation of secondary hydroxyl functional groups present in the original β -blocker alcohols, using activated dimethyl sulfoxide (Pfitzner-Moffat oxidation) followed by coupling of resulting ketone by adding either hydroxylamine or methoxyamine in the same reaction mixture. Oxime or methoxime derivatives exist in alternative Z (syn) or E (anti) configuration. These compounds exhibit significant and long lasting intraocular pressure (IOP) lowering activity with improved therapeutic index. Oxime prodrugs undergo sequential hydrolysis to parent β -

blockers. The activation process involves initial hydrolysis (by oxime hydrolase) of oxime derivatives to ketone which further undergoes enzymatic hydrolysis by ketone reductase to parent β -blockers (S-(–) stereoisomer). Ocular distribution of oxime hydrolase and ketone reductases is primarily limited to iris-ciliary body [56].

Case Study 5: Ethacrynic acids (ECA) which is a sulfhydryl (SH)-reactive diuretic is a known ocular hypotensive agent. However ECA and its derivatives (such as SA9000) exhibit corneal toxicity with poor corneal permeability. In an attempt to overcome these barriers, an oxime derivative of SA9000 (Fig. 6) has been developed and IOP reducing efficacy, corneal toxicity, and *in vitro* SH reactivity of this compound have been studied. This prodrug showed improved IOP reduction and enhanced corneal penetration relative to SA9000 following topical administration. The carbonyl functionality in SA9000 accelerates SH reactivity which leads to protein binding, thereby resulting in corneal toxicity. Modification of SA9000 with oxime functionality lowers SH reactivity which results in lower corneal toxicity [12].

3.1.5. Oxazolidine Prodrugs—Oxazolidines are cyclic condensation products of β -aminoalcohols, present in various drugs and carbonyl containing compounds i.e. aldehydes or ketones. Oxazolidine derivatives increase lipophilicity of β -aminoalcohols at physiological pH and thereby improve ocular absorption [57, 58]. These compounds undergo facile and complete hydrolysis in aqueous solutions within pH 1-11 at 37°C. Most oxazolidine derivatives display sigmoidal pH-hydrolytic rate profile where maximum hydrolysis rate is observed at pH 7-7.5 [59]. The rate of hydrolysis of oxazolidine derivatives also depends on several factors: (1) steric effects of carbonyl substituents, (2) steric effect of substituents at a position of nitrogen atom in β -aminoalcohol moiety and (3) electronegativity of the substituents at β nitrogen atom in β -aminoalcohol moiety. At neutral and basic pH hydrolysis rate decreases with increasing steric effects within carbonyl moiety or aminoalcohol moiety and increases with increasing electronegativity of substituents at β nitrogen atom [60]. However, oxazolidines derivatives possess poor aqueous stability which limits their use as ophthalmic prodrugs. In order to enhance aqueous stability various N-acylated oxazolidines were studied. N-acylated oxazolidines were found to be highly stable in aqueous solutions but were highly resistant to enzymatic hydrolysis, which limits their use in prodrug design [61].

Case Study 6: Oxazolidine prodrug of phenylephrine, prepared from pivaldehyde exhibits ten-times enhanced corneal penetration compared to the parent drug, resulting in 10 to 15 fold reduction in the phenylephrine dose and thereby reducing the side effects caused by systemic absorption of phenylephrine. In rabbits the prodrug shows 10 fold increase in mydriatic response compared to topically instilled phenylephrine hydrochloride. However it converts to phenylephrine in aqueous solution at pH (1-7.4) with short half-lives (6-13 min) [20, 62, 63]. Hydrolysis rate of phenylephrine oxazolidine has been found to decrease with increasing steric crowding of substituents (R and R' in Fig. 7) derived from the carbonyl component [57, 64]. Thus the prodrug has to be formulated in a non-aqueous vehicle such as sesame oil for the preparation of phenylephrine oxazolidine eye drops.

3.1.6. Prodrugs Derived from Sulfonamide Functional Groups—Drugs like carbonic acid inhibitors (such as acetazolamide, methazolamide and ethoxzolamide) do not contain functional groups that are amenable to prodrug derivatization. The main functional moiety in these drugs is the primary sulfonamide group which has been utilized to prepare prodrug derivatives. Several different kinds of prodrug derivatives including N-acyl [65], N-alkoxycarbonyl [66], N-sulfonylurea [67], N-sulfonylimidate [68, 69], N-sulfonylamidine [67], N-sulfonyl pseudourea [70], N-sulfonyl sufoximines [67] and N-sulfonyl sulfilimines [67] have been developed and their physicochemical properties have been evaluated. These derivatives are very stable both chemically and enzymatically which limited their utility as prodrugs. N-sulfonyl imidates derivatives of primary sulfonamide moiety have been shown to readily hydrolyze in aqueous solution to yield sulfonamide and a carboxylic acid ester moiety. However, these compounds have limited chemical stability in aqueous solution which restricted their use in eye drop formulations. However, secondary sulfonamide derivatives are more reactive and easily hydrolyze [68-70].

