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## Scalable Synthesis of a Key Intermediate for the Production of Pleuromutilin-Based Antibiotics

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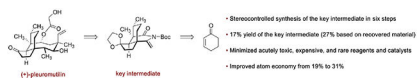
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### Abstract

An improved synthesis of an enamide, which is a useful precursor to pleuromutilin-based antibiotics, is reported. This synthesis proceeds in six steps and 17% overall yield (27% based on recovery of a key hydrindenone intermediate) and requires two fewer chromatography steps and five fewer days of reaction time than the previously reported route. The use of expensive, acutely toxic, and precious metal reagents or catalysts has been minimized.

### Graphical Abstract



The diterpene metabolite (+)-pleuromutilin (**1**)<sup>1</sup> and various semisynthetic derivatives (Scheme 1A) inhibit the growth of Gram-positive pathogens (GPPs) by binding the peptidyl transferase center of the bacterial ribosome.<sup>2</sup> These antibiotics bind via an induced fit mechanism whereby the macrocyclic core blocks the A-site of the large ribosomal subunit and the C14 side chain occupies the P-site. Researchers have focused on obtaining new pleuromutilins by semisynthesis, primarily by modification of the C14 side chain.<sup>1e,3</sup> The approval of retapamulin (**2**) in 2007 as a topical agent for the treatment of impetigo marked the entry of pleuromutilins into widespread use.<sup>4</sup> Retapamulin (**2**) and other derivatives elicit low mutational frequencies,<sup>3b</sup> and clinical resistance to **2** had not been reported as of 2014.<sup>5</sup> The C14 derivative lefamulin (**3**) is in phase III clinical trials for the treatment of community-acquired bacterial pneumonia and acute bacterial skin and skin structure infections (ABSSSI) by oral and IV administration.<sup>3b</sup> Its success would mark a second important milestone for this class of antibiotics.

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Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acs.orglett.7b02476.

Experimental procedures and characterization data (PDF)

The authors declare no competing financial interest.

While alterations to the C14 side chain of **1** have been extensively investigated and lead to increased potency against GPPs, studies suggest that modification of the macrocyclic core can provide agents with extended-spectrum activity *in vitro* and *in vivo*.<sup>6</sup> For example, epimerization of the C12 position<sup>7</sup> followed by functionalization of the transposed alkene provides derivatives (e.g., **4**) with activity against drug-resistant Gram-negative pathogens (GNPs).<sup>6</sup> Incorporating C12 modifications appear to hamper drug efflux mediated by the AcrAB–TolC pump in GNPs.<sup>6b,8</sup>

The eneimide **5** bears the pleuromutilin hydrindanone core and was used in a 2-fold neopentyl coupling reaction with the iodoether **6** to access pleuromutilins and 12-*epi*-pleuromutilins (Scheme 2B).<sup>9,10</sup> Analogs with diverse substituents within the macrocycle, including those with polar functional groups and heteroatomic substitution, are envisioned to be accessible by employing derivatives of **6** in the coupling. To maximize the feasibility of this approach, a more efficient synthesis of **5** was desired. The published synthesis of the eneimide **5** proceeds in eight steps and 20% yield from cyclohex-2-ene-1-one (**8**).<sup>9</sup> Herein we report an alternative route to **5** that improves the step count and atom economy<sup>11</sup> of the synthesis and minimizes the use of reagents and catalysts that are expensive, acutely toxic, or precious metal-based.

Our optimized synthetic route is shown in Scheme 2A, whereas the original route, for comparison, is abbreviated in Scheme 2B. Our original synthetic route involved conversion of cyclohex-2-ene-1-one (**8**) to the  $\alpha$ -methyl- $\beta$ -ketoester **12** by a two-step sequence. This involved stereoselective copper-catalyzed 1,4-addition of dimethylzinc to **8**, *in situ* activation of the resulting zinc enolate with methyllithium (1 equiv),<sup>12</sup> and C-acylation with methyl cyanofomate (Mander's reagent).<sup>13</sup> In a second step, the  $\alpha$ -methyl- $\beta$ -ketoester **12** was obtained by stereoselective alkylation of **11** with iodomethane (71%; see also entry 1, Table 1). While this sequence consistently provided gram quantities of **12**, we sought to avoid the use of an expensive acylating reagent (USD 12/g),<sup>14</sup> the generation of stoichiometric cyanide waste, and the need to isolate the volatile  $\beta$ -ketoester **11**.

