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## Cocrystals Mitigate Negative Effects of High pH on Solubility and Dissolution of a Basic Drug

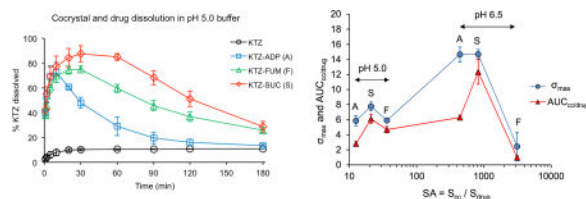
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### Abstract

Weakly basic drugs are predisposed to order of magnitude decreases in solubility and dissolution as pH increases from 1 to 7 along the gastrointestinal tract. Such behavior is known to be detrimental to drug absorption. The work presented here shows how cocrystals of basic drugs with acidic cofomers can mitigate these negative effects. Cocrystals of ketoconazole (KTZ) with adipic, fumaric, and succinic acids exhibit a parabolic solubility dependence on pH such that with increasing pH, solubility decreases, reaches a minimum, and increases. Cocrystals exhibit  $\text{pH}_{\text{max}}$  values between 3.6 and 3.8, above which they generate supersaturation with respect to drug. Cocrystal supersaturation index (SA), defined as  $S_{\text{cocrystal}}/S_{\text{drug}}$ , changes from 1 ( $\text{pH}_{\text{max}}$ ) to 10–30 (pH 5) to 800 – 3,000 (pH 6.5). SA represents the driving force for cocrystal conversion to the less soluble drug during dissolution. SA is not expected to be equal to the observed supersaturation, but it is of great value to classify cocrystals in terms of their risk of conversion. Cocrystal dissolution behavior was analyzed in terms of  $C_{\text{max}}$ ,  $\sigma_{\text{max}}$  (maximum KTZ concentration and supersaturation),  $\text{AUC}_{\text{diss}}$  (KTZ concentration area under the curve during dissolution-precipitation), and SA. The three cocrystals studied achieved  $\sigma_{\text{max}}$  values between 5 and 15 and sustained supersaturation for 1 to 3 h, resulting in  $\text{AUC}_{\text{diss}}$  advantage over drug in the range of 2 to 12. SA values as high as 800 were associated with enhanced drug exposure. SA of 3,000 led to limited exposure, very rapid conversion, and no measurable supersaturation. Since cocrystals may be more soluble than needed and/or too soluble to be developed, there is great value in recognizing the relationship between supersaturation threshold, cocrystal solubility, and SA. This becomes more important as cocrystal SA is dependent on pH and other environmental conditions.

### Graphical abstract



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## Introduction

Solubility and permeability are the major factors that govern the oral absorption of a drug according to the Biopharmaceutical Classification System (BCS).<sup>1</sup> For BCS class II drugs, which have low solubility and high permeability, drug dissolution *in vivo* is the rate controlling step in drug absorption.<sup>1</sup> Much focus has been placed on the enhancement of drug solubility in order to improve dissolution and bioavailability, and some of the approaches include amorphous forms, salts, and cocrystals.<sup>2–6</sup>

These supersaturating drug delivery systems generate supersaturated solutions with respect to the crystalline parent drug, which can in turn enhance absorption and bioavailability if sustained over sufficient period of time.<sup>7</sup> Cocrystals have gained much interest in recent decades due to their capability to incorporate both ionizable and non-ionizable drug/coformer components (unlike salts), their crystalline stability advantage over amorphous solids, and their ability to impart or alter solubility-pH dependence with cofomers of different ionization properties.<sup>5, 8–10</sup>

While cocrystals are capable of increasing drug solubility by orders of magnitude, they often exhibit different ionization and solubilization behavior from their parent drugs, which alter the solubility enhancement by cocrystals based on solution conditions.<sup>11–14</sup> Therefore, in order to comprehend cocrystal solubility, it is important to understand cocrystal solution phase interactions such as component ionization and solubilization by additives. Previous work by our laboratory has shown that cocrystals can exhibit different solubility-pH dependence from the parent drug, and this can sometimes lead to the existence of a  $\text{pH}_{\text{max}}$ .<sup>8–11, 15, 16</sup>  $\text{pH}_{\text{max}}$  is defined as the solubility transition point based on solution pH, at which the cocrystal and drug solubilities are equal, and both solid phases are thermodynamically stable and coexist in equilibrium with solution.<sup>8, 11, 12, 17</sup> The cocrystal solubility advantage over parent drug is therefore not a constant value, and it can be fine-tuned by changing solution pH.

Weakly basic drugs often rely on low gastric pH to dissolve prior to transfer to the small intestine for absorption into the systemic circulation.<sup>7, 18, 19</sup> Elevated gastric pH due to disease state, food, or medication has a detrimental effect on KTZ absorption and efficacy.<sup>19–22</sup> Ketoconazole (KTZ) is one such drug. KTZ is a lipophilic, BCS class II drug and is able to dissolve to a much higher extent under low pH conditions (< 3) compared to high or neutral pH conditions.<sup>1, 20, 23, 24</sup> Its poor solubility at neutral pH (~7) and high solubility-pH dependence result in variable oral absorption due to pH effect.<sup>21, 23, 24</sup> The drug label of oral KTZ tablets warns that reduction in gastric acidity caused by disease or medication can adversely affect the absorption of the drug.<sup>25</sup> Considering its use as an antifungal agent which is prescribed to patients with underlying diseases such as gastric cancer and AIDS that can cause elevated gastric pH conditions, it is essential to address the solubility issue in order to ensure efficacy during treatment.<sup>26–28</sup>

Three cocrystals and a salt of KTZ with dicarboxylic acids were reported by Martin et al. in 2013.<sup>29</sup> The cocrystals are ketoconazole-fumaric acid (KTZ-FUM), ketoconazole-succinic acid (KTZ-SUC), and ketoconazole-adipic acid (KTZ-ADP), all of which are of 1:1

stoichiometric ratio.<sup>29</sup> These cocrystals were reported to generate up to 100 times higher KTZ concentrations during dissolution in water than pure drug dissolution.<sup>29</sup> The solution pH was however not considered in their analysis, and this is important since pH is known to have profound effects on the solubility of ionizable drugs and cocrystals.<sup>29</sup>

This study focuses on the influence of pH on KTZ cocrystal solubility and dissolution. The study aims to (1) develop and validate mathematical models that predict solubility of KTZ cocrystals, (2) compare solubility-pH behavior of cocrystals and pure drug, (3) determine the dissolution advantage of cocrystals as a function of pH, and (4) relate the dissolution-precipitation behavior of cocrystals to their supersaturation index,  $SA = S_{\text{cocrystal}}/S_{\text{drug}}$ . SA is a theoretical supersaturation that represents the driving force for drug precipitation during cocrystal dissolution. SA is a valuable metric to classify cocrystals in terms of their ability to reach and sustain supersaturation. It is not expected to be equal to the experimental supersaturation, which is limited by nucleation.

## Materials and Methods

### Materials

Ketoconazole (lot # BS1203355108, 98% purity) was purchased from Bosche Scientific (New Brunswick, NJ) and used as received. Adipic acid (lot # 06807BE, 99% purity), succinic acid (lot # 037K0021, 99% purity), fumaric acid (lot # 09426EE, 99+% purity), acetic acid (lot # 074K3658, 99%), sodium acetate anhydrous (lot # 100K0272), dipotassium hydrogen phosphate (lot # 103H0287, ACS reagent), and sodium chloride (lot # 094K0183, ACS reagent) were purchased from Sigma-Aldrich (St. Louis, MO) and used as received.

HPLC grade methanol, HPLC grade 2-propanol, sodium phosphate monobasic (lot # 017316), and hydrochloric acid (lot # 2AJK15038, ACS grade) were purchased from Fisher Scientific (Fair Lawn, NJ). Acetone (ACS reagent 99.5%) and phosphoric acid (lot # B0506524, 85+%) were purchased from Acros Organics (NJ) and used as received. Trifluoroacetic acid (spectrophometric grade, 99%) was purchased from Aldrich Company (Milwaukee, WI). NaOH (pellets) was purchased from J.T. Baker (Philipsburg, NJ). Water used in this study was filtered through a double deionized purification system (Milli Q Plus Water System) from Millipore Co. (Bedford, MA).

### Cocrystal Synthesis

1:1 cocrystals of KTZ and the dicarboxylic acid cofomers were prepared by reaction crystallization method at room temperature.<sup>30, 31</sup> KTZ-FUM and KTZ-SUC were synthesized in acetone. KTZ-ADP was synthesized in 2-propanol. Full conversion of drug to cocrystal was observed between 24 and 48 h. The solid phases were verified by X-ray powder diffraction (XRPD) and differential scanning calorimetry (DSC), and the stoichiometries were verified by HPLC.

### Media Preparation

**Solubility media**—Phosphate buffers at pH 2.02 ( $\pm 0.02$ ) and 8.04 ( $\pm 0.01$ ) were prepared at concentrations of 12 mM and 100 mM, respectively, with the appropriate amount of

phosphoric acid and dipotassium hydrogen phosphate. Acetate buffer at pH 5.00 ( $\pm 0.01$ ) and concentration of 100 mM was prepared with sodium acetate anhydrous and acetic acid. pH 1.01 ( $\pm 0.01$ ) HCl solution (100 mM) was prepared by diluting concentrated hydrochloric acid solution ( $\sim 12$  M). 1 M NaOH and 1 M HCl solutions were used to adjust the pH of the buffer to target pH.