3.2. Transporter Targeted Prodrug Approach

Recent progress in transporter identification has greatly contributed to the field of prodrug derivatization. Various transporters have been explored and recognized for transferring exogenous and endogenous nutrients across the cell membranes [74]. Various influx and efflux transporters have also been identified on the various region of the eye (Table 3). A major role of these influx transporters is to deliver essential nutrients which can be utilized to deliver therapeutic molecules across various ocular barriers. However, an efflux transporter relatively lowers ocular bioavailability of therapeutic drug by pushing molecules out of a cell.

Anticancer [75], antifungal [76], antiviral [77], steroids [78] and fluoroquinolones [79, 80] are known substrates of efflux transporters, which lowers ocular bioavailability. Several strategies have been applied to evade drug efflux, among which prodrug derivatization is one of the most successfully utilized approach for improving ocular bioavailability of therapeutic agents.

Prodrugs have been synthesized in such a way that (a) chemically modified drug will have lower affinity towards efflux transporter such as quinidine prodrugs [81-83], or (b) chemically modified drug will have higher affinity towards influx transporter which otherwise are not recognized as such by a transporter such as peptide and amino acid prodrugs (acyclovir [84-86] and ganciclovir [87-89]). Hence higher ocular bioavailability of therapeutic agents can be achieved. In addition to peptide (PepT1) [87, 90], amino acid (LAT1, LAT2, B(0,+)) [84, 91] and monocarboxylic acid (MCT) [92, 93] transporters, recently various vitamin transporters such biotin [94] and ascorbic acid (SVCT2) [95-98] have been utilized for the delivery of various ocular prodrugs.

In transporter targeted prodrug approach a promoiety such as amino acid, peptide or vitamin, which is a substrate of respective transporter, is conjugated to parent drug molecule with ultimate aim of improving its bioavailability at the target site. Various transporters have been targeted in the eye for improving drug bioavailability following topical route. For

successful prodrug delivery an ideal transporter must be highly expressed at desired ocular region in order to facilitate optimal and rapid drug uptake. In addition, it must have high capacity to avoid inhibition of an excess prodrug or nutrients recognized by the same transporter. This approach has distinct feature relative to other approaches as the prodrug is specifically recognized by a particular transporter expressed on the cell surface.

3.3. Receptor Targeted Prodrug Approach

In addition to transporter targeted delivery, drug targeting to specific receptor using carrier mediated absorption is emerging as a clinically significant approach. Receptors useful for prodrug targeting have been identified in various region of the eye (Table 3). Receptors are responsible for the internalization of nutrients, such as folate, vitamin B12 and transferrin. Due to the importance of these receptors, numbers of investigator have examined the use of drug-receptor conjugation for drug delivery and drug targeting. Internalization of such conjugates has been achieved successfully by receptor-mediated endocytosis. So far folate receptor has been utilized as an ideal candidate for tumor targeted drug delivery but less attention has been given to receptor theory for ocular drug delivery [160]. Recently our laboratory has started working on the extension of targeted prodrug approach by synthesizing receptor targeted prodrugs for ocular drug delivery. However, much attention is needed to explore and extend receptor based prodrug approach.

3.4. Stereoisomeric Dipeptide Prodrug Approach

An idea of modulating the enzymatic hydrolysis rate of prodrugs and its implications in drug delivery is a growing concept which has high clinical significance. Extended availability of intact prodrug at the target site is a crucial requirement for effective drug absorption and higher bioavailability. Systemic drug delivery (intravenous or oral) is a potential route for the treatment of various ophthalmic disorders [161]. Transporter targeted prodrug strategy has been utilized to increase the ocular bioavailability of various drug molecules following systemic administration [99, 103, 162-164]. Among all, peptide transporter (PepT) was utilized most significantly for dipeptide prodrug delivery due to availability of this transporter at various ocular tissues (Table 3).

