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## A Microfluidic Device for Multiplex Single-Nucleotide Polymorphism Genotyping

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### Abstract

Single-nucleotide polymorphisms (SNPs) are the most abundant type of genetic variations; they provide the genetic fingerprint of individuals and are essential for genetic biomarker discoveries. Accurate detection of SNPs is of great significance for disease prevention, diagnosis and prognosis, and for prediction of drug response and clinical outcomes in patients. Nevertheless, conventional SNP genotyping methods are still limited by insufficient accuracy or labor-, time-, and resource-intensive procedures. Microfluidics has been increasingly utilized to improve efficiency; however, the currently available microfluidic genotyping systems still have shortcomings in accuracy, sensitivity, throughput and multiplexing capability. To address these challenges, we developed a multi-step SNP genotyping microfluidic device, which performs single-base extension of SNP specific primers and solid-phase purification of the extension products on a temperature-controlled chip. The products are ready for immediate detection by matrix-assisted laser desorption/ionization time-of-flight mass spectrometry (MALDI-TOF MS), providing identification of the alleles at the target loci. The integrated device enables efficient and automated operation, while maintaining the high accuracy and sensitivity provided by MS. The multiplex genotyping capability was validated by performing rapid, accurate and simultaneous detection of 4 loci on a synthetic template. The microfluidic device has the potential to perform automatic, accurate, quantitative and high-throughput assays covering a broad spectrum of applications in biological and clinical research, drug development and forensics.

### Keywords

Genotyping; Single-Nucleotide Polymorphism (SNP); Single-Base Extension (SBE); Solid-Phase Purification (SPP); MALDI-TOF MS; Microfluidics

## 1. INTRODUCTION

The successful sequencing of the human genome has offered opportunities for the interrogation of subtle genetic variations to elucidate the genetic bases of biological functions and diseases. Single-nucleotide polymorphisms (SNPs) are the most abundant type

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of genetic variations, with more than 10 million SNPs in public databases, occurring approximately once every 100 to 300 bases in the human genome.<sup>1</sup> SNPs provide the genetic fingerprint of an individual, which is essential for genome-wide association studies and genetic biomarker discovery. Moreover, some SNPs are often associated with a phenotypic change or may directly contribute to disease development. For example, a somatic point mutation at codon 600 of the v-raf murine sarcoma viral oncogene homolog B1 (*BRAF*) gene results in an amino acid change from valine to glutamate. This mutation activates the *BRAF* kinase and has been associated with a variety of tumor types, particularly melanomas.<sup>2,3</sup> In addition, it provides a cancer therapy target and has been used in patient screening to identify responsive groups to *BRAF* kinase inhibitors, such as vemurafenib.<sup>4</sup> Thus, the accurate detection of SNPs is of great importance for disease prevention, diagnosis, prognosis, and prediction of drug responsiveness, and has become an indispensable tool in personalized medicine. With the increasing demand for SNP detection, there are more and more samples needed to be handled in a cost- and time-effective manner. While it is challenging, the capability to accurately process multiple different samples in parallel is becoming essential in biological applications.

A variety of biological methods have been developed for SNP genotyping, including the polymerase chain reaction-restriction fragment length polymorphism (PCR-RFLP),<sup>5</sup> DNA hybridization,<sup>6</sup> TaqMan,<sup>7</sup> allele-specific ligation<sup>8</sup> and allele-specific single-base extension (SBE),<sup>9</sup> using detection schemes such as fluorescence detection and mass spectrometry (MS). The introduction of micro- and nanotechnology has revolutionized biological analysis, as the miniaturization of assays facilitates integration, improves speed, efficiency and accuracy, reduces labor, and provides the potential for high-throughput and point-of-care applications. Furthermore, the use of smaller sample volumes lowers reagent consumption and energy requirements, and shortens reaction cycles.<sup>10,11</sup> Integrated with micro- and nanotechnology, a variety of genotyping microdevices have been explored. For example, the allele-specific hybridization and ligation protocols with fluorescent detection have been incorporated into a microchip for the determination of influenza virus subtypes,<sup>12</sup> and for the discrimination of single-nucleotide mismatches.<sup>13,14</sup> The RFLP-based microchip combined with a capillary electrophoresis separation device has also been developed to identify SNPs in the thiopurine *S*-methyltransferase gene.<sup>15</sup> In addition, the TaqMan genotyping assay has been integrated into nanofluidic circuits and commercialized by Fluidigm Corporation with significant advantages over the conventional thermal cycling process.<sup>16,17</sup> Nevertheless, optical detection has its intrinsic limitations, as optical signals for the use of detecting ultra-low abundance nucleotide variations tend to generate false-positive results, causing insufficient accuracy and sensitivity. Mass spectrometric detection is advantageous over optical detection in terms of sensitivity and accuracy, which are especially critical for detecting low frequency mutations, such as somatic mutations in tumors and mitochondrial mutations.<sup>18,19</sup> However, the only commercially available mass spectrometric genotyping platform, the Sequenom MassARRAY<sup>®</sup>, is not integrated into an automatic system, which requires substantial manual labor prior to mass spectrometric analysis, including traditional thermocycling, manual resin purification, and etc. The manual handling of each step would not only contribute to errors, but also limit the throughput. Moreover, its multiplexing capability is also limited, as unextended primers remain in the

final sample and potentially overlap with extended primers targeting different polymorphic sites.<sup>20</sup> This limitation can be overcome by introducing solid-phase purification (SPP), in which only extended primers are captured for mass spectrometric analysis, eliminating interference from the excess primers.<sup>21</sup> Therefore, it is highly desirable to integrate SBE and SPP required for uniplex or multiplex SNP genotyping in a single microfluidic device, so that samples can be processed automatically while maintaining the high accuracy and sensitivity of MS.

To achieve this goal, we previously reported a mass spectrometric SNP genotyping method using microfluidic bead-based SBE.<sup>22</sup> This paper further presents the development and testing of a multi-step SNP genotyping microfluidic device that additionally includes a two-step solid-phase purification (SPP) scheme for solution-based SBE product, making multiplexing practically attainable. All required steps of the SNP genotyping reactions are integrated in the device, which is coupled to external instrumentation for matrix-assisted laser desorption/ionization time-of-flight mass spectrometry (MALDI-TOF MS). Experiments with uniplex and 4-plex SNP detection have demonstrated that the device is capable of accurate, rapid and automated analysis with reduced consumption of samples and reagents, and can potentially be used in high-throughput and multiplex SNP genotyping.

