



Published in final edited form as:

Biomaterials. 2020 February ; 230: 119641. doi:10.1016/j.biomaterials.2019.119641.

Evolution of metallic cardiovascular stent materials: a comparative study among stainless steel, magnesium and zinc

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Abstract

A cardiovascular stent is a small mesh tube that expands a narrowed or blocked coronary artery. Unfortunately, current stents, regardless metallic or polymeric, still largely fall short to the ideal clinical needs due to late restenosis, thrombosis and other clinical complications. Nonetheless, metallic stents are preferred clinically thanks to their superior mechanical property and radiopacity to their polymeric counterparts. The emergence of bioresorbable metals opens a window for better stent materials as they may have the potential to reduce or eliminate late restenosis and thrombosis. In fact, some bioresorbable magnesium (Mg)-based stents have obtained regulatory approval or under trials with mixed clinical outcomes. Some major issues with Mg include the too rapid degradation rate and late restenosis. To mitigate these problems, bioresorbable zinc (Zn)-based stent materials are being developed lately with the more suitable degradation rate and better biocompatibility. The past decades have witnessed the unprecedented evolution of metallic stent materials from first generation represented by stainless steel (SS), to second generation represented by Mg, and to third generation represented by Zn. To further elucidate their pros and cons as metallic stent materials, we systematically evaluated their performances *in vitro* and *in vivo* through direct side-by-side comparisons. Our results demonstrated that tailored Zn-based material with proper configurations could be a promising candidate for a better stent material in the future.

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Declaration of competing interest

The authors declare no competing financial interest.

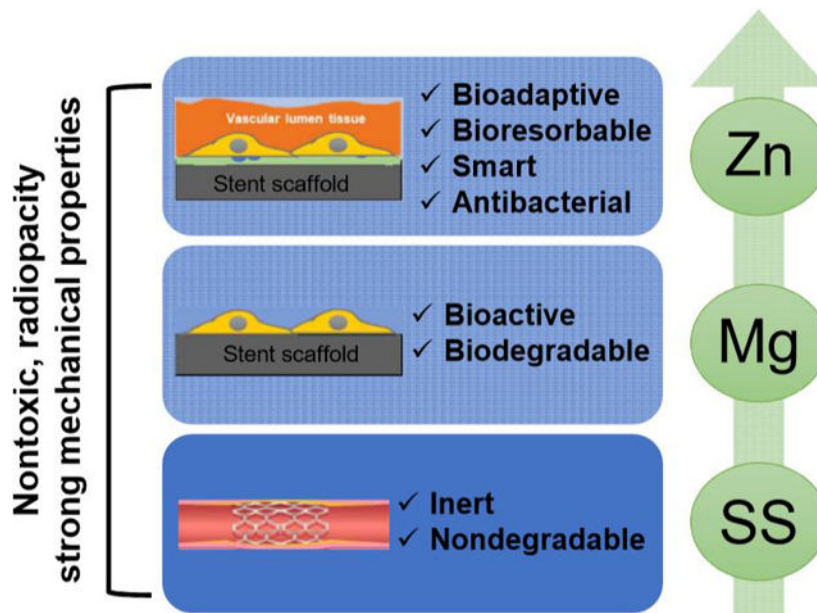
Data statement

The manuscript includes required protocols in detail and data for reproducibility.

Declaration of interests

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Graphical Abstract



Keywords

Stainless Steel; Magnesium; Zinc; Degradation; Biocompatibility; Antibacterial

INTRODUCTION

Coronary artery disease is the number one cardiovascular disease, which causes around 18 million of death globally [1]. Coronary stent implantation could provide intra-arterial support during the angiographic and other clinical treatments and significantly reduce the post-operative blood vessel restenosis. An ideal coronary stent system requires a combination of several key characteristics for the stent materials [2]. They should have sufficient mechanical strength and ductility to support and conform to an atherosclerotic arterial wall. They should also be biocompatible to avoid the platelet adhesion and plaque formation, which are the main reasons for thrombosis and restenosis. Antibacterial property is another useful characteristic of a stent material, as it can reduce the chance of infection after implantation [3].

Based on these criteria, non-degradable bare metallic stent (BMS) is used as the first-generation stent because of their superior mechanical properties to their polymeric counterparts. 316L stainless steel (SS316L, ASTM F138) is the most common material due to a combination of durability, processability, corrosion resistance and biocompatibility [2, 4]. Cobalt-chromium and nickel-titanium alloys are the other representative materials [2]. Although the BMS can significantly reduce the initial thrombosis, there are long-term complications after stent implantation including chronic inflammation and neointimal hyperplasia leading to thrombosis and restenosis at the late stage of stent placement. To reduce BMS-related restenosis, drug-eluting stents (DES) is developed which can load and

deliver drugs, such as sirolimus and paclitaxel, through polymer coatings on the surfaces of BMS [2, 5–8]. However, as a permanent implant in blood vessels, DES could still result in late thrombosis, restenosis, and chronic inflammation 1 year or 2 after implantation.

Different from BMS and DES, bioresorbable stent is a promising concept that it will degrade spontaneously after implantation and then be completely resorbed with the regeneration of vascular tissues, leading to a fully recovery of blood vessels [9]. This offers an innovative strategy to potentially eliminate the late thrombosis and restenosis caused by non-degradable stent materials. Bioresorbable stents can be made of biodegradable polymers or metals. Poly-L-lactic acid (PLLA) is the most typical polymer used for bioresorbable stents [2, 10]. A critical advantage of the biodegradable polymer stent is that molecular drugs can be released at a slower rate and for a prolonged period [5]. However, thicker stent struts are always the prerequisite for polymer stent in order to retaining sufficient mechanical property during degradation [2]. In addition, biodegradable polymer stents are associated with an increased risk of inflammatory reactions and neointima hyperplasia induced by their degradation products [11, 12].

To mitigate the mechanical and biological problems associated with polymers, biodegradable metallic stents are being developed with alloys based on iron (Fe) and magnesium (Mg) in the past decades [13]. Prior studies have shown that Fe-based stents have good mechanical property and biocompatibility [14, 15], but they degrade too slow and the firm degradation products (largely iron oxide) are retained in the encapsulating neointima and thus deteriorate vascular tissue regeneration [16, 17]. Mg alloys also possess somewhat good mechanical property and good biocompatibility as stent materials [4, 18–21]. Although there are concerns about the rapid degradation of Mg, numerous Mg alloys have been fabricated with improved degradation resistance. WE43 alloy is one of them and used as a commercial product “Lekton Magic Coronary Stent” [22]. However, some major issues still exist with Mg stent materials including the too rapid degradation rate and late restenosis. Compared to Fe and Mg, zinc (Zn) is a new generation of biodegradable stent material with a more suitable degradation rate *in vivo* [16, 23–26]. Similar to Fe and Mg, Zn is also one of the essential trace elements with critical biological roles in human body [23, 27–30]. Although the overdosed release of Zn ions from Zn alloys could potentially result in cytotoxicity to several mammal cell lines [31–33], it usually shows good *in vivo* biocompatibility in several animal models [24, 34].

Although the metallic stent materials evolve rapidly over the past decades, those different generations of metals represented by SS, Mg and Zn respectively are still the main players in the field. They all have their different properties and features, and the purpose of this study is to directly compare their mechanical properties, degradation behaviors, vascular biocompatibility, and antibacterial properties *in vitro* and *in vivo* as metallic cardiovascular stent materials. This side-by-side systematical comparison will elucidate the relationship between their intrinsic properties and extrinsic features, and pinpoint their different benefits and limitations as stent materials.

MATERIALS AND METHODS

Materials

SS316L, Mg-Y-Nd-Zr alloy (WE43 commercial Mg alloy) and 99.99+% pure Zn rod materials (Goodfellow Ltd. Pennsylvania) were cut into discs with diameter of 10 mm and thickness of 5 mm for *in vitro* degradation tests, while the corresponding wire materials (Goodfellow Ltd. Pennsylvania) with a diameter of 0.25 mm were used in the *in vivo* implantation test. All disc samples were polished using #1200 sandpaper and cleaned by sonication in acetone for 5 min before use.

In vitro degradation test

All the degradation tests were carried out in a modified Hanks' solution at 37 ± 0.5 °C [35, 36]. The electrochemical degradation behaviors were measured in a standard three-electrode cell using a Princeton Versa Stat3 electrochemistry workstation [37, 38]. The sample with an exposed surface area of 0.2826 cm^2 was applied as working electrode, and an Ag/AgCl saturated KCl electrode and platinum plate were used as reference electrode and counter electrode, respectively. Briefly, open circuit potential (OCP) was measured during the initial 10 min to achieve a stable potential, and then the electrochemical impedance spectroscopy (EIS) test was performed over a frequency range of 0.01 Hz to 100 kHz with a potential amplitude of 10 mV. The potentiodynamic polarization behaviors were measured at a scan rate of 1 mV/s. The corrosion rate (CR , mm/y) was calculated based on the electrochemical corrosion current density (i_{corr} , $\mu\text{A}/\text{cm}^2$) according to the following equation [37, 39]:

$$CR_i = 3.27 \times 10^{-3} \cdot \frac{i_{\text{corr}} EW}{\rho}$$

where ρ is the material density (g/cm^3) and EW is the corresponding equivalent weight (g).

The immersion degradation tests were performed for 1 and 3 months according to a previous study [36]. Briefly, the pH values of the solution with different samples were monitored and were also measured during the immersion tests. The surface morphologies and phase composition of degraded samples after 1 and 3 months of immersion were tested with SEM and XRD. The CR_W (mm/y) was calculated based on weight loss (W_{loss} , mg) according to the following equation [40]:

$$CR_W = 87.06 \times \frac{W_{\text{loss}}}{\rho At}$$

where ρ is the material density (g/cm^3), t is immersion time (h), A is sample surface area (cm^2).

Hemocompatibility

The hemolysis tests and platelet adhesion tests were performed according to the method described previously [41, 42]. In brief, healthy human blood (anticoagulant with 3.8% citric acid sodium, Zen-Bio, US) was diluted by 0.9% sodium chloride solution with a volume

ratio of 4:5. All samples were pre-cultured with 9.8 ml 0.9% sodium chloride solution at 37 °C for 30 min and 0.2 mL diluted blood was then added to each tube and incubated at 37 °C for 60 min. Deionized water and 0.9% sodium chloride solution were incubated with 0.2 mL diluted blood as the positive and negative control, respectively. After centrifuging at 3,000 rpm for 5 min, the supernatants were collected in 96-well plates and the absorbance (A) was measured by a plate reader (Cytation 5, Biotek, US) at 545 nm. The hemolysis rate (HR) was calculated by the following equation: $\text{Hemolysis} = (A_{\text{sample}} - A_{\text{negative}}) / (A_{\text{positive}} - A_{\text{negative}})$.