A major problem associated with orally administered dipeptide prodrugs is their rapid metabolism into parent compound resulting in limited availability of intact prodrug at transporter site of target ocular tissue [162, 165, 166]. Our laboratory has addressed this problem by designing stereoisomeric dipeptide prodrug for enhancing residence time of intact prodrug in the systemic circulation so that its translocation by ocular influx transporter can be maximized. Basic theory behind this concept was to synthesize enzymatically stable prodrugs by averting its early hydrolysis and elevating oral as well as ocular bioavailability after oral administration [167]. Hydrolytic enzymes (peptidases and esterases) responsible for the bioreversion of dipeptide prodrugs are stereospecific and have high affinity for L-isomers. All dipeptide prodrugs studied so far were based on L-amino acid isomers, which are natural substrates for these enzymes. Talluri et al. have designed series of stereoisomeric prodrug by incorporating D-isomers into the dipeptide moieties at a particular position to modulate its rate of metabolism. Results from this work were comparable with other studies

and provides evidence that incorporation of one D-amino acid into a dipeptide does not eradicate its affinity towards PepT transporter [168-170]. Moreover, it also possesses higher stability against metabolizing enzymes which could result in higher cellular permeability (Table 4). Furthermore it was observed that inclusion of two D-amino acid into a dipeptide moiety can not only increase the enzymatic stability but simultaneously abolishing its affinity towards PepT transporter [167, 171]. This novel concept has shown that the metabolic stability as well as the cellular permeability can be modulated with the incorporation of a D-isomer of an amino acid at a definite position into a dipeptide conjugate. This idea can be further extended to a range of therapeutic molecules particularly for enhancing their tissue bioavailability .

3.5. Lipid Prodrug

Molecules can cross cell membranes through passive diffusion. In the eye, drug absorption takes place either through corneal route (cornea-aqueous humor-intraocular tissues) or non-corneal route (conjunctiva-sclera-choroid/RPE) [172]. Due to lipophilic nature of cornea and other intraocular tissues, both hydrophilic and hydrophobic drugs take transcellular pathway to cross ocular membrane. In addition to these, sustained drug delivery for prolonged periods of time at the target site is required especially for the treatment of eye diseases at posterior segment of eye like vitreous, retina and choroid. In order to improve lipophilicity of hydrophilic drug molecules and hence to improve corneal permeation, the lipid prodrug approach has been developed. Lipid prodrugs are chemical entities where a drug molecule is covalently bound to a lipid moiety, such as fatty acid, diglyceride or phosphoglyceride. Lipid prodrugs diffuse readily across cell membrane by facilitated diffusion and thereby result in improved cellular absorption (Table 5). It also shows sustained delivery of parent drug molecule at the site of action [173, 174].

However high lipophilicity of molecules can result in limited permeability as it will stick inside the lipid membrane of cornea. Schoenwald and Ward reported a parabolic relationship between the lipophilicity and permeability of drug molecules across the rabbit cornea. Maximal permeability is observed for prodrugs with log P value of about 2-4 where P is defined as octanol/pH 7.4 buffer partition coefficients [22]. So depending on the hydrophilicity of each drug molecule, lipid chain length needs to be adjusted in order to get maximum permeability across the cornea. Intraocular permeation can be further enhanced by conjugating a targeting moiety (receptor/transporter) at one end of lipid prodrug, which is being currently explored (Patent: WO 2009/158633 A1) in our laboratory.

Case Study 7

5-Fluorouracil (5-FU) is an antimetabolite which has failed to exhibit significant benefit to intraocular cell proliferation, resulting from many vision threatening vitreoretinal diseases as it has short vitreous half-life after perioperative infusion [175]. Therefore 5-FU implant is required in proliferative vitreoretinopathy [176]. Recently Cheng *et al.* has reported two lipid derivatives of 5-Fluorouracil nucleoside analog, 2'-deoxy-5-fluorouridine (5-F-2dUrd) in order to achieve sustained intravitreal drug release, and thereby achieving drug delivery by simple intravitreal injection (Fig. 8). An alkoxyalkyl phospholipid residue is covalently anchored to 5-F-2dUrd to obtain hexa-decyloxypropyl 5-fluoro-2'-deoxyuridine 5'-

monophosphate (HDP-P-5F-2dUrd), and hexadecyloxypropyl 5-fluoro-2'-deoxyuridine 3', 5'-cyclic monophosphate (HDP-cP-5-F-2dUrd). Compared to 5-FU both lipid prodrugs exhibit longer vitreous half life with higher non-toxic dose. In addition, the potency of these prodrugs against cell proliferation jumped 11.6 times and 3.5 times for HDP-P-5F-2dUrd and HDP-cP-5-F-2dUrd respectively [177].