To improve the safety and economy of the synthesis, we first sought to replace methyl cyanofomate with a benign and inexpensive acylating reagent. Substituting with methyl chloroformate resulted in a diminished yield of the conjugate addition–acylation product (28%, entry 2, Table 1) while dimethylcarbonate was not an effective acylating reagent (entry 3). Employing the Heller–Sarpong reagent [*N*-(carbomethoxy)-imidazole], originally developed for esterification of carboxylic acids,<sup>15</sup> resulted in smooth acylation of the zinc enolate to provide, after diastereoselective  $\alpha$ -alkylation, the desired  $\alpha$ -methyl- $\beta$ -ketoester **12** in 75% yield (two steps, >20:1 dr, 97:3 er, entry 4). The Heller–Sarpong reagent is commercially available and can be conveniently prepared from the inexpensive reagents imidazole (USD 0.15/g) and methyl chloroformate (USD 0.13/g).<sup>14</sup> To further expedite the preparation of **12**, we investigated telescoping the conjugate addition–acylation and methylation steps. We found that the sequential addition of methanol (to consume residual alkylzinc species), sodium *tert*-butoxide, and iodomethane following the acylation step provided the alkylation product **12** directly (entry 5). This vicinal trifunctionalization provided access to the  $\alpha$ -methyl- $\beta$ -ketoester **12** in one flask and 70% yield (>20:1 dr, 97:3

er) on multigram scale, eliminated the production of cyanide waste, reduced the cost and time of synthesizing **12**, and shortened the step count of the route.

The cyclopentenone ring was originally constructed by a three-step procedure (**12** → **16**, Scheme 2B) comprising ketone triflation, palladium-catalyzed carbonylative Stille coupling with tetravinyltin,<sup>16</sup> and copper-catalyzed Nazarov cyclization<sup>17</sup> (64% overall). This approach poses several issues including poor atom economy,<sup>11</sup> the use of lateral manipulations, the use of acutely toxic reagents and catalysts (carbon monoxide, tetravinyltin, palladium), and difficulties associated with removing tin impurities that sporadically inhibited the Nazarov cyclization. To address this, we pursued a 1,2-addition–Rupe rearrangement–Nazarov cyclopentannulation strategy developed by Raphael.<sup>18,19</sup> We first investigated the addition of the acetylide derived from methyl propargyl ether to **12** (Table 2). Surprisingly, the yield of the propargylic alcohol **13** was highly dependent on the counterion of the acetylide. Lithium and magnesium bromide acetylides provided moderate yields of product (60% and 65%, entries 1 and 2, respectively). The addition of the magnesium chloride acetylide in the presence of zinc chloride (10 mol %) as a promoter<sup>20</sup> was more efficient and generated the product **13** in 88% yield (entry 3). However, the addition of the magnesium chloride acetylide in the absence of zinc chloride proceeded in 97% yield (entry 4). In the case of entry 4, the product **13** was formed as a 10:1 mixture of diastereomers (stereochemistry not assigned).

We initially treated the unpurified addition product **13** with ethanolic sulfuric acid to affect conversion to the hydrindenone **16**. Unfortunately, the hydrindenone **16** was formed in only 35% yield and was accompanied by unidentified decomposition products. Whereas trifluoroacetic acid was not an effective promoter, methanesulfonic acid in dichloromethane at 0 °C lead to the formation of **16** in 71% isolated yield after purification by flash-column chromatography. The mechanism of this transformation likely involves a Rupe rearrangement<sup>21</sup> of **13** to the  $\beta$ -methoxyketone **14**, elimination of methanol to form the dienone **15**, and acid-mediated Nazarov cyclization to produce the hydrindenone **16**. Use of this two-step method for annulation decreases the cumulative reaction time of the synthesis by approximately two days, eliminates two chromatography steps, and improves the step efficiency and overall yield.

