Instrumentation for Time-of-Flight Positron Emission Tomography

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Abstract Positron emission tomography (PET) is a molecular imaging modality that provides information at the molecular level. This system is composed of radiation detectors to detect incoming coincident annihilation gamma photons emitted from the radiopharmaceutical injected into a patient's body and uses these data to reconstruct images. A major trend in PET instrumentation is the development of time-of-flight positron emission tomography (ToF-PET). In ToF-PET, the time information (the instant the radiation is detected) is incorporated for image reconstruction. Therefore, precise and accurate timing recording is crucial in ToF-PET. ToF-PET leads to better localization of the annihilation event and thus results in overall improvement in the signal-to-noise ratio (SNR) of the reconstructed image. Several factors affect the timing performance of ToF-PET. In this article, the background, early research and recent advances in ToF-PET instrumentation are presented. Emphasis is placed on the various types of scintillators, photodetectors and electronic circuitry for use in ToF-PET, and their impact on timing resolution is discussed.

Keywords Positron emission tomography · Time of flight · Instrumentation · Timing resolution

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Introduction

Medical images are vital for the early detection and diagnosis of various diseases. Today, several types of imaging modalities, such as ultrasound, X-ray computed tomography (CT), magnetic resonance imaging (MRI) and scanners, are used in nuclear medicine. These imaging systems are used to acquire anatomical (structural), functional and molecular information regarding a subject [1]. Nuclear medicine employs technologies such as positron emission tomography (PET), single-photon-emitted computed tomography (SPECT) and gamma cameras to acquire predominantly molecular images, which are the most widely used molecular imaging tools in the clinic [2, 3].

During a PET scan, a short-life radioactive tracer isotope of known quantity incorporated into a biomolecule with an affinity to the area of interest is administrated into the living subject [4]. The most widely used radiopharmaceutical is the fluoro-deoxy-glucose (FDG) as it gives information regarding glucose consumption at the cellular level [5]. The radioisotopes undergo positron emission decay in the process of becoming a stable element [6]. Each of these positrons travels a short distance within tissue before losing its kinetic energy and interacts with a neighboring electron [3]. As result of positron and electron annihilation reactions, a pair of gamma rays (photons) is produced in

the opposite direction [7]. These anti-parallel rays are detected by detectors placed outside the patient's body, as shown in Fig. 1. The anti-parallel photons are recorded, and the virtual line connecting the two points is called the line of response (LoR) [2]. Based on these recorded data, the images are reconstructed by applying different image reconstruction algorithms [8].

PET images can be reconstructed with or without incorporated gamma photon time-of-flight (ToF) information [9]. In this article, the technique by which the image is reconstructed without using ToF information is called conventional PET and that incorporating ToF information is abbreviated as ToF-PET.

ToF information on emitted annihilation gamma photons before detection by the detector has been long known to potentially improve the overall performance of PET [3]. In the next section, the history and basic principal of ToF PET will be discussed, followed by a brief explanation of the time resolution of PET detectors. An overview of the ToF-PET detectors being studied for application in ToF-PET systems is also included in the article. Finally, the electronic considerations for ToF-PET are briefly described.

Time-of-Flight Positron Emission Tomography (ToF-PET)

Physics of ToF-PET

In a conventional PET system, positron annihilation is assumed to be localized somewhere along the LoR without information regarding the exact interaction point. Annihilation events along this LoR are thus considered to be evenly distributed along this line, adding noise to the image [10]. Contrarily, in ToF-PET, the ToF information (the detected time difference between the annihilation pairs) is used to localize the annihilation point to a smaller region along the LoR, improving the SNR of the final image. In Fig. 2, the difference between conventional PET and ToF-PET

is illustrated. Figure 2 shows that the additional information provided by ToF-PET allows for much better localization of the original activity distribution of the radiopharmaceutical [11]. Figure 2a shows that in non-ToF reconstruction, information is weighted evenly along the whole LoR, while Fig. 2b shows unwanted noise being subtracted with the help of ToF information as events can be restricted to a smaller region around the point of origin depending on the timing accuracy of the detector. ToF-PET uses the time difference Δt in the detection of the photon pair, which travels in the opposite direction, and correlates it to position Δx of the point of annihilation, as shown in Fig. 3a. If c is the speed of light, the relation between times Δt and Δx can be shown as:

$$\Delta x = \frac{c.\Delta t}{2} \tag{1}$$

From the time difference Δt, one can estimate the annihilation position. Extremely fast detectors are needed to facilitate this very short time fraction [12]. Due to the limited time performance of the current detectors, it is not possible to localize the exact position of annihilation, which brings uncertainty to the registered data. As a result, the recorded time difference Δt is blurred by a variance $\sigma^2_{\Delta x}$, resulting in a corresponding blurring in the estimated position Δx by variance $\sigma^2_{\Delta x}$ [13], as shown in Fig. 3b. Improvement in the time performance of the ToF-PET system would enhance the gain in SNR of the registered data to provide better lesion detectability and/or reduce the scan time to improve patient throughput and/or decrease the patient dose to reduce patient exposure [14–16]. Equation (2) shows that the SNR of ToF-PET improves by a factor of approximately $\sqrt{\frac{D}{\Delta x}}$ compared to conventional PET.

$$SNR_{ToF} = \sqrt{\frac{D}{\Delta x}} SNR_{non-ToF} \tag{2}$$

Fig. 1 Illustration of the positron emission tomography principle
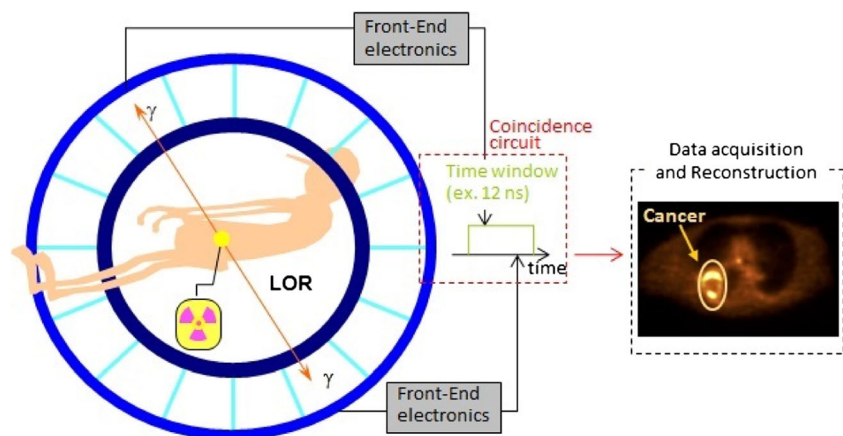
Fig. 2 Difference between conventional PET and ToF-PET [10]
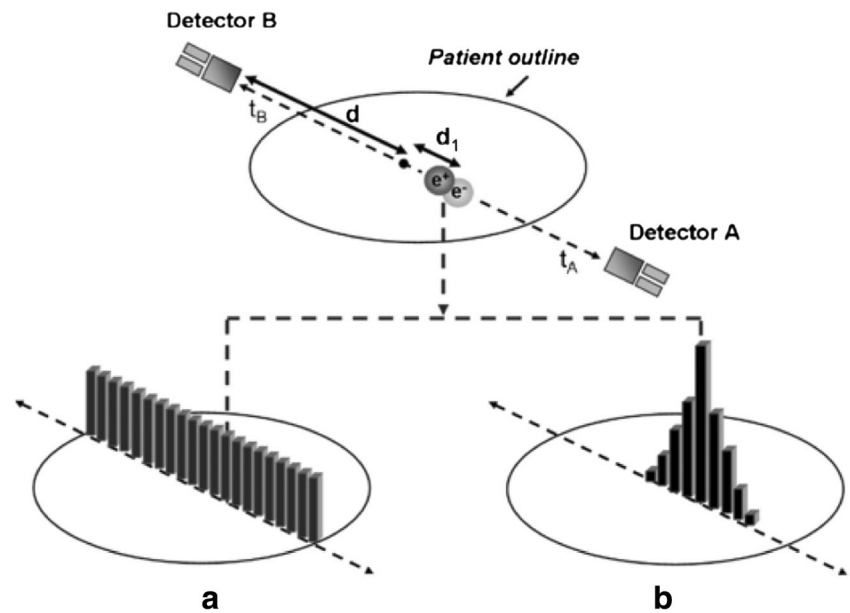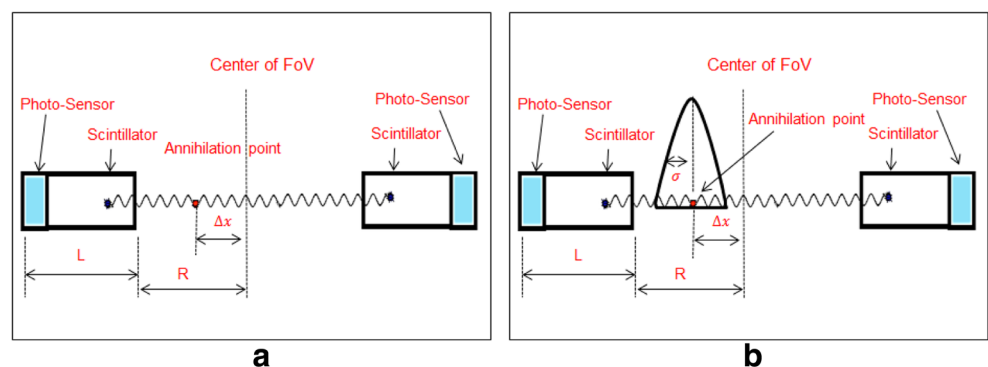

