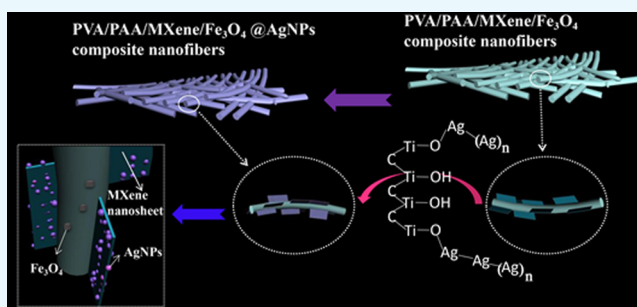


Facile Preparation of Hierarchical AgNP-Loaded MXene/Fe₃O₄/Polymer Nanocomposites by Electrospinning with Enhanced Catalytic Performance for Wastewater Treatment

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ABSTRACT: MXene as a kind of two-dimensional nanomaterial has aroused people's strong research interest because of its excellent properties. In the present study, we introduced a new poly(vinyl alcohol)/poly(acrylic acid)/Fe₃O₄/MXene@Ag nanoparticle composite film fabricated by electrospinning and heat treatment as well as self-reduction reaction process. The obtained composite films showed high self-reduction ability because of the incorporation of MXene flakes. The intercalated MXene flakes in the composite nanofibers were evenly distributed, which not only solved the aggregation problem from MXene dispersion but also could self-reduce Ag nanoparticles in situ in composite materials. In addition, the composite nanofiber films exhibited good fiber structure, thermal stability, and magnetic properties. Moreover, the composite nanofiber films demonstrated excellent catalytic ability and cycle stability to 4-nitrophenol and 2-nitroaniline.



1. INTRODUCTION

In recent years, MXene's extraordinary physical and chemical properties and layered structure have made it a new type of two-dimensional (2D) material that is popular after graphene.^{1–3} MXene is a transition metal nitride/carbon nano-2D layered material that was first prepared by Naguib in 2011.⁴ The structure of MXene can be represented by M_{n+1}X_nT_x.⁵ In short, M represents a transition metal element, X represents a C or N element, and T_x represents a functional terminal such as –O, –OH, –F, and so on.⁶ In this structural formula, *n* can take 1, 2, or 3.⁷ MXene is a layered material obtained by etching away the Al layer by MAX.⁸ It has great application prospects in electrochemistry, magnetism, and optic fields.^{9–20} Particularly, the MXene flake obtained by delaminating is one of the most valuable nanomaterials.^{21–25} The nanosheet has a large specific surface area and can be used in the production of new functional hybrid material building blocks.^{26–30} However, the MXene nanosheets are easy to aggregate in solution and oxidized easily, which have become a challenge that needs to be solved urgently.

To solve these problems, the researchers focused on the separation of flakes and the modification of the surface MXene flakes. For example, Wang et al. stratified MXene by modification of sulfonic acid diazonium salts and ultrasound.⁹ The obtained large-scale MXene flakes have stable properties and not easy to agglomerate. Boota et al. prepared PPy/Ti₃C₂T_x composites by modifying polypyrrole on the surface of MXene sheets.⁷ It was found that pyrrole (C₄H₄NH) can simultaneously be embedded, aligned, and metal-free poly-

merized on Ti₃C₂T_x MXene. In addition, PPy/Ti₃C₂T_x composite exhibits excellent electrochemical properties. Ling et al. prepared Ti₃C₂T_x/polymer flexible composite material by mixing MXene (Ti₃C₂T_x) with charged polydiallyldimethylammonium chloride or electrically neutral polyvinyl alcohol (PVA), which can enhance cation embedding and increase capacitance, and has a high potential for electrochemical applications.¹¹ Researchers have indeed made outstanding contributions in fully exploiting MXene. However, the problem of easy aggregation of MXene sheets has not been completely solved. In addition, its self-reducing precious metal properties are masked after the MXene flakes' surface has been modified. On the other hand, self-assembled composites are widely prepared and applied because of their good properties.^{31–33} Nitro compounds are one of the common water pollutants. In particular, 4-nitrophenol (4-NP) and 2-nitroaniline (2-NA) are typically harmful compounds for humans and environment because of their high solubility and toxicity. Therefore, it is very important to develop new materials that can effectively catalyze 4-NP and 2-NA.^{34,35}

To solve the problems mentioned above, we designed and successfully synthesized PVA/poly(acrylic acid)/Fe₃O₄/MXene@AgNP (PVA/PAA/Fe₃O₄/MXene@AgNP) functional nanocomposites in combination with the electrospinning technology. It is well-known that the electrospinning

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technology is a technology capable of producing continuous microfilaments with a diameter scale of nanometer or micrometer. The morphology, diameter scale, and stacked density of fibers can be regulated by adjusting process parameters and environmental conditions.³⁶ In our research, the solvent used ultrapure water, and the spinning materials were PVA and PAA, all of which were water soluble and ecofriendly materials, nonpolluting, and easily degradable. Fe_3O_4 was added to the spinning material, and the composite nanofiber materials could exhibit magnetic properties.^{37–40} Moreover, Fe_3O_4 was easy to recycle.³⁷ The MXene flake colloidal solution was obtained by dispersing MXene powder in dimethyl sulfoxide (DMSO) for later experiments.⁴¹ The composite nanofiber materials were prepared by mixing PVA, PAA, Fe_3O_4 , and MXene components via the electrospinning technology and next modification with Ag nanoparticles (AgNPs).⁴² This obtained composite fiber material not only made full use of the self-reducing properties of MXene sheet itself but also solved the aggregation problem from MXene dispersion. The MXene flakes were stretched out on the surface of the obtained fiber. The reduction characteristics of the MXene nanosheet itself could reduce Ag^+ in the AgNO_3 solution to AgNPs at the active site on the surface of the nanosheet.^{41,42} As reaction time continued, AgNPs grew and aggregated, eventually forming Ag nanoclusters.^{8,41} In this report, we explored the synthesis and characterization of novel PVA/PAA/ Fe_3O_4 /MXene@AgNP composite nanofibers. This composite fiber material exhibited excellent properties for catalytic reduction of nitro compounds such as 2-NA and 4-NP.^{43,44} In addition, we investigated the size of self-reduced AgNPs and their catalytic effects on 2-NA and 4-NP at different reduction times.^{45–48} The experimental results showed that the prepared PVA/PAA/ Fe_3O_4 /MXene@AgNP composite nanofibers demonstrated a great potential in the field of composite catalyst materials and wastewater treatment.