Platelet rich plasma (PRP) with $10^8/\mu\text{l}$ platelets (Zen-Bio, US) was used for platelet adhesion test. 50 μl PRP was overlaid on each sample surface and incubated at 37 °C for 1 hour. After gently rinsed by PBS for 3 times to remove the non-adherent platelets, adherent platelets on samples were fixed with 4% paraformaldehyde (PFA, Affymetrix, US) and 2% glutaraldehyde solution (Fisher Chemical, US) at room temperature for 2 h, then dehydrated with gradient alcohol solution (30%, 50%, 70%, 90%, and 100%) and hexamethyldisilazane (HMDS) for 10 min, respectively, and finally dried in desiccator. The samples were coated with gold and observed by SEM. The number of adherent platelets was counted on at least five different SEM images for each sample.

Cytocompatibility

Human endothelial cells (EA.hy926, ATCC CRL-2922, US) and human aortic vascular smooth muscle cells (HA-VSMCs, ATCC CRL-1999, US) were cultured in 75 cm² flask (BD Bioscience) with Dulbecco's Modified Eagle Medium (DMEM, ATCC, US) containing 10 % fetal bovine serum (FBS, ScienCell) and 1% penicillin/ streptomycin solution (P/S, ScienCell) [43–45]. For the indirect assays, extract media was prepared by incubating samples in the corresponding cell culture media at a ratio of 1.25 cm²/mL for 3 days. Afterward, the collected extract solution was diluted with culture media to specific concentrations of 50% and 25%. The cell viability was measured with the MTT assay (Thermo Fisher Scientific, US) after cell culture for 1, 3, and 5 days [46, 47].

Cells with a density of $1 \times 10^5/\text{well}$ were seeded onto different samples with and without being precultured in DMEM for 3 days in a 24 well plate. After 3 days of cell culture, the cell morphology was observed by SEM after being fixed and dehydration in the same method with the platelet adhesion test as described above.

Antibacterial property

Escherichia coli (*E. coli*, ATCC 25922, US) and *Staphylococcus aureus* (*S. aureus*, ATCC 29213, US) were cultured according to the procedures in a previous study [48]. Briefly, the bacteria were cultured in Tryptic Soy Broth (TSB) media at 37 °C and 220 rpm to reach the optical density of 0.5–0.6 at 600 nm. The antibacterial performance was tested with the same procedures in our previous study [49]. 2 ml of the diluted bacterial suspension with a concentration of $5 \times 10^5/\text{mL}$ in TSB media was incubated with samples for 24 h at 37 °C and 120 rpm. Diluted bacterial suspension without samples was used as negative control. The absorbance of the collected bacteria suspension was read at 600 nm. Antibacterial rates in the TSB media were calculated with the following equation: Antibacterial rates =

$(A_{\text{negative}} - A_{\text{sample}}) / A_{\text{negative}}$. Before the SEM imaging, samples were fixed and dehydrated with the same procedures with the platelet adhesion test as described above.

In vivo vascular implantation

All procedures were approved by the IACUC at the Cornell University following NIH guidelines for the care and use of laboratory animals. Male young CD IGS rats (strain code: 001, 8–10 weeks, body weight = 300–325 grams, Charles River Laboratories, Boston, MA) were used for metallic wire implantation (n=3 for each different implant at each time point). Rats were anesthetized by isoflurane inhalation (5% for induction, then 1.5% for maintenance). A midline of the abdominal incision was made to expose the abdominal aorta. The aorta was separated from the inferior vena cava. Blood flow of aorta was blocked with a microvascular clamp. SS, Mg alloy or Zn wire were cleaned in ethanol, autoclaved and immersed in heparin solution (1 mg/mL in saline) overnight prior to implantation. Metallic wires were inserted into the distal parts of the aorta with middle parts of the wires (6–8 mm in length) within the lumen and two ends (1–2 mm in length) outside of arterial walls. The microvascular clamp was then removed from the aorta to recover the blood flow. The surgical site was closed with absorbable sutures. No anticoagulation or antiplatelet treatments were administrated pre- and post-operatively. Analgesic (Buprenex, 0.05 mg/kg) was given once before the surgery and every 8 hours for 48 hours.

Patency monitoring with ultrasonography

VisualSonics Vevo-2100 High-Resolution Ultrasound was used to monitor the implanted metallic wires and blood flow in the parts of abdominal aortas that placed with the wires at week 2, 4, 12, and 24 after implantation. Animals were anesthetized with 3% isoflurane in 1L/minute oxygen flow. The hair on the abdomen area was removed with hair removal cream and warm ultrasound gel was then applied to the skin before imaging. Ultrasound detector MS 400 was used for ultrasound imaging at a frequency of 30 MHz. B-mode, color Doppler mode, and PW mode images in cross-section planes were acquired. Aorta patency was determined from color Doppler mode images and flow rate was measured from PW mode images.

X-ray micro-computed tomography (micro-CT)

In vivo degradation of metallic wires was evaluated by high-resolution micro-CT (GE eXplore CT-120) at week 2, 4, 8, 12, and 24 after implantation. Animals were anesthetized with 3% isoflurane in 1L/minute oxygen flow and then CT scanning was performed. For enhanced micro-CT, 1 mL 76% Iopamidol (ISOVUE-370, Bracco Diagnostics, USA) was injected through the rat tail vein prior to scanning. For each metallic wire, 100 scanning planes were obtained and only the middle 50 scanning planes were used to calculate the volume of metallic wire. *In vivo* degradation of metallic wires was defined as a ratio of metallic wire volume at each time point to metallic wire volume before implantation and expressed as a percentage.

Vascular explantation and histological analysis

2, 4 and 24 weeks after metallic wire aortic implantation, rats were anesthetized, and a midline incision of the abdomen was made to expose the abdominal aorta. The aorta including metallic wire was taken out from surrounding tissues for analysis. The explanted wire/aorta was rinsed with sterile PBS, fixed in 4% PFA at 4°C for 1 h, and soaked in 30% sucrose solution at 4°C for 24 h. The whole wire/aorta was embedded vertically into the optimal cutting temperature compound (Sakura Finetek, Torrance, CA), snap-frozen at -80°C, and cryosectioned at 10 µm thickness. Slides were stained with hematoxylin and eosin (H&E) to assess inflammation responses of vascular tissues that surrounded the wires. Picro-sirius red staining was performed to evaluate composition and packing of collagen fibers that encapsulated the metallic wires. All histological images were captured with an inverted microscope (Eclipse Ti2, Nikon, Japan).

Immunofluorescence staining

Tissue sections (10 µm thick) were first blocked with 1% bovine serum albumin (BSA, Sigma-Aldrich) for 30 minutes and then incubated with CD11b primary antibody (mouse monoclonal IgG1, MA1-80560, Thermo Fisher Scientific, USA) in 1% BSA overnight at 4°C. CD11b is a marker for pan-white blood cells. After that, samples were washed twice with PBS and incubated with goat anti-mouse secondary antibody, Alexa Fluor 594 (A-11032, Thermo Fisher Scientific, USA) for 1 hour at room temperature. Nuclei were counterstained with 4', 6-diamidino-2-phenylindole (DAPI, Krackeler Scientific, USA). Tissue sections without primary antibody incubation were used as negative controls. The stained samples were imaged with the inverted microscope.

Statistical analysis

All data were presented as mean ± standard deviation. Each assay had at least three replicates and repeated 3 times independently. One-way or two-way ANOVA followed by Turkey's post-hoc test or two-tailed Student-t test, as appropriate, was used to analyze the statistical significance. $P < 0.05$ was considered as statistically significant.

RESULTS

Mechanical property

Mechanical property is one of the most significant advantages for metallic materials compared to their polymeric counterparts. Fig. 1 summarizes different mechanical properties of SS, Mg, and Zn based materials [19, 33, 50–71]. The SS materials show superior tensile, fatigue and creep strengths to Mg and Zn materials. The Mg and Zn materials have similar tensile and fatigue strengths (Fig. 1 a, b, d), while the Mg materials possess higher creep strengths than Zn materials (Fig. 1 e). The elongation rates of Zn materials showed a discrete distribution with the average value between SS and Mg materials (Fig. 1 c). All three materials can meet the minimal mechanical strength as a stent material even though Mg and Zn may need some proper alloying with some mechanical/thermal treatments. In addition, the mechanical stability is characterized with the percentage of retained strength over the degradation time. The inert SS materials can keep their strength stability during the

implantation. The Zn materials have little decrease on their strength after 2 weeks of degradation and keep around 80% of strength in 8 weeks [33]. The Mg materials loss around 20 % and 35% of their strength in 2 and 8 weeks, respectively [69–71].

***In vitro* degradation behavior**

In order to compare the degradation behaviors of different materials, electrochemical and immersion corrosion tests were applied, and the results are shown in Fig. 2 and 3, respectively. The three metallic materials showed significantly different corrosion behaviors. The OCP and corrosion potential of Zn material were between those of SS and Mg materials (Fig. 2 a–b). The corrosion current density (i_{corr}) and corrosion rate (CR) of Mg material were around 20 and 500 times higher than those of Zn and SS material, respectively (Fig. 2 b–c). The different shapes and semicircles diameters of electrochemical impedance spectroscopy (EIS) Nyquist plots in Fig. 2d–f also indicated their different corrosion behaviors. There is only one capacitance loop for SS and Zn materials, indicating their stable surfaces, while the two capacitance loops for Mg material refer to the double layer capacitor of the corrosion product film on the Mg surface. The semicircle diameter for the SS material was much larger than those of Zn and Mg materials, indicating its significantly higher corrosion resistance, consistent with the OCP and polarization results in Fig. 2 a–c.

The surface morphology, composition and pH changes of different materials after 1 and 3 months of immersion in Hanks' solution are shown in Fig. 3. The SS surface showed little change after 1 month of immersion with some corrosion pits appeared on the surface after 3 months of immersion (Fig. 3a). The main composition of the small amount of corrosion product was $\text{Fe}(\text{OH})_2$ (Fig. 3b). Mg surface showed a severe but uniform corrosion morphology with the formation of cracks and a mineralization layer in 1 month of immersion. The mineralization layer was mainly micro-sized spherical precipitates and flake clusters with the composition of $\text{Mg}_3(\text{PO}_4)_2$. After 3 months of degradation, a thicker mineralization layer was formed with more cracks and deep pitting. The main composition changed to $\text{Mg}_3(\text{PO}_4)_2$, $(\text{Ca}, \text{Mg})_3(\text{PO}_4)_2$ and $\text{Mg}(\text{OH})_2$ (Fig. 3b). Compared to SS and Mg materials, the Zn surface showed a localized corrosion behavior with different corrosion morphology in 1 month. Some white spherical precipitates appeared on the slightly degraded surface in the flat area, with a porous and coarse layer made of micro-sized particles and nanowires on the surface of the pitting area. The main degradation product was $\text{Zn}_3(\text{PO}_4)_2 \cdot 4\text{H}_2\text{O}$, $\text{CaZn}_2(\text{PO}_4)_2 \cdot 2\text{H}_2\text{O}$, and $\text{Zn}(\text{OH})_2$ as indicated by the XRD in Fig. 3b. The localized corrosion continued with deeper corrosion pitting and cracks after 3 months of degradation. There were also more corrosion products formed on the surface, which are mainly composed of $\text{CaZn}_2(\text{PO}_4)_2 \cdot 2\text{H}_2\text{O}$ and $\text{Zn}(\text{OH})_2$.

