



Published in final edited form as:

J Phys Chem C Nanomater Interfaces. 2019 May 23; 123(20): 12827–12840. doi:10.1021/acs.jpcc.9b02041.

Parahydrogen-Induced Polarization of 1-¹³C-Acetates and 1-¹³C-Pyruvates Using Sidearm Hydrogenation of Vinyl, Allyl, and Propargyl Esters

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Abstract

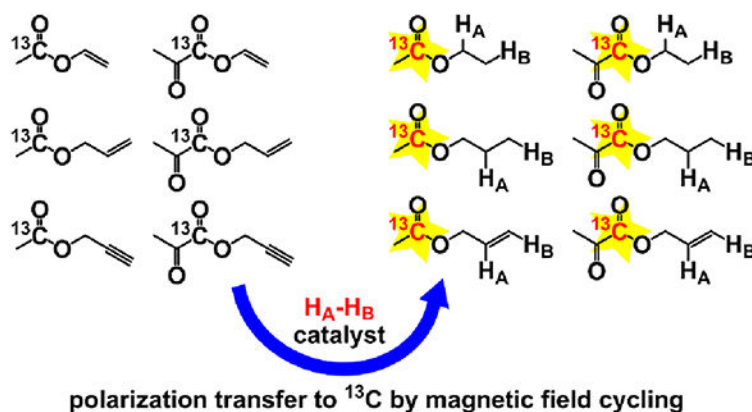
¹³C-hyperpolarized carboxylates, such as pyruvate and acetate, are emerging molecular contrast agents for MRI visualization of various diseases, including cancer. Here we present a systematic study of ¹H and ¹³C parahydrogen-induced polarization of acetate and pyruvate esters with ethyl, propyl and allyl alcoholic moieties. It was found that allyl pyruvate is the most efficiently hyperpolarized compound from those under study, yielding 21% and 5.4% polarization of ¹H and ¹³C nuclei, respectively, in CD₃OD solutions. Allyl pyruvate and ethyl acetate were also hyperpolarized in aqueous phase using homogeneous hydrogenation with parahydrogen over water-soluble rhodium catalyst. ¹³C polarization of 0.82% and 2.1% was obtained for allyl pyruvate and ethyl acetate, respectively. ¹³C-hyperpolarized methanolic and aqueous solutions of allyl pyruvate and ethyl acetate were employed for in vitro MRI visualization, demonstrating the prospects for translation of the presented approach to biomedical in vivo studies.

Graphical Abstract:

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Author Contributions

The manuscript was written through contributions of all authors. All authors have given approval to the final version of the manuscript.

Supporting Information. Structures of all compounds employed in this study, additional tables, graphs and NMR spectra (PDF)



INTRODUCTION

Hyperpolarization of nuclear spins allows to enhance NMR signal by several orders of magnitude at magnetic fields of a few tesla.^{1–4} The obtained hyperpolarized (HP) molecules can be used as contrast agents for metabolic studies and molecular imaging.^{5,6} Currently, in this context the most important HP compound is pyruvate which is metabolized to lactate *in vivo*.⁷ In tumor tissues, the rates of aerobic glycolysis and reduction of pyruvate to lactate are usually significantly higher compared to normal tissue (the so-called Warburg effect⁸). Thus, HP Magnetic Resonance Spectroscopic Imaging (MRSI) quantification of lactate-to-pyruvate ratio can be used for cancer diagnosis using the intravenous injection of HP pyruvate, which significantly improves the sensitivity of this approach, allowing tumor diagnosis^{6,9,10} as well as monitoring of tumor grading¹¹ and the response to cancer treatment.^{12,13} The use of HP pyruvate has been already approved for the imaging of prostate cancer in clinical trials.^{14,15} Another HP compound, which attracts significant research (and future clinical) interest is acetate which can be utilized for studying metabolism in the brain,^{16,17} liver,¹⁸ kidney¹⁹ and muscle.²⁰ It should be mentioned that for biomedical applications hyperpolarization of ^{13}C nuclei in these compounds is strongly preferable, due to significantly longer relaxation times and negligible *in vivo* background signal compared to those of protons.²¹

Currently, dissolution dynamic nuclear polarization (d-DNP) technique is the most developed one for the production of HP molecules in solution for biomedical applications.^{22–24} However, the high cost and complexity of d-DNP equipment limit its widespread use in research and in future clinical use. A promising alternative is the use of significantly more affordable parahydrogen-induced polarization (PHIP) technique.^{25–29} PHIP is based on the pairwise addition of a parahydrogen ($p\text{-H}_2$) molecule to an unsaturated substrate. Here pairwise addition means that the molecule of a reaction product contains two H atoms that came from the same $p\text{-H}_2$ molecule. Pairwise addition of $p\text{-H}_2$ allows to convert singlet spin order of parahydrogen into enhanced Zeeman magnetization of ^1H nuclei of the hydrogenation product.³⁰ The resultant hyperpolarization can be transferred to heteronuclei, including ^{13}C , either spontaneously^{31,32} or by the use of magnetic field cycling (MFC)^{33,34} or radiofrequency (RF) pulse sequences.^{35–39} The possibility of the utilization of ^{13}C -PHIP-

hyperpolarized compounds as *in vivo* contrast agents for MRI was recently demonstrated in the laboratory animals.^{40–46} However, there are two major limitations that currently prevent PHIP from implementation in clinic. First of all, pairwise p-H₂ addition requires the use of a hydrogenation catalyst. Usually, PHIP experiments are performed with homogeneous catalysts which represent transition metal complexes dissolved in organic solvent.⁴⁷ The toxicity of these catalysts demands their separation from the obtained HP compound before the injection into a patient. A possible solution of this problem is the use of heterogeneous catalysts⁴⁸ which can be easily filtered out^{49,50} or employed in continuous flow hydrogenation of unsaturated substrate vapors with subsequent dissolution of HP reaction product,⁵¹ though improving of polarization levels provided by these catalysts is highly desirable. Another approach is to perform hydrogenation of an unsaturated precursor with p-H₂ over a homogeneous catalyst in an organic solvent, and then to chemically transform the resulting HP reaction product into a water-soluble form, which can be separated into an aqueous phase by extraction.⁵² The second limitation of PHIP is the availability of an unsaturated precursor which could be hydrogenated into the product of interest. This requirement makes it challenging to hyperpolarize such molecules as pyruvate or acetate by PHIP directly. PHIP side-arm hydrogenation (PHIP-SAH) approach,^{53–55} recently introduced by Reineri and co-workers, allows one to overcome this problem and to produce ¹³C HP carboxylates by PHIP. The idea of PHIP-SAH is based on hydrogenation of a ¹³C containing unsaturated ester (e.g., 1-¹³C-propargyl pyruvate) with p-H₂ with subsequent polarization transfer from protons to ¹³C carboxyl nucleus followed by hydrolysis of the hydrogenated ester to form ¹³C HP carboxylate. The combination of PHIP-SAH with aqueous phase extraction after hydrolysis allows one to obtain pure aqueous solution of ¹³C HP pyruvate which has been already demonstrated useful for metabolic studies.^{56,57} When polarization transfer was performed with the use of magnetic field cycling, ¹³C polarization up to ~5% for 1-¹³C-pyruvate in aqueous phase was demonstrated.⁵⁵ Korchak et al. showed that up to ~19% ¹³C polarization can be obtained for 1-¹³C-acetate-d₃ with the use of fully deuterated vinyl acetate precursor as a substrate and ESOTHERIC RF pulse sequence for polarization transfer.⁵⁸ Importantly, in order to obtain the maximum ¹³C polarization in PHIP-SAH experiments one needs to optimize all parameters, including the choice of unsaturated moiety, hydrogenation reaction conditions and polarization transfer procedure. Though several different unsaturated esters were employed in PHIP-SAH studies before,^{53,54,59} the effect of unsaturated moiety nature on the obtained polarization was not reported. In this work, we present a systematic study of ¹H and ¹³C PHIP-SAH hyperpolarization of acetate and pyruvate esters with ethyl, propyl and allyl moieties. These esters were obtained by homogeneous hydrogenation of corresponding unsaturated precursors (vinyl, allyl and propargyl esters, respectively) with p-H₂ in organic and aqueous phases.

EXPERIMENTAL SECTION

Materials.

Commercially available bis(norbornadiene)rhodium(I) tetrafluoroborate ([Rh(NBD)₂]BF₄, NBD = norbornadiene, Strem 45–0230), 1,4-bis(diphenylphosphino)butane (dppb, Sigma-Aldrich, 98%), (norbornadiene)[1,4-bis(diphenylphosphino)butane]rhodium(I) tetrafluoroborate ([Rh(NBD)(dppb)]BF₄, Sigma-Aldrich) and ultrapure hydrogen

(>99.999%) were used as received. Unsaturated precursors (vinyl acetate, allyl acetate, propargyl acetate, vinyl pyruvate, allyl pyruvate and propargyl pyruvate, see Chart 1) were synthesized according to procedures reported elsewhere.⁶⁰ In this study, we used propargyl and allyl esters with both natural abundance of ¹³C nuclei (1.1%) and ~98% ¹³C enrichment in the carboxyl group. Vinyl acetate was used with ~98% ¹³C enrichment only, because detailed homogeneous PHIP-SAH investigation of this substrate was reported previously.⁶¹ In contrast, vinyl pyruvate was used only with ~1.1% ¹³C content because the ¹³C labeled precursor was not available to us (see previous paper⁶⁰ for details).

PHIP experiments.

In most of the experiments H₂ gas was enriched with parahydrogen using custom-built p-H₂ generator based on cryocooler module (SunPower, P/N 100490, CryoTel GT; a more detailed description of the generator was published elsewhere⁶⁰). For the work presented here, the generator was operated at 43–66 K, resulting in approximately 85–60% p-H₂ enrichment. The ¹H NMR data for hyperpolarization of ethyl acetate was obtained with 88.5% parahydrogen produced using Bruker Parahydrogen Generator BPHG 90. The samples for homogeneous PHIP experiments were prepared as follows. For hydrogenation in CD₃OD, [Rh(NBD)₂]BF₄, dppb and unsaturated precursor (in 1:1:16 molar ratio) were dissolved in a required amount of CD₃OD and mixed using a vortex mixer to obtain a solution with 5 mM concentration of the catalyst and the ligand and 80 mM concentration of the substrate. The obtained solutions were placed in the standard 5 mm Wilmad NMR tubes tightly connected with 1/4 in. outer diameter PTFE tubes (the sample volume was 0.7 mL). The exception was the case of ¹³C MRI experiments where medium-wall 5 mm NMR tubes were used (Wilmad glass P/N 503-PS-9; the sample volume was 0.5 mL). For hydrogenation in D₂O, a previously described procedure was employed for the preparation of aqueous catalyst solution (~5.3 mM or 10 mM concentration) in D₂O.⁶² In brief, the solution of disodium salt of 1,4-bis[(phenyl-3-propanesulfonate)phosphine]butane in H₂O was degassed with a rotary evaporator. Then solution of [Rh(NBD)₂]BF₄ in acetone was added dropwise with subsequent degassing. Next, the required amount of unsaturated precursor was added resulting in ~80 mM concentration. The obtained solutions were placed in medium-wall 5 mm NMR tubes (Wilmad glass P/N 503-PS-9; the sample volume was 0.5 mL), tightly connected with 1/4 in. outer diameter PTFE tubes. All glassware was flushed with argon right before the addition of any solution inside.