2. RESULTS AND DISCUSSION

2.1. Preparation and Characterization of Composite Fibers.

First, Figure 1 indicated the preparation process of PVA/PAA/ Fe_3O_4 /MXene@AgNP composite nanofibers. We exfoliated layered MAX (Ti_3AlC_2) powders by treating them in 40% HF solution at 25 °C.⁴² Selective HF etching originated from only “A” layers from the MAX phase.⁴⁹ Then, MAX

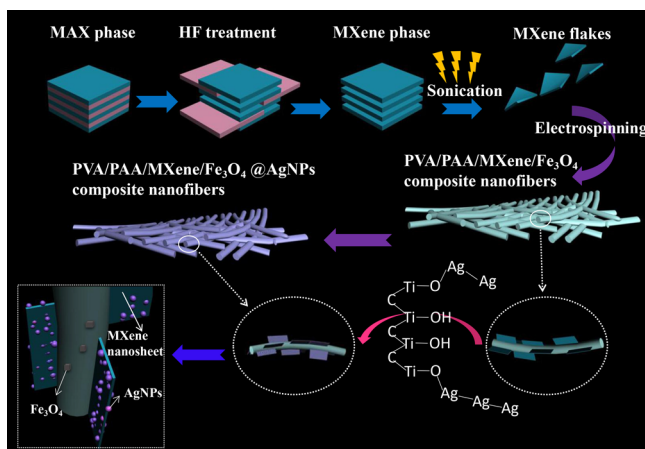


Figure 1. Schematic illustration of the preparation process of the present composite fibers.

became a multilayer MXene phase. In many cases, such as thermal treatment, sonication and reactions of volume expansion in the interlayer space would lead to deintercalation of some certain compounds and exfoliation.⁵⁰ DMSO has been reported to intercalate MXene at room temperature because DMSO could increase the c-lattice parameter of MXene from 19.5 ± 0.1 to 35.04 ± 0.02 Å.⁵⁰ The DMSO-intercalated MXene sonicated in water lead to themselves being delaminated into separate flakes similar to “paper” and formation of nanosheet colloidal solution.⁴¹ Multilayer MXene was intercalated with DMSO and ultrasonically dispersed to obtain MXene nanosheet colloidal solution for the next step of electrospinning. PVA, PAA, Fe_3O_4 , and MXene nanosheet colloidal solution were mixed in proportion to form an electrospinning precursor solution. Through electrospinning, we obtained composite nanofibers with MXene flake “wings”. When the composite nanofibers were placed in a slowly stirred AgNO_3 solution, a $[\text{Ag}^+\text{-DMSO}]$ complex monomer was first formed.⁴¹ The rapidly transferred electrons form oxygen lone pair electrons ($[\text{O}^-\text{S}(\text{CH}_3)_2]$) leading to the formation of $\text{Ag}^+\text{-}[\text{DMSO}]$.⁴¹ The charge was transferred between Ag–MXene complexes to initialize the dimerized MXene–Ag DMSO.⁴¹ The MXene–Ag dimeric complexes were bonded to $-\text{OH}$ and reduced to stable Ag^0 nanoclusters.^{41,42} As the nanoclusters were further nucleated and grown on the surface of the MXene nanosheets, spherical AgNPs were formed.^{41,42} With the increment of self-reduction time, they may have a small amount of AgNPs drifted/anchored on the surface of polymer fibers. Finally, the AgNP-loaded composite nanofibers were successfully prepared. It should be noted that the layered MXene nanosheets were firmly “locked” on the fiber surface by composite nanofibers to achieve high dispersibility, which solved the problem that MXene nanosheets were easy to aggregate. In addition, the MXene flakes were not modified by any functional groups, and their original properties were preserved. This experiment is based on the reaction mechanism of in situ formation of AgNP@MXene hybrids.⁴² The MXene nanosheet has a large specific surface area, and the surface has a reduction/nucleation site of the original AgNPs. Furthermore, the surface of MXene contains an $-\text{OH}$ functional group, which can bond with Ag^+ ions.⁴¹ Over enough time, AgNPs continue to grow to form stable Ag nanospheres on the fiber surface. The composite nanofibers used to catalyze 4-NP and 2-NA also obtained good catalytic effects.

Scanning electron microscopy (SEM) image of Figure 2a showed that the MXene with layered structure by etching off the Al layer was clearly visible. A drop of the MXene nanosheet colloidal solution was deposited on a copper foil, and the nanosheets were clearly observed though SEM (Figure 2b) after being dried at 70 °C. It was clear from Figure 2 that the nanosheets were very thin and evenly distributed. Figure 2c demonstrated that the average size of the nanosheets was 350 nm. The photograph of Figure 2c' represented a colloidal solution of MXene nanoflakes that exhibited the Tyndall scattering effect when the beam passed through. Figure 2d demonstrated clearly that the representative MXene flakes were thin and stacked.