Conjugated lipid chain with 5-F-2dUrd enhances cellular uptake of lipid prodrugs by inner limiting membrane. Inside the cells these lipophilic nucleotide converts back to the corresponding nucleoside triphosphate which exhibit antiproliferative activity.

4. RECENT FORMULATION STRATEGIES FOR OCULAR PRODRUG DELIVERY

Sustain drug concentration at desired site is an important feature of ocular delivery. In addition to prolong drug release, sustain delivery formulations can also utilize to prevent drug loss from pre-corneal site. Formulations such as microparticles [194], nanoparticles [28, 195], and liposomes [196] have been utilized with an aim to delivery prodrug for achieving sustained drug delivery at ocular sites. These colloidal formulations can be delivered alone or by suspending into a gel in order to modify drug release at various ocular sites. Solid lipid microparticles have been designed with an aim to improve stability of encapsulated dopamine prodrug in physiological environment Solid matrix of lipid microparticles has also provided the sustained delivery of dopamine prodrug for longer period of time [194]. Iwala et al. have demonstrated the sustained release of dipeptide prodrugs of acyclovir (ACV) encapsulated into nanoparticle formulation. In this study, stereoisomeric dipeptide (L-valine-L-valine and L-valine-D-valine) prodrugs of acyclovir encapsulated into PLGA nanoparticles have shown ideal biphasic drug release. Moreover, nanoparticle formulations suspended in thermosensitive gels were able to prolong the release of ACV prodrugs by eliminating initial burst release [195]. In another study, Gaudana *et al.* have demonstrated the role of hydrophobic ion pairing (HIP) complexation for improving prodrug entrapment in nanoparticles. Dipeptide prodrug of dexamethasone was complexed using dextran Sulfate as complexing polymer. This novel principle of IDP complexation has significantly enhanced entrapment of dexamethasone prodrug in nanoparticles by overcoming partitioning limitation of hydrophilic prodrug [28]. Prodrug retention at pre-corneal and vitreous site has been improved by delivering intravitreal injection of liposome containing tilisolol prodrug [196]. These approaches can have particular importance to treat posterior segment eye disease such as diabetic retinopathy and age-related macular degeneration [197].

5. OCULAR PRODRUG PATENTS

Pharmaceutical companies and academic organizations have implemented prodrug strategies to overcome the recent ophthalmic delivery challenges which are confirmed by the trends seen in the published and filed U.S. patents. It is beyond the scope of this review to cover all advancements in the field of ocular prodrug design and hence, we have summarized recent patents published in the field of ocular prodrug delivery in Table 6.

6. CONCLUSION

Prodrug derivatization is an adaptable method that can be applicable for series of parent drug molecule. For successful prodrug utilization, recognition of drug properties and participation of barriers at target site are critical factors. Most of the prodrugs are used for improving drug penetration by enhancing lipophilicity and more recently by modulating aqueous solubility. Prodrug strategy has revealed promising outcome for the delivery of ophthalmic drugs. The recent progress in the field of prodrug design holds a promising future for ophthalmic drug delivery. Prodrugs have become an integral part of the drug design and delivery process, as exemplified by the growing number of approved prodrugs and patents. Growing utilization of coherent prodrug approach at the initial phase of drug discovery will lead to the development of composite with improved physicochemical properties.

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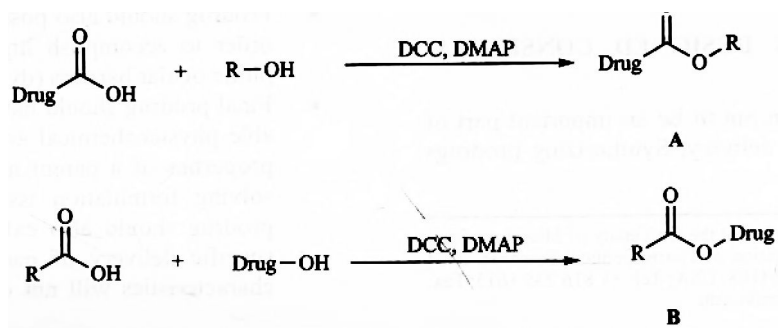


Fig. (1).
Ester prodrugs from COOH/OH functionalities.

