

Synthesis of a Highly Stable Pd@CeO₂ Catalyst for Methane Combustion with the Synergistic Effect of Urea and Citric Acid

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ABSTRACT: Making use of synergy between urea and citric acid, a core−shell $Pd@CeO₂$ catalyst with spherical morphology was facilely synthesized by a hydrothermal method. The formation mechanism of the core−shell structure in the presence of citric acid and hydrogen peroxide was studied. Results showed that the $Pd@CeO$ catalyst exhibited high catalytic activity in methane oxidation. Pd nanoparticles were well stabilized by $CeO₂$ shell encapsulation, resulting in high stability of the catalyst. A high CH4

conversion of 99% was retained after 50 h on-stream reaction at 500 °C. Additionally, many tiny pores on the CeO₂ shell surface were beneficial for the full contact between reactants and active components. Pd nanoparticles were highly dispersed inside the shell, improving the utilization efficiency of active components. The results also demonstrated that the Pd species in the catalyst existed in the form of oxidation state, mainly in PdO (ca. 66.6%), which played an essential part in methane combustion.

1. INTRODUCTION

Methane is the main component of natural gas, which possesses the advantages such as high practicability and low price. It produces less carbon dioxide per unit of energy than diesel or gasoline, and is known as a "green" alternative to these fuels. Thus, it is more suitable for acting as a promising candidate for automotive fuels.^{[1,2](#page-6-0)} However, the direct emission of a small amount of unburned methane will cause a much higher greenhouse effect than carbon dioxide.³ Besides, as composed with other hydrocarbons, the C−H bond (∼400 kJ mol⁻¹) in CH_{[4](#page-6-0)} is more stable and difficult to be activated.^{4,[5](#page-6-0)} Therefore, it is vital to exploit an effective method to reduce methane emissions into the atmosphere.

So far, methane catalytic combustion is considered to be the most effective, economical, simple, and clean method to reduce residual methane in vehicle exhaust. In order to control such emissions, various catalysts for methane catalytic combustion were studied and prepared, such as precious metals, $6-8$ $6-8$ $6-8$ perovskites, $9-11$ $9-11$ $9-11$ and hexaaluminates. $12,13$ In general, nonnoble metal catalysts show high activity for methane oxidation only under the conditions of high temperature, high pressure, or other harsh terms, which will result in the increase of pollutants and more energy consumption. In contrast, the noble metal catalysts, especially the supported palladium catalysts, $14,15$ exhibit high catalytic activity for methane complete combustion. $16,17$

Reversible adsorption and desorption of oxygen occur in the process of methane catalytic combustion over the supported Pd catalysts. In addition, the nature of support is crucial for the catalyst properties, which are closely related to the dispersity of

Pd species on the support as well as the interaction between Pd species and support.^{[18](#page-6-0)−[21](#page-7-0)} One suitable support is beneficial for the stability of the active PdO phase, preventing the thermal decomposition and sintering of PdO under high temper-ature.^{[22,23](#page-7-0)} Meanwhile, catalyst carriers also affect the ability of Pd to adsorb oxygen, 24 24 24 in turn affecting the performance of the catalyst. Therefore, high adsorption capacity to oxygen and good oxidation−reduction properties of the catalyst carriers will be beneficial to the enhancement of the catalyst performance.

CeO₂ has been extensively used to act as a carrier for noble metal nanoparticles because of the excellent performance of $CeO₂$, such as good ability to disperse active components, structural stability,^{[25](#page-7-0),[26](#page-7-0)} and superior ability to store and release oxygen.^{[27](#page-7-0),[28](#page-7-0)} Among, Pd/CeO₂ catalysts are usually prepared to investigate the catalytic combustion properties of methane.^{[29,30](#page-7-0)} However, the low-temperature catalytic activity and thermal stability over the Pd-based catalysts were insufficient in the presence of a large amount of water vapor and carbon dioxide. In recent years, many research studies have shown that the reasonable design of the Pd species-metal oxide (MO) interface is an effective method to improve the performance of Pd-based catalysts, especially the core−shell nanostructured Pd@MO catalysts have attracted extensive attention.^{31-[35](#page-7-0)} Wang et al. developed the self-assembly of $CeO₂$ on a variety of Pd nanoparticles by using the biological molecule L-arginine