**Dissolution media**—Dissolution media were prepared based on the conditions of fasted gastric, fasted intestinal, and fed intestinal pH published by Jantravid et al. without surfactants and pepsin.<sup>32</sup> pH 1.60 ( $\pm 0.01$ ) buffer (34 mM) was prepared with the appropriate amount of NaCl and HCl solution. pH 5.00 ( $\pm 0.03$ ) acetate buffer (144 mM) was prepared with the appropriate amount of NaOH (pellets), acetic acid, and NaCl. pH 6.50 ( $\pm 0.04$ ) phosphate buffer (29 mM) was prepared with appropriate amount of NaOH (pellets), sodium phosphate monobasic ( $\text{NaH}_2\text{PO}_4 \cdot \text{H}_2\text{O}$ ), and NaCl. The pH values of all dissolution media were adjusted to target pH with 1 M NaOH and 1 M HCl solutions.

### Drug Solubility

Drug solubility was measured by adding excess solid to 3 mL of solution media. The solutions were magnetically stirred and were kept in water bath at  $25 \pm 0.1^\circ\text{C}$  over 96 hours. 0.5 mL aliquots of the suspension were sampled every 24 hours. Collected samples were filtered via centrifuge through a  $0.45 \mu\text{m}$  pore cellulose acetate membrane, and the pH of the solutions was measured. The solution concentrations of KTZ were analyzed by HPLC.

### Cocrystal Solubility

**Method 1**—Equilibrium solubility of the KTZ cocrystals can be directly measured when the solution pH is below 3. Excess solid for each cocrystal was added to 3 mL of solution media, and the solution was magnetically stirred in water bath at  $25 \pm 0.1^\circ\text{C}$  up to 96 h. 0.5 mL aliquots of the suspension were sampled every 24 h and filtered via centrifuge through a  $0.45 \mu\text{m}$  pore cellulose acetate membrane. The solid phases were analyzed by XRPD and DSC to ensure only cocrystal solid phases were present. The solution pH values were measured, and the cocrystal component concentrations were analyzed by HPLC.

**Method 2**—At solution pH above 3, the equilibrium solubility of the cocrystals was determined at the eutectic point, where the drug and cocrystal solid phases are in equilibrium with the solution.<sup>5, 8, 33</sup> The eutectic points were approached by cocrystal dissolution, where 150 – 200 mg of cocrystal and 50 – 80 mg of KTZ were suspended in 3 mL of solution, and cocrystal precipitation, where 50 – 80 mg of cocrystal and 100 – 150 mg of KTZ were suspended in 3 mL of near saturated solution of coformer. The suspensions were kept in water bath at  $25 \pm 0.1^\circ\text{C}$  and magnetically stirred for up to 96 h. Solution samples (0.5 mL) were collected every 24 h and were filtered via centrifuge through a  $0.45 \mu\text{m}$  pore cellulose acetate membrane, and the pH values were measured. Solid phases were analyzed by XRPD and DSC to determine that both drug and cocrystal solid phases were present. The filtered solutions were then analyzed by HPLC.

### Cocrystal and Drug Powder Dissolution

Powder dissolution of drug and cocrystals was conducted using an overhead stirrer with a glass propeller at 150 rpm over 3 hours. 30mg of KTZ drug or 30 mg KTZ-equivalent amount of cocrystal were added to 30 mL of dissolution media. Both drug and cocrystal powders were sieved through mesh screens and particle sizes between 106 and 125  $\mu\text{m}$  were used. The dissolution experiments were conducted in a water bath at 24.5 ( $\pm$  0.5)  $^{\circ}\text{C}$ . Solution pH was measured at the beginning and at the end of each dissolution experiment. Aliquots of 0.5 mL were taken with syringe at appropriate time points for up to 180 min. The solution samples were filtered through syringe filter with PVDF membrane of pore size of 0.45  $\mu\text{m}$ . The solution concentrations of drug and cofomers were analyzed with HPLC.

### High Performance Liquid Chromatography (HPLC)

KTZ and cofomer concentrations were analyzed by a Waters HPLC equipped with a UV spectrometer detector. A Waters Atlantis C18 column with the dimension of 5 $\mu\text{m}$ , 250  $\times$  4.6 mm was used for separation at ambient temperature. The mobile phase was composed of 60% methanol and 40% water with 0.1% trifluoroacetic acid (TFA), and the flow rate was set at 1mL/min. The injection volume was 20 $\mu\text{L}$ , and the wavelengths used for the analytes were as follows: 230 nm for KTZ, 220 nm for FUM, and 210 nm for SUC and ADP.

### X-Ray Powder Diffraction (XRPD)

A Rigaku Miniflex X-ray diffractometer (Danverse, MA) using Cu-K $\alpha$  radiation, a tube voltage of 30 kV, and a tube current of 15 mA was utilized for analysis and characterization of solid phases. Measurements were taken from 5 $^{\circ}$  to 40 $^{\circ}$  at a continuous scan rate of 2.5 $^{\circ}$ /min.

### Thermal Analysis

TA instrument DSC (Newark, DE) was used to analyze the collected solid phases from the solubility studies, after they were dried at room temperature. The heating rate was 10 $^{\circ}\text{C}/\text{min}$  under dry nitrogen atmosphere. Standard aluminum sample pans and lids were used for these measurements.

## Results and Discussion

The evaluation of cocrystal solubility as a function of pH is a three-step process. First, drug and cofomer concentrations in equilibrium with cocrystal are measured at pH values of interest. Second, cocrystal solubility and solubility product ( $K_{\text{sp}}$ ) are determined from the measured equilibrium concentrations. Third, the pH dependence of cocrystal solubility is calculated from cocrystal  $K_{\text{sp}}$ , cocrystal component  $\text{p}K_{\text{a}}$  values, and corresponding solubility equations. In this work, the equation that describes the solubility-pH dependence of 1:1 cocrystals composed of a dibasic drug (KTZ) and diprotic acidic cofomers (CF) is presented and applied to understand the effects of pH on cocrystal solubility and dissolution.

### Cocrystal solubility and $K_{sp}$

The expression that relates the cocrystal solubility with cocrystal components in solution has been known for some time<sup>5, 9, 17</sup> and is given by

$$S_{cc,T} = \sqrt{[KTZ]_T [CF]_T} \quad (1)$$

where  $S_{cc,T}$  is the total cocrystal solubility, the terms in brackets represent molar concentrations under equilibrium conditions, and the subscript T represents total concentration of all species. Cocrystal solubility refers to stoichiometric solubility unless otherwise noted.

Cocrystal component concentrations and pH values at equilibrium with solid phases are presented in Table 1. Initial pH is observed to change even in buffered solutions from pH 1.01 – 8.04 to equilibrium pH values of 2.03 – 5.05. These observations are explained by the concentrations and ionization of the basic drug and acidic cofomers at equilibrium. For solubility measurements, it is the equilibrium pH values that are relevant and are therefore used in the analysis presented here.

Two types of solid/solution equilibria were studied. The solid phases in equilibrium with solution were either a single solid phase (cocrystal) or two solid phases (cocrystal and drug). The latter represents a doubly saturated solution with respect to drug and cocrystal and is the eutectic point for these two solids and solution at a given pH and temperature. Since we are concerned with conversions between drug and cocrystal, this is the eutectic point considered.

Results in Table 1 show that cocrystal solubility is less affected by pH than drug solubility. Cocrystal solubility decreased by a lower extent than drug solubility with increasing pH. Cocrystals decreased by a factor of 3 or less whereas drug solubility decreased by a factor of 80 to 20 as pH increased from 3 to 5. A reversal in cocrystal and drug solubilities between pH 3 and 4 is also observed for all cocrystals, suggesting the existence of  $pH_{max}$ .<sup>8, 11, 12, 15–17</sup> At pH 5, cocrystals are 10 to 20 times more soluble than drug. Drug is 1.5 to 3 times more soluble than cocrystal at pH 3.

A plot of experimental and predicted cocrystal and drug solubility as a function of pH (Fig 1) shows that cocrystals changed the solubility-pH dependence from an exponentially decreasing curve for the drug to U-shaped curves for the cocrystals. Between gastric (1–3) and intestinal (6–7) pH,<sup>18, 20, 32</sup> cocrystal solubility decreases by 3 to 6 fold, whereas KTZ solubility decreases by about 106 fold. This cocrystal solubility behavior has important implications for mitigating the pH effects on dependent bioavailability of poorly water-soluble (BCS class II) basic drugs like KTZ.<sup>1, 20, 23</sup>

Figure 1b illustrates the strong influence of pH on cocrystal SA. SA is shown to increase by orders of magnitude with increasing pH. Clearly, such high supersaturations are not attainable but reveal the potential for cocrystal conversion to drug. This is applied to interpretation of cocrystal dissolution behavior of KTZ in a subsequent section.

