

Production of Fatty Acid Components of Meadowfoam Oil in Somatic Soybean Embryos

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The seed oil of meadowfoam (*Limnanthes alba*) and other *Limnanthes* spp. is enriched in the unusual fatty acid Δ^5 -eicosenoic acid (20:1 Δ^5). This fatty acid has physical and chemical properties that make the seed oil of these plants useful for a number of industrial applications. An expressed sequence tag approach was used to identify cDNAs for enzymes involved in the biosynthesis of 20:1 Δ^5 . By random sequencing of a library prepared from developing *Limnanthes douglasii* seeds, a class of cDNAs was identified that encode a homolog of acyl-coenzyme A (CoA) desaturases found in animals, fungi, and cyanobacteria. Expression of a cDNA for the *L. douglasii* acyl-CoA desaturase homolog in somatic soybean (*Glycine max*) embryos behind a strong seed-specific promoter resulted in the accumulation of Δ^5 -hexadecenoic acid to amounts of 2% to 3% (w/w) of the total fatty acids of single embryos. Δ^5 -Octadecenoic acid and 20:1 Δ^5 also composed <1% (w/w) each of the total fatty acids of these embryos. In addition, cDNAs were identified from the *L. douglasii* expressed sequence tags that encode a homolog of fatty acid elongase 1 (FAE1), a β -ketoacyl-CoA synthase that catalyzes the initial step of very long-chain fatty acid synthesis. Expression of the *L. douglasii* FAE1 homolog in somatic soybean embryos was accompanied by the accumulation of C_{20} and C_{22} fatty acids, principally as eicosanoic acid, to amounts of 18% (w/w) of the total fatty acids of single embryos. To partially reconstruct the biosynthetic pathway of 20:1 Δ^5 in transgenic plant tissues, cDNAs for the *L. douglasii* acyl-CoA desaturase and FAE1 were co-expressed in somatic soybean embryos. In the resulting transgenic embryos, 20:1 Δ^5 and Δ^5 -docosenoic acid composed up to 12% of the total fatty acids.

The seed oil of *Limnanthes* spp. is distinct from that of other plants because of its high content of C_{20} and C_{22} fatty acids with Δ^5 unsaturation (Miller et al., 1964; Phillips et al., 1971). The most abundant component of the seed oil of these plants is Δ^5 -eicosenoic acid² (20:1 Δ^5), which accounts for 60% of the total fatty acids (Miller et al., 1964). The close position of the double bond of this fatty acid to the carboxy terminus results in chemical and physical properties that are not found in oleic acid (18:1 Δ^9), the primary monounsaturated fatty acid of the seed oil of most plant species. For example, 20:1 Δ^5 is more oxidatively stable than 18:1 Δ^9 (Isbell et al., 1999) and can be used as a precursor for the synthesis of industrial compounds such as δ -lactones (Erhan et al., 1993). The novel properties associated with 20:1 Δ^5 make the seed oil of *Limnanthes* sp. desirable for use in cosmetics, surfactants, and lubricants (Hirsinger, 1989; Burg and Kleiman, 1991). Because its seed oil has these unique properties, meadowfoam (*Limnanthes alba*) is grown as an oilseed crop on limited acreage in the

Pacific Northwest of the United States (Hirsinger, 1989).

The biosynthesis of 20:1 Δ^5 has been studied previously by radiolabeling of developing meadowfoam seeds as well as by assay of cell-free homogenates of these seeds (Pollard and Stumpf, 1980; Moreau et al., 1981). From these studies, Pollard and Stumpf (1980) proposed a biosynthetic pathway for 20:1 Δ^5 that consists of three metabolic steps: (a) a large flux of palmitic acid (16:0) from the plastid to the endoplasmic reticulum; (b) microsomal elongation of 16:0, presumably as a coenzyme A (CoA) ester, to eicosanoic acid (20:0); and (c) Δ^5 desaturation of 20:0 to form 20:1 Δ^5 . The latter two steps of this pathway are distinct from fatty acid elongation and desaturation reactions described in other species. For example, the elongation of 16:0 to a C_{20} fatty acid contrasts with the synthesis of C_{20} and C_{22} fatty acids commonly found in seeds of the Brassicaceae family, including Arabidopsis and oilseed rape (*Brassica napus*) (Kunst et al., 1992; Taylor et al., 1992). In these seeds, 18:1 Δ^9 is used instead as the primary fatty acid substrate for the synthesis of very long-chain fatty acids (Kunst et al., 1992). This difference likely reflects the substrate specificity of fatty acid elongase 1 (FAE1), a β -ketoacyl-CoA synthase that catalyzes the initial condensation reaction in the synthesis of very long-chain fatty acids (Millar and Kunst, 1997). Therefore, the pathway proposed for 20:1 Δ^5 formation in *Lim-*

¹ The Plant Biotechnology Institute portion of this research is partially supported by the Agri-Food Innovation Fund (project no. 96000414).

² Δ^z , Double bond is positioned at the zth carbon atom relative to the carboxyl end of the fatty acid.

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nanthes sp. seeds is most consistent with the presence of an FAE1 polypeptide that has greater specificity for CoA esters of 16:0 than for 18:1 Δ^9 .

In addition, based on in vitro assays of *Limnanthes* sp. seed extracts, Moreau et al. (1981) suggested that 20:0-CoA is the substrate for the Δ^5 -desaturase. Although acyl-CoA desaturation is the major route of monounsaturated fatty acid synthesis in animals and fungi (Bloomfield and Bloch, 1960; Strittmatter et al., 1974), the use of acyl-CoAs as substrates for fatty acid desaturases has yet to be demonstrated in plants. In this regard, cDNAs for acyl-CoA desaturase-related polypeptides have been identified in several plant species; however, their functions have not been established (Fukuchi-Mizutani et al., 1995, 1998). Instead, plant desaturases have only been shown to date to use fatty acids bound to glycerolipids or acyl carrier protein as substrates (Shanklin and Cahoon, 1998). Therefore, the involvement of an acyl-CoA desaturase in the synthesis of 20:1 Δ^5 would represent a novel pathway for unsaturated fatty acid formation in plants.

To further characterize the biosynthetic pathway of 20:1 Δ^5 and to explore the possibility of producing 20:1 Δ^5 -containing oil in a domestic oilseed crop, an expressed sequence tag (EST) approach was undertaken. As described here, random sequencing of a cDNA library prepared from *Limnanthes douglasii* seeds resulted in the identification of cDNAs for a saturated fatty acid-specific FAE1 homolog and a Δ^5 -desaturase that is most closely related to known acyl-CoA desaturases. Consistent with the predictions of Pollard and Stumpf (1980), we further demonstrate that the pathway for 20:1 Δ^5 synthesis can be transferred to somatic soybean (*Glycine max*) embryos by co-expression of cDNAs for the *L. douglasii* Δ^5 -desaturase and FAE1 homolog.

