

The impact of work rest scheduling for prolonged standing activity

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Received February 21, 2018 and accepted September 7, 2018

Published online in J-STAGE September 13, 2018

Abstract: Prolonged standing can cause discomfort on the body of the workers and can lead to injury and occupational disease. One of the ergonomic intervention is through improving the work-rest scheduling. The purpose of this study are to identify the fatigue level from the perception of the worker and to investigate the impact of the work-rest scheduling to the standing workers for 12 h working time with a different gender. This study involved two methods which are self-assessment of the worker and direct measurement by using electromyography (EMG). For self-assessment, 80 workers have been interviewed using questionnaire in order to identify the fatigue level. For direct measurement, EMG was attached to the 15 selected workers at their respective leg and lower back to analyse the muscle efforts. In terms of perception, the results show the discomfort and fatigue level at the lower body region in the following order as foot ankle, lower back and leg. There is a significant difference between gender on discomfort pain for foot ankle and leg. The results show short frequent break by 10 min can reduce the fatigue at the leg and infrequent long break is preferable in order to reduce the fatigue at the lower back. In conclusion, it was found that prolonged standing affect the muscle fatigue and discomfort especially lower extremities such as foot ankle, lower back and leg. Besides that, different type of work rest scheduling and gender have significant result towards the muscle fatigue development.

Key words: Prolonged standing, Electronics, Muscle fatigue, Discomfort pain, Work rest scheduling

Introduction

Industrial sector provides more opportunity in job and career development. By increasing the number of the industrial sector directly increase the number of the injuries and occupational diseases in the real life. Without most of the people realized the occupational disease and injuries directed increase the medical cost and loss of the productivity. Based on previous study conducted, one of the factor workplace accident is stress and fatigue¹). Prolonged

standing is one of the common activities in the industrial sector as the task requirement. However, lack of awareness among employer regarding this issue as they believe the break given is sufficient for the employees without taken into consideration of the workload as long as fulfill the target of the company.

One of the methods to reduces the muscles fatigue or pain development in prolonged standing is by administration control, which is job rotation or improve the design of work-rest schedule. As we noticed most of the company having similar break times by neglected the environment of the work or task performance. By improving the work-rest schedule without any cost, this helps the workers to reduce the muscle fatigue and improve the health.

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Prolonged standing activity facing by the operators can cause fatigue or discomfort that lead to absenteeism, low productivity, and medical cost. Work-rest schedule is one of the improvement can be applied in reducing the fatigue for prolonged standing and considering the gender of the operators. In general, gender brings significant effect toward work capacity. There are study and research that show women are more resistant to fatigue compared to the man²⁾. Through that research it can be concludes sex differences can effects the muscle fatigue development.

The purpose of this study was to identify the current situation of fatigue level for prolonged standing activity in the industrial workplace of electronic industry, Malaysia. The aims of this study are to analyses the muscle activity for prolonged standing with different work-rest setting and the influences of the gender and towards muscle fatigue. Besides that, at the end of this study, it will recommend a work-rest schedule to reduce fatigue and improve body comfort. The results from this study it can help or become guidelines in develop suitable work-rest schedule for the improvement of the productivity and reduce occupational injuries in the industry.

Subjects and Methods

This study involves two methods. Firstly, the interviews were conducted among the operator measure assembly line workers' fatigue and discomfort levels. Secondly, the data were collected through the experiment.

Subjects/participants

This study will involve 10 females and 10 males workers for the experimental. However, due to the several issues only 8 females and 7 males involved and can commit to the end of the experiment. In order to compare the group of the respondent, the health status and experience of the word load should be discernible. Subjects should be considered the representative of the overall population in the company. All subjects have specifically informed regarding the experiment and informed consent have been obtained from subjects. The research and methodology have been review and approved by NIOSH Malaysia Research Board.

Interview survey by questionnaires

The study based on the questionnaires survey by an interview the operator to measure assembly line workers' fatigue and discomfort levels. Each of the operators is interviewed individually without line leader and top

management monitoring. This can reduce the variability of the result and increase the reliability of this study. Subjects were requested to provide demographic information including age, height, weight, and job tenure.