Figure 3 showed the composite nanofibers with different micromorphology. The SEM image in Figure 3a showed PVA/PAA uniform nanofibers with the optimal parameter of 15 kV–20 cm–0.5 mL/h and the average size of the diameter of 500 nm. The SEM image (Figure 3b) of PVA/PAA/ Fe_3O_4 /MXene

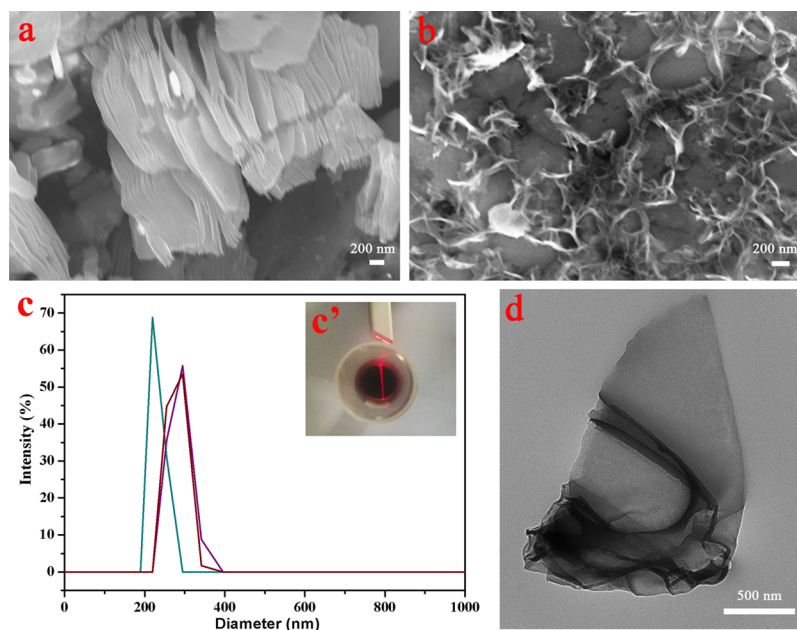


Figure 2. (a) Typical SEM image of the MXene phase after etching Al layer; (b) typical SEM image of MXene flakes; and (c) size distribution of MXene flakes. The inset image (c') denoted MXene flakes colloidal solution with Tyndall scattering effect and (d) representative TEM image of MXene flakes.

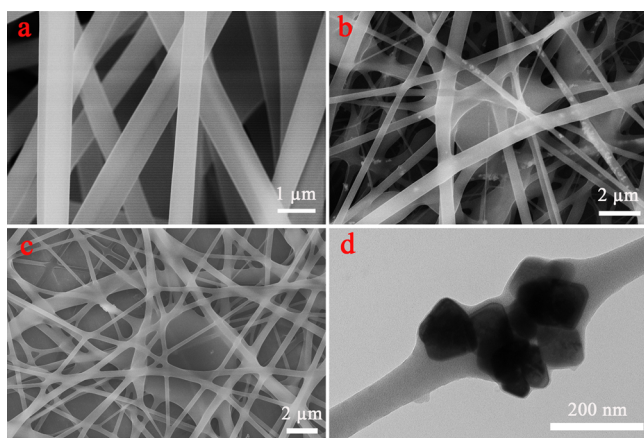


Figure 3. SEM images of (a) PVA/PAA nanofibers; (b) PVA/PAA/ Fe_3O_4 /MXene nanofibers; (c) PVA/PAA/ Fe_3O_4 /MXene nanofibers with thermal treatment for 5 h; and (d) typical TEM image of cube Fe_3O_4 NPs inside nanofiber.

composite nanofibers demonstrated that the morphology of the fibers changed after Fe_3O_4 and MXene were added under same parameters. From Figure 3b, it could be easily seen that some Fe_3O_4 particles appeared in the fiber. Furthermore, local fusion between the fibers occurred, which could be caused by the presence of a small number of micron-sized MXene large layers. The fiber diameter became uneven. Figure 3c showed that a SEM image of the PVA/PAA/ Fe_3O_4 /MXene composite nanofibers appeared cross-linked in plane after thermal treatment at 120°C for 5 h. Fe_3O_4 nanocubes with an average size of 100 nm embedded in the composite nanofibers were clearly visible, as shown in Figure 3d. The presence of Fe_3O_4 NPs made the composite fibers magnetic and recyclable.

As shown in Figure 4a, it clearly showed that the surface of the fiber was embedded with the MXene nanosheets similar to the fiber growing “wings”. It could be clearly seen from the partially magnified transmission electron microscopy (TEM)

image (Figure 4b) of the composite nanofiber that the AgNPs were loaded onto the MXene nanosheet. This confirmed that PVA/PAA/ Fe_3O_4 /MXene@Ag composite nanofibers were successfully prepared. Figure 4c further confirmed Fe_3O_4 , MXene, and AgNP coexisted and distributed in the obtained composite nanofibers. In addition, energy-dispersive X-ray (EDX) spectroscopy shown in Figure 4d demonstrated that the elements of C, O, Fe, Ti, and Ag were presented in PVA/PAA/ Fe_3O_4 /MXene@AgNP composite nanofibers, indicating the successful preparation of composite nanofibers again.

High-resolution TEM (HRTEM) images demonstrated that AgNPs were single crystals. In the process of Ag reduction in situ by MXene flakes, with the increase of reduction time, AgNPs grew slowly. Figure 5b,e,h showed the interplanar spacing of lattice with $d(111)$ of 0.238 nm and $d(200)$ of 0.208 nm.³⁷ The formed AgNPs showed the average particle size of 12 ± 5 nm at 10 min, as shown in Figure 5c. Furthermore, AgNPs in composite nanofibers displayed an average size of 17 ± 5 nm (Figure 5f) at 20 min and 22 ± 5 nm (Figure 5i) at 60 min, respectively, which indicated the slow increment of AgNP particle size with the reduction reaction time.