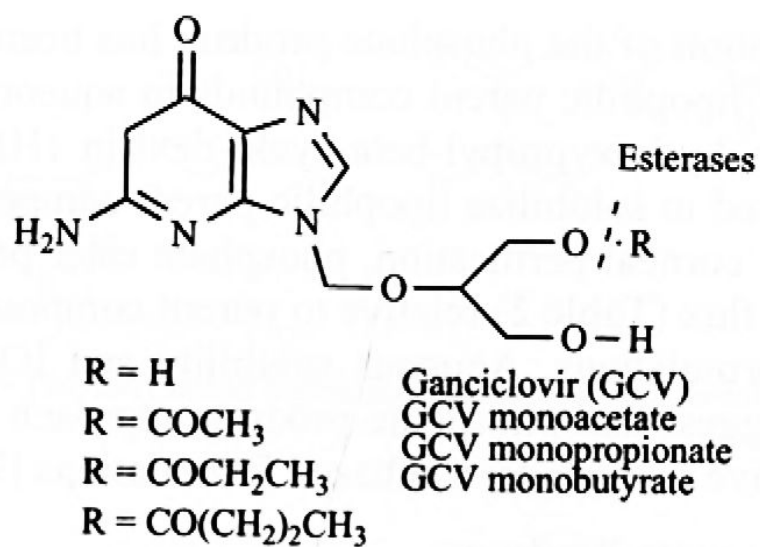


Fig. (2).
 Monoester prodrugs of Ganciclovir.

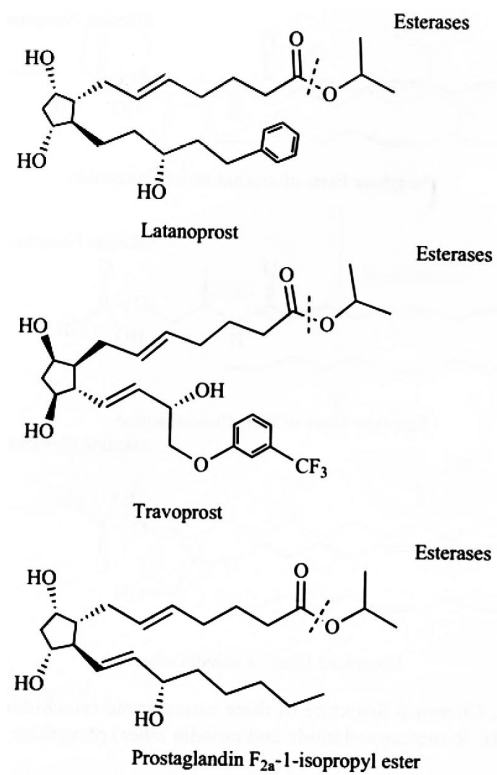


Fig. (3).
Chemical structure of prostaglandin prodrugs.

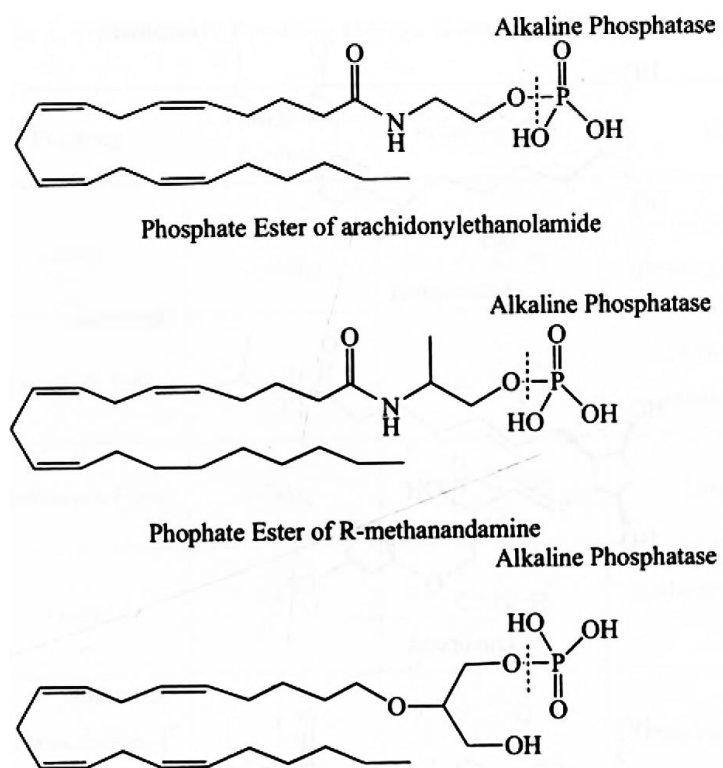


Fig. (4). Chemical Structure of three cannabinoid (arachidonylethanolamide, R-methanandamide and noladin ether) phosphate esters.

