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Acidic sweep gas with carbonic anhydrase coated hollow fiber membranes synergistically accelerates CO₂ removal from blood

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Abstract

The use of extracorporeal carbon dioxide removal (ECCO₂R) is well established as a therapy for patients suffering from acute respiratory failure. Development of next generation low blood flow (< 500 mL/min) ECCO₂R devices necessitates more efficient gas exchange devices. Since over 90% of blood CO₂ is transported as bicarbonate (HCO₃⁻), we previously reported development of a carbonic anhydrase (CA) immobilized bioactive hollow fiber membrane (HFM) which significantly accelerates CO₂ removal from blood in model gas exchange devices by converting bicarbonate to CO₂ directly at the HFM surface. This present study tested the hypothesis that dilute sulfur dioxide (SO₂) in oxygen sweep gas could further increase CO₂ removal by creating an acidic microenvironment within the diffusional boundary layer adjacent to the HFM surface, facilitating dehydration of bicarbonate to CO₂. CA was covalently immobilized onto poly (methyl pentene) (PMP) HFMs through glutaraldehyde activated chitosan spacers, potted in model gas exchange devices (0.0151m²) and tested for CO₂ removal rate with oxygen (O₂) sweep gas and a 2.2% SO₂ in oxygen sweep gas mixture. Using pure O₂ sweep gas, CA-PMP increased CO₂ removal by 31% (258 mL/min/m²) compared to PMP (197 mL/min/m²) ($P < 0.05$). Using 2.2% SO₂ acidic sweep gas increased PMP CO₂ removal by 17% (230 mL/min/m²) compared to pure oxygen sweep gas control ($P < 0.05$); device outlet blood pH was 7.38 units. When employing both CA-PMP and 2.2% SO₂ sweep gas, CO₂ removal increased by 109% (411 mL/min/m²) ($P < 0.05$); device outlet blood pH was 7.35 units. Dilute acidic sweep gas increases CO₂ removal, and when used in combination with bioactive CA-HFMs has a synergistic effect to more than double CO₂ removal while maintaining physiologic pH. Through these technologies the next generation

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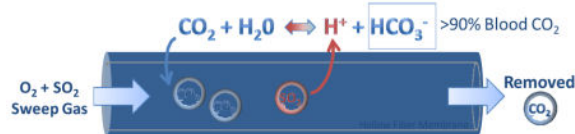
Disclosure

W.J. Federspiel has an equity interest in Alung Technologies which has licensed portions of the technology described in this manuscript. For all other authors, there are no known conflicts of interest associated with this publication and there has been no significant financial support for this work that could have influenced its outcome.

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of intravascular and paracorporeal respiratory assist devices can remove more CO₂ with smaller blood contacting surface areas.

Graphical abstract



Keywords

Carbonic anhydrase; enzyme immobilization; CO₂ removal; hollow fiber membrane; respiratory dialysis; ECCO₂R

1. Introduction

In patients suffering from acute respiratory failure, extracorporeal carbon dioxide removal (ECCO₂R) is a powerful alternative or adjuvant therapy to avoid mechanical ventilation (MV) induced lung injury. High tidal volume MV can initiate and often exacerbate lung injury, increasing patient morbidity and mortality [1]–[3]. Delivery of low tidal volumes and airway pressures mitigates these deleterious effects, as demonstrated by the acute respiratory distress syndrome (ARDS) Network trial where low tidal volume MV at 6 mL/kg vs 12 mL/kg reduced lung injury and improved survival [4]. Recent data suggests even more ultra-protective MV settings may further improve outcomes, as alveolar over-distention is still observed at 6 mL/kg [3], [5], [6]. Clinicians are often unable to apply lung protective ventilation (LPV) strategies, reporting hypercapnia and acidosis as significant barriers to implementation [7]. In consequence, mortality rates remain between 40 and 45% for ARDS ICU patients [8]. For the chronic obstructive pulmonary disease (COPD) population, concerns over hypercapnia and severe acidosis can be mitigated through ECCO₂R, enabling LPV, weaning of patients off MV, or avoiding intubation altogether [9]–[12]. ECCO₂R in combination with LPV has not seen widespread application as current devices require surgical placement of cannula 19 Fr or larger to facilitate blood flow rates up to 1 L/minute or higher, in order to remove a significant fraction (50%) of total adult CO₂ production [6], [13]. Large diameter arterial cannulation systems have shown complication rates as high as 24% comprising of vein tearing, limb ischemia, compartment syndrome and intracranial hemorrhage, in part due to their demand for approximately 25% of cardiac output [14], [15]. A clinical need exists for low blood flow ECCO₂R devices (< 500 ml/min) that require less invasive cannulation and can regulate blood CO₂ independent of alveolar ventilation in patients suffering from acute lung failure [3], [16], [17].