## PRINCIPLE, DEVICE DESIGN AND FABRICATION

This section describes the principle, design and fabrication of our microfluidic device. We first describe the microfluidic SBE-SPP based SNP genotyping approach, and then present the device design and fabrication.

### Principle of Microfluidic SNP Genotyping

The principle of our microfluidic SNP genotyping assay is as follows. In the SBE reaction, a locus specific primer hybridizes to the template DNA strand with its 3' end immediately adjacent to the polymorphic site. Then, it is extended with a single dideoxyribonucleotide, bearing a biotin moiety attached via a chemically cleavable linker, complementary to the polymorphic site (Fig. 1A). Next, the extended primer is extracted by streptavidin beads packed in a microchamber (Fig. 1B). The captured primer extension product is then released from the solid phase via chemical cleavage using tris(2-carboxyethyl)phosphine (TCEP) (Fig. 1C). Finally, the released product is desalted using octadecyl carbon chain (C<sub>18</sub>) bonded silica beads in a microchannel (Fig. 1D) and detected by MALDI-TOF MS (Fig. 1E). The nucleotide at the SNP site is identified according to the mass difference between the resulting product and the original target primer.

### 2.2 Device Design and Fabrication

The SNP genotyping microfluidic device consists of two microchambers situated on a temperature controlled chip for SBE and SPP respectively, a microchannel for desalting, and four pressure-driven microvalves for fluidic control (Fig. 2A). The inner surfaces of the SBE microchamber (400  $\mu\text{m}$  in height with an approximate 10  $\mu\text{L}$  volume) are coated with Parylene C to prevent evaporative loss of reactants.<sup>23</sup> The SPP microchamber (200  $\mu\text{m}$  in height with an approximate 4  $\mu\text{L}$  volume) contains dam-like structures called weirs (20  $\mu\text{m}$

in height) at both ends to retain streptavidin coated microbeads (50 - 80  $\mu\text{m}$  in diameter). The desalting microchannel (1 mm in width, 24 mm in length, and 200  $\mu\text{m}$  in height with an approximate 5  $\mu\text{L}$  volume) also contains weirs (20  $\mu\text{m}$  in height) to retain  $\text{C}_{18}$  bonded silica beads (45 - 60  $\mu\text{m}$  in diameter). The microchamber and microchannel are fully packed with streptavidin beads and  $\text{C}_{18}$  bonded silica microspheres, respectively. The weirs have a semi-circular profile and can be completely sealed by underlying elastomeric microvalves actuated by the oil-filled channels underneath (20  $\mu\text{m}$  in height), driven by nitrogen gas. Two groups of temperature control units are integrated on the chip, each containing a serpentine-shaped thin-film temperature sensor (linewidth: 25  $\mu\text{m}$ ) and a heater (linewidth: 300  $\mu\text{m}$ ) beneath the center of the SBE or SPP microchambers. Therefore, the chamber temperatures can be precisely controlled in separate closed loops using the corresponding integrated temperature sensors and heaters.

The microfluidic genotyping device is fabricated using standard MEMS technology. Briefly, metal (Cr and Au) thin films are deposited, patterned and passivated to form the micro heaters and temperature sensors on a glass chip. Next, the polydimethylsiloxane (PDMS) (Sylgard 184, Dow Corning Inc., Midland, MI) sheet bearing microfluidic features is fabricated via soft lithography, and then bonded to a thin PDMS membrane that is spin-coated onto another silicon mold defining oil-filled channels for microvalve actuation. The resulting PDMS stack is bonded to the temperature control chip, and the inner surfaces of the SBE microchamber are coated with Parylene C. Finally, streptavidin beads and  $\text{C}_{18}$  bonded silica microspheres are packed in the SPP chamber and desalting channel, respectively (Fig. 2B). An image of a fabricated device is shown in Fig. 2C. The detailed microfabrication procedure is shown in Supplementary Information (Fig. S1).

### 3. Experimental

#### 3.1 Materials

All chemicals were purchased from Sigma-Aldrich (St. Louis, MO) unless otherwise indicated. Streptavidin beads (Pierce Streptavidin Plus UltraLink Resin) were obtained from Thermo Fisher Scientific (Rockford, IL). Deionized (DI) water was purchased from Life Technologies (Grand Island, NY). Dideoxyribonucleotide triphosphates (ddNTPs) were purchased from Jena Bioscience (Jena, Germany). Primers were synthesized by Integrated DNA Technologies (Coralville, IA). The chemically cleavable biotinylated dideoxyribonucleotide set, ddNTPs- $\text{N}_3$ -biotins (ddATP- $\text{N}_3$ -biotin, ddGTP- $\text{N}_3$ -biotin, ddCTP- $\text{N}_3$ -biotin and ddUTP- $\text{N}_3$ -biotin), was synthesized in-house as described previously,<sup>24</sup> and their molecular weights and chemical structures are shown in Supplementary Information (Table S1 and Fig S2). Thermo Sequenase<sup>TM</sup> was purchased from GE Healthcare (Piscataway, NJ).  $\text{C}_{18}$  modified reversed-phase silica microspheres were obtained from Sorbent Technologies (Norcross, GA).

#### 3.2. Experimental Setup and Procedure

Closed-loop temperature control of both SBE and SPP microchambers is achieved using two separate temperature control units with a proportional-integral-derivative (PID) algorithm implemented in LabVIEW (National Instruments, TX) and a fan positioned under the

temperature control chip. Each temperature control unit contains a serpentine-shaped, gold resistive temperature sensor and heater. The resistance of the two temperature sensors is measured by a digital multimeter (34410A, Agilent Technologies, CA) and a digital micro-ohmmeter (34420A, Agilent Technologies, CA), respectively. The two heaters and the fan are connected to DC power supplies (E3631, Agilent Technologies, CA) respectively (Fig. 3).