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as a sealing agent.^{[33](#page-7-0)} Compared with other $CeO₂$ supported noble metal materials (NM/CeO₂), NM@CeO₂ with core− shell nanostructures significantly improved the catalytic activity and stability of the catalysts, which may be derived from the protection of precious metals by the $CeO₂$ shell preventing them from being transformed in large quantities during long catalytic processes or under high temperatures. Pd $QCeO₂$ core−shell nanocomposites by using tetrahydrofuran as solvents were synthesized and grafted onto Al_2O_3 to obtain $Pd@CeO₂/Al₂O₃$ catalysts by Cargnello et al., which demonstrated that the sample showed high activity in methane catalytic combustion and the chemical state of Pd nanoparticles could be stabilized through the strong interactions between $CeO₂$ and Pd.^{[34](#page-7-0)} As mentioned above, it can be seen that the formation of such a Pd@CeO₂ core−shell structure shows unique advantages in improving the performance of the catalyst. However, at present, the synthesis process of Pd@ $CeO₂$ catalysts is relatively complicated, the use of reagents as surfactants or solvents is not environmentally friendly, and challenges still exist in the regulation of catalyst morphology. Therefore, it is urgently needed and meaningful to develop a green, simple, and suitable synthesis method to obtain Pd@ CeO₂ catalysts with core−shell nanostructures and specific morphology. Meanwhile, the formation of strong interactions between $CeO₂$ and Pd particles via the reducible property of $CeO₂$ is beneficial to prevent precious metals from migrating and agglomerating at a high temperature, and the protective layer formed by the $CeO₂$ shell is good for improving the stability of the catalyst. These promotion effects are important to the methane combustion reaction.

Herein, one core−shell nanostructured Pd@CeO₂ catalyst with spherical morphology was rationally designed for methane catalytic combustion through a facile hydrothermal method with citric acid as a complexing agent, hydrogen peroxide as an oxidant, and urea used to adjust the formation rate of hydrogen peroxide radicals. The influences of the catalyst morphology and the chemical state of Pd species on the catalytic activity were discussed, as well as the catalytic mechanism. It was found that the core−shell nanostructure formed through a $CeO₂$ shell encapsulating Pd nanoparticles played an important role in the stabilization of the catalyst structures. In addition, PdO acting as the main active sites in the catalyst dominated the methane catalytic combustion reaction. The study provides a new way to prepare the core−shell structure catalyst.

2. RESULTS AND DISCUSSION

2.1. Morphology Analysis. The scanning electron microscopy (SEM) images of the catalysts prepared by different synthetic methods were shown and compared in Figure 1. I−Pd/CeO2-600 exhibited irregular spherical morphology (Figure 1A), with small particle size, uneven distribution, and rough surface, while no specific morphology was observed for C−Pd/CeO₂-600 (Figure 1B). For the catalyst prepared through the hydrothermal method, it had relatively regular spherical morphology (Figure 1C,D), which was desirable in practical applications for methane combustion. Meanwhile, it can be seen that the hydrothermal treatment time has an obvious influence on the morphology as shown in [Figure S1.](http://pubs.acs.org/doi/suppl/10.1021/acsomega.8b02556/suppl_file/ao8b02556_si_001.pdf) For the catalyst prepared under 18−24 h hydrothermal treatment, relatively regular spherical particles were obtained. As shown in [Figure S1D,](http://pubs.acs.org/doi/suppl/10.1021/acsomega.8b02556/suppl_file/ao8b02556_si_001.pdf) the particle size for H-Pd@CeO₂-600(24) was around 1-2 μ m for smaller particles and was around $3-4 \mu m$ for the larger ones. The

Figure 1. SEM images of I-Pd/CeO₂-600 (A), C-Pd/CeO₂-600 (B), and H-Pd@CeO₂-600(24) (C,D).

microspheres may be self-assembled from the secondary particles formed by primary particles under hydrothermal conditions. In addition, obvious holes were formed on the surface of H–Pd@CeO₂-600(24), which may be due to the escape of the gas produced by the decomposition of organic compounds.

