

PERSPECTIVES—25TH ANNIVERSARY OF TISSUE ENGINEERING*

Chasing the Paradigm: Clinical Translation of 25 Years of Tissue Engineering

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In the past 25 years, the tissue engineering field has made incredible strides in developing tangible therapies for patients in need. Applications of the tissue engineering paradigm, involving varying configurations of cells, materials, and biochemical factors, have been explored for their regenerative capacity of virtually all tissue types. The impact and learning opportunities of current tissue engineering that inspired clinical successes are summarized. In addition, challenges associated with the translation and scale-up of therapies and replacements for complex organs, such as the heart and liver, are addressed. Platforms of research thrusts, specifically cell source, materials, fabrication, scalability, and Food and Drug Administration regulatory changes, and their respective innovations are identified for their potential to address these problems. Ideally, through their progress, tissue engineering strategies can be used to create a diverse range of easily accessible patient-specific treatments that more effectively improve quality of life.

Keywords: tissue engineering, regenerative medicine, 3D bioprinting, clinical, personalized medicine

Impact Statement

In this Perspective, we discuss the impact of the past 25 years of tissue engineering on the development of clinical therapies. Based on their success and other significant research accomplishments, platforms of innovation were identified. Their discoveries will enable tissue engineering inspired therapies to meet the requirements necessary for large-scale manufacturing and Food and Drug Administration (FDA) approval for a diverse range of indications.

Foundation

A PROLIFIC QUARTER of a century has been dedicated to the development and clinical translation of tissue engineering-inspired therapies, leading to an increase in methods and technology with capacity for patient impact. In 1994, 18,000 organ transplants were performed with almost double the number of patients on the waiting list for a lifesaving procedure.¹ Easily identified as unsustainable statistics, this initiated the synergy of engineering and life sciences fields to develop biologic substitutes that facilitate tissue functional recovery.² The foundation of tissue engineering involves the use of engineered materials in the presence or absence of cells and biochemical factors to restore, maintain, or improve biological tissues² (Fig. 1A). Today, over 115,000 patients remain on the organ waiting list, and with each year the feasibility of patient-specific organ fabrication has improved.¹ The increased understanding and technological toolbox have expanded the tissue engineering paradigm to new fields such as organ models, drug discovery, and cancer models.³ This has resulted in an exponential yearly increase in related discoveries and publications; 50% of the total number of tissue engineering related articles were published in the last 5 years (Fig. 1B). In parallel to the growth of technology,

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^{*}This article is part of a special section, Perspectives-25th Anniversary of Tissue Engineering.



FIG. 1. (A) The tissue engineering paradigm based on discoveries in cell source, cell differentiation, material choice, and fabrication. (B) The number of published tissue engineering associated articles from 1994 to 2018, demonstrating an exponential increase [Data from pubmed.gov, PubMed database keyword search: tissue engineering].

improvement to medical practices, and spread of information and funding, tissue engineering has made significant strides in developing tangible treatments and inspiring the next generation of medicine.^{4–6}

The successes and failures of tissue engineering approaches have been learning opportunities for future research and product development. Great achievements have been made in terms of engineering materials with biochemical factors to stimulate regenerative processes and facilitate proper healing in patients. However, as of 2018, a limited number of cellular strategies have been approved by the Food and Drug Administration (FDA), with only a handful that include a combination of cells with materials.^{4,7,8} This Perspective will focus on the strategies that promote the translation of tissue engineered therapies with direct patient impact. Discussion points will include why the few have succeeded and what is needed to reach more indications and support full organ therapies at commercial scales.

Past Successes

While a majority of therapies are based on the fabrication of tissues outside the body, various attempts have aimed to manipulate the body's own regenerative capacity. This involves the use of natural or synthetic materials, with or without additional biological cues, to stimulate specific responses and promote healing in vivo.9 FDA approval has been achieved for innovations in both the material choice and the inclusion of biochemical factors to support tissue-specific regeneration. The Integra Dermal Regeneration Template, an acellular device made of collagen, glycosaminoglycans, and polysiloxane, was approved in 2002 for burn treatment and has since expanded to other wound healing indications.^{10–12} Also, the INFUSE bone graft, which uses bone morphogenic protein-2 on a collagen sponge to support bone formation, was approved in 2002 for use in lumbar fusion.¹³ These strategies are mostly focused on the tissues with high intrinsic

regenerative capacity, such as bone, while tissues with lim-

ited regenerative capacity like cartilage may still require cellular components.^{9,14} The use of naturally derived extracellular matrix (ECM) or growth factor/material combinations can jump-start the body's reparatory processes to facilitate healing of critical size defects, where healing would normally not occur independently.^{15,16} These material-based therapeutics have demonstrated the benefit of appropriate ECM and other biological cues for regenerating different tissue types.^{17–19}