The study group is in electronic industry that represents one of the biggest industries in Malaysia. The respondent is 80 workers performed prolonged standing task are distributed equally between male and female. The study group involved the operators at least 6 months working experience in the company. The subjects of this study were full-time employees working first shift working from 7 am to 7 pm. This study used the questionnaire adopted from Halim *et al.* and some modifications have been done according to the research question and objectives³⁾.

Direct technical measurement

During the experiment conducted, the participant will perform the task naturally and will receive information earlier regarding the rest time adjustment. The data are collects by using EMG equipment at three different sessions in a day. The three sessions can be divided into the morning session, afternoon, and end of the working time. The studied by Halim *et al.*, they revealed that the longest average time of fatigue at all muscles (six type of lower muscle) in morning session, middle of the workday, and end of workday shows the slight different value for about 40 min per session⁴⁾. This can be recommended that the formation of muscle fatigue will be possible to be obtained during these 40 min working an hour at each session. Therefore, the data will be taken at least every 40 min of each working sessions during working time.

These measurements are analyzing the body muscles of the subject while performing the task or activity. This measurement analyzes subject's body muscle efforts when performing the work. The electromyography EMG model Biomonitor ME6000 are used to record, store and analyze all data regarding muscle activity of each subject or operators. In EMG measurement, the muscle selections for this study are as shown in Fig. 1.

- a) Left/Right erector spinae (lower back)
- b) Left/Right tibialis anterior (anterior leg)
- c) Left/Right gastrocnemius (posterior leg)

By designing these two types of the work rest setting, two different activity-rest schedules with the same amount of total break time are suggested as shown in Fig. 2. The setting 1 is referred to the actual condition of the work-rest in the company. For the setting 2, this study decides to reduce the micro breaks to 10 min with three difference break time in morning and evening whereby for lunch it

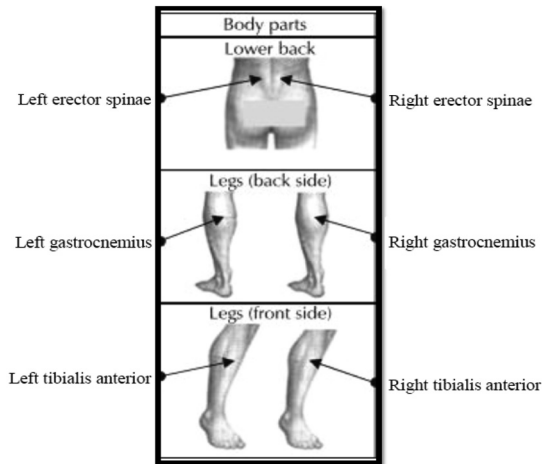


Fig. 1. Location of measurement.

will be maintained as usual. In order to avoid any issues for the production line process, the total break for the setting 2 follows the actual condition where the total break is 90 min.

The result from the questionnaire interview will be analyzed by descriptive statistics as well as the result for experimental. All the variables in the experimental conditions will be repeated using analysis of variance (ANOVA) by performing design of experiment (DOE) by conducting full factorial design. The relationship of the perception between genders towards discomfort body parts is analyzed by using χ^2 .

Results

In this study, 85 workers are selected to be interviewed; however, five subjects were eliminated due to the lack of the working experience in the company (less than 6 months). The 80 workers are distributed equally between males and females. The demographic information is summarized in Table 1. The subjects' ages ranged from 19 to 52 yr old with a mean age of 30 yr. The height among subjects ranged from 137.10 cm to 182.30 cm with a mean height of 159.84 cm. Subjects' weights ranged from 35 kg to 86 kg. The job tenure of subjects performed prolonged standing task position ranged from 6 months to 228 months with a mean of 59.6 months.