As mentioned in the SEM analysis of Figure 1C,D, the microspheres with a size in the range of $1-2$ µm prevailed in H-Pd@CeO₂-600(24). In order to have an insight into the state of palladium species, the transmission electron microscopy (TEM) and high resolution TEM (HRTEM) analyses for those separated from the H–Pd@CeO₂-600(24) microspheres were conducted, and the results were shown in [Figure 2](#page-2-0)A−D. It can be found that the individual palladium particles were encapsulated by $CeO₂$ particles, indicating the formation of the core−shell nanostructure with the PdO particle diameter of ca. 8.7 nm. The lattice fringe spacings of core and shell were 0.26 and 0.31 nm, which were ascribed to the (101) crystal plane of PdO and the (111) crystal plane of $CeO₂$ with the cubic fluorite structure, respectively.^{[36](#page-7-0),[37](#page-7-0)} Combining with SEM characterization results, it was considered that the prepared catalyst consisted of microspheres which were secondarily assembled by $CeO₂$ shell wrapping PdO nanoparticles. As shown in [Figure 2](#page-2-0)E−H, high-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM) image and energy-dispersive spectrometry (EDS) mapping analysis further confirmed the core−shell structured Pd@CeO₂ nanoparticles with Pd particles uniformly distributing in the core were successfully obtained through the hydrothermal method.

2.2. Structural Properties. The results of wide-angle Xray diffraction (XRD) for the catalysts prepared with different methods and hydrothermal time are displayed in [Figure 3A](#page-2-0),B. The diffraction peaks at 2θ of 28.5° , 33.1° , 47.5° , 56.3° , 59.1° , 69.4°, 76.7°, 79.1°, 88.4°, and 95.4°, which were detected all over the samples, were consistent with the characteristic peaks of the $\rm{CeO_{2}}$ species with cubic fluorite structures.^{[38](#page-7-0)} Except H− $Pd/CeO₂$ -600(6), no diffraction peaks attributable to palladium species were observed in other samples because of the good dispersion and low loading amount beyond the detection limit. H−Pd/CeO2-600(6) exhibited an obvious diffraction peak near 33.9° ascribed to tetragonal $PdO(101)$, [15](#page-6-0),[28](#page-7-0) indicating that increasing hydrothermal treatment time was conducive to the high dispersion of Pd species. In combination

Figure 2. TEM image (A), HRTEM image (B-D), HAADF-STEM image (E), and EDS mapping analysis (F-H) of H-Pd@CeO₂-600(24).

Figure 3. XRD spectra of (A) H-Pd/CeO₂-600(t) and (B) CeO₂, H-Pd@CeO₂-600(24), I-Pd/CeO₂-600, and C-Pd/CeO₂-600.

Figure 4. (A) is CH₄ conversion over H-Pd/CeO₂-600(t). (B) is stability test of H-Pd@CeO₂-1000(12), H-Pd@CeO₂-1000(24), H-Pd@ CeO₂-600(24), and I−Pd/CeO₂-1000. (C,D) are CH₄ conversion over the catalysts synthesized by different methods under dry feed condition and wet feed condition (15% extra water), respectively. Dry feed: 2 vol % CH₄, 4 vol % O₂, and 20 vol % CO₂ in N₂ as balance gas; GHSV of 100 000 mL h^{-1} g^{-1} .

with SEM images, it was rational to conclude that PdO particles could not be well coated by the $CeO₂$ shell for H− $Pd/CeO₂$ -600(6) so that the PdO particles were aggregated and crystallized into larger particles. On the basis of the results of CO pulse chemisorption ([Table S1](http://pubs.acs.org/doi/suppl/10.1021/acsomega.8b02556/suppl_file/ao8b02556_si_001.pdf)), it could be found H− Pd $QCeO₂$ -600(24) displayed a higher dispersion than other samples, indicating that the structure of $CeO₂$ shell wrapping Pd cores in H-Pd@CeO₂-600(24) was favorable for promoting the dispersion of Pd species.^{[39](#page-7-0)} The conclusion was in agreement with the analysis of HAADF-STEM.