Fluid control is achieved using microfabricated pressure-driven valves.<sup>25</sup> Four oil-filled channels, each controlled by an air control valve (6464K16, McMaster-Carr, NJ), are connected to a nitrogen gas tank (Tech Air, NY) via a pressure regulator (CONCOA North America, VA). The microfluidic device inlets are connected to a set of five syringes that contain 50% acetonitrile (ACN), 0.1 M triethylammonium acetate buffer (TEAA), binding and washing (B&W) buffer (5 mM Tris-HCl, 0.5 mM EDTA, 1 M NaCl, and 0.01% Tween 20, pH 7.5), 100 mM TCEP (pH 9.0, adjusted with ammonium hydroxide) and DI water respectively; and the fluidic flow is regulated by syringe pumps (KD210P, KD Scientific, MA, and NE-1000, New Era Pump System, NY). The outlet is connected to a microcentrifuge tube to collect the final genotyping product for MALDI-TOF MS analysis (Fig. 3).

To conduct the microfluidic SNP genotyping, the C<sub>18</sub> silica microspheres and streptavidin beads are first rinsed to provide an optimal binding condition. Then, the sample with target template and SBE reagent is introduced into the SBE chamber and goes through 30 thermal cycles of 94°C for 15 s, 40°C for 60 s and 69°C for 30 s. Next, the SBE product is transferred into the SPP chamber and extracted under continuous flow conditions. Then, the primer extension product is released from streptavidin beads by cleaving the linker with 100 mM TCEP (pH 9.0). Finally, the cleaved and purified primer extension product is transferred to the desalting channel, where it is desalted and eluted with 2 µL of 50% ACN, and finally characterized with a Voyager DE™ MALDI-TOF mass spectrometer (Applied Biosystems®, Life Technologies, Grand Island, NY). This experimental procedure is described in detail in Supplementary Information (Fig. S3&S4).

## 4. Results and Discussion

This section presents and analyzes experimental results from the microfluidic SNP genotyping device. We first characterize the temperature-controlled chip and evaluate the localized heating and temporal accuracy of the temperature field in the chambers (Supplementary Information, Fig. S5). Then, characterization of SBE, and optimization of SPP, chemical cleavage and desalting are performed to investigate factors that influence the assay efficiency. Finally, the integrated uniplex and multiplex “SNP” genotyping is carried out to demonstrate the feasibility of the microfluidic device.

### 4.1. Characterization of Single-Base Extension

To characterize the feasibility and efficiency of on-chip SBE reaction, a synthetic template (5'-  
GAAGGAGACACGCGCCAGAGAGGGTCCTGTCCGTGTTTGTGCGTGGAGTTCGA  
CAAGGC

AGGGTCATCTAA*TGGTGATGAGTCCTATCCTTTTCTCTTCGTTCTCCGT*-3') was prepared. A primer (5'-GATAGGACTCATCACCA-3', 5163 Da) targeting the template (annealing site underlined and italicized) was extended by a single base (ddUTP-N<sub>3</sub>-biotin) in the SBE chamber. The SBE reaction solution contained 10 pmoles (334 ng) of synthetic DNA template, 40 pmoles of primer, 60 pmoles of ddUTP-N<sub>3</sub>-biotin (1192 Da), 1 × Thermo Sequenase™ reaction buffer and 4 units of Thermo Sequenase™ in a total volume of 10 μL. After introduction to the SBE chamber, the solution was subjected to 5 thermal cycles of 94°C for 15 s, 40°C for 60 s and 69°C for 30 s. Theoretically, the mass of extended primer can be calculated according to the equation  $m_e = m_r + m_n - m_b$ , where  $m_e$  is the mass of extended primer,  $m_r$  is the mass of unextended primer,  $m_n$  is the mass of corresponding ddNTP-N<sub>3</sub>-biotin, and  $m_b$  is the mass loss upon phosphodiester bond formation (175 Da). Thus, the expected mass of the primer extension product after the SBE extension was calculated to be 6180 Da (5163 + 1192 – 175). As shown in Fig. 4, the appearance of the ddUTP-N<sub>3</sub>-biotin extension product peak at 6180  $m/z$  and the disappearance of the primer peak at 5163  $m/z$  indicated an efficient enzyme incorporation reaction. The use of on-chip thermal cycling also reduces the operation time. For example, 30 on-chip thermal cycles require only 60 min, as compared to 85 min for a traditional thermal cycler (Eppendorf Mastercycler® Personal). With further optimization of the microfluidic device, the number of cycles and the time for each step (denaturation, annealing and extension) can be additionally dramatically reduced. With optimal surface-to-volume ratio design, one can achieve more efficient temperature equilibration in the microchamber to enable rapid thermal response.

#### 4.2. Optimization of Solid-Phase Purification and Chemical Cleavage

To optimize the SPP process, various concentrations of biotinylated ssDNA (5163\_biotin: 5'-biotin-GATAGGACTCATCACCA-3') in 5 μL of 1 × Thermo Sequenase™ reaction buffer were introduced into a streptavidin bead packed SPP microchamber at different flow rates. After capture, the beads with the biotinylated DNA were washed with DI water at a flow rate of 10 μL/min for 5 min. Waste was collected, vacuum dried and then dissolved in 5 μL of DI water. For both input and output ssDNA solutions, the UV absorbance at 260 nm were measured on a NanoDrop 2000c instrument (Thermo Fisher Scientific, Rockford, IL) using 1 × Thermo Sequenase™ reaction buffer as the reference and the concentration was calculated according to the Beer-Lambert law. Approximately 30 pmoles, 65 pmoles and 170 pmoles of ssDNA 5163\_biotin in 5 μL 1 × Thermo Sequenase™ reaction buffer were introduced into the SPP microchamber with streptavidin beads at 1 μL/min, which were then washed with DI water. After SPP, the total amounts of biotinylated ssDNA not captured by the beads were all below 2 pmoles (Fig. 5A). These results indicate that the binding capacity of the streptavidin beads packed in the SPP microchamber is at least 160 pmoles under a constant flow rate of 1 μL/min.

In another optimization experiment, we evaluated the effect of flow rate on SPP efficiency. Approximately 170 pmoles biotinylated ssDNA in 5 μL 1 × Thermo Sequenase™ reaction buffer was introduced into the SPP microchambers at varying flow rates of 0.2 μL/min, 1 μL/min, 5 μL/min, and 20 μL/min respectively, followed by DI water wash. After SPP, the total amounts of biotinylated ssDNA not captured by the beads for both flow rates of 0.2



$\mu\text{L}/\text{min}$  and  $1 \mu\text{L}/\text{min}$  were below 2 pmoles (Fig. 5B). However, at flow rates of  $5 \mu\text{L}/\text{min}$  and  $20 \mu\text{L}/\text{min}$ , the amounts of uncaptured biotinylated ssDNA fragments increased to about 5 pmoles and 13 pmoles (Fig. 5B), respectively. These results imply the binding capacity of streptavidin beads packed in the SPP microchamber decreases as the flow rate increases, since the reaction time between biotin and streptavidin is reduced. Nevertheless, taking into account the operation time,  $5 \mu\text{L}/\text{min}$  with 5 pmoles loss in a total of 170 pmoles is still considered an efficient binding condition.