Biologic materials have also demonstrated an incredible therapeutic potential for both allogenic and xenogeneic tissues. For example, strategies to generate decellularized tissues have led to the development of FDA-approved ECM materials for various applications, such as wound healing and nerve repair.^{20,21} In addition, placental tissue allograft products, which retain native tissue ECM, growth factors, and contain low immunogenicity, have demonstrated positive outcomes in treating chronic wounds.^{22,23} These examples demonstrate the potential of engineered methods to preserve allogeneic tissues that can provide regenerative signals upon implantation to stimulate healing.

While more challenging to create, regulate, and distribute, fabricated cell-material therapies have also made significant strides in the past 25 years. Initial successes were seen in developing skin substitutes used to facilitate wound healing. One of the first processes to use allogeneic cells for treating burns was TransCyte, which was prepared by culturing foreskin fibroblasts on nylon mesh. Their technique, which was FDA approved in 1997, solely relied on the benefits of cell-derived ECM and did not preserve cell viability following frozen storage.^{24,25} However, the incorporation of cellular components in implants is important for improving the extent of regeneration, increasing integration, and reducing the need for immunosuppressive drugs.²⁶ To this aim, Apligraf, which combined foreskinderived fibroblasts and keratinocytes on a collagen matrix, was FDA approved in 1998 for use on venous ulcers.^{27,28} This was followed by the FDA approval of Dermagraft,

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made of cryopreserved foreskin derived fibroblasts on a polyglycolic acid mesh, in 2001 for use on diabetic foot ulcers.^{4,29} These products were the first FDA-approved products with scaled-up manufacturing processes in which cells were cultured on a matrix in vitro before application and maintained viability upon implantation.²⁷ To meet FDA guidelines of safety, these allogeneic cell banks are extensively tested for diseases, pathogens, and immunologic reactivity.²⁸ Their manufacturing procedures to expand cell banks to necessary cell numbers and mature tissues show great promise for the future of cell-based applications. In addition, the products remain viable upon shipment at both 37°C and -80°C.^{27,30} The efficacy of these early applications was promoted by the use of allogeneic immune-privileged cells that produce cytokines and growth factors to stimulate healing in chronic wounds.²⁷

One application of patient-derived cells/scaffold therapies is the matrix-associated autologous chondrocyte implantation (MACI), which was FDA approved for full-thickness knee cartilage defects.⁴ Marketed by Vericel, MACI was approved under Section 351 of the Public Service Health Act and required extensive Phase III clinical trials for premarket approval and commercial availability. MACI is prepared by seeding in vitro expanded biopsy-derived chondrocytes on a porcine type I/type III collagen matrix. Upon implantation, MACI has demonstrated efficacy and safety for up to 15 years.^{4,31,32} By adding the material component, this product avoids the problems of the cellular therapy (ACI), such as cell leakage, chondrocyte dedifferentation, and postoperative hypertrophy.31,33,34 This is another facet of the tissue-engineering approach where cell phenotype and functional recovery can be improved through the use of three-dimensional (3D) materials compared to two-dimensional culture alone.^{35,36} In this approach, the FDA approved processes include autologous cells and an in vitro cultured device-opening the door for future adaptions of these methods.