The corrosion rates of different materials were calculated on the weight loss, as shown in Fig. 3c. The Mg possessed much more rapid corrosion rate than Zn, while the SS showed little corrosion in 3 months of immersion. The pH of the Hanks solution changed with the immersion time in a different way for these three materials, as shown in Fig. 3d. There was no significant change in the solution pH for SS material. The pH sharply increased to over 9 in the initial two weeks for Mg material and stabilized at around 9.5 in the following 3 months because of the formation of the surface mineralization layer (Fig. 3a). The slow

corrosion of Zn material resulted in a slight pH change in the solution, which reached around 8 after 3 months of immersion.

Hemocompatibility

Platelet adhesion and hemolysis tests were conducted to evaluate the hemocompatibility of materials as shown in Fig. 4. The adhered platelets showed long pseudopodia and aggregation on the SS surface, while those on the Mg and Zn surfaces were dispersedly distributed with little spreading (Fig. 4a). The number of adhered platelets on the Mg and Zn surfaces was similar and significantly less than that on the SS surface (Fig. 4b). Compared to the platelet adhesion, the hemolysis rates of the three materials showed a different trend (Fig. 4c). The hemolysis rates of the SS and Zn materials were lower than the hemolysis limit (5%), which is non-hemolytic according to ASTM F 756–08 [72]. The Mg material induced a significantly higher hemolysis rate of around 40%, indicating the material was hemolytic (Fig. 4c).

In vitro cytocompatibility

Both indirect and direct assays were used to test the *in vitro* cytocompatibility of the three materials. Fig. 5 showed the cell viability of endothelial and smooth muscle cells after cultured with different material extracts for 1, 3 and 5 days in a concentration-dependent manner. Cells had over 80% viability after cultured with different concentrations of SS and Mg material extracts. In contrast, cell viability showed a more concentration and time-dependent pattern for Zn extract: higher concentrations of Zn extract and longer culture time, lower cell viability.

Fig. 6 illustrated the direct cell adhesion and morphology of endothelial and smooth muscle cells on different samples with or without pretreatment in the cell culture media for 3 days. The reason to pretreat materials with cell culture media is to mimic the *in vivo* conditions where stents are subject to blood exposure right after implantation. Cells showed good adhesion and highly-spreading morphology on SS material surface with or without the pretreatment in cell culture media. In contrast, cells on Mg and Zn materials showed different adhesion and morphology with and without the media pretreatment. The cells showed round and poorly spreading morphologies on the Mg and Zn surfaces without pretreatment, while the pretreated Mg and Zn surfaces significantly improved the cell adhesion behavior and the cells showed elongated and spreading morphology despite the cracks on the degraded Mg surface. Compared to the endothelial cells, smooth muscle cells showed similar adhesion and morphology on all samples with or without the pretreatment. Overall, smooth muscle cells grew quite well on SS while their growths on Mg and Zn were stressed with less density and flat morphology.

Antibacterial property

The antibacterial performance of different samples was significantly different for the two bacteria strains *E. coli* and *S. aureus*, as shown in Fig. 7. There were numbers of bacteria aggregation and thick biofilms formation of both bacteria strains on the SS surface (Fig. 7a), and the antibacterial rate in the Tryptic Soy Broth (TSB) media were 2% and 4% for *E. coli* and *S. aureus*, respectively (Fig. 7b), indicating poor antibacterial property for SS. Because

of the severe corrosion, a thick and grass-like film was developed on the Mg surface when cultured with the bacteria. Compared to SS, the number of bacteria decreased significantly on the Mg surface, and the antibacterial rate in the TSB media was increased to more than 45% for *E. coli* and around 99% for *S. aureus*. There was also much less bacterial adhesion on the Zn surface than on SS surface. Antibacterial rates in the solution were around 55% and 98% for *E. coli* and *S. aureus*, respectively. The adhered bacterial morphology and number indicated the Mg and Zn could effectively reduce the bacterial adhesion and growth on the surface as well as the bacterial growth and proliferation in the surrounding environment. Moreover, we assessed their antibacterial properties after culture medium pretreatment as well, similar to the cytocompatibility testing aforementioned (Fig. 7c). Not surprisingly, there was no difference for SS with or without pretreatment. However, the antibacterial rate of Mg after pretreatment dropped significantly to around 15% for both strains, and in contrast, that of Zn only decreased slightly, indicating the different antibacterial mechanisms for these two materials.

Metallic wire abdominal aorta implantation

Next, to evaluate the *in vivo* degradation and biocompatibility of different stent materials in a coronary artery-mimicking environment, a metallic wire abdominal aorta implantation model in rats was used (Fig. 8). The overall survival rate was 100% (9/9) for Mg group, 81.8% (9/11) for Zn group, and 100% (10/10) for SS group. One rat in SS group developed into hindlimb paralysis one day post-operatively and was thus excluded from the SS group. For each group, 70–80% of the metallic wires were inserted into the abdominal aorta with two ends outside of vascular walls (Fig. 8a). When the samples were collected on week 2 and 4 respectively, metallic wires in each group could be easily identified, which proves the validity of such animal model. The Zn and SS wires still could be observed with fibrotic capsules on the two ends on week 24 (Fig. 8a, arrows), while the Mg wires on week 24 were almost invisible with only residuals after absorption left (Fig. 8a, dash square), suggesting a complete degradation of such materials *in vivo* (Fig. 8a). Ultrasound imaging on week 2 showed the implanted metallic wires all were well fixed into the aortas, as indicated by a white linear shadow left by ultrasound going through metallic wires from top to the bottom (Fig. 8b, arrow heads). Color mode imaging showed red blood flow in aorta while blue blood flow in vena cava (Fig. 8b), suggesting that the aortas were still patent after metallic wire interstition. This result was confirmed by PW mode imaging which showed waves of blood flows (Fig. 8b). The aortas were patent during the whole 24-week experimental period. However, ultrasound shadows caused by metallic wires disappeared on week 24 for Mg group (Fig. 8b), which indicates a complete degradation of the Mg metallic wires. This result was consistent with the macroscopic findings in Fig. 8a. The speed of blood flow in the aortas showed a decreased trend for all the groups (Fig. 8c), which is probably due to metallic wire insertion.

***In vivo* degradation**

To evaluate the *in vivo* degradation of metallic wires in the abdominal aorta, μ CT was performed at the designated time pointed. Contrast reagents (red) co-localized the with metallic wires, as shown in enhanced CT in Fig. 9a, which confirms that the metallic wires were in the abdominal aorta. Common CT showed the relative position of metallic wires in

the abdomen of rats (Fig. 9b). Compared with Zn and SS, Mg has a quite close density to surrounding tissues and thus couldn't be clearly revealed in CT. Fig. 9c showed the representative images of metallic wire degradation in the abdominal aorta. From week 2 to week 8, Mg wires quickly lost their mass and showed discontinuous segments (Fig. 9c, arrows). These Mg wires completely lost their structure integrity from week 12 to week 24. Although Zn wires showed discontinuous segments from week 12 to week 24, the structure integrity was still well maintained. While for SS wires, no obvious changes could be observed from the whole experimental period. 50% of the metallic wires from the center (Fig. 9b) were analyzed to quantify metal degradation in the abdominal aorta. As shown in Fig. 9d, Mg wires showed the fastest degradation profile and completely degraded by week 24. Zn wires degraded 40% of their mass after 24-week vascular insertion, while SS wires had the slowest degradation and only degraded 10% of their total mass over the whole experimental period.

Host immune responses

To assess host immune responses to metallic wires in the abdominal aorta, H&E were stained to sections of metallic wires in the vascular walls and lumens, respectively. For vascular walls with metallic wire insertion, all the groups showed fibrotic encapsulation around metallic wires on week 2 and 4 (Fig. 10a). Inflammation responses in Mg group totally resolved with only some fibrotic tissue residues that could be seen on week 24. However, inflammation responses aggravated and caused necrosis of the surrounding tissues in Zn and SS group on week 24. The inflammation responses at the site where metallic wires were in the lumen were much less than vascular walls with metallic wire insertion for all the groups and the fibrotic encapsulation formed on week 2 mostly disappeared on week 4 (Fig. 10b). However, the fibrotic encapsulation and necrosis around metallic wires persisted in Zn and SS group till week 24, while Mg group showed almost normal morphologies of vascular walls.

To characterize the composition and packing of collagen fibers in vascular walls and fibrotic encapsulation surrounding metallic wires, samples were further stained with picro-sirius red. From week 4 to week 24, Mg group showed thicker (red) and densely packed collagen fibers than Zn and SS groups in the vascular walls with metallic wire insertion (Fig. 11a). At the site where metallic wires were in the lumen, Mg group also showed thicker (red) and densely packed collagen fibers in the vascular walls than Zn and SS groups on week 4 (Fig. 11b). On week 24, Zn and SS groups still had thin and loosely packed collagen fibers in both vascular walls and fibrotic encapsulation surrounding metallic wires. However, the metallic wires in the Mg group couldn't be identified any longer. CD11b, a pan-maker for inflammatory cells, was also stained to evaluate inflammation responses around the metallic wires. The Mg group showed a decrease in CD11b staining both in the vascular walls with metallic wire insertion and at the site where metallic wires were in the lumen from week 2 to 24 (Fig. 11 c-d). However, both Zn and SS group showed an increase in the staining in the vascular walls with metallic wire insertion, indicating a stronger inflammation response with time (Fig. 11c). In addition, at the site where metallic wires were in the lumen, Zn and SS group showed a consistently strong CD11b staining, which suggests a long-term inflammation response around these two materials (Fig. 11d).