Finally, in order to evaluate the binding specificity of streptavidin to the biotinylated DNA products, approximately 140 pmoles of unbiotinylated ssDNA (5163: 5'-GATAGGACTCATCACCA-3') in  $5 \mu\text{L}$   $1 \times$  Thermo Sequenase™ reaction buffer was flowed into the SPP microchamber packed with streptavidin beads at  $1 \mu\text{L}/\text{min}$ , followed by the same DI water wash (Fig. 5C). The amount of ssDNA collected was about 126 pmoles, which indicated a negligible non-specific binding of unbiotinylated ssDNA to the streptavidin beads. At faster flow rates, the non-specific binding would be even less. Given these results, we conclude that performing SPP at  $5 \mu\text{L}/\text{min}$  is both binding- and time-efficient. At this rate, the extraction of  $10\text{-}\mu\text{L}$  reaction solution could be simply achieved within 2 min, as compared to in-tube reaction, which requires constant mixing and longer reaction time.<sup>26</sup> The microfluidic SPP device also improves sample recovery, as the physical entrapment of the beads allows extensive washing and provides a more efficient SPP process.

To characterize DNA recovery from the solid phase, the same SBE reactions were performed as described in Section 4.2 using a commercial thermal cycler (Eppendorf Mastercycler® Personal). Similarly to our previous experiments, the SBE extension products (6180 Da) were purified by streptavidin microbeads packed in the SPP microchamber. Then,  $10 \mu\text{L}$  of 100 mM TCEP solution (pH 9.0) was introduced and incubated at  $65^\circ\text{C}$  for 10 min. Incubation of the extension products in TCEP solution resulted in the cleavage of the linker tethering the biotin to the dideoxyribonucleotides. Theoretically, the mass of cleaved product can be calculated by the equation  $m_p = m_e - m_c$ , where  $m_p$  is the mass of cleaved product,  $m_e$  is the mass of extended primer and  $m_c$  is the mass change upon cleavage (476 Da). As shown in Fig. 5D, the mass peak for the extension product completely disappeared, whereas the single peak corresponding to the cleavage product appeared at  $5704 m/z$  (6180 – 476) indicating efficient cleavage.

### Optimization of Desalting

It is necessary to remove salts from the cleavage solution while concentrating and purifying enough samples for mass spectrometric analysis.<sup>27</sup> Traditionally, for small sample amounts,  $\text{C}_{18}$  bonded resin packed pipette tips are used, and it requires extensive manual pipetting. In contrast, a  $\text{C}_{18}$  bonded microspheres packed microfluidic desalting channel essentially eliminates the manual procedures and provides great potential to expand this microfluidic method for high-throughput applications using multi-channels.

To optimize the desalting process, various concentrations of ssDNA (4207: 5'-CTCTCTGGCCGCGT-3') in  $5 \mu\text{L}$  of 100 mM TCEP (pH 9.0) were introduced into the desalting channel at different flow rates, followed by a DI water wash at a flow rate of 20

$\mu\text{L}/\text{min}$  for 10 min. Waste was collected, vacuum dried and dissolved in 5  $\mu\text{L}$  of DI water. The concentrations of both input and output ssDNA solutions were measured with a NanoDrop instrument based on UV absorption using 100 mM TCEP (pH 9.0) as the reference. Approximately 20 pmoles, 45 pmoles and 100 pmoles of ssDNA were introduced into the desalting channel at 1  $\mu\text{L}/\text{min}$ , which was then washed with DI water. After desalting, the total amounts of ssDNA not adsorbed by the  $\text{C}_{18}$  resin were about 1 pmole, 5 pmoles and 40 pmoles (Fig. 6A). These results indicate that the binding capacity of the  $\text{C}_{18}$  microspheres packed in the desalting channel is approximately 55 pmoles under a constant flow rate of 1  $\mu\text{L}/\text{min}$ . This amount of DNA is far higher than the detection limit of MS.<sup>28</sup> Theoretically, the binding capacity and recovery efficiency increases with a larger binding interface at a constant flow rate, which could be achieved by a larger number of  $\text{C}_{18}$  particles in the fixed stationary phase.<sup>29</sup> However, this would build up back pressure due to the requirement for a longer microfluidic channel.<sup>30</sup> On the other hand, the size of  $\text{C}_{18}$  microspheres is inversely proportional to the binding capacity and recovery efficiency.<sup>27</sup> The use of larger particles would result in a lower surface-to-volume ratio due to the geometrical restriction of the microchannel. But, smaller particles also significantly contribute to the accumulation of back pressure.<sup>30</sup> Therefore, the trade-off between channel length/particle size and binding capacity/recovery efficiency is an important design consideration.

In addition, we evaluated the effect of flow rate on desalting efficiency. Approximately 45 pmoles of ssDNA in 5  $\mu\text{L}$  of 100 mM TCEP (pH 9.0) was flowed into the desalting channel at 0.2  $\mu\text{L}/\text{min}$ , 1  $\mu\text{L}/\text{min}$ , or 5  $\mu\text{L}/\text{min}$ , followed by DI water wash. After desalting, the total amounts of ssDNA not adsorbed by the  $\text{C}_{18}$  beads were 1 pmole, 5 pmoles and 14 pmoles (Fig. 6B) respectively. These results imply that the binding capacity and recovery efficiency of the  $\text{C}_{18}$  microspheres packed in the desalting channel decreases as the flow rate increases, since the interaction time between the analyte and stationary phase (microspheres) is reduced.<sup>29</sup> However, lower flow rates result in longer operation time, significantly decreasing the assay efficiency. Therefore, the optimal selection of flow rate is another essential design consideration.