The overall scheme of experimental setup is presented in Figure 1. In case of PHIP experiments with methanolic solutions, the samples were pressurized up to 40 psig and preheated up to 40 °C using NMR spectrometer temperature control unit (except the ¹H NMR data for hyperpolarization of ethyl acetate that was obtained at 35 psig pressure). Hydrogen gas flow rate (40 standard cubic centimeters per minute (scm)) was regulated with a mass flow controller (SmartTrak 50, Sierra Instruments, Monterey, CA). After termination of p-H₂ bubbling, the samples were placed either directly inside the probe of the NMR spectrometer (in case of ALTADENA⁶³ experiments) or inside the MuMETAL magnetic shield described in detail elsewhere⁶¹ (in case of MFC experiments). The magnetic field inside the shield was adjusted using additional solenoid placed inside the previously degaussed three-layered MuMETAL shield (Magnetic Shield Corp., Bensenville, IL, P/N

ZG-206). This previously calibrated solenoid was powered by a direct current (DC) power supply (GW-Instek, GPR-30600), and the DC current was attenuated by a resistor bank (Global Specialties, RDB-10) to achieve the desired magnetic field inside the MuMETAL shield. The mu-metal shield provides an isolation of approximately 1,200 according to the manufacturer's specification; therefore, the use of the shield in the Earth's magnetic field results in the minimum residual magnetic field of approximately 40 nT. After placing inside the magnetic shield the samples were slowly (~1 s) pulled out of the shield and quickly placed inside the probe of the NMR spectrometer. The total sample transfer time was ~8 s after the termination of H₂ gas bubbling. Experiments with aqueous solutions were carried out using the same experimental procedure except that higher pressure (70 or 80 psig), temperature (55–95 °C) and hydrogen gas flow rate (140 sccm) were used. Heating to temperatures higher than 60 °C was performed using a beaker with hot water. Also in case of aqueous solutions PASADENA²⁵ experiments were performed in addition to ALTADENA and MFC experiments. In this case, the samples were residing inside the NMR spectrometer probe during all operations. In MFC experiments with MRI detection also higher pressure (70 psig), temperature (80–95 °C) and hydrogen gas flow rate (140 sccm) were used. After pulling the samples out of the shield they were depressurized, the NMR tube was disconnected from the setup, and the solution was injected into an imaging phantom (~2.8 mL hollow spherical plastic ball) located inside the RF coil of an MRI scanner using a syringe. The sample transfer time to an MRI scanner was ~20 s.

NMR spectra were acquired on a 9.4 T Bruker NMR spectrometer (except the ¹H NMR data for hyperpolarization of ethyl acetate that was obtained on a 7.05 T Bruker AV 300 NMR spectrometer) using a 90° RF pulse, except PASADENA²⁵ experiments which were performed using a 45° RF pulse. The ¹H ALTADENA and ¹³C PHIP spectra were acquired as pseudo-two-dimensional (2D) sets consisting of 64 1D NMR spectra (acquisition time 1 s) to avoid delays between placing the sample into the probe and starting the acquisition. The acquisition always started before placing the sample inside the NMR probe. MR images were obtained on a 15.2 T small-animal Bruker MRI scanner using 15 mm outer diameter round surface RF coil and true steady state precession (true-FISP) RF pulse sequence. The excitation pulse angle was optimized on a thermally polarized phantom containing 2.8 mL of 3 M solution of sodium 1-¹³C-acetate in D₂O. For 3D imaging experiments, the isotropic field of view (FOV) was 48 mm and imaging matrix of 64×64×8 resulting in 0.75×0.75×6 mm³ spatial resolution. The repetition time (TR) was ~5 ms, and echo time (TE) was ~2.5 ms. The total acquisition time was ~2.5 s. For 2D MRI experiments, FOV of 48×48 mm² was used with the slab thickness of 48 mm resulting in effectively no slice selection with respect to the phantom depth. The TR and TE parameters were the same.

Calculation of NMR Signal Enhancement and Nuclear Spin Polarization

¹H NMR signal enhancement factors (ϵ_{1H}) were calculated using NMR signals of thermally polarized reaction product molecules as a reference, according to the following equation:

$$\epsilon_{1H} = \frac{I_{1H - PHIP}}{I_{1H - thermal}}$$

where $I_{\text{1H-PHIP}}$ is the intensity of PHIP signal of a particular group of protons, $I_{\text{1H-thermal}}$ is the averaged signal per proton in a thermally polarized molecule. The $I_{\text{1H-thermal}}$ values were calculated as follows:

$$I_{\text{1H-thermal}} = \frac{\sum_{i=1}^M (I_i/N_i)}{M}$$

where M is the number of different groups of protons in a molecule, I_i is the intensity of the NMR signal for the group of protons with index i , N_i is the number of protons in this group. The overlapping NMR signals (for example, signals of CH_3 groups of carboxyl moieties) were omitted from these calculations. It should be noted that, in principle, hydrogenation reaction may continue during the delay between acquisition of PHIP and thermal NMR spectra, leading to underestimation of NMR signal enhancements. It was found that in our conditions this effect does not have a significant impact on the obtained ϵ values. Figure S1 in the Supporting Information presents two thermal ^1H NMR spectra acquired after bubbling of $p\text{-H}_2$ for 4 s through the solution of propargyl pyruvate and $[\text{Rh}(\text{NBD})(\text{dppb})]\text{BF}_4$ catalyst in CD_3OD with a 30-min delay between them. These two spectra were found to be almost identical despite the facts that (i) conversion of propargyl pyruvate was only $\sim 16\%$, i.e. there is significant amount of reactant left; (ii) there is a significant amount of dissolved hydrogen manifested in the NMR signal of ortho- H_2 at 4.52 ppm; (iii) propargyl pyruvate is the most reactive substrate from those under study, see Results and Discussion section. Therefore, it is concluded that hydrogenation reaction proceeds to significant extent only under conditions of hydrogen bubbling when the solution is intensely agitated.

In experiments with substrates containing ^{13}C nuclei at natural abundance, ^{13}C NMR signal enhancement factors ($\epsilon_{^{13}\text{C}}$) were calculated using the NMR signal of 740 mM solution of $1\text{-}^{13}\text{C}$ -vinyl acetate (with 98% ^{13}C enrichment) in CD_3OD as an external reference, according to the following equation:

$$\epsilon_{^{13}\text{C}} = \frac{I_{^{13}\text{C-PHIP}}}{I_{^{13}\text{C-ref}}} \times \frac{C_{\text{ref}}}{C_{\text{reactant}} \times \frac{X}{100\%}} \times \frac{\varphi_{\text{ref}}}{\varphi_{\text{reactant}}}$$

where $I_{^{13}\text{C-PHIP}}$ is the intensity of ^{13}C PHIP NMR signal, $I_{^{13}\text{C-ref}}$ is the intensity of ^{13}C NMR signal of the reference sample, $C_{\text{ref}} = 740$ mM is the concentration of vinyl acetate in the reference sample, $C_{\text{reactant}} = 80$ mM is the initial concentration of the reactant before hydrogenation, X (%) is the chemical conversion of the reactant estimated using ^1H NMR spectra acquired after relaxation of polarization, $\varphi_{\text{ref}} = 0.98$ is ^{13}C enrichment of vinyl acetate in the reference sample, $\varphi_{\text{reactant}} = 0.011$ is the ^{13}C enrichment of the substrate. The use of external reference was necessary because it was not possible to acquire thermal ^{13}C NMR signals for the hydrogenated samples in reasonable time.

In experiments with ^{13}C -enriched substrates, ^{13}C NMR signal enhancement factors ($\epsilon_{^{13}\text{C}}$) were calculated using ^{13}C NMR signals of thermally polarized reaction product molecules as a reference:

$$\epsilon_{13C} = \frac{I_{13C- PHIP}}{I_{13C- thermal}} \times \frac{RG_{thermal}}{RG_{PHIP}} \times \frac{NS_{thermal}}{NS_{PHIP}}$$

where $I_{13C- PHIP}$ is the intensity of ^{13}C PHIP NMR signal, $I_{13C-thermal}$ is the intensity of ^{13}C NMR signal of thermally polarized sample, $RG_{thermal} = 203$ or 1 is the receiver gain used for acquisition of thermal signal, $RG_{PHIP} = 1$ is the receiver gain used for acquisition of PHIP signal, $NS_{thermal} = 1, 2, 4$ or 8 and $NS_{PHIP} = 1$ are the number of signal accumulations used for the acquisition of thermal and PHIP NMR spectra, respectively. The use of different receiver gain values was necessary because it usually was not possible to obtain thermal ^{13}C NMR signals for the hydrogenated samples with $RG = 1$ in reasonable time. On the other hand, acquisition of PHIP spectra with $RG = 203$ led to signal overflow. According to vendor specifications, there is a linear dependence between the observed NMR signal and RG . The deviation of RG function from linearity is expected to be less than 10%,⁶⁵ which we consider satisfactory for our purposes. In most of the experiments, thermal ^{13}C NMR spectra were acquired with several signal accumulations in order to obtain signal which can be integrated with sufficient accuracy.

Nuclear spin polarizations P_{1H} and P_{13C} were calculated using the formula

$$P = \epsilon \times P_0$$

where P_0 is the equilibrium nuclear spin polarization of 1H or ^{13}C at the 9.4 T magnetic field (at 313 K, $P_0 = 3.1 \times 10^{-3}\%$ for 1H and $P_0 = 7.7 \times 10^{-4}\%$ for ^{13}C). Because experiments were performed with broadly varied p- H_2 fraction (60–85%), the observed polarizations were also recalculated to the highest utilized p- H_2 fraction (85%) for the sake of comparison using the following equation:²⁹

$$P_{85\%} = P \times \frac{4 \times 0.85 - 1}{4\chi_p - 1}$$

where $P_{85\%}$ is the polarization recalculated to 85% p- H_2 fraction and χ_p is the p- H_2 fraction employed in a particular experiment. Polarization transfer efficiency η was calculated as a ratio of the maximum obtained P_{13C} and P_{1H} values for each HP compound:

$$\eta = \frac{P_{13C}}{P_{1H}}$$

Since the samples were manually transferred from the low to the high magnetic field and the duration of p- H_2 bubbling was also manually controlled, the reproducibility test was carried out. For this, hyperpolarization of ethyl acetate was followed using 1H NMR spectroscopy. Ten repetitions of p- H_2 addition to vinyl acetate have been performed and yielded relative standard errors of 6% or less for the vinyl acetate conversion, 1H ALTADENA signal intensities, signal enhancements and 1H polarization (see Table S1). Therefore, we expect

the numerical data presented in this work to have standard errors on the order of ~6% due to shot-to-shot reproducibility in most cases.

RESULTS AND DISCUSSION

General considerations.

The PHIP experiments were generally performed according to the following scenario. First, ^1H ALTADENA experiments with various duration of p- H_2 bubbling were carried out. Then the duration of p- H_2 bubbling, which was optimal in terms of the resultant ^1H ALTADENA signal, was used for MFC experiments with magnetic field variation. Generally, these experiments were first performed with unsaturated precursors with natural abundance of ^{13}C nuclei for the optimization of experimental parameters, and then MFC experiments were repeated with isotopically labeled precursors. This screening of substrates was performed in CD_3OD solutions at 40 psig hydrogen pressure. Then the two precursors that provided the highest ^1H and ^{13}C polarizations were used in aqueous phase hydrogenation and for MRI demonstration in vitro.

PHIP of ethyl 1- ^{13}C -acetate.