X-ray diffraction (XRD) data were used to identify strong affiliation in composite nanofibers. Figure 6a indicated the diffraction patterns of the MXene powder, Fe_3O_4 NPs, PVA/PAA nanofibers, PVA/PAA/ Fe_3O_4 /MXene composite nanofibers, and PVA/PAA/ Fe_3O_4 /MXene@AgNP composite nanofibers. XRD curves of the MXene powder clearly indicated the peaks at $2\theta = 8.90^\circ$, 18.24° , and 27.65° which was attributed to (002), (006), and (008) crystal plane, respectively.^{42,43} According to the XRD patterns of the face-centered cubic Fe_3O_4 phase, the 2θ values were observed at 30.0° , 35.3° , 43.0° , 57.0° , and 62.7° which were attributed to the (220), (311), (400), (511), and (400) crystal planes.^{37–40} The peaks of XRD were observed at 20.24° (PVA/PAA) and 19.29° (PVA/PAA/ Fe_3O_4 /MXene), which indicated the addition of the Fe_3O_4 NPs and MXene flakes in the composite nanofiber layers.³⁷ In addition, the inset shows the characteristic peaks of

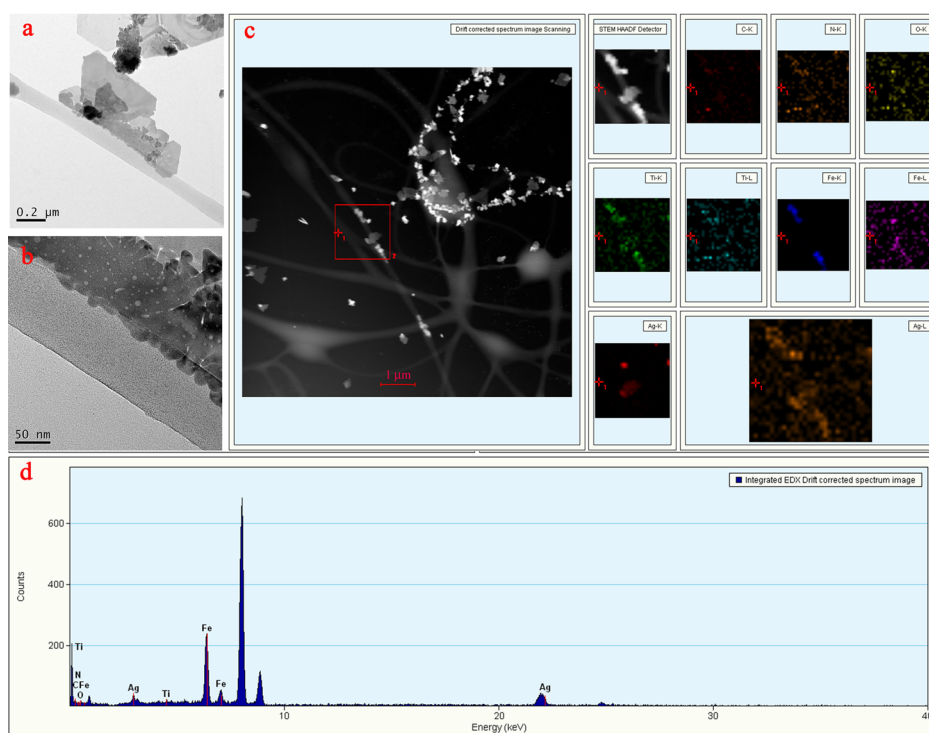


Figure 4. (a) Representative TEM image of PVA/PAA/Fe₃O₄/MXene@AgNP nanofiber; (b) partial magnification TEM image of nanofibers; (c) TEM image with C/O/Fe/Ti/Ag elemental mapping of PVA/PAA/Fe₃O₄/MXene@AgNP fibers; and (d) representative EDX image of composite nanofibers.