DISCUSSION

Mechanical properties

The outstanding mechanical properties are one of the significant advantages for metallic stent when compared to the polymeric counterparts. As the respective metallic materials of different generations for cardiovascular stent application, SS, Mg, and Zn were chosen in the present study and their characteristic performances *in vitro* and *in vivo* were summarized in Table 1. SS is the traditional BMS material with high mechanical strength and ductility (Fig. 1). Mg and Zn materials could achieve sufficient strength and elongation after a proper alloying and post treatments. Li, Mg, Ca, Sr, Mn, and Cu could be used as the strengthening alloying elements, while hot rolling and extrusion are the two common post treatments [26, 33, 73, 74]. It was shown (Fig. 8) that the blood flow was decreased in the aortas after implantation for all the wire materials, suggesting that the stent must possess strong enough radial strength to support and conform to the arterial wall to restore blood flow [2]. This indicates that radial mechanical strength and elastic recoil on expansion should be an important parameter for a stent product, though they are closely related to the yield strength and elongation to failure [74, 75]. ASTM B939–15 and ASTM F2079–09 are the corresponding standards to specifically evaluate these two properties.

In addition to the static mechanical strength and durability, cyclic fatigue strength and durability are also critical to the stent's stability in the pulsatile conditions [4]. The weak cyclic fatigue strength and creep strength of Zn and Mg materials are the main concerns for their reliability after the implantation (Fig. 1 d–e). Therefore, it remains as a metallurgical challenge for making mechanically strong enough biodegradable metals. Moreover, the decay of mechanical stability during degradation is more critical for biodegradable stents. The moderate degradation rate of Zn helps maintain its good mechanical stability during the early stage of degradation (Fig. 1 f) [33], while the fast degradation of Mg materials results in unstable mechanical integrity [69–71]. A surface modification may help retard the degradation process and provide sufficient mechanical support to the injured tissue in the early stage [76–78].

Degradation behavior

Higher corrosion resistance has been pursued for a long period for traditional inert metals and thus the titanium alloys, SS, and cobalt-chrome alloys with excellent corrosion resistance have been developed rapidly and commercialized as permanent implant materials in many clinic applications [4, 79, 80]. The traditional SS is well-known for its high corrosion resistance. Different from SS as the permanent stent, Mg and Zn are two promising biodegradable metallic materials for biodegradable stents. A suitable degradation rate of biodegradable stents is beneficial for mechanical support and tissue healing. Therefore, corrosion or degradation behavior is one of the most critical criteria to evaluate metallic materials for clinical applications.

In this study, *in vitro* degradation tests including electrochemical corrosion and immersion corrosion measurements provide a complete degradation profile for these three metallic stent materials. We also used a metallic wire abdominal aorta implantation model in rats to

evaluate their biodegradation *in vivo*. This model is relatively easy to create, and animals have a high survival rate with few surgery-associated complications post-implantation. It was shown that the implanted metallic wires stayed well within aortas for at least 24 weeks. This model also allows for simple monitoring with ultrasound and μ CT (Fig. 8 and 9). Compared to larger animals such as dogs and sheep, this model provides a low-cost and valuable platform where we can screen metallic stent materials in the arterial circulation and evaluate vascular responses to metals.

SS is generally considered non-degradable material, however, there were still some corrosion pits (Fig. 3a) and slight weight loss (Fig. 9d) in the *in vitro* and *in vivo* degradation tests, respectively. This is consistent with a prior study that the SS316L showed significant corrosion *in vivo* when compared to commercially pure titanium [81]. Moreover, when applied as stent material, the corrosion rate of SS could be accelerated by some minor constituents in blood, e.g. the sulfur contained in amino acids [82, 83]. In addition, inflammatory reactions could also increase the corrosion rate of 316L stainless steel [84]. Therefore, it is possible that the vascular environment and the chronic inflammation surrounding SS wires accelerates the degradation of 316L stainless steel in this study.

Mg materials are well known for their rapid degradation. The WE43 alloy in the present study showed a degradation rate of around 1 mm/y *in vitro* (Fig. 3c) and lost 90% of its mass after 8 weeks and its structures after 12 weeks *in vivo* (Fig. 9). Therefore, it is probably not a good idea to use bare Mg as stent material and further surface modification should be applied to retard its degradation rate [85–88]. A uniform degradation morphology was found on the Mg surface in the present study (Fig. 3a). This is probably due to the optimized extrusion and heat treatment for WE43 Mg materials and is consistent with the previous studies [89–91]. The uniform degradation behavior is implemental for the mechanical integrity and biocompatibility of the stent implants, especially after the coating eroded during the degradation of the Mg stents.

Compared to Mg, Zn has been regarded as a new generation of biodegradable stent materials with a more suitable degradation rate *in vivo* [16, 23–26]. Zn showed a degradation rate of around 0.05 mm/y *in vitro* and lost about 40% of its mass (Fig. 3c) and still kept its intact structures after 24 weeks *in vivo* (Fig. 9), which is a desired degradation rate for clinical stent application. It has been reported that Zn could degrade uniformly in the initial stage of implantation and then evolved to localized degradation [16, 24]. In this study, typically localized degradation morphologies were characterized in the Hanks' solution *in vitro* (Fig. 3a) and in rat abdominal aortas *in vivo* (Fig. 9c). When compared to uniform degradation, localized degradation could result in higher risks on the mechanical failure of the implanted stents. In addition, the blood flow in the aortas showed a decreased trend (Fig. 8), which is probably because the metallic wire insertion and inflammation responses around metallic wires (Fig. 10–11) caused a narrowing of the effective lumen for blood flow in the aortas.

Biocompatibility

For the *in vitro* biocompatibility, the SS material showed excellent cytocompatibility for the viability, adhesion and proliferation of endothelial cells (Fig. 6). However, it activated the platelet adhesion and smooth muscle adhesion (Fig. 4 and 7), which could possibly lead to

the in-stent restenosis after percutaneous intervention [92]. Different from SS, the Mg surface limited the platelet activation and smooth muscle cell proliferation. The Mg material also produced harmless degradation products, which could be confirmed by the improved endothelial cell viability in the extract media (Fig. 5) and cell adhesion and spreading on the degraded surface (Fig. 6). One concern is its high hemolysis rate, which is related to the high pH value and releasing of rare earth elements [93, 94]. Compared to the other two materials, Zn showed an overall better biocompatibility, including less platelet activation and lower hemolysis rate (Fig. 4), acceptable cell viability with the diluted extracts (Fig. 5), good cell adhesion after pretreatment with culture media (Fig. 6), and restrained smooth muscle cell proliferation (Fig. 6). It is noteworthy that the pretreatment with the cell culture media could enhance the cytocompatibility of endothelial cells on biodegradable Mg and Zn materials, which is in agreement with previous studies [95–97]. The pretreatment can help the biodegradable metals to produce a thin layer of degradation products and protein on the surface, which will reduce the degradation rate and subsequent pH change for Mg materials as well as burst metallic ions release for both Zn and Mg materials [23, 49, 98]. Opposite to the endothelial cells, the smooth muscle cell proliferation was still largely restrained on both materials. The endothelial cells selectivity over smooth muscle cells were also observed on Zn-Mg, Ca, Sr alloys and other materials in many previous studies [33, 99–103]. One possible reason could be the different preferences of these two cell types on different surface topography [99, 100] and chemistry [102, 103]. In fact, the bioinspired surface modification with different structures and coatings is a good strategy to induce the selective cell adhesion [99, 103]. Another reason could be that endothelial cells have a high tolerance toward metallic ion than smooth muscle cells. It has been reported that smooth muscle cells have tolerances upper limit of around 20 mM and 40 M to Mg and Zn ion, respectively, much lower than that of endothelial cells, about 40 mM and 60 M, respectively [46, 104–106].

To date, most studies that focus on the behavior of stent material degradation are conducted *in vitro* [104, 107], while most *in vivo* studies that investigate degradation of materials use a subcutaneous model [108, 109]. However, this animal model is not appropriate for evaluating the degradation of stent materials due to a huge difference in biological milieu between the arterial and subcutaneous environment. Compared with *in vitro* studies or *in vivo* subcutaneous models, the value of rat aortic implantation model is that it allows reliable investigation of biodegradation and biocompatibility of novel stent materials, since real metal-blood and metal-vascular matrix interfaces can be created. Many studies have used this animal model as a validation platform to identify promising stent materials or study biocompatibility of new stent materials [110–114], it indeed facilitates the discovery of better candidate stent materials. The study that reports for the first time the possibility of Zn as a bioabsorbable cardiac stent material was using the rat aortic implantation model [114]. We also showed in this study a quite similar result that Zn wires degraded 40% of their mass after 24-week vascular insertion with micro-CT scanning. All these reports highlight the validity of rat aortic implantation model in predicting stent material degradation behavior *in vivo*.

However, a metallic wire just represents a small segment of a stent and cannot simulate all aspects of a stent [112]. For example, one limitation of this model is that it cannot replicate mechanical conditions that a stent is subjected to when deployed in arteries [115]. Thus,

following a quick evaluation of degradation behavior and biocompatibility of candidate stent materials in small animals, stent manufacturing and large animal implantation studies are still required to investigate the degradation behavior of a real stent.

For the *in vivo* inflammation responses in the abdominal aorta, as metallic wires slide when samples (aortas/metallic wires) were cryosectioned prior to staining, so some samples were not intact in structures (Fig. 10–11). The Mg group showed a minimal inflammation response, which was resolved after its complete degradation *in vivo*, while both Zn and SS group demonstrated similar and persistent inflammation responses. In-stent restenosis due to plaque redistribution, thrombosis, and neointimal hyperplasia is the major long-term complications for intracoronary stent placement [2, 116]. Restenosis usually occurs within 6 months after a successful intervention [117, 118]. From H&E results in Fig. 10, due to inflammation responses, we could see fibrotic capsules and necrosis surrounding both Zn and SS wires on week 24. These interesting results indicate that degradability of metal materials for stents is highly desired, as foreign body reaction can continue until the metals completely degrade *in vivo*. As Zn can also degrade *in vivo* with a slower rate than Mg, it is reasonable to speculate that inflammation responses caused by Zn could be resolved eventually after its complete degradation *in vivo*. In addition, the inflammation responses could be reduced by alloying Zn with other elements, which could greatly minimize the occurrence of restenosis. It has been found previously that Zn-Li and Zn-Al alloys caused only moderate inflammation responses in rat abdominal aortas [110, 113]. Therefore, it is possible to improve the biocompatibility of Zn material by alloying with other elements. This study is also the first that compares inflammation responses caused by three different metal materials for stents in a coronary artery-mimicking environment for 6 months. Certainly, these results only revealed what happened when they were implanted in rats, and it could be a completely different story when implanted in other animal models and humans as species do matter.