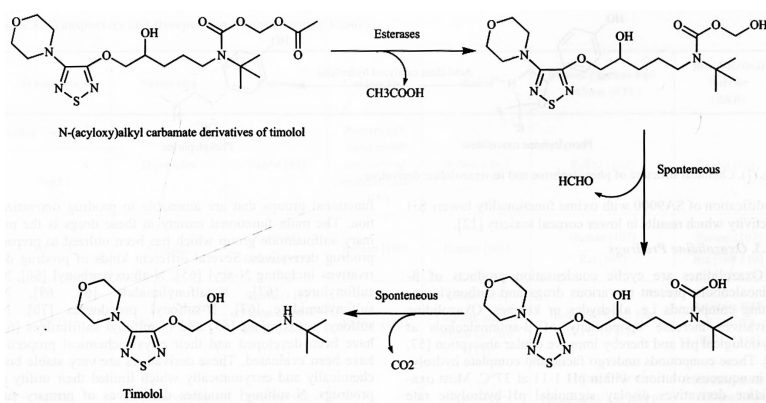


Fig. (5). Hydrolysis of N-(acyloxy)alkyl carbamate derivatives of timolol to parent timolol.

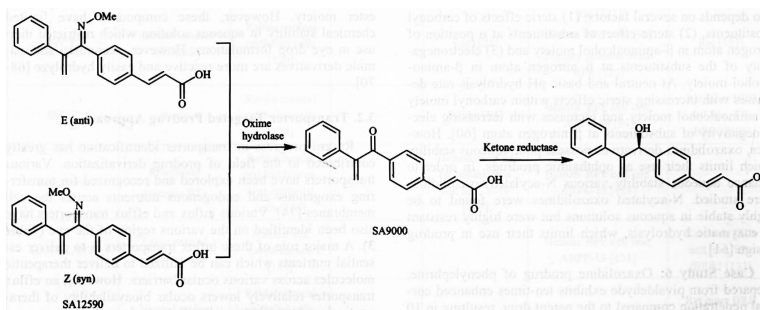


Fig. (6).
Hydrolysis of oxime derivatives (ethacrynic acid a an example) .

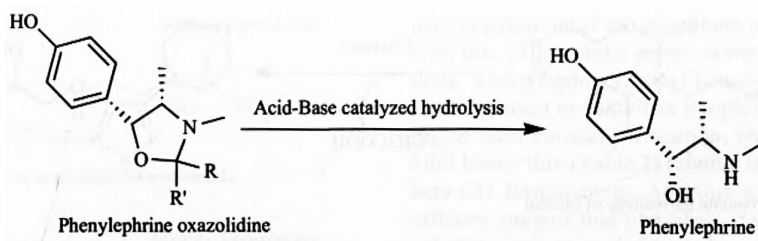


Fig. (7).
Chemical structure of phenylephrine and its oxazolidine derivative.

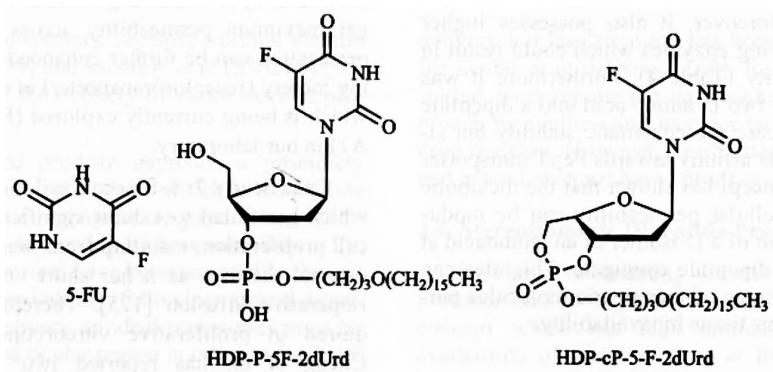


Fig. (8).
Chemical Structure of lipid prodrugs of 5-Fluorouracil.