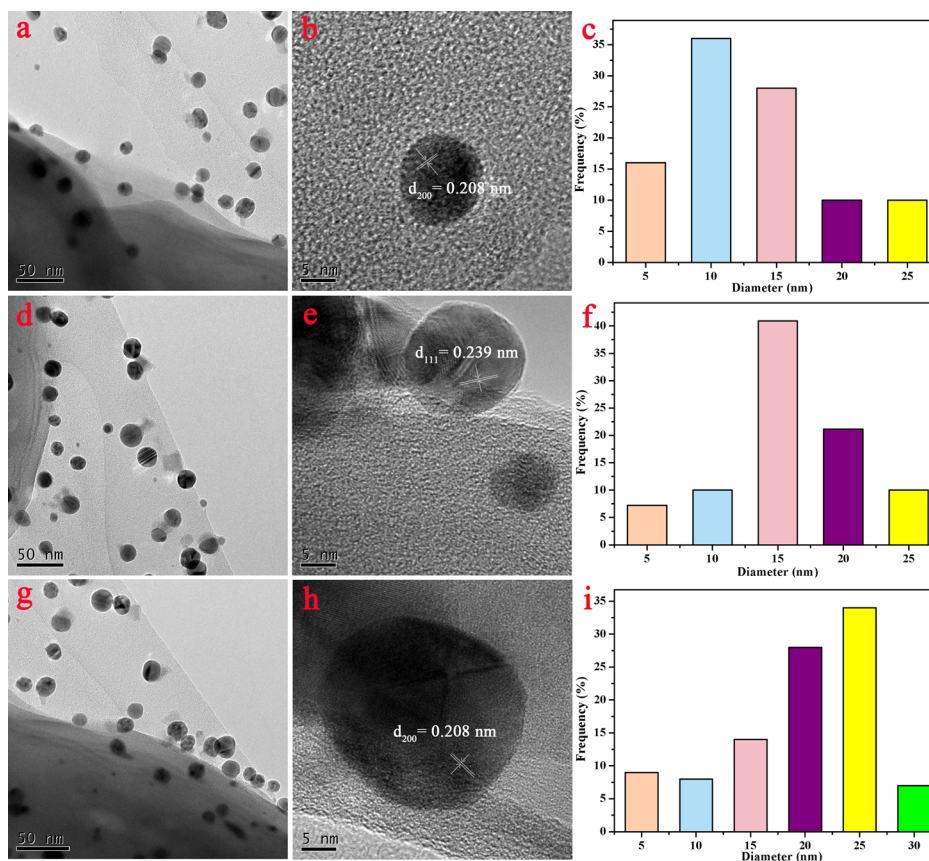


Figure 5. (a,d,g) TEM images of the PVA/PAA/Fe₃O₄/MXene composite nanofibers after loaded Ag NPs at 10, 20, and 60 min; (b,e,h) high-resolution TEM images, and (c,f,i) particle size distribution of Ag NPs at (a,d,g).

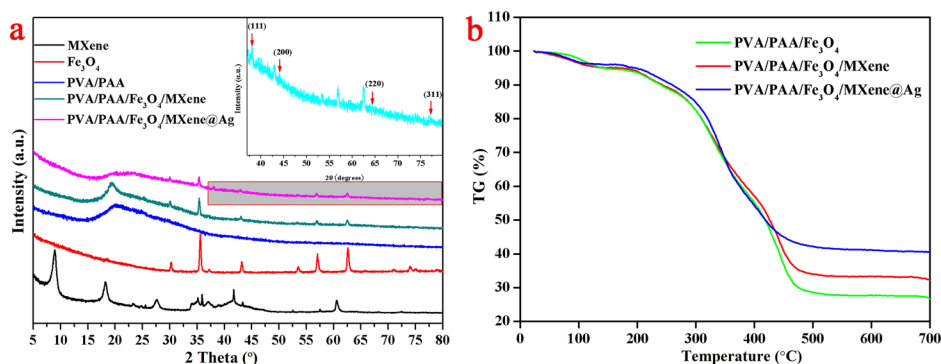


Figure 6. XRD patterns (a) and TG curves (b) of the prepared different composite nanofibers. The inset shows the illustration of the partial enlargement in the XRD curve of PVA/PAA/Fe₃O₄/MXene@AgNP composite.

AgNPs in the XRD pattern corresponding to the (111), (200), (220), and (311) planes, which further confirmed the loading of AgNPs successfully. As shown in Figure 6b, the thermal stability of different composite nanofibers was measured. The weight loss was observed at 150 °C, which indicated that the absorbed water was removed. Also, from 280 to 480 °C, the sharp weight loss could be because of the thermal decomposition of carbon chain. The weight values of the samples remained constant when the temperature reached 500 °C.^{36,37} Furthermore, it indicated that the PVA/PAA/Fe₃O₄/MXene@AgNP composite nanofibers demonstrated better thermal stability. The heat loss of the PVA/PAA/Fe₃O₄ composite nanofibers was 72.55%, whereas the PVA/PAA/Fe₃O₄/MXene and PVA/PAA/Fe₃O₄/MXene@AgNP composite nanofibers lost 66.94 and 58.8%, respectively. The difference in heat loss was mainly because of the addition of MXene nanosheets and the loading of AgNPs.

Magnetic properties of different samples were investigated at room temperature using magnetization hysteresis loops, as shown in Figure 7. The fully reversible field-dependent

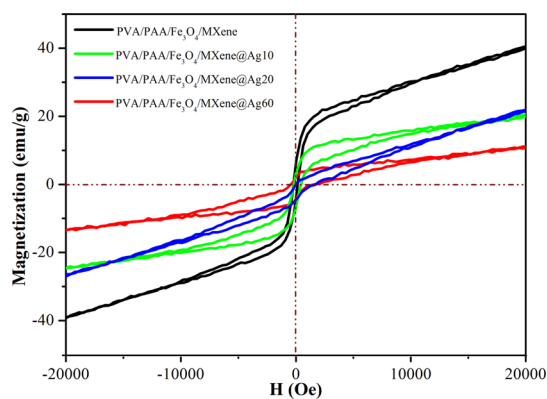


Figure 7. Magnetization hysteresis loops of PVA/PAA nanofibers and PVA/PAA/Fe₃O₄/MXene-loaded Ag NPs at 10, 20, and 60 min.

magnetization curve proved that all materials were superparamagnetic with no coercivity and remanence.³⁷ The PVA/PAA/Fe₃O₄/MXene composite nanofibers showed 39.9 emu/g saturation magnetization values at 20 kOe.^{37–40} The saturation magnetization value was reduced to 10.9 emu/g after AgNPs were loaded for 60 min. The saturation magnetization decreased with the prolongation of AgNP loading.³⁷ The saturation magnetization of PVA/PAA/Fe₃O₄/MXene@AgNPs was 22.3 and 19.33 emu/g at 10 and 20 min, respectively.

We used X-ray photoelectron spectroscopy (XPS) technique to study and investigate the elemental components and composition. The XPS patterns indicated the characteristic peaks of C 1s, O 1s, and Ag 3d, as shown in Figure 8a. The obvious peaks at 368 and 374 eV from AgNPs in samples were assigned to Ag 3d_{5/2} and Ag 3d_{3/2},⁴² as shown in Figure 8b. This indicated that AgNPs existed in the form of a simple substance. Similarly, the peaks at 718.8 and 736.4 eV correspond to Fe 2p_{1/2} and Fe 2p_{3/2}, respectively. In addition, we analyzed the oxygen and carbon elements and found that the peak positions at 284.5 eV and 285.7 eV represented C–C, C–OH, C–O, C=O, and O=C–O, respectively. The peak positions at 532.1 and 532.8 eV represented C–O bond and C=O bonds, respectively. Figure 8f showed an energy spectrum (EDS) of the composite nanofibers, showing that the composite fibers contained carbon, oxygen, iron, and silver elements. In summary, the above results indicated that the obtained AgNPs had been successfully anchored on composite nanofibers.