A clinically desirable low flow ECCO₂R device would encompass minimally invasive vascular access (11–15 Fr cannula) with low blood flow rates (200–500 mL/min) [6], [18] and eliminate up to 100 mL/min of CO₂ to meet 50% of the metabolic needs of an adult patient [19]. Current devices including the Quadrox D (Maquet, Rastatt, Germany), Hilite 7000LT (Medos Medizintechnik AG, Stolberg, Germany) and Affinity NT (Medtronic,

Eden Prairie, USA) require an external blood pump, blood flow rates greater than 1L/min and large surface areas greater than 1.3 m² [20]. The PALP (Maquet, Rastatt, Germany), iLA Active (Novalung, Baden- Württemberg, Germany) and Hemolung RAS® (ALung Technologies, Pittsburgh, USA) devices have taken steps towards low blood flow CO₂ removal, enabling partial CO₂ removal support at blood flow rates less than 1 L/min [21]–[23]. Achieving clinically significant CO₂ removal at blood flow rates less than 500 mL/min remains a challenge. New technologies such as active blood mixing within gas exchange fiber bundles have improved CO₂ removal efficiency at low blood flow rates [23]–[25], but gas transport in ECCO₂R devices is ultimately limited by the blood CO₂ partial pressure (PCO₂) gradient across hollow fiber membranes (HFMs) [26]. Our lung tissues face the same diffusional challenges as HFMs, however they employ the enzyme carbonic anhydrase (CA) within red blood cells and on the endothelial surfaces of lung capillaries to accelerate diffusion by catalyzing the reversible dehydration of HCO₃⁻ (bicarbonate) to gaseous carbon dioxide: $\text{CO}_2 + \text{H}_2\text{O} \xrightleftharpoons{\text{CA}} \text{HCO}_3^- + \text{H}^+$. We reported development of CA immobilized bioactive HFMs which converts bicarbonate to CO₂ directly at the HFM surface, restoring the trans-HFM CO₂ gradient as it is depleted in the diffusional boundary layer, and increasing CO₂ removal rates from blood by 36% in model gas exchange devices [27]–[29]. The main impediment to CO₂ removal by bioactive HFMs is diffusional boundary layer resistance which restricts transport of CO₂ and bicarbonate from the bulk fluid to the HFM surface, not the CA catalyzed conversion of bicarbonate to CO₂ [28]. Further improvements in the trans-HFM CO₂ gradient and exploitation of CA coating activity could be realized through blood acidification, chemically shifting equilibrium from bicarbonate to CO₂.

Blood acidification was first described by Snider et al. in 1987, in which infusion 2–8 mEq/min of lactic acid infusion was used to chemically increase trans-HFM CO₂ pressure gradients by acidifying the blood entering the ECCO₂R devices, shifting equilibrium from bicarbonate to favor gaseous CO₂ and increasing CO₂ removal by 120–170%, however visible hemolysis was present [30]. More recently, Zanella et al. have refined this approach to mitigate hemolysis concerns [31]–[34]. The resulting acidified blood increased PCO₂ from 56 to 136 mmHg, decreased pH from 7.39 to 6.91, and increased CO₂ removal up to 70% [31]. The pH drop is similar to the pH values measured in human capillaries during heavy exercise [35]. Additionally, blood acidification offsets respiratory alkalosis as the blood leaving ECCO₂R devices without acidification have an increased pH [31].

In this study we hypothesized local blood acidification at the HFM surface would increase CO₂ removal while minimizing perturbations in whole blood pH. Since HFM CO₂ removal is driven by trans-HFM pressure gradients, it should not be necessary to acidify the bulk fluid, but instead only the diffusional boundary layer adjacent to the HFM surface. While lactic acid infusions increase blood PCO₂, this approach acidifies the entire blood volume passing through the device. By mixing dilute concentrations of acidic sulfur dioxide (SO₂) gas into the oxygen (O₂) sweep gas, we created an acidic HFM boundary layer, synergistically working with CA-HFMs to increase trans-HFM CO₂ gradients and accelerate CO₂ blood removal while preserving whole blood pH. The acidic byproduct sulfite naturally

occurs in mammalian systems, and has been shown safe in animal models at doses similar to those which would be seen in clinical use of an acidic sweep gas device [36].

2. Methods

2.1. Materials

Allylamine, Glutaraldehyde, chitosan (MW= 50–190kD, based on viscosity) and glacial acetic acid were purchased from Sigma-Aldrich (St. Louis, MO). Commercial poly (methyl pentene) (PMP) hollow fiber membranes (HFMs) (Oxyplus™; OD: 380 μm, ID: 200 μm) were obtained from Membrana GmbH (Wuppertal, Germany). Bovine blood with Na-heparin anticoagulation (1:100 dilution of 1000U/mL) for gas exchange was purchased from Lampire Biological Laboratories (Pipersville, PA). Purified recombinant human carbonic anhydrase II was provided by Dr. Silverman and Dr. McKenna from University of Florida (Gainesville, FL) [37]. Sulfur dioxide was purchased from Matheson Gas (Pittsburgh, PA). Sulfite assay kit was obtained from R-Biopharm (Darmstadt, Germany). All other reagents were purchased from Sigma-Aldrich and were of analytical grade or purer.

2.2. PMP amination

Allylamine was polymerized onto unmodified PMP through plasma enhanced chemical vapor deposition (PECVD) with the PVA TePla Ion 40 system to create amine functional groups for covalent CA immobilization. PMP HFMs samples (238 cm² surface area) were placed on the second shelf from the top. The chamber was evacuated to a pressure of 50 mTorr and then allylamine was continuously introduced to the chamber through a mass flow controller at 180 mL/min for a final chamber pressure of 350 mTorr. Pulsed power was applied for 5 minutes at 300 watts, with a 20% duty cycle and a 150 Hz frequency. After deposition the samples were immediately rinsed with 100mM Phosphate Buffer (PB) at pH 8.5, 3 times for 15 minutes each. This treatment results in a 5.6 nmol/cm² amine density as quantified through colorimetric technique [38].