2.3. Catalytic Performance. The catalytic performance of the H-Pd/CeO₂-600(t) catalysts synthesized under different hydrothermal treatment times is depicted and compared in [Figure 4](#page-2-0)A. It is noted that the H-Pd/CeO₂-600(t) (t = 12– 30) catalysts exhibited no distinct difference in catalytic activities, while they presented superior catalytic performances than the H–Pd/CeO₂-600(6) catalyst. The consequence may result from the high dispersion of active nanoparticles with smaller particle sizes for H-Pd/CeO₂-600(t) $(t = 12-30)$ catalysts, which was confirmed from XRD analysis ([Figure 3](#page-2-0)A). For the sake of further investigating the influence of morphology on catalytic activity, activity, and stability tests were accomplished for the H-Pd/CeO₂-1000(12) and H- $Pd@CeO₂-1000(24)$ catalysts with a different morphology which was selected as representatives. The CH₄ conversion over H–Pd@CeO₂-1000(24) and H–Pd/CeO₂-1000(12) was maintained ∼99 and ∼95%, respectively, after reaction for 50 h at 500 C ([Figure 4B](#page-2-0)). In combination with the stability result of the H–Pd@CeO₂-600(24) catalyst ([Figure 4B](#page-2-0)), it can be concluded that H-Pd@CeO₂-600/1000(24) possessed superior temperature thermal stability than $H-Pd/CeO₂$ - $1000(12)$. This result may be due to the relatively regular morphology for H-Pd@CeO₂-600/1000(24), which was beneficial to the mass and heat transfer of the catalysts, 40° 40° as well as anti-sintering of the nanoparticles.

As displayed in [Figure 4](#page-2-0)C and Table 1, H-Pd@CeO₂-600(24) demonstrated superior catalytic performance than I−

Table 1. Comparison of Methane Combustion Performance of Catalysts Prepared by Different Synthetic Methods

catalyst	T_{10} (°C)	T_{50} (°C)	T_{90} (°C)
CeO ₂	595		
$I-Pd/CeO2-600$	466	649	
$C-Pd/CeO2$ -600	504	622	
$H-Pd@CeO2-600(24)$	307	406	465
$I-Pd/CeO2$ -1000	364	463	538
$C-Pd/CeO2$ -1000	528		
$H-Pd@CeO2-1000(24)$	308	408	467

Pd/CeO₂-600 and C−Pd/CeO₂-600, which indicated that the activities for CH_4 combustion varied with the synthesis methods. Among them, the T_{99} of H-Pd@CeO₂-600(24) catalyst was as low as 500 °C, while I-Pd/CeO₂-600 and C- $Pd/CeO₂$ -600 showed negligible catalytic activity when the reaction temperature was below 500 °C. [Figure S2A](http://pubs.acs.org/doi/suppl/10.1021/acsomega.8b02556/suppl_file/ao8b02556_si_001.pdf) shows the catalytic performance of the samples calcined at 1000 °C. It can be seen that the catalytic activities decreased in the order H−Pd@CeO₂-1000(24) > I−Pd/CeO₂-1000 > C−Pd/CeO₂-1000.

The results displayed that H-Pd@CeO₂-600/1000(24) catalysts exhibited similar activity. For I $-Pd/CeO₂-T$ catalysts, I−Pd/CeO₂-1000 exhibited better activity than I−Pd/CeO₂-600, which demonstrated that the high-temperature heat treatment was beneficial to the promotion of its catalytic activity. Besides, the methane conversion at 500 °C for I−Pd/ $CeO₂$ -1000 fluctuated between 74 and 78% during 50 h on

stream reaction. Whereas high-temperature calcination was unfavorable to the catalytic activity for the catalyst synthesized through a coprecipitation method. The consequence further provided evidence that H-Pd@CeO₂-T(24) demonstrated higher thermal stability than I–Pd/CeO₂-T and C–Pd/CeO₂-T. The enhanced stability of noble metal nanoparticles through the encapsulation of the $CeO₂$ shell have also been reported in previously reported $NM@CeO$, core@shell nanostruc-tures.^{[41](#page-7-0),[42](#page-7-0)} Additionally, H-Pd@CeO₂-600/1000(24) also exhibited good performance in comparison with those Pdbased catalysts previously reported. The T_{90} value for H-Pd@ $CeO₂$ -600/1000(24) at a space velocity of 100 000 mL h^{-1} g⁻¹ was about 465 °C, which is lower than T_{90} (545 °C) for PdO/ $CeO₂(\omega)$ HZSM-5 operated at a low space velocity of 30 000 mL h^{-1} g^{-1} .^{[43](#page-7-0)}