RESULTS

EST Analysis of Developing *L. douglasii* Seeds

An EST approach was used to identify cDNAs for enzymes involved in the biosynthesis of 20:1 Δ^5 . As part of this effort, nucleotide sequence was obtained from 400 to 500 bp of 1,145 random cDNAs in a library prepared from developing *L. douglasii* seeds. Given the pathway for 20:1 Δ^5 synthesis proposed by Pollard and Stumpf (1980), homology searches of sequences from the *L. douglasii* cDNA library focused on the identification of ESTs for fatty acid desaturases and FAE1-related enzymes. In this regard, a class of cDNAs was identified that encodes portions of a polypeptide that is most related to acyl-CoA desaturases from animal, fungal, and cyanobacterial sources. This class was represented by five cDNAs of varying lengths. The partial 5' sequences of these cDNAs shared 98% identity in regions of at least 100 bp of overlap. The longest cDNA of this class encoded a polypeptide of 356 amino acids, but con-

tained no in-frame stop codon in its 5' terminus. This polypeptide was found to share 20% to 25% amino acid sequence identity with Δ^9 -acyl-CoA desaturases from rat (Thiede et al., 1986), human (Zhang et al., 1999), and *Saccharomyces cerevisiae* (Stukey et al., 1990) and 43% identity with the Δ^9 -desaturase from the cyanobacteria *Anabaena variabilis* (Sakamoto et al., 1994) (Fig. 1). The *L. douglasii* polypeptide, however, was most related (45%–50% identity) to acyl-CoA desaturase-like polypeptides of unknown function from rose (Fukuchi-Mizutani et al., 1995) and Arabidopsis (Fukuchi-Mizutani et al., 1998). No other class of fatty acid desaturase ESTs was detected among the random sequences generated from the *L. douglasii* cDNA library.

In addition, three cDNAs encoding an FAE1-related polypeptide were detected among the random *L. douglasii* sequences. The 5'-terminal portions of these cDNAs from the raw EST data shared $\geq 97\%$

LimDes	-----LRLSLYFPISISLSLEAMASFIATTTAMPAPAFASVLDPKIPTKPEP	48
AraDes1	-----MS	2
AraDes2	-----MS	2
AnaDes	-----	0
HomoDes	-----MPAHL:QDDISS:YTT:::ITA:PPGVLQNGGDKLETM:	39
SacDes	MPTSQTTELIDDPKDDSA:SGIVDEVLDTEAN:LA:GLNKK:PRI:NGPGSLMGSKE	60
LimDes	KTETPKPKDDELFERTSEVVLKERKAG-----FWRRK-----WNPRIQN	88
AraDes1	LSASE:-EENKMKMAADKAEMG::KR-----AM:E:::KRL::VK	41
AraDes2	V:S:VE-ENHQKNPS:FAA:E:K:KRRW-----V::D:R-----RRL:YVK	43
AnaDes	-----MTIATST:P-----QIN-----VN--TL	17
HomoDes	LYLEDDIRP:IKDDIYDPTPKDEGFS-----PKVEVV-----RN-I:LM	79
SacDes	MVSVFED:KGN:KKSNDLRL::KDNQKEBEAKTKIHSEQP:TLNNWHQLHN:LN-MVLV	119
LimDes	AVTLVLVHLAALAMAFYFYSWDAWPISFILLGPASGVLGITLCPHRCITHGPKFLPKLVEY	148
AraDes1	:FAS:FV:F:CLL:::N:T:P:LRVAL:VY--TV:G:::VSY:N:A:RS::V:WL::	99
AraDes2	FSASFTV:S:LL:::T:S:L:V:LFY--TI:G:::VSY::N:A:RS::V:WL::	101
AnaDes	EFLG:HIG:F:FI:SN:::A:VGVALL:Y-WIT:G:::G:::LV:RS:QT:WL::	76
HomoDes	SLHL:GALYGI:TLI:TCKPFTWL:GV:YFY--VSA:::AGA::LWS:RSY:ARLPLRL	136
SacDes	CGMPMIGWYF:LSGKVPFLHLNV:LF:VFYF--V:GVS::AGY::LWS:RSYSAHWLRL	177
LimDes	FFAYCGSLALQGGPMEVWSNHRHYHQFVDTERDVHSPQTGGFWFCHIGVWLDKDLFVEKRC	208
AraDes1	:::L:I:::ID:::T:::T:SD:P::NE:::S:LL:LF:TYL:::C:	159
AraDes2	LL::AL:I:::ID:::T:::T:S::P::KE:::S:LL:IY:SAYL:S:C:	161
AnaDes	:LVL::T:C:G:I:::GT:::I:LHS:DP:P:DSNK::WS:::LIYHSPSHADVP	136
HomoDes	:LIIANTM:F:N:VY:ARD:A:K:SE:HA:P:NSRR::F:S:V:L:VRKHPAV:EK	196
SacDes	:Y:IF:CAVSE:SAKW:GHS:::I:RYT:L:L:PYDARR:L:YS:M::M:L:PNPKY:AR	237
LimDes	GRNNVNDLKKQAFYRFLQKTYMHOQLALIALL----YYVGGFPY----IVWGMGRLVF	260
AraDes1	:::T::E:::R:WY:K:::R:VL:I:F:FGF:::-----P::LSF--LT:::IGVAM	210
AraDes2	:::A::E:::R:W:::VLF:I:G:GFP:-----F:L:MSF--VT:::VGAAL	212
AnaDes	-----RFTK:IAEDPV:Q:::YFIFI:I:GL:-----L:L:WSF--V::VF:I:W	185
HomoDes	:SPLDLS::EAEKLV:M:QRRY:KPLG:MMCFI:PTLVPN:FW:ETFGNSVFVATPL:YAV	256
SacDes	---ADIT:MTDDWTI::QRRH:ILIM:LPAFVITPLICG:PFNDYMGG-LIYAGFI:VFV	293
LimDes	MFHSTPAINSVCHKGGRRPWNTGDLSTNNMFVALCAPGEGWHNNHAFEQSARHGLEWWE	320
AraDes1	EH:V:CL:::L::V::S:T:X:N:T:R:VWVLSVFS::S:::S:::Q:::Q:::Q:::Q	270
AraDes2	EV:V:CL:::L::I::T:T:X:N:T:R:VWVLSVFS::S:::S:::Q:::Q:::Q:::Q	272
AnaDes	VY:C:WLV:AT:F:Y:TYDA:R:::CWV:VLV:::S:::S:::QY:::S:::S:::QY:::S:::S	245
HomoDes	VLNA:WLV::AA:LF:Y::YDKNISPRE:IL:S:G:V:::F::Y::S:PYDYSASEYR:H	316
SacDes	IQQA::C::MA:YI:TQ:FDDRRTFRD:WIT:IVT:::Y::F::E:PTDY:NAIK:YQ	353
LimDes	IDVTWYVIRTLQAIGLATNVKLPTEAQKQKLAKSA-----	356
AraDes1	:::S::IV:F:EI:::D:::S::S:RRRMAMVR-----	305
AraDes2	:::S::IV:FPFI:::D:::V:::S:RRRMAMVR-----	307
AnaDes	V:L:MTVQL:IL:::S:::ADKK:-----	272
HomoDes	:NFNTFF:DWMA:L::TYDR:KVS:K:AILARLKRITGDNKYSK	359
SacDes	Y:P:KVI:YLTSLV::YDL:KFSQNAIEBALIQEQKQKIN--	394