PHIP of ethyl 1- ^{13}C -acetate produced by homogeneous hydrogenation of vinyl 1- ^{13}C -acetate with p- H_2 in CD_3OD was reported previously.⁶¹ In that study, $P_{1\text{H}} = 3.3\%$ and $P_{13\text{C}} = 1.8\%$ were demonstrated at 50% p- H_2 enrichment and 90 psig pressure. At 85% p- H_2 enrichment, these polarizations would be 2.4 times higher,²⁹ resulting in $P_{1\text{H}} = 7.9\%$ and $P_{13\text{C}} = 4.3\%$. Similar polarization values were obtained in this work in a hyperpolarization protocol reproducibility test (average $P_{1\text{H}} = 7.5\%$, maximum $P_{1\text{H}} = 8.1\%$, recalculated to 85% p- H_2 enrichment; see Figure 2c, Figure 2d and Table S1). Because vinyl acetate hydrogenation was studied in detail before,⁶¹ here we used this substrate to test the alternative experimental protocol for the sample preparation. Previous experiments employed commercially available $[\text{Rh}(\text{NBD})(\text{dppb})]\text{BF}_4$ catalyst. In the alternative experimental protocol, the $[\text{Rh}(\text{NBD})(\text{dppb})]^+$ species were formed during the sample preparation procedure from commercially available $[\text{Rh}(\text{NBD})_2]\text{BF}_4$ and dppb in 1:1 ratio, and the resultant solution was used for PHIP experiments without any purification. Therefore, in the alternative experimental protocol the solution contains 2 equivalents of norbornadiene instead of 1 equivalent in the solution prepared from the commercially available $[\text{Rh}(\text{NBD})(\text{dppb})]\text{BF}_4$ complex. On the other hand, the reactants required for the alternative experimental protocol are several times cheaper. The obtained results are presented in Figure 2. It was found that both variants of the experimental protocols have similar efficiency (see Figure 2g). Therefore, in further experiments reported here the catalyst was prepared from $[\text{Rh}(\text{NBD})_2]\text{BF}_4$ and dppb. The maximum obtained $P_{13\text{C}}$ was 4.4% (at 85% p- H_2 fraction), which is in a good agreement with the previously reported⁶¹ value despite the use of lower hydrogen pressure (40 psig instead of 90 psig; the polarization values are recalculated to 85% p- H_2 enrichment).

PHIP of propyl 1- ^{13}C -acetate.

HP propyl acetate was produced by homogeneous hydrogenation of allyl acetate in methanol over $[\text{Rh}(\text{NBD})(\text{dppb})]\text{BF}_4$ catalyst prepared from $[\text{Rh}(\text{NBD})_2]\text{BF}_4$ and dppb. According to

^1H NMR, the catalyst activity was quite low, since 50% conversion of allyl acetate was reached only after ~ 50 s of hydrogen bubbling at 40 psig pressure (see Figure 3g). The estimation of ^1H polarization values for propyl acetate was complicated, because ^1H NMR signals 5c and 5d of propyl acetate overlapped with signals 19c and 19d of norbornene, respectively (see Figure 3c). Since it was not possible to reliably estimate the relative contribution of propyl acetate and norbornene protons to the observed ALTADENA signals, ^1H polarization of propyl acetate was calculated on the basis of NMR signal 5b. The maximum obtained ALTADENA $P_{1\text{H}}$ of the corresponding protons of propyl acetate was 3.0% (at 85% $p\text{-H}_2$ fraction) (Figure 3i). Next, MFC experiments with magnetic field variation were performed at 30 s duration of $p\text{-H}_2$ bubbling (at which the maximum ^1H ALTADENA signal was observed). The maximum obtained $P_{13\text{C}}$ was 0.35% (at 85% $p\text{-H}_2$ fraction) (Figure 3e, Figure 3f, Figure 3j).

PHIP of allyl 1- ^{13}C -acetate.

HP allyl acetate was produced by homogeneous hydrogenation of propargyl acetate in methanol over $[\text{Rh}(\text{NBD})(\text{dppb})]\text{BF}_4$ catalyst prepared from $[\text{Rh}(\text{NBD})_2]\text{BF}_4$ and dppb. The catalyst was significantly more active in hydrogenation of this compound than in hydrogenation of allyl acetate at the same conditions: 50% conversion of propargyl acetate was achieved after ~ 5.5 s of hydrogen bubbling at 40 psig pressure (see Figure 4g). Due to overlapping of ^1H NMR signal 4c of allyl acetate with signal 19a of norbornene (see Figure 4c), ^1H polarization of allyl acetate was calculated on the basis of NMR signal 4e. The maximum obtained ALTADENA $P_{1\text{H}}$ of the corresponding protons of allyl acetate was 7.2% (at 85% $p\text{-H}_2$ fraction) (Figure 4i). Next, MFC experiments with magnetic field variation were performed at 5 s duration of $p\text{-H}_2$ bubbling (at which the maximum ^1H ALTADENA signal was observed). The maximum obtained $P_{13\text{C}}$ was 0.74% (at 85% $p\text{-H}_2$ fraction) (Figure 4e, Figure 4f, Figure 4j).

PHIP of ethyl 1- ^{13}C -pyruvate.

HP ethyl pyruvate was produced by homogeneous hydrogenation of vinyl pyruvate in methanol over $[\text{Rh}(\text{NBD})(\text{dppb})]\text{BF}_4$ catalyst prepared from $[\text{Rh}(\text{NBD})_2]\text{BF}_4$ and dppb. Importantly, both vinyl and ethyl pyruvate esters are present in two forms in methanolic solution (see Figure 5a). Hemiketal form is prevalent, while the contribution of ketone form is also quite substantial. However, because these two forms have similar ^1H NMR chemical shifts for the protons of alcoholic moiety, calculations of conversion and $P_{1\text{H}}$ can be performed in the same way as for acetates using the total amounts of both forms of pyruvate esters. The catalyst activity was moderate: 50% conversion of vinyl pyruvate was achieved after ~ 20 s of hydrogen bubbling at 40 psig pressure (see Figure 5g). The maximum obtained ALTADENA $P_{1\text{H}}$ of ethyl pyruvate was 5.2% (at 85% $p\text{-H}_2$ fraction), estimated on the basis of signal 8b+9b (Figure 5i). Since we do not have ^{13}C -labeled vinyl pyruvate, MFC experiments were performed only with the substrate with natural abundance of ^{13}C nuclei. For calculations of $P_{13\text{C}}$ for ethyl pyruvate, the sum of intensities of ^{13}C PHIP NMR signals of ketone and hemiketal forms was used as the PHIP signal intensity $I_{13\text{C-PHIP}}$, because it was not possible to estimate the ratio of these two forms of ethyl pyruvate using ^1H NMR. The maximum obtained $P_{13\text{C}}$ was 0.88% (at 85% $p\text{-H}_2$ fraction) (Figure 5e, Figure 5f, Figure 5j). It should be noted that HP ethyl pyruvate is the only HP ester obtained in this

study that was previously employed for metabolic imaging directly without preliminary hydrolysis.⁶⁶ The use of HP ethyl pyruvate is especially advantageous for brain imaging due to its faster transport from blood to brain compared to HP pyruvate.⁶⁶ The fact that ethyl pyruvate is used as a food additive and also has been studied as an anti-inflammatory compound makes it a promising HP molecule for the future use in clinic, despite the fact that it did not demonstrate high levels of polarization in our studies.

PHIP of propyl 1-¹³C-pyruvate.

HP propyl pyruvate was produced by homogeneous hydrogenation of allyl pyruvate in methanol over [Rh(NBD)(dppb)]BF₄ catalyst prepared from [Rh(NBD)₂]BF₄ and dppb. Similar to vinyl and ethyl pyruvates, allyl and propyl pyruvates were present in hemiketal and ketone forms in methanolic solution with the prevalence of hemiketal form (see Figure 6a). These two forms also had similar ¹H NMR chemical shifts for the protons of alcoholic moiety except protons 13b and 14b. Therefore, calculations of conversion and P_{1H} were carried out using the total amounts of these two forms of pyruvates. The catalyst activity was very low: after 2 minutes of hydrogen bubbling at 40 psig pressure, the conversion of allyl pyruvate was only ~30% (see Figure 6g). Due to overlapping of ¹H NMR signals 16c+17c and 16d+17d of propyl pyruvate with signals 19c and 19d of norbornene, respectively (see Figure 6c), ¹H polarization of propyl pyruvate was calculated on the basis of NMR signal 16b+17b. The maximum obtained ALTADENA P_{1H} of the corresponding protons of propyl pyruvate was 2.0% (at 85% p-H₂ fraction) (Figure 6i). Next, MFC experiments with magnetic field variation were performed at 20 s duration of p-H₂ bubbling (at which the maximum ¹H ALTADENA signal was observed). For calculations of P_{13C} for propyl pyruvate with ¹³C nuclei at natural abundance, the sum of intensities of ¹³C PHIP NMR signals of ketone and hemiketal forms was used as the PHIP signal intensity I_{13C-PHIP}, because it was not possible to estimate the ratio of these two forms of propyl pyruvate using ¹H NMR. For calculations of P_{13C} for 98% ¹³C-enriched propyl pyruvate we used the ¹³C PHIP NMR signals of the prevalent hemiketal form, because it was not possible to detect thermally polarized ketone form using ¹³C NMR in reasonable time (and sometimes it was also not possible to detect ¹³C PHIP NMR signals of ketone form). The maximum obtained P_{13C} was 0.49% (at 85% p-H₂ fraction) (Figure 6e, Figure 6f, Figure 6j).

PHIP of allyl 1-¹³C-pyruvate.

HP allyl pyruvate was produced by homogeneous hydrogenation of propargyl pyruvate in methanol over [Rh(NBD)(dppb)]BF₄ catalyst prepared from [Rh(NBD)₂]BF₄ and dppb. Similar to other pyruvate esters, propargyl and allyl pyruvates were present in hemiketal and ketone forms in methanolic solution with the prevalence of hemiketal form (see Figure 7a). These two forms also had similar ¹H NMR chemical shifts for the protons of alcoholic moiety except protons 13b and 14b. Therefore, calculations of conversion were carried out using the total amounts of these two forms of pyruvates. The catalyst demonstrated high activity: 50% conversion of propargyl pyruvate was achieved after ~7 s of p-H₂ bubbling at 40 psig pressure (see Figure 7g). Due to overlapping of ¹H NMR signal 13c+14c of allyl pyruvate with signal 19a of norbornene (see Figure 7c), ¹H polarization of allyl pyruvate was calculated either on the basis of the NMR signal 13e+14e or on the basis of sum of NMR signals 13b and 14b, depending on what signals yielded the highest ε_{1H}. The sum of

signals 13b and 14b was used due to the fact that it was not possible to reliably estimate the ratio of hemiketal and ketone forms of allyl pyruvate using thermal spectra (signal 14b overlaps with the signal of the solvent and signal 13b is too weak). The maximum obtained ALTADENA P_{1H} of the corresponding protons of allyl pyruvate was 21% (at 85% p-H₂ fraction) (Figure 7i). Next, MFC experiments with magnetic field variation were performed at 10 s duration of p-H₂ bubbling. For calculations of P_{13C} for allyl pyruvate with ¹³C nuclei at natural abundance, the sum of intensities of ¹³C PHIP NMR signals of ketone and hemiketal forms was used as the PHIP signal intensity $I_{13C-PHIP}$, because it was not possible to estimate the ratio of these two forms of allyl pyruvate using ¹H NMR. For calculations of P_{13C} for 98% ¹³C-enriched allyl pyruvate we used the ¹³C PHIP NMR signals of the prevalent hemiketal form; the estimated ϵ_{13C} values for ketone form were on average 1.5 times lower. The maximum obtained P_{13C} was 5.4% (at 85% p-H₂ fraction) (Figure 7e, Figure 7f, Figure 7j).

PHIP of ethyl 1-¹³C-acetate and allyl 1-¹³C-pyruvate in aqueous phase.