The influence of H_2O on the catalytic activities of the catalysts was also investigated in the presence of 15 vol $\%$ H₂O. Comparing the result of [Figure 4D](#page-2-0) with that in [Figure 4C](#page-2-0), it can be found that the presence of 15 vol % water vapor had an inhibitory effect on the performance of the catalysts regardless of the synthesis methods. Ciuparu and Pfefferle pointed out that when the active sites existed in oxidation states, the introduction of water could significantly inhibit the perform-ance of the catalyst for methane combustion.^{[44](#page-7-0)} Gao et al. reported that the surface-active sites over Pd/Al_2O_3 catalysts were covered by hydroxyl groups in the presence of water, resulting in the formation of inactive $Pd(OH)_{2}$, thus the poisoning and inactivation of the active sites.^{[45](#page-7-0)} Gao et al. also pointed out that the reactivation effect with N_2 was superior to that with air after removal of water, which could be explained by that $Pd(OH)$ ₂ decomposed into PdO in the N₂ feed but PdO₂ in the air and PdO₂ species was normally considered to be less active than PdO species. Therefore, it could be inferred that the active sites on the as-prepared catalysts in this work might exist mainly in the Pd oxidation states rather than the metallic states, thus the catalytic activities were restricted by water.

In addition, considering that $CO₂$ was also the main product of methane catalytic combustion, the influence of $CO₂$ on the catalytic performance was also discussed. $CO₂$ temperatureprogrammed desorption $(CO_2$ -TPD) curves of the catalyst are shown in [Figure S2B](http://pubs.acs.org/doi/suppl/10.1021/acsomega.8b02556/suppl_file/ao8b02556_si_001.pdf). It was clear that the desorption temperature of CO_2 increased in the sequence of H-Pd@ $CeO₂$ -600(24) < I-Pd/CeO₂-600 < C-Pd/CeO₂-600. The lower desorption temperature and stronger peak intensity of H−Pd@CeO₂-600(24) indicated that H−Pd@CeO₂-600(24) presented weaker basicity strength but a higher amount of weakly basic sites, demonstrating that the catalyst surface had abundant active sites for $CO₂$ adsorption. The result demonstrated that the strength of catalyst surface basicity had an obvious effect on the catalytic activity. The existence of strong basicity sites was conducive to the competitive adsorption of $CO₂$ on the catalyst surface, but not beneficial to the methane activation. Therefore, H-Pd@CeO₂-600(24) with the weaker strength of catalyst surface basicity demonstrated higher catalytic activity. On the other hand, because the desorption temperature of $CO₂$ was all lower than 300 °C, it could be speculated that $CO₂$ had no obvious effect on the activities of the series of catalysts.

2.4. X-ray Photoelectron Spectroscopy Analysis. Chemical states and distribution of Pd species on the catalysts prepared by different methods were analyzed by X-ray photoelectron spectroscopy (XPS). As shown in [Figure 5](#page-4-0)A,

Figure 5. (A) Pd 3d XPS spectra of the catalysts prepared by different methods and (B) Ce 3d XPS spectra of H−Pd/CeO₂-600(t) catalysts.

two components of Pd species were detected over all of the samples. The Pd $3d_{5/2}$ peak at 336.5 eV is assigned to the PdO species, the peaks at 337.3−337.6 and 338.1 eV can be attributed to the PdO_x $(1 \lt x \lt 2)$ and PdO₂ species, respectively, 28,46,47 28,46,47 28,46,47 28,46,47 28,46,47 indicating that only palladium oxide species were present which were normally considered to act as active sites in CH₄ combustion. This result confirmed that the reason for the activity difference of the catalysts in water-bearing systems was that the main active species on the surface of the catalysts were oxidized palladium species. As noted in Table 2,