2.2. Catalytic Performances of Composite Fibers. The catalytic reaction of PVA/PAA/Fe₃O₄/MXene@AgNP composite nanofibers on nitro compounds could reflect their catalytic properties. To investigate the catalytic activity of the composite nanofibers, fresh NaBH₄ aqueous solution (20 mL, 0.01 mol/L) was poured into 2-NA (2 mL, 5 mmol/L) or 4-NP (2 mL, 5 mmol/L), and then composite nanofibers were placed in a solution to measure their reducibility by UV–vis spectroscopy at room temperature.^{43–46} Figure 9a showed that the UV–vis absorption peak of 4-NP changes from 317 to 402 nm after NaBH₄ was added, which was due to the formation of 4-nitrophenolate. The color of 4-NP and NaBH₄ mixture unchanged for 24 h without catalyst indicated that the reaction did not occur. After the addition of the composite nanofibers, the peak of 4-NP gradually decreased at 402 nm until it no longer changed, which means that 4-NP was completely reduced (Figure 9b). In the experiment, the concentration of NaBH₄ was 400 times than that of 4-NP, and the whole process of catalyzing 4-NP could be regarded as the pseudo-first-order reaction. A linear relationship between ln(C_t/C₀) and time (*t*) in the catalytic reaction was shown in Figure 9c, demonstrating that the catalytic reaction fitted pseudo-first-order reaction (C_t-concentration, C₀-initial concentration, and *t*-time). The reaction rate of the catalytic reaction was 0.168 min⁻¹ (Figure 9c), suggesting that the PVA/PAA/Fe₃O₄/MXene@AgNP20 composite nanofibers showed good catalytic activity for 4-NP.

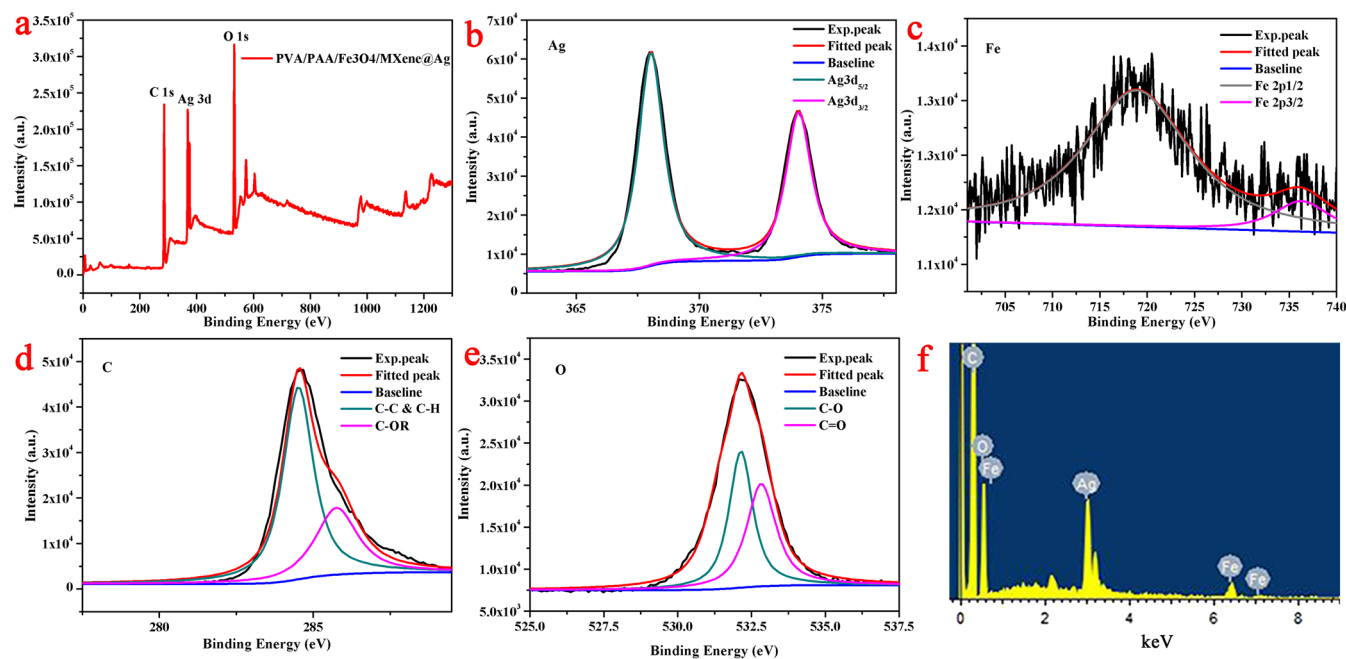


Figure 8. (a) XPS profiles of the PVA/PAA/Fe₃O₄/MXene@AgNP nanofibers. The XPS of elements: (b) Ag, (c) Fe, (d) C, and (e) O in the composite nanofibers. (f) Representative EDS image of the PVA/PAA/Fe₃O₄/MXene@AgNP nanofibers.