Current State of Clinical Advances

New technologies for the clinical translation of larger vascularized tissues have been developed due to the success of tissue engineering. Current clinical trials are investigating acellular and cellular solutions for a variety of treatmentsgrowing the tissue engineering market.⁶ Unique engineering of material components targeting intrinsic regeneration have expanded the reach of tissue engineered materials for clinical applications in cardiac, musculotendinous, and nerve repair.^{37–39} Devices made of biodegradable polymers, such as the Neuro-Spinal Scaffold prepared by the solvent casting and porogen leaching of poly-lactic-co-glycolic acid and poly-L-lysine, are currently under clinical investigation for spinal cord injury repair.^{40,41} By tailoring the degradation rate and including positively charged functional groups, this device recently demonstrated improved spinal cord recovery in large animal models by supporting neuronal cell attachment, cell migration, and nutrient diffusion for functional tissue remodeling.⁴¹

In addition, FDA-approved processes, such as *in vitro* expansion and tissue maturation, have been applied to new applications. This includes products from cellular-derived ECM, such as the Humacyte acellular vascular graft, where

allogeneic smooth muscle cells are seeded on polyglycolic acid scaffolds, cultured in bioreactors to deposit ECM, and decellularized to remove cellular components.⁴² This device has demonstrated safety and efficacy greater than that of synthetic grafts in a recent phase II trial, and, due to the decellularization procedure, maintains the off the shelf availability.^{42,43} Other tissues, such as bladder and vascular graft replacements, that combine both cells and materials have already received significant recognition for successfully treating patients.^{44,45}

Despite these successes, following FDA approval concerns have surfaced regarding the use of exogenous growth factors. For example, off-label use of INFUSE has been responsible for side effects, such as ectopic bone formation and increased reoperation rate.⁴⁶ Questions of effective dose, extended release, side effects, and cytotoxicity have limited the translation of other growth factor therapies.¹⁹ The identification of optimal materials that can localize growth factors to limit side effects and support tissue specific regeneration is still under investigation.¹⁹

The development of therapies for solid organs, such as the heart and liver, requires more complex organization of materials and growth factors to support multiple cell types, tissue structure, and vascular networks.⁴⁷ Earlier cellmaterial liver implants, which relied on in vivo angiogenesis to provide vascular structures for newly formed tissue, had success in animal models but did not effectively translate to larger structures for human applications.⁴⁸ The last decade of tissue engineering has seen incredible discoveries in engineering cells, materials, and tissue architecture to promote vasculature and organspecific cellular phenotypes in implantable constructs.⁴⁹ For patient availability, these need to meet FDA guidelines for host compatibility, sterility, and functionality. Even with such an urgent need, tissue-engineering therapies will require extended approval timelines, requiring identification of complex mechanisms and overcoming funding challenges.⁴ The challenge of the next decennium will focus on the scalability of these discoveries to commercially available therapies. Ideally, these therapies will encompass the use of cells and materials to form implantable matured tissues that can incorporate into native tissue for better healing and long-term outcomes.

Future Directions

Specific platforms stand out for solving issues required for translating more complex organ therapies. Tissue engineering thrusts are aimed at combining these different technologies for specific tissue restoration. The following have been identified as critical components that will ideally allow for clinical availability of many tissue engineered products.

Cell source

Currently, Section 351-approved devices use either autologous cells that require invasive biopsies and extended culture times or allogeneic differentiated cells with safety concerns. The identification of an optimal source of cells that do not lead to immune rejection is critical for scalable translation. Many of these cell origins are currently under clinical investigation as cell therapies. Autologous bone marrow or adipose derived mesenchymal stem cells (MSCs) with multilineage potential have demonstrated safety and efficacy for the treatment of many diseases and organs.⁵⁰ Most importantly, the potential of induced pluripotency introduced by Yamanaka in 2007 opened the doors for a new generation of patient-specific cells^{51,52} (Fig. 2A). The ability to generate functional differentiated cells of any tissue type from patient-derived fibroblasts holds incredible potential for tissue engineering applications.⁵³ Although these cells require complicated methods that lead to side effects, his work inspired modifications for clinical accessibility and safety,

such as use of nonviral vectors and direct reprogramming.⁵⁴ Recently, large efforts have been focused on *in situ* direct reprogramming with interesting applications for cell/ material therapies^{55,56} (Fig. 2B). In addition, there have been numerous studies to identify an allogeneic stem cell source. For example, placental derived stem cells have been shown to behave similarly to MSCs without inducing an immune response.⁵⁰ Other strategies include the use of viral vectors to remove the human leukocyte antigen expression of stem cells, creating an "off the shelf" donor cell that can be applied to any patient without an immune response.⁵⁷



FIG. 2. Platforms of tissue engineering innovation that will facilitate clinical translation. Examples include cell sources of induced pluripotent stem cells (**A**) [Photo courtesy of Millipore Sigma. Used with permission] and direct/*in situ* reprogramming strategies (**B**) [Adapted from Dewitt, N.D., and Trounson A., with permission⁵⁶] materials of decellularized organs (**C**) [Adapted from Ott *et al.*, with permission⁶³] or natural hydrogels (**D**) [Adapted from Yue *et al.*, with permission⁶⁷], and 3D printing fabrication techniques using decellularized extracellular matrix inks (**E**) [Adapted from Pati *et al.*⁷⁰] or hydrogels (**F**) [Adapted from Bertassoni *et al.*, with permission from the Royal Society of Chemistry⁷⁹]. 3D, three-dimensional.