1,4-Hydrocyanation<sup>22</sup> of the hydrindenone **16** was a challenging step that required extensive experimentation. 1,4-Addition of diethylaluminum cyanide followed by acidification with acetic acid provided a 1:3 mixture of the hydrindanones *cis*-**17** and *trans*-**20** which possess the undesired and desired C9-stereochemistry, respectively (Scheme 3). Careful addition of dilute (100 mM) sodium hydroxide allowed for selective epimerization of *trans*-**20** to *cis*-**18** without E<sub>1</sub>cb elimination. In our previous approach we resolved these diastereomers by selective reduction of the undesired hydrindanone with diisobutylaluminum hydride (DIBALH, Scheme 2B). In our improved approach, we found conditions to separate the two hydrindanones *cis*-**17** and *cis*-**18** on multigram scale using flash-column chromatography (53% yield of isolated *cis*-**18**). Treatment of the undesired diastereomer *cis*-**17** with sodium hydroxide in methanol (1 M) induced E<sub>1</sub>cb elimination to reform 38% of the starting hydrindenone **16**. Thus, this approach allows us to efficiently recycle the undesired diastereomer formed in the hydrocyanation step.

Next, the hydrindanone *cis*-**18** was converted to the ethylene glycol ketal **19**. The ketone of *cis*-**18** is sterically encumbered and difficult to protect. Initially, ketalization of *cis*-**18** under Noyori's conditions<sup>23</sup> [TMSOTf, (TMSOCH<sub>2</sub>)<sub>2</sub>] was one of the only protocols that provided efficient conversion. While effective on <20 mg scales, the reaction time increased dramatically to 7 days or greater when larger amounts of substrate were employed, despite the use of excess reagents. Ultimately, we found that treating *cis*-**18** with ethylene glycol and substoichiometric amounts of *para*-toluenesulfonic acid (PTSA, 2 mol%) was a reliable, scalable, and inexpensive method for ketal formation providing an 82% yield of the ketal **19** in four fewer days of reaction time. Finally, the nitrile addition–cyclization–activation cascade was carried out as before to provide the eneimide **5** in 80% overall yield.

In summary, the eneimide **5** is a useful precursor to (+)-pleuromutilin (**1**) and (+)-12-*epi*-pleuromutilin derivatives. Pleuromutilins are clinical agents with activity against GPPs, while 12-*epi*-pleuromutilins have yielded promising preclinical results for the treatment of Gram-negative and drug-resistant pathogens. We have described an improved synthesis of the eneimide **5** that proceeds in six steps, 17% yield (27% based on recovery of **16**), and 31% atom economy and requires two fewer chromatography steps and five fewer days of reaction time than our previously reported route. The new steps reported here have been conducted on scales of ca. 0.5–10 g. We envision that this approach will further enable the production of a large number of pleuromutilin antibiotics.

## Supplementary Material

Refer to Web version on PubMed Central for supplementary material.