2.3. Carbonic anhydrase immobilization

Carbonic anhydrase (CA) was immobilized onto PMP HFMs (CA-PMP) by secondary amine linkage through reaction of surface amine and glutaraldehyde crosslinkers, as follows. Aminated PMP (238 cm² surface area) was folded into a 60mL test tube and incubated under constant inversion by orbital mixer with 50mL of 5% GA + 120mM Sodium Cyanoborohydride in PB at pH 8.5 for 15 minutes at 25C°. The fibers were rinsed under constant inversion by orbital mixer with 100mM PB pH 8.5, 3 times for 15 minutes each to remove residual unreacted GA. Then chitosan spacers were immobilized by reacting HFMs with 50mL of 1% (w/v) chitosan + 120mM Sodium Cyanoborohydride suspended in 1% (v/v) acetic acid in DI water for 15 minutes at 25C°, and rinsed with PB as previously described. A second GA reaction and rinse was performed to activate chitosan amine groups for enzyme immobilization. Finally CA was immobilized to the HFMs under constant inversion by orbital mixer with 50mL of 1mg/mL hCAII in 100mM PB at pH 8.5 for 12 hours, followed by 15 minute 120mM Sodium Cyanoborohydride incubation in PB at pH 8.5. Any non-covalently bound CA was removed through three, 15 minute PB rinse

sessions. Immobilizing CA by physical adsorption yielded fibers with no detectable activity after 3+ rinses (data not shown).

2.4. CO₂ Removal with SO₂ Sweep Gas

A scaled-down gas exchange module was fabricated by inserting HFMs (114 fibers, 18 cm, 0.0238 m²) into a 1/4 in. ID polycarbonate-tubing (McMaster Carr, Elmhurst, IL) to which single luer locks were UV-glued 0.75 in. from each end in opposing directions. Both ends of the HFMs were secured to the tubing using a 5 minute epoxy adhesive (Devcon, Danvers, MA) and then trimmed to the length of the module to expose the HFM lumens, yielding 11 cm of HFM uncovered within the module for a total active surface area of 0.0151 m².

An in-vitro gas exchange test loop (Figure 1) was setup under a fume hood and used to assess CO₂ removal rates of PMP and CA-PMP HFMs with and without SO₂ acidic sweep gas (N = 3 for each group). Blood flowed in a single pass loop from a 3 L reservoir, through a peristaltic pump, into a Medtronic Minimax Plus Pediatric Oxygenator (Minneapolis, MN) to balance the fluid gasses, then into the model oxygenator testing module and finally into a waste container. The partial pressure of CO₂ at the model oxygenator blood inlet was adjusted to 50 mmHg. PCO₂ and pH were measured with a RAPIDLAB 248 Blood-Gas analyzer (Siemens, Deerfield, IL). Custom mixtures of acidic sweep gas up to 2.2% SO₂ balanced in oxygen were created and pulled under vacuum from independent O₂ and SO₂ gas tanks and regulated through two separate GR Series mass flow controllers (Fathom Technologies, Georgetown, TX). The gasses were then mixed into a single line which flowed through the scaled-down oxygenator HFM lumens, moisture trap condenser and finally into an infrared CO₂ analyzer WMA-4 CO₂ Analyzer (PP Systems, Amesbury, MA). The following testing conditions were controlled ensured that the HFM CO₂ removal efficiency (ml/min/m²) matches the commercially available Hemolung device. The fluid flow rate through the model oxygenator was set to 45 mL/min. The sweep gas flow rate was adjusted to maintain a constant CO₂ concentration in the sweep gas exiting the model oxygenator at approximately 3000 ppm to avoid sweep gas flow limitation of gas exchange [28]. The sweep gas flow rate for PMP HFMs ranged from 0.90 L/min (O₂) to 1.02 L/min (O₂ + 2.2% SO₂), while CA-PMP ranged from 1.35 L/min (O₂) to 2.20 L/min (O₂ + 2.2% SO₂). The fluid temperature was maintained at 37°C by heat bath. The rate of CO₂ removal ($\dot{V}CO_2$) for each model oxygenator device was calculated using the sweep gas flow rate (Q_{OUT}^{STP}) and CO₂ fraction (F_{CO_2}) exiting the scaled-down gas exchange module and then normalized to 50mmHg to correct for small deviations in the inlet

PCO₂: $\dot{V}CO_2 = Q_{OUT}^{STP} F_{CO_2} \frac{50}{PCO_2}$. The $\dot{V}CO_2$ for each model gas exchange group is reported as an average of three individual devices.

2.5. Carbonic Anhydrase Esterase Activity Assay

The CA enzyme activity on HFMs was assayed using the substrate p-nitrophenyl acetate (p-NPA) before and after exposure to SO₂ [39]. CA-PMP fibers were fabricated into model oxygenators as described in section 2.3, assayed for activity, exposed to 2.2% SO₂ acidic sweep gas for 30 minutes as described in section 2.4, and then assayed for activity again. Enzyme activity was measured spectrophotometrically by monitoring the hydrolysis of *p*-

nitrophenyl acetate (*p*-NPA) to *p*-nitrophenol (*p*-NP) at 412 nm. A recirculating loop of 15 mL, 100 mM phosphate buffer pH 7.5, 80 μ M *p*-NPA was setup to measure the esterase activity. Absorbance measurements at 412nm were recorded every minute over a 5 minute period, and plotted as a function of time. One activity unit was defined as the amount of enzyme required to generate 1 μ mol pNP per minute.

2.6. Sulfite Assay

The total fluid SO₂ content was assessed using PBS in place of bovine blood, removing potential for interaction between sulfites and plasma proteins. An enzymatic sulfite assay kit (r-Biopharm) was used according to manufacturer's instructions. Briefly, sulfite is oxidized to sulfate by sulfite oxidase, yielding hydrogen peroxide which is reduced by NADH-peroxidase in the presence of NADH. The amount of sulfite is equivalent to the amount of NADH oxidized, which is determined by spectrophotometric absorbance at 340 nm.