Figure 1. Comparison of the amino acid sequences of the *L. douglasii* acyl-CoA desaturase homolog (LimDes; accession no. AF247133) with those of related polypeptides from plant, mammalian, cyanobacterial, and fungal sources. The alignment contains the sequences of Arabidopsis (AraDes1 and AraDes2) desaturase homologs as well as the sequences of Δ^9 -acyl-CoA desaturases from human (HomoDes), *S. cerevisiae* (SacDes), and *A. variabilis* (AnaDes). Colons indicate residues that are identical to those in the LimDes sequence and alignment gaps are indicated by dashes. The GenBank accession numbers for the sequences shown are AF247133 (LimDes), D88536 (AraDes1), D88537 (AraDes2), D14581 (AnaDes), AF097514 (HomoDes), and J05676 (SacDes). (The C-terminal cytochrome b_5 domain is not included in the *S. cerevisiae* sequence.)

identity over more than 200 bp of overlapping sequence. The longest of these cDNAs encoded a polypeptide with 506 amino acids that was most related to an FAE1 from seeds of jojoba (*Simmondsia chinensis*) (66% amino acid sequence identity) (Lassner et al., 1996) (Fig. 2). The *L. douglasii* polypeptide also shared 50% identity with FAE1 from Arabidopsis (James et al., 1995) and oilseed rape (Clemens and Kunst, 1997) seeds and approximately 55% identity with the Arabidopsis KCS1 (Todd et al., 1999) and CUT1 (Millar et al., 1999) polypeptides. The latter enzymes are β -keotacyl-CoA synthases that are in-

involved in the synthesis of very long-chain fatty acids for leaf cuticular wax (Millar et al., 1999; Todd et al., 1999).

Expression of *L. douglasii* Acyl-CoA Desaturase and FAE1 Homologs in Somatic Soybean Embryos

To establish their functional identity, cDNAs for the acyl-CoA desaturase- and FAE1-related polypeptides obtained from the EST screen were expressed in somatic soybean embryos. Like seeds, somatic soybean embryos accumulate triacylglycerols, and the fatty acid composition of transgenic embryos has been shown to be completely predictive of the fatty acid composition of seeds from plants regenerated from embryos (Kinney, 1996). For these experiments, expression of cDNAs was placed under the control of the strong seed-specific promoter of the α' -subunit of β -conglycinin (Doyle et al., 1986).

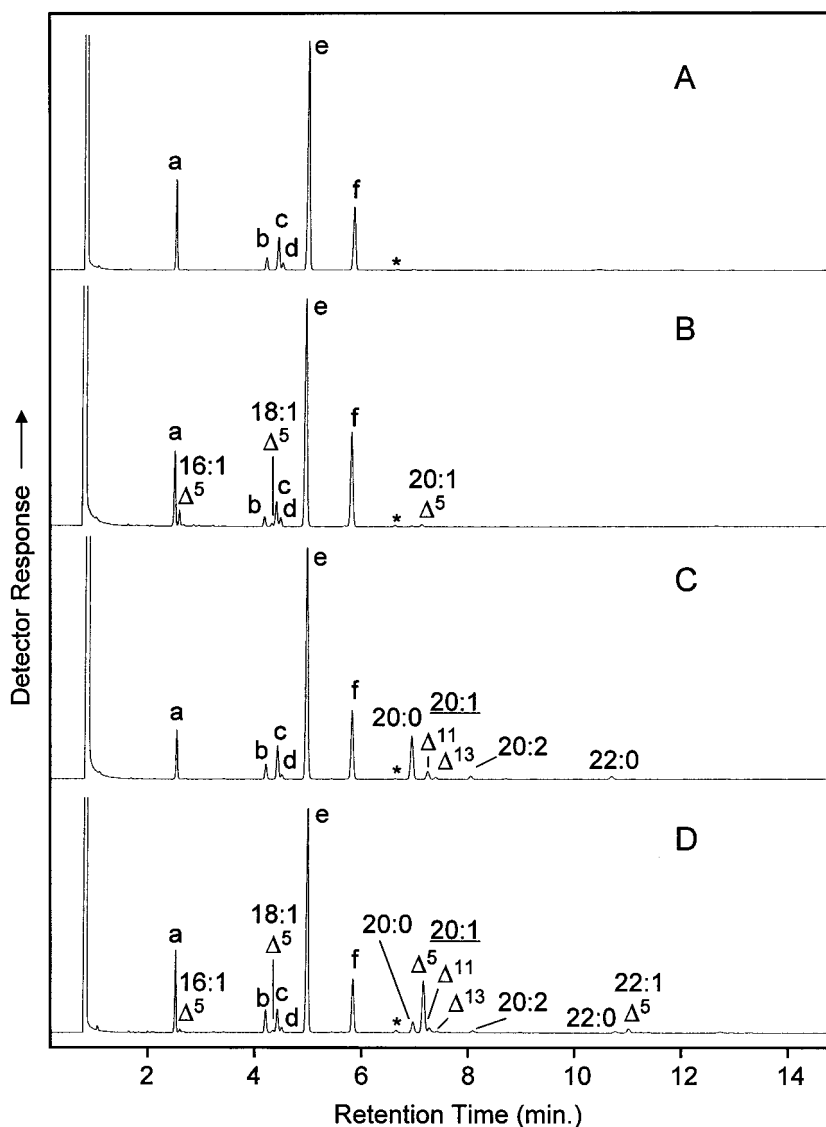
In the case of the *L. douglasii* acyl-CoA desaturase homolog, the coding sequence for amino acids 31 through 356 (as shown in Fig. 1) was expressed in somatic soybean embryos. This expression resulted in the accumulation of several monounsaturated fatty acids that were not detected in untransformed embryos (Fig. 3). These fatty acids were identified by GC-MS analysis of dimethyl disulfide derivatives of their methyl esters as the Δ^5 isomers of hexadecenoic (16:1), octadecenoic (18:1), and eicosenoic (20:1) acids (results not shown). The most abundant of these fatty acids was 16:1 Δ^5 , which accounted for 2% to 3% (w/w) of the total fatty acids of single embryo samples (Table I). The Δ^5 isomers of 18:1 and 20:1 each composed <1% of the total fatty acids of the transgenic soybean embryos. Trace amounts of Δ^5 -docosenoic acid (22:1 Δ^5) were also detected (as confirmed by GC-MS) in some of the transgenic embryos. However, no Δ^5 -polyunsaturated fatty acids were found in extracts of transgenic embryos. Overall, the identification of a series of Δ^5 -monounsaturated fatty acids in transgenic somatic soybean embryos provided conclusive evidence that the *L. douglasii* acyl-CoA desaturase homolog functions as a Δ^5 -desaturase.