Materials

A critical requirement is adaptation of these cell therapies onto effective scaffolds to promote tissue repair through controlling cell behavior and in vivo responses. The ideal scaffold should include biological and mechanical factors to support specific tissue formation.⁵⁸ Various 3D platforms are standouts in their ability to support cell viability, support tissue-specific differentiation, and integrate upon implantation. Decellularized tissues, both intact or processed from allogeneic or xenogeneic origin, allow for the application of native ECM that positively influences cellular behavior.59,60 By removing cellular components, the matrix can be transplanted into any patient without rejection, which enhances its ability to be broadly used.^{61,62} Various efforts have been made for both ideal decellularization protocols and storage parameters. Decellularized matrices of many tissue types have been clinically tested and are commercially available for many indications.^{61,62} In addition, decellularized whole organs keep vascular networks intact and have the potential to be reseeded with autologous cells for tissue maturation before implantation⁶³⁻⁶⁵ (Fig. 2C).

Hydrogels can also be used for complex tissue formation. Both natural and synthetic materials, or their combination, have been used to synthesize hydrogels with tailored properties. For example, gelatin methacryloyl has tunable mechanical properties, functionalization, cell encapsulation, drug elution, degradation, and smart responsive behavior, which allow for adaptions to many different organ systems^{66,67} (Fig. 2D). Tuning the compositions of material properties and growth factors in acellular and cellular approaches to recapitulate the native environment have been effective in facilitating healing.⁶⁸ Recent efforts investigating the generation of personalized hydrogels from patient biopsies seeded with autologous cells have potential applications for many organ types with reduced risk of immune rejection.⁶⁹

Fabrication and maturation

Another important aspect is the fabrication of these previously mentioned materials into complex structures. Vascular network development is essential for fabrication of complex organ replacements. 3D printing provides exciting potential to construct either decellularized ECM (Fig. 2E) or hydrogels into tissue-specific structures for in vitro modeling or facilitating proper *in vivo* tissue formation.^{70,71} Through the development of bioinks, precise control over deposition location, different printing techniques, materials with specific functionalization and mechanical properties, and distinct cell populations, 3D printing can create structures resembling complex organs.^{72–75} For example, recent efforts have used 3D printing techniques to model the central nervous system and spinal cord or create implantable devices that improve functional recovery following spinal cord injury.^{76,77} In addition, recent advances in vascularization strategies, including use of sacrificial inks or endothelial cell layers, will allow for fabrication and cell survival in larger constructs^{78,79} (Fig. 2F). Current innovations of thick vascularized tissues with extended viability of multiple cell types demonstrate the potential development of complex, functional ex vivo organs that mimic native architecture.⁸⁰ Combined with personalized cell sources and applicable materials, engineered tissues could be developed that are tailored to the patient.

The use of large-scale culturing techniques in bioreactors to generate sufficient quantities of relevant cell populations (e.g., induced pluripotent stem cells) have been previously investigated.^{81–84} In addition, bioreactor culture conditions and stimuli are being optimized for cell differentiation and *ex vivo* tissue maturation.⁸³

Manufacturing and scalability

Many tissue strategies have been successful on the benchtop, but producing these tissues at commercially relevant scales continues to be a challenge. The generation of cells⁸⁵ and 3D printing of larger tissues with viable processes⁷⁵ remain as ongoing efforts. The latter is the current focus of many companies such as Organovo, CELLINK, and Allevi.⁸⁶ In addition, recent initiatives such as Advanced Regenerative Manufacturing Institute are supporting the necessary studies to identify critical components needed to scale-up effective technologies to reach patients.⁸⁷ The transition of discovered technologies and therapies to a commercial production scale is crucial for the widespread application of tissue engineering.