2.7. Statistical Analyses

All data are presented as a mean with standard deviation. Statistical significance between sample groups was determined using ANOVA followed by post hoc Tukey testing of specific differences. All other data was compared using a Student's *t*-test assuming equal sample variance. Differences were considered statistically significant for $P < 0.05$.

3. Results

3.1. CO₂ Removal with SO₂ Sweep Gas

PMP and CA-PMP blood CO₂ removal rates were measured using oxygen sweep gas with up to 2.2% SO₂ (Figure 2). With pure O₂ sweep gas, bioactive CA-PMP HFMs increased CO₂ removal by 31% (258 ± 10 mL/min/m²) compared to control PMP (197 ± 3 mL/min/m²) ($P < 0.05$). Using SO₂ acidic sweep gas through PMP fibers, CO₂ removal increased by 17% (230 ± 5 mL/min/m²), compared to pure oxygen sweep gas through the same fibers ($P < 0.05$). When employing both CA-PMP and SO₂ acidic sweep gas, CO₂ removal increased by 109% (411 ± 4 mL/min/m²), compared to unmodified HFMs with pure oxygen sweep gas ($P < 0.05$).

The blood pH and PCO₂ exiting the device were measured to establish the effects of SO₂ acidic sweep gas on the bulk blood. For PMP and CA-PMP devices using pure O₂ sweep gas, blood pH exiting the device increased from 7.37 ± 0.006 at the inlet to 7.44 ± 0.004 and 7.43 ± 0.006 respectively. However when using 2.2% SO₂ acidic sweep gas, blood pH exiting the device was nearly unchanged from the inlet, with an outlet pH of 7.38 ± 0.009 for PMP and 7.35 ± 0.006 for CA-PMP (Figure 3). For blood PCO₂ exiting the device, pressure decreased from 50mmHg inlet to 37 ± 0.5 mmHg outlet for PMP and 35 ± 0.4 mmHg for CA-PMP with pure O₂ sweep gas. When using 2.2% acidic sweep gas, PCO₂ exiting the device was 40 ± 0.3 mmHg for PMP and 38 ± 0.5 mmHg for CA-PMP. The addition of dilute SO₂ to O₂ sweep gas maintained near physiologic pH and PCO₂ for blood exiting the device.

3.2. Carbonic Anhydrase Esterase Activity Assay

Immobilized carbonic anhydrase activity was measured before and after exposure to SO₂. Activity remained unchanged with 9.3 ± 0.8 U before and 9.5 ± 0.9 U after exposure to 2.2% SO₂ acidic sweep gas, indicating CA coating stability to the acidic microenvironment over this time course.

3.3. Blood Sulfite Assay

Total sulfite was measured in PBS fluid exiting the scaled-down gas exchange module with 2.2% SO₂ sweep gas. The sulfite concentration leaving the device was 0.08 ± 0.001 mMol/L for PMP and 0.28 ± 0.002 mMol/L, or 3.5 times more, for bioactive CA-PMP HFMs ($P < 0.05$) (Figure 4).

4. Discussion

The goal of this study was to quantify how local blood acidification using acidified sweep gas could increase CO₂ removal in HFM devices while minimizing effects on whole blood pH. Previous work by our group to chemically increase trans-HFM CO₂ pressure utilized bioactive CA-HFMs for a 31–37% improvement in blood CO₂ removal efficiency [27], [28]. In this work, the addition of SO₂ to an oxygen sweep gas increased CO₂ removal of unmodified PMP HFMs up to 17%, and for bioactive CA-PMP HFMs up to 109% (Figure 2). Synergy between CA coatings and SO₂ acidic sweep gas dramatically increases CO₂ removal efficiency of HFMs. To our knowledge, this is the first report assessing the potential of an acidic sweep gas to increase CO₂ removal from blood using HFM devices like blood oxygenators.

Zanella et al. have utilized lactic acidic (LA) infusions for increasing HFM CO₂ removal [31]–[33]. In their work, LA was mixed with bulk extracorporeal blood via direct infusion or dialysis, upon which acidified blood flowed into a HFM device for CO₂ removal. When directly infusing LA with 500 mL/min extracorporeal blood flow rate, pH dropped to 6.91 while lactate concentration increased from 1.2 to 15.1 mM, for a 70% increase in CO₂ removal from 58 mL/min/m² to 95 mL/min/m² [31]. When using a dialysis membrane to acidify blood with 250 mL/min blood flow rate, pH dropped to 6.99 while lactate concentration increased from 0.7 to 12.3 mM, for a 62–78% increase in CO₂ removal from 99 mL/min/m² to 160 mL/min/m² [33]. In contrast to bulk LA acidification, we demonstrated HFM CO₂ removal efficiency can be significantly increased through localized blood acidification with SO₂ acidic sweep gas, consequently introducing 50 times less acidic anions to blood, while mitigating transient acidosis (Table 1). Recently Zanella et al. described a unique approach utilizing acidified dialysis to transport bicarbonate and CO₂ from blood into a dialysate using a commercial dialysis filter. The dialysate was then acidified with LA and flowed into a HFM commercial oxygenator device for dialysate CO₂ removal [34]. Using blood flow rates of 250 mL/min, blood pH remained nearly unchanged at 7.43, blood lactate concentration increased from 0.6 to 14.1 mM, and dialysate CO₂ removal increased 157 % from 18 mL/min/m² to 48 mL/min/m². A drawback of this approach is the requirement of two devices for CO₂ removal from blood, a membrane oxygenator and a dialysis filter to remove bicarbonate/CO₂ from blood. In contrast, our

approach suggests that 100 mL/min of CO₂ removal could be accomplished with one HFM based device, with a surface area of 0.25 to 0.5 m². In all approaches used by Zanella et. al, blood hyperlactatemia (2–5mM lactate) persists (see Table 1). Clinically, lactate is monitored as a biomarker of organ dysfunction, shock and has been correlated with increased mortality in critically ill patients [40]–[45]. Consequently addition of exogenous LA may limit the diagnostic potential of blood lactate levels as a predictor of adverse outcomes.