Table 2. Analysis of Surface Pd Species of the Catalysts Derived from XPS Spectra

sample	peak name	peak BE (eV)	content $(\%)$
$H-Pd@CeO2-600(24)$	PdO	336.5	66.6
	PdO ₋	337.6	33.4
$I-Pd/CeO2$ -600	PdO _x	337.5	59.3
	PdO ₂	338.1	40.7
$C-Pd/CeO2$ -600	PdO _x	337.3	32.6
	PdO ₂	338.1	67.4

the content of Pd²⁺ reached 66.6% for H−Pd@CeO₂-600(24), indicating that it has more palladium species with +2 valence, while Pd species on I–Pd/CeO₂-600 and C–Pd/CeO₂-600 mainly existed in the form of PdO_x and PdO_2 . Among the samples, H–Pd@CeO₂-600(24) possessed higher Pd²⁺ content, which was in line with the higher catalytic performance. The result substantiated that the catalytic activities may be mainly affected by the active PdO and PdO_x species for methane combustion reaction, whereas the contribution of $PdO₂$ species was much smaller than those of PdO and PdO_x species.

Figure 5B shows the Ce 3d spectra of H-Pd/CeO₂-600(t) catalysts. The characteristic peaks of Ce $3d_{5/2}$ and Ce $3d_{3/2}$ were labeled as u and v, respectively. The label u′ and v′ peaks were corresponding to Ce^{3+} , whereas the peaks denoted by u, u", u'", v, v" and v'" belonged to Ce^{4+48} Ce^{4+48} Ce^{4+48} As shown in [Table S2](http://pubs.acs.org/doi/suppl/10.1021/acsomega.8b02556/suppl_file/ao8b02556_si_001.pdf), the Ce^{4+}/Ce^{3+} ratios over all of the catalysts were ranging from 6.9 to 21.3, demonstrating that Ce was mostly in a +4 oxidation state. The amount of Ce³⁺ on the surface of H−Pd@ $CeO₂$ -600(24) was relatively higher. This brought about more oxygen vacancy, 49 which would also boost the catalytic activity for $CH₄$ combustion. The results mentioned above suggested that the core−shell structure of Pd@CeO₂ provided more accessible active sites for the reactant (CH_4) .

2.5. Redox Properties. Figure 6A shows hydrogen temperature-programmed reduction (H_2-TPR) profiles of catalysts prepared by different methods. One broad peak at 600−800 °C was observed on the three catalysts, which could be assigned to the reduction of $CeO₂$ lattice oxygen.^{[50](#page-7-0)} On the basis of the XPS results, the positive peak centered at 100−300 °C of I–Pd/CeO₂-600 and C–Pd/CeO₂-600 was assigned to the reduction of Pd species in the oxidation state (PdO or $PdO₂$). The reduction temperature of Pd species on C−Pd/ $CeO₂$ -600 was obviously higher, which could be attributed to the higher amount of PdO_2 , making it relatively difficult to be reduced. For H-Pd@CeO₂-600(24), a negative peak at ca. 77 $\rm{^{\circ}C}$ could be attributed to the decomposition of PdH_x formed by the chemical adsorption of H_2 by metallic palladium.⁵ Low-temperature H_2 -TPR profiles (Figure 6B) showed that H-Pd@CeO₂-600(24) appeared an obvious H₂ consumption peak at 10−40 °C, corresponding to the reduction of PdO and PdO_x (1 < x < 2) species as well as the formation of PdH_x species. The results indicated that the reduction trend of Pd species over different catalysts was as follows: H−Pd@CeO₂- $600(24) > I-Pd/CeO₂-600 > C-Pd/CeO₂-600$. Combined

Figure 6. H₂-TPR profiles in the range of 40−900 °C (A) and −30 to 50 °C (B) of the catalysts prepared by different methods.

with the activity results, the reducibility of the catalysts was in agreement with the trend in catalytic activity, evidencing that higher reduction ability would profit $CH₄$ activation.

2.6. Synthesis Mechanism and Reaction Process. A possible synthesis mechanism of H−Pd@CeO₂-600(24) was proposed as described in Figure 7. The surface of

Figure 7. Schematic of the formation of core−shell structure and CH4 oxidation over the catalyst H-Pd@CeO₂-T.