#### 4.4. Uniplex and Multiplex Assays

Having demonstrated each functional unit of the microfluidic device, we performed the entire “genotyping” microfluidic operation (SBE, SPP, TCEP cleavage and desalting) within the fully integrated device using the same primer and template as described in Section 4.2. The mass of final product can be calculated according to the equation

$$m_p = m_r + m_n - m_b - m_c \quad (1)$$

where  $m_p$  is the mass of product,  $m_r$  is the mass of unextended primer,  $m_n$  is the mass of corresponding ddNTP- $\text{N}_3$ -biotin,  $m_b$  is the mass loss upon phosphodiester bond formation (175 Da), and  $m_c$  is the mass change upon cleavage (476 Da). The nucleotide at the query “SNP” position was identified correctly as the molecular weight of the primer is 5163 Da and therefore the peak at 5704  $m/z$  ( $5163 + 1192 - 175 - 476$ ) corresponds to an extension product with ddUTP- $\text{N}_3$ -biotin after cleavage (Fig. 7A). This result demonstrates that the device is able to perform a fully integrated SNP detection as designed.



To validate the multiplex genotyping capability, we used a synthetic template with 4 known positions as the query loci to mimic multiplex SNP genotyping. The SBE reaction contained 40 pmoles each of the 4 SBE primers in a total volume of 10  $\mu\text{L}$ . The final product masses can be calculated according to equation (1). The primer sequences, molecular weights of primer and their potential final genotyping products are listed in Table 1, while their annealing sites are shown in Fig. 7C. As shown in Fig. 7B, nucleotides at these four sites were unambiguously identified. These results demonstrate the feasibility of using this microfluidic device for integrated and miniaturized SNP multiplex genotyping with high accuracy and sensitivity, with the potential for high-throughput and fully automated nucleotide variant detection. In addition, compared with SBE based genotyping on conventional platforms, the device employs on-chip temperature control, which allows for efficient temperature equilibration in the microchamber, significantly shortening thermal cycling times during amplification. This capability, as well as the ability to accommodate DNA fragments of multiple sizes, also provides the promise for microfluidic mini-MS sequencing, in which the fragments generated from Sanger dideoxynucleotide reactions are identified via MS at single nucleotide resolution, rather than by traditional gel electrophoresis and fluorescence detection.<sup>24</sup> With the accuracy and sensitivity of MS, the device has great potential for accurate sequencing of small but highly polymorphic regions.<sup>24</sup>

## 5. CONCLUSION

The ability to accurately detect SNPs is critical for disease prevention, diagnosis and prognosis, and for prediction of drug response and clinical outcomes of patients. To demonstrate the critical step towards a potential high-throughput microfluidic genotyping array, this paper presents a microfluidic device that automatically performs all the required biochemical steps for multiplex SNP genotyping based on the combined SBE-SPP approach.

The device consists of two microchambers situated on a temperature control chip for respectively carrying out SBE and SPP reactions, as well as a microchannel for desalting. These functional components are connected in series by microchannels with a semi-circular cross section and can be controlled by microfabricated elastomeric valves actuated by the underlying oil-filled channels driven by pressure. Moreover, integrated temperature sensors and heaters beneath the SBE and SPP microchambers allow independent, closed-loop control of chamber temperatures. The surfaces of the SBE microchamber are coated with Parylene C to prevent sample loss during thermal cycling. Streptavidin coated microbeads and  $\text{C}_{18}$  bonded silica microspheres are fully packed in the SPP chamber and desalting channel respectively to extract SBE products and remove salt in preparation for MS. Due to the serial design, array-based high throughput integration can be simply achieved by parallel control of the above described individual functional units using microvalves. Hence, each of the units can carry out multiplex SNP genotyping of a single sample, and multiple samples can be processed in parallel using the array-based configuration.

The temperature control units were characterized experimentally to ensure localized and efficient heating, as well as temporal accuracy of the temperature field. We demonstrated 100% extension of primer with cleavable mass-tagged ddNTPs and efficient chemical

release of purified SBE products, with shortened temperature cycling time due to higher heat transfer efficiency of on-chip temperature control, leading to improved single-base resolution and ease of product extraction. The device's capability of SPP and desalting was tested at different flow rates. The efficiency of both SPP and desalting were shown to be flow rate dependent. Although lower flow rate leads to higher capture efficiency, it also dramatically increases the total operation time for the microfluidic genotyping. Therefore, the tradeoff between the efficiency of SPP/desalting and that of the full assay is an essential design consideration. Finally, uniplex and 4-plex assays on a mock synthetic template, which mimic the SNP detection process, were carried out within the fully integrated device. The accurate detection of these "SNPs" demonstrates the feasibility of using the microfluidic device for rapid, automated, integrated and miniaturized multiplex SNP genotyping with high accuracy and sensitivity. Potentially, it can also be used for high-throughput and fully automated nucleotide variant detection and accurate indel mini-sequencing. In addition, due to the serial design, arrays of this microfluidic device can be simply achieved on single chips by concerted control of the individual functional units arrayed in parallel to allow analysis of samples from many different patients. Such array-based devices can be created essentially by the same process used to fabricate a single device unit.

## Supplementary Material

Refer to Web version on PubMed Central for supplementary material.

