



## Review Article

# Effectiveness of current adhesive systems when bonding to CAD/CAM indirect resin materials: A review of 32 publications<sup>☆</sup>



Atsushi Mine <sup>a,\*</sup>, Tomoshige Kabetani <sup>a</sup>, Asuka Kawaguchi-Uemura <sup>a</sup>, Mami Higashi <sup>a</sup>, Yuko Tajiri <sup>a</sup>, Ryosuke Hagino <sup>a</sup>, Dai Imai <sup>a</sup>, Masahiro Yumitate <sup>a</sup>, Shintaro Ban <sup>a</sup>, Mariko Matsumoto <sup>b</sup>, Hirofumi Yatani <sup>a</sup>

<sup>a</sup> Department of Fixed Prosthodontics, Osaka University Graduate School of Dentistry, Osaka 565-0871, Japan

<sup>b</sup> Department of Restorative Dentistry, Hokkaido University Graduate School of Dental Medicine, Hokkaido 060-8586, Japan

## ARTICLE INFO

### Article history:

Received 20 April 2018

Received in revised form 3 September 2018

Accepted 25 October 2018

### Keywords:

Adhesive dentistry

Esthetic materials

Dental bonding

Bonding effectiveness

Computer-aided design

Computer-aided manufacturing

## SUMMARY

The purpose of this review was to assess the available literature regarding bonding between current adhesive systems and computer-aided design/computer-aided manufacturing (CAD/CAM) indirect resin materials, to provide clinicians with a comparative overview of the relevant bonding procedures. An electronic search was performed through PubMed based on the keywords CAD/CAM and dental bonding. Additional relevant literature was obtained from the citations in the articles. A total of 313 papers were identified, of which 281 were excluded as being unsuitable, and an additional 3 papers were identified, giving a total of 32 articles that are included in this review. Based on this survey, it is recommended that microretentive surfaces should be generated by either blasting or hydrofluoric acid etching. This initial process should be followed by silanization to ensure chemical adhesion prior to bonding to CAD/CAM indirect resin composite materials (including Lava Ultimet, KATANA AVENCIA block, Gradia Block, Cerasmart, Paradigm, and Block HC) and CAD/CAM polymer-infiltrated ceramics (such as Vita Enamic). The use of materials containing methyl methacrylate (MMA) also appears to improve the bonding of CAD/CAM poly(methyl methacrylate) (PMMA) resin materials (including XHIP-CAD/CAM, artBloc Temp, and Telio).

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## 1. Introduction

Since the 1980s, computer-aided designing/computer-aided manufacturing (CAD/CAM) technology has been employed to lower production costs, ensure uniform quality of materials, and develop standardized manufacturing processes via the implementation of automation. In recent years, CAD/CAM processes have also been applied to restorative dentistry, resulting in significant advances [1]. These improvements have allowed CAD/CAM technology to be applied to various manufacturing requirements in dentistry, including the fabrication of indirect dental restorations. For this reason, there is presently much interest in the research and development of substances that can be employed in conjunction with the application of CAD/CAM to dentistry.

Both ceramics and indirect resins are used in association with CAD/CAM-based restorations for the purpose of tooth coloring [2,3]. Resins are highly advantageous because they are readily machinable, although glass-ceramics/ceramics have better esthetic appearance and mechanical properties. A number of CAD/CAM indirect resin materials are commercially available at present, and are typically classified as either composite- or PMMA-based. A new class of CAD/CAM materials based on polymer-infiltrated ceramic-network materials has also been introduced. These substances, often referred to as hybrid ceramics, offer the advantages of both ceramics and composites and thus exhibit superior mechanical properties [4].

So-called "composite" resin premolar crowns fabricated using CAD/CAM technology were approved by the Japanese social insurance system in 2014, along with polymer-infiltrated ceramics. As a result, these crowns are now being introduced in ever-increasing numbers in Japan. The majority of polymeric CAD/CAM blocks have a single coloration and so, to improve the esthetics of these materials, different colors of veneering composite are added to a framework. Thus, the framework is fabricated by CAD/CAM milling,

<sup>☆</sup> Scientific field: Esthetic dentistry, Adhesive dentistry

\* Corresponding author.

E-mail address: [mine@dent.osaka-u.ac.jp](mailto:mine@dent.osaka-u.ac.jp) (A. Mine).

**Table 1**  
General summary of the papers included in the review.

No.	Authors	Year	Journal	Number of citations	Bonding test	Aging	Additional tests	Block	Compo/PMMA/Hybrid	Additional information	Notes (test conditions, tested groups, goals, etc.)
#1	Kawaguchi-Uemura et al.	Epub ahead of print	J Prosthodont Res	N/A	μTBS	Water storage (6 months)	SEM surface observation, 3D laser analysis, surface roughness, contact angle	KATANA AVENCIA block	Compo	Table 2	Saliva contamination
#2	El-Damanhoury et al.	2018	J Prosthodont Res	0	SBS	Thermocycling (5000)	Surface roughness/topography, elemental analysis	Vita ENAMIC	Hybrid	Table 3	Effect of pretreatment using a self-etching primer in comparison to pretreatment with hydrofluoric acid and silane
#3	Shinohara et al.	2017	Odontology	0	SBS	Thermocycling (10,000)	FTIR analysis	Gradia Block	Compo	Table 2	Effects of an experimental adhesive agent and two adhesive agents containing silane on the bond strength between a CAD/CAM resin composite and a light-curing resin composite veneering material
#4	Ishii et al.	2017	Dent Mater J	0	μTBS	Cyclic loading in water (157 N × 300,000)	Weibull modulus	Lava Ultimate, VITA ENAMIC	Compo/Hybrid	*1	With and without immediate dentin sealing (IDS). Standardized mesial-distal-occlusalbuccal (MODB) cavities
#5	Lise et al.	2017	Oper Dent	1	μTBS	Water storage (6 months)	SEM surface observation	Vita Enamic, Cerasmart	Compo/Hybrid	Tables 2, 3	Effect of different surface treatments
#6	Flury et al.	2016	Dent Mater J	1	SBS	Water storage (6 months)	–	Lava Ultimate, VITA ENAMIC	Compo/Hybrid	*2	Cemented to mid-coronal dentin of 300 extracted human molars with RelyX Ultimate, PANAVIA F2.0, Variolink II, elis cem, or Ketac Cem Plus
#7	Peumans et al.	2016	J Adhes Dent	5	μTBS	–	Effect of different surface treatments	Lava Ultimate, VITA ENAMIC	Compo/Hybrid	Tables 2, 3	The influence of different surface treatments of six novel CAD/CAM materials on the bonding effectiveness of two luting composites
#8	Roperto et al.	2016	Dent Res J (Isfahan)	N/A	μTBS	–	–	Paradigm	Compo	*3	30 crowns of sound freshly extracted human molars, Group 1: conventional resin cement + total-etch adhesive system, Group 2: conventional resin cement + self-etch adhesive system, and Group 3: self-adhesive resin cement with no adhesive
#9	Kawaguchi et al.	2016	Dent Mater J	1	μTBS	Water storage (6 months)	SEM surface observation	KATANA AVENCIA block	Compo	Table 2	Effects of ultrasonic and acid cleaning
#10	Higashi et al.	2016	Dent Mater J	1	μTBS	Water storage (6 months)	SEM surface observation	KATANA AVENCIA block	Compo	Table 2	Effects of blasting and silanization.
#11	Duzyol et al.	2016	J Prosthodont	4	μTBS	–	SEM surface observation	Lava Ultimate	Compo	Table 2	Evaluate blocks repaired with composite resin using three surface treatment techniques

Table 1 (Continued)

No.	Authors	Year	Journal	Number of citations	Bonding test	Aging	Additional tests	Block	Compo/PMMA/Hybrid	Additional information	Notes (test conditions, tested groups, goals, etc.)
#12	Gilbert et al.	2016	Clin Oral Investig	2	SBS,TBS	Thermocycling (5000)	The work of adhesion, surface free energy	XHIPC-CAD/CAM	PMMA	Table 4	Three resin composite cements combined with different bonding agents
#13	Campos et al.	2016	Oper Dent.	4	$\mu$ TBS	Thermocycling (6000) + water storage (2 month)	SEM/3D surface analysis, contact angle	Vita Enamic	Hybrid	Table 3	Effects of different surface treatments
#14	Elsaka SE	2016	Odontology	5	SBS (bracket)	Thermocycling (1000)	SEM surface observation, Weibull modulus	Vita Enamic	Hybrid	Table 3	Effect of four different surface treatments methods
#15	Arao et al.	2015	J Appl Oral Sci	1	SBS	Thermocycling (10,000)	SEM surface observation, surface roughness	Cerasmart, Block HC	Compo	Table 2	Effects of air abrasion with alumina or glass beads
#16	Kassotakis et al.	2015	J Adhes Dent	1	$\mu$ TBS	Thermocycling (3000)	SEM surface observation	Lava Ultimate	Compo	Table 2	Effects of different surface treatments
#17	Stawarczyk et al.	2015	Materials (Basel)	0	TBS (crown)	Thermocycling (5000)	–	XHIPC-CAD/CAM	PMMA	Table 4	120 human caries-free molars were prepared, and polymeric crowns were milled and pretreated
#18	Frankenberger et al.	2015	Int J Comput Dent	23	$\mu$ TBS	Thermocycling (10,000)	SEM/CLSM surface observation	Lava Ultimate, VITA ENAMIC	Compo/Hybrid	Tables 2, 3	Evaluate the adhesive bonding performance after different pretreatment protocols and using different luting materials
#19	Elsaka	2015	Dent Mater J	4	$\mu$ TBS	–	SEM surface observation	Vita Enamic	Hybrid	Table 3	Evaluated the repair bond strength of a nanohybrid resin composite to a novel CAD/CAM hybrid ceramic based on four intraoral ceramic repair systems
#20	Stawarczyk et al.	2015	Clin Oral Investig	17	$\mu$ TBS	Thermocycling (10,000) only for resin blocks, then thermocycling (10,000) after bonding procedure	–	LAVA Ultimate	Compo	Table 2	Assess the pretreatment method, the conditioning method, the repair resin composite, the contamination of CoJet air-abraded surfaces with water, and the effect of phosphoric acid
#21	Keul et al.	2015	Clin Oral Investig	4	TBS (crown)	Thermocycling (5000)	–	artBloc Temp	PMMA	Table 4	Effect of different pretreatments
#22	Zaghoul et al.	2014	Eur J Dent	N/A	$\mu$ TBS	–	SEM surface observation	Paradigm MZ100, (Paradigm C)	Compo	Table 2	Repair potential of CAD/CAM composite blocks using a silane-containing bonding agent with different repair protocols

Table 1 (Continued)

No.	Authors	Year	Journal	Number of citations	Bonding test	Aging	Additional tests	Block	Compo/PMMA/Hybrid	Additional information	Notes (test conditions, tested groups, goals, etc.)
#23	Keul et al.	2014	J Dent	7	The work of adhesion	–	–	artBloc Temp, Telio CAD, exp. CAD/CAM nanohybrid composite, Nano Composite CFI-C, LAVA Ultimate	Compo/PMMA	*4	To determine the impact of pre-treatment of adhesive systems on the work of adhesion (WA) between CAD/CAM polymers and resin composite cements and compare with conventional tests of previous studies
#24	Elsaka SE	2014	J Adhes Dent	25	µTBS	30 day water storage	SEM surface observation	Vita Enamic, LAVA Ultimate	Compo/Hybrid	Tables 2, 3	The effect of different surface treatments
#25	Lührs et al.	2014	Dent Mater	22	µTBS	–	Degree of conversion	Lava Ultimate	Compo	Table 2	The effect of curing mode and restoration-surface pre-treatment
#26	Stawarczyk et al.	2014	Dent Mater	3	TBS (crown)	Thermocycling (5000)	–	Experimental nano-composite CAD/CAM blocks	Compo	Table 2	To test the tensile bond strength of luted composite CAD/CAM crowns after use of different adhesive systems combined with different resin composite cements on dentin abutments
#27	Liebermann et al.	2013	Dent Mater	9	TBS	Thermocycling (5000)	Surface energy, surface roughness	ArtBloc Temp	PMMA	Table 4	Plasma treatment combined with different conditioning methods
#28	Bähr N et al.	2013	Dent Mater J	29	SBS	Thermocycling (5000)	–	ArtBloc Temp	PMMA	Table 4	The impact of different adhesives and resin composite cements
#29	Stawarczyk et al.	2013	Acta Odontol Scand	12	SBS	–	–	CAD-Temp, artBloc Temp, TelioCAD	PMMA	Table 4	Whether the bond strength of a hybrid composite and a PMMA-based veneer to CAD/CAM polymers would improve after pre-treatment
#30	Stawarczyk et al.	2012	J Prosthet Dent	28	TBS (crown)	Mechanical load (1,200,000)+ thermocycling (6000)	–	ArtBloc Temp	PMMA	Table 4	Assess the tensile strength of polymeric crowns after conditioning with 2 different protocols: luted with self-adhesive or with conventional resin cements to dental abutments
#31	El Zohairy et al.	2003	Dent Mater	73	µTBS	–	SEM surface observation	Paradigm MZ100	Compo	Table 2	Resin cements bonded to composite CAD/CAM blocks following various surface treatments
#32	Yoshida et al.	2001	J Prosthet Dent	24	SBS	Thermocycling (50,000)	–	GN-I	Compo	Table 2	The effect of silane coupling agent

TBS: tensile bond strength, SBS: shear bond strength, PMMA: poly(methyl methacrylate) block, Compo: resin composite block, Hybrid: Hybrid ceramic.

\*1: IDS improves not only the internal bond strength, but also the bond reliability of metal-free CAD/CAM onlay restorations. The resin composite block seems to be more effective than a typical glass-ceramic block for achieving both high bond strength and excellent bond reliability. \*2: After six months, SBS was highest when Lava Ultimate was cemented with RelyX Ultimate and when VITA ENAMIC was cemented with RelyX Ultimate or with Variolink II. Lava Ultimate was somewhat more sensitive to storage than was VITA ENAMIC. \*3: Cementation of CAD/CAM restorations, either composite or ceramic, can be significantly affected by using different adhesive strategies. \*4: The sole determination of WA is insufficient to draw conclusions regarding the bond between different materials. Additional pretreatment of the dental CAD/CAM resin restoration by bonding systems can be recommended for clinical use.

**Table 2**

CAD/CAM indirect resin composite materials bonding.

No.	Author (year)	Cement/resin composite	Adhesive (primer)	Surface treatment			Comments from the authors
				Blasting	Acid	Silanization	
#1	Kawaguchi-Uemura et al. (Epub)	PANAVIA V5 (CC)	–	Al <sub>2</sub> O <sub>3</sub> (50 µm)↑	H <sub>3</sub> PO <sub>4</sub> ↑	Clearfil Ceramic Primer Plus	The long-term durability of bonds between CAD/CAM resin blocks and luting agent cement was significantly reduced by artificial saliva contamination. However, blasting or phosphoric acid cleaning can recover bonding effectiveness by 75–85%.
#3	Shinohara et al. (2017)	Gradia Direct (RC)	MMA-TBB liquid, Scotchbond Universal	–	H <sub>3</sub> PO <sub>4</sub>	Scotchbond Universal†, GC Ceramic Primer II↑	The combined use of the MMA-TBB liquid and the silane agent significantly improved the bond strength. Appropriate adhesive agents should, thus, be applied to CAD/CAM resin composite restorations when veneering with light-curing resin composites.
#5	Lise et al. (2017)	G-CEM LinkAce (SA), G-aenial Universal Flo (RC)	–	Al <sub>2</sub> O <sub>3</sub> (27 µm)↑	HF↑	GC Ceramic Primer II↑	Creating a microretentive surface by either blasting or hydrofluoric acid etching, followed by silanization for chemical adhesion, is mandatory to maintain the bond strength upon water storage for six months.
#7	Peumans et al. (2016)	Clearfil Esthetic Cement (CC), Panavia SA Cement (SA)	Helibond	Al <sub>2</sub> O <sub>3</sub> (27 µm)↑↑, CoJet (30 µm)↑↑	HF↑↑	Monobond plus↑	For Panavia SA Cement, the highest bond strengths were obtained after Al <sub>2</sub> O <sub>3</sub> pre-treatment with or without subsequent chemical surface treatment. For Clearfil Esthetic Cement, HF and HF+S resulted in the highest bond strength out of all mechanical surface treatments.
#9	Kawaguchi et al. (2016)	PANAVIA V5 (CC), Panavia SA Cement (SA)	–	Al <sub>2</sub> O <sub>3</sub> (50 µm)	H <sub>3</sub> PO <sub>4</sub> ↓,→	Clearfil Ceramic Primer Plus	The PANAVIA V5 exhibited higher µTBS values than the Panavia SA Cement. There is no need for ultrasonic and acid cleaning after blasting with regard to improving micro-tensile bond strength.
#10	Higashi et al. (2016)	PANAVIA V5 (CC), Panavia SA Cement (SA)	–	Al <sub>2</sub> O <sub>3</sub> (50 µm)↑	–	Clearfil Ceramic Primer Plus↑	The PANAVIA V5 showed higher µTBS values compared to the Panavia SA Cement. Longer maintenance of bond strength was observed when CAD/CAM resin block surfaces were pretreated with a combination of both blasting and silanization.
#11	Duzyol et al. (2016)	Filtek Z 550 (RC)	Single Bond Universal	Al <sub>2</sub> O <sub>3</sub> (50 µm)↓, CoJet↓↓	HF↓↓	RelyX Ceramic Primer	All surface treatments reduced the bond strength for resin nano ceramic and should be avoided.
#15	Arao et al. (2015)	ResiCem (CC), G-CEM Cerasmart (SA)	–	Glass beads (75 µm)↑↑, ↑Al <sub>2</sub> O <sub>3</sub> (50 µm)↑↑	H <sub>3</sub> PO <sub>4</sub>	Ceramic Primer II↑,→, Porcelain Primer→,↑	Air abrasion with glass beads was more effective in increasing bond durability between the resin cements and CAD/CAM composite materials than was using an alumina powder and a ceramic primer (for Cerasmart).
#16	Kassotakis et al. (2015)	Filtek Ultimate Universal Restoration System	Single Bond Universal	Sodium bicarbonate→, glycine→, Al <sub>2</sub> O <sub>3</sub> ↑↑, Cojet↑↑, SilJet↑↑	–	(Single Bond Universal)	No surface treatment, sodium bicarbonate (60–70 µm), and glycine (65 µm) surface treatment resulted in complete debonding after thermocycling. Aluminum oxide (50 µm), Cojet (30 µm), and SilJet (30 µm) showed similarly high µTBS values after thermocycling. The silicated powders of the Cojet, and SilJet tribochemical system showed no significant advantage in term of µTBS compared to pure aluminum oxide.
#18	Frankenberger et al. (2015)	Calibra (CC)+Prime&Bond XP (self-cure activator), Rely X Unicem (SA)	–	Al <sub>2</sub> O <sub>3</sub> (50 µm)↑↑,↑ HF ↑,→	–	Monobond plus (MP)→	Calibra MP: No treatment = Silane < HF = HF+Silane < blasting = blasting + Silane Rely X Unicem: No treatment = Silane = HF = HF+silane < blasting = blasting + Silane Blasting is recommended only for the resin nano ceramic Lava Ultimate.

Table 2 (Continued)

No.	Author (year)	Cement/resin composite	Adhesive (primer)	Surface treatment			Comments from the authors
				Blasting	Acid	Silanization	
#20	Stawarczyk et al. (2015)	Arabesk Top (RC), GrandioSo (RC)	Futurabond U, Scotchbond Universal, One Coat Bond, Visio.link	CoJet↑	H <sub>3</sub> PO <sub>4</sub> →	(Scotchbond Universal)↑	CoJet produced superior TBS compared to grinding of the surface prior to repair. Phosphoric acid or water contamination does not affect the repair bond strength. The tested universal adhesives proved to be effective intermediate agents for repairing aged CAD/CAM block, while visio.link and Scotchbond Universal performed slightly better than Futurabond U.
#22	Zaghoul et al. (2014)	Filtek Z350XT (RC)	Single Bond Universal	CoJet↓, →	HF →, ↓	Rely X Ceramic Primer↓, →	No treatment = Cojet+Silane > silane = HF = HF+silane = Cojet Silica coating + silanization is the most acceptable repair protocol.
#24	Elsaka (2014)	Biflx SE (SA), (Filtek Z250)	-	Al <sub>2</sub> O <sub>3</sub> (110 μm)↑	HF↑	Ultradent silane→	No treatment < blasting = blasting + Silane = HF = HF + silane There was no significant difference in the bond strength values between different surface treatment.
#25	Lührs et al. (2014)	Nexus 3 (CC, Optibond XTR), RelyX Ultimate (CC, Scotchbond Universal)	XTR Adhesive, Scotchbond Universal	Al <sub>2</sub> O <sub>3</sub> (50 μm)	-	Kerr Silane Primer, RelyX Ceramic Primer	The curing mode is decisive for bonding effectiveness of adhesively luted composite CAD/CAM restorations to dentin. Solely auto-cure of adhesive and/or composite cement is not recommended for adhesive cementation of indirect restorations.
#26	Stawarczyk et al. (2014)	Variolink II (CC), Clearfil SA Cement (SA)	Heliobond, Ambarino P60, Visio.link, VP-Connect	(Al <sub>2</sub> O <sub>3</sub> ) (50 μm)	H <sub>3</sub> PO <sub>4</sub>	Monobond Plus↑, →	No higher or durable tensile bond strength could be obtained despite the use of different adhesive liquids for pre-treatment. No resin composite cement remained completely attached to the CAD/CAM crown for all the tested groups.
#31	El Zohairy et al. (2003)	Tetric flow (Syntav single component), Nexus (CC, Optibond solo plus), Rely X ARC (CC, Scotchbond 1)	-	-	HF↑	Monobond S↑	HF is used to treat composite surfaces prior to bonding, and additional silane treatment would further enhance the bond strength. Adhesive application to a processed composite substrate improved the bond strength.
#32	Yoshida et al. (2001)	Link Max (CC), Vita Cerec Duo cement (CC)	Repair Bond II	-	-	G-Cera Cosmotech II↑, Porcelain Bond↑	The application of a silane coupling agent to the CAD/CAM composite surface provided the highest bond strength. After 50,000 thermocycles, all specimens treated with silane coupling agent showed cohesive failures within the composite material.

RC: resin composite, SA: self-adhesive resin cement, CC: conventional resin cement, Al<sub>2</sub>O<sub>3</sub>: Alumina, Cojet: 3 M, Silicified sand, Corundum (aluminum trioxide) particles, modified by silica, with a mean particle size of 30 μm, Siljet: Danville Materials, 30 μm silica nano-coated alumina 85–95%, SiO<sub>2</sub> 5–15%. ↑: significantly improves the bond strength, ↑↑: much improves the bond strength, →: no significant difference in the bond strength, ↓: significantly reduces the bond strength.

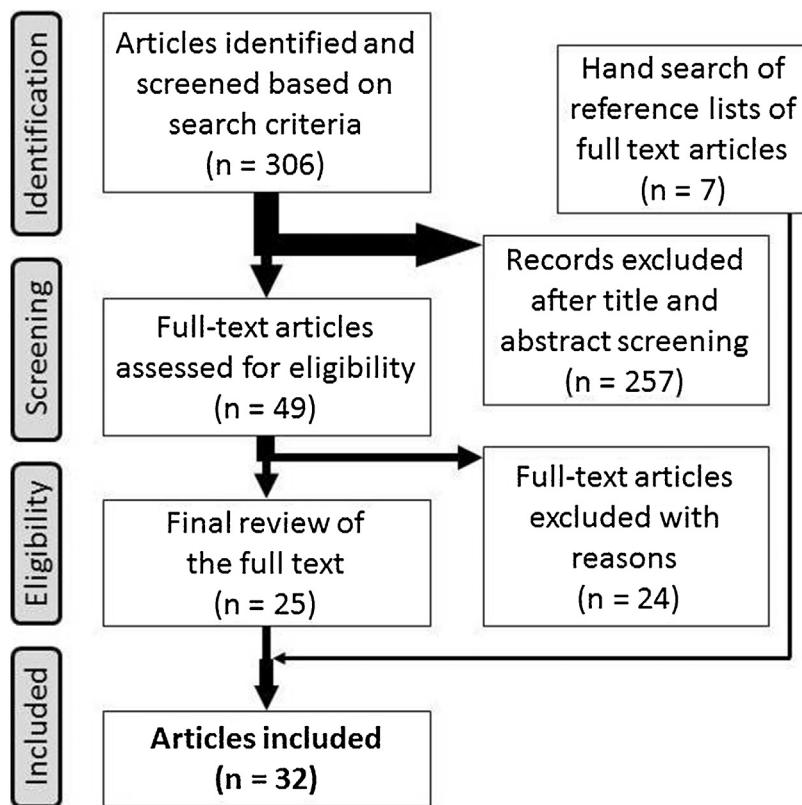
after which a layered veneer is bonded to the frame. The importance of bonding between the crown/inlay/onlay and the resin cement is well known. However, the procedures used to bond these new materials have not yet been clearly elucidated. The purpose of the present review is therefore to survey the available literature regarding bonding between current adhesive systems and CAD/CAM indirect resin materials to provide clinicians with a comparative overview of the techniques available to bond.

## 2. Subjects and methods

An electronic search of the literature was performed via the PubMed database, using the keywords CAD/CAM and dental bonding as MeSH terms. Articles eligible for inclusion in the present review were published in English, peer-reviewed, and dated from

January 1947 to March 2, 2018. Additional relevant literature was obtained by following the reference citations in the papers retrieved from the initial literature search to provide more supporting information (Fig. 1). The titles and abstracts of all papers were carefully appraised to remove articles that were outside the scope of this review. Papers were excluded if their main focus was ceramics (such as glass-matrix and polycrystalline ceramics, e.g., zirconia), implants, or digital impressions, or if they did not include bonding tests. In the event that the focus of the paper could not be determined accurately from the title or abstract, the full-text article was examined.

Additionally, a search was performed using the Institute for Scientific Information (ISI) Web of Science, examining the number of citations of all articles from 1945 through March 20, 2018.



**Fig. 1.** Flow diagram outlining the review identification and screening process adapted.

### 3. Results and discussion

#### 3.1. Overview

A total of 313 titles were identified, with 281 excluded during the initial review. Three papers were also included based on a non-electronic search, to give a total of 32 articles included in the present review [5–36] (Fig. 1, Table 1). An analysis of these papers demonstrates that the field of study targeted in this review has clearly increased in importance over the last five years. It was also apparent that Vita ENAMIC (a polymer-infiltrated ceramic), Lava Ultimate (an indirect resin composite), and artBloc-Temp [a poly(methyl methacrylate) (PMMA) resin] were often used as CAD/CAM blocks during research trials. The majority of studies incorporated aging procedures (such as water storage and/or thermal cycling) and its importance was confirmed. A total of 17 studies used micro tensile bond strength tests and tensile bond strength tests of crowns were also reported in four papers. It has been claimed that the micro tensile test is superior to the traditional macro shear test [37].

Surface treatments (including blasting, acid treatment, and silanization) of CAD/CAM indirect resin materials (including indirect resin composites, polymer-infiltrated ceramics, and PMMA resins) are discussed in the following sections. The specific types of cement/resin composites and adhesives are not included for two reasons. Firstly, there is an insufficient body of data to allow an in-depth discussion, and secondly, the type of cement has been shown not to determine the effectiveness of bonding [38].

#### 3.2. Bonding to CAD/CAM indirect resin composite materials (Table 2)

Direct and indirect composite resins restorations do not have the same formulations, and CAD/CAM indirect composite resin blocks

are associated with greater degrees of polymerization. As has been previously reported in the case of various indirect resin composite materials [4], the majority of manufacturers recommend the blasting of composite CAD/CAM indirect resin composite materials before silanization. The most highly cited article in the present review makes this same recommendation [35].

The majority of studies confirmed the effects of blasting, such as with Al<sub>2</sub>O<sub>3</sub> and CoJet/SilJet (silica-coated Al<sub>2</sub>O<sub>3</sub>), based on comparisons with untreated resin composites [9,11,14,20,22,24,28], with only one paper offering a contrary opinion [15]. Duzyol et al. claimed that all surface treatments [including blasting with CoJet or etching with hydrofluoric acid (HF)] should be avoided, while Yoshihara et al. reported that low-pressure blasting was desirable, as this reduces the formation of subsurface cracks [39]. Along the same lines, the use of glass beads for blasting resin composites has been recommended, because glass beads are softer than alumina [19].

Other studies showed that composite blocks can be bonded more effectively as a result of HF etching [9,11,22,28,35]. Frankenberger recommended blasting rather than HF etching for the surface treatment of Lava Ultimate [22]. Interestingly, the positive effects of treating uncontaminated specimens with phosphoric acid (H<sub>3</sub>PO<sub>4</sub>) have not yet been explained [13,24]. H<sub>3</sub>PO<sub>4</sub> is not reactive enough to induce visible surface roughening, but apparently has a cleaning effect [40]. Kawaguchi-Uemura et al. [5] determined that blasting or H<sub>3</sub>PO<sub>4</sub> cleaning can recover bonding effectiveness by 75–85%. In contrast, Kawaguchi et al. [13] found that, as long as restorations are sandblasted after the try-in procedure in the clinical setting, there is no need for ultrasonic and H<sub>3</sub>PO<sub>4</sub> cleaning after blasting to improve bond strength.

Silane coupling agents are commonly used to bond resin to porcelain and are also employed as filler particles in resin composites because they offer potential sites for silanization. It is widely

**Table 3**  
CAD/CAM polymer-infiltrated ceramics bonding.

No.	Author (year)	Cement/resin composite	Adhesive	Surface treatment			Data and/or Comments from the authors
				Blasting	Acid	Silanization	
#2	El-Damanhoury and Gaintantzopoulou (2018)	Multilink-N Automix (RC)	-	-	HF↑	Monobond plus (MP)↑, Monobond etch & prime (MEP)↑↑	No treatment < only MP < HF and MP = only MEP Monobond Etch & Prime is a newly introduced one-bottle system combining ammonium polyfluoride and silane without hydrofluoric acid. Although it is termed a self-etching ceramic primer, the applied primer should be rinsed with water.
#5	Lise et al. (2017)	G-CEM LinkAce (SA), G-ærial Universal Flo (RC)	-	Al <sub>2</sub> O <sub>3</sub> (27 µm)↑	HF↑	GC Ceramic Primer II↑	Creating a microretentive surface by either blasting or hydrofluoric acid etching, followed by silanization for chemical adhesion, is mandatory to maintain the bond strength upon water storage for six months.
#7	Peumans et al. (2016)	Clearfil Esthetic Cement (CC), Panavia Self-adhesive Cement (SA)	Heliobond	Al <sub>2</sub> O <sub>3</sub> (27 µm)↑, Cojet↑	HF↑	Monobond plus↑↑	HF acid etching with silanization or only silanization can be considered as the preferred surface treatment for either luting cement.
#13	Campos et al. (2016)	Panavia F2.0 (CC)	-	Cojet→	HF↑, H <sub>3</sub> PO <sub>4</sub> →	Clearfil Bond SE Primer and Clearfil Porcelain Bond Activator→	After being aged, only those in the hydrofluoric acid etching group remained with the highest bond strength values. In conclusion, hydrofluoric acid etching should be used for surface conditioning of the studied hybrid ceramic.
#14	Elsaka (2016)	Transbond XT (light cure adhesive paste)		Cojet↑	HF↑, H <sub>3</sub> PO <sub>4</sub> ↓	(Transbond XT)	Cojet > HF (=) Bur > H <sub>3</sub> PO <sub>4</sub> Surface treatment of silica coating enhanced the adhesion.
#18	Frankenberger et al. (2015)	Calibra (CC) + Prime&Bond XP (self-cure activator), Rely X Unicem (SA)		Al <sub>2</sub> O <sub>3</sub> (50 µm)↑	HF↑↑	Monobond plus↑,→	Both Calibra and Rely X Unicem: No treatment = Silane < blasting + Silane < HF < HF + silane Among the hybrid materials, Enamic exhibited higher bond strengths than Lava Ultimate.
#19	Elsaka (2015)	GrandioSO (RC)	Zircon-adhesive, Peak Universal Bond, Clearfil SE Bond Primer, Visio-Bond	(CoJet)	(HF, H <sub>3</sub> PO <sub>4</sub> )	Zircon-primer (CZ), Ultradent silane (PR), Clearfil Porcelain bond activator (CR), ESPE-Sil (CS)	No treatment = Clearfil Repair (CR) < CoJet system (CS < Porcelain Repair (PR) = Cimara Zircon (CZ) Porcelain Repair (Ultradent) and Cimara Zircon (VOCO) repair systems significantly enhanced the bond strength.
#24	Elsaka (2014)	Biflx SE (SA), (Filtek Z250)	-	Al <sub>2</sub> O <sub>3</sub> (110 µm)↑	HF↑	Ultradent silane↑	No treatment < blasting = HF = (<) blasting + Silane < (=) HF + silane HF + silane showed a higher bond strength value compared to blasting and HF surface treatments. The Vita Enamic provided higher bond strength values compared with the Lava Ultimate.

RC: resin composite, SA: self-adhesive resin cement, CC: conventional resin cement, Al<sub>2</sub>O<sub>3</sub>: Alumina, Cojet: 3 M, Silicified sand, Corundum (aluminum trioxide) particles, modified by silica, with a mean particle size of 30 µm. ↑: significantly improves the bond strength, ↑↑: much improves the bond strength, →: no significant difference in the bond strength, ↓: significantly reduces the bond strength.

believed that silanization is effective in promoting CAD/CAM indirect composite resin bonding, and ten of the papers reviewed demonstrated this effectiveness [7,9,11,14,19,24,26,30,35,36]. However, some groups found no effect of silanization [19,22,28,30], and so the effectiveness of this process when applied to either bonding agents or blocks is evidently variable. With regard to chemical surface treatments, Shinohara et al. [7] examined the effects of an experimental adhesive agent [a methyl methacrylate-tributylborane liquid (MT)] and two silane-based adhesive agents on the bonding between CAD/CAM indirect composite resin materials. They concluded that the use of MT in conjunction with a silane agent significantly improved the bond strength.

### 3.3. Bonding to CAD/CAM polymer-infiltrated ceramics (Table 3)

The Academy for Adhesive Dentistry reported that HF etching in combination with silane is a superior pretreatment for CAD/CAM polymer-infiltrated ceramics [41]. This recommendation cites Elsaka [28] and Frankenberger et al. [22], who found that HF processing followed by silanization is the best treatment for CAD/CAM polymer-infiltrated ceramics. Lise et al. [9] demonstrated that the formation of a microretentive surface by either blasting or HF etching, followed by silanization to promote chemical adhesion, is required to obtain the same bond strength as that exhibited by CAD/CAM indirect resin composite materials. Elsaka [18] reported

**Table 4**  
CAD/CAM PMMA resin material bonding.

No.	Author (year)	Cement/resin composite	Adhesive	Surface treatment			Comments from the authors
				Blasting	Acid	Silanization	
#12	Gilbert et al. (2016)	Clearfil SA Cement (SA), RelyX ARC (CC), Variolink II (CC)	VP connect, Visio.link	Al <sub>2</sub> O <sub>3</sub> (50 µm)	–	Clearfil Ceramic Primer Plus	Measured TBS values were higher than SBS ones. In general, SBS and TBS showed similar trends for the ranges of the values for the groups. WA results were not comparable with SBS/TBS results and therefore no conclusions can be drawn. For a clinical use of XHIP-CAD/CAM resin, the bond surface should be additionally pretreated with Visio.link as the bonding agent.
#17	Stawarczyk et al. (2015)	Variolink II (CC), Rely X Ultimate (CC)	Visio.link, Scotchbond Universal, Monobond Plus/Heliobond, Margin Bond, Margin Bond mixed with acetone (1:1)	Al <sub>2</sub> O <sub>3</sub> (50 µm)	–	(Scotchbond Universal, Monobond Plus/Heliobond)	The tested universal coupling agents showed no impact on the retention strength results. Crowns cemented using RelyX Ultimate showed higher retention strength than those polymerized with Variolink II. For Variolink II, Monobond Plus/Heliobond had the poorest survival, as the estimated cumulative failure function of the debonded crown increased very quickly with increasing TBS. With the RelyX Ultimat, no significant differences were determined.
#21	Keul et al. (2015)	Clearfil SA Cement (SA), Variolink II (CC)	Helibond, Ambarino P60, Visio.link, VP Connect	Al <sub>2</sub> O <sub>3</sub> (50 µm)	(H <sub>3</sub> PO <sub>4</sub> )	Monobond Plus	None of the tested pretreatments showed higher and durable TBS values compared with the non-treated control group.
#27	Liebermann et al. (2013)	RelyX Unicem Automix (SA), Clearfil SA Cement (SA)	Visio.Link↑↑, VP connect↓↓, ↑	Al <sub>2</sub> O <sub>3</sub> (50 µm)	Plasma treatment (low-density cold active inert argon gas)		Plasma treatment of PMMA did not increase the adhesion to self-adhesive resin composite cements.
#28	Bähr et al. (2013)	Clearfil SA Cement (SA), Variolink II (CC)	Helibond, Visio.link, Ambarino P60, exp VP Connect,	Al <sub>2</sub> O <sub>3</sub> (50 µm)	–	Monobond Plus↑	This study tested polymeric CAD/CAM materials, and the use of additional adhesives for conditioning was found to be necessary.
#29	Stawarczyk et al. (2013)	Gradia (RC), Integral esthetic press (RC)	StickResin	Al <sub>2</sub> O <sub>3</sub> (50 µm), Cojet	–		Air abrasion increased the bond strength in all tested groups. Additional silane application did not increase the bond strength of hybrid composites.
#30	Stawarczyk et al. (2012)	RelyX Unicem (SA), G-CEM (SA), artCem GI (SA), Variolink II (CC)	–	Al <sub>2</sub> O <sub>3</sub> (50 µm, 110 µm)	–		Air abrasion increased the tensile strength of polymeric CAD/CAM crowns with the resin cements tested, except for Variolink II.

RC: resin composite, SA: self-adhesive resin cement, CC: conventional resin cement, Al<sub>2</sub>O<sub>3</sub>: Alumina, Cojet: 3 M, Silicatized sand, Corundum (aluminum trioxide) particles, modified by silica, with a mean particle size of 30 µm. ↑: significantly improves the bond strength, ↓: significantly reduces the bond strength.

improvements in shear bond strength values in the following order: CoJet system > HF > control > H<sub>3</sub>PO<sub>4</sub>. Therefore, blasting is a reasonable option for mechanical surface treatment.

#### 3.4. Bonding to CAD/CAM PMMA resin materials (Table 4)

The Stawarczyk research group has studied several cement/resin composites, adhesives, and PMMA resin materials using a number of test methods, including shear bond strength, tensile bond strength, and tensile bond strength of crowns. Many papers from this group have a relatively high number of citations. The latest research from this group concludes that, when using an XHIP-CAD/CAM resin in a clinical setting, the bonding surface should receive an additional pretreatment with Visio.link as the bonding agent. Other studies also support the use of this technique

[25,31,32]. Visio.link is a proprietary product containing methyl methacrylate (MMA), dimethacrylate, pentaerythritol acrylate (PETIA), and a photoinitiator. Since both indirect resin composite materials and polymer-infiltrated ceramics also have matrix resins, MMA-containing materials could have applications to those resin materials, as reported by Shinohara et al. (see also Section 3.2).

#### 4. Conclusion

Based on a comprehensive literature review, creating a microtentative surface by either blasting or HF etching followed by silanization to promote chemical adhesion should be recommended when bonding to CAD/CAM indirect resin composite materials (such as Lava Ultimet, KATANA AVENCIA block, Gradia

Block, Cerasmart, Paradigm, and Block HC) and CAD/CAM polymer-infiltrated ceramics (such as Vita Enamic). In addition, the use of materials containing MMA is recommended as a means of improving bonding to CAD/CAM PMMA resin materials (such as XHIPC-CAD/CAM, artBloc Temp, and Telio).

## Conflict of interest

The authors declare that no conflicts of interest are associated with this review.

## Acknowledgment

This work was supported by JSPS KAKENHI grant number 17H04389.

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