Expression of a full-length cDNA for the *L. douglasii* FAE1 homolog in somatic soybean embryos resulted in the accumulation of C₂₀ and C₂₂ fatty acids (Fig. 3C). These fatty acids were found to collectively account for 18% (w/w) of the total fatty acids of single transgenic embryos (Table I). In contrast, C₂₀ and C₂₂ fatty acids typically compose <1% of the fatty acids of untransformed somatic soybean embryos. The major component of the mixture of very long-chain fatty acids in transgenic embryos was 20:0, which composed nearly 13% (w/w) of the fatty acids of single embryos. In addition, lesser amounts of 20:1 (Δ^{11} - and Δ^{13} -isomers), eicosadienoic acid (20:2), and docosanoic acid (22:0) were detected in embryos transformed with the *L. douglasii* FAE1

LimFAE	MSETKPEKPLI-----ATVKNTLPDLKLSINLKHVKLVGHY---LITHOMYLCLPPLAL	51
BrasFAE	:T-----:L:R:--VL:NFFN:FF:TA	27
AraFAE	:T-----:L:R:--VL:NFFN:FF:TA	27
AraCUT1	:PQAP-----M:EFSS:VK:Y:--:Q:--VN:PLSFL:I:IMA	39
SimFAE	:KAKITN:E:QVSTTMTT:TTA::NF:S::H:--:SNALF:VEI:LG	59
AraKCS	:DRERLTAEMAFRDSASSAVIRRRR::LF:VK:Y:--:L:NVCNV:ILFF:IIL:YG	62
LimFAE	VLFAQISTLSLKFNDI--EQLQPNLISVVVSTLLVLSLLLVFMTFRPVVLMDFACYKP	111
BrasFAE	IVAGKAV:TID:LHLLYS-Y:H::TIAPLFAFT:FGSV:IA::X::VEYS:L:87	87
AraFAE	F:AGKA:R:TIN:LHN-FLS-Y:H::T:LLFAFT:FG:V:IV::N::V:YS:L:87	87
AraCUT1	IVAVELLRMPPEELNV:INS::D:VQ:LC::FFVIFISTV::SK:TI::V:YS::99	99
SimFAE	LAS:HL:SF:AH:LSLLE--DL:RR:LP::C:F:L:AT:H:L::N::V:119	119
AraKCS	TVLV:LTG:TFDT:SEL:SNQAV:LDTATRLTCLVF:SFV:T:VAN:SK::V:S::124	124
LimFAE	DETRKSTREHFMK-----CGESLGSFTEDNIDFQKRLVARSGLGDATYLPFAIGTIP	163
BrasFAE	PTHCR:SISKV:DIFFOVRKAD-PSRNGTCDSSSL::L:IQE:::E:HG:GLLQV:148	148
AraFAE	PHL:VSVSKV:DIFVQIRKADTSRRVACDDPSL::L:IQE:::E:S:GLIHV:149	149
AraCUT1	FV:CRVPFAT:E-----HSRLILKDKPKSVE:MRILE::EE:C:P:HY:151	151
SimFAE	HPNLITSH:M:D-----RTSRA::SKE:E::ILE:A:M:RE:V:KSVTKV:171	171
AraKCS	EDE::ISVD:LT-----MT:EN::D:TVQ:QRISN:A::E::RG:TST:176	176
LimFAE	AHPSMKAARREAEVLMFGADQLLEKTKVNPDKDIGILVWNCFLSPTPSLSMIVNHKLRG	225
BrasFAE	PRKTFAR:E:T:Q:II::LEN:FKN:N:::S:M:N:::A:V:TF::S:210	210
AraFAE	PRKTFAR:E:T:K:II::LEN:FKN:N:::S:M:N:::A:V:TF::S:211	211
AraCUT1	PT:T:D::S:QM:I:E:M:D:FK:GLK::VD:I:::A:VI:K::S:213	213
SimFAE	PE:IA::A::E:Y::EV::G:K:Q:G:::N:::A:::M:E:233	233
AraKCS	PKLN:SE:A::A::L:S:F::GIK:AEV::I:::N:::A:::M:E:238	238
LimFAE	NIISVNLGMCSCAGLISVDLAKRLLETMPNTVALVMSPTENITLWVGMNDRSKLVSNCLFR	287
BrasFAE	:VR:F:::V:AI:::D:H:VHK:::V:::Y:I:A:DN:MM:::272	272
AraFAE	:K:F:::V:AI:::D:H:VHK:::V:::Y:I:A:DN:MM:::273	273
AraCUT1	:K:F::S:::RD:QVH:SN:IV::I:P:Y:Q:E:AM:LP:::275	275
SimFAE	:L:::I:::D:QVYR::V::M:::W:::M:IT:::295	295
AraKCS	D:K:::I:::NN:KA::S::V:::F:::M:LC:I:::300	300
LimFAE	MGGAAVLLSNKTSDDKRSKYLQVTVTRSHKGADDNICYGCFQEDSNGKIGVLSKMLMAVA	349
BrasFAE	V::I:::PR:RR:::E:H::T:T:::KSPR:VQ:GD:E:QT:::DITD::334	334
AraFAE	V::I:::SG:RR:::K:H::T:T:::KSPR:VQ:GD:E:QT:::DITN::335	335
AraCUT1	:A:IMH:RR:RW:A:R:SHL:T:R:::KSPY:VYEQ:KE:HV:LN::D:I:337	337
SimFAE	:I:::I:::RWR:RR:::LH:T:::KS:R:VL:Q:E:N:V:A::D:::357	357
AraKCS	:I:::I:::RRQ:R:K::S:NV:T:::S:KN:N:VY:R::ER:T:::ARE:S::362	362
LimFAE	GDALKTNITTLGLVLPMSQQLLFFATLVARVFKK-KIKPYIPDFKLAFLDFHCIHAGGRAV	410
BrasFAE	:RTV:K:A:::L:K:::V:FMG:L:L:DEIKHY:V:::I:::K:396	396
AraFAE	:TT:TK:A:::L:K:::F:K:LL:DKIKHY:V:::V:::397	397
AraCUT1	:E::A:::I:::A:::LTS:IG::I:N-P:W:::E:::E:398	398
SimFAE	:E::A:::I:::A:::MNV:::AK:::K:419	419
AraKCS	:M:::L:::M:LIS:K::M:L::V:::E:::423	423
LimFAE	LDELEKNLQLSWHPLESRMTLYRFNGTSSSSLWYELAYSEAKGRIRKGERVWQIFGSGFK	472
BrasFAE	I:V:::G:APIDV:A:S:H:::I:::I:P:MK::NK::AL:458	458
AraFAE	I:V:::G:PIDV:A:S:H:::I:::I:P:MK::NKA::AL:459	459
AraCUT1	I::Q:::GE:V:A::H:::S:I:S::M:R:D::A:::460	460
SimFAE	:T::E:TP:::A:::D:T:M:::481	481
AraKCS	:VQ::D:KD:M:::H:::M:T::VKA:D:L:A:::485	485
LimFAE	CNSAVWKALKSVDPKKEK-NPWMEIHOFPV-----AVV-	505
BrasFAE	:V:INN:KAS-TNS:EHC:DRY::KIDS:SGKSETRVPNGRS	505
AraFAE	:V:RN:KAS-ANS:QHC:DRY::KIDS:DLKSKSTHVNQNGRS	506
AraCUT1	:CNRITIKTP--DG:S:C:DRY:FL-----PEV--KL	497
SimFAE	:V:R::N:AR:::EN::HV-----PKIAPIAS	521
AraKCS	:RP:STEEMTG:A:AGS:D:Y:KV-----IQ	520