An important feature of these plots is that they indicate the pH at which cocrystal solubility becomes equal to drug solubility or  $\text{pH}_{\text{max}}$ . This means that cocrystals are less soluble than drug at  $\text{pH} < \text{pH}_{\text{max}}$ , equally soluble to drug at  $\text{pH} = \text{pH}_{\text{max}}$ , and more soluble than drug at  $\text{pH} > \text{pH}_{\text{max}}$ . In other words, the cocrystal thermodynamic stability changes with pH. This is analogous to the well-known  $\text{pH}_{\text{max}}$  of salts, where the salt and free base or free acid solubility curves intersect, and the salt solubility is higher or lower than the non-ionized form of the drug depending on pH and  $\text{pH}_{\text{max}}$ .<sup>2, 34–37</sup>

The equation that describes cocrystal solubility (Equation 2) dependence on pH was derived by considering the equilibrium constants for cocrystal dissociation (solubility product or  $K_{\text{sp}}$ ) and ionization ( $K_{\text{a}}$ ) of its components as indicated by subscripts (derivation is presented in the supporting information).

$$S_{cc,T} = \sqrt{K_{sp} \left( 1 + 10^{\text{p}K_{a2,KTZ} - \text{pH}} + 10^{\text{p}K_{a1,KTZ} + \text{p}K_{a2,KTZ} - 2\text{pH}} \right) \left( 1 + 10^{\text{pH} - \text{p}K_{a1,CF}} + 10^{2\text{pH} - \text{p}K_{a1,CF} - \text{p}K_{a2,CF}} \right)}$$

(2)

The predictions show excellent agreement with experimental solubility behavior plotted in Figure 1.

The cocrystal solubility product

$$K_{sp} = [KTZ][CF] \quad (3)$$

is the *product of only the cocrystal components in the same molecular state as in the cocrystal*, which for these cocrystals is the product of non-ionized species of KTZ and CF.  $K_{\text{sp}}$  values listed in Table 2 were obtained from linear regression analysis according to Equation 2 with  $S_{\text{cc}}$  and pH values in Table 1 and reported  $\text{p}K_{\text{a}}$  values in Table 3. Since  $K_{\text{sp}}$  values are very small, it is common to state them as  $\text{p}K_{\text{sp}}$  values, where  $\text{p}K_{\text{sp}} = -\log K_{\text{sp}}$ .  $\text{p}K_{\text{sp}}$  values of 1:1 cocrystals of BCS class II drugs have been reported to be in the range of 1 to 9, with higher values corresponding to lower  $K_{\text{sp}}$ .<sup>38</sup>

Among the three cocrystals studied, KTZ-FUM was the least soluble cocrystal at  $\text{pH} < 4$  and the most soluble above pH 4. This behavior is explained by Equation 2, as this cocrystal has the lowest  $K_{\text{sp}}$  and  $\text{p}K_{\text{a}}$  values. Lower  $K_{\text{sp}}$  implies lower intrinsic solubility, but as cofomer ionization increases so does cocrystal solubility. Lower  $\text{p}K_{\text{a}}$  values of FUM mean greater cofomer ionization at pH values lower than for the other cofomers, and explain why the KTZ-FUM cocrystal becomes more soluble than KTZ-SUC and KTZ-ADP cocrystals above pH 4.

Drug solubility varies with pH according to the well-known equation

$$S_{drug,T} = [KTZ]_T = S_{KTZ,0} (1 + 10^{pK_{a2,KTZ} - pH} + 10^{pK_{a1,KTZ} + pK_{a2,KTZ} - 2pH}) \quad (4)$$

where  $S_{drug,T}$  is the total KTZ solubility, the subscript 0 represents the intrinsic KTZ solubility (non-ionized drug solubility), and  $pK_{a,n}$  represents the ionization constants of KTZ. KTZ solubility was experimentally measured at several pH values (Table 1,  $[KTZ]_T$  at eutectic =  $S_{drug,T}$ ) and the intrinsic solubility ( $S_{KTZ,0}$ ) was determined to be  $4.7 (\pm 0.2) \times 10^{-3}$  mM by fitting Equation 4.

Our findings on cocrystal and drug solubilities are not in agreement with those reported by Martin et al.<sup>29</sup> Cocrystals were reported to be 75 to 100 times more soluble than KTZ, but pH values corresponding to these solubilities were not considered.<sup>29</sup> Solubility studies for KTZ-FUM, KTZ-ADP, and KTZ-SUC cocrystals were carried out in DI water, and the final pH values were reported to be 3.8, 3.9, and 4.1, respectively.<sup>29</sup> Unfortunately, the pH corresponding to KTZ solubility was not reported nor considered in the comparison of drug and cocrystals. A saturated solution of KTZ has a pH of 8. KTZ is a basic compound and will increase the pH of aqueous solutions, which is in contrast to the cocrystals that will lower the pH as they have acidic cofomers. Therefore, the comparison between cocrystal and drug solubilities in these dissolution/solubility studies is not representative of the cocrystal true solubility advantage because they were conducted under different pH conditions.

The Martin et al. study<sup>29</sup> also reported that in spite of the high cocrystal solubility enhancement, there was no conversion to the less soluble drug. The reason for this behavior is that their cocrystal studies were close to  $pH_{max}$  (Table 4), at which drug and cocrystal solubilities are equal. In fact, based on the final pH, KTZ-ADP and KTZ-SUC are only 1.7 and 2.5 times more soluble than the drug, respectively, while KTZ-FUM is equally soluble to the drug. The cocrystal solubility/dissolution advantages are therefore much lower than the enhancements originally suggested by the authors of this fine publication.

### **$pH_{max}$ and $S_{cc,pHmax}$**

Table 4 shows the  $pH_{max}$  and corresponding  $S_{cc}$  ( $S_{cc,pHmax}$ ) for KTZ cocrystals. While  $pH_{max}$  values are in a narrow pH range for all cocrystals,  $S_{cc,pHmax}$  is higher for KTZ-ADP and KTZ-SUC cocrystals than for KTZ-FUM cocrystal.

The influence of  $pK_{sp}$  and  $pK_a$  on cocrystal solubility and  $pH_{max}$  is illustrated in Figures 2 and 3 by considering the values in Tables 2, 3, and 4. Changing cocrystal  $pK_{sp}$  resulted in parallel shifts in cocrystal solubility curves, whereas changing cofomer  $pK_a$  ( $pK_{a1,CF}$ ), altered the curvature.  $S_{cc,pHmax}$  was found to exhibit an inverse relationship with  $pK_{sp}$  and  $pK_a$ , while  $pH_{max}$  was directly proportional.

The influence of cocrystal  $pK_{sp}$  and cofomer  $pK_a$  on  $pH_{max}$  and  $S_{cc,pHmax}$  was examined from simulations of cocrystal solubility equations for two hypothetical cocrystals with properties similar to KTZ-FUM and KTZ-ADP cocrystals. For a cocrystal with the



properties of KTZ-FUM and its components (Fig. 2) each unit change in  $pK_{sp}$  or in  $pK_{a1,CF}$  predicts a change in  $pH_{max}$  of  $\sim 0.4$  units and in  $S_{cc,pH_{max}}$  of  $\sim 3$  fold.

For cocrystals with  $pK_{sp}$  and  $pK_a$  similar to KTZ-ADP the solubility-pH dependence is shown in Fig. 3. One unit change in  $pK_{sp}$  predicts a change in  $pH_{max}$  of  $\sim 0.7$  units and in  $S_{cc,pH_{max}}$  of 7 – 9 fold. Changes in  $pK_a$  predict a smaller influence on  $pH_{max}$  and  $S_{cc,pH_{max}}$  than changes in  $pK_{sp}$ . Understanding the influence of cocrystal components on  $pH_{max}$  and  $S_{cc,pH_{max}}$  is important to guide selection of the right cocrystal to meet desired drug exposure. Predictions for cocrystal KTZ-SUC (not shown) were similar to KTZ-ADP.

### Cocrystal eutectic constant and supersaturation index

The concept of cocrystal eutectic constant is usefully applied to determine the cocrystal to drug solubility ratio and supersaturation index ( $SA = S_{cc}/S_{drug}$ ). The eutectic constant ( $K_{eu}$ ) has been defined as the ratio of coformer to drug concentration at the eutectic point, which for a 1:1 cocrystal is given by

$$K_{eu} = \frac{[CF]_{eu,T}}{[KTZ]_{eu,T}} \quad (5)$$

$K_{eu}$  is a measure of the cocrystal SA according to

$$K_{eu} = \left( \frac{S_{cc,T}}{S_{drug,T}} \right)^2 = (SA)^2 \quad (6)$$

The significance of this relationship in obtaining cocrystal supersaturation index and thermodynamic stability has been demonstrated for numerous cocrystals in a wide range of solvents, ionization, complexation, and solubilization conditions.<sup>11, 12, 42</sup>  $K_{eu} < 1$ ,  $= 1$ , or  $> 1$  corresponds to cocrystals that are less, equally, or more soluble than drug. Its relationship with SA provides a quantitative measure of the driving force for drug precipitation.