## ACKNOWLEDGMENTS

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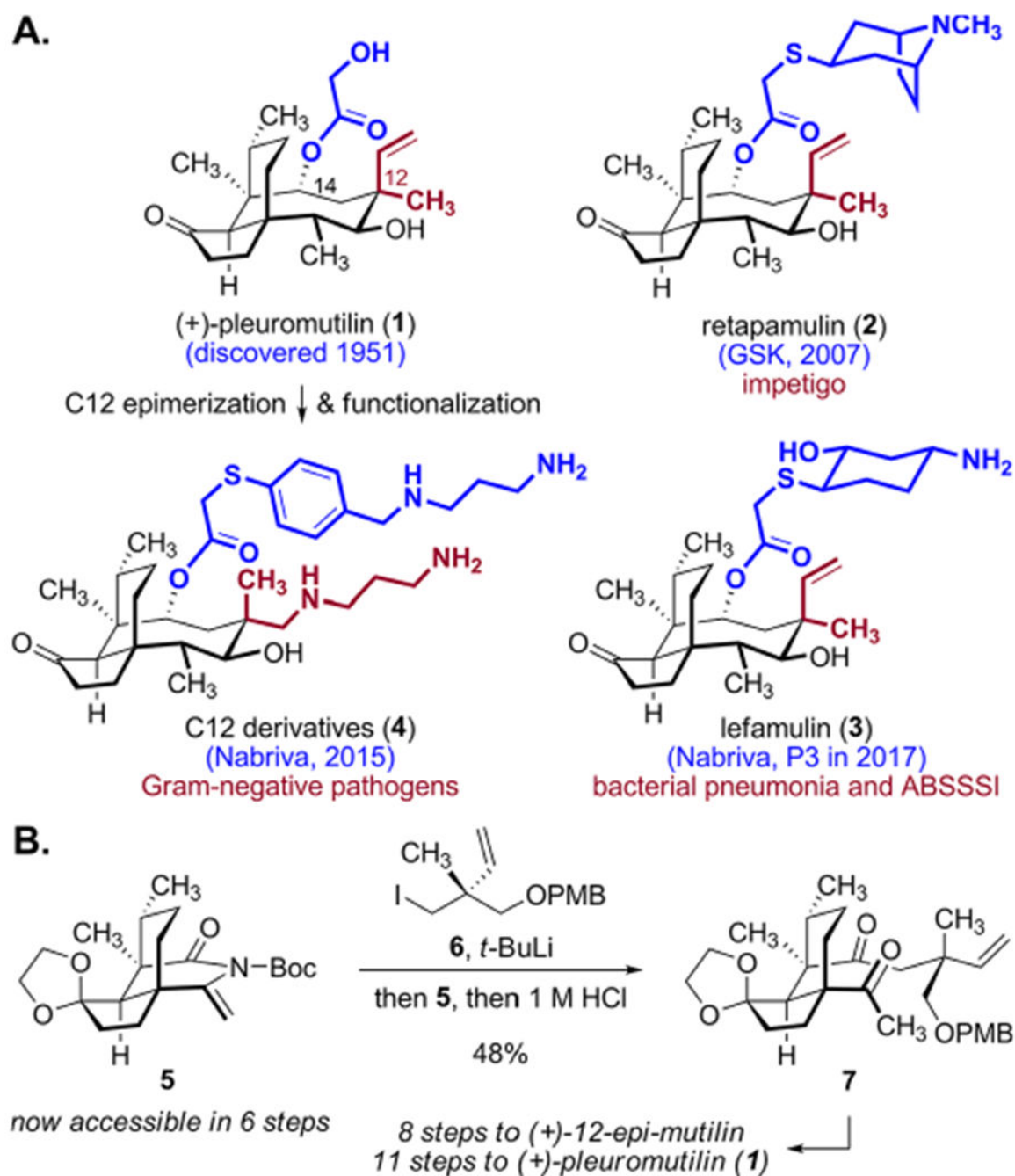
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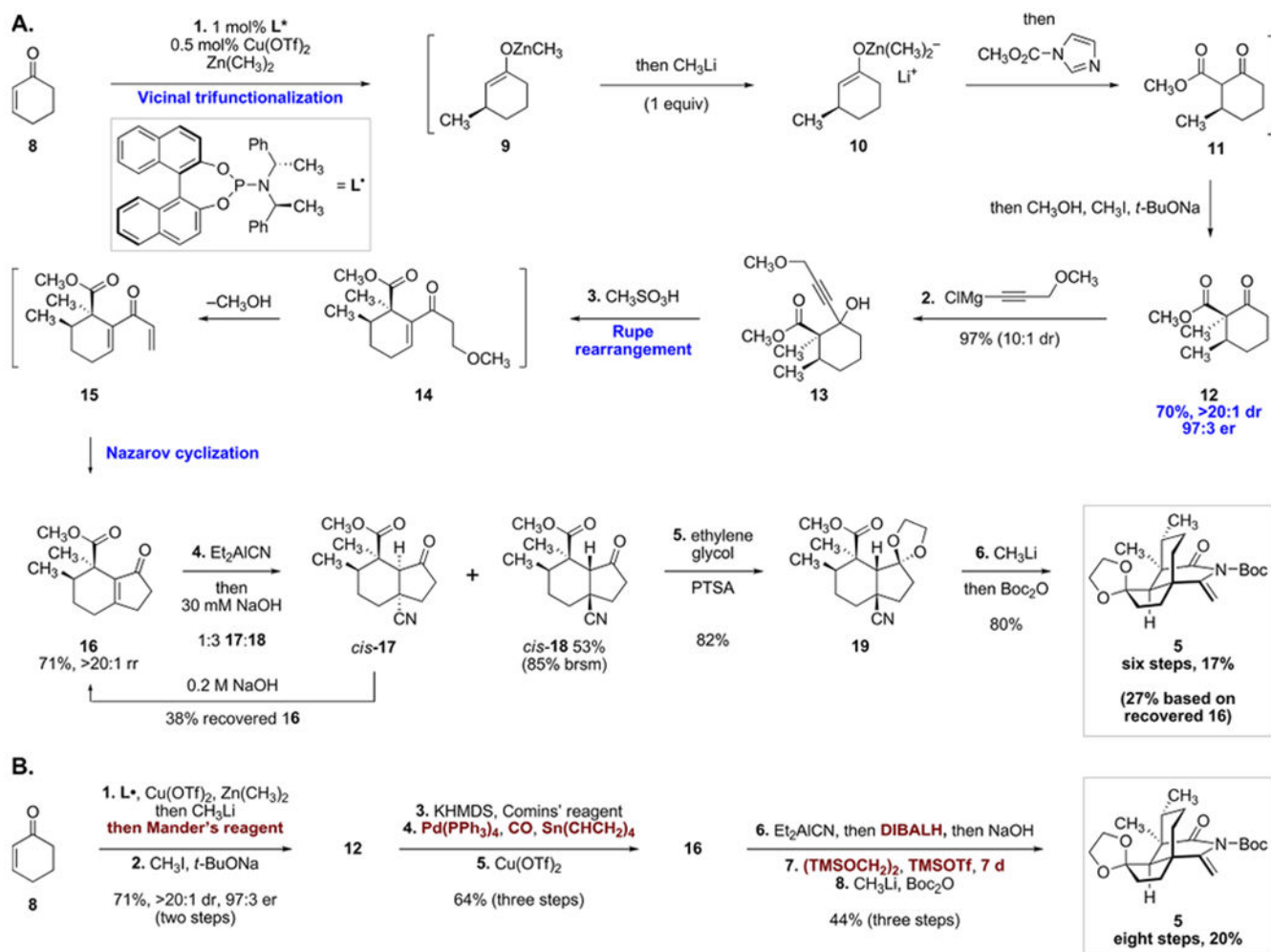
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**Scheme 1.**