We hypothesize SO₂ sweep gas acidifies blood in or near the diffusional boundary layer, which provides the main resistance to CO₂ removal in HFM devices [26]. By reacting with water SO₂ creates sulfurous acid, which rapidly dissociates into bisulfite and sulfite ions: $\text{SO}_2 + \text{H}_2\text{O} \rightleftharpoons \text{HSO}_3^- + \text{H}^+ \rightleftharpoons \text{SO}_3^{2-} + \text{H}^+$. SO₂ was selected for its high solubility and acid dissociation constant in water, enabling dilute concentrations (1–2%) within the oxygen sweep gas [46]. The synergistic activity of CA-PMP with SO₂ sweep gas indicates acidification of blood hydrating the immobilized CA layer, adjacent to the HFM surface. Additionally the minimal impact of acidic sweep gas on bulk blood pH demonstrates a majority of acidic protons are consumed in bicarbonate dehydration. By consuming acidic protons during catalysis, immobilized CA facilitates diffusion of SO₂ from the sweep gas into the fluid boundary layer. Consequently, 3.5 times more sulfite was measured in the bulk fluid for CA-PMP compared to PMP, 0.28 mMol/L versus 0.08 mMol/L respectively (Figure 4). Despite the sulfite infusion, blood pH remained near physiologic from inlet of 7.37 to outlet 7.38 for PMP and 7.35 for CA-PMP. Calculation of base excess (BE) demonstrates metabolic acidosis of the blood occurred which cannot be fully described by the measured sulfite content, as drop in BE was 3.46 mEq/L for PMP and 5.75 mEq/L CA-PMP (Supplemental Table S2). Variations in the plasma electrolyte concentration, PCO₂ and total amount of weak acids can regulate blood pH [47]. The release of chloride ions from RBCs and albumin have reported in the literature, as a PCO₂ dependent change in the strong ion difference, which acidify the plasma to limit pH increase due to CO₂ removal [47], [48]. This buffer and the polyprotic nature of sulfurous acid account for a portion of the observed drop in BE, but future work will quantify blood electrolytes to fully describe anions which impact drop in BE. Mixtures beyond 2.2% SO₂ were not possible as we were limited by the mass flow controllers, however the data suggests CO₂ removal could be further improved by increasing SO₂ concentration. No hemolysis due to the acidic sweep gas was observed by spectrophotometric assay of plasma free hemoglobin (data not shown).

At physiologic pH and temperature, the dissociated byproducts of SO₂ introduced into blood are in the sulfite and bisulfite ion form. These species are endogenous to biological systems from metabolism of sulfur amino acids. Sulfites are commonly used as antioxidant preservatives in cosmetics, food and pharmaceutical products [49]. Sulfite oxidase, found in the mitochondria of most mammalian tissues, catalyzes sulfur detoxification by oxidizing sulfite to sulfate for excretion through urine [50], [51]. Various review articles have surveyed the literature for toxicology and safety of sulfites, finding no serious adverse effects as a result of chronically administered sulfite [36], [50], [52]. Roughly 1 – 5% of the population does present sulfite sensitivity, due to impaired sulfite oxidase activity, though most reactions are mild [49], [51]. Additionally, recovery of sulfite oxidase activity has been reported in an infant with molybdenum cofactor deficiency through dosage of cyclic

pyranopterin monophosphate [53]. In vitro toxicology assessment of sulfite indicates potential to react with DNA causing mutagenesis, however these effects have not been replicated in vivo at physiologic concentrations [36], [52], [54]. As a potentially protective mechanism, blood plasma proteins have been shown to reversibly react with sulfite to form s-sulfonate groups, mitigating insult of high sulfite concentrations on tissues [36], [55], [56]. Typical daily dietary sulfite intake can be up to 0.14 mmol/kg body weight and normal human serum sulfite can range from 0 – .01 mM [36], [57]. Based upon urinary sulfate excretion, daily endogenous human sulfite generation is estimated at 0.3 – 0.4 mmol/kg [58]. Scaling the 0.28 mM sulfite concentration we observe with acidic sweep gas to a low blood flow CO₂ removal device at 500 mL/min, yields a theoretical sulfite infusion rate of 0.12 mmol/kg/hour or 2.88 mmol/kg/day for an average 70 kg adult. Studies have demonstrated the capacity of mammalian sulfite oxidase is extremely high compared with normal endogenous and exogenous sulfite loads [59]. Perfused dog livers tested for up to 3 hours oxidized sulfite at rates of at least 19 mmol/kg/day (559% more sulfite than the daily acidic sweep gas rate) [36], [60]. In rhesus monkeys, Gunnison et al. estimated the biological half-life of sulfite at 10 minutes after intravenous doses of 0.3 – 0.6 mmol/kg sulfite (at least 208% more sulfite than the hourly acidic sweep gas rate), and the capacity to metabolize orally administered sulfite at 2.74 mmol/kg/day for 11 consecutive days (within 5% of the daily acidic sweep gas rate) [36], [59]. In healthy human subjects, consumption of 0.21 mmol/kg sulfite (75% more sulfite than hourly acidic sweep gas rate) elevated serum sulfite concentration up to 0.112 mM within 30 minutes, which then returned to basal levels within 3 hours without any adverse reactions [61]. This data suggests the acidic sweep gas sulfite levels seen here (up to 2.88 mmol/kg/day) are tolerable, and could be oxidized and excreted by the human body without serious adverse reaction. We conclude use of SO₂ acidic sweep gas has potential as a clinically viable approach to increasing HFM CO₂ removal efficiency.