Perception of discomfort pain and fatigue on the body parts

The ratings of discomfort pain from the body part are explicated in Table 2. The higher number of mean shows that the severity of the discomfort and pain on the body parts is high (0=no fatigue to 4=for extreme fatigue). The highest

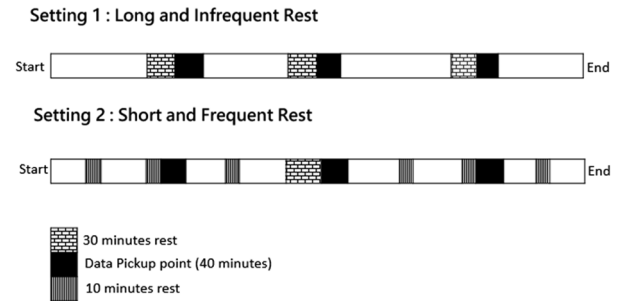


Fig. 2. Work rest scheduling setting.

Table 1. Demographic information (N=80)

Demographic information	Min	Max	Mean
Age	19.00	52.00	29.86
Height (cm)	137.10	182.30	159.84
Weight (kg)	35.00	86.00	59.39
Working experienced (months)	6.00	228.00	59.55
Body Mass Index (BMI)	18.6	25.9	23.2

mean ratings for discomfort pain are foot ankle (2.7875), lower back (2.4750) and leg (2.0250). The thigh and knee perceived least severity on discomfort pain among the workers on lower extremities. For the categories of upper extremities, shoulder (1.2750) and upper back (1.4250) shows the high rating for the discomfort. This is may be due to the task are performed by the worker by loading and unloading the workload and reaching the goods.

From the result, it clearly indicates the standard deviation is higher than the means except for the lower back, leg and foot ankle. This shows the statistical dispersion of the discomfort rating is widely apart from the means. This also shows the severity of the pain for each of the workers has an enormous difference in terms of perception.

Relationship of gender towards discomfort body

In order to determine the correlational strength between demographic information and body part discomfort and pain, statistical analysis was computed by using χ^2 correlation. The result is shown in Table 3 for analysis of correlations ($p < 0.05$) between gender, age and job tenure for the discomfort on the body parts.

From Tables 4 and 5, several correlations between age and gender towards discomfort body part can be evaluated. Gender was most strongly correlated with discomfort on leg and foot ankle while standing for prolonged periods of time.

Table 4 shows the mean and standard deviation of the difference gender towards discomfort leg. For the female,

Table 2. Result of discomfort pain and fatigue

Body parts	Mean	Std. Deviation	Body parts	Mean	Std. Deviation
Neck	0.5250	1.1904	Wrist	0.3375	0.8993
Shoulder	1.2750	1.5008	Lower back	2.4750	1.8209
Upper back	1.4250	1.4476	Thigh	0.4125	1.0518
Forearm	0.6625	1.2319	Knee	0.7875	1.3566
Elbow	0.2750	0.9137	Leg	2.0250	1.3499
Lower arm	0.1000	0.4666	Foot ankle	2.7875	1.6512

Table 3. Demographic relationship and body parts discomfort

Area of fatigue/ Discomfort pain	<i>p</i>	Area of fatigue/ Discomfort pain	<i>p</i>
Neck	0.072	Wrist	0.184
Shoulder	0.029	Lower back	0.254
Upper back	0.273	Thigh	0.558
Forearm	0.726	Knee	0.302
Elbow	0.640	Leg	0.020
Lower arm	0.256	Foot ankle	0.000

p: significant 2 tailed (*p*<0.05).

Table 4. Discomfort leg (N=80)

Gender	Mean	Std. Deviation	t
Male	1.4750	1.4320	-3.970
Female	2.5750	1.0099	

Table 5. Discomfort foot ankle (N=80)

Gender	Mean	Std. Deviation	t
Male	2.400	2.0102	-2.146
Female	3.175	1.0833	

it has highest mean compared to the male. This can conclude the discomfort pain and fatigue mostly occurs in female compared to the male. The result in Table 5 shows female having discomfort pain and fatigue on the foot ankle compared to male.

Design of experiment

As this study will be conducted the experimental study on the lower extremities for the lower back and leg, the perception of the workers towards discomfort of the body parts also been asked. The results are shown in Fig. 3. The results shows the most fatigue area at the lower extremities is leg back side followed by lower back and leg front side.