In CD₃OD solutions, the highest polarizations were observed for ethyl 1-¹³C-acetate and allyl 1-¹³C-pyruvate (for example, for these compounds $P_{13C} = 4.4\%$ and 5.4% , respectively, were obtained while for other esters P_{13C} were less than 1%). Therefore, these compounds were chosen as targets for hyperpolarization experiments in aqueous phase. These experiments employed water-soluble [Rh(NBD)(Ph((CH₂)₃SO₃⁻)P-(CH₂)₄-PPh((CH₂)₃SO₃⁻))]BF₄ complex as a homogeneous hydrogenation catalyst. Due to generally lower efficiency of hydrogenation in aqueous phase,⁶⁰ we used harsher experimental conditions (70–80 psig H₂ pressure, 60–85 °C temperature and 140 sccm gas flow rate). Hydrogenation of vinyl acetate at 70 psig and 60 °C was highly efficient since 100% conversion of the reactant was achieved just after 7 s of p-H₂ bubbling (see Table S2). The maximum obtained ALTADENA P_{1H} of ethyl 1-¹³C-acetate was 5.7%, while P_{13C} was 2.1% (both at 85% p-H₂ fraction) (Figure 8). Hydrogenation of propargyl pyruvate was quite slow since after 20 s of p-H₂ bubbling at 70 psig and 80 °C the conversion was only ~7% (see Table S3). ALTADENA P_{1H} was lower than in case of vinyl acetate hydrogenation in aqueous phase (the maximum $P_{1H} = 3.6\%$ at 85% p-H₂ fraction, see Table S3). However, at 80 psig, 85 °C and ~10 mM catalyst concentration (instead of ~5.3 mM concentration used in other experiments in aqueous phase) $P_{1H} = 6.0\%$ was obtained (at 85% p-H₂ fraction) (see Figure 9). Moreover, PASADENA experiments were performed yielding $P_{1H} = 1.7\%$ (at 85% p-H₂ fraction) for HP allyl 1-¹³C-pyruvate (Figure S2). In MFC experiments with HP allyl 1-¹³C-pyruvate the maximum P_{13C} was only 0.82% (at 85% p-H₂ fraction), which is ~2.5 times lower than that obtained for ethyl 1-¹³C-acetate (Figure 9). Magnetic field profile of P_{13C} for allyl 1-¹³C-pyruvate is presented in Figure S3. Thus, we demonstrate the feasibility of obtaining HP ethyl acetate and allyl pyruvate in aqueous solution using water-soluble hydrogenation catalyst.

Efficiency of homogeneous PHIP of acetate and pyruvate esters.

The summary of PHIP results for the six esters under study is presented in Table 1. Propyl acetate and propyl pyruvate were found to be the two least efficiently hyperpolarized compounds. From acetate esters, ethyl acetate was found to be the most efficiently hyperpolarized one, with up to 4.4% ¹³C polarization in methanol. In contrast, allyl pyruvate

hyperpolarization was more efficient than that of ethyl pyruvate, with up to 21% ^1H and up to 5.4% ^{13}C polarization in methanol. The attainable ^1H and ^{13}C polarizations clearly qualitatively correlate well with the hydrogenation rate constants (see Table 1). The highest polarizations were obtained in cases when unsaturated precursors are hydrogenated faster. This result can be explained by the fact that the observed PHIP signal is proportional to both concentration and nuclear spin polarization of the hydrogenation product. While concentration increases with reaction time, polarization decreases simultaneously because of the nuclear spin relaxation. This means that the dependence of PHIP signal intensity on reaction time should have a maximum. The slower is hydrogenation reaction, the longer is the reaction time at which PHIP signal intensity reaches this maximum,⁶⁷ and the lower are polarization and PHIP signal intensity at this maximum due to disproportionately greater relaxation effects of ^1H HP state depolarization. Future catalyst development is certainly warranted for the compounds that react too slowly. The alternative approach is the employment of reaction conditions with elevated temperature and p- H_2 pressure, which can be achieved by the use of more efficient PHIP polarizer setups.^{68,69} It should be noted that ^1H relaxation is significantly faster than ^{13}C relaxation – T_1 at 9.4 T is on the order of several seconds for ^1H and on the order of several tens of seconds for ^{13}C nuclei (for example, for protons of allylic CH_2 group of allyl 1- ^{13}C -pyruvate (signal 13b in Figure 7) $T_1 = 7.8 \pm 0.4$ s, while for ^{13}C nuclei of the same compound $T_1 = 35 \pm 1$ s in case of ketone form and $T_1 = 38 \pm 4$ s in case of hemiketal form). Since the time required for transfer of the sample to the NMR spectrometer after the field cycling was relatively short (~ 2 s), ^{13}C relaxation has a minor effect on the observed $P_{^{13}\text{C}}$. On the other hand, the effect of ^1H relaxation is dramatic, since the reaction time was on the order of relaxation time or several times larger depending on the substrate.⁶⁴ Therefore, minimization of reaction time is certainly warranted for achieving higher ^{13}C polarizations. Another factor that is important to optimize is the polarization transfer efficiency. In our experiments, polarization transfer efficiency did not exceed 54%, which is ~ 1.3 times lower than that achieved by Cavallari et al. for allyl pyruvate using MFC approach.⁵⁵ Therefore, design of a better MFC hardware is also warranted for achieving higher ^{13}C polarizations.³³

^{13}C MRI *in vitro*.

Feasibility of the utilization of obtained HP acetates and pyruvates for ^{13}C MRI was demonstrated on the example of ethyl 1- ^{13}C -acetate and allyl 1- ^{13}C -pyruvate, which showed the highest levels of polarization. 2D projections of 3D ^{13}C MR images of the 80 mM methanolic solutions of these compounds in a hollow spherical phantom are presented in Figure 10. The maximum SNR values in these images were more than 2 times higher than that obtained in MRI of 3 M solution of thermally polarized sodium 1- ^{13}C -acetate in the same phantom despite the ~ 40 -fold difference in concentrations. We have also performed 2D ^{13}C MRI of aqueous solutions of HP ethyl 1- ^{13}C -acetate and allyl 1- ^{13}C -pyruvate produced by homogeneous hydrogenation of corresponding unsaturated precursors with p- H_2 over water-soluble rhodium catalyst (see Figure 11). As expected from data presented in Table 1, SNR for allyl 1- ^{13}C -pyruvate in aqueous solution was significantly lower than that obtained for the same compound in methanol. On the other hand, SNR for ethyl 1- ^{13}C -acetate were similar for both solvents. These results clearly show the prospects for utilization of ^{13}C HP ethyl 1- ^{13}C -acetate and allyl 1- ^{13}C -pyruvate as molecular contrast agents for *in vivo* use and

ultimately clinical MRI use. Moreover, the obtained ^{13}C HP esters can be cleaved using alkaline hydrolysis, resulting in formation of ^{13}C HP carboxylates.⁵³ Though we did not perform such experiments in this work, we do not anticipate significant challenges with removal of sidearm in any of the molecules studied here, based on the work of others and our own experience. For example, Reineri et al. successfully obtained hyperpolarized acetate and pyruvate by removing sidearm in ethyl acetate and allyl pyruvate, respectively.⁵³ Later the same team has obtained HP lactate by hydrolysis of HP allyl lactate ester.⁵⁴ Moreover, Korchak et al. used the same approach to cleave cinnamyl acetate and cinnamyl pyruvate.⁵⁹ Given these multiple examples, the ester structure does not significantly influence the possibility of successful ester hydrolysis on the desired time scale for preserving ^{13}C HP state. Furthermore, our own experience with hydrolysis of ethyl acetate is that this reaction proceeds rapidly and quantitatively.⁵¹ Therefore, we expect that removal of side arm in ethyl pyruvate, propyl acetate, propyl pyruvate and allyl acetate should also be feasible and efficient.

CONCLUSIONS

Acetate and pyruvate esters with ethyl, propyl and allyl alcoholic moieties were successfully hyperpolarized using homogeneous hydrogenation of the corresponding unsaturated precursors in CD_3OD with parahydrogen. Polarization transfer from ^1H to ^{13}C nuclei was performed using magnetic field cycling. It was found that the polarization of obtained HP state strongly depends on the rate of hydrogenation. The highest polarizations (21% for ^1H and 5.4% for ^{13}C nuclei) were obtained for allyl pyruvate produced by hydrogenation of propargyl pyruvate, the most readily hydrogenated compound among those under study. Allyl pyruvate and ethyl acetate were also hyperpolarized using hydrogenation with parahydrogen in the aqueous phase over water-soluble homogeneous rhodium catalyst, yielding 0.82% and 2.1% ^{13}C polarization, respectively. Feasibility of utilization of the obtained ^{13}C -hyperpolarized compounds for MRI was demonstrated on the example of allyl 1- ^{13}C -pyruvate and ethyl 1- ^{13}C -acetate. 3D ^{13}C MR images with SNR ~ 131 and ~ 148 , respectively, were obtained for methanolic solutions of these compounds. 2D ^{13}C MRI visualization of aqueous solutions of allyl 1- ^{13}C -pyruvate and ethyl 1- ^{13}C -acetate was also carried out. This systematic study will guide the future development of the Phip-SAH hyperpolarization in terms of the optimization of catalysts, hyperpolarization hardware and experimental protocols.

Supplementary Material

Refer to Web version on PubMed Central for supplementary material.

ACKNOWLEDGMENT

K.V.K., O.G.S. and N.V.C. thank RSF (17-73-20030) for the support of synthesis of labeled compounds. I.V.K. thanks the Russian Ministry of Science and Higher Education for financial support. US team thanks the following support for funding: by NSF under grants CHE-1416268, and CHE-1836308, by the National Cancer Institute under 1R21CA220137, and by DOD CDMRP under BRP W81XWH-12-1-0159/BC112431 and under W81XWH-15-1-0271, and by RFBR under grant 17-54-33037 OHKO_a.

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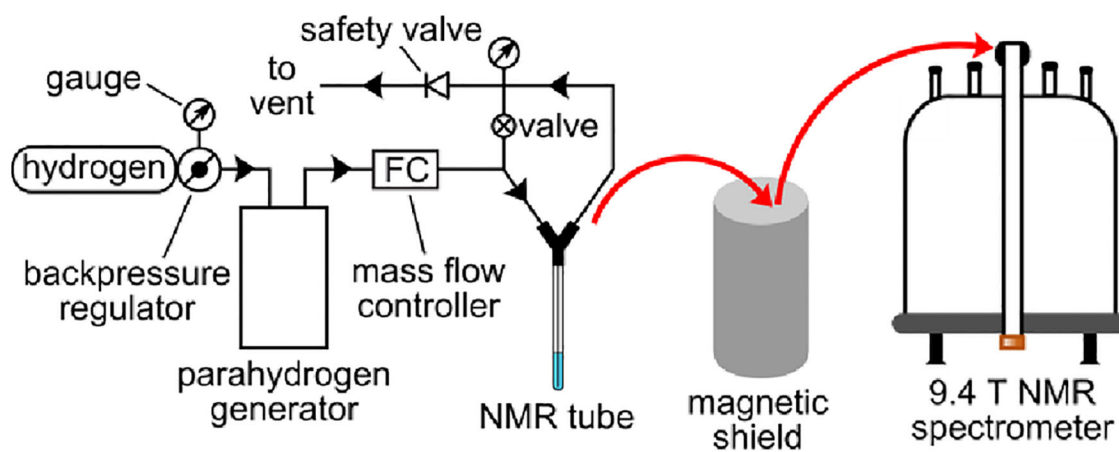


Figure 1. The diagram of experimental setup for ^{13}C hyperpolarization and NMR spectroscopic detection of acetate and pyruvate esters. Adopted with permission from references^{60,64}. Copyright 2018 American Chemical Society.