Figure 2. Comparison of the amino acid sequences of the *L. douglasii* FAE1 homolog (LimFAE; accession no. AF247134) with those of FAE1 polypeptides and related β -ketoacyl-CoA synthases from other plant species. The alignment contains the sequences of the Arabidopsis (AraFAE), oilseed rape (BrasFAE), and jojoba (SimFAE) FAE1 polypeptides. Also shown are two Arabidopsis β -ketoacyl-CoA synthases whose activities are associated with epicuticular wax synthesis (AraKCS and AraCUT1). Colons indicate residues that are identical to those in the LimFAE sequence, and sequence alignment gaps are maintained with dashes. The GenBank accession numbers for the sequences shown are AF247134 (LimFAE), U29142 (AraFAE), AF009563 (BrasFAE), U37088 (SimFAE), AF053345 (AraKCS), and AF129511 (AraCUT1).

Figure 3. Gas chromatographic analyses of fatty acid methyl esters prepared from an untransformed somatic soybean embryo (A) and transgenic embryos expressing the *L. douglasii* acyl-CoA desaturase homolog (B) and the *L. douglasii* FAE1 homolog (C). D contains a gas chromatogram of fatty acid methyl esters prepared from a transgenic somatic soybean embryo cotransformed with cDNAs for the *L. douglasii* acyl-CoA and FAE1 homologs. Peaks labeled a through f correspond to fatty acids found in all samples. The identities of these fatty acids are: a, 16:0; b, stearic acid (18:0); c, 18:1 Δ^9 ; d, cis-vaccenic acid (18:1 Δ^{11}); e, linoleic acid (18:2 $\Delta^{9,12}$); and f, α -linolenic acid (18:3 $\Delta^{9,12,15}$). The peak labeled with an asterisk corresponds to phytol, as determined by gas chromatography-mass spectrometry (GC-MS) analysis. Amounts of this compound detected in extracts of somatic soybean embryos correlate with their chlorophyll content.



homolog. It is interesting that the accumulation of C_{20} and C_{22} fatty acids appeared to occur at the expense of 16:0 in transgenic embryos. In this regard, amounts of 16:0 declined from approximately 15% (w/w) in untransformed embryos to as little as 6% to 7% (w/w) in transgenic embryos with the highest content of C_{20} and C_{22} fatty acids (Fig. 4).

Co-Expression of *L. douglasii* Acyl-CoA Desaturase and FAE1 Homologs in Somatic Soybean Embryos

The alterations in fatty acid composition resulting from the expression of the *L. douglasii* acyl-CoA desaturase and FAE1 strongly suggested that these enzymes are components of the 20:1 Δ^5 biosynthetic pathway. To further examine the involvement of these enzymes in 20:1 Δ^5 biosynthesis, cDNAs encoding the acyl-CoA desaturase and FAE1 homologs were co-expressed in somatic soybean embryos. In

this experiment, the coding sequences for the two polypeptides were placed behind the promoter of the gene for the α' -subunit of β -conglycinin on separate plasmids. The plasmid carrying the FAE1 cDNA contained a hygromycin resistance gene for selection of transgenic plant material, while the plasmid containing the acyl-CoA desaturase cDNA lacked a plant selection marker. The two expression plasmids were then cobombarded into somatic soybean embryos, using a 10:1 molar ratio of plasmid carrying the acyl-CoA desaturase cDNA:plasmid carrying the FAE1 cDNA. One of the resulting transgenic events (MS251-2-11) displayed a phenotype consistent with the activities of both enzymes (Fig. 3D). In addition, expression of both cDNAs in this event was confirmed by PCR amplification using sequence-specific primers and first-strand cDNA prepared from total RNA isolated from transgenic embryos. In single embryos from event MS251-2-11, Δ^5 -monounsaturated

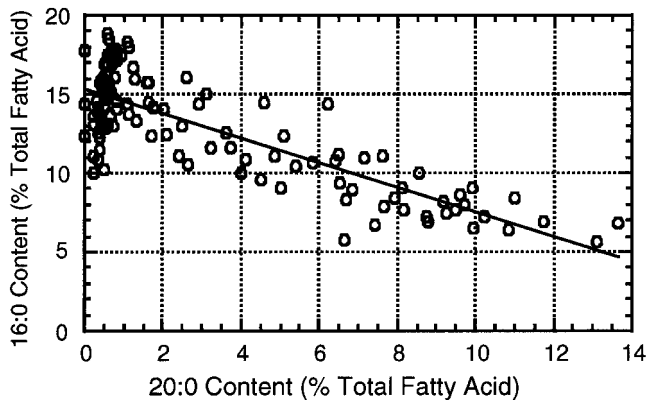


Figure 4. Comparison of the content of 20:0 and 16:0 acids in transgenic somatic soybean embryos expressing the *L. douglasii* FAE1 homolog. Amounts of 16:0 and 20:0 are expressed as their weight % of the total fatty acids of single embryo samples. The plotted values are derived from fatty acid compositional analyses of 122 single embryos from 30 transformation events ($R = 0.82$).