Table 1

Ophthalmic Prodrug Design from Most Common Functionalities

Prodrug	Functional Groups	Prodrug form	Drugs	Hydrolytic Enzyme	Comments
Ester	-OH -COOH		Antimetabolites [27] Prostaglandins [26]	Esterases [30]	Enhanced corneal penetration and IOP reduction [17], chemical instability in aqueous solution [14]
Phosphate Ester	-OH		Vidarabin[71] Cannabinoids [11]	Phosphatases [39]	Enhanced aqueous solubility [8], excellent chemical stability and high susceptibility to enzymatic reconversion [40]
Carbamate Ester	-NH ₂		Timolol [7]	Esterases [7]	Enhanced corneal penetration [7], high enzymatic stability [14]
Oxime			β -adrenergic blockers [56]	Oxime hydrolase, Ketone reductase [56]	Prolonged IOP reduction and improved therapeutic index [51], site-specific enzyme activity [56]
Oxazolidines			Phenylephrine [72]	-	Enhanced corneal penetration and improved therapeutic index, poor aqueous stability [72]
N-sulfonyl imidates	-SO ₂ NH ₂		Carbonic anhydrase inhibitors [73]	-	Enhanced aqueous solubility, slow hydrolytic rate and poor aqueous stability [73]

Table 2

Aqueous Solubility and Steady State Fluxes of Cannabinoids and their Phosphate Ester Prodrugs [42]

Compounds	Solubility at pH 7.4 ($\mu\text{g mL}^{-1}$)	Steady State Fluxes ($\text{nmol (cm}^2\cdot\text{h)}^{-1}$)
Arachidonylethanolamide	0.4	39.30 (5 % CD, Tris buffer)
Arachidonylethanolamide phosphate ester	>5000	26.66 (Tris buffer)
R-methanandamide	-	54.89 (5 % CD, Tris buffer)
R-methanandamide phosphate ester	>5000	23.95 (Tris buffer)
Noladin ether	<0.1	27.61 (5 % CD, Tris buffer)
Noladin ether phosphate ester	>5000	14.07 (5 % CD, Tris buffer)

CD:Cyclodextrin

Table 3

Transporters and Receptors in Various Ocular Tissues

Transporters	Substrates	Cornea	Conjunctiva	Retina	Retinal Pigment Epithelium (RPE)	Blood-Retinal Barrier (BRB)
Influx Transporters	Dipeptides	Rabbit [90]	Primary cultured rabbit conjunctival epithelial cells [100]	Rabbit [101]	Rabbit [102]	Rabbit [103]
PepT1						
GLUT1	Glucose	Rat [104] Human [105]	Human [106]	Human [107]	Human [107] Rat [108]	Human [107] Rat [108-110]
ENT1	Nucleoside	Rabbit [111] Rabbit corneal epithelial cells [112]	Rabbit [113]	Rabbit [114] Cultured human retinal cell line [115]	Human RPE cell line, ARPE-19 [114]	Rat inner BRB cell line, TR-iBRB2 [116]
MCTs	Monocarboxylate	Rabbit [117]	-	Rat [118]	Rat [118] Human RPE and A RPE-19 cells [119]	Rat inner BRB cell line, TR-iBRB2 [92]
SVCT2	Vitamin C(Ascorbic acid)	Rabbit corneal epithelial cells [120]	-	Rat [121]	Rat [121] Human RPE cells [96] Primary cultures of cat RPE [122]	Rat [123]
SMVT	Biotin	Rabbit corneal epithelial cells [124]	-	Rabbit [94]	Human RPE cell line, ARPE-19 [94]	Rat inner BRB cell line, TR-iBRB2[125]
Riboflavin	Riboflavin (vitamin B2)	Rabbit cornea and Rabbit corneal epithelial cells [126]	-	Human-derived retinoblastoma cell line, Y-79 [127]	Human RPE cell line, ARPE-19[128]	-
LAT1, LAT2	Large neutral amino acids	Human and rabbit cornea [129]	-	Human [130]	Human RPE cell line, ARPE-19 [131]	Rat inner BRB cell line, TR-iBRB2[132]
ASCT1	Neutral amino acids	Rabbit corneal epithelial cells and rabbit cornea [133]	-		-	Rat inner BRB cell line, TR-iBRB2[134]
B(0,+)	Neutral and cationic amino acids	Human, Rabbit [135]	Rabbit [136] Rabbit [137] Human [138]		-	Rat [139]
Reduced-folate transporter (RFT)	Reduced folate	-	-	Rabbit [140]	Human RPE cells [141, 142] Rabbit [140] Mouse [141]	Mouse [141] Rat inner BRB cell line, TR-iBRB2[143]
Proton-coupled folate transporter (PCFT)	Folate	-	-	Mouse [144, 145]	Mouse [144]	Rat inner BRB cell line, TR-iBRB2[143]
Folate receptor alpha	Folic acid	-	-	Human [146] Mouse [144]	Mouse [141, 146] Human RPE cells [141]	Mouse [141]
Transferrin	Transferrin	Human [147] Bovine [148]	Human [147] Bovine [148]	Rat [149]	Human [147, 150] Rat [149, 150]	Human and Rat [150]

