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Synthesis of Cobalt-Doped TiO₂ Based on Metal–Organic Frameworks as an Effective Electron Transport Material in Perovskite Solar Cells

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structure of the material was analyzed using X-ray diffraction. The morphology was examined using scanning electron microscopy (SEM) and focused ion beam SEM. The large specific surface area was determined to be 135.95 m² g⁻¹ using Brunauer–Emmett–Teller theory. Fourier transform infrared spectroscopy verified the presence of Ti–O–Ti and Co–O vibrations in the as-prepared sample. Furthermore, the results of UV–vis spectroscopy showed that doping with Co remarkably improved the absorption ability of



Ti-MOF toward the visible-light region with a band gap energy of 2.38 eV ($\lambda = 502$ nm). Steady-state photoluminescence and electrochemical impedance spectroscopy were conducted to illustrate the improvement of electron transfer in the doped material further. The optimum power conversion efficiency of solar cells using 1 wt % Co-doped TiO₂ as an electron transport layer was found to be 15.75%, while that of solar cells using commercial dyesol TiO₂ is only 14.42%.

1. INTRODUCTION

In the past few years, the development of renewable and clean energy resources, such as wind power, biomass power, hydropower, and solar energy, has been considered as a viable solution to satisfy ever-increasing energy demands. Among such energy sources, solar energy, which is the most abundant and benign resource, can be utilized for generating electricity without producing greenhouse gases, harmful byproducts, and noise pollution.^{1,7} Depending on the photosensitive material layer used, there are three major types of solar cells. Crystalline silicon cells form the first generation of solar cells, which have high power conversion efficiency (PCE) and stability but are expensive to manufacture. The second generation includes thin-film solar cells, which are more cost-effective but also less efficient than the first-generation cells. The third-generation solar cells include organic thin-film/polymer solar cells, dyesensitized/perovskite solar cells (PSCs), and quantum dot solar cells.^{3–5} Notably, PSCs have received considerable attention owing to their high PCE; abundant elemental constituents; and low-cost, low-temperature, and scalable fabricating process.^{6–11}

Typically, a single PSC has a fluorine-doped tin oxide (FTO) substrate/hole block layer/electron transport layer (ETL)/perovskite layer/hole transport layer (HTL)/metal

electrode structure. ETLs can be fabricated from different materials, such as TiO₂, SnO₂, Al₂O₃, ZnO, or ZrO₂. Among these photocatalysts, TiO₂ is one of the best semiconductors for use as an electron transport material (ETM) in PSCs, owing to its superior structural stability, safety, and low cost.^{12–14} However, the band gap energy of commercial TiO₂ is approximately 3.3 eV (λ = 380 nm), which lies in the range of ultraviolet radiation. This relatively large band gap causes difficulty in exciting and injecting the electrons, which leads to inefficient electron transportation and consequently poor electrical conductivity.

One way to address this issue is to dope the semiconductor with metals to reduce the band gap; this enhances sunlight absorbance as well as the transportation of electrons in TiO_2 from the perovskite layer. Moreover, metal-doped TiO_2 slows down the recombination of photogenerated electron-hole pairs owing to the influence of the trap states and the

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Figure 1. (a) XRD patterns and (b) FTIR spectra of TiO₂ and 1 wt % Co-doped TiO₂. Inset shows XRD of Ti-BTC.



Figure 2. (a) UV-vis absorbance spectra. (b) Band gap energy of TiO₂ and 1 wt % Co-doped TiO₂.