fatty acids were found to accumulate to nearly 13% of the total fatty acids. In addition, C_{20} and C_{22} fatty acids accounted for approximately 19% of the total fatty acids of these embryos. Nearly all of the Δ^5 -fatty acids were detected in the form of $20:1\Delta^5$ (10.8% of the total fatty acids) and $22:1\Delta^5$ (1.3% of the total fatty acids) (Table I). The double-bond position of these fatty acids was confirmed by GC-MS analysis as shown in Figure 5. No Δ^5 polyunsaturated fatty acids were detected in extracts from the transgenic embryos. Similar to what was observed with the expression of the FAE1 homolog alone, the 16:0 content decreased from approximately 15% in untransformed embryos to 9% in soybean embryos co-expressing the acyl-CoA desaturase and FAE1 cDNAs.

DISCUSSION

The pathway for $20:1\Delta^5$ synthesis in *Limnanthes* sp. seeds was previously proposed to contain a fatty acid elongation system that converts 16:0, presumably as a CoA ester, to 20:0 and a Δ^5 -acyl-CoA desaturase that converts 20:0-CoA to $20:1\Delta^5$ -CoA (Pollard and Stumpf, 1980; Moreau et al., 1981). Using an EST strategy, we have identified cDNAs from *L. douglasii* that when expressed in somatic soybean embryos yield alterations in fatty acid composition consistent with this pathway. In this regard, a class of cDNAs was identified among the *L. douglasii* ESTs for a β -ketoacyl-CoA synthase with close relation to FAE1 from seeds of the Brassicaceae family (James et al., 1995; Clemens and Kunst, 1997) and jojoba (Lassner et al., 1996). The *in vivo* activity of the *L. douglasii* enzyme, however, differed from that previously described for FAE1 polypeptides from Brassicaceae seeds, which are associated with the preferential elongation of monounsaturated fatty acids (Kunst et al., 1992; Taylor et al., 1992). In contrast, expression of the *L. douglasii* FAE1 homolog resulted primarily in

the accumulation of saturated very long-chain fatty acids, principally in the form of 20:0. In addition, the relative content of 16:0 in transgenic embryos accumulating the greatest amounts of 20:0 was more than 2-fold lower than that detected in untransformed embryos. These findings are thus consistent with 16:0 serving as the initial substrate for $20:1\Delta^5$ synthesis in *L. douglasii* seeds via an elongation pathway that contains a saturated fatty acid-specific FAE1, as previously proposed (Pollard and Stumpf, 1980).

In addition, we have identified cDNAs among the pool of ESTs from developing *L. douglasii* seeds for a polypeptide that is structurally related to acyl-CoA desaturases from animals, yeast, and cyanobacteria. Expression of this polypeptide in somatic soybean embryos was found to result in the accumulation of Δ^5 -monounsaturated fatty acids. Therefore, this result agrees with the suggestion of Moreau et al. (1981) that the Δ^5 -desaturase in *Limnanthes* sp. seeds is an acyl-CoA-type fatty acid desaturase. Our finding that the acyl-CoA-like desaturase of *L. douglasii* is a functional Δ^5 -desaturase is the first demonstration of the activity of an acyl-CoA-related desaturase in plants. In this regard, the occurrence of cDNAs for acyl-CoA desaturase-like polypeptides has been reported in several plant species, including Arabidopsis and rose, but functions have not yet been demonstrated for these enzymes (Fukuchi-Mizutani et al., 1995; Fukuchi-Mizutani et al., 1998). It remains to be confirmed experimentally that the actual substrate of the *L. douglasii* acyl-CoA desaturase-related enzyme is indeed acyl-CoA and not, for example, a polar lipid. However, in terms of the acyl group itself, our results from transgenic soybean embryos do confirm that the *L. douglasii* Δ^5 -desaturase has a marked sub-

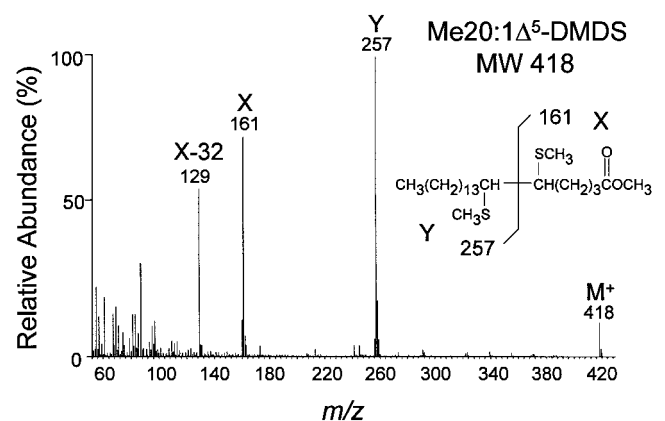


Figure 5. Mass spectral identification of $20:1\Delta^5$ from somatic soybean embryos co-expressing the *L. douglasii* acyl-CoA desaturase and FAE1 homologs. The mass spectrum shown was obtained by GC-MS analysis of the dimethyl disulfide derivatives of unsaturated fatty acid methyl esters prepared from transgenic soybean embryos. The mass spectrum of the dimethyl disulfide derivative of methyl $22:1\Delta^5$ from extracts of these embryos contained a molecular ion (M^+) of 446 m/z as well as X, X-32, and Y fragments of 161, 129, and 285 m/z , respectively (data not shown).

strate specificity for 20:0. This specificity is evidenced by the higher amounts of Δ^5 -fatty acids, principally in the form of 20:1 Δ^5 , obtained by co-expression of the Δ^5 -desaturase and FAE1. Results obtained from the expression of the *L. douglasii* Δ^5 -desaturase alone indicate that this enzyme is also capable of functioning on other saturated fatty acids, including 16:0 and 18:0, in the absence of significant substrate pools of 20:0. Overall, the *in vivo* properties of the *L. douglasii* Δ^5 -desaturase are in general agreement with the *in vitro* substrate specificity profile previously reported for this enzyme in *L. alba* seed extracts (Moreau et al., 1981).