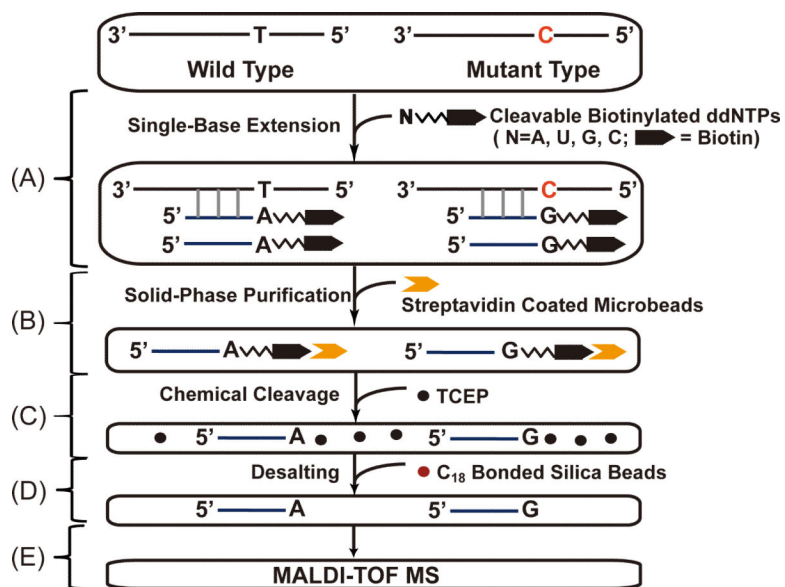
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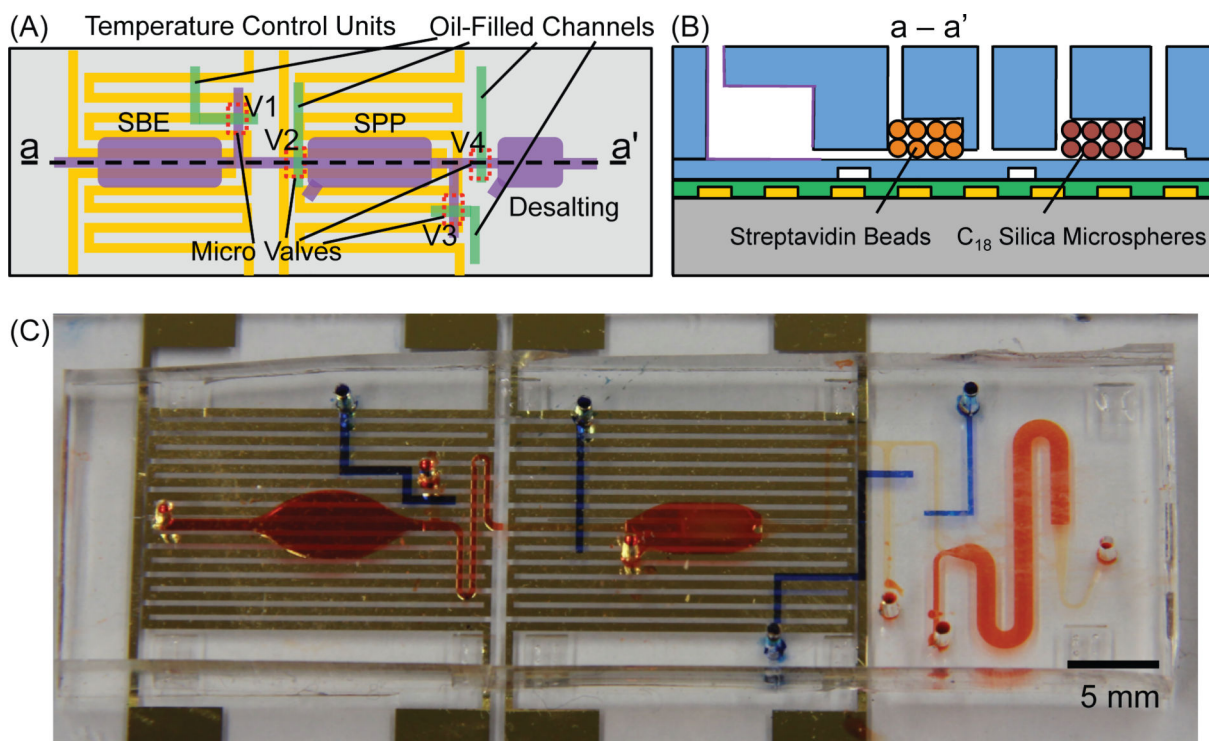
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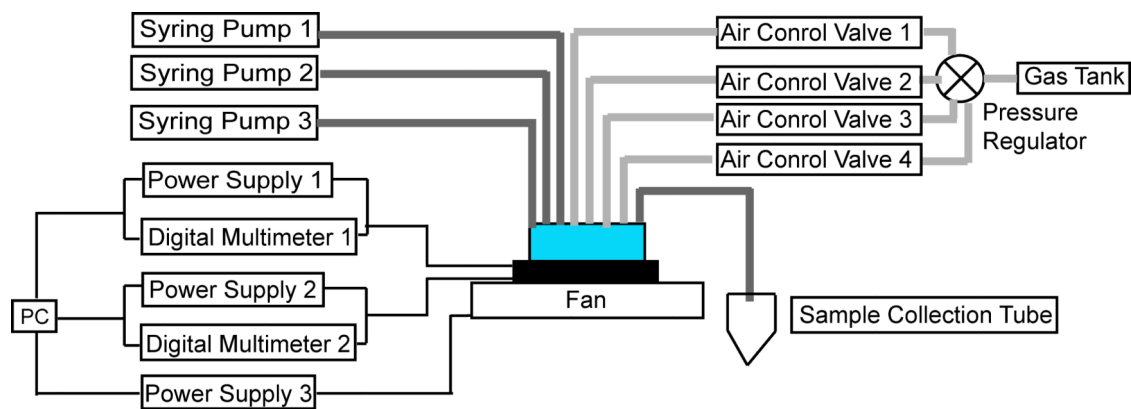
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**Fig 1.** Principle of SNP genotyping by SBE-SPP. (A) SNP specific primer is extended by a single base using ddNTPs-N3-biotin. (B) SNP specific extended primer is extracted by streptavidin coated microbeads. (C) Captured extended primer is chemically cleaved from the microbead surface. (D) The released extended primer is desalted using C<sub>18</sub> bonded silica beads. (E) The desalted SNP specific primer is identified by MALDI-TOF MS.

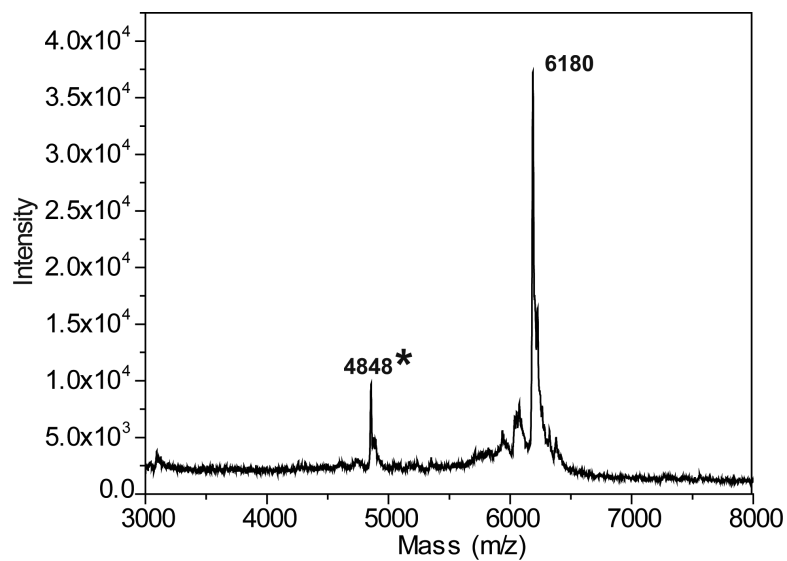


**Fig 2.** The microfluidic SBE-SPP device for SNP genotyping. (A) Planar schematic. (B) Cross-sectional schematic along line a-a'. (C) Photograph of a fabricated device. Multiple microchambers and microfluidic channels are colored in orange, and oil-filled channels that impinge upon elastomeric valves are shown in blue.