Antibacterial property

In addition to the degradation and biocompatibility, antibacterial property is another critical criterion for stents, which could help prevent the biofilm formation and infection. As a traditional stent material, SS surface could potentially induce the biofilm formation (Fig. 7a) and require prophylaxis and treatment with antibiotics in the surgery [119]. Mg and Zn materials showed mixed antibacterial performances against the two most common bacterial strains used in this study (Fig. 7), but their antibacterial mechanisms are different. The quick degradation of Mg resulted in dramatic increase of the pH in the media, which induced its high antibacterial rate in Fig. 7b. When the degradation of Mg was slowed by surface pretreatment with culture medium, the antibacterial rate of Mg dropped significantly to only about 15% (Fig. 7c). Thus, the antibacterial mechanism for Mg materials is largely originated from the dramatic pH increase in the surrounding environment due to this fast degradation. The released hydrogen gas could also be useful to reduce the bacterial adhesion on the surface. However, because of its grass-like porous surface after degradation, there was more surface bacterial adhesion than that of Zn (Fig. 7a). Different from Mg, evidence showed that Zn is a potential antibacterial agent in biomaterials as the main component or doping agent [23]. Through the interaction with bacterial surfaces, the released Zn ion could

alter the bacterial cell surface charge balance and induce the bacteriolysis during the degradation of Zn materials [49, 120]. Because of the photocatalytic property of Zn based materials, reactive oxygen species (ROS) generation is another possible antibacterial mechanism [121]. Therefore, a controlled Zn ion release profile is critical to achieving the balance of biocompatibility and antibacterial performances. In addition to Zn ion, the degradation products including ZnO, Zn(OH)₂, and zinc-based phosphates (Fig. 3b) could also induce the antibacterial reaction and decrease the bacterial adhesion on the degraded surface [49, 122–124].

CONCLUSIONS

Through the comprehensive study on the past, current and future generation metallic cardiovascular stent materials, *i.e.* SS, Mg, and Zn materials, an *in vitro* and *in vivo* degradation and biocompatibility profile together with the antibacterial performance was provided. The traditional SS materials showed little degradation and excellent endothelial cell compatibility, but the activated platelet and smooth muscle adhesion *in vitro* with persistent inflammation response *in vivo* were potential clinic problems as a permanent stent material. As a biodegradable metallic material, Mg limited the platelet activation and smooth muscle cell proliferation while retaining the cytocompatibility to endothelial cells. Its fast degradation rate was the main concern to bring a high pH change and hemolysis rate. However, through an optimized extrusion and heat treatment, Mg could achieve a uniform degradation and a minimum *in vivo* inflammation. Zn is a new generation of biodegradable stent materials with many benefits for clinical application: ideal degradation rate *in vivo*, comprehensive hemocompatibility and cytocompatibility, and restrained smooth muscle cell proliferation, together with good antibacterial performance. Although Zn showed a similar *in vivo* inflammation response as SS, it is expected to be resolved with the degradation process.

Acknowledgments

This work was supported by National Institutes of Health [Grant number R01HL140562]. The content is solely the responsibility of the authors and does not necessarily represent the official views of the National Institutes of Health. We also thank Yu Wang and Felix Law for their generous help on material preparation and characterization.

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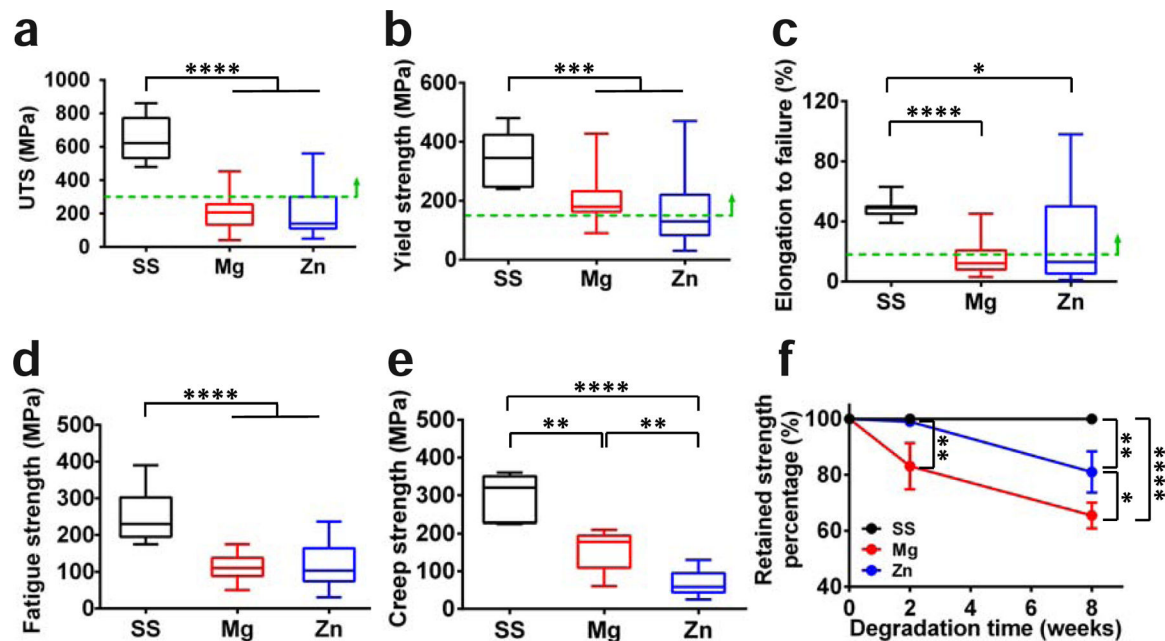


Fig. 1. Mechanical properties of SS, Mg, and Zn based metallic materials summarized from prior published work [19, 33, 50–71]. (a) Ultimate tensile strength (UTS), (b) yield strength, (c) elongation to failure, (d) fatigue strength, (e) creep strength, and (f) the percentage of retained strength with degradation time. The approximate mechanical benchmarks required for stent materials are marked by the green dashed lines. * $p < 0.05$, ** $p < 0.01$, *** $p < 0.001$, **** $p < 0.0001$, compared between groups.

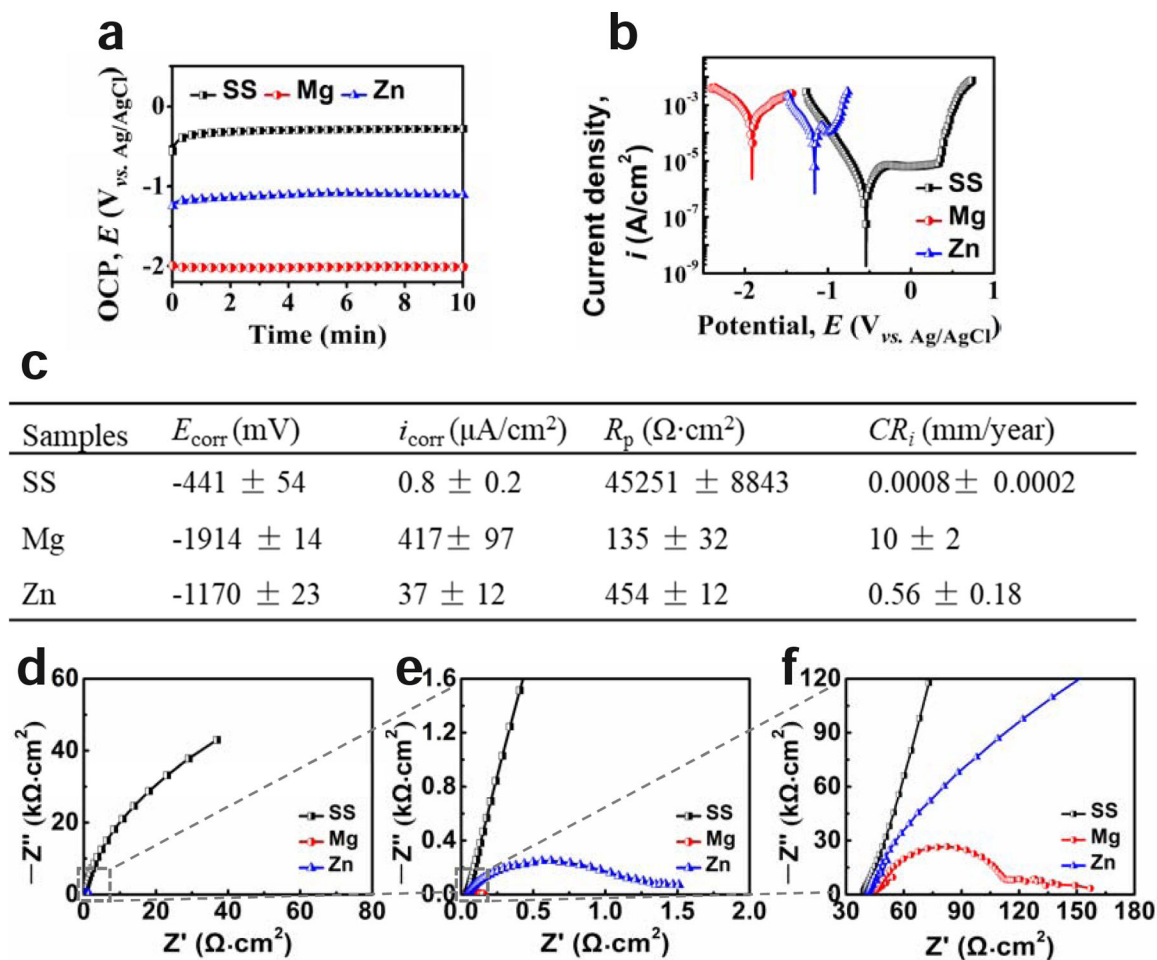


Fig. 2.

Electrochemical corrosion behaviors of SS, Mg, and Zn samples in Hank's solution. (a) open circuit potential (OCP), (b) potentiodynamic polarization, (c) corrosion parameters obtained from (b), (d-f) Electrochemical impedance spectroscopy (EIS), (e) and (f) are the enlarged squares in (d) and (e), respectively.