The ratio of equilibrium molar concentrations of coformer to drug (Table 1) is also observed to change with pH and is different from their molar ratio in the cocrystal (1:1). This observation has several implications. First, in solutions saturated with only cocrystal, a different ratio is a result of batch impurity, which was taken into account in the solubility determination according to Equation 1. Second, in solutions saturated with both cocrystal and drug phases (eutectic point), the molar ratio  $[CF]_T/[drug]_T$  is related to the cocrystal SA, according to equations 5 and 6 as shown in Figure 4.

Figure 4 shows the dependence of  $K_{eu}$  on SA for KTZ cocrystals and the importance of pH. Small changes in pH lead to order of magnitude changes in  $K_{eu}$  and to  $\sqrt{K_{eu}}$  changes in SA. Experimentally determined  $K_{eu}$  values were  $< 1$  (0.1 to 0.4) at pH 3.4 and  $> 1$  (16 to 400) at pH 4.3 – 5.0. The corresponding SA values were between 0.3 to 0.6 at pH 3.4, and 4 to 20 at pH 4.3 – 5.0. The existence of  $pH_{max}$  for all these cocrystals (at  $K_{eu} = 1$ ) is also obtained from this analysis. Measurement of  $K_{eu}$  and calculation of SA provide a simple yet

meaningful basis to quantitatively assess the risk of cocrystal conversions to the less soluble drug during cocrystal dissolution as presented in the following section.<sup>9, 15, 17</sup>

### Cocrystal Dissolution

Cocrystal and drug dissolution studies were carried out under pH conditions relevant to those encountered in the gastrointestinal tract: pH 1.6, 5.0, and 6.5. Results in Figure 5 demonstrate that cocrystals achieve much higher drug concentrations than drug at pH of 5 and 6.5. The shape of the concentration-time profile curves for cocrystals and existence of  $C_{max}$  indicates dissolution-precipitation behavior. Cocrystal dissolution generates supersaturation with respect to KTZ at levels that are sustained for up to 3 h at pH 5 and for about 1 h at pH 6.5. This finding suggests that cocrystals may increase drug exposure under similar conditions.

In examining the dissolution results above we consider the dose and solubility of drug and cocrystals (Fig. 1). The mass of pure drug and cocrystals used was 1 mg KTZ equivalent per mL (1.9 mM), which corresponds to the oral dose of KTZ 200 mg if dissolved in 200 mL.<sup>1, 25, 43–45</sup> The dose is below KTZ solubility at pH 1.6, but at pH 5 and 6.5 it is 9 and 173 times above drug solubility. The dose is below cocrystal solubility at all pH values studied and will generate supersaturation with respect to KTZ above pH 4. This means that drug will fully dissolve at pH 1.6, and cocrystals will fully dissolve at all pH values studied.

The maximum concentration is expressed in terms of supersaturation ( $\sigma_{max} = C_{max}/S_{drug}$ ) and represents the supersaturation above which drug precipitation is faster than cocrystal dissolution. Results in Figure 6a show that cocrystal  $C_{max}$  values were generally higher than for drug.  $\sigma_{max}$  increased with pH and so did its variability among cocrystals. At pH 5,  $\sigma_{max}$  was in the range of 6 to 8 and at pH 6.5 in the range of 1–15. KTZ-FUM  $\sigma_{max}$  was very low (1–2) compared to the other cocrystals ( $\sigma_{max}$  15), suggesting very fast drug precipitation that depleted KTZ levels to values close to drug solubility ( $\sigma_{max}$  1). The rapid cocrystal to drug conversion rates in this case may be a result of transient and higher supersaturation levels that eluded detection.

It is important to note that the buffer pH changed during dissolution (supporting information), and that although these changes appear to be small (less than 0.3 pH units in this study), they can lead to significant and sometimes substantial changes in solubility and supersaturation. The values of  $\sigma_{max}$  were thus calculated from drug solubility values corresponding to the measured dissolution media pH.

The areas under the dissolution curves (AUCs) during pure drug and cocrystal dissolution are shown in Figure 6b. AUC represents the drug exposure and is determined by the interplay between cocrystal dissolution and drug precipitation rates. AUC is directly proportional to dissolution and inversely proportional to precipitation rates.

The results in Fig. 6 show that  $C_{max}$  and AUC decreased with increasing pH for both drug and cocrystals, but the effect on cocrystals is weaker. Between pH 5 and 6.5,  $C_{max}$  was 7 to 20 times higher than for drug and AUC was as high as 12 times. Even when cocrystals transformed to drug, they still outperformed pure drug dissolution in every case except for

KTZ-FUM in pH 6.5, where the conversion to drug might have been too rapid to allow for concentration enhancements.

Comparing the behavior of cocrystals at pH 5 and 6.5, it is clear that lower  $C_{\max}$  and AUC values correspond to higher  $\sigma_{\max}$  values, with the exception of FUM cocrystal. At pH 5,  $\sigma_{\max}$  is in the range of 6 to 8, whereas at pH 6.5 it is 15 (ADP and SUC cocrystals) and 2 (FUM cocrystal). AUC reveals how long these supersaturated states were sustained (Fig. 6b). AUCs were found to be higher at pH 5 than at pH 6.5, suggesting that the cocrystal conversion rate to drug was faster at pH 6.5 for all cocrystals.

Since cocrystals will experience the highest supersaturation at the dissolving surface, where the solution is saturated with cocrystal,<sup>46, 47</sup> we considered the supersaturation index as the driving force for cocrystal to drug conversion. As SA increases, the expected higher drug levels during cocrystal dissolution may be dampened by a faster precipitation to the less soluble drug.

The significance of SA on the conversion rate to drug can be appreciated from the plot of  $\sigma_{\max}$  and  $AUC_{cc/drug}$  vs SA in Fig. 7.  $AUC_{cc/drug}$  is the ratio of cocrystal to drug dissolution AUC values, and it represents KTZ exposure from cocrystal relative to pure drug.

The range of SA values was found to be as low as 13 (ADP cocrystal, pH 5) and as high as 3,100 (FUM cocrystal, pH 6.5). One would anticipate that such a high SA (3100) might not be sustained for very long if at all. In fact, this high SA led to the lowest  $\sigma_{\max}$  and  $AUC_{cc/drug}$  of all cocrystals and pH conditions. SA values between 13 and 40 led to enhancements in both  $\sigma_{\max}$  and  $AUC_{cc/drug}$  for all cocrystals, while SA values of 440 to 3,100 led to variable behavior. The SUC cocrystal achieved the highest  $\sigma_{\max}$  and  $AUC_{cc/drug}$  at SA of 822. In contrast, a lower SA (440 for ADP cocrystal) reached a high  $\sigma_{\max}$  but a much lower  $AUC_{cc/drug}$ . It appeared that the SUC cocrystal experienced the highest exposure levels with the slowest rate of conversion to drug among these cocrystals. This may be a consequence of cofomer effect on KTZ precipitation or cocrystal surface influence on nucleation.

## Conclusion

This work demonstrates that cocrystals of a weakly basic drug with acidic cofomers can greatly reduce the negative effects of decreasing drug solubility and dissolution with increasing pH. Solubility-pH dependence of cocrystals, pH<sub>max</sub>, and SA can be calculated from knowledge of cocrystal  $K_{sp}$ , component pKa(s), and drug intrinsic solubility. Cocrystal solubility increases over drug translated to huge dissolution advantage. SA provides a framework to interpret cocrystal dissolution-precipitation behavior,  $\sigma_{\max}$  and  $AUC_{diss}$  advantage over drug. In this limited number of cocrystals, SA values as high as 800 were associated with enhanced drug exposure during dissolution, whereas SA of 3,000 led to limited exposure, very rapid conversions, and no measurable supersaturation. SA is readily calculated from cocrystal and drug solubility equations and provides a useful metric to assess the risk of cocrystal conversions.

## Supplementary Material

Refer to Web version on PubMed Central for supplementary material.