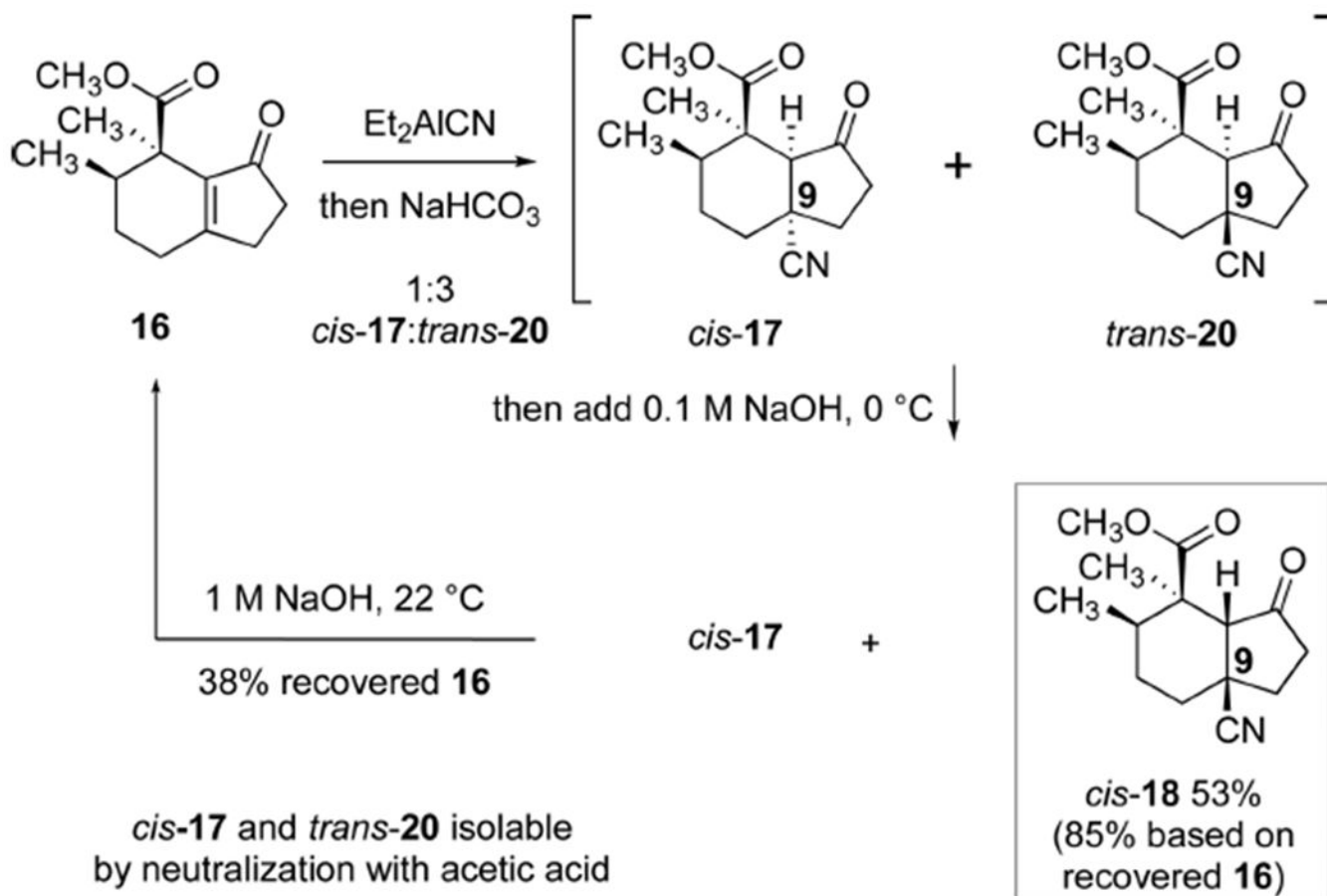
(A) Structures of Selected Pleuromutilins; (B) Key Fragment Coupling en Route to Pleuromutilins

