

Individualized Surgical Approach Planning for Petroclival Tumors Using a 3D Printer

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Abstract

Objectives To determine the utility of three-dimensional (3D) printed models in individualized petroclival tumor resection planning by measuring the fidelity of printed anatomical structures and comparing tumor exposure afforded by different approaches.

Design Case series and review of the literature.

Setting Tertiary care center.

Participants Three patients with petroclival lesions.

Main Outcome Measures Subjective opinion of access by neuro-otologists and neurosurgeons as well as surface area of tumor exposure.

Results Surgeons found the 3D models of each patient's skull and tumor useful for preoperative planning. Limitations of individual surgical approaches not identified through preoperative imaging were apparent after 3D models were evaluated. Significant variability in exposure was noted between models for similar or identical approaches. A notable drawback is that our printing process did not replicate mastoid air cells.

Conclusions We found that 3D modeling is useful for individualized preoperative planning for approaching petroclival tumors. Our printing techniques did produce authentic replicas of the tumors in relation to bony structures.

Keywords

- ▶ petroclival
- ▶ 3D printer
- ▶ individualized surgical planning
- ▶ surgical education

Introduction

Petroclival tumors are therapeutic dilemmas given their central location and potential involvement of the internal carotid artery and cranial nerves. Once considered to be inoperable due to unacceptable morbidity and mortality rates,^{1,2} advances in preoperative imaging, microsurgery, and perioperative care have progressively made safe resection feasible. Given the potential for growth and tendency to cause cranial nerve deficits, petroclival tumors such as meningiomas, chondrosarcomas, and chordomas necessitate individualization through consideration of tumor and patient factors for optimal treatment.

Depending on a tumor's size, extent of middle and posterior fossa involvement, and cranial nerve deficits, options for surgical approaches to the petroclival region range from orbitozygomatic to posterior fossa approaches with or without petrosectomy. The choice of approach is typically based on imaging; patient factors such as age, hearing status, and related deficits; and comorbidities.

Most anatomical research on skull base approaches consists of cadaveric studies. These studies require a surgeon to generalize objective exposure data from various approaches as well as degrees of freedom available at critical anatomical

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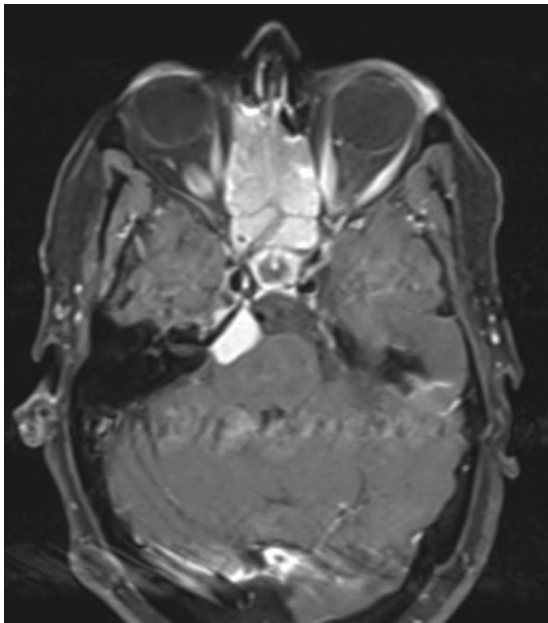


Fig. 1 Patient 1 had multiple meningiomas. Her endonasal and subfrontal component was removed first followed by her petroclival component via a Kawase approach.

sites. Cadaveric studies are limited in that static nonpathologic models must be applied to dynamic pathologic states. In addition, several clinical studies have described the outcomes and relative merits of various skull base approaches to the petroclival region.^{3–10}

Printed three-dimensional (3D) models are currently used to facilitate maxillofacial, orbital, and head and neck reconstruction after trauma or exonerative surgery, in addition to various uses in other medical specialties. Our goal was to determine the helpfulness of these models in preoperatively planning surgical approaches for unique individual patients *with representation of their pathology* by comparing the models' accuracy with actual surgical exposure as well as

measuring the surface area of tumor exposure afforded through the various approaches in practice.