Application of the acidic sweep gas and bioactive CA-HFMs to current ECCO₂R devices yields a CO₂ removal device capable of removing a clinically significant 100 mL/min (50% of the metabolic needs of an adult patient [19]) with smaller surface areas. Model devices in this study utilized surface area (0.0151 m²) and liquid flow rates (45 mL/min) appropriately scaled to mimic the mass transport environment of comparable human HFM devices under clinically relevant conditions (197 mL/min/m²). We would expect similar performance by our approaches when translated to full scale commercial devices. For example, highly efficient low blood flow (< 500 mL/min) CO₂ removal devices such as the Hemolung RAS® (ALung Technologies, Pittsburgh PA) reported peak CO₂ removal rates of 121 mL/min with 0.6 m², for a comparable efficiency of 201 mL/min/m² [23]. Incorporation of an acidic sweep gas and bioactive CA-HFMs into this device could improve average efficiency up to 283 mL/min/m², thereby requiring just 0.35m² for 100 mL/min CO₂ removal support, at blood flow rates less than 500 mL/min.

In conclusion, development of highly efficient ECCO₂R devices will facilitate minimally invasive vascular access (11–15 Fr cannula) for partial respiratory support (up to 50%) at low blood flow rates (200–500 mL/min). By mixing dilute concentrations of acidic SO₂ gas into the oxygen sweep gas, we acidified the blood in and around diffusional boundary layer, increasing the trans-HFM CO₂ pressure gradient to more than double CO₂ removal while maintaining near physiologic pH. Future work will focus on assessing the enzymatic coating

stability over time and validating the SO₂ acidic sweep gas technique and sulfite byproduct safety in an animal model, elucidating the difference in BE and sulfite concentration and explore means of removing exogenous sulfite if necessary. Bioactive CA coatings in combination with SO₂ acidic sweep gas could lead to next generation highly efficient CO₂ removal devices for the treatment of acute and acute-on-chronic lung failure.

Supplementary Material

Refer to Web version on PubMed Central for supplementary material.

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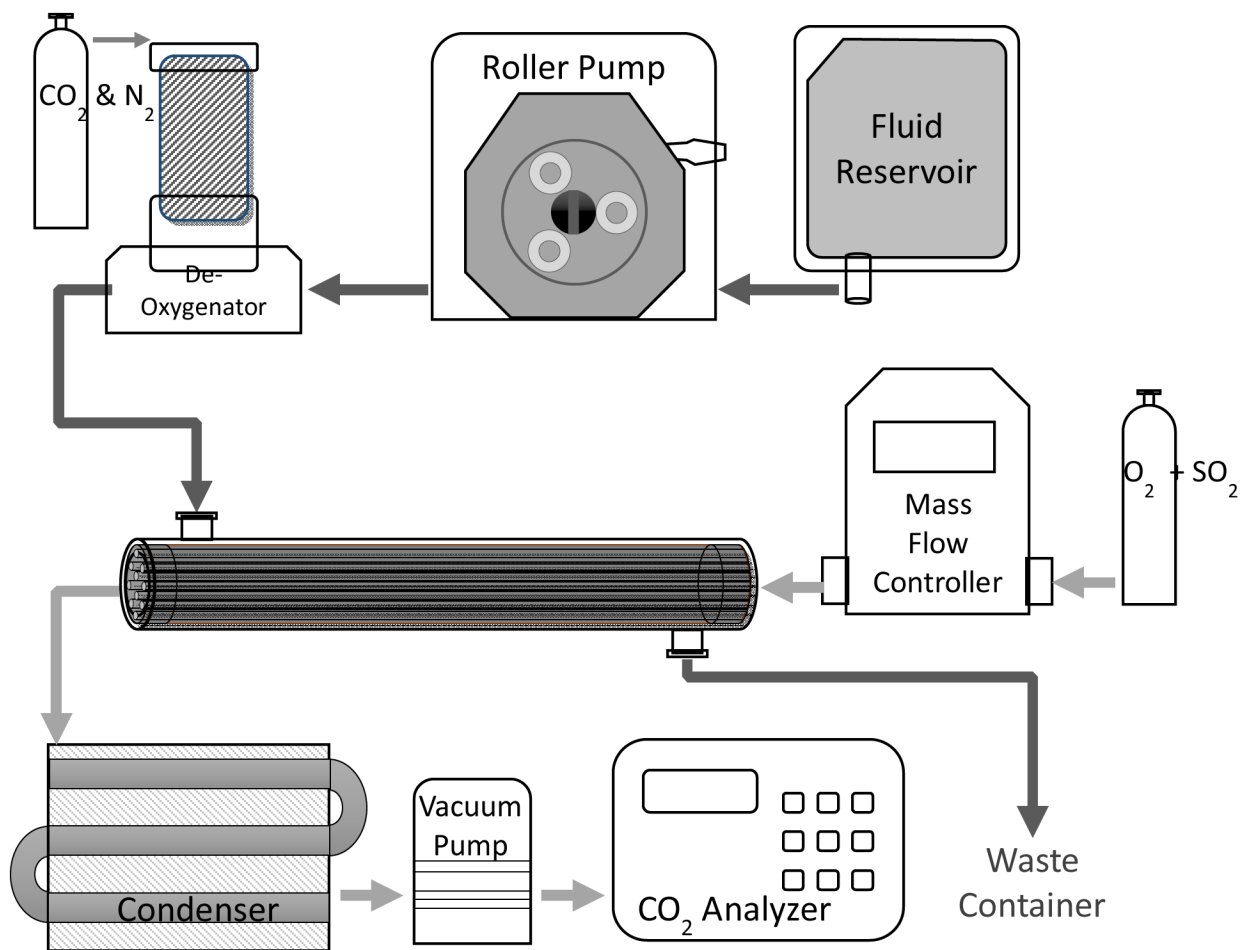