For the design of the experiment, it involved 20 workers randomly selected from the production line by the top management. The 20 workers divided into 10 male workers and 10 female workers. However, due to some issue, only 15 operators which are 7 males and 8 females can be committed to the end of the experiment. In this experiment, it involved three muscles with six different areas to be attached with the EMG. For the result, only five area of the muscle can be analyzed due to the error of the probe at the muscle number six which is lower back right side.

Muscle efforts analysis

As this experiment are conducted in two difference work-rest and difference gender, each of the muscle efforts

data of each muscle will be evaluated based on the trend. It was believed higher muscle efforts were used the higher is the muscle fatigue to be developed.

From Fig. 4, it shows the six difference muscle at the actual work-rest condition in the company. It clearly illustrates at the beginning of the day, it required high muscle effort and gradually decrease as from morning to mid-day and shows small reduction when reaching evening session. However, there is slightly increase for muscle erector spinae for left and right side which is lower back at the end of the day.

Figure 4 also shows the higher muscle efforts are at the lower back followed by gastrocnemius muscle and lastly tibialis anterior muscle. Figure 5 indicates the results for female workers in the company. There is gradually decrease from the morning to the evening session after the three breaks with 30 min of time. The result also shows only gastrocnemius muscle on the left side shows some increment and it is about 2% from the mid-day session.

When comparing the actual condition between two difference genders, it shows the males worker required high muscle effort at the lower back compared to the females workers. This is may be due the task requirement is different and slightly heavy task compared to females. However, when comparing the muscle efforts for the leg, front, and back side, it shows females suffer from fatigue compared to the male workers. The muscle effort for females is

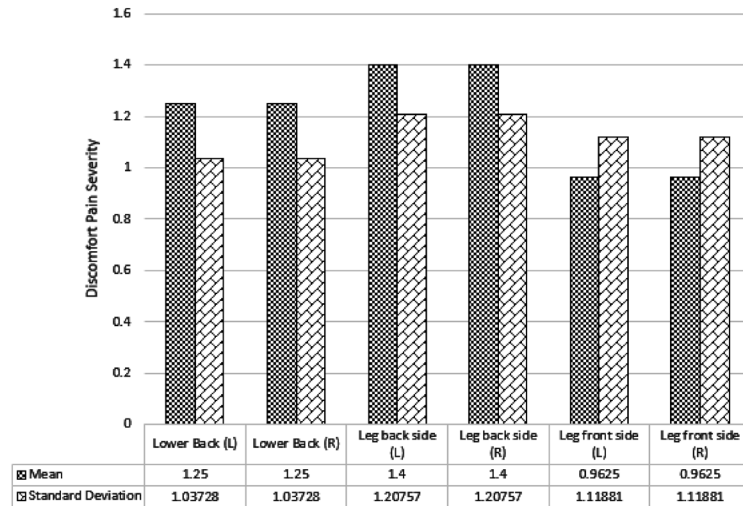


Fig. 3. Result of perception on lower extremities.

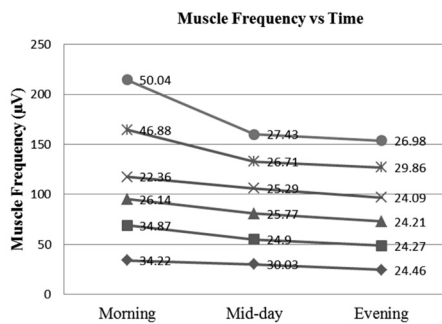


Fig. 4. Muscle frequency vs. time (Males-setting 1).

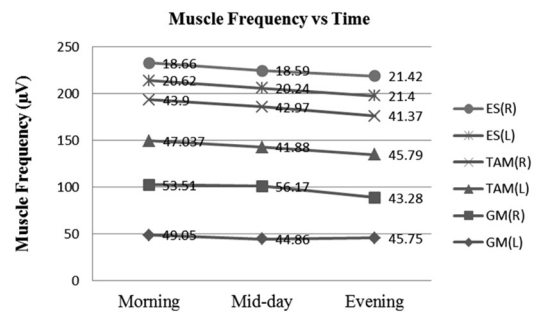


Fig. 5. Muscle frequency vs. time (female-setting 1).

at least 30% of the muscle effort for males. This can be supported the result for the perception where the females operators having more discomfort pain and fatigue in the leg compared to males operators.