electronic structure of TiO2. Among the various metallic dopants (e.g., Ni, Mg, Co, Fe, Ca, and Zn), Co has been considered as a suitable candidate for incorporation in TiO₂ structures as it considerably reduces the band gap energy of TiO₂, leading to increased light absorption. More importantly, doping with Co facilitates the generation of massive distortions and the accompanying defects resulting from the presence of Co atoms in TiO_2 lattices.^{15–18} Recently, metal–organic frameworks (MOFs), which are constructed using various metal ions and organic linkers, have been utilized in various fields including catalysts, supercapacitors, purification, sensors, and gas storage¹⁹⁻²³ owing to their unique properties, such as a well-ordered porous structure, high thermal stability, ultralow density, and large internal surface area.²⁴⁻²⁷ As a consequence, MOFs and MOF-derived materials have been widely employed as a new strategy for the future design of enhanced PSCs. For instance, ZIF-8 materials have been used as an interlayer between the TiO₂ and perovskite layer in order to increase the grain size and smooth morphology of the perovskite.² Meanwhile, some innovative materials such as Zr-MOF, In-MOF, and POM@Cu-BTC were used as an HTL modifier to enhance efficiency and stability for PSCs.²⁸⁻³⁰ For ETL fabrication, nTi-MOF was incorporated with [6,6]-phenyl-C₆₁butyric acid methyl ester (PCBM) to achieve outstanding performance and excellent durability.²⁷

Hence, in this study, Co-doped TiO_2 with MOFs as a template for the optimized contents was prepared using the solvothermal method. Co-doped Ti-MOFs were constructed in such a way that Ti, Co clusters, and organic linkers would be stitched together. Subsequently, the frameworks were removed by calcination in air to convert Ti to TiO_2 . The obtained

material had a porous structure, both internally and on the surface, and was applied to PSCs as a porous ETL that is compared with commercial dyesol TiO_2 .

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2. RESULTS AND DISCUSSION

Figure 1a presents the XRD patterns of TiO₂ and Co-doped TiO_2 powder recorded from 20 to 70°. The XRD peaks at 25.847, 38.298, 48.402, 54.451, 55.645, and 63.095° were assigned to the characteristic peaks of TiO₂ anatase (ICSD, no. 75-1537). A graphitic carbon reflection at a 2θ of 23° was observed in the samples after annealing, which was presumably derived from the calcination of the organic linker at 400 °C.^{31,32} There were no impurity peaks in the patterns of Codoped TiO_2 when compared with those of pure TiO_2 implying that the doping with Co²⁺ ions did not change the original TiO₂ structure. However, the peak positions shifted slightly to the left owing to the presence of the dopant, indicating the substitution of Co²⁺ ions in the TiO₂ lattice.^{33,34} Moreover, the increase in peak sharpness and intensity that was observed in the pattern of the Co-doped TiO₂ implies an enhancement of crystal growth. The crystalline sizes of the TiO₂ and Co-doped TiO₂ particles were estimated to be 9 and 10 nm, respectively, by using the Debye-Scherrer equation with the width of the (101) planes. Besides, the peaks in the range of $10-12^{\circ}$ (the inset in Figure 1a) were supposed to be the formation of crystalline Ti-BTC as mentioned in previous research studies.^{27,35}

The FTIR spectra of TiO_2 and Co-doped TiO_2 were analyzed and are shown in Figure 1b. The peaks at 3600 and 1620 cm⁻¹ were attributed to the O–H stretching and H–O–H bending vibrations of the adsorbed water molecules,



Figure 3. (a) SEM images of dyesol TiO₂ and 1 wt % Co-doped TiO₂ paste on FTO-coated glass. (b) SEM and FIB-SEM images of 1 wt % Co-doped TiO₂ powder. (c) Elemental mapping and (d) EDX spectrum of 1 wt % Co-doped TiO₂ powder.

respectively. The weak peak that appeared at 2920 cm⁻¹ was assigned to the C–H stretching vibration of the residual organic groups. The strong absorption indicated by the prominent peaks between 450 and 500 cm⁻¹ characterized the vibrations of Ti–O–Ti bonding. The slight shift in this peak to the right in the Co-doped TiO₂ sample indicated the presence of Co–O bonds due to the replacement of Co²⁺ at the Ti⁴⁺ sites in the TiO₂ lattice. This may cause charge neutrality oxygen vacancies, leading to lattice defects.³⁶