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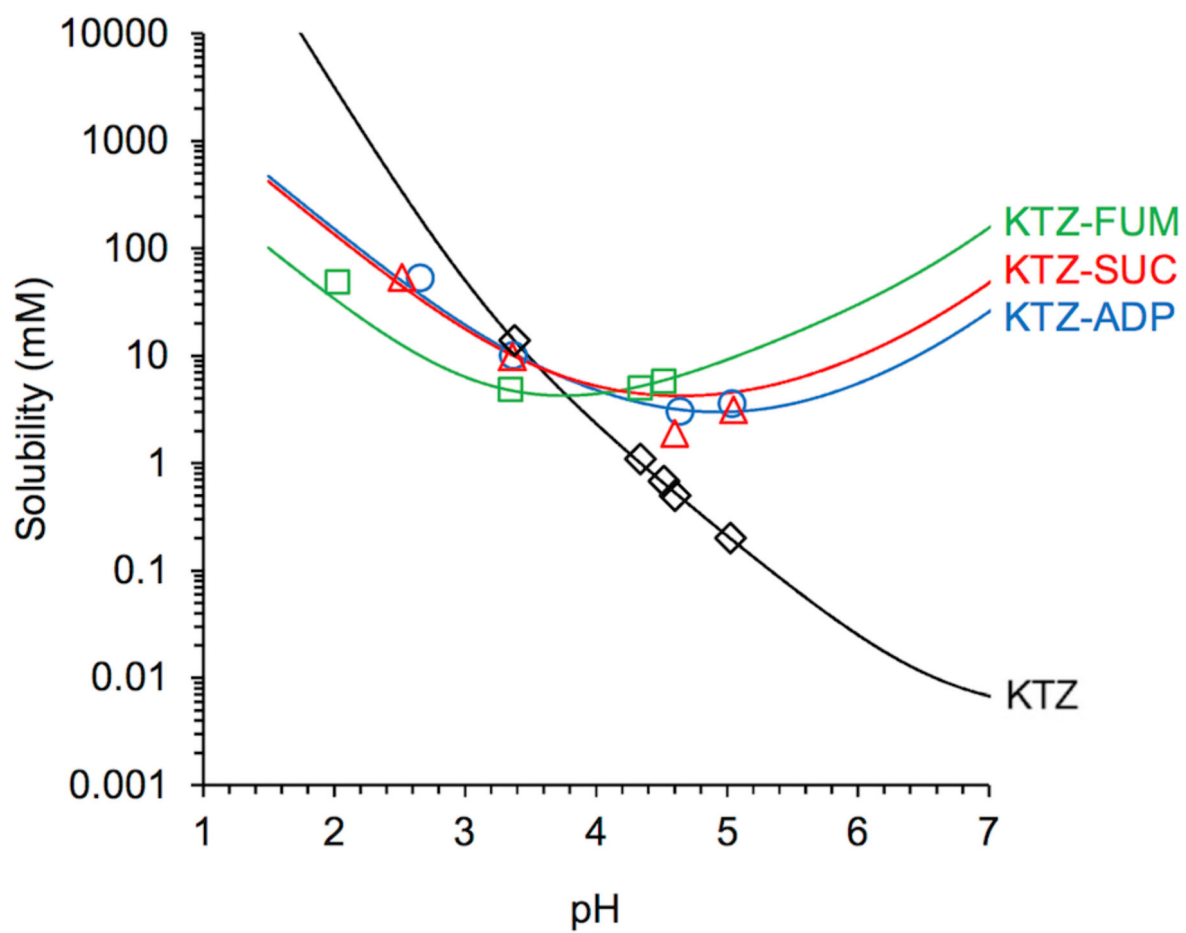
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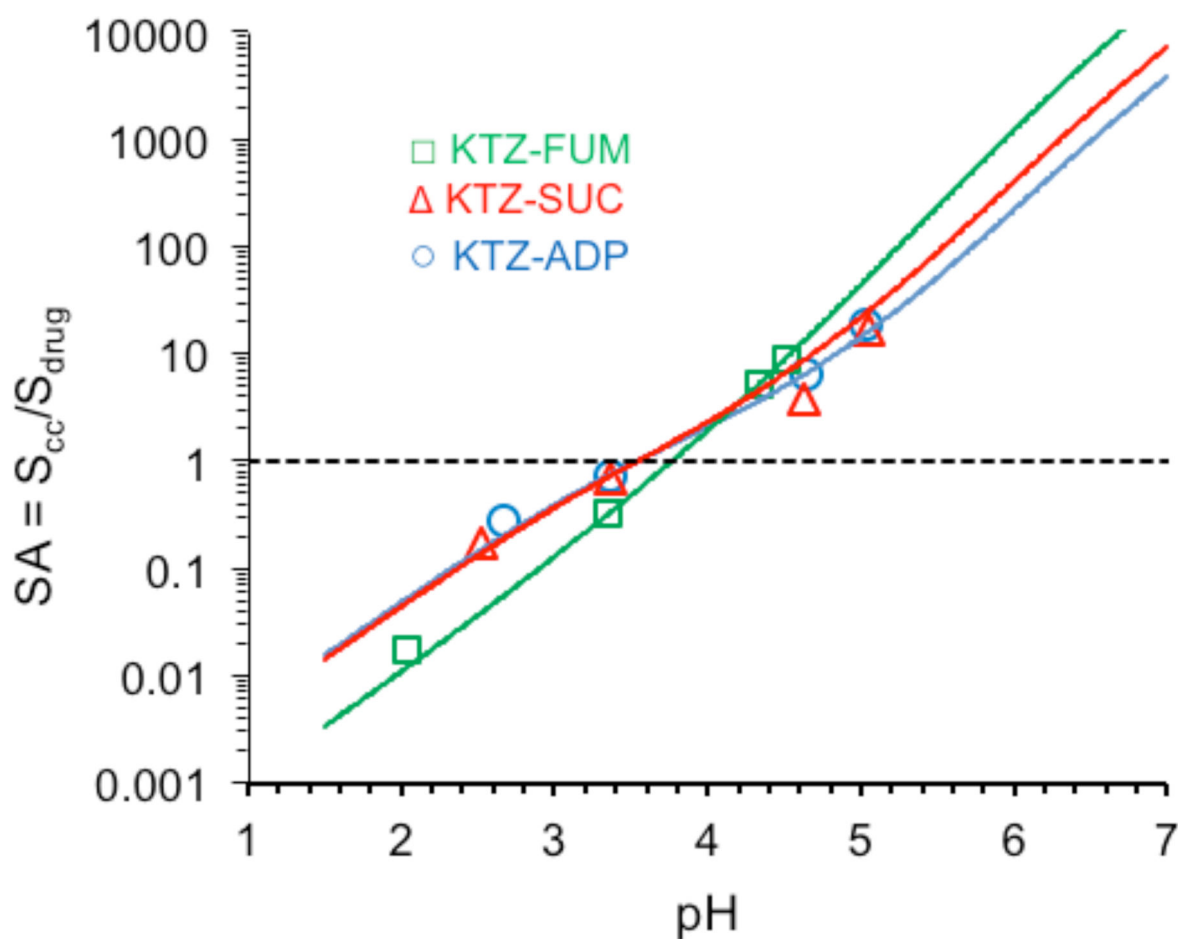
### Synopsis

Cocrystals of basic drugs with acidic coformers can mitigate the negative effects of high pH on drug solubility and dissolution. Ketoconazole cocrystals enhance the dissolution-pH dependence compared to drug. Cocrystal solubility advantage (SA) values are used to interpret drug exposure levels during dissolution and the potential for rapid conversions of cocrystal to the less soluble drug.



(a)