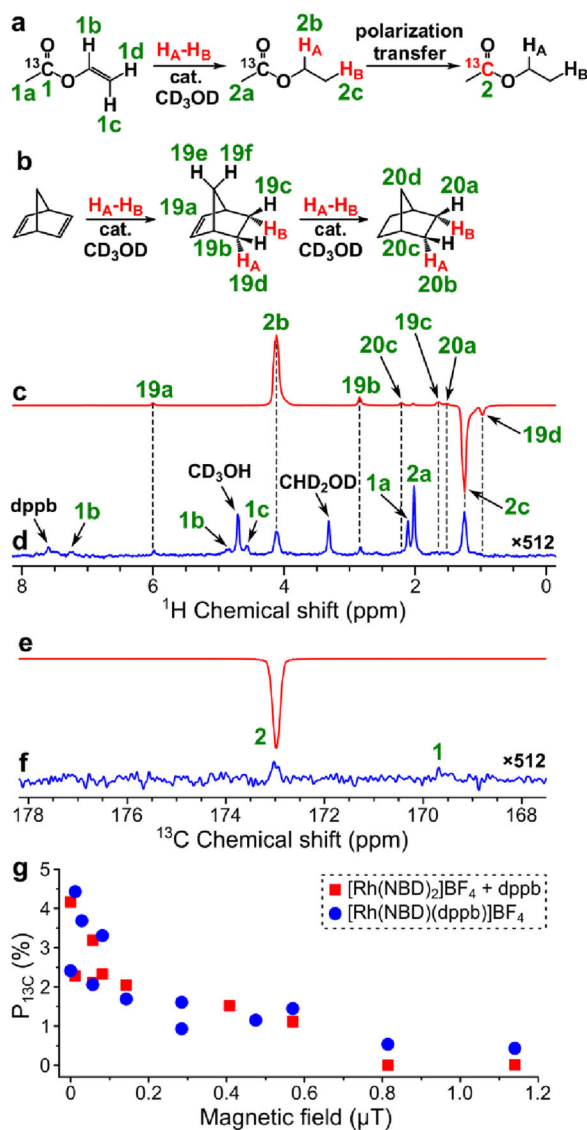


Figure 2.

(a) Reaction scheme of pairwise addition of p-H₂ to vinyl 1-¹³C-acetate in CD₃OD followed by polarization transfer to ¹³C nuclei (H_A and H_B are two atoms from the same p-H₂ molecule, cat. = [Rh(NBD)(dppb)]BF₄). (b) Reaction scheme of the competing process of norbornadiene hydrogenation with p-H₂. (c) ¹H NMR spectrum acquired after ¹H ALTADENA hyperpolarization of ethyl acetate with 15 s p-H₂ bubbling duration. (d) Corresponding thermal ¹H NMR spectrum acquired after relaxation of hyperpolarization (multiplied by a factor of 512). ε_{1H} = 3750, P_{1H} = 8.6% (8.1% at 85% p-H₂ fraction). Note that spectra (c) and (d) were acquired on a 7.05 T NMR spectrometer. (e) ¹³C NMR spectrum acquired after ¹³C hyperpolarization of ethyl 1-¹³C-acetate using MFC at near 0 μT magnetic field. (f) Corresponding thermal ¹³C NMR spectrum acquired after relaxation of hyperpolarization (multiplied by a factor of 512). ε_{13C} = 3560, P_{13C} = 2.75% (4.2% at 85% p-H₂ fraction). (g) Dependence of P_{13C} (at 85% p-H₂ fraction) of ethyl 1-¹³C-acetate

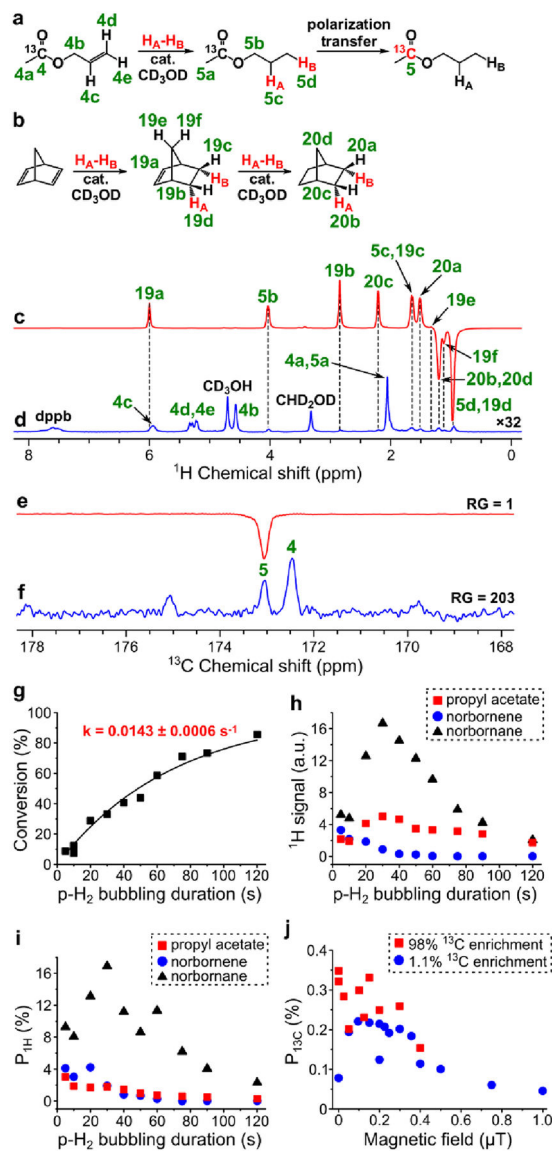
on magnetic field used in MFC experiments (red squares – data points obtained with the $[\text{Rh}(\text{NBD})(\text{dppb})]\text{BF}_4$ catalyst prepared from $[\text{Rh}(\text{NBD})_2]\text{BF}_4$ and dppb, blue circles – data points obtained with the commercial $[\text{Rh}(\text{NBD})(\text{dppb})]\text{BF}_4$ catalyst).

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**Figure 3.**

(a) Reaction scheme of pairwise addition of p-H₂ to allyl 1-¹³C-acetate in CD₃OD followed by polarization transfer to ¹³C nuclei (H_A and H_B are two atoms from the same p-H₂ molecule, cat. = [Rh(NBD)(dppb)]BF₄). (b) Reaction scheme of the competing process of norbornadiene hydrogenation with p-H₂. (c) ¹H NMR spectrum acquired after ¹H ALTADENA hyperpolarization of propyl 1-¹³C-acetate with 5 s p-H₂ bubbling duration. (d) Corresponding thermal ¹H NMR spectrum acquired after relaxation of hyperpolarization (multiplied by a factor of 32). $\epsilon_{1H} = 630$, $P_{1H} = 1.9\%$ (3.0% at 85% p-H₂ fraction). (e) ¹³C NMR spectrum acquired after ¹³C hyperpolarization of propyl 1-¹³C-acetate using MFC at near 0 μT magnetic field with RG = 1. (f) Corresponding thermal ¹³C NMR spectrum acquired after relaxation of hyperpolarization with RG = 203. $\epsilon_{13C} = 350$, $P_{13C} = 0.27\%$ (0.35% at 85% p-H₂ fraction). (g) Dependence of conversion of allyl acetate to propyl acetate on p-H₂ bubbling duration (estimated pseudo-first order rate constant $k = 0.0143$

$\pm 0.0006 \text{ s}^{-1}$). (h) Dependence of ^1H ALTADENA signal (absolute value) of HP propyl acetate (signal 5b, red squares), norbornene (signal 19b, blue circles) and norbornane (signal 20b+20d, black triangles) on p- H_2 bubbling duration. (i) Dependence of $P_{1\text{H}}$ (at 85% p- H_2 fraction) of propyl acetate (signal 5b, red squares), norbornene (signal 19b, blue circles) and norbornane (signal 20b+20d, black triangles) on p- H_2 bubbling duration. (j) Dependence of $P_{13\text{C}}$ (at 85% p- H_2 fraction) of propyl 1- ^{13}C -acetate on magnetic field used in MFC experiments (red squares – data points obtained with the 98% ^{13}C -enriched precursor, blue circles – data points obtained with the 1.1% ^{13}C -enriched precursor).

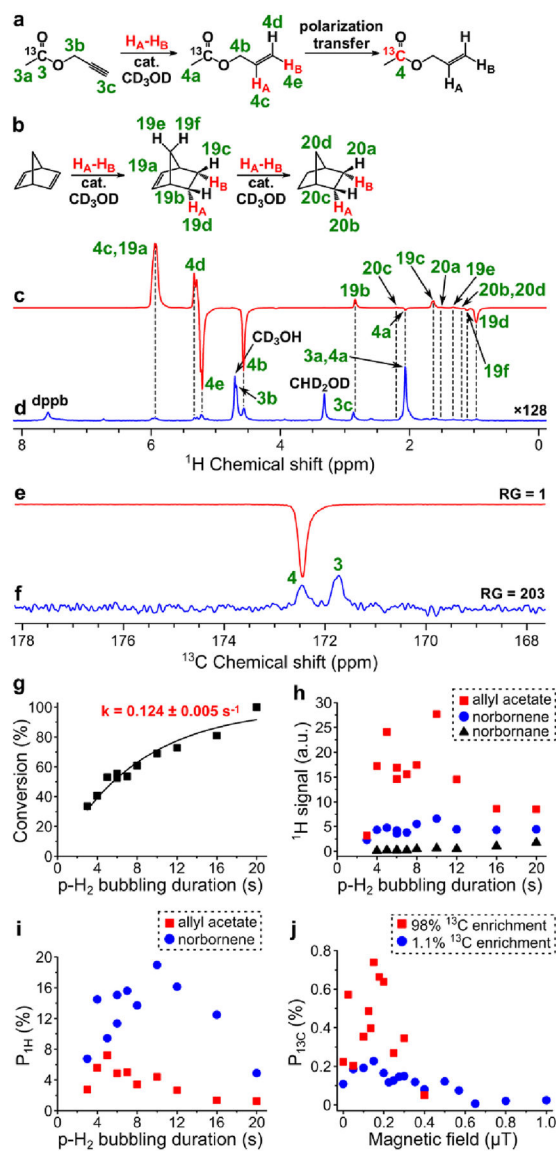
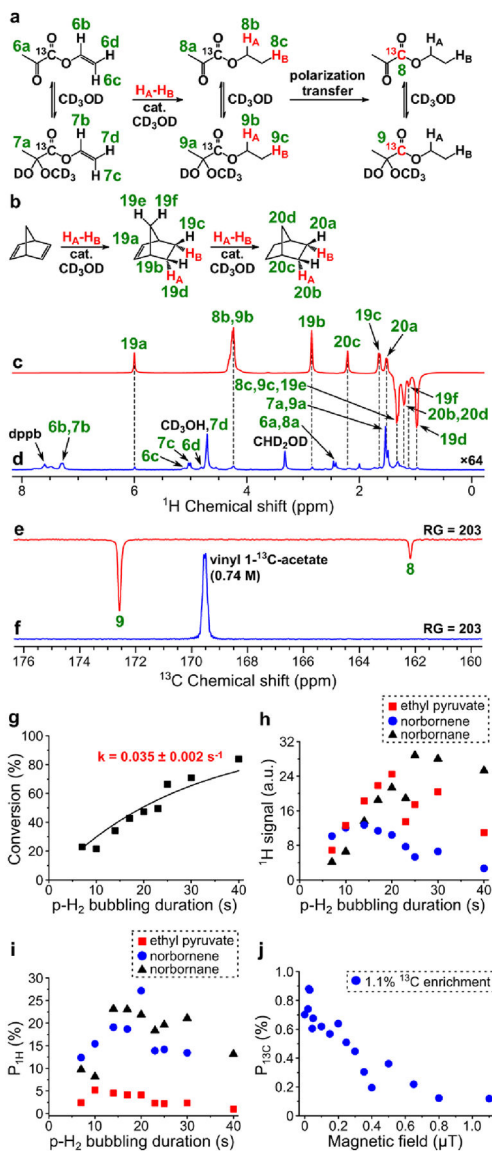


Figure 4.