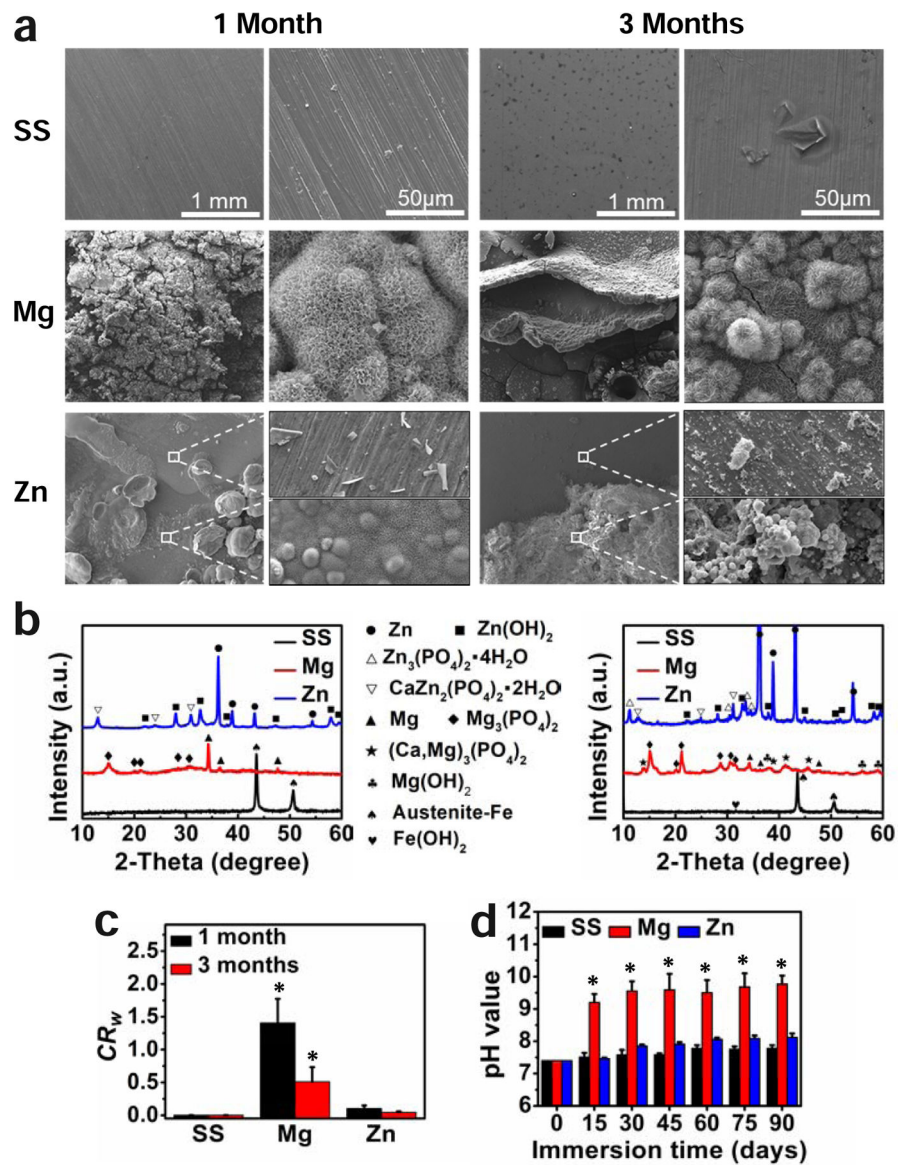


Fig. 3. Immersion degradation analyses of SS, Mg, and Zn samples in Hank's solution for 1 and 3 months. (a) Degraded surface morphology, (b) XRD patterns, (c) corrosion rate, (d) pH values with immersion time. * $p < 0.05$, compared with the other two material groups.

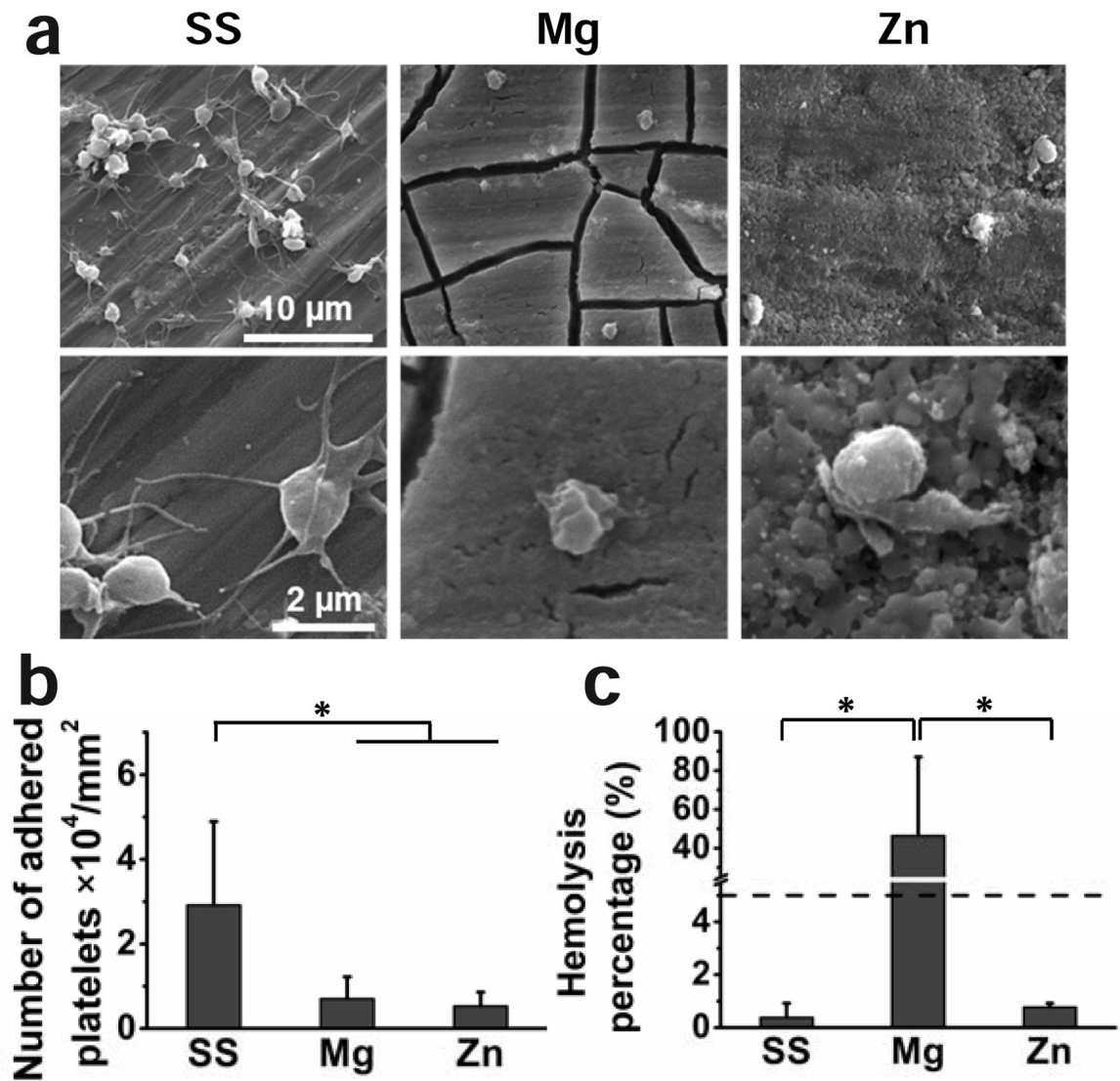


Fig. 4. Hemocompatibility of SS, Mg, and Zn samples. (a) Platelets adhesion morphology on SS, Mg and Zn materials, (b) the corresponding number of adhered platelets, (c) hemolysis percentage. $*p < 0.05$, compared between groups.

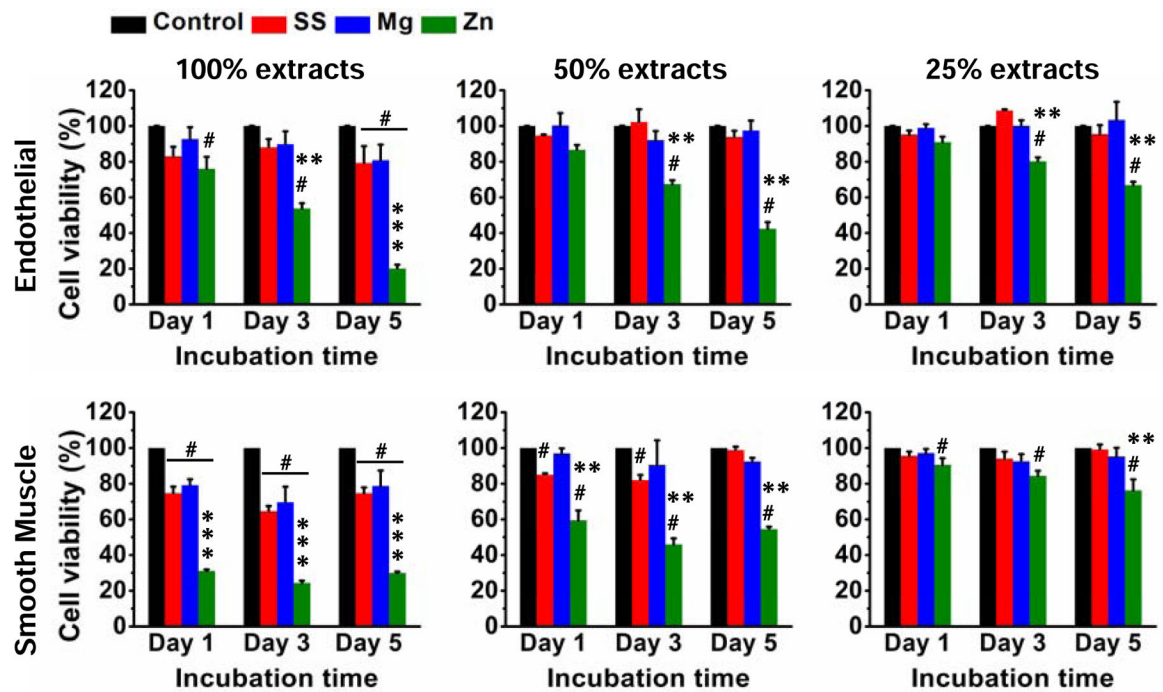


Fig. 5. Cell viability of endothelial and smooth muscle cells cultured with different concentrations of extracts from SS, Mg, and Zn samples. # $p < 0.01$, compared with control group; ** $p < 0.01$, *** $p < 0.001$, compared with the other two material groups.