By changing the setting of short frequent work-rest, the result will be demonstrated in the Fig. 6 for males and Fig. 7 for females' operators. Nevertheless, in this setting there is no evaluation for the muscle 6 as the probe cannot be detected the muscle efforts. From the males result, it shows all the muscle is shown some reduction of the muscle efforts from the actual condition even the trend is increasing at the end of the day. For the erector spinae on the left side, it changed from 46.88 in the actual condition to the 33.83 in the setting 2 in the morning session. For the mid-day and evening session, it shows the increment of the muscle effort compared to the actual condition.

For the tibialis anterior, it also shows the decrement from the actual condition from morning to the midday but in the evening, the muscle effort for both sides is different.

At the right side, the muscle effort requires high than first setting whereby for left side, there is reduction for the actual working work rest. The similar result obtained with tibialis anterior on the right side and both side of the gastrocnemius muscle shows the same trend. This can conclude the muscle may be reduced at the setting 2 but at the end of the day, the muscle effort slightly increases compared to the actual working work-rest.

In Fig. 7, as mentioned earlier, it illustrates the result for the female operators in setting 2 conditions. The trends of each muscle are almost similar. In this setting 2, it most of the muscle shows decrement of the muscle efforts compared to the actual working condition except for erector spinae on the left side. From the result, the erector spinae are required high muscle effort in this setting increase about 87% in the morning, 63% for mid-day and 39% from the actual condition in the evening. The trends for the increment in the evening at others four muscle still shows the reduction compared to the actual working condition.

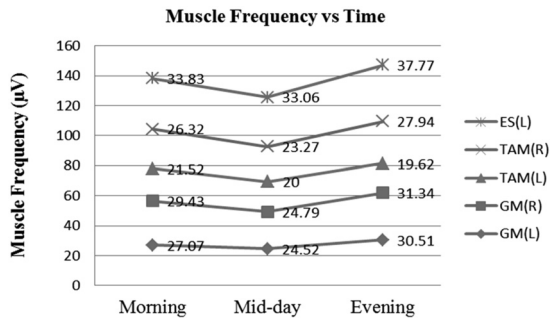


Fig. 6. Muscle frequency vs. time (Males-setting 2).

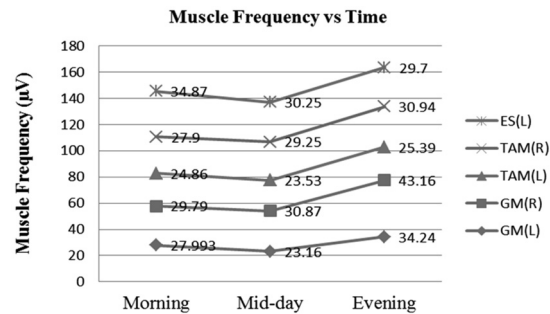


Fig. 7. Muscle frequency vs. time (female-setting 2).

By comparing both of the results from the setting 2, it can be seen the trend is increasing at the end of the working day even at the beginning of the day it shows the reduction of the muscle effort until mid-day. However, for evening session even increase but the muscle efforts are reduce compared to the actual working condition. There is an exception for the muscle erector spinae (L) as the muscle effort is an increase in this setting. By comparing between gender, females shows high reduction number of the muscle effort compared to the males working in this setting 2 conditions.

Additional analysis is to investigate the relationship between factors of gender and work-rest setting by statistical test through the design of the experiment. The design of the experiment was carried out by two factors at two level are conducted by using Minitab 15, after the data screening in order to know the effects of the muscle fatigue by the factor of gender and work-rest schedule as stated for long-infrequent and short frequent work-rest. A full factorial design with low level and high level was applied for planning the experiment involving muscle fatigue as the response for analysis as Table 6. Moreover, the selected experimental design is 2² full factorial designs by nine replicates were obtained to investigate the muscle fatigue. As the measurement by using EMG probe, the muscle frequency is measured in a unit of microvolt (μV).