(a) Reaction scheme of pairwise addition of p-H₂ to propargyl 1-¹³C-acetate in CD₃OD followed by polarization transfer to ¹³C nuclei (H_A and H_B are two atoms from the same p-H₂ molecule, cat. = [Rh(NBD)(dppb)]BF₄). (b) Reaction scheme of the competing process of norbornadiene hydrogenation with p-H₂. (c) ¹H NMR spectrum acquired after ¹H ALTADENA hyperpolarization of allyl 1-¹³C-acetate with 5 s p-H₂ bubbling duration. (d) Corresponding thermal ¹H NMR spectrum acquired after relaxation of hyperpolarization (multiplied by a factor of 128). ε_{1H} = 2090, P_{1H} = 6.4% (7.2% at 85% p-H₂ fraction) (calculated using signal 4e). (e) ¹³C NMR spectrum acquired after ¹³C hyperpolarization of allyl 1-¹³C-acetate using MFC at 0.15 μT magnetic field with RG = 1. (f) Corresponding thermal ¹³C NMR spectrum acquired after relaxation of hyperpolarization with RG = 203. ε_{13C} = 580, P_{13C} = 0.45% (0.74% at 85% p-H₂ fraction). (g) Dependence of conversion of propargyl acetate to allyl acetate on p-H₂ bubbling duration (estimated pseudo-first order

rate constant $k = 0.124 \pm 0.005 \text{ s}^{-1}$). (h) Dependence of ^1H ALTADENA signal (absolute value) of HP allyl acetate (signal 4e, red squares), norbornene (signal 19d, blue circles) and norbornane (signal 20b+20d, black triangles) on p- H_2 bubbling duration. (i) Dependence of $P_{1\text{H}}$ (at 85% p- H_2 fraction) of allyl acetate (signal 4e, red squares) and norbornene (signal 19d, blue circles) on p- H_2 bubbling duration. $P_{1\text{H}}$ for norbornane is not presented because it cannot be estimated reliably due to low conversion of norbornadiene to norbornane. (j) Dependence of $P_{13\text{C}}$ (at 85% p- H_2 fraction) of allyl $1\text{-}^{13}\text{C}$ -acetate on magnetic field used in MFC experiments (red squares – data points obtained with the 98% ^{13}C -enriched precursor, blue circles – data points obtained with the 1.1% ^{13}C -enriched precursor).

**Figure 5.**

(a) Reaction scheme of pairwise addition of $p\text{-H}_2$ to vinyl $1\text{-}^{13}\text{C}$ -pyruvate in CD_3OD followed by polarization transfer to ^{13}C nuclei (H_A and H_B are two atoms from the same $p\text{-H}_2$ molecule, cat. = $[\text{Rh}(\text{NBD})(\text{dppb})]\text{BF}_4$). (b) Reaction scheme of the competing process of norbornadiene hydrogenation with $p\text{-H}_2$. (c) ^1H NMR spectrum acquired after ^1H ALTADENA hyperpolarization of ethyl $1\text{-}^{13}\text{C}$ -pyruvate with 10 s $p\text{-H}_2$ bubbling duration. (d) Corresponding thermal ^1H NMR spectrum acquired after relaxation of hyperpolarization (multiplied by a factor of 64). $\epsilon_{1\text{H}} = 1650$, $P_{1\text{H}} = 5.1\%$ (5.2% at 85% $p\text{-H}_2$ fraction) (calculated using signal 8b+9b). (e) ^{13}C NMR spectrum acquired after ^{13}C hyperpolarization of ethyl pyruvate (1.1% ^{13}C enrichment) using MFC at 0.025 μT magnetic field with $\text{RG} = 203$ ($p\text{-H}_2$ bubbling duration = 20 s). (f) ^{13}C NMR spectrum of 0.74 M solution of vinyl $1\text{-}^{13}\text{C}$ -acetate used as an external reference acquired with $\text{RG} = 203$. $\epsilon_{13\text{C}} = 900$, $P_{13\text{C}} = 0.70\%$ (0.88% at 85% $p\text{-H}_2$ fraction). (g) Dependence of conversion of vinyl pyruvate to

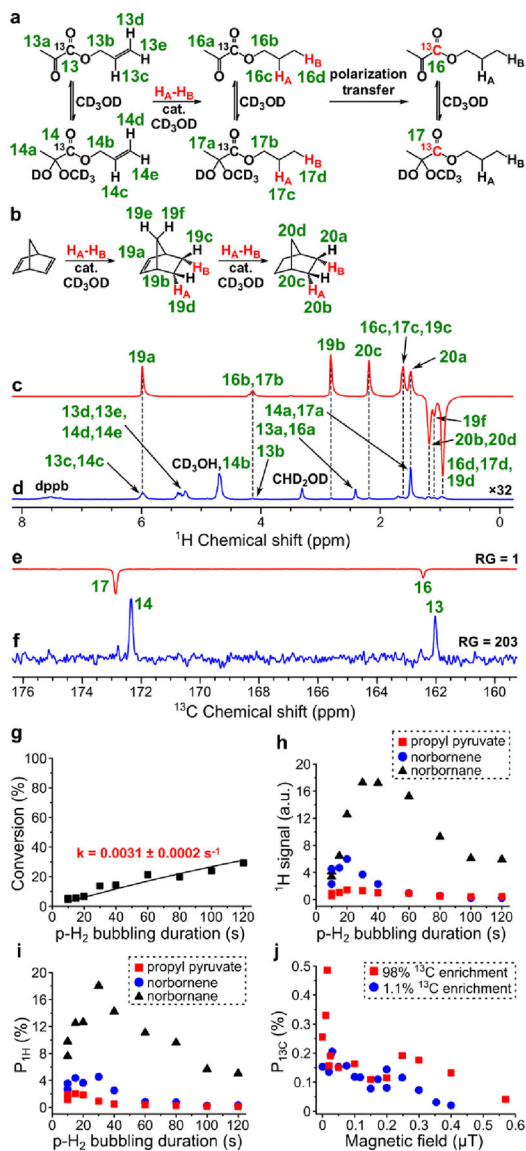
ethyl pyruvate on p-H₂ bubbling duration (estimated pseudo-first order rate constant $k = 0.035 \pm 0.002 \text{ s}^{-1}$). (h) Dependence of ¹H ALTADENA signal (absolute value) of HP ethyl pyruvate (signal 8b+9b, red squares), norbornene (signal 19d, blue circles) and norbornane (signal 20b+20d, black triangles) on p-H₂ bubbling duration. (i) Dependence of P_{1H} (at 85% p-H₂ fraction) of ethyl pyruvate (signal 8b+9b, red squares), norbornene (signal 19d, blue circles) and norbornane (signal 20b+20d, black triangles) on p-H₂ bubbling duration. (j) Dependence of P_{13C} (at 85% p-H₂ fraction) of ethyl pyruvate on magnetic field used in MFC experiments (data obtained with the 1.1% ¹³C-enriched precursor).

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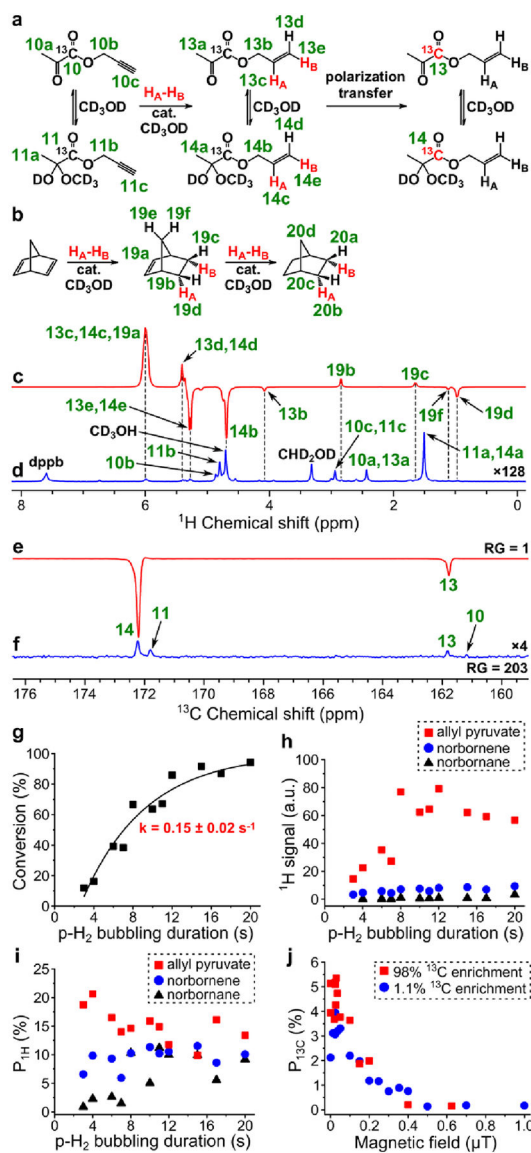
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**Figure 6.**

(a) Reaction scheme of pairwise addition of p-H₂ to allyl 1-¹³C-pyruvate in CD₃OD followed by polarization transfer to ¹³C nuclei (H_A and H_B are two atoms from the same p-H₂ molecule, cat. = [Rh(NBD)(dppb)]BF₄). (b) Reaction scheme of the competing process of norbornadiene hydrogenation with p-H₂. (c) ¹H NMR spectrum acquired after ¹H ALTADENA hyperpolarization of propyl 1-¹³C-pyruvate with 15 s p-H₂ bubbling duration. (d) Corresponding thermal ¹H NMR spectrum acquired after relaxation of hyperpolarization (multiplied by a factor of 32). $\epsilon_{1H} = 480$, $P_{1H} = 1.5\%$ (2.0% at 85% p-H₂ fraction) (calculated using signal 16b+17b). (e) ¹³C NMR spectrum acquired after ¹³C hyperpolarization of propyl 1-¹³C-pyruvate using MFC at 0.015 μT magnetic field with RG = 1. (f) Corresponding thermal ¹³C NMR spectrum acquired after relaxation of hyperpolarization with RG = 203. $\epsilon_{13C} = 610$, $P_{13C} = 0.47\%$ (0.49% at 85% p-H₂ fraction). (g) Dependence of conversion of allyl pyruvate to propyl pyruvate on p-H₂ bubbling

duration (estimated pseudo-first order rate constant $k = 0.0031 \pm 0.0002 \text{ s}^{-1}$). (h) Dependence of ^1H ALTADENA signal (absolute value) of HP propyl pyruvate (signal 16b +17b, red squares), norbornene (signal 19b, blue circles) and norbornane (signal 20b+20d, black triangles) on p- H_2 bubbling duration. (i) Dependence of $P_{1\text{H}}$ (at 85% p- H_2 fraction) of allyl acetate (signal 16b+17b, red squares), norbornene (signal 19b, blue circles) and norbornane (signal 20b+20d, black triangles) on p- H_2 bubbling duration. (j) Dependence of $P_{13\text{C}}$ (at 85% p- H_2 fraction) of propyl 1- ^{13}C -pyruvate on magnetic field used in MFC experiments (red squares – data points obtained with the 98% ^{13}C -enriched precursor, blue circles – data points obtained with the 1.1% ^{13}C -enriched precursor).