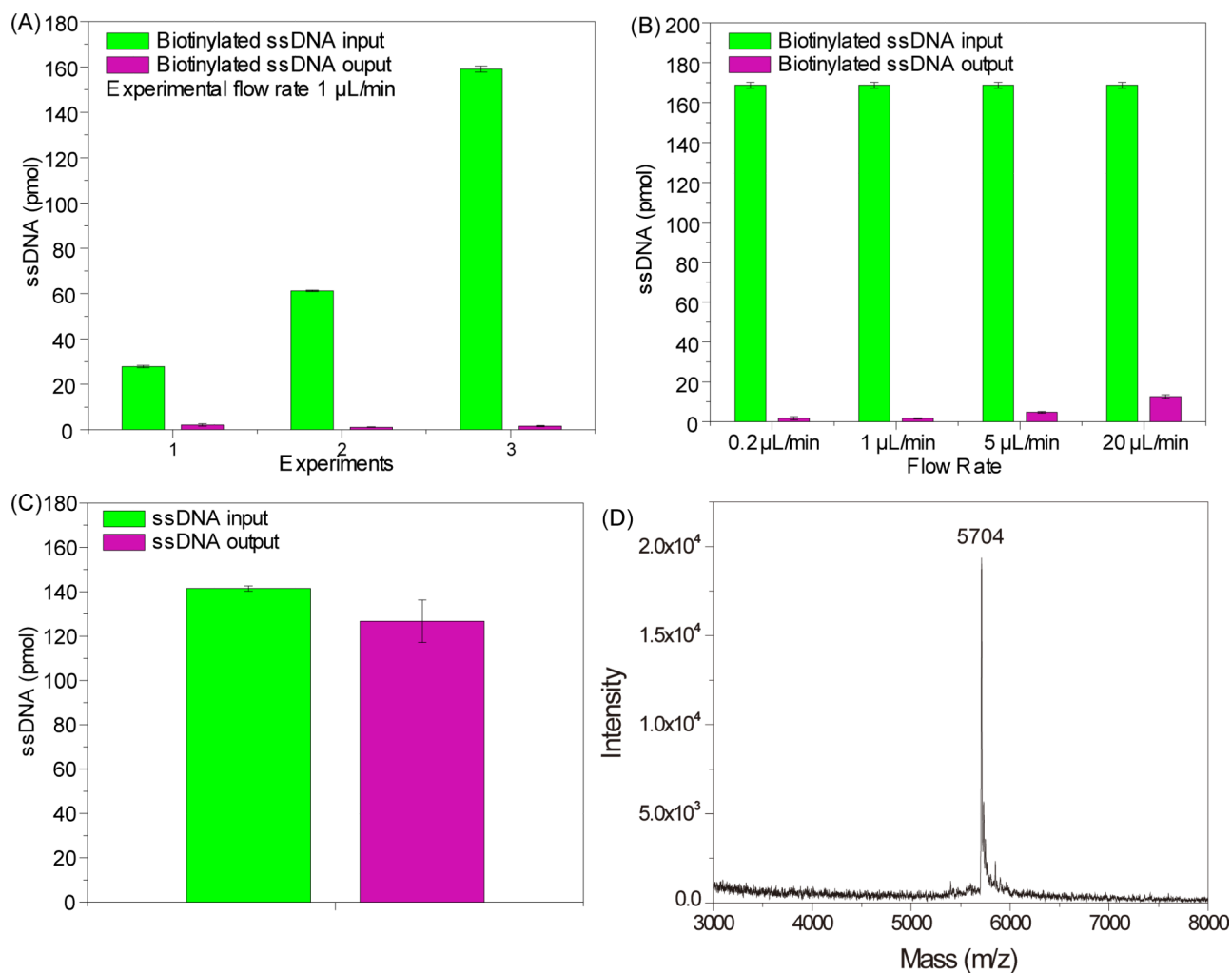


**Fig. 3.**  
Experimental setup for microfluidic SNP genotyping by SBE-SPP.

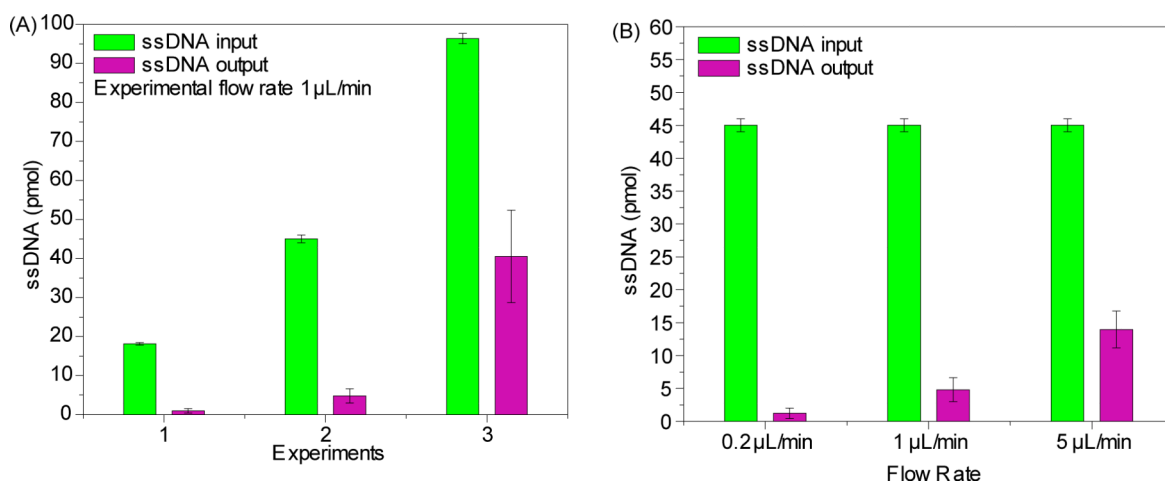




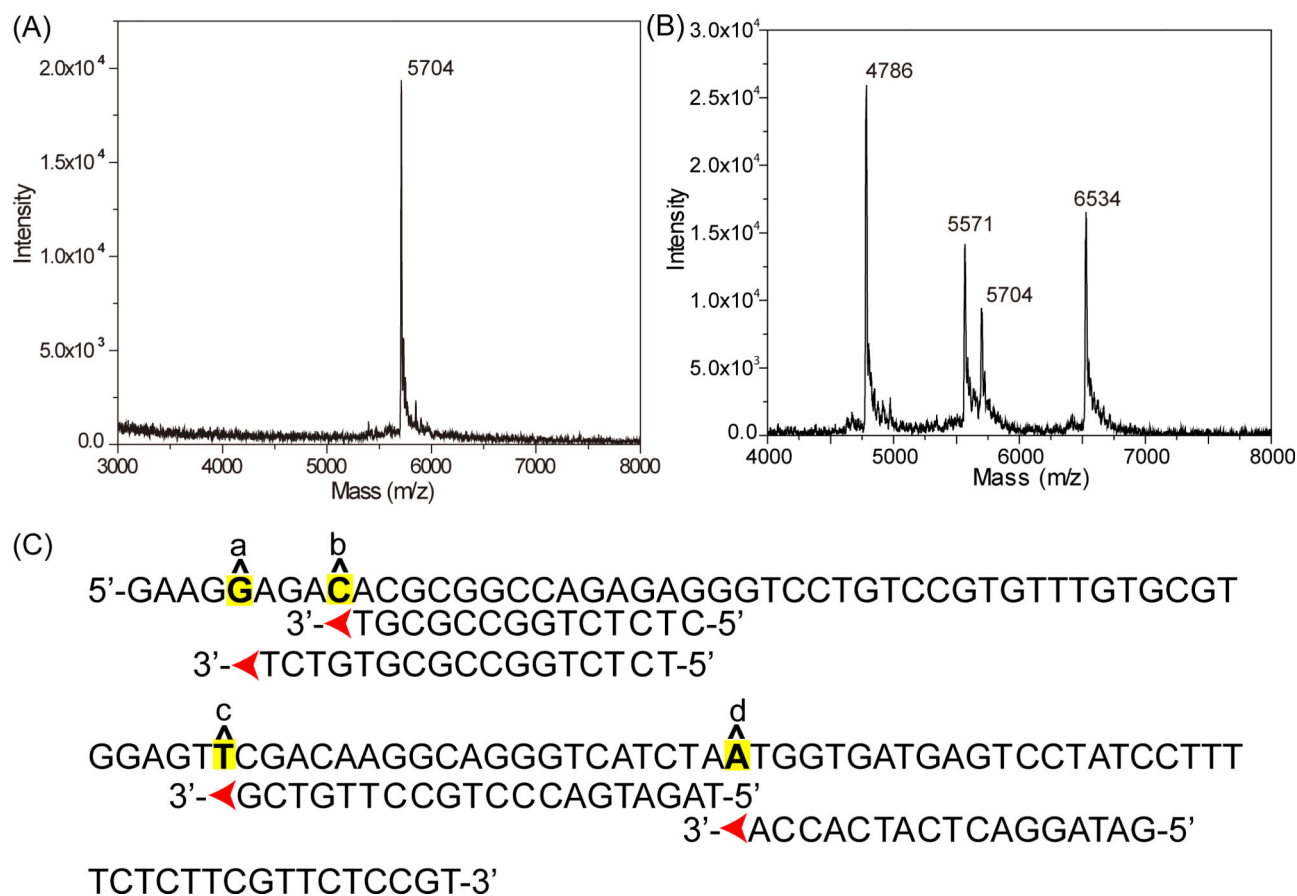
**Fig. 4.** MALDI-TOF mass spectrum of SBE product (the peak marked with an asterisk is presumably due to the impurities in the commercial synthetic primer).



**Fig. 5.** (A) Total amounts (pmol) of biotinylated ssDNA (5163\_biotin) inflow and outflow from the SPP chamber at a flow rate of 1 mL mi<sup>-1</sup>. (B) Total amount (pmol) of biotinylated ssDNA (5163\_biotin) introduced into and obtained from the SPP chamber at different flow rates. (C) Total amount (pmol) of ssDNA (5163) inflow and outflow from the SPP channel at a flow rate of 1 mL mi<sup>-1</sup>. (D) MALDI TOF mass spectrum of released extension products from solid phase after TCEP cleavage. The average values were calculated from at least three repeated experiments, with error bars representing the standard deviation.



**Fig. 6.** (A) Total amount (pmol) of ssDNA (4207) introduced into and obtained from the desalting channel at flow rate of  $1 \text{ mL mi}^{-1}$ , followed by DI water wash. (B) Total amount (pmol) of ssDNA (4207) inflow and outflow from the desalting channel at different flow rates, followed by DI water wash. The average values were calculated from at least three repeated experiments, with error bars representing the standard deviation.