Figure 1.

Experimental setup for the *in vitro* CO₂ gas exchange assessment. Heparinized bovine blood was deoxygenated to a physiological inlet of 50 mmHg and perfused over the HFMs of a mini respiratory device while SO₂ + O₂ sweep gas was passed through the fiber lumens in the opposite direction. Both the blood reservoir and de-oxygenator employed the use of a heat exchanger to maintain blood temperature at 37C°.

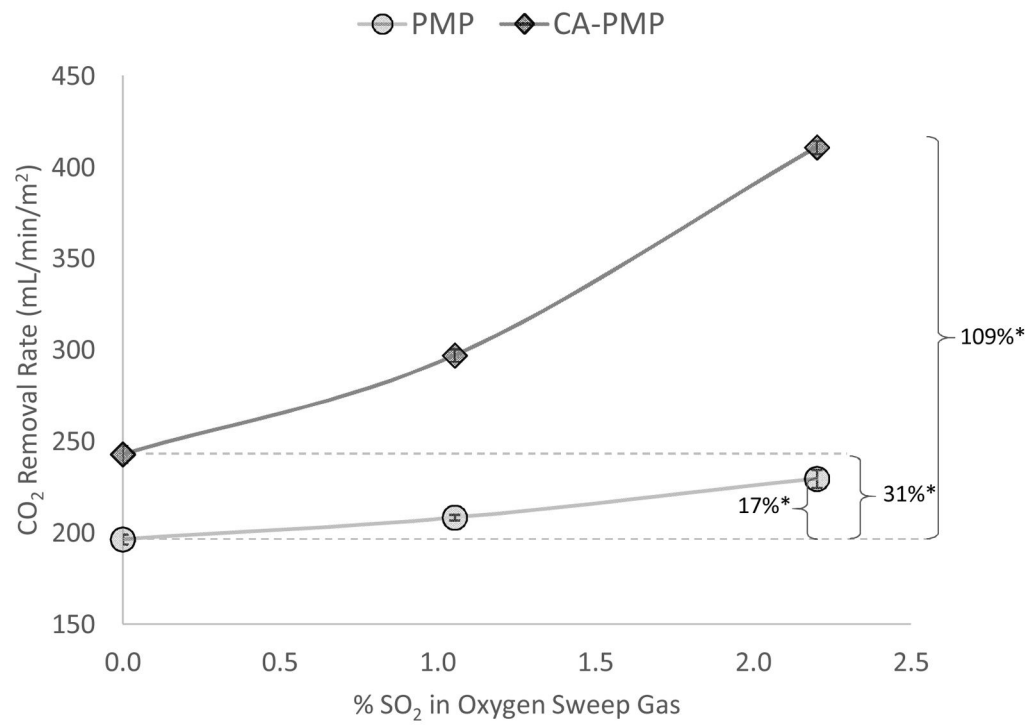


Figure 2. CO₂ removal by PMP and CA-PMP HFMs from bovine blood using pure O₂ and 2.2% SO₂ acidic sweep gas. (N = 3) *P < 0.05