For leg back side muscle also known as Gastrocnemius muscle shows the different result even the muscle is same. For the muscle 1 which is leg back side left, the work-rest ($p=0.000$) is the main factor for the fatigue whereby for leg back side right gender ($p=0.021$) is the main contributor for $p<0.05$. There is no significant between interaction effect for each muscle when $p<0.05$. Even though no interaction effect, but the interaction plot indicates the short frequent break can reduce the muscle fatigue for female for the muscle leg back side left and leg beck side right, but in the leg beck side right muscle, the frequency of the

Table 6. Factors and level of process parameters

Factors	Low level (-)	High level (+)
Gender	Male	Female
Work-rest setting	Long infrequent	Short frequent

muscle increase for males operator.

For tibialis anterior muscles, both left and right muscle shows a similar result with gender, work-rest setting and the main interaction effect with $p<0.05$. It can be concluded gender and work-rest are significant in causing the muscle fatigue for the tibialis anterior muscle. There is a reduction of the frequency when short frequent break for males and females operators that proves a reduction of fatigue.

Erector spinae muscles or lower back muscle also demonstrates the entire factor which is gender, work-rest and interaction effect are significant when $p<0.05$. This result is similar with the leg front side or tibialis anterior muscles. In terms of the interaction effect long-infrequent work-rest can reduce the fatigue at the lower back. It also clearly can be seen at the frequent short-break the male and female operators having a high number of frequencies of the voltage that can be concluded more fatigue compare to long-infrequent break.

Implication and Discussion

In this study, through the observation and interview the workers, this study revealed that all the workers worked about 12 h shift schedules in the production line. Through this 12 h working, the operators spent about 88% of standing during performed the task requirement. The long-standing period has far exceeded the threshold limit of the standing time⁵). This continuous exposure can cause muscle fatigue at the body part.

Through this research by conducting questionnaire survey through an interview, it revealed that leg, lower back,

and foot ankle are most discomfort pains or fatigue in the body part compared to the other parts. This result also can reach agreement when the study from an Australian reported 91% of the workers had foot complications and 49% complained precisely of painful or discomfort on feet⁶⁾. The result of this study also relevance discomfort pain or fatigue on the body such as neck and shoulder. It was documented in the previous study the physiological discomfort experience when a worker who performs processes jobs in a long duration of standing may experience discomfort in the legs, neck and shoulder⁷⁾.

The variable such as height, weight, age, and job tenure are associated with the discomfort rating on various body parts⁸⁾. In this study, gender has been discussed with the influence of the discomfort severity level that exposed to the prolonged standing operators based on their perception. Based on gender, there is a strength relation between gender and discomfort on the leg ($p=0.002$; $p<0.05$) and foot ankle ($p=0.000$; $p<0.05$). This result can be supported by the previous study reported female significantly more lower-extremity pain than their male colleagues⁹⁾. It was agreed by the other authors that reported female gender was strongly associated with lower extremity pain.

In terms of the perceptions of the workers towards three different area of the muscle, all the workers consider left and right having the same severity of the fatigue. By comparing three different muscles, lower back is the most discomfort area of the body parts compared to the leg at the back side and front side. Based on the gender, females having little fatigue to extreme fatigue higher than males workers with three difference muscle. This shows there is difference perception between genders towards the lower extremity body parts. By comparing with EMG result, it demonstrates the females workers having high muscle effort compared to males worker while conducting the task for prolonged standing. This shows the perception of the workers towards lower extremities muscle is almost similar with the experimental result by using EMG probe.