**Fig. 7.** MS results for uniplex and multiplex assays: (A) MALDI-TOF mass spectrum of uniplex "SNP" genotyping product with all operations integrated. (B) MALDI-TOF mass spectrum of 4-plex "SNP" genotyping products using the microfluidic device. (C) SBE primer annealing sites and query positions. The letters highlighted in bold and yellow indicate the query positions, mimicking SNPs in a SNP genotyping assay; and the red arrow indicates the direction of primer extension. The template sequence is displayed on three lines.

**Table 1**

Masses of SBE primer sequences and corresponding extension products

Query Site (“SNPs”)	Primer Sequence (5’-3’)	Primer mass (Da)	Mass of final genotyping product (Da)			
			ddATP-N <sub>3</sub> -biotin	ddGTP-N <sub>3</sub> -biotin	ddCTP-N <sub>3</sub> -biotin	ddUTP-N <sub>3</sub> -biotin
a	TCTCTGGCCGCGTGTCT	5144	5594	5723	<b>5571</b>	5685
b	CTCTCTGGCCGCGT	4207	4657	<b>4786</b>	4634	4748
c	TAGATGACCCTGCCTTGTC	6084	<b>6534</b>	6663	6511	6625
d	GATAGGACTCATCACCA	5163	5613	5742	5590	<b>5704</b>

Note: The masses of genotyping products shown in red bold type refer to the expected extension products using the above template shown in Fig. 7.