**Figure 7.**

(a) Reaction scheme of pairwise addition of p-H₂ to propargyl 1-¹³C-pyruvate in CD₃OD followed by polarization transfer to ¹³C nuclei (H_A and H_B are two atoms from the same p-H₂ molecule, cat. = [Rh(NBD)(dppb)]BF₄). (b) Reaction scheme of the competing process of norbornadiene hydrogenation with p-H₂. (c) ¹H NMR spectrum acquired after ¹H ALTADENA hyperpolarization of allyl 1-¹³C-pyruvate with 4 s p-H₂ bubbling duration. (d) Corresponding thermal ¹H NMR spectrum acquired after relaxation of hyperpolarization (multiplied by a factor of 128). ε_{1H} = 4320, P_{1H} = 13% (21% at 85% p-H₂ fraction) (calculated using sum of signals 13b and 14b). (e) ¹³C NMR spectrum acquired after ¹³C hyperpolarization of allyl 1-¹³C-pyruvate using MFC at 0.030 μT magnetic field with RG = 1. (f) Corresponding thermal ¹³C NMR spectrum acquired after relaxation of hyperpolarization with RG = 203 (multiplied by a factor of 4). ε_{13C} = 4340, P_{13C} = 3.3% (5.4% at 85% p-H₂ fraction). (g) Dependence of conversion of propargyl pyruvate to allyl

pyruvate on p-H₂ bubbling duration (estimated pseudo-first order rate constant $k = 0.15 \pm 0.02 \text{ s}^{-1}$). (h) Dependence of ¹H ALTADENA signal (absolute value) of HP allyl pyruvate (signal 14b, red squares), norbornene (signal 19d, blue circles) and norbornane (signal 20b +20d, black triangles) on p-H₂ bubbling duration. (i) Dependence of P_{1H} (at 85% p-H₂ fraction) of allyl pyruvate (signal 13e+14e or the sum of NMR signals 13b and 14b, red squares), norbornene (signal 19d, blue circles) and norbornane (signal 20b+20d or signal 20a, black triangles) on p-H₂ bubbling duration. (j) Dependence of P_{13C} (at 85% p-H₂ fraction) of allyl 1-¹³C-pyruvate on magnetic field used in MFC experiments (red squares – data points obtained with the 98% ¹³C-enriched precursor, blue circles – data points obtained with the 1.1% ¹³C-enriched precursor).

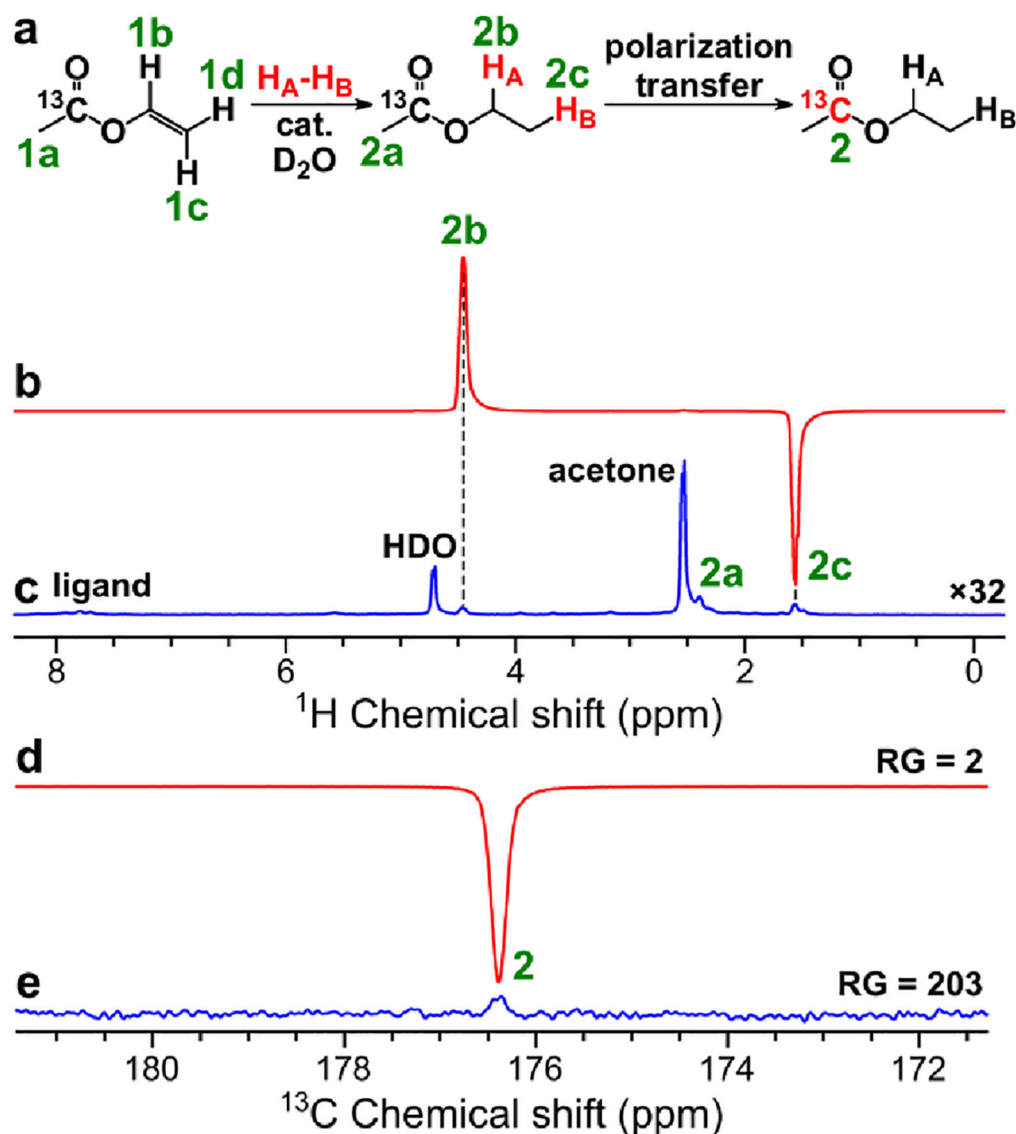


Figure 8.

(a) Reaction scheme of pairwise addition of p-H₂ to vinyl 1-¹³C-acetate in D₂O over water-soluble Rh catalyst followed by polarization transfer to ¹³C nuclei (H_A and H_B are two atoms from the same p-H₂ molecule). (b) ¹H NMR spectrum acquired after ¹H ALTADENA hyperpolarization of ethyl 1-¹³C-acetate with 7 s p-H₂ bubbling duration at 70 psig and 60 °C. (c) Corresponding thermal ¹H NMR spectrum acquired after relaxation of hyperpolarization (multiplied by a factor of 32). Acetone was used during sample preparation step.⁶² $\epsilon_{1H} = 1680$, $P_{1H} = 5.2\%$ (5.3% at 85% p-H₂ fraction) (calculated using signal 2b). (d) ¹³C NMR spectrum acquired after ¹³C hyperpolarization of ethyl 1-¹³C-acetate using MFC at near 0 μT magnetic field with RG = 2 (p-H₂ bubbling duration = 7 s at 70 psig and 60 °C). (e) Corresponding thermal ¹³C NMR spectrum acquired after relaxation of hyperpolarization with RG = 203. $\epsilon_{13C} = 1550$, $P_{13C} = 1.2\%$ (2.1% at 85% p-H₂ fraction).

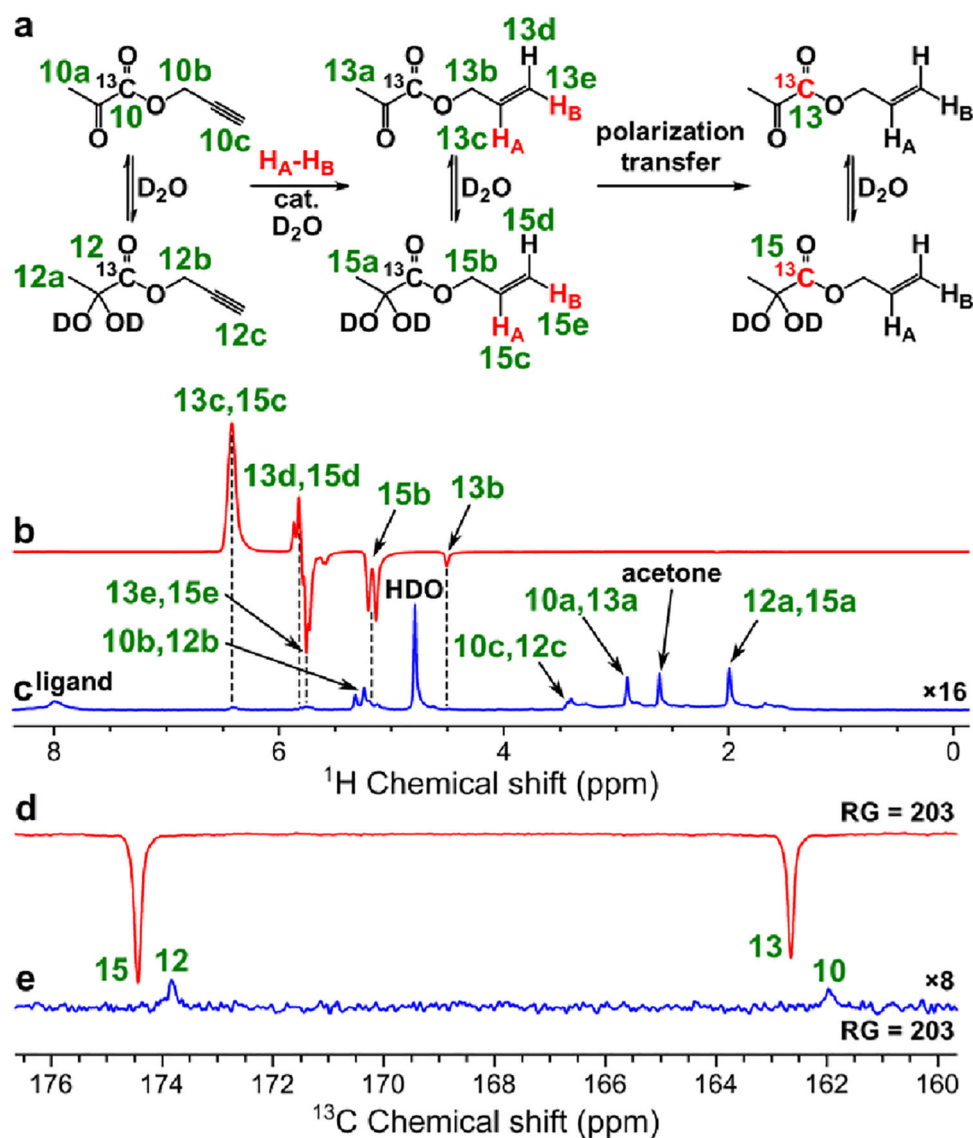


Figure 9.

(a) Reaction scheme of pairwise addition of p-H₂ to propargyl 1-¹³C-pyruvate in D₂O over water-soluble Rh catalyst followed by polarization transfer to ¹³C nuclei (H_A and H_B are two atoms from the same p-H₂ molecule). (b) ¹H NMR spectrum acquired after ¹H ALTADENA hyperpolarization of allyl 1-¹³C-pyruvate with ~10 mM catalyst concentration and 30 s p-H₂ bubbling duration at 80 psig and 85 °C. (c) Corresponding thermal ¹H NMR spectrum acquired after relaxation of hyperpolarization (multiplied by a factor of 16). Acetone was used during sample preparation step.⁶² $\epsilon_{1H} = 1090$, $P_{1H} = 3.2\%$ (6.0% at 85% p-H₂ fraction) (calculated using signal 13c+15c). (d) ¹³C NMR spectrum acquired after ¹³C hyperpolarization of allyl 1-¹³C-pyruvate using MFC at 0.025 μ T magnetic field with ~5.3 mM catalyst concentration and 20 s p-H₂ bubbling duration at 70 psig and 80 °C. (e) Corresponding thermal ¹³C NMR spectrum acquired after relaxation of hyperpolarization. $\epsilon_{13C} = 760$, $P_{13C} = 0.55\%$ (0.82% at 85% p-H₂ fraction).