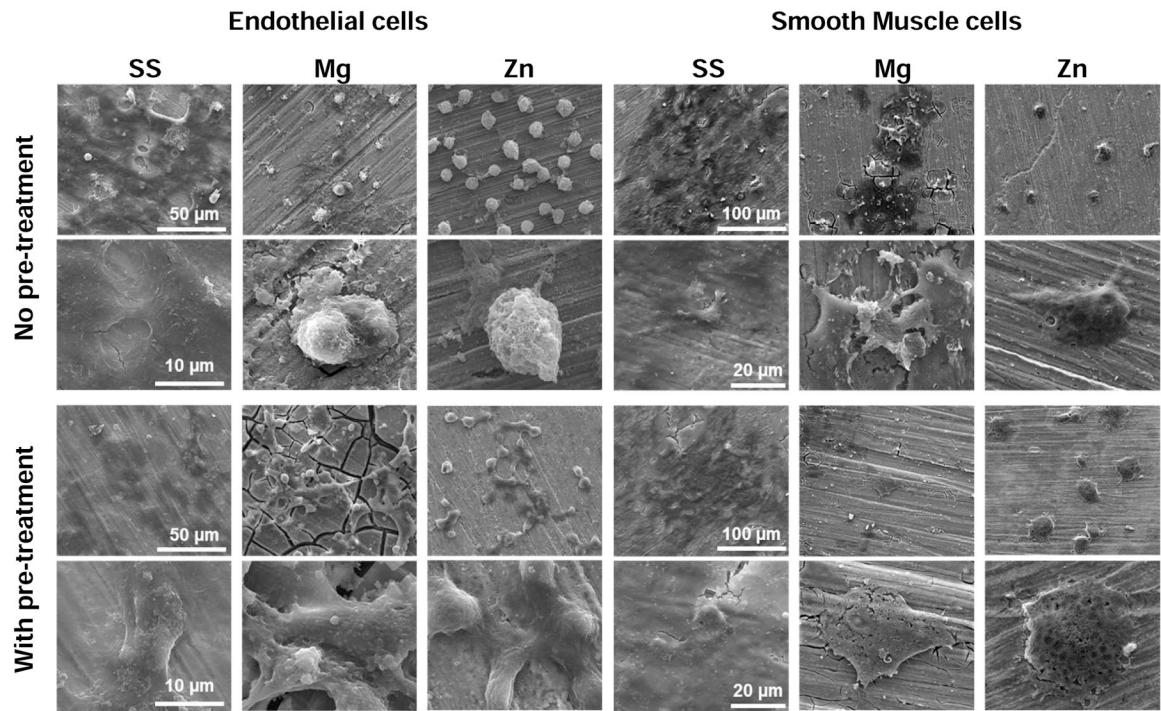


Fig. 6. Cell adhesion morphology on SS, Mg, and Zn samples with or without pretreatment in the cell culture media for 3 days.

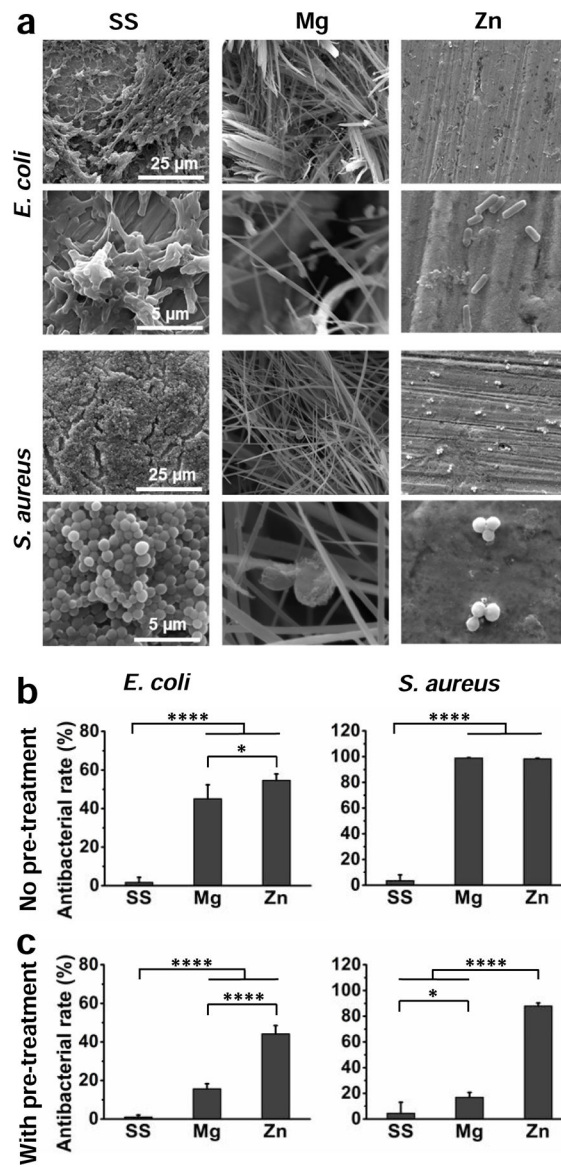


Fig. 7. Antibacterial performance of SS, Mg, and Zn samples cultured with *E. coli* and *S. aureus* for 24 h. (a) SEM images of bacterial adhesion on sample surfaces. (b) Antibacterial rates in the culture medium without surface pretreatment. (c) Antibacterial rates in the culture medium with surface pretreatment. * $p < 0.05$, **** $p < 0.0001$, compared between groups.

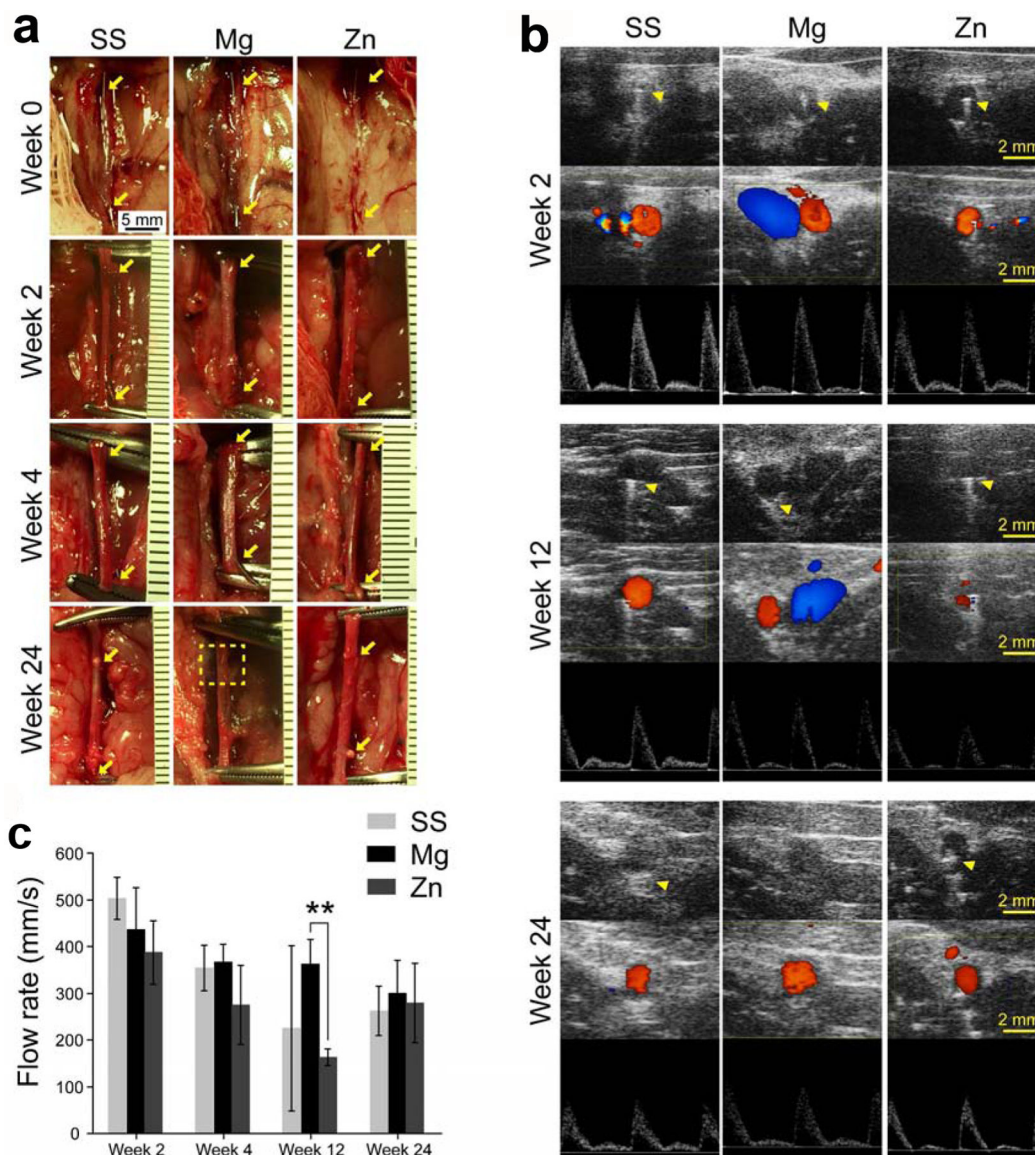


Fig. 8.

(a) Macroscopic view of metallic wires in rat abdominal aortas right after implantation and before explantation. Arrow heads indicate the ends of the implanted wires. Dash square indicates the residue of Mg residuals after complete absorption. (b) Ultrasound images of rat abdominal aorta. Upper: B mode; middle: Doppler mode; Lower: PW mode. Arrow heads indicate ultrasound shadow of the implanted metallic wires. (c) Flow rate of blood in rat abdominal aortas where samples were implanted. ** $p < 0.01$, compared between two groups.

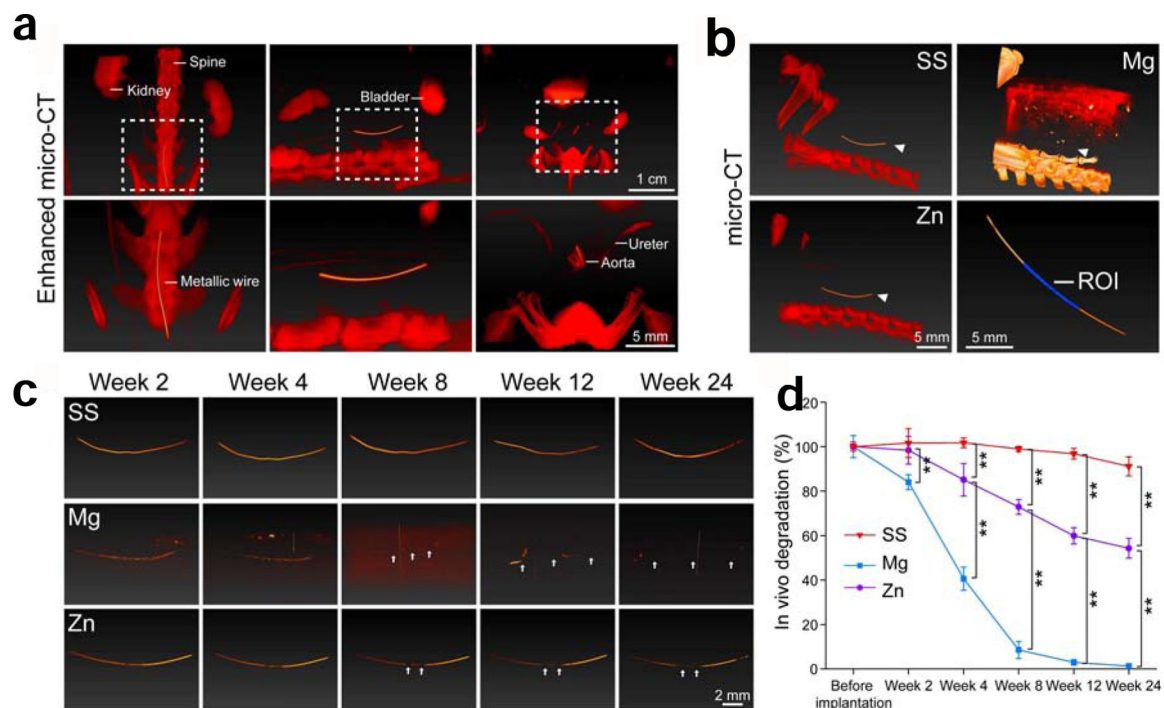


Fig. 9.