presynthesized Pd colloidal particles which was negatively charged could adsorb Ce3+, and the −COOH group of citric acid in the system would also bind to Ce^{3+} ions. Urea was slowly hydrolyzed under hydrothermal conditions and promoted the decomposition of H_2O_2 into hydrogen peroxide ions $[\mathrm{HO_2}^-]$ or peroxy hydrogen radicals $[\mathrm{HO_2^*}]$. During this process, part of Ce^{3+} ions was oxidized to Ce^{4+} ions, forming $Ce(OH)3OOH$, which was further condensed and dehydrated to form $CeO₂$. In addition, within a certain period of hydrothermal time, the reaction became more sufficient with treatment time. Through the synergy of citric acid, $CeO₂$ formed a thicker and thicker coating around Pd particles, hence larger and larger nanoparticles. When the reaction time was insufficient, it failed to hydrolyze all cerium ions into hydroxides and form $CeO₂$. Part of the cerium ions which were complexed with citric acid could only form $CeO₂$ during the postcalcination treatment, resulting in irregular morphology. Too long a reaction time might result in the desorption of the formed small crystals or crystal nucleus, or the formation of larger particles because of the overlapping or lateral connection of the surface nucleation, thus causing the formation of irregular morphology. The mechanism demonstrated that the control of hydrothermal reaction time played an important part in a attaining regular spherical structure.

When the reaction atmosphere passed through the pores on the $CeO₂$ surface of the catalyst, $CH₄$ reacted with the encapsulated active Pd species. As mentioned above, the presence of regular spherical $CeO₂$ shells effectively prevented the agglomeration and sintering of Pd species to form large particles and facilitated the dispersion of Pd species on the carrier. Therefore, more active Pd species are involved in the methane combustion reaction, leading to the enhancement of the catalytic activity.

3. CONCLUSIONS

In conclusion, using the synergy between urea and citric acid, a core−shell structured Pd@CeO₂ catalyst with uniform spherical morphology was successfully synthesized by a green and facile hydrothermal method. The active Pd species in the catalyst mainly existed in the form of PdO accompanied by the presence of some PdO_x (1< $x < 2$) oxides, and the active Pd species were highly dispersed inside the spherical $CeO₂$ shell. The core−shell structure stabilized the active PdO particles in the catalyst and improved the utilization efficiency of the active component. The $Pd@CeO₂$ catalyst exhibited high stability,

which maintained 99% methane conversion after continuous reaction for 50 h at 500 °C. This work provided a new idea for the further development of novel methane combustion catalysts.

4. EXPERIMENTAL SECTION

4.1. Synthesis of Catalysts. The $Pd@CeO₂$ catalysts were prepared through a hydrothermal method as follows. The preparation of the Pd precursor was according to the reports by Wang³³ and Xia.⁵² 108 mg of polyvinyl pyrrolidone and 180 mg of citric acid were dissolved in a water/ethanol mixture with a volume ratio of 5:3 at room temperature and the resultant solution was stirred at 80 °C for 10 min. Afterward, a certain amount of palladium nitrate was added to the above solution and the mixture was further stirred for 3 h to form the Pd precursor solution. A mixture of cerium nitrate/urea/citric acid with a molar ratio of 1:1:1 was dissolved in a water/nbutanol mixture with a volume ratio of 7:1 at room temperature and the resultant mixture was stirred for 20 min, afterward, a certain amount of hydrogen peroxide and Pd precursor solution were added (Pd theoretical loading was 1%). The final solution was sealed into an autoclave with a Teflon-lined, heated to 120 °C and maintained for a period of time. After hydrothermal treatment, the precipitate was centrifuged, washed with deionized water and ethanol repeatedly until pH \approx 7, and subsequently dried at 60 °C for 7 h. The as-prepared powders were calcined in air at 400 °C for 4 h with a ramping rate of 1 °C min⁻¹ and then treated at either 600 or 1000 °C for 2 h with the same heating rate. The obtained product was denoted as H-Pd/CeO₂-T(t), where T represented the calcination temperature ($T = 600$, 1000 °C) and t stands for hydrothermal treatment time ($t = 6$, 12, 18, 24, 30 h). Amongst, the sample obtained under 24 h heat treatment was separately denoted as H-Pd@CeO₂- $T(24)$. For comparison, catalysts prepared by the impregnation method and coprecipitation method were denoted as I−Pd/ $CeO₂-T$ and $C-Pd/CeO₂-T$, respectively. Detailed synthesis methods are described in the [Supporting Information.](http://pubs.acs.org/doi/suppl/10.1021/acsomega.8b02556/suppl_file/ao8b02556_si_001.pdf)