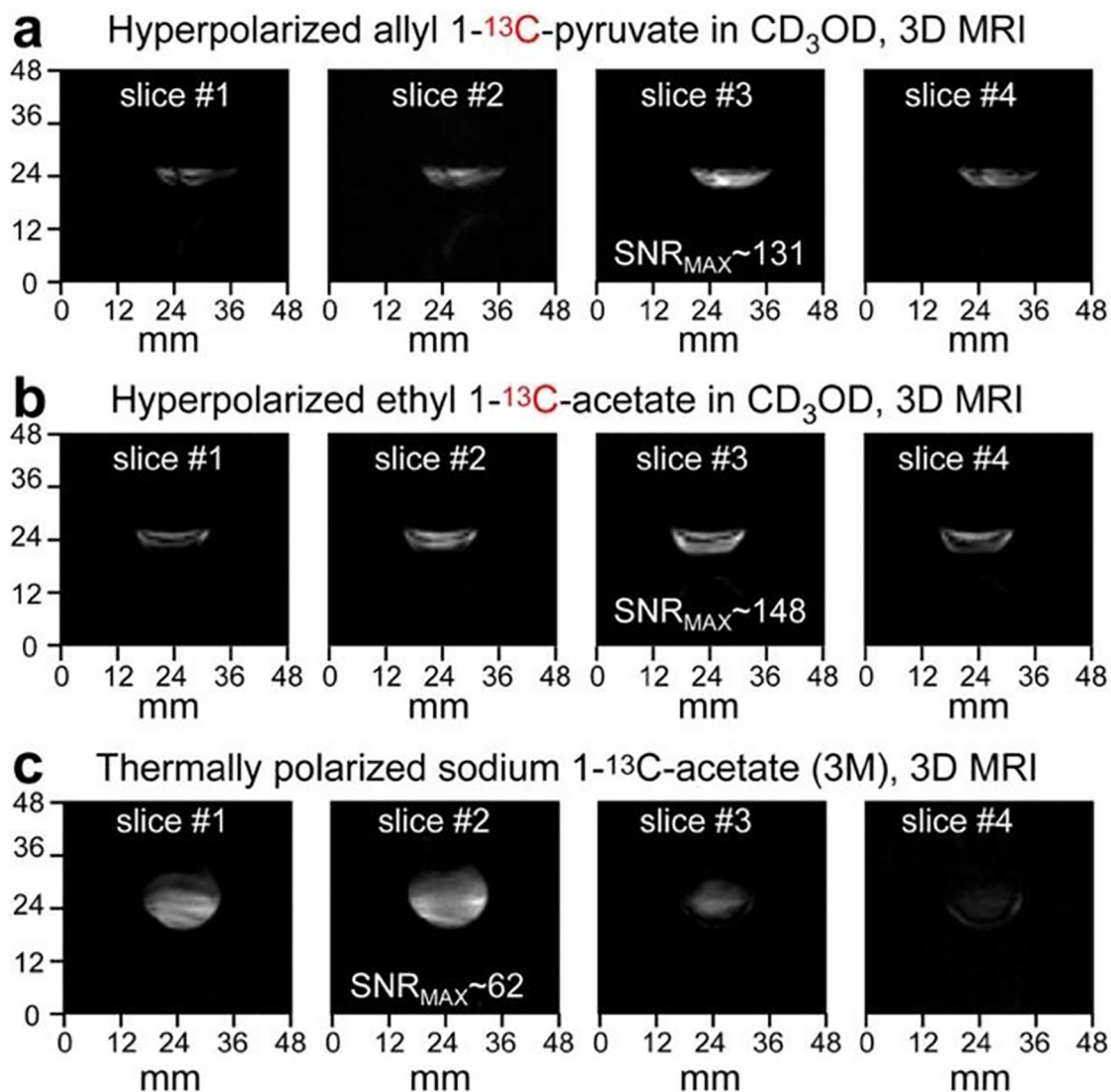


Figure 10.

2D projections of 3D ¹³C MR images of: (a) HP allyl 1-¹³C-pyruvate solution in CD₃OD produced via pairwise addition of p-H₂ to propargyl 1-¹³C-pyruvate (80 mM), (b) HP ethyl 1-¹³C-acetate in CD₃OD produced via pairwise addition of p-H₂ to vinyl 1-¹³C-acetate (80 mM), (c) 3 M aqueous solution of thermally polarized sodium 1-¹³C-acetate (signal reference phantom). The phantoms represented hollow spherical balls (~2.8 mL volume) with solutions located in the bottom. The double image in display (a) is due to two HP species present with two distinctly different chemical shifts (see Figure 7 for more details).

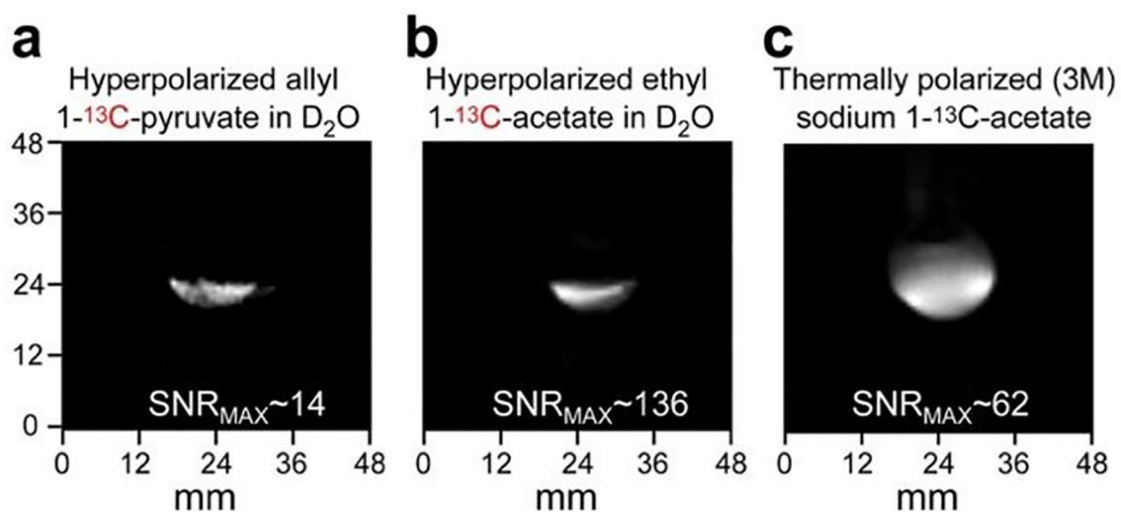
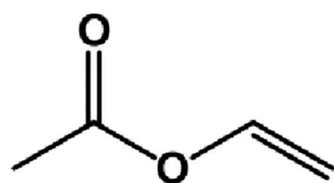
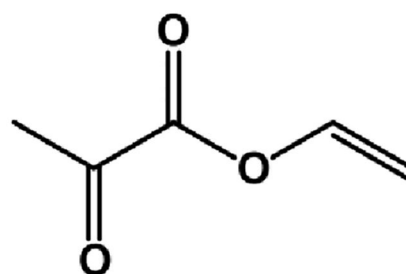
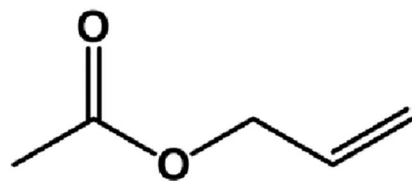
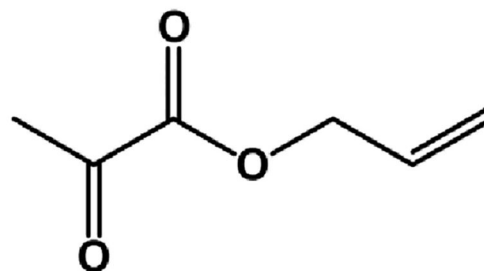
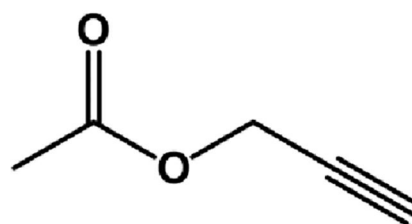
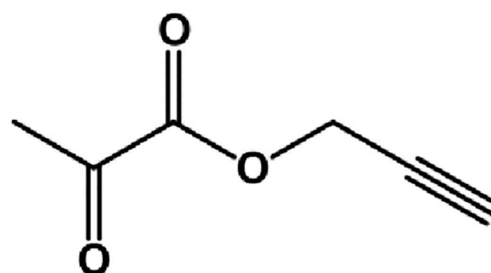


Figure 11.

2D ^{13}C MR images of: (a) HP allyl $1-^{13}\text{C}$ -pyruvate produced via pairwise addition of $p\text{-H}_2$ to propargyl $1-^{13}\text{C}$ -pyruvate in D_2O , (b) HP ethyl $1-^{13}\text{C}$ -acetate produced via pairwise addition of $p\text{-H}_2$ to vinyl $1-^{13}\text{C}$ -acetate in D_2O , (c) 3 M solution of thermally polarized sodium $1-^{13}\text{C}$ -acetate (signal reference phantom). The double image in display (a) is due to two HP species present with two distinctly different chemical shifts (see Figure 9 for more details).

**vinyl acetate****vinyl pyruvate****allyl acetate****allyl pyruvate****propargyl acetate****propargyl pyruvate****Chart 1.**

Structures of unsaturated precursors used for PHIP-SAH experiments in this study.

Structures of all compounds employed in this study (including unsaturated precursors, reaction products, ligands, products of ligand hydrogenation, etc.) are presented in Chart S1.

Table 1.

Summary of the Results Obtained in Homogeneous PHIP of Acetate and Pyruvate Esters: Pseudo-First Order Rate Constants, Maximal ^1H and ^{13}C PHIP Signal Intensities and Polarizations (at 85% p- H_2 fraction), and Polarization Transfer Efficiency (η).

HP ester	Solvent	k , s^{-1}	maximal ^1H PHIP signal, a.u.	maximal ^{13}C PHIP signal, a.u. ^a	maximal $P_{1\text{H}}$, %	maximal $P_{^{13}\text{C}}$, %	η , %
Ethyl acetate	CD_3OD	not estimated	not estimated	34	8.1	4.4	54
Propyl acetate	CD_3OD	0.0143 ± 0.0006	3.5	4.4	3.0	0.35	12
Allyl acetate	CD_3OD	0.124 ± 0.005	19	6.4	7.2	0.74	10
Ethyl pyruvate	CD_3OD	0.035 ± 0.002	17	27	5.2	0.88	17
Propyl pyruvate	CD_3OD	0.0031 ± 0.0002	1.0	1.0	2.0	0.49	24
Allyl pyruvate	CD_3OD	0.15 ± 0.02	64	96	21	5.4	26
Ethyl acetate	D_2O	not estimated	9.6	8.4	5.7	2.1	36
Allyl pyruvate	D_2O	not estimated	3.6	1.8	3.6	0.82	23

^aThese values were calculated taking into account the differences in ^{13}C enrichment and NMR acquisition parameters used in different experiments.