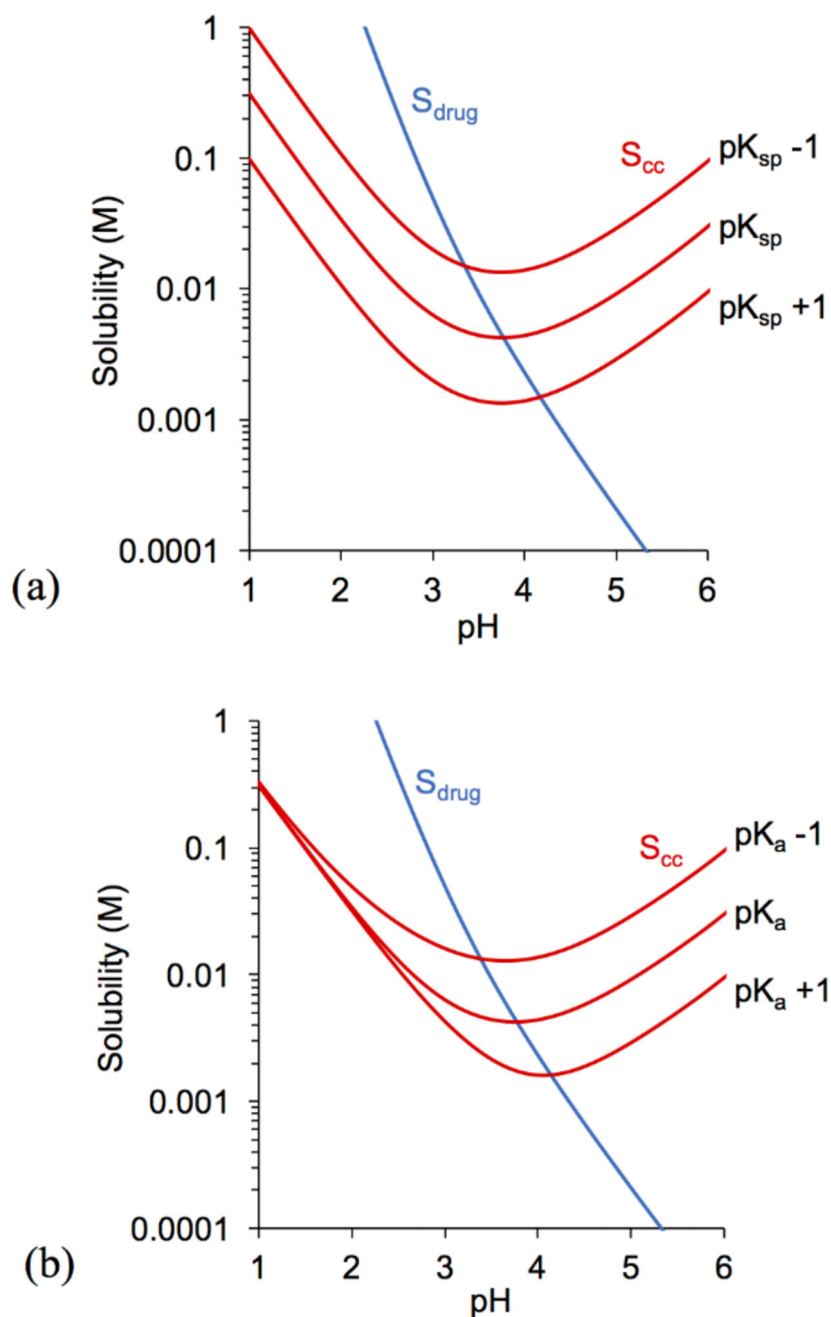




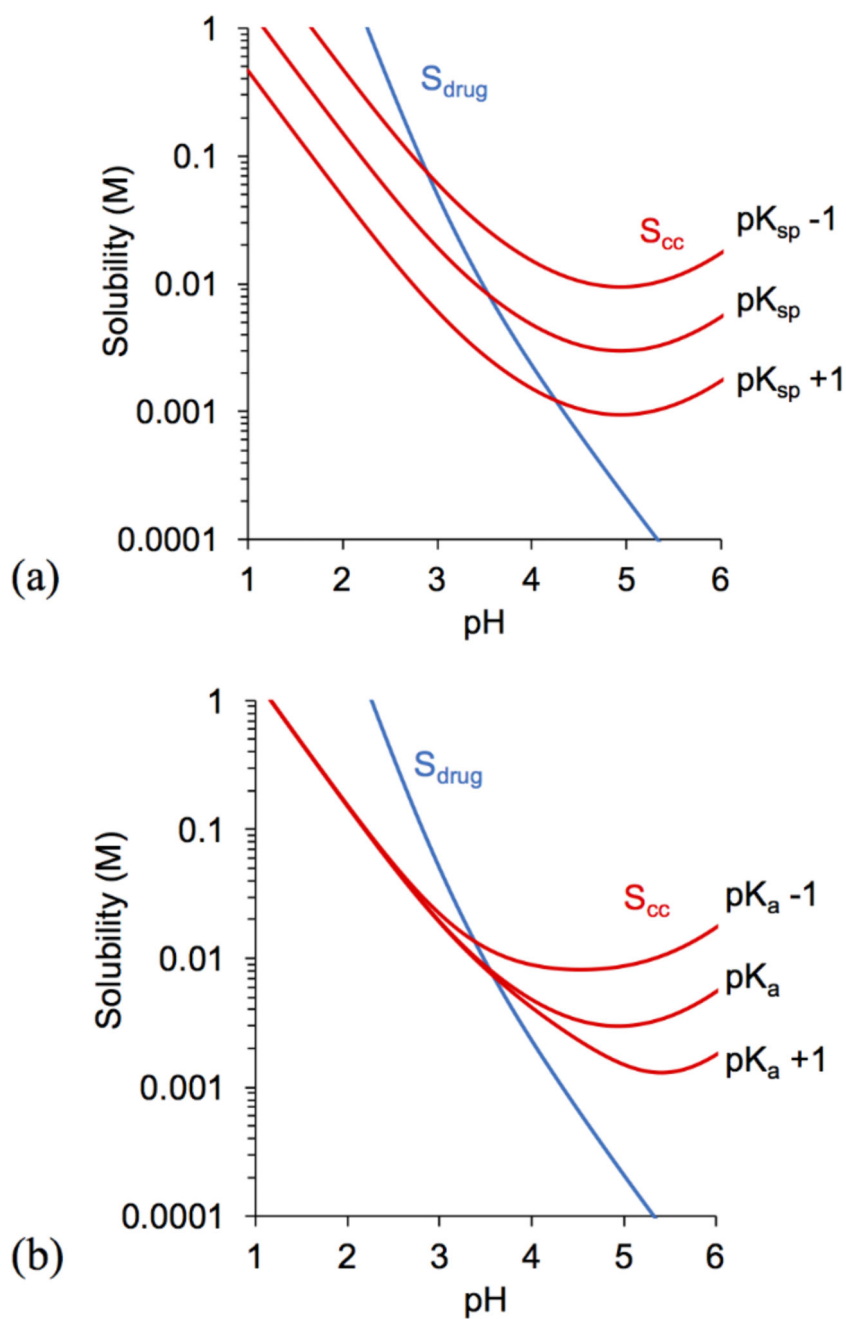
(b)

**Figure 1.**

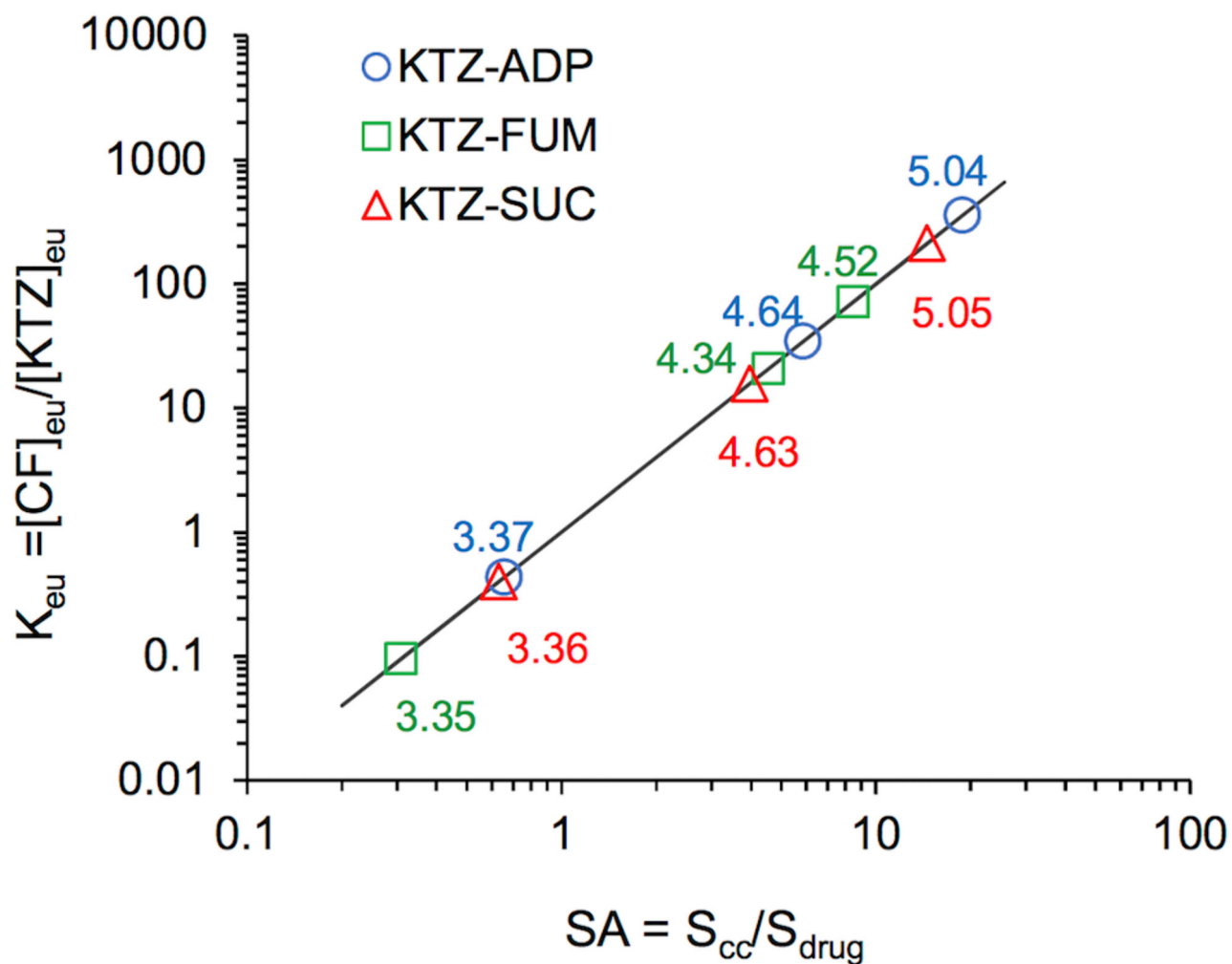
(a) Predicted (lines) and experimental (symbols) KTZ cocystal and drug solubilities as a function of pH. Cocystal solubility values were determined under equilibrium conditions from Equation 1. Solubility curves were generated from Equations 2 and 4 from cocystal  $K_{sp}$  (Table 2), drug  $S_{KTZ,0} = 4.7 \times 10^{-3}$  mM, and cocystal component  $pK_a$  values (Table 3). Several cocystal solubility values are above KTZ solubility and are useful as supersaturation indicators. pH values correspond to equilibrium pH. The standard errors for experimental solubility values are less than 4% and are within the experimental data symbols. (b) Cocystal solubility advantage over drug ( $SA = S_{cc}/S_{drug}$ ) as a function of pH. Solid lines represent predicted SA based on  $S_{drug}$  and  $S_{cc}$  values calculated from equations 2 and 4 and appropriate parameters. The dotted line represents where the cocystal solubility and drug solubility are equal and  $SA = 1$ . The standard errors for SA values are less than 7% and are within the experimental data points.