From the result of the muscle effort analysis, the actual condition shows the trend of decrement from the morning to the evening session of each of the muscle. This is maybe due to the result of the work-rest taken by the operator for 30 min enough to get a sit and food in order to refresh their energy and slightly reduce the fatigue of the previous activity in the company for each session. In contrast to the 10 min break, through the EMG measurement even it reduces the muscle fatigue but there are small possibilities to allow the operators to eat in the morning and evening session as the operators only depend on the lunch break to

eat and re-energized. There are slight differences between left and a right leg based on the EMG result of muscle efforts. These variations may be due to the position of the leg during performing the task at their workstations.

Based on the experiment, the finding indicates short frequent work-rest can reduce the muscle effort compared to the long infrequent break at the both leg muscle (anterior muscle and gastrocnemius muscle). However, it cannot reduce the muscle effort at the lower back (erector spinae muscle). At the lower back, it was suggested for the long infrequent break to reduce fatigue. It can be stated, the 10 min break consider adequate for reducing the muscle fatigue when performed prolonged standing activities in the electronic industry. There is a positive effect on muscle effort measured by EMG when participants had frequent short breaks.

These findings can be justified through the research conducted by the Graf as stated in Kakarot, short breaks (5–10 min each hour) are beneficial for physical as well as mental work resulting in improved physical¹⁰⁾ and mental wellbeing and reduced discomfort together with unchanged or even improved performance¹¹⁾. By citing the previous research, Dieen and Vrieling, with respect to muscle fatigue, frequent short breaks are considered more effective than infrequent long breaks¹²⁾. This proves the short frequent breaks for 10 min can reduce the muscle fatigue and provides a positive impact.

However, other divergence result shows the indicated that 10-min breaks are insufficient to recover from fatigue, caused by prior work bouts¹³⁾ however from the findings of this study; it can reduce the muscle fatigue. The research also found long infrequent setting seems more effective in reducing leg swelling however in order for reducing compression on the back spine it was advisable to promote the frequent short rest setting¹²⁾. Nevertheless, in this study, the different result has been obtained. For the back spine, it is preferred to long infrequent breaks instead of short frequent. Besides that, Sheahan *et al.* also found frequent, short breaks can reduce the low back pain even it is a temporary solution¹⁴⁾. This may be due to the workloads or task requirement between electronic and power tiller, poultry operations are different. Overall, as stated by the Tucker, the effectiveness of a particular rest break schedule will be influenced by the nature of work routine and hence will vary from one working environment to the next¹⁵⁾.

It can be concluded, the perception and experimental obtain almost similar result and gender are one of the factors for muscle fatigue development as well as the work-rest setting. The frequent short breaks seem can reduce the muscle

fatigue at the leg area not at the lower back of the body and the result shows females required high efforts compared to males workers in the electronic industry in Malaysia.

Conclusion

From this study, it was found prolonged standing activity in the industrial workplace such as electronic industries cause the muscle fatigue and discomfort body part especially in the lower extremities such as lower back, leg and foot ankle. The perception of the operators towards prolonged standing activities can be justified through the experimental study. By conducting the experiment on the analysis of the muscle effort between two difference work-rest settings, it shows that short frequent breaks for 10 min can reduce the muscle effort at the front and back leg however it is more preferable for lower back pain for long infrequent breaks. By contribute to the research gaps which most of the researcher focus on males operators for work-rest setting experiment, this study includes males and females operator and the result shows there is a significant towards the muscle fatigue development.

Limitations and Future Works

This study having several limitations such as the EMG probe which is at the short frequent setting the probe cannot detect the lower back on the right side. Thus, it because the lower back for the right side cannot be analyse. Besides that, there is sudden breakdown; stoppage and also resignation of the operator cause the number of the participant reduce from the actual target. This study also not consider the age of the workers.

For the future works, it was suggested to consider the age as the factor for the muscle fatigue as based on the literature age can be one of the important factors. Besides that, it can be suggested to further study for lower back pain with different work-rest setting as this study found long infrequent is better than short frequent which is contradicted from the several literature.

Acknowledgements

The authors would like to acknowledge National Institute of Occupational Safety and Health (NIOSH) Malaysia for their grant and funding. Also, special thanks to the research team from Faculty of Mechanical Engineering, Universiti Teknologi Malaysia for their knowledge sharing and support. All authors declare that they have no conflicts of interest.

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