Table 4

Half lives of Stereoisomeric Acyclovir (ACV) Dipeptide Prodrugs In Tissue and Cell Homogenates (Table Regenerated from Reference [167])

Prodrug	$t_{1/2}$ (hrs)		
	Rat Liver Homogenate	Rat Intestinal Homogenate	Caco-2 cell Homogenate
LLACV	<0.08	<0.08	7.52 ± 0.40
LDACV	0.49 ± 0.02	1.01 ± 0.07	52.80 ± 8.42
DLACV	2.82 ± 0.18	6.27 ± 0.25	no degradation
DDACV	no degradation	no degradation	no degradation

Table 5

Recent Trends in Lipid Prodrug Derivatization

Drug	Chemical Modification	Disease	Inferences	References
Cidofovir (CDV)	Hexadecyloxypropyl (HDP-CDV) and Octadecyloxyethyl (ODE-CDV) ester derivatives	Poxvirus, Herpesvirus, Adenovirus, Polyomavirus	Immensely improved antiviral efficacy (EC50) from μ M range (for parent compound) to nM range (for lipid conjugates)	[165, 178-183]
Ganciclovir (GCV)	1-O-hexadecylpropanediol-3-phospho-ganciclovir (HDP-p-GCV)	Herpes simplex virus (HSV), Cytomegalovirus (CMV) in retinitis	Prolonged <i>in vivo</i> antiviral activity (for 4-6 weeks) with no significant toxicity relative to parent compound (less than 1 week) upon intravitreal injection	[184]
	Elicidic acid conjugates of GCV (E-GCV)	Human cytomegalovirus (HCMV), Herpes simplex virus (HSV) and varicella zoster virus (VZV)	Improved <i>in vitro</i> efficacy (5-30 fold reduction in antiviral dose) against HCMV and HSV. E-GCV compared to GCV at equimolar doses proved more efficacious with reduction of mortality rate.	[185]
Foscarnet or Phosphonoformic acid (PFA)	1-O-octadecyl-sn-glycerol-3-phosphonofonnate (ODG-PFA)	Human cytomegalovirus (HCMV)	ODG-PFA had longer vitreous half life and sustained drug level in retina at the end of nth week after intravitreal injection (concentration of 32 μ M at the 10 th week was 10 times higher than IC90 value against HCMV for foscarnet) in rabbits.	[186]
Peptide nucleic acid (PNA)	Cationic peptide-decanoic acid-Nuclear Antisense	-	Nuclear antisense activity of peptide nucleic acid was higher up to 2 orders of magnitude for cationic peptide-decanoic acid-nuclear antisense compared to peptide nucleic acid alone.	[187]

Table 6

Recent Ocular Prodrug Patents

Inventor	Drug	Promoiety	Disease	United States Patent
Allergan	Dexamethasone, bimatoprost	amino acid, peptide, monocarboxylic acid, organic anion, cation nucleoside	posterior segment eye disease	7714024 [188]
Allergan	anti-glaucoma, ocular hypotensive compounds	acetylcholinester, psuedoacetylcholine	glaucoma	6350780[189]
University of Georgia Research Foundation	etoposide, vincristine, fluocinolone and other steroids	carotenoid (zeaxanthine)	macular and retinal disease	20070259843[190]
Novagali Pharnia SA	steroids	lipophilic ester	posterior segment eye disease	20070280995[191]
University of Florida and University of North Texas Health Science Center	steroidal quinol compounds	phosphate or tertiary amide ester	cataract or glaucoma	7572781 [192]
University of Missouri Kansas City	acyclovir and ganciclovir	dipeptide, tripeptide ester	herpes virus infection	WO 2003/03048190
University of Missouri Kansas City	nucleoside, nucleotide, oligonucleotide, peptide	lipophilic linker	ocular diseases	WO 2009/158633 A1
Cellgate, Inc.	anti-bacterial, anti-viral, anti-fungal	guanidine, amidino, arginine	ocular infections	7229961[193]