

Measurement of the ²³¹Pa/²³⁵U ratio for the age determination of uranium materials

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Abstract

The paper describes the age (production date) determination of uranium reference materials using the ²³¹Pa/²³⁵U ratio. Direct addition of ²³⁷Np in secular equilibrium with its ²³³Pa daughter was chosen instead of the regular milking of ²³⁷Np to avoid possible loss of Pa. Sample preparation consists of a fast, one-step procedure. The developed method using ICP-MS for the measurement of ²³¹Pa is more precise than alpha spectrometry and is applicable for freshly produced low-enriched uranium materials. The measured ages are in good agreement with the reported production dates, thus the ²³¹Pa/²³⁵U chronometer can be applied for validation of ²³⁰Th/²³⁴U in nuclear forensics and safeguards.

Keywords Uranium · Age determination · Protactinium measurement · Nuclear safeguards · Nuclear forensics

Introduction

Nuclear materials are strictly controlled by the nuclear safeguards regimes. If such material, however, gets out of the regulatory control and is confiscated afterwards, a detailed examination should be performed to identify the intended use, origin and last legal owner of the material [1, 2]. Nuclear forensic analysis uses several signatures, like U or Pu isotopic composition, fuel pellet dimensions, chemical form and impurities, isotope ratios of minor constituents such as S, Sr, Nd, and Pb, to provide hints on the production history of the material and to narrow down the possible facilities being in connection with the material [1–4]. One of the nuclear forensic signatures is the time elapsed since the last chemical or physical purification of the material, commonly called the age of the material, can be measured for radioactive, and thus also for nuclear materials [1, 5-7]. This unique opportunity is based on

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exploiting the presence and decay of radionuclides: when radioactive material is chemically or physically purified from the impurities, also the radioactive decay products are separated. After this separation, the radioactive progenies start to grow-in into the material. By measuring the daughter-to-parent ratio in the sample, the time elapsed since the last separation can be calculated according to the decay equations (Bateman-equations), when assuming that the parent-daughter separation was complete during the process. In contrast to most other nuclear forensic signatures, the production date of the material is a predictive signature, thus it does not require databases or comparison samples for interpretation (i.e. it is a self-explaining signature). This feature makes the age of the material one of the most prominent signatures for attribution.

The age can be calculated as follows:

$$t = \frac{1}{\lambda_{\text{parent}} - \lambda_{\text{daughter}}} \ln \left(1 - \frac{N_{\text{daughter}}}{N_{\text{parent}}} \cdot \frac{\lambda_{\text{daughter}} - \lambda_{\text{parent}}}{\lambda_{\text{parent}}} \right)$$
(1)

where $\lambda_{\text{daughter}}$ and λ_{parent} are the decay constants of daughter and parent nuclides, respectively, $N_{\text{daughter}}/N_{\text{parent}}$ is the amount ratio of the daughter and parent nuclides in the sample, and t is the elapsed time since the separation of the radionuclides. The daughter-to-parent ratio ($N_{\text{daughter}}/N_{\text{parent}}$) is often referred to as *chronometer*, while the elapsed time (t) is called the (model) age of the material. Usually $^{230}\text{Th}/^{234}\text{U}$ chronometer is used for age dating of



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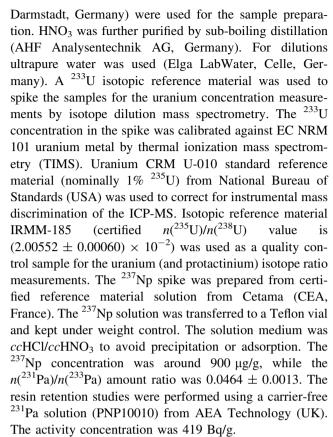
uranium materials. The reason for this is the high chemical dissimilarity between Th and U and the easier measurement of the ²³⁰Th in trace level. A major drawback for the Pa measurements is the lack of long-lived Pa isotopes (beside the analyte ²³¹Pa), which can be used as a spike. The often used short-lived 233 Pa spike ($T_{1/2} = 26.98$ days) is typically milked from ²³⁷Np and calibrated against a rock standard (e.g. Table Mountain Latite [8] or measured with gamma spectrometry at fixed geometry to determine the ²³³Pa concentration [9]. Milking of ²³³Pa from the parent ²³⁷Np is tedious and time consuming, and it cannot be performed before enough ²³³Pa is produced from the decay of ²³⁷Np, which can take weeks to reach the secular equilibrium. As Pa is prone to adsorption, loss of the ²³³Pa spike cannot be excluded. Another option for milking is to use gamma spectrometry before and after the separation to measure the recovery of ²³³Pa [10]. The ²³¹Pa analysis can be carried out by alpha spectrometry in a fixed geometry [10] or inductively coupled plasma mass spectrometry (ICP-MS) [8]. It has to be noted that as ²³¹Pa and ²³³Pa decay with a different mode (alpha and beta decay), thus they cannot be measured simultaneously in a quantitative way by radiometric methods. Hence, mass spectrometry is a viable alternative. With mass spectrometry, the measurement of the short-lived ²³³Pa is cumbersome, as measurable amount (i.e. relative high activity) is needed for the precise measurement.

The aim of the present study was to develop a simple, but precise and accurate method for the sample preparation and subsequently precise determination of the ²³¹Pa/²³⁵U ratio in uranium matrices. In order to minimise the possible loss of Pa during milking and evade it e.g. at the end of the measurement by gamma spectrometry, the ²³⁷Np solution in secular equilibrium with its daughter ²³³Pa was added directly to the sample solution prior to the chemical separation. As more standards are available for ²³⁷Np, its measurement is much straightforward than preparing a ²³³Pa spike solution. The direct spiking does not require the regular milking of ²³³Pa after the ingrowth from ²³⁷Np, so the Pa spike is readily and continuously available. The Pa/ Np fractionation was checked with gamma spectrometry. The developed method was applied for four U certified reference materials (CRMs) either with certified (model) age determined from the ²³⁰Th/²³⁴U ratio or with known production history.

Experimental

Reagents and materials

All labware was thoroughly cleaned before use. Suprapur grade hydrochloric, hydrofluoric and nitric acids (Merck,



TK-400 (50–100 μm particle size) extraction chromatographic resin was supplied by Triskem International (Bruz, France). For column preparation 1.8 ml resin was used in a polyethylene Bio-Rad holder (diameter: 6 mm), washed and conditioned with 8 ml *cc*HCl before use. Silica gel (Merck KGaA, 10-40 μm particle size, 0.5 ml bed volume, column diameter: 4 mm) was filled in as slurry in a polyethylene Bio-Rad column holder. The column was washed and conditioned with 3 ml of 4% HNO₃. Porous Teflon frits (Reichelt Chemietechnik Heidelberg, Germany) were placed gently on the top of the resins to avoid mixing.

Instrumentation

The Pa, Np and U isotopic analyses were performed using a double-focusing magnetic sector inductively coupled plasma mass spectrometer (ICP-MS) equipped with a single electron multiplier (Element2, Thermo Electron Corp., Bremen, Germany). All measurements were done in low resolution mode (R = 300) using a low-flow micro-concentric nebulizer operated in a self-aspirating mode (flow rate was approximately 50 μ L/min) in combination with a quartz Stable Introduction System. Concentrations of isotopes of interest were determined as a function of 231 Pa/ 233 Pa and 233 U/ 235 U ratios according to the isotope dilution method (ID-MS). The measured amount contents



of ²³¹Pa and ²³⁵U were used to calculate the model ages according to Eq. (1). The measured isotope ratios obtained by ICP-MS were corrected for instrumental mass bias using linear correction [11]. The ²³⁷Np spike concentration was determined by ICP-MS using external calibration and Bi as an internal standard. The U concentrations and isotopic compositions were also measured by thermal ionization mass spectrometry (TIMS) using a Triton instrument (Thermo Scientific, Bremen, Germany) for U isotopics to confirm the ICP-MS results, but they were not used for the evaluation.

Optimization of the Pa and U separation was monitored by high resolution gamma spectrometry (HRGS) using a well-type HPGe detector (GCW 2022 model, Canberra Industries Inc., USA) with approximately 20% relative efficiency and a resolution of < 1.7 keV at 185.6 keV. The gamma counting system consisted of a Canberra model 2022 amplifier and a Canberra model 8075 analog-to-digital converter. The measured spectra were evaluated using Genie 2000 v2.1 software. The measurement times varied between 600 and 5200 s. All gamma spectrometric measurements were performed at fixed geometries (i.e. relative measurements to the original starting material before the separation). The 49.55 keV gamma peak of ²³⁸U (emission probability of 0.064%) and 27.4 keV gamma peak of ²³¹Pa (emission probability of 11.1%) were used. Background was measured every day.

In order to measure the ²³⁷Np content and Pa/Np ratio, a sample containing 10 ml of 1 mg/ml ²³⁷Np stock solution was measured by an extended range HPGe detector with 50% relative efficiency and a resolution of < 1.9 keV at 1.3 MeV using a LabSOCSTM (Laboratory Sourceless Calibration Software) mathematical efficiency calibration software. Spectra were collected for 60,000 s with a DSA-1000 Digital Spectrum Analyzer and evaluated using Genie 2000 v.3.2.1 software. Efficiency calibration was calculated with LabSOCSTM. ²³⁷Np activity was evaluated from the gamma lines at 143.3 and 151.4 keV; for ²³³Pa the lines at 300.3, 312.2, 340.8, 398.6 and 415.8 keV were used.

Investigated U samples

For the optimization of the Pa/U separation U_3O_8 with natural isotopic composition was used [12]. This sample was available in higher quantity and purity. The analysed U reference materials were CRM 125-A (approx. 4% enriched UO_2 pellet from New Brunswick Laboratory, USA), IRMM-1000b (approx. 3.6% enriched uranium nitrate from EC Joint Research Centre, Geel, Belgium), U100 (approx. 10% enriched U_3O_8 from New Brunswick Laboratory, USA) and U630 (approx. 63% enriched U_3O_8 from New Brunswick Laboratory, USA). The materials have either a certified production date through the $^{230}\text{Th}/^{234}\text{U}$ model age

(CRM 125-A, IRMM-1000b, U630) or known (archive) production date (U100). 60-80 mg of each of the U materials was dissolved in 8 M HNO₃/0.02 M HF on a hot plate at 80 °C for 24 h resulting about 20 mg U/ml solution.

Optimization of Pa separation from U matrix

Two methods were considered for Pa separation: TK-400 extraction chromatography resin [13] and silica gel [8, 10]. Other options, like ion exchange chromatography or extraction chromatography with other resins were excluded, either because of the low Pa recovery or ineffective separation from Np and U [14]. The two methods were tested using natural U₃O₈ and ²³¹Pa tracer and the measurements were performed by gamma spectrometry. The fractions from the successive elution were collected in 1-ml portions to calculate the U separation factor (defined as the quotient of the Pa/U ratio in the initial material and after the chemical separation) and Pa recovery. HF was removed by adding 20 µl of saturated H₃BO₃ and a few drops of HClO₄. Before loading the solutions in the columns, they were converted to ccHCl (TK-400) or 4% HNO₃ (silica gel). The final volume of the test sample for loading was 5 ml (TK-400) or 1 ml (silica gel), with the U amount of 1.5 mg for both cases. For TK-400 test the wash was 6×1 ml of ccHCl, and the Pa strip (elution) was completed using 6×1 ml of 1 M HCl. For silica gel, as the capacity of the resin is much higher due to the small particle size, after wash with 3×1 ml of 4% HNO₃, Pa was eluted with 3 \times 1 ml of 4% HNO₃/0.02 M HF. The elution profiles of the two resins are shown in Fig. 1.

For TK-400 multiple wash steps were necessary to reduce the U amount in the sample. Collecting the first two Pa strips, a U/Pa separation factor of 1300 could be achieved with a Pa recovery of 95%. When using the silica gel, much higher separation of U could be achieved (separation factor was 1.0×10^6) with a recovery of 96% using only 1 ml strip solution. As has been shown by other studies, Np behaves similarly to U in the separation scheme [8, 10].

Due to the much higher separation factor, the one-step silica gel column was chosen for the following separations. A rapid separation is important for the short-lived ²³³Pa. Another advantage is that use of *cc*HCl can be omitted, which can cause corrosion in the glove-box. Possible clogging of the sample introduction system during the ICP-MS measurement due to the SiO₂ particles from the silica gel resin (which was the major concern) was avoided by adding 0.4 ml of 4% HNO₃/0.02 M HF to the eluted Pa fraction.



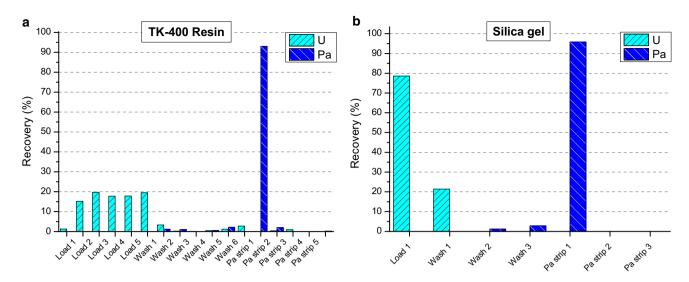


Fig. 1 Elution profile of U and Pa using different resins

²³¹Pa/²³⁵U ratio measurement of the U samples

Aliquots of the dissolved U CRM samples were transferred gravimetrically to Teflon containers. About 20 mg U was used for each measurement. 300 µl of ²³⁷Np spike was added gravimetrically to the samples corresponding to about 270 µg ²³⁷Np and 10 pg ²³³Pa. 25 µl of saturated H₃BO₃ and 30 μl of HClO₄ were added to the samples to remove the HF. The samples were evaporated to almost complete dryness. 200 µl ccHNO3 was added to the samples together with 25 µl H₃BO₃ and 30 µl of HClO₄. The samples were evaporated again. Overall, this step was repeated three times. Then the samples were taken up to 1 ml of 4% HNO₃. The samples were loaded on the preconditioned silica gel column. After loading the samples, the columns were washed with 4×1 ml 4% HNO₃, and Pa was eluted with 2×0.8 ml 4% HNO₃/0.02 M HF in a polyethylene vial. The ICP-MS measurement was performed soon after the final wash step and Pa elution in order to minimize the ²³³U ingrowth from the ²³³Pa decay. Times of loading, elution and measurement were recorded (see Supplementary Information). Due to the short half-life of ²³³Pa (decay of ²³³Pa is about 2.5% in 24 h) the time span between the separation and measurement has to be recorded and taken into account. The time span was defined as the difference of the sample loading and the ICP-MS measurement. As this span is difficult to measure exactly, a 0.5 h uncertainty was assigned to the length of separation. All samples were measured in duplicate referring to #1 and #2.

Data evaluation

For the age calculations nuclear data from the Decay Data Evaluation Project were used [15]. The 231 Pa and 235 U half-lives are $32,670\pm260$ years and $704\pm1\times10^6$ years (k=1), respectively. The overall uncertainties were calculated according to ISO/BIPM guide and taking into account the uncertainty of the weight measurements, spike concentrations, measured isotope ratios, nuclear data and elapsed time between the separation and measurement [16]. The given uncertainties are expanded uncertainties with a coverage factor of k=2 if not indicated otherwise. The Pa chemical recovery and U separation factor calculations were carried out by Excel[®], while for the age calculations commercially available software, GUM Workbench was used [17]. The schematic of the age measurement is shown in Fig. 2.

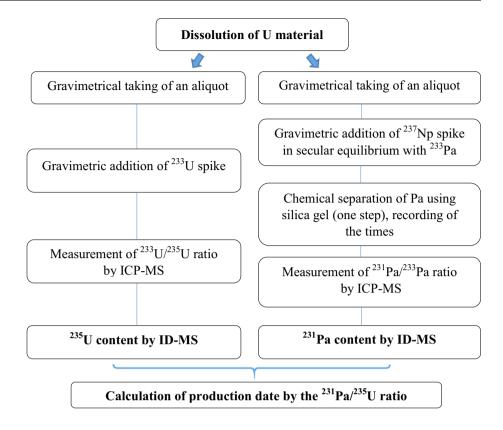
Results and discussion

²³⁷Np spike measurement

The 237 Np spike, which is in secular equilibrium with 233 Pa, was measured by HRGS and by ICP-MS for the 237 Np concentration. The HRGS and ICP-MS resulted in $903 \pm 45 \, \mu g/g \, (k=1)$ and $890 \pm 9 \, \mu g/g \, (k=1)$, respectively. The determined values based on different principles (activity vs. mass) resulted in comparable results (Fig. 3). A combined value was obtained from the different results by taking the mean weighted by the inverse of the variances [15]. The combined value of $896 \pm 10 \, \mu g/g \, (k=1)$ was used for the chronometric studies.



Fig. 2 A schematic of the age determination from the ²³¹Pa/²³⁵U ratio



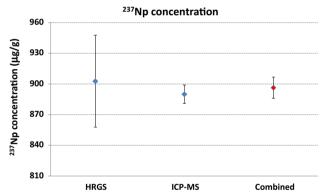


Fig. 3 Measurement results of the ²³⁷Np spike concentration

It has to be noted that 233 Pa amount can also be measured with gamma spectrometry, not only the 237 Np amount in the sample. However, in order to compare the 237 Np values obtained by HRGS and ICP-MS result the 233 Pa result was not used. With gamma spectrometry the possible adsorption of Pa on the inner surface of the vial was checked: the Pa/Np ratio was 1.00 ± 0.03 with the standing vial, while turning it upside down the ratio was 0.96 ± 0.06 . If Pa would adsorb on the surface of the vial, the Pa/Np ratio would have been much lower in the latter case as the Pa efficiency is lower due to the higher distance from the detector. It was concluded that Pa was in the liquid phase together with Np, and no fractionation had

occurred between the radionuclides, i.e. no adsorption had taken place on the vial surfaces.

²³¹Pa/²³⁵U model production date results

A typical ICP-MS spectrum is shown in Fig. 4. Even though there was only a single separation, U and Np were well separated from the Pa fraction. The ²³¹Pa/²³⁵U mass ratios together with the ²³¹Pa/²³⁵U model ages and

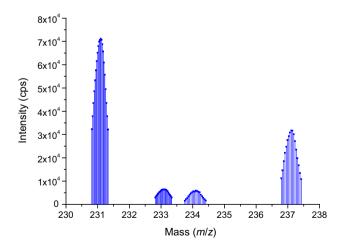


Fig. 4 Typical ICP-MS spectrum (U100 #1). The shown mass regions are the selected masses for measurement (m/z of 231 Pa, 233 Pa, 234 U and 237 Np). Major U isotopes were not measured due to the possible high signal



Table 1	Measured	231 Pa/ 235 U	mass	ratios	and	production of	lates
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Sample	²³¹ Pa/ ²³⁵ U mass ratio	Standard uncertainty	²³¹ Pa/ ²³⁵ U model age (year)	Expanded uncertainty (year, $k = 2$)	Measured ²³¹ Pa/ ²³⁵ U model production date
CRM 125-A #1	2.278×10^{-8}	4.2×10^{-10}	23.54	0.88	26 December 1994
CRM 125-A #2	2.269×10^{-8}	3.2×10^{-10}	23.45	0.67	27 January 1995
IRMM1000 #1	5.926×10^{-9}	1.2×10^{-10}	6.12	0.24	27 May 2012
IRMM1000 #1	6.006×10^{-9}	1.0×10^{-10}	6.21	0.21	24 April 2012
U100 #1	5.619×10^{-8}	7.5×10^{-10}	58.1	1.6	03 June 1960
U100 #2	5.813×10^{-8}	9.6×10^{-10}	60.1	2.0	04 June 1958
U630 #1	2.815×10^{-8}	4.0×10^{-10}	29.09	0.83	07 June 1989
U630 #2	2.805×10^{-8}	3.8×10^{-10}	28.99	0.79	14 July 1989

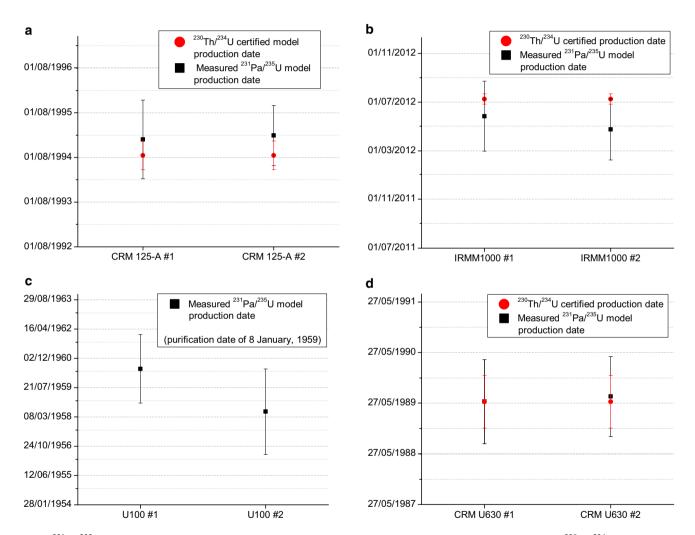


Fig. 5 231 Pa/ 235 U model production date of the measured U samples. In **a**, **b**, **d** the certified production dates by the 230 Th/ 234 U ratio are also given

production dates are summarized in Table 1. The measured 231 Pa and 235 U concentrations used for the model age calculation are collected in the Supplementary Information. The 235 U values measured by isotope dilution TIMS were

used to check the ICP-MS results, but they were not used for the model age calculation.

The replicate results agree well with each other. The age values have a relative expanded uncertainty of 2.7–3.9%, which is determined mainly by the low abundant ²³¹Pa



measurement: about 90–95% of the total uncertainty contribution derives from the ²³¹Pa analysis. Out of the ²³¹Pa measurement uncertainty the major components are ²³¹Pa/²³³Pa ratio measurements in the blend by ICP-MS and ²³⁷Np (²³³Pa) spike concentration. Other parameters, like weight measurement, nuclear data, length of separations or other ratio measurements, correspond to less than 10% of the to the total uncertainty.

The measured values agree well with the reported values [8]. For three materials, CRM 125-A, IRMM-1000 and U630, the measured ²³¹Pa/²³⁵U model ages are shown together with the certified production dates (Fig. 5). As the obtained ²³¹Pa/²³⁵U ages agree with the ages obtained from the ²³⁰Th/²³⁴U ratio, it indicates that at the time of production of these materials Th and Pa had been quantitatively removed from uranium. For IRMM-1000 both obtained values are slightly lower than the certified age. Although this is not significant, it was also observed during the REIMEP-22 inter-laboratory comparison [18]. For U100 the measured ²³¹Pa/²³⁵U production dates are in agreement with the purification date of 8 January, 1959 [8].

Conclusions

An improved method was developed for the chemical separation of Pa and determination of the production date of uranium materials based on the 231Pa/235U ratio measurement. The ²³³Pa spike necessary for the quantification of the ²³¹Pa concentration was obtained by adding ²³⁷Np solution directly to the sample, where the ²³³Pa was in secular equilibrium with its parent nuclide. Therefore, there is no need to separate beforehand ²³³Pa from ²³⁷Np, and the spike is continuously available without the need of milking. Omitting the milking step the possibility of Pa loss through adsorption is reduced significantly. The possible fractionation between Np and Pa as well as the potential adsorption of the spike was checked by gamma spectrometry. The proposed one-step separation and the measurement method are faster and lower uncertainty can be achieved than with alpha spectrometry and it is applicable even for young lowenriched uranium samples. The method can be applied for uranium found out of regulatory control (i.e. in nuclear security) and for safeguards samples to complement the ²³⁰Th/²³⁴U model age, i.e. to check if concurrent ages are obtained.

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