Figure 2a illustrates the optical absorption spectra of undoped and 1 wt % Co-doped TiO₂ particles in the range of 200–800 nm obtained by UV–vis measurement. It can be observed that the onset of the absorption spectra of TiO₂ and 1 wt % Co-doped TiO₂ appeared around 385 and 502 nm, respectively, implying a redshift when using the Co dopant. According to the equation $E_{\rm g} = 1240/\lambda_{\rm onset}$ the band gap

energies of TiO₂ and 1 wt % Co-doped TiO₂ were 3.22 and 2.38 eV, respectively. These values were fitted with the absorption spectra, as shown in Figure 2b. The decrease in the band gap energy of the doped sample could be assigned to the defect structure (oxygen ion vacancies) due to the substitution of Co²⁺ at Ti⁴⁺ sites in the original TiO₂ lattice, which introduced additional energy states near the valence band.^{36,37} As a result, the enhanced electron charge transfer between the conduction and valence bands of 1 wt % Co-doped TiO₂ was expected to achieve a more effective injection from the perovskite layer to the ETM.

Figure 3a illustrates that a smooth ETL could be derived by spin coating as-prepared 1 wt % Co-doped TiO_2 paste, which was comparable with commercial dyesol TiO_2 . Figure 3b shows the surface morphology and pore structure of 1 wt % Co-doped TiO_2 . The results show that the Co-doped TiO_2



Figure 4. (a) Photoluminescence (PL) spectra. (b) Nyquist plot characteristic curves of films based on TiO₂ and 1 wt % Co-doped TiO₂.



Figure 5. N₂ adsorption-desorption isotherms of (a) TiO₂ and (b) 1 wt % Co-doped TiO₂.

particles prepared based on the MOF structure using the BTC template had a highly porous structure both inside and on the surface owing to the removal of the template. The elemental maps of C, O, Ti, and Co shown in Figure 3c confirm that Ti and Co were uniformly distributed in the material. Moreover, the EDX elemental spectrum in Figure 3d shows that the cobalt content of the selected area matched well with its theoretical loadings (i.e., 1 wt %). The small amount of carbon present in the sample is in line with the XRD result.

Figure 4a shows the PL spectra of the perovskite films using TiO₂ and Co-doped TiO₂ as the ETM at the wavelengths ranging from 700 to 860 nm with light excitation at 540 nm. The intensity of the photoluminescence peak at 760 nm decreased substantially in Co-doped TiO₂ compared to the TiO₂ sample, suggesting that cobalt doping can reduce the recombination of electron-hole pairs on the surface of TiO₂.¹⁶ The EIS curves are performed to further probe the improvement in charge transport and charge recombination behavior due to doping cobalt as shown in Figure 4b. The charge transport resistance (R_{trans}) and charge recombination resistance (R_{rec}) of devices using undoped and 1 wt % Codoped TiO2 were determined from the diameter of the semicircle of the associated Nyquist plot. The significant decrease in R_{trans} and R_{rec} confirmed the advantages of the dopant in boosting electron transport and alleviating electronhole recombination, in agreement with UV and PL measurements.

The N₂ adsorption-desorption isotherms of TiO_2 and Codoped TiO_2 at 77.418 K (in Figure 5) exhibit a capillary condensation phenomenon in the pores at a relative pressure above 0.45, indicating the presence of a porous interior structure. Using the same synthesis method, Co-doped TiO_2 was found to have a larger specific surface area than TiO_2 (BET values of 135.95 and 111.94 m² g⁻¹). The Barrett– Joyner–Halenda (BJH) distribution curves (in Figure S2) show that the average pore diameters of the Co-doped TiO₂ and TiO₂ particles were 6.79 and 4.74 nm, respectively, while the pore volumes of Co-doped TiO₂ and TiO₂ were 0.25 and 0.14 cm³ g⁻¹, respectively.

Table 1 summarizes the photovoltaic parameters of the devices that use dyesol TiO_2 , the prepared TiO_2 , and Co-

Table 1. Photovoltaic Parameters of the Best PCE

ETL		$\begin{pmatrix} V_{\rm oc} \\ (V) \end{pmatrix}$	$J_{\rm sc}$ (mA/cm ²)	FF (%)	PCE (%)
TiO ₂	max	1