Methods

Patient Specifics

Patient 1 was a 60-year-old woman with multiple intracranial meningiomas who underwent a preceding frontal craniotomy for removal of a frontal subfrontal meningioma (►**Fig. 1**). She demonstrated growth of both subfrontal residual and a separate petroclival meningioma with decreased hearing, facial numbness, and intermittent sharp facial pain. There was brainstem compression from the latter tumor, and the basilar artery was displaced to the contralateral side. The anterior skull base tumor was resected first, and the petrous apex tumor was resected 6 months later. Surface area measurements suggest that the retrosigmoid approach offered three times more tumor surface area than the middle fossa approach. However, as noted in our discussion of limitations, the surface area measurement did not take into account the obstruction caused by the brainstem. We opted for an extended middle fossa approach with a drill-out of the Kawase triangle. Near-total removal of the meningioma was performed.

Patient 2 was a 54-year-old man with a history of diplopia, abducens nerve palsy, and partial oculomotor nerve palsy (►**Fig. 2A, B**). He was found to have a large petroclival meningioma with invasion of the cavernous sinus. We performed a left combined petrosal approach, retrolabyrinthine as well as middle fossa. Subtotal removal of petroclival meningioma was performed after it was found to lie intimately between nerves VII and V. Nerve VII stimulated well during the procedure and also had normal function afterward.

Patient 3 was a 44-year-old woman who presented with headaches and intermittent diplopia due to abducens nerve palsy (►**Fig. 3**). She was diagnosed radiographically with a petrous apex chondrosarcoma appearing to arise from the petrooccipital synchondrosis and reaching the jugular

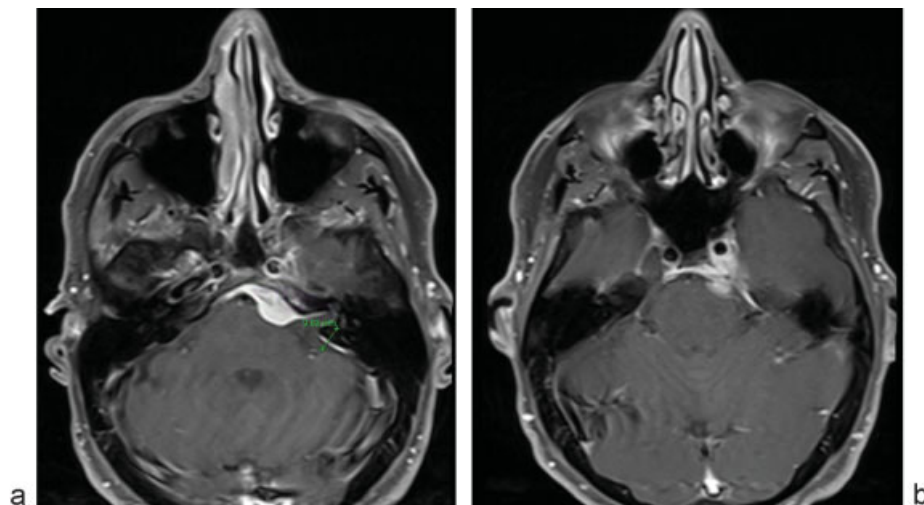


Fig. 2a and **b** Patient 2 had diplopia and was noted to have a left petroclival meningioma with cavernous sinus involvement. His CPA component was removed through a combined retrolabyrinthine and middle fossa petrosal approach.

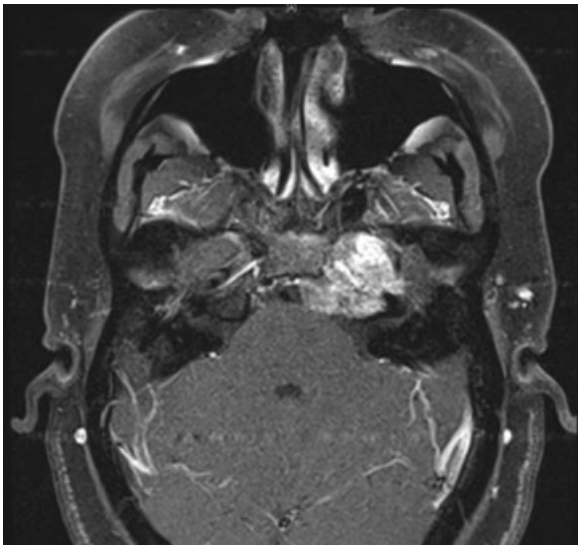


Fig. 3 Patient 3 had a left petrous apex chondrosarcoma with headaches and diplopia that we debulked down to the level of the jugular foramen via a Kawase approach.

foramen. We opted to perform a middle fossa approach and achieved removal of the entire petrous apex mass as well as debulking the inside of the cavernous sinus component. We debulked it inferiorly to the level of the internal auditory canal and were unable to access the jugular foramen component from this middle fossa approach.