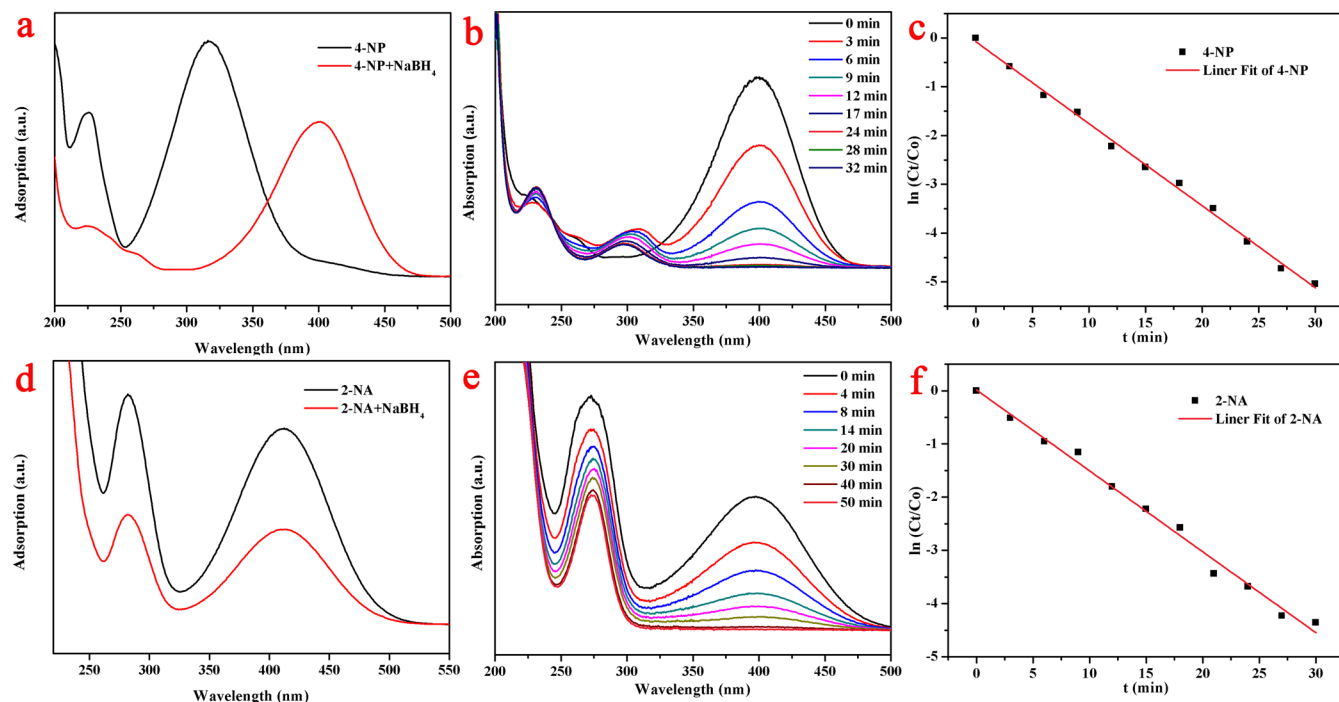


Figure 9. UV-vis spectra of (a) 4-NP and (d) 2-NA before and after adding NaBH₄ aqueous solution; (b,e) catalytic reduction of 4-NP or 2-NA with PVA/PAA/Fe₃O₄/MXene@AgNP20 composite nanofibers; and (c,f) relationship between $\ln(C_t/C_0)$ and the reaction time (t) of composite nanofiber catalyst.

To further evaluate the catalytic activity of the composite nanofibers, we conducted a 2-NA catalytic reaction experiment.⁵¹ The color of 4-NA and NaBH₄ mixture remained unchanged for 24 h without the catalyst. The UV-vis absorption peak position of 2-NA was still at 415 nm after adding NaBH₄, as shown in Figure 9d. After adding an appropriate amount of composite fiber, the catalytic reaction was completed within 1 h, and the catalytic effect of the composite fiber was shown in (Figure 9e). Similarly, the

catalytic reaction of the composite nanofibers to 2-NA could also be considered as a pseudo-first-order reaction (Figure 9f). The reaction rate of the catalytic reaction was 0.152 min⁻¹, which proved that the complex had a good catalytic activity for 2-NA. In addition, we also evaluated the catalytic performances of the other two samples (PVA/PAA/Fe₃O₄/MXene@AgNP10 and PVA/PAA/Fe₃O₄/MXene@AgNP60) for 4-NP and 2-NA, and the completed time of the catalytic reaction for 4-NP and 2-NA seemed larger than 90 min, which showed a similar

phenomenon in our previous MXene-AuNP system.⁴³ In addition, in the present study, the combination of MXene with PAA and PVA could improve the dispersion and surface area of MXene sheets, enhancing the active sites for reduction and loading of Ag NPs. Moreover, the addition of Fe₃O₄ enabled the composites to be easily recycled.

3. CONCLUSIONS

In conclusion, new AgNP-loaded PVA/PAA/Fe₃O₄/MXene composite nanofiber materials were prepared via electrospinning technology and self-reduction reaction of MXene flakes with AgNO₃. The MXene flakes, scaled from 200 to 400 nm, were successfully stripped on multilayer MXene by DMSO intercalation and subsequent sonication, and large-scale dispersion was achieved. The MXene nanosheets embedded in the fiber by electrospinning technology not only achieved high-dispersion targets but also retained its own physicochemical properties. By controlling the time of the self-reduction reaction, it seemed a facile approach to prepare AgNP-loaded fiber composites with different particle sizes and exhibited different catalytic properties for 2-NA and 4-NP. The PVA/PAA/Fe₃O₄/MXene@AgNP composite nanofibers exhibited excellent reactive activity for the catalytic reaction of certain nitro compounds (such as 2-NA and 4-NP), which was attributed to the special structural characteristics of the composite nanofibers and the good Ag-based catalytic activity. Moreover, the composite nanofiber materials could exhibit magnetic properties because of the addition of Fe₃O₄ NPs. The experimental results showed that the obtained PVA/PAA/Fe₃O₄/MXene@AgNP20 composite nanofibers displayed the best catalytic performance. Thus, the present work provided a new idea for the preparation of new MXene-based composite nanomaterials for wastewater treatment.