**Scheme 2.**

(A) Improved Synthesis of the Eneimide 5 in Six Steps;<sup>a</sup> (B) Prior Synthesis of the Eneimide 5 in Eight Steps

<sup>a</sup>See the Supporting Information for synthetic details and characterization data.

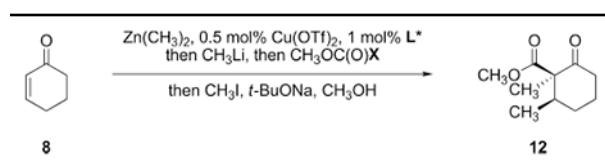




**Scheme 3.**  
 Synthesis of the *cis*-Hydrindanones 17 and 18

Table 1.

## Optimization of the Synthesis of 12



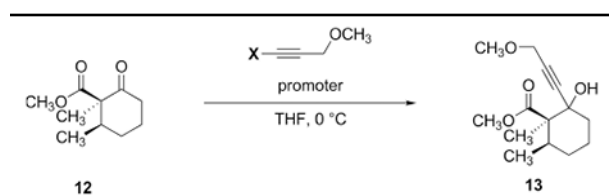
no.	X	protocol	yield of 12 (%)
1	CN	two-step	71
2	Cl	two-step	28 <sup>a,b</sup>
3	OCH <sub>3</sub>	two-step	<5 <sup>a,b</sup>
4	Im <sup>c</sup>	two-step	75
5	Im <sup>c</sup>	telescoped <sup>d</sup>	70

<sup>a</sup>Yield of the conjugate addition–acylation product 11.

<sup>b</sup>Determined by <sup>1</sup>H NMR analysis.

<sup>c</sup>Im = imidazole.

<sup>d</sup>CH<sub>3</sub>OH added directly to the reaction mixture in the telescoped procedure.

**Table 2.**Optimization of the Acetylide Addition to **12**

no.	X	promoter	yield of <b>13</b> (%)
1	Li	—	60 <sup>a</sup>
2	MgBr	—	65
3	MgCl	ZnCl <sub>2</sub> (10 mol %)	88 <sup>a</sup>
4	MgCl	—	97 <sup>b</sup>

<sup>a</sup>NMR yield.<sup>b</sup>**13** was isolated as a 10:1 mixture of diastereomers.