We created 3D models of skulls with tumors using a fusion of high-resolution skull base or temporal bone computed tomography (CT) and brain magnetic resonance imaging (MRI) scans in three patients with petroclival tumors. Brainlab (Brainlab iPlan v.3.0.5, Feldkirchen, Germany) image navigation software was used to perform fusion of imaging and object creation. Tumor and bone were fused into one object and exported as stereolithography (STL) files. Catalyst EX v.4.4 (Dimension, Stratasys, Eden Prairie, Minnesota, United States) was used to format the STL files for printing

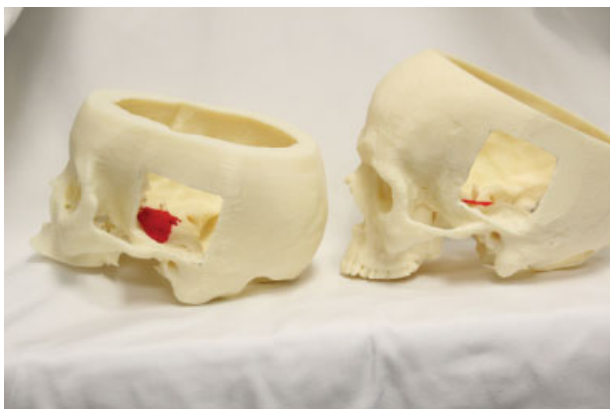


Fig. 4 Photograph of three-dimensional printed skulls and tumors with middle fossa approach visible. Left: patient 3; right: patient 2.

from our Stratasys uPrint SE Plus 3D printer, which printed the skulls in a uniform color of production-grade thermoplastic material by a fused deposition modeling printing method. The printer is able to print to a resolution of 0.254 mm and requires a minimum wall thickness of 0.914 mm.

After printing the tumor and skull model, we used bright acrylic paint to highlight the tumor surface. Middle fossa and retrosigmoid approaches were then performed by the senior author, with photodocumentation of each tumor exposure. We attempted to perform a transmastoid approach on the skulls as well.

Brainlab software was used to register each 3D model to the skull surface rendering in Brainlab at eight preselected registration points. Next the navigation pointer was used to create points on the surface of the tumor that were saved on the Brainlab system. The points were selectively placed to divide the visible tumor surface area for each approach into a series of boxes. The outlined distance between points was measured in millimeters using Brainlab to create a two-dimensional area. We then used the application sketchandcalc (www.sketchandcalc.com) to redraw the corresponding measurements and calculate the area of each box. The sum of these areas represents an approximation of the total exposed surface area.

Results

Surface area measurements for patient 1 was 52 mm² afforded by the middle fossa approach and 148 mm² by the retrosigmoid approach. For patient 2, it was 103 mm² by the middle fossa approach and 188 mm² by the retrosigmoid approach. Patient 2's skull can be visualized in **→Figs. 4–7**. For patient 3, it was 378 mm² by the middle fossa approach and 75 mm² by the retrosigmoid approach. Patient 3's skull can be seen in **→Fig. 6**. **→Table 1** summarizes these results.

We were unable to perform a transmastoid approach because the printer could not recreate mastoid air cells, middle ear, and other bony landmarks within the temporal bone.



Fig. 5 Photograph of three-dimensional printed skull and tumor retrosigmoid approach: patient 2.



Fig. 6 Photograph of three-dimensional printed skull and tumor middle fossa transmastoid and retrosigmoid approaches: patient 2.

Discussion

Study Findings

We were able to create 3D printed skulls with tumors that were anatomically accurate to within 0.254 mm. The 3D printer and software available to us was able to print a single-color single-texture model from the fusion of CT and MRI scans. We were able to measure the surface area exposed by the middle fossa and retrosigmoid skull base approaches successfully using the skulls and navigation equipment. These skulls serve as tangible models for surgeons, trainees, and patients during surgical planning, education, and discussion.

Limitations of the study include the minimum wall thickness of 0.914 required by our printer that made it impossible for us to



Fig. 7 Photograph of three-dimensional printed skull and tumor petroclival region from the supratentorial view: patient 2.

recreate the eggshell quality of the mastoid air cells. Another limitation was that we were only able to print the skull and the tumor. To print and differentiate surrounding vessels, nerves, and brain parenchyma, we would have required magnetic resonance angiography and magnetic resonance venography data to input into our STL file. A more advanced printer would have also been required so we could assign different colors and textures to the various anatomical structural categories. These structures would have provided information about the degree of obstruction that nerves or parenchyma would have caused for each approach. Prints of this quality would provide a means of calculating volume of resection, which may be a more useful measure to compare approaches.