**Figure 2.** Influence of (a) cocrystal  $pK_{sp}$  and (b) coformer  $pK_a$  ( $pK_{a1,CF}$ ) on KTZ-FUM solubility and  $pH_{max}$ . Drug and cocrystal solubility curves were generated using Equations 2 and 4 with the initial parameter values of  $S_{KTZ,0} = 4.7 \times 10^{-6}$  M and KTZ-FUM  $pK_{sp}$ ,  $pK_{a,KTZ}$ , and  $pK_{a,CF}$  from Tables 2 and 3.  $pK_{sp}$  changes by 1 unit for every magnitude (10 fold) change of  $K_{sp}$ . Only the first  $pK_a$  of the coformer ( $pK_{a1,CF}$ ) was altered in plot (b) while  $pK_{a2,CF}$  remained unchanged.

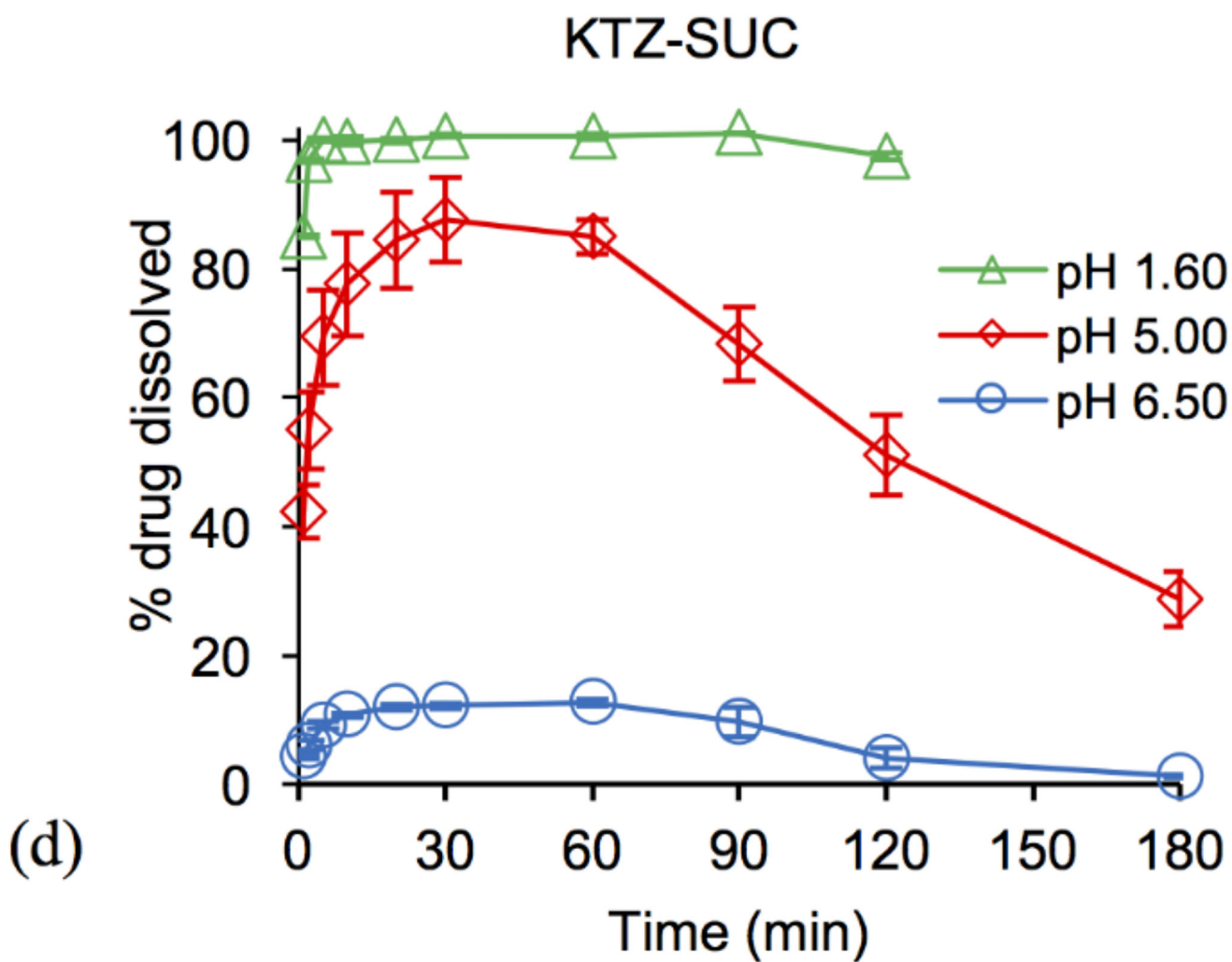


**Figure 3.** Influence of (a) cocrystal  $pK_{sp}$ , where,  $pK_{sp} = -\log(K_{sp})$ , and (b) coformer  $pK_a$  ( $pK_{a1,CF}$ ) on KTZ-ADP solubility and  $pH_{max}$ . Drug and cocrystal solubility curves were generated using Equations 2 and 4 with the initial parameter values of  $S_{KTZ,0} = 4.7 \times 10^{-6}$  M and KTZ-ADP  $pK_{sp}$ ,  $pK_{a,KTZ}$ , and  $pK_{a,CF}$  from Tables 2 and 3.  $pK_{sp}$  changes by 1 unit for every magnitude (10 fold) change of  $K_{sp}$ .

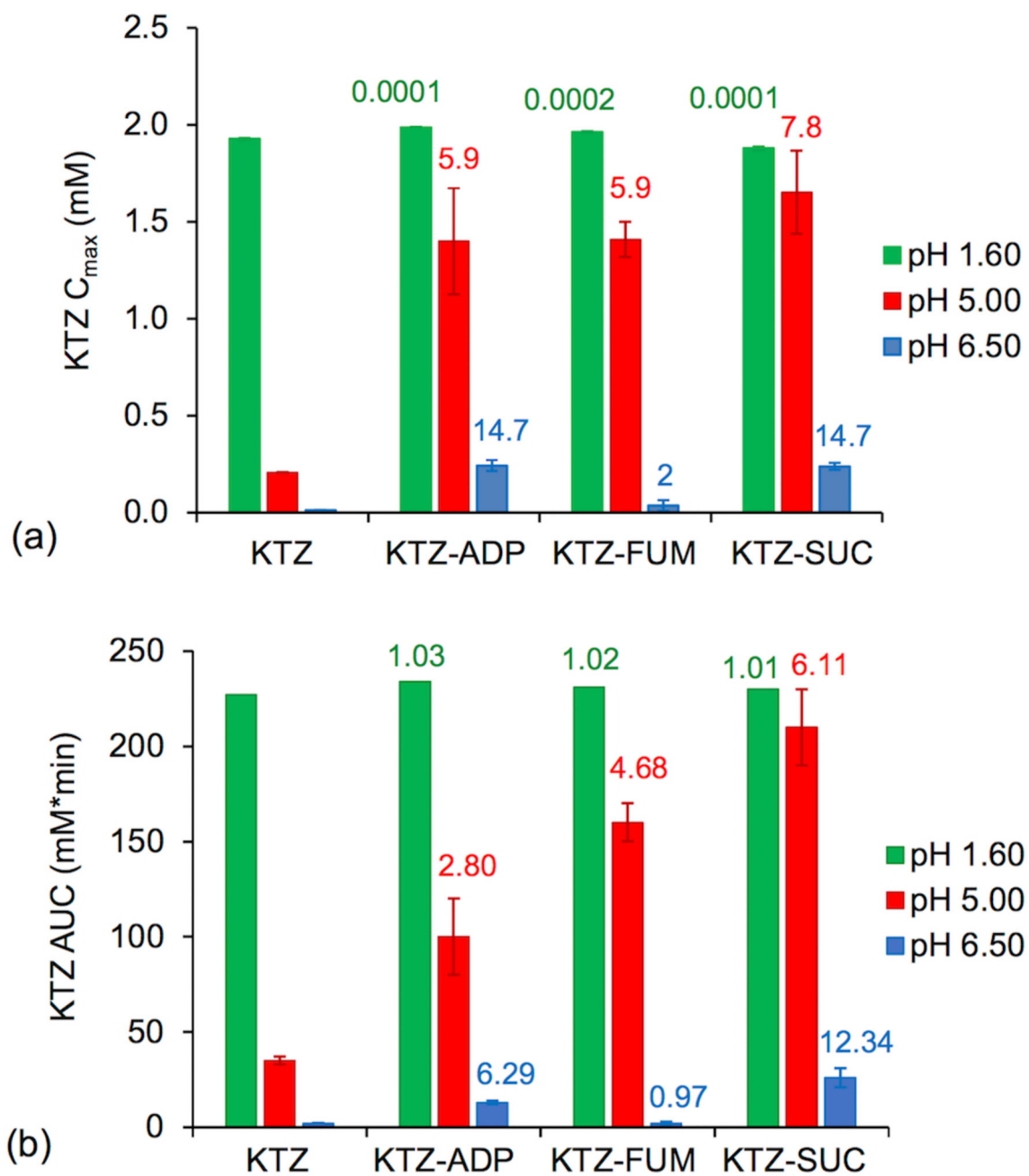


**Figure 4.** Relationship between  $K_{eu}$  and cocystal solubility advantage or supersaturation index ( $SA=S_{cc}/S_{drug}$ ) for KTZ cocrystals. The numbers by the symbols are equilibrium pH values. Line was generated from log form of Equation 6,  $\log K_{eu} = 2 \log(S_{cc}/S_{drug})$ .  $K_{eu} = 1$  corresponds to  $pH_{max}$ . Standard errors of  $K_{eu}$  values are less than 4% for all systems, except for KTZ-SUC at pH 4.63, which is 11%. Standard errors are within the experimental data points.



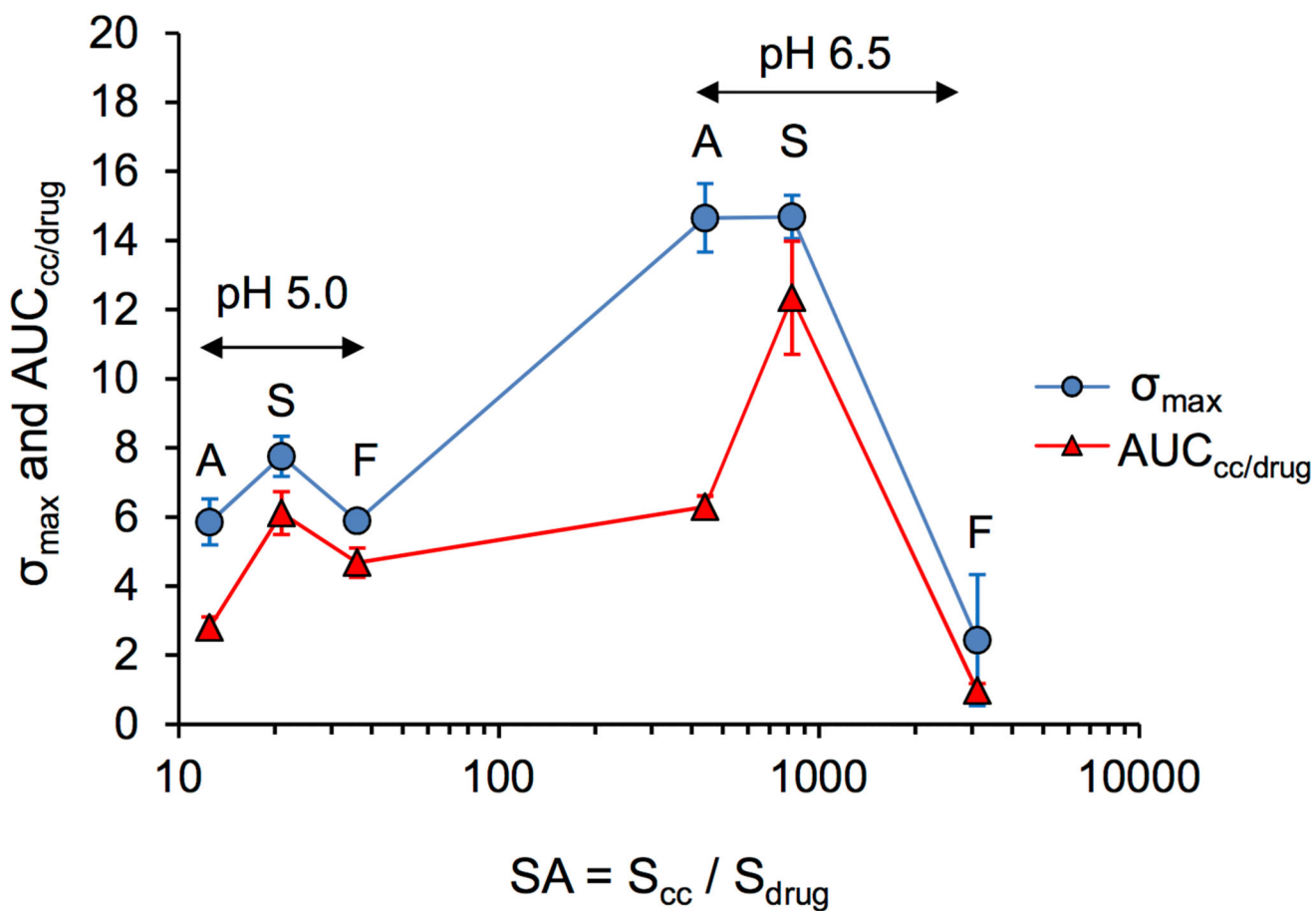


**Figure 5.** Percent KTZ dissolved during drug (a) and cocrystal (b–d) dissolution at initial pH values relevant to the pH of the fluid in the gastrointestinal tract. % drug dissolved was calculated from the ratio of measured KTZ in solution as a function of time to the theoretical concentration from the initial mass added,  $100 \times [\text{KTZ}] \text{ dissolved} / [\text{KTZ}] \text{ total cocrystal or pure drug added}$ . Error bars represent standard errors.



**Figure 6.**

(a)  $C_{max}$  of KTZ during dissolution and (b) AUC of KTZ from 0 – 180 min for dissolution in pH 5.0 and 6.5 media, and from 0 – 120 min for dissolution in pH 1.6 media. Numbers on top of the columns represent (a)  $\sigma_{max}$  and (b) AUC ratio of cocrystal to drug ( $AUC_{cc/drug}$ ). pH values in legend indicate initial media pH.



**Figure 7.** Cocystal  $\sigma_{\max}$  and  $AUC_{cc/drug}$  as a function of cocystal supersaturation index (SA). A, S, and F correspond to ADP, SUC, and FUM cocystals, respectively.



Cocrystal solubilities determined from KTZ and CF concentrations in equilibrium with cocrystal and drug phases, or with cocrystal at corresponding pH.

**Table 1**

Cocrystal KTZ-X	Initial pH	Equilibrium pH	Solid phase(s) at equilibrium	[KTZ] <sub>T</sub> <sup>a</sup> (mM)	[CF] <sub>T</sub> (mM)	S <sub>cc,1</sub> <sup>b</sup> (mM)
ADP	1.01±0.01	2.66±0.01	KTZ-ADP	56.5±0.7	49±1	53±1
	2.02±0.02	3.37±0.02		15.2±0.9	6.6±0.3	10.0±0.7
	5.00±0.01	4.64±0.01	KTZ + KTZ-ADP	0.51±0.02	17.6±0.2	3.0±0.1
	8.04±0.01	5.04±0.01		0.188±0.004	66.9±0.5	3.5±0.1
FUM	1.01±0.01	2.03±0.01	KTZ-FUM	49.09±0.04	47.0±0.6	48.0±0.6
	2.02±0.02	3.35±0.01		15.5±0.5	1.48±0.08	4.8±0.3
	5.00±0.01	4.34±0.01	KTZ + KTZ-FUM	1.09±0.06	22.6±0.8	5.0±0.3
	8.04±0.01	4.52±0.01		0.67±0.04	48±1	5.7±0.4
SUC	1.01±0.01	2.52±0.01	KTZ-SUC	53.1±0.4	53.5±0.5	53.3±0.6
	2.02±0.02	3.36±0.01		15.35±0.08	6.12±0.06	9.7±0.1
	5.00±0.01	4.63±0.01	KTZ + KTZ-SUC	0.50±0.02	8±2	2.0±0.5
	8.04±0.01	5.05±0.01		0.21±0.01	45±1	3.1±0.2

<sup>a</sup> : Drug concentration is the drug solubility in solutions saturated with respect to cocrystal and drug phases.

<sup>b</sup> : Determined from Equation 1.

**Table 2** $K_{sp}$  of KTZ cocrystals.

Cocrystal	$K_{sp}$ ( $M^2$ )	$pK_{sp}$ <sup>a</sup>
KTZ-ADP	$3.4(\pm 0.2) \times 10^{-8}$	7.5
KTZ-SUC	$2.7(\pm 0.1) \times 10^{-8}$	7.6
KTZ-FUM	$1.5(\pm 0.2) \times 10^{-9}$	8.8

<sup>a</sup>.  $pK_{sp} = -\log(K_{sp})$ .

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**Table 3**Cocrystal component pK<sub>a</sub> values.

Cocrystal Component	pK <sub>a1</sub> , pK <sub>a2</sub>
KTZ	3.17, 6.63 <i>a,b</i>
ADP	4.44, 5.44 <i>c</i>
SUC	4.00, 5.24 <i>d</i>
FUM	2.85, 4.10 <i>d</i>

*a*. KTZ is basic and the pK<sub>a</sub> values correspond to the pK<sub>a</sub> of its conjugate acids.

*b*. Reference<sup>39</sup>

*c*. Reference<sup>40</sup>

*d*. Reference<sup>41</sup>

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**Table 4**KTZ cocrystal  $\text{pH}_{\text{max}}$  and solubility at  $\text{pH}_{\text{max}}$ .

Cocrystal	$\text{pH}_{\text{max}}$	$S_{\text{cc,pHmax}}$ (mM)
KTZ-ADP	3.6	8.2
KTZ-SUC	3.6	7.8
KTZ-FUM	3.8	4.2

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