(a) Representative images of enhanced μ CT from different views. Left: front view; Middle: side view; Right: cross-section view. Contrast reagents were used for the enhanced μ CT and are indicated in red color. (b) Representative images of μ CT in different groups. Arrow heads indicate the implanted metallic wires. ROI: region of interest. (c) Representative images of the implanted metallic wires. Arrow heads indicate the notch of degradation on the implanted metallic wires. (d) The in vivo degradation of metallic wires in rat abdominal aortas. $**p < 0.01$, compared between two groups.

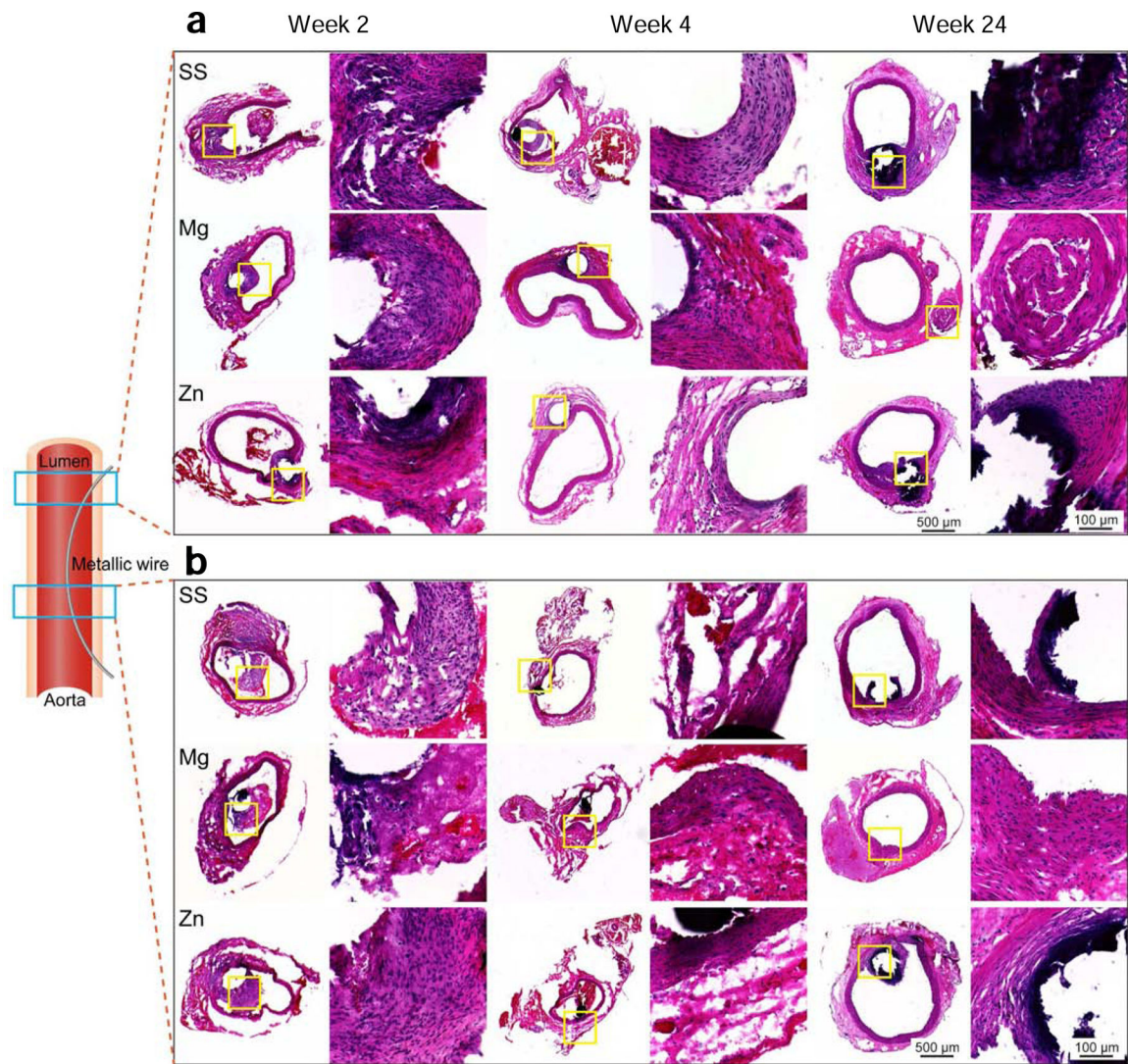


Fig. 10. H&E staining of aortas and implants. (a) Vascular walls with metallic wire insertion. (b) Aortas at the site where metallic wires were in the lumen.

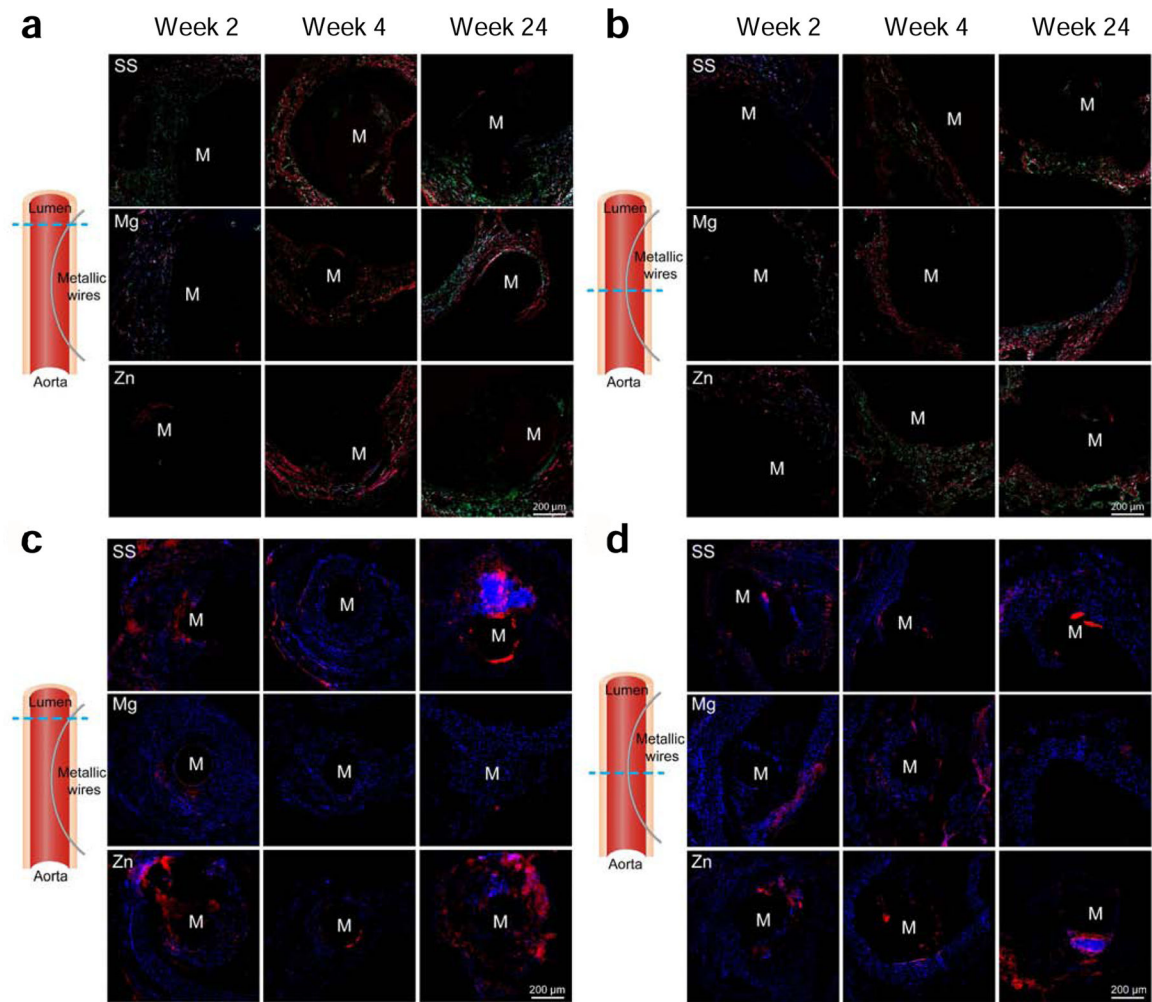


Fig. 11.

(a-b) Picro sirius red staining and (c-d) CD11b immunofluorescent staining of aortas and implants. (a, c) Vascular walls with metallic wire insertion. (b, d) Aortas at the site where metallic wires were in the lumen. (a-b) Images are taken under polarized light. Yellow-orange birefringence indicates thick collagen fibers and green birefringence indicate thin type III collagen fibers. (c-d) Blue colors indicate nucleus and red colors indicate positive staining.

Table 1.

Summary of *in vitro* and *in vivo* properties of SS, Mg and Zn as cardiovascular stent materials.

Property		SS	Mg	Zn
Mechanical	Static strength and ductility	High	Low	Medium
	Fatigue strength	High	Low	Low
	Creep strength	High	Medium	Low
	Mechanical stability with degradation	High	Low	Medium
Degradation	Degradation <i>in vitro</i>	Quite slow	Fast	Medium
	Degradation <i>in vivo</i> (6 month)	10%	100%	40%
Biocompatibility	Platelets adhesion	Activated	Inhibited	Inhibited
	Hemolysis	Low	High	Low
	Hemocompatibility <i>in vivo</i> (Ultrasound)	Good	Good	Good
	Endothelial cell adhesion	Good	Good	Good
	Smooth muscle cell adhesion	Activated	Inhibited	Inhibited
	Inflammation responses <i>in vivo</i>	Strong	Mild	Strong
Antibacterial	<i>E. coli</i>	Bad	Good (<i>in vitro</i>)	Good
	<i>S. aureus</i>	Bad	Good (<i>in vitro</i>)	Good