Cadaveric Studies

Several cadaveric studies have quantified and compared the working surface area of the ventral brainstem and petroclival area that various approaches afford the surgeon.^{11–14} Of these studies, two performed calculations to determine the degree of operative freedom a surgeon may have at specific delicate anatomical sites.^{13,14} Another calculated the mean exposure of the parasellar region and clivus.¹⁵ In 2007 Safavi-Abbasi et al used an inflated balloon catheter to mimic tumor mass effect and quantified the amount of shift of various structures as well as the improved exposure of the petroclival region by tumor compression of the brainstem.¹⁶ Our 3D printed skulls provided high-fidelity replicas of individuals' unique pathologic anatomy to the surgeon, a technique that has not yet been described in the literature.

Three-Dimensional Printers in Medicine

Three-dimensional printers have a growing number of applications in various medical specialties. In a recent project, otolaryngology residents drilled cadaveric temporal bones and their corresponding 3D printed models; they concluded the models were realistic representations of the cadaver temporal bones.¹⁷ Other specialties have used 3D printers for individualized surgical planning including cardiology¹⁸ and orthopedics.¹⁹ Cardiovascular regenerative researchers have printed scaffolds²⁰ and molds²¹ for growing autologous heart valves. Two recent articles highlighted the surgical educational merits of 3D printed models for neurosurgical trainees.^{22,23} A 2007 article investigated the use of 3D printers for planning orthognathic surgeries and showed the models to be valuable for preoperative planning and practice.²⁴ Our models and results describe the utility of 3D printers for operative planning for skull base tumors in anatomical locations that are difficult to access.

Table 1 Surface areas of petroclival tumors accessible from two skull base approaches

Skull base approach	Middle fossa approach	Retrosigmoid approach
Patient 1	52 mm ²	148 mm ²
Patient 2	103 mm ²	188 mm ²
Patient 3	378 mm ²	75 mm ²

The printer and software used in this study cost approximately \$50,000 USD. The cost of thermoplastic “ink” for each skull was approximately \$150 to \$200. Top-of-the-line printers that would be able to print multiple colors and textures range from \$350,000 to \$600,000.

Goals of Surgical Resection for Petroclival Meningiomas: Trending Away from the Transpetrosal Approach

Surgical excision of petroclival meningiomas has trended toward less use of aggressive surgical approaches to minimize surgical morbidity.^{10,25,26} That is, the transpetrosal approaches are used less frequently given the risk of (or inherent) damage to the vestibulocochlear and facial nerves.⁹ It is important to note that the goal of near-total resection, as compared with gross total resection, has been shown to reduce surgical morbidity significantly without resulting in a great difference in tumor recurrence rates.²⁶ The retrosigmoid approach provides equivalent working area and operative angles as does the combined transpetrosal approach.¹⁴

Stereotactic radiosurgery is also a viable primary treatment option and has been found to have low rates of progression-free survival in this setting. It also can be used successfully as an adjuvant treatment to surgical resection.²⁷ Stereotactic radiosurgery in the setting of complex petroclival anatomy also demonstrates a risk of cranial nerve injury. Clival- or petrous-based tumor locations were predictive of an increased risk of new or worsening neurologic deficit following Gamma Knife surgery.²⁸ In general, Gamma Knife surgery offers an acceptable rate of tumor control for posterior fossa meningiomas with a low incidence of neurologic deficits for primary treatment²⁸ as well as adjuvant treatment after surgery.²⁹ One large study of 121 patients undergoing Gamma Knife surgery for skull base meningiomas showed a very low incidence of treatment-related cranial nerve dysfunction (1.7%).³⁰

Conclusions

Three-dimensional printers have a growing role in health care and are becoming more readily available. The 3D models we created are useful for a new surgeon or for an experienced surgeon planning a difficult case. The models can help surgical trainees visualize and explore pathologic states, as well as simulate skull base approaches. The models are also useful as tangible representations for discussion with patients to improve their understanding of their pathology.

The amount of information provided by 3D printed skulls is proportional to the amount of realistic anatomy that the printers can recreate. As 3D printer technology continues to prove useful in various medical fields, both surgeons and patients stand to benefit.

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