4. EXPERIMENTAL SECTION

4.1. Materials and Instruments. PVA (MW 57 000–66 000, 98–99% hydrolyzed), poly(acrylic acid) (PAA, MW ≈ 2000), 4-NP, and 2-NA were purchased from Aladdin Reagent (Shanghai, China). Fe₃O₄ and MXene (Ti₃C₂T_x) were synthesized in the laboratory according to previous studies.^{52–54} AgNO₃ (98%) was obtained from Tianyi (Tianjin, China). DMSO (99%) and sodium borohydride (NaBH₄, 98%) were purchased from Kermel Chemicals (Tianjin, China) and Alfa Aesar (Beijing, China), respectively. All chemicals used in this experiment were without further purification. Ultrapure water was purified by the experimental Milli-Q Millipore filter system which was purchased from Millipore Corporation (USA).

SEM (Hitachi S4800, Ibaraki, Japan) and TEM (Hitachi HT7700, Ibaraki, Japan) were used to characterize sample morphology. The HRTEM images were obtained by a JEM-2010 electron microscope at 200 kV. A SMART LAB X-ray diffractometer (Rigaku, Japan) with a Bragg diffraction apparatus and a Cu K α X-ray radiation source were utilized to get XRD patterns. Catalytic experiments were measured by UV-2550 spectrophotometer. XPS analysis was obtained by a Thermo Scientific ESCALAB 250Xi XPS (San Jose, CA, USA) with 200 W monochromatic Al K α radiations. The magnetization was performed by MPMS-XL superconducting quantum interference device magnetometer (San Diego, CA, USA) at a temperature of 300 K. Thermogravimetry (TG) analysis was performed by a simultaneous thermal analyzer

(NETZSCH STA 409 PC Luxx, Seligenstadt, Germany) under argon atmosphere.

4.2. Sample Preparation. Multilayer MXene (Ti₃C₂T_x) was obtained by etching the Al element from MAX (Ti₃AlC₂) via HF acid. MXene flake colloidal suspension was prepared by powder separation and water bath sonication (Shenhuatai SUS304 Ultrasonic bath, 110 W and 40 kHz). In short, 36 mg of MXene powder was mixed with 2 mL of DMSO and then magnetically stirred at 18 °C for 18 h to ensure that DMSO was intercalated in the multilayer structure of MXene. The intercalated MXene mixture would be centrifuged at 3500 rpm for 15 min to obtain a solid powder after removal of the supernatant. Then, 9 mL of ultrapure water was added to the DMSO-intercalated MXene residue at 10 °C. After a weak sonication with 110 W and 40 kHz frequency, the few MXene with intercalated DMSO were dispersed in ultrapure water. Fully delaminated Ti₃C₂ flake colloidal solutions were obtained. The residue was removed by centrifugation at 3500 rpm for 1 h to obtain a dark green MXene foil colloidal solution. The sizes of the nanosheets were mostly 200–500 nm, and the colloidal solution was relatively stable.

PVA (0.5 g) was added to 4.5 g of the colloidal solution of MXene flakes to form 10 wt % solutions and then stirred at 80 °C for 12 h. Fe₃O₄ (50 mg) solid was added to the above PVA solution and stirred for 1 h at 25 °C. PAA (0.6 g) was added to 1.4 g of MXene flake colloid solution to form 30 wt % solution and then stirred at 25 °C for 1 h. We mixed all of the solutions together and stirred at 25 °C until uniform, which was the spinning precursor solution for next steps. During the electrospinning process, a 10 mL syringe load of PVA/PAA/Fe₃O₄/MXene precursor solution was connected to a stainless steel needle through a thin tube. We choose the optimal parameter conditions: 15 kV (needle tip voltage)-20 cm (working distance)-0.5 mL/h (feed rate of solutions). Then, spinning was carried out at 25 °C and 40% humidity. The obtained electrospun nanofibers were deposited on the surface of the aluminum foil and then dried in vacuum at 25 °C for 24 h. After that, heat-induced cross-linking reaction of the obtained electrospun nanofibers occurred when heated at 120 °C for 5 h.³¹ After thermal treatment and heat-induced cross-linking reaction, PVA/PAA/Fe₃O₄/MXene membranes were insoluble in water because of the esterification reaction between some of the partial hydroxyl groups and carboxylic acid groups. Next, the spun fiber membrane was immersed into 2.5 mg/mL AgNO₃ solution and gently stirred at 25 °C for Ag NP reduction growth. The PVA/PAA/Fe₃O₄/MXene@AgNP composite nanofibers were obtained with different immersion times (10, 20, and 60 min, respectively). The composite nanofibers were then taken out of AgNO₃ aqueous solution, washed with ultrapure water three times to remove non-adhered or free AgNO₃ NPs, and then dried at 30 °C for 24 h in vacuum.

4.3. Catalytic Performance Test. The catalytic performance of PVA/PAA/Fe₃O₄/MXene@AgNP electrospun nanofibers was determined by catalytic reduction of the solutions of 4-NP and 2-NA.^{55–60} The reducing agent selected in the catalytic reduction reaction was NaBH₄, and the whole reaction process was carried out under ultraviolet spectrum detection at 25 °C.⁴⁷ 4-NP aqueous solution (10 mL, 0.005 M) was prepared, and fresh aqueous NaBH₄ solution (20 mL, 0.1 M) was added, and then PVA/PAA/Fe₃O₄/MXene@AgNP (40 mg) was added to the mixed solution for 60 min (named as PVA/PAA/Fe₃O₄/MXene @ AgNP60). The

absorbance of the mixed solution was monitored by UV–vis spectroscopy every 3 min until the absorbance of the solution was minimized and remained unchanged. At the same time, we evaluated the catalytic ability of nanofibers by catalyzing 2-NA (10 mL, 0.005 M) aqueous solution again. After the catalysis was completed, the nanofiber sample can be taken out by an external magnetic field.^{61–64}

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Notes

The authors declare no competing financial interest.

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