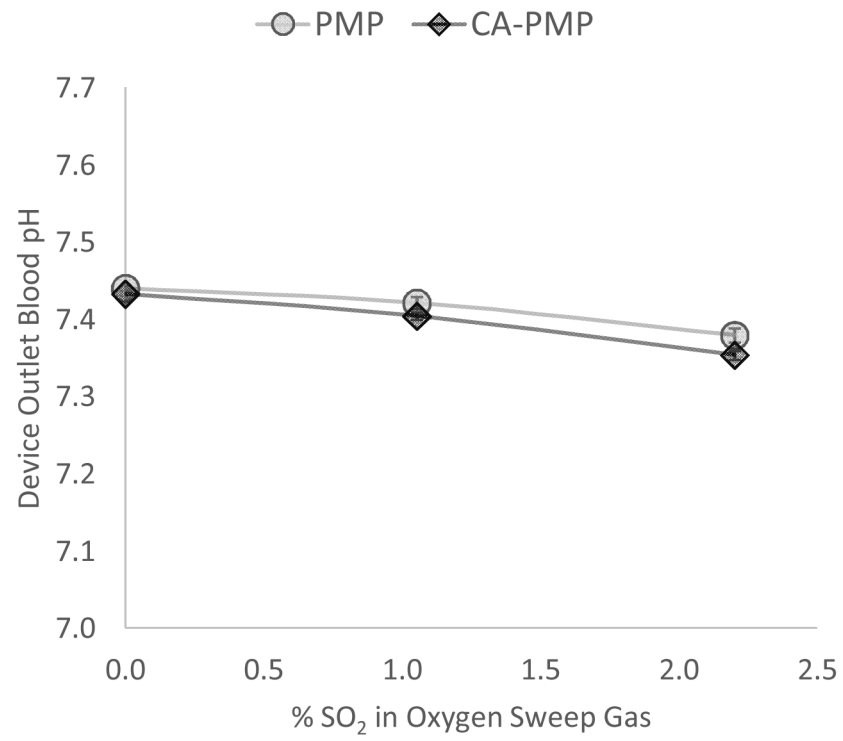


Figure 3. Increasing the % SO₂ within oxygen sweep gas decreases blood pH exiting the device. (N = 3)

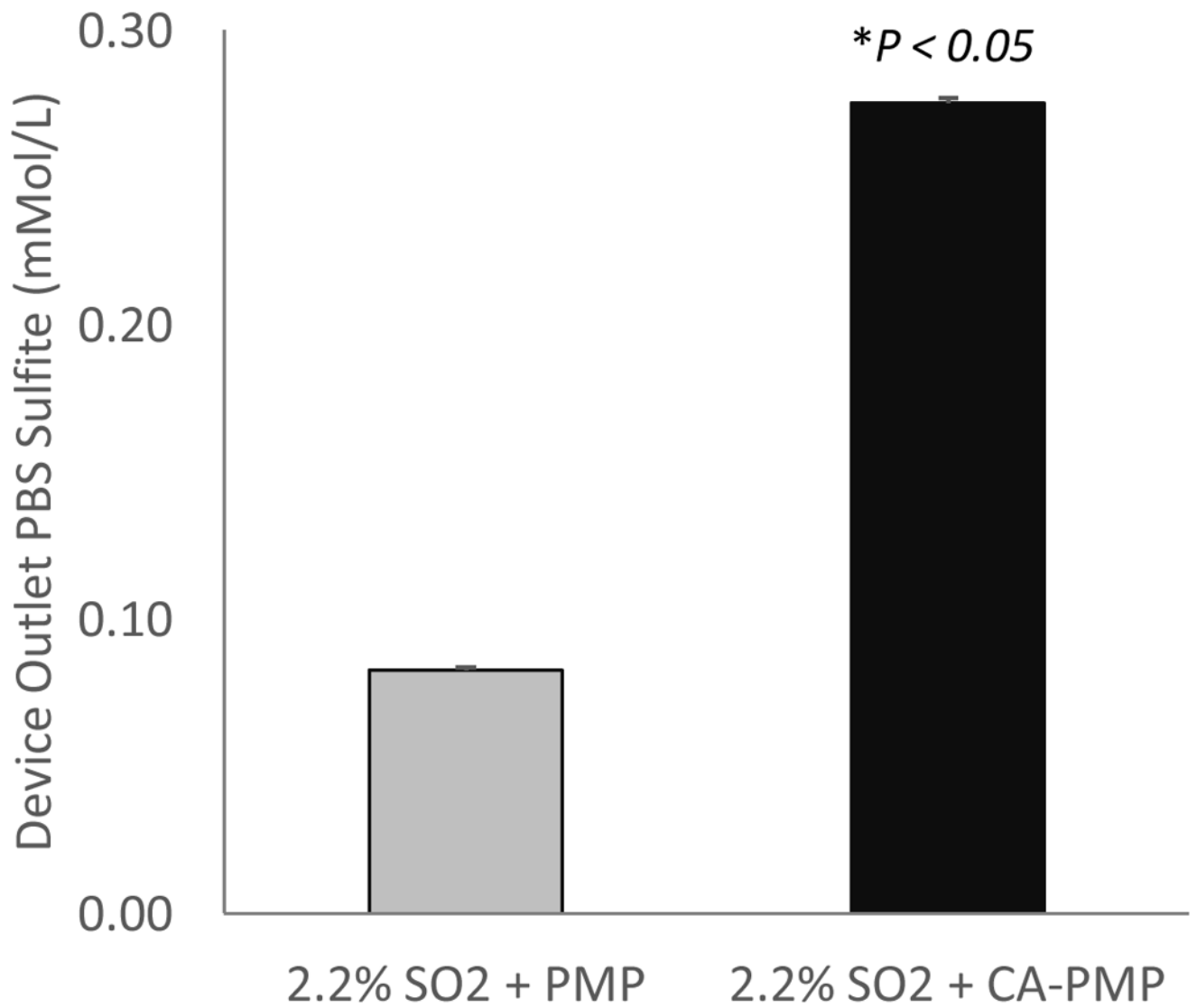


Figure 4.
Total PBS sulfite concentration of fluid exiting the device with 2.2% SO₂ acidic sweep gas.
(N = 3)

Table 1

Comparison of blood acidification approaches by pH, CO₂ removal % increase, and total lactate or sulfite anion infused.

Blood Acidification Method	Blood pH	CO₂ Removal % Increase	Lactate or Sulfite Infused (mMol/L)
<i>LA Blood Infusion [31]</i>	7.51	70%	15.1
<i>LA Dialysis: Blood CO₂ Removal [33]</i>	7.41	78%	12.3
<i>LA Dialysis: Dialysate CO₂ Removal [34]</i>	7.43	157%	14.1
<i>Present Study: 2.2% SO₂ + CA-PMP</i>	7.35	109%	0.28