4.2. Sample Characterization. SEM images were recorded using a Hitachi S-4800 electron microscope equipped with an energy dispersive X-ray detector. The acceleration voltage and working current was 5 kV and $7 \mu\text{A}$, respectively. TEM images were performed on a FEI G2F30 transmission electron microscope at 300 kV. XRD measurement was carried out by a PANalytical Axios Petro diffractometer using X'Celerator detector and Cu K α radiation ($\lambda = 0.15406$ nm, 45 kV and 40 mA). The XPS experiment was performed on a Thermo ESCALAB 250Xi spectrometer with Al Kα X-ray radiation (1486.6 eV), and all the binding energies were calculated using the C 1s peak as a reference at 284.8 eV. The XPS spectra were de-convoluted through a Gaussian/ Lorentzian curve-fitting strategy. The content of Pd (or Ce) species with different valence states in the samples was obtained by calculating the relative integrated areas under the curve of each de-convoluted peaks.

CO pulse chemisorption, H_2 -TPR and CO_2 -TPD experiments of the catalysts (dosage: 100 mg) were all performed on a Micromeritics AutoChem 2920 instrument. For CO pulse chemisorption, before measurement, the sample was purged by helium gas at 300 °C to remove impurities and moisture for 30 min, then prereduced in a 10 vol % H_2/Ar flow (30 mL min⁻¹) at 300 \degree C for 1 h. Afterward, the measurements were performed when the sample was cooled down to 30 °C. In the case of H_2 -TPR, the sample was pretreated in the 3 vol % O_2/Ar flow (30 mL min⁻¹) at 400 °C for 40 min, and purged in He for 60 min, and then cooled to −30 °C with KWIKCOOL ASSEMBLY. The TPR profiles were monitored from -30 to 900 °C in 10 vol % H₂/Ar flow (30 mL min⁻¹) at a ramping rate of 5 $^{\circ}$ C min⁻¹. In the case of CO₂-TPD, the sample was pretreated under He (30 mL min $^{-1})$ at 300 °C for 1 h, and then cooled down to 50 $^{\circ}$ C, afterward, CO₂ flowed over the sample for 1 h. The measurement was carried out from 50 to 800 °C under He flow (30 mL min^{-1}) with a heating rate of 5 $^{\circ}$ C min⁻¹.

4.3. Catalytic Activity Test. The on-line analysis of catalytic activity for methane combustion was conducted using a continuous flow microreactor. The catalyst (0.045 g) was placed in a fixed-bed quartz reactor and the temperature of the catalyst bed was controlled by a K-type thermocouple. The fed gases containing 2 vol % CH₄, 4 vol % O_2 , 20 vol % CO_2 and $\rm N_2$ as balancing gas at a flow rate of 75 mL min $^{-1}$, were passed into the catalyst bed with a gas hourly space velocity (GHSV) of 100 000 mL h^{-1} g^{-1} . The inlet and outlet gas concentrations were analyzed with an on-line gas chromatograph fitted with a thermal conductivity detector. The CH_4 conversion (denoted as X) was calculated by the equation as follows

$$
X = \frac{[CH_4]_{\text{in}} - [CH_4]_{\text{out}}}{[CH_4]_{\text{in}}} \times 100\%
$$

where $[CH_4]_{\text{in}}$: the inlet flow of CH_4 and $[CH_4]_{\text{out}}$: the outlet flow of $CH₄$.

■ ASSOCIATED CONTENT

S Supporting Information

The Supporting Information is available free of charge on the [ACS Publications website](http://pubs.acs.org) at DOI: [10.1021/acsome](http://pubs.acs.org/doi/abs/10.1021/acsomega.8b02556)[ga.8b02556](http://pubs.acs.org/doi/abs/10.1021/acsomega.8b02556).

Synthesis of the I-Pd/CeO₂-T catalyst by the impregnation method; SEM images of catalysts; CO_2 -TPD analysis and catalytic activity of the catalyst; CO pulse adsorption and XPS analysis [\(PDF](http://pubs.acs.org/doi/suppl/10.1021/acsomega.8b02556/suppl_file/ao8b02556_si_001.pdf))

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Notes

The authors declare no competing financial interest.

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