Time Resolution

The timing performance or accuracy of a PET detector is determined by its timing resolution. The timing (or temporal) resolution of the detector can be defined as its ability to record the minimum time difference between two subsequent photon events and differentiate between them efficiently [17]. In PET, the timing resolution is usually measured for a pair of detectors and reported as the full width half maximum (FWHM) of the distribution of the ToF difference between the detectors. The timing resolution of modern conventional PET systems ranges from 2 ns to 10 ns, and commercial ToF-PET systems are known to achieve time resolution in the range of 500 ps to 700 ps [13], but a timing resolution of 390 ps (per crystal timing performance) has been reported with a prototype commercial system [18]. Numerous studies with commercial systems have shown improved image quality [19], as shown in Fig. 4, and research is actively being carried out to further improve the timing performance of ToF-PET systems as described in the following sections.

Theoretically, the lowest limit in timing resolution can be estimated by a number of empirical formulas described in [21, 22]. The timing resolution of a ToF-PET system depends on a number of factors but is predominately determined by the detector and readout electronics. The details of individual detectors and their effect on timing resolution are discussed in the Choice of detectors for ToF-PET section.

History and Early Research of ToF-PET

ToF-PET is a technological advancement over conventional PET, and the idea was first implemented in the early 1980s [9, 23–25]. At that time, the three main groups involved in the development of ToF scanners were at CEA-LETI in France [26, 27], University of Washington St. Louis in Missouri, USA [28, 29], and the University of Texas, USA [30]. Other groups involved in ToF-PET research were the National Institute of Radiological Science in Chiba, Japan [31, 32], and Washington University in Seattle, WA, USA [33].

Fig. 3 Depiction of the ToF concept
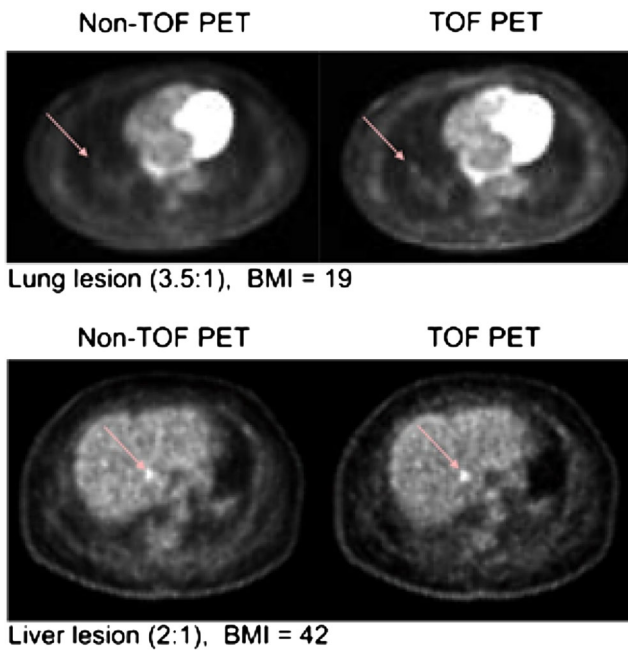
Fig. 4 Transverse images of lung lesions acquired with a system with a timing resolution of 670 ps as reported in [20]

Cesium fluoride (CsF) and barium fluoride (BaF$_2$) detectors were used in the first-generation TOF-PET [34–36]. Timing resolution of about 156 ps and 212 ps for BaF$_2$ and CsF, respectively, were achieved by Lewellen and colleagues. However, at the system level, time resolutions between 470 ps and 750 ps were achieved [34–38]. CsF needs careful packaging as it is highly hygroscopic. In addition, limited sensitivity (stopping power), low light output and the need for costly electronics restricted the first-generation ToF-PET to only research and consequently led to the demise of ToF-PET research at that time. During the 1970s and early 1980s, bismuth germanate (BGO) was used as the standard scintillator for PET detectors because of its high detection efficiency and acceptable light output in commercial PET systems [39]. However, the detector based on this scintillator is not suitable for ToF-PET because of its low light output and relatively long decay time. Until recently, the unavailability of relevant technologies (scintillators, photosensors, electronics, etc.) stifled the progress of ToF-PET research.

Choice of Detectors for ToF-PET

PET detectors are predominately made up of two detector types: indirect or direct detectors of the annihilation gamma photons. In the latter, semiconductor detectors such as CZT and CdTe are used [40–44], but these detectors are reported to have poor timing resolution not suitable for ToF-PET [45]. Thus, in most ToF-PET detectors, the indirect detection method is adopted. Here, the incident radiation is detected through two steps of conversion. First, by using a scintillator, the annihilation radiation is converted into visible light, and in the next step, the visible light is converted into an electrical signal with the help of a photosensor (photodetector). Both steps contribute to the timing performance of PET detectors. The selections of these detectors are thus very crucial to the system resolution and performance. Other nonconventional detectors that have shown ToF's capabilities include gaseous detectors, such as resistive-plate chambers (RPC) [46], and concepts based on detection of prompt Cerenkov light are also being investigated [47].

Scintillators for use in ToF-PET

The scintillator characteristics that dominantly affect the detector's timing performance are the stopping power, light output (yield and wave length) and decay time. Ideally, a scintillator should be as dense as possible to detect all incoming radiation and give off high light output, and it should have a short decay time.

The discovery of newer scintillators such as lutetium orthosilicate (Lu$_2$SiO$_2$) (LSO) [48], which showed promising properties such as high light output and a shorter decay time, crucial for ToF-PET, allowed researchers to enter into a new phase of ToF system development. These characteristics also made lutetium-based scintillators the standard detector in high-end commercial PET scanners [49, 50]. The shorter decay time of the scintillator also opened up possibilities for use in ToF-PET detectors. In the early phase development, Moses and colleagues achieved a time resolution of 300 ps by using a single LSO crystal in coincidence [51]. Initial reconstruction of ToF-PET using an LSO scanner in PET depicted a measurable gain in the image's SNR because of the use of ToF information in the reconstruction of the image even with a relatively poor time resolution of 1.2 ns [12, 52]. In recent years, LSO co-doped with Ca has also improved the timing performance compared to traditional LSO:Ce scintillators [10].

A commercial PET system name was introduced by Philips in 2006 [53] using LYSO:Ce crystals. The LYSO:Ce properties are very similar to those of LSO:Ce with only a slight difference in the densities. In LYSO:Ce crystals, a fraction of lutetium is replaced by yttrium, which has a lower density than lutetium. Most modern ToF-PET detectors, both commercial and research, are based mainly on LSO and LYSO crystals because of their comparatively high light yield, shorter decay time and manufacturability.

The discovery of cerium-doped lanthanum bromide (LaBr$_2$) [54] stirred excitement among researchers in the field because of its possibility to develop better ToF scanners. Despite the hygroscopic properties and lower stopping power compared to L(Y)SO, LaBr$_2$ has managed to produce promising results [55, 56]. The first LaBr$_2$ system is being developed at the University of Pennsylvania [57]. The

time resolution measured for the system was 375 ps, but there is evidence that it can be brought down to 330 ps [58, 59].

In Table 1, comparisons between different scintillator types are shown. Other types of scintillators are available, such as BaF_2 and plastic scintillators, but using them in TOF-PET may be challenging because of their low stopping power and low light output. The inorganic crystal BaF_2 was first considered a very strong candidate for ToF-PET [62] because of its excellent time resolution, and different groups have reported achieving a timing resolution of less than 300 ps [35, 63]. However, the aforementioned shortcomings threw them out of the ToF-PET detector race. Recently, researchers have been working on a new type of crystal known as Ce:GAGG. Initial studies show that the timing performance is poorer than for L(Y)SO [60, 64, 65]. However, a newer crystal in the family such as Ce:GFAG may be promising [66].

Other factors can also influence the timing performance. Besides the material constituents of the crystal, the shape and geometry of scintillators also contribute to the overall system resolution (see Sect. 2.4.6). The scintillator finishing also has to be taken into consideration [12]. A higher crystal reflective index decreases the light transmitted out of the crystal, which indirectly affects the system's time resolution. Finally, the wavelength of the emitted light highly affects the quantum efficiency of the subsequent photosensor.

Photodetectors

Even in the presence of ideal scintillators, one cannot achieve high system resolution without a matching photosensor. A good photosensor is one that has excellent quantum efficiency (QE), a high gain and fast time response. The basic performance features of the different photosensors as reported in [67] and [68] are summarized in Table 2.

Photomultiplier Tubes (PMTs) The photomultiplier tube (PMT) is one of the various photosensor types and was considered the standard photodetector for ToF-PET because of its

Table 2 Comparative table of different photo-detectors used in PET [13]

	PMT	APD	SiPM
Gain	10^6	50–1000	10^6
Rise time (ns)	~1	~5	~1
QE @ 420 nm (%)	~25	~70	~25–75(PDE)
Temperature sensitivity (%/°C)	<1	~3	1–8
Bias (V)	>1,000	300–1,000	30–80
Magnetic field sensitivity	yes	no	no
Sensitive area	cm^2	mm^2	mm^2

sub-nanosecond time resolution [3, 69]. PMTs have high gain and low noise, which reduces the uncertainty in the generated electrical signal with a small deviation from Poisson statistics [17]. Figure 5 shows the PMT and its constituents [3].

The PMT is a vacuum tube with a photocathode, several dynodes and an anode, which collectively produce extremely high gains to allow the detection of very low levels of light [70]. Scintillation photons enter into the PMT through the face plate where they deposit their energy at the cathode and eventually excite the electrons in the photocathode coating [3]. After the emission of electrons from the cathode, it is directed toward the dynodes with the help of an electric field [71]. Upon striking each dynode, the electrons multiply and are directed to the next dynode [72]. This process continues until the amplified electrons reach the anode.

The typical gain of PMTs is in the range of $\sim10^5$ to $\sim10^7$, which varies according to the applied voltage and number of dynode stages [73]. For ToF-PET, the most important requirements of PMTs are the QE and response time (including the transit time spread), which determine its timing resolution. The time resolution of PMTs can be defined as the FWHM of the distribution of the transit time spread [74, 75]. The overall transit time of PMT is related to the variation of the electron transit time from the cathode to the first dynode. This variation occurs because of the different position of the electron emission from the photocathode and also depends on the

Table 1 Comparative table of fast scintillators that can be considered for ToF-PET [13, 60, 61]

	LSO(Ce)	LSO(Ce,Ca)	LYSO(Ce)	$LaBr_2$	Ce:GaGG	$LaBr_2$
Density(g/cm³)	7.40	Same as LSO	Same as LSO	5.29	6.63	4.89
Effective atomic number(Z)	66	Same as LSO	Same as LSO	46	>54	54
Rise time (ns)	≤0.5	Same as LSO	Same as LSO	0.2–0.5	NA	~0.03
Decay time (ns)	40	31 @ 0.4 % Ca	Same as LSO	15–26	90	0.8/620
Photon yield/KeV	20-30	35	Same as LSO	63	46	1.8/10
Refractive index	1.82	1.82	1.82	1.90	NA	1.56
Hygroscopic	No	No	No	Yes	No	Slightly
Peak wave length (nm)	420	420	420	380	520	220/310
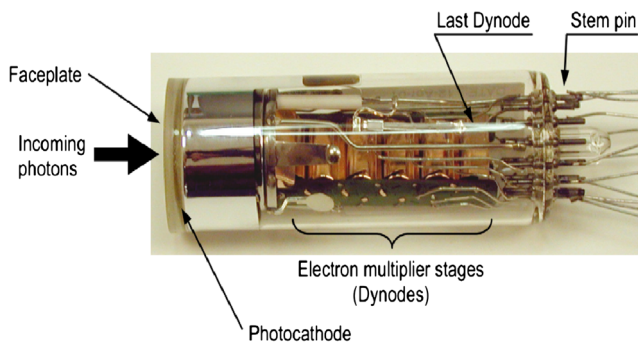
Fig. 5 Photomultiplier tube [13]

initial velocity of the emitted electrons. By increasing the potential difference between the cathode and first dynode, this variation can be reduced to some extent [3].

Overall, the time and energy resolution do not rely on a single entity but on the combination of different components, such as the scintillator detector, photodetector and electronics, and in fact on the mutual performance of all the components of that system. One of the best reported timing resolution on PMT-based PET detectors was by J.S. Karp [56]. The timing resolution achieved was 285 ps FWHM for single Ce-doped LaBr$_2$ crystals and 290 ps for an array of 100 crystals [56]. In 2011, Philips Medical Systems presented a ToF-PET/CT system using LYSO crystals with PMT that achieved a time resolution of 495 ps at the system level. Some other groups also presented good results recently, such as [76] in 2006 and [77]. Moses et al. recorded and presented a time resolution of 218 ps FWHM for a single-ring detector module using an LYSO crystal in 2010 [78].

There are a few advantages of using PMTs in ToF-PET, as can be inferred from the table. PMTs are much less sensitive to temperature fluctuation compared to semiconductor detectors and have good gains but at the same time several drawbacks such as a low QE, relatively bulky size and need for a high voltage power supply [13].

There are several types of PMTs. Another type is the microchannel plate (MCP) PMT in which standard dynodes are replaced by a multichannel plate [79]. An MCP is composed

of a number of small glass capillaries with diameters ranging from ~2 to 25 μm. Each glass capillary acts as an independent dynode, and a potential difference (~800 to 1400 V) is applied across each plate [80]. A single multichannel plate gains around ~10^4, which can be increased by cascading them [3].

Compared to conventional PMT, an MCP-PMT typically has a faster response time and shorter transit time spread, and it is less susceptible to external magnetic fields and more compact. The performance results of MCP PMT are very encouraging, but it has some drawbacks such as low gain uniformity along the edges, low quantum QE and high cost [81].

Several groups have achieved promising results using MCP-PMTs. In 2010, Moses et al. used MCPs coupled with 24×24 pixelated LSO crystals and recorded coincidence timing resolution of 323 ps FWHM [81]. Kim et al. measured a timing resolution of 309 ps using a single 3 mm×3 mm×10 mm LYSO crystal-coupled MCP-PMT.

Avalanche Photodiode (APD) The avalanche photodiode (APD) is another type of photosensor that can be used in PET detectors. APDs have lower gain and response time compared to PMT, which make them unsuitable for ToF-PET [13].

Silicon Photomultiplier (SiPM) In recent years, the silicon photomultiplier (SiPM) appears to provide an alternative solution to APDs and PMTs as it combines the advantages of both. Table 2 shows that an SiPM has a comparable gain to a PMT with faster response time compared to an APD. SiPMs also operate in moderate bias voltage (<100) V [82], unlike PMTs, which operate at very high voltage. Finally, SiPMs are very compact in size and may be cheaper than PMTs when fabricated in bulk; they also have fewer aging issues [83].

A conventional SiPM is a made up of a many (several hundreds to thousands) microcells of 20 μm to 100 μm size affixed together on a common substrate, as shown in Fig. 6. SiPMs are also known as Geiger mode APDs (GAPDs), multipixel photon counters (MPPCs), etc., depending on the manufacturer or user. Within an SiPM pixel, each microcell responds independently to a photon interaction. When a

Fig. 6 Equivalent schematic of the structure and electronic schematic of the silicon photomultiplier [84, 85]
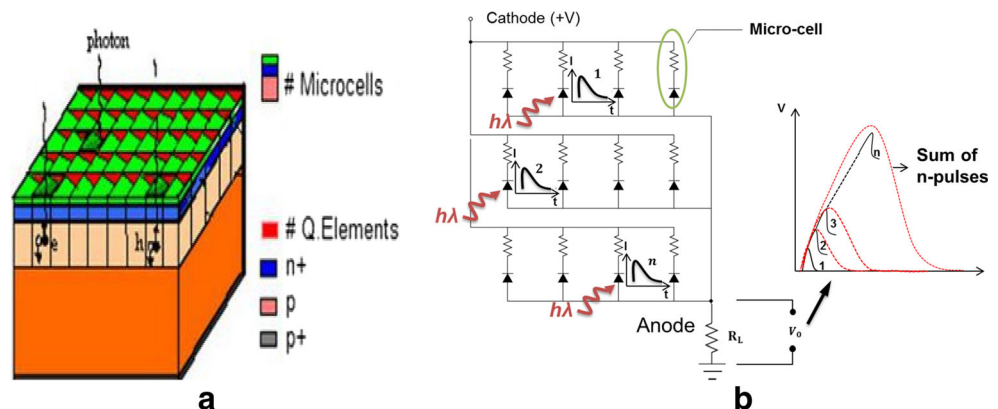
photon interacts with a microcell, it generates electron-hole pairs [86]. These electron-hole pairs trigger Geiger discharge when operated above the breakdown voltage [82]. The electrical equivalent circuit of SiPM can be seen in Fig. 6 [84, 85]. Each microcell discharge is quenched with a small poly-silicon load resistor that limits the current in each microcell to about 10 μA [87]. The SiPM output signal is proportional to the number of breakdown cells fired as each individual cell operates like a binary device [87, 88].

The excellent intrinsic time resolution and higher photon detection efficiency (PDE) have made SiPM one of the most favorable devices for ToF-PET [88, 89] these days. In 2010, Schaart and colleagues published a research article in which they presented a coincidence timing resolution of ~100 ps FWHM using two 3 mm × 3 mm × 5 mm LaBr$_2$:Ce (%) crystals, each coupled with 3 mm × 3 mm SiPM [55].

Fast readout electronics and signal processing are often required to extract information from conventional (analog) SiPM signals [90]. In order to overcome such shortcomings of analog SiPMs, a fully digital SiPM (dSiPM) was developed [91]. The difference between the analog SiPM and dSiPM is depicted in Fig. 7 [92]. While the timing performance is comparable to an analog SiPM, circuits such as counters and time-to-digital converters (see the Signal readout of Tof-PET detectors section) are integrated into the photosensor, negating the need to design electronics to read out SiPM signals, which in turn facilitates fast prototyping, but at the cost of higher power consumption and less room for customization. The dSiPM has fewer issues such as the electronic noise and temperature sensitivity drifts seen with analog SiPM [93]. Yeom et. al. achieved coincidence timing resolution (CRT) of 162 ± 7 ps FWHM with 3 mm × 3 mm × 20 mm LYSO crystals [94]. Other studies have shown promising results [95–97].

As stated above, the detector geometry (configuration) also affects its timing performance. Scintillators can be coupled to photosensors in several ways while still achieving ToF performance. Monolithic scintillators may provide both high spatial and timing resolution but require triggering at a very low photon level to achieve good timing resolution [98], while discrete coupling of individual scintillators is limited in spatial
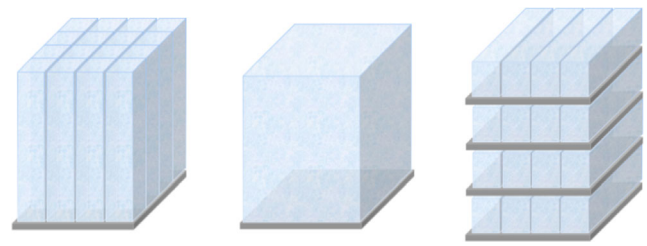
Fig. 8 Detector configurations for ToF-PET. Discrete crystals coupled to photosensors (*left*), a monolithic crystal on a photosensor array (*center*) and the stacked detector configuration (*right*)

resolution by their size [90, 95, 99]. The pro and cons of each configuration are discussed in [90]. Different types of detector configuration are shown in Fig. 8.

Signal Readout of Tof-PET Detectors

The front-end readout circuit and electronic signal processing chain are vital parts of the PET system. Required characteristics for PET electronics are: (1) a large number of readout channels, (2) high bandwidth and low noise and (3) a high count rate [100]. In addition to these requirements, the cost and power consumption should be considered [101]. The front-end electronics typically comprise analog circuits to process the detector signals, which are then passed on to the back-end data acquisition (DAQ) board for further processing. Due to the large number of channels required in PET, the front-end electronics are often designed using application-specific integrated circuit (ASIC) technologies (nino, petrioc), although they can also be fabricated with discrete components for smaller systems [101, 102].

Typical electronic signal processing begins at the photosensor. The electrical signal generated by a photosensor is often read out with a preamplifier. Preamplifiers serve three main purposes: (1) to amplify the signal if required, (2) to match the impedance level between the detector and subsequent components and (3) to shape the signal for optimal processing [103]. Most preamplifiers for radiation detectors are fabricated in the form of charge- or current-sensitive configuration [90, 104–106]. In terms of noise, the former design is superior, but in ToF-PET where high-gain

Fig. 7 Scintillation light detector systems based on the analog (**a**) and digital (**b**) silicon photomultiplier [92]
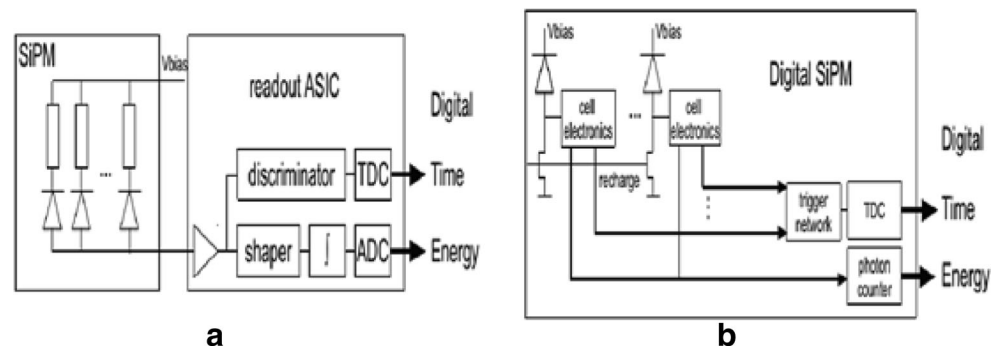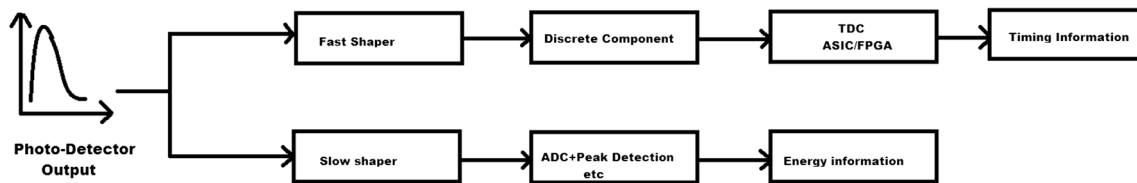
Fig. 9 Conventional method to extract timing and energy information from the photosensor output signal

photosensors are used, a relatively large feedback capacitor is required, which decreases the response time and is difficult to implement with ASIC technology. Most preamplifiers for ToF applications therefore adopt the latter configuration [107, 108].

Signal processing begins after the preamplifier circuit. The information to be extracted from the signal is the energy, position and time of detection (timestamp). The most straightforward method would be to digitize the preamplifier signal at an early stage and acquire all required information from the waveform at the PC [109]. This method, however, is costly to implement, especially for ToF-PET where high-speed GHz digitizers are required to sufficiently sample the fast signals [104, 110].

Therefore, most PET systems employ an approach similar to that shown in Fig. 9 where the signal is split in different paths for extracting energy and time information, i.e., a fast path where a fast shaping filter circuit is used to preserve the fast component of the detector signal for timing information and a slow path where a band-pass filter is used to remove unwanted noise and shape the pulse for digitization with a slow ADC to acquire energy information. In ToF measurement, acquiring the exact arrival times of photons is very important. Different time pick-off methods, such as leading edge timing, cross-over timing or constant fraction discrimination (CFD), can be used to record the photon arrival time. The leading edge method is very direct; once the signal has crossed the fixed threshold level, a trigger signal is generated but can give rise to timing errors such as time walk or time jitter [3]. The cross-over timing method uses zero crossing of signal for time measurements, which compensates for errors arising from amplitude walk but requires bipolar signals [102]. In ToF-PET, however, leading edge triggering at very low photon counts has been reported to provide excellent timing performance in numerous studies [111, 112]. A comparator circuit triggered on the rising edge is often used for this purpose.

Timing and energy information can be acquired by using either analog circuitry [102] or digital circuits such as the ASICs or field programmable gate array (FPGA). Many drawbacks are associated with using analog circuits, such as the relatively complex design, high power dissipation and bulkiness. On the other hand, analog ASIC designs are more complex and have long design cycles. Therefore, numerous studies are being carried out using FPGA for the time-to-digital converter (TDCs) circuit [113, 114]. These

TDCs provide the solution to the shortcoming of the analog approach [100, 102]. Most TDCs are designed on ASICs, which are very expensive and on the other hand have a limited number of channels and functionality. Reconfiguration capabilities and low cost make FPGAs highly suited for the ToF electronic signal processing chain, and they also have the ability to measure the ToF with good resolution. Recent advances in digital electronic design paved the way for FPGA to be used for TOF measurement with promising jitter of less than 20 ps [114–121].

At the end of the signal processing chain, a data acquisition (DAQ) system collects and processes the aforementioned data for image reconstruction in the host computer [122]. An open source electronics system that can be used for data acquisition of nuclear medicine modalities is the Open-PET project [100].

Conclusions

ToF-PET has the potential to greatly improve the performance of conventional PET systems. The timing resolutions of PET detectors have significantly improved since research began in the 1980s. Nonetheless, there is still room for improvement in ToF-PET systems. The discoveries of new scintillation crystals, better photosensors and advancement in electronics technology have reignited interest in ToF systems, and the timing performance can be expected to continue gradually improving in the near future.

Compliance with Ethical Standards

Conflict of Interest   M.Nasir Ullah, Eva Pratiwi, Jimin Cheon, Hojong Choi and Jung Yeol Yeom declare that they have no conflict of interest.

Ethical Statement   This article does not contain any studies with human participants or animals performed by any of the authors. This study has been performed in accordance with the ethical standards laid down in the 1964 Declaration of Helsinki and its later amendments.

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