In spite of our demonstration of cDNAs for two enzymatic components of the 20:1 Δ^5 biosynthetic pathway, it is likely that other metabolic factors are required for high levels of synthesis and accumulation of this fatty acid. Foremost among these factors is likely to be an enzyme(s) that generates a large microsomal pool of 16:0 to drive flux into the 20:1 Δ^5 biosynthetic pathway. A candidate for such an enzyme is an acyl-ACP thioesterase such as FatB that releases 16:0 from *de novo* fatty acid synthesis in the plastid for export to the cytosol (Dörmann et al., 1995). It would be predicted that the overexpression of a FatB-type enzyme would result in an increased flux of 16:0 into the synthesis of 20:1 Δ^5 . The combined effect of the over-expression of FatB, together with the *L. douglassii* Δ^5 -desaturase and FAE1, would thus likely yield amounts of 20:1 Δ^5 in excess of the amount reported here. It is also conceivable that to achieve the highest amounts of 20:1 Δ^5 in soybean, additional *L. douglassii* enzymes, such as acyltransferases, might be necessary. Finally, it should also be noted that the Δ^5 -desaturase cDNA expressed in transgenic soybean embryos in this study is probably not full-length. We subsequently cloned a longer cDNA which encoded a Met-20 upstream of Met-31 in the truncated clone. It is likely that Met-20 is the actual start Met of this gene. Although the truncated Δ^5 -desaturase was clearly active in transgenic soybean embryos, it is possible that the absence of a complete polypeptide might result in some reduction in the *in vivo* specific activity of this enzyme.

Limnanthes sp. seed oil also contains significant proportions of erucic acid (22:1 Δ^{13}) (15%–20%) and an unusual diene 22:2 $\Delta^{5,13}$ (10%–20%) (Miller et al., 1964; Phillips et al., 1971). Because of the large distance between its double bonds, 22:2 $\Delta^{5,13}$ has potential industrial utility in the production of novel estolides and hydroxy fatty acids (Burg and Kleiman, 1991; Erhan et al., 1993). As proposed by Pollard and Stumpf (1980), the pathway of 22:2 $\Delta^{5,13}$ synthesis appears to involve elongation of 18:1 Δ^9 -CoA to produce 20:1 Δ^{11} and 22:1 Δ^{13} in a manner similar to that found in Brassicaceae seeds (Kunst et al., 1992; Taylor et al., 1992). The $\Delta^{5,13}$ isomer of 22:2 was suggested to be formed by further desaturation of 22:1 Δ^{13} at the Δ^5 -position, presumably by the same acyl-CoA de-

aturase responsible for the synthesis of 20:1 Δ^5 (Pollard and Stumpf, 1980). The lack of significant 22:1 Δ^{13} accumulation upon expression of the *L. douglasii* FAE1 homolog described here suggests the likelihood of a second FAE1 in *L. douglasii* seeds that is more specific for the elongation of 18:1 Δ^9 . Based on this, we would predict that production of 22:1 $\Delta^{5,13}$ in a transgenic plant would require the additional expression of a Brassicaceae-type FAE1 to generate sufficient substrate pools of 22:1 Δ^{13} for the Δ^5 -desaturase. In summary, the results described here show that the pathway for 20:1 Δ^5 biosynthesis may be transferred to other species and demonstrate the possibility of producing a meadowfoam-type seed oil in transgenic crops.

MATERIALS AND METHODS

Construction of a cDNA Library from Developing Seeds of *Limnanthes douglasii*

Cotyledons dissected from developing seeds of *L. douglasii* were used for the construction of a cDNA library. For isolation of total RNA, 1.4 g of frozen *L. douglasii* cotyledons were ground to a fine powder and transferred to 12 mL of an extraction buffer containing 1 M Tris [tris(hydroxymethyl)aminomethane]-HCl (pH 8.0), 1% (w/v) sodium dodecyl sulfate, 20 mM EDTA (pH 8.0), and 5% (v/v) β -mercaptoethanol and an equal volume of phenol:chloroform (1:1, v/v). Following centrifugation, the aqueous layer was re-extracted with phenol:chloroform (1:1, v/v) and subsequently extracted with chloroform:isoamyl alcohol (24:1, v/v). Lithium chloride was then added to the recovered aqueous layer to a final concentration of 2 M. Following precipitation on ice for 2 h, total RNA was collected by centrifugation and resuspended in water. The total RNA was reprecipitated with the addition of sodium acetate (pH 5.0) to a concentration of 300 mM and 2.5 volumes of ethanol. The resulting total RNA obtained by centrifugation was used for the isolation of poly(A⁺)-enriched RNA using the PolyAtract mRNA Isolation Kit (Promega, Madison, WI) according to the manufacturer's protocol.

First strand cDNA was prepared from *L. douglasii* sp. poly(A⁺)-enriched RNA using avian myeloblastosis virus reverse transcriptase (Invitrogen, Carlsbad, CA) and an oligo(dT) primer that contained *NotI* recognition sequence at its 3' terminus. Following synthesis of second strand cDNA with DNA polymerase I and blunting with T4 DNA polymerase, *BstXI*/*EcoRI* adaptors (Invitrogen) were ligated onto the double-stranded cDNAs. The cDNAs were then selected by size on an agarose gel to remove cDNAs that were <500 bp. The size-selected cDNAs were then ligated bidirectionally into the *BstXI* sites of the vector pcDNA2.1 (Invitrogen). The resulting cDNA library in plasmid form was maintained in the *Escherichia coli* strain TOP10F' and stored as glycerol stocks at -80°C until used in expressed sequence tag (EST) analysis.

EST Analysis of cDNAs from Developing *L. douglasii* Seeds

Plasmids for EST analysis were prepared from randomly picked colonies from the *Limnanthes* sp. cDNA library in *E. coli* TOP10F' cells using the R.E.A.L. Prep 96 System (Qiagen USA, Valencia, CA) according to the manufacturer's protocol. The sequencing methodology and public database sequence comparisons of the resulting ESTs were the same as described elsewhere (Cahoon et al., 1999), except that the T7 primer was used for sequencing of cDNAs.

Expression of *Limnanthes* sp. cDNAs in Somatic Soybean Embryos

A cDNA encoding amino acids 31 through 357 of the *L. douglasii* acyl-CoA desaturase homolog (see Fig. 1) was used for the preparation of plasmids for expression in somatic soybean embryos. The cDNA insert was initially cloned into the *SmaI/XbaI* sites of the vector pCST2 behind the promoter for the α' -subunit of β -conglycinin (Doyle et al., 1986). The resulting plasmid was designated pKS61. In addition to the promoter elements, the vector pCST2 contains a phaseolin termination sequence that flanks the 3' end of cDNA inserts. A cassette from pKS61 containing the promoter fused with the *L. douglasii* cDNA and the flanking termination sequence was inserted as a *HindIII* fragment into the corresponding sites of pZBL100 to generate the plasmid pKS77. The vector pZBL100 contains a hygromycin B phosphotransferase gene behind the T7 RNA polymerase promoter for bacterial selection. This vector also contains a second hygromycin B phosphotransferase gene

behind the cauliflower mosaic virus 35S promoter for selection of transgenic plant material.

For experiments involving the co-expression of cDNAs for the *L. douglasii* acyl-CoA desaturase and FAE1 homologs, the *HindIII* expression cassette from pKS61 was inserted into the corresponding sites of pKS17 to generate the plasmid pKS92. The vector pKS17 is essentially the same as pZBL100 except that it lacks the hygromycin resistance marker for transgenic plant selection.

A cDNA encoding a full-length *L. douglasii* FAE1 homolog from the EST analysis was cloned as a *NotI* fragment into the soybean expression vector pKS67 behind the promoter for the α' -subunit of β -conglycinin to generate the plasmid pLimFAE1. The vector pKS67, which has been described previously (Cahoon et al., 1999), contains hygromycin resistance markers for both bacterial and plant selection.

Somatic embryos of soybean (*Glycine max* cv Asgrow A2872) were transformed with expression constructs containing the cDNAs for the *L. douglasii* acyl-CoA desaturase and FAE1 homologs using particle bombardment as described previously (Finer and McMullen, 1991; Cahoon et al., 1999). Experiments involving the co-expression of cDNAs for *L. douglasii* acyl-CoA desaturase and FAE1 homologs were conducted by simultaneously bombarding somatic soybean embryos with plasmids pKS17 and pLimFAE1 at a molar ratio of 10:1. Transgenic embryos were selected and maintained as described (Finer and McMullen, 1991; Cahoon et al., 1999).

Expression of the *L. douglasii* acyl-CoA desaturase and FAE1 cDNAs in the reported transformation events was

Table 1. Fatty acid composition of somatic soybean embryos of untransformed lines and transgenic lines expressing cDNAs for the *L. douglasii* acyl-CoA desaturase (+Acyl-CoA desaturase), fatty acid elongase 1 (+FAE1), or co-expressing cDNAs for both the acyl-CoA desaturase and fatty acid elongase 1 (+Acyl-CoA Desaturase/+FAE1)

Compositional data were obtained from three to five separate measurements (\pm SD) of single embryos from transformation events described in "Materials and Methods."

Fatty Acid	Untransformed (n = 3)	+Acyl-CoA Desaturase (n = 3)	+FAE1 (n = 5)	+Acyl-CoA Desaturase/ +FAE1 (n = 3)
% total fatty acid (w/w)				
16:0	15.6 \pm 1.4	11.9 \pm 0.6	7.0 \pm 1.2	9.2 \pm 1.8
16:1 Δ^5	ND ^a	2.4 \pm 0.1	ND	0.3 \pm 0.1
18:0	2.8 \pm 0.3	2.1 \pm 0.2	3.3 \pm 0.4	3.7 \pm 0.8
18:1 Δ^5	ND	0.6 \pm 0.1	ND	0.3 \pm 0.1
18:1 Δ^9/Δ^{11b}	8.2 \pm 1.4	7.9 \pm 0.7	7.3 \pm 0.9	6.3 \pm 0.8
18:2 $\Delta^{9,12}$	51.4 \pm 3.5	49.9 \pm 0.6	48.4 \pm 1.8	44.5 \pm 1.1
18:3 $\Delta^{9,12,15}$	20.1 \pm 4.2	21.9 \pm 0.6	15.7 \pm 1.6	15.2 \pm 3.5
20:0	0.5 \pm 0.1	0.3 \pm 0.1	12.5 \pm 0.7	3.2 \pm 0.8
20:1 Δ^5	ND	0.7 \pm 0.1	ND	10.8 \pm 1.6
20:1 Δ^{11}/Δ^{13c}	ND	ND	2.9 \pm 0.3	2.0 \pm 0.3
20:2 $\Delta^{11,14}$	ND	ND	1.2 \pm 0.2	1.1 \pm 0.4
22:0	0.4 \pm 0.1	0.3 \pm 0.1	1.3 \pm 0.2	0.7 \pm 0.1
22:1 Δ^5	ND	<0.2	ND	1.3 \pm 0.1
Total Δ^5 -fatty acids	ND	3.8	ND	12.7
Total $\geq C_{20}$ fatty acids	0.9	1.4	17.9	19.1

^a ND, Not detected. ^b Total amount of 18:1 Δ^9 and 18:1 Δ^{11} . ^c Total amount of 20:1 Δ^{11} and 20:1 Δ^{13} .

confirmed by PCR amplification using sequence specific primers and first-strand cDNA prepared from total RNA isolated from the transgenic somatic soybean embryos.

Fatty Acid Analysis of Transgenic Somatic Soybean Embryos

Fatty acid methyl esters were prepared from transgenic soybean embryos by homogenization of single embryos in 400 μL of a 1% (w/v) solution of sodium methoxide in methanol as previously described (Hitz et al., 1994). Following 20 min of incubation at room temperature, fatty acid methyl esters were recovered by the addition of 500 μL of 1 M sodium chloride and extraction with 500 μL of heptane and analyzed using a gas chromatogram (model 5890, Hewlett-Packard, Palo Alto, CA). Fatty acid methyl esters were resolved using an Omegawax 320 column (30-m \times 0.32-mm i.d.) (Supelco, Bellefonte, PA), and the oven temperature was programmed from 185°C (3-min hold) to 215°C at a rate of 2.5°C/min. Carrier gas was supplied by a hydrogen generator (Whatman, Clifton, NJ). Fatty acid compositional data presented in Table I were obtained from the analysis of single embryos from the following transformation events: MS185-6-27 (expression of acyl-CoA desaturase), MS190-2-7 (expression of FAE1 homolog), and MS251-2-11 (co-expression of acyl-CoA desaturase and FAE1 homolog).

For the determination of double bond positions, fatty acid methyl esters were converted to dimethyl disulfide derivatives using the method described by Yamamoto et al. (1991). Dimethyl disulfide derivatives were analyzed by GC-MS using a gas chromatograph (model 6890, Hewlett-Packard) interfaced with a mass selective detector (model 5973, Hewlett-Packard). Samples were resolved with a HP-INNOWax column (30-m \times 0.25-mm i.d., Hewlett-Packard), and the oven temperature was programmed from 185°C (5-min hold) to 237°C at a rate of 7.5°C/min.

ACKNOWLEDGMENTS

We thank Bruce Schweiger and George Cook for preparation of transgenic plant material. We also thank Tom Carlson for isolation of RNA from developing *L. douglasii* seeds, Dr. Maureen Dolan and the EST group of DuPont Genomics for cDNA library sequencing, and Dr. Brian McGonigle and Rebecca Cahoon for helpful comments on the manuscript.

Received March 24, 2000; accepted May 10, 2000.

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