FDA regulatory changes

As technology has advanced in the past 25 years, it has been difficult for the FDA to adjust regulations for combination products of materials and cells with demonstrated efficacy in animal models. Requirement of extensive phase III clinical trials for therapies involving autologous cells in previously demonstrated safe-to-use materials has been a topic of debate.^{4,18} Proposed regulation updates, if adopted by the FDA, suggest a new classification that will allow these materials to be available for patients earlier and reach full approval after 7 years of demonstrated safety and efficacy.⁸⁸ This will aid in funding concerns, which have precluded many developed technologies from reaching the market due to the high cost of Phase III clinical trials.^{4,88} This will increase the feasibility of synergizing independently approved cell and material therapies for more effective treatments.

Expanding applications

The combined use of cells and material technology expands beyond tissue fabrication and restoration. Tissueengineered approaches for the treatment of genetic conditions and systemic diseases are the focus of many academic and commercial clinical efforts. Examples include the application of polymer-encapsulated engineered insulin-producing cells, which recently demonstrated long-term glycemic control in a diabetic rat model.⁸⁹ Commercial efforts are working toward applying the encapsulated engineered cell platform in clinical trials for the treatment of diabetes, hemophilia, or lysosomal storage disorders.⁹⁰

Tissue engineering has affected the medical community beyond regenerative medicine. Combinations of previously listed technologies can be developed into clinically available patient-specific diagnostic tools, such as organ on a chip or organoid systems. These models can mimic the structure and function of specific organs on smaller scales and be used to determine drug responses on patient-derived cells.^{49,91,92} This technology is currently being evaluated by the FDA and is expected to have dramatic impacts on the medical field, leading to more efficacious use of drugs, lowering costs of approval studies, and predicting negative side effects.^{92,93}

In addition, the reach expands beyond direct patient impact. The applications of tissue engineering techniques to the *in vitro* production of cultured meat for consumption and leather have significant societal benefits by decreasing environmental impact, risk of disease, animal use, and ethical concerns.⁹⁴ Interestingly, the cultured meat industry is also investigating optimal cell sources, material choices, and fabrication processes to best recreate muscle tissue.⁹⁴

Enabling future success

Other platforms of regenerative medicine offer exciting potential for tissue engineering-inspired applications. SiR-NA as a mechanism of influencing cellular behavior for regeneration has been demonstrated using *in vitro* and *in vivo* models.⁹⁵ Recently, the first application of a siRNA-based treatment was FDA approved as ONPATTRO for the treatment of peripheral nerve disease.⁹⁶ In addition, gene therapy can be adapted to achieve desired cell behavior and *in vivo* tissue repair.⁹⁷ The strides in FDA approval and positive clinical results of gene therapies indicate an exciting future for adaptations to tissue engineering applications.⁷ Furthermore, CRISPR technology opens the door for high accuracy gene editing for cell differentiation, angiogenesis, immunoengineering, or even increasing the transplantable organ supply.^{98,99}

Conclusions

Although the many successes demonstrated in publications are not yet available to treat patients, the past 25 years of both scientific and clinical discoveries pave the way for more effective clinically translated therapies. Tissue engineering continues to inspire the collaboration of many fields to create biologically relevant applications. As discoveries are made in individual fields, such as a better understanding of developmental biology, the combined efforts of multiple fields can recapitulate these findings into therapies or medical treatments at a much greater rate. In the upcoming decade, the previously mentioned pillars can be further developed and enable the clinical translation of therapies for many organ systems. With this development, the goal of easily distributed and patient-specific treatments can be achieved-alleviating a wide range of problems, from injuries with limited healing capacity to treatment of genetic disorders, and improving quality of life for millions of patients.

Acknowledgments

The authors acknowledge funding from the National Institutes of Health (EB021857, AR066193, AR057837, HL137193, EB023052, EB021857, and EB021857) and Air Force Office of Sponsored Research under award #FA9550-15-1-0273.

Disclosure Statement

No competing financial interests exist for T.H. and A.K.

R.L. has commercial associations with Tara Biosystems, Humacyte, *In Vivo* Therapeutics, Frequency Therapeutics, Aleph Farms, Allevi, Vivitex, Sigilon Therapeutics, Alnylam, and StemBioSys.

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Received: February 1, 2019 Accepted: February 4, 2019 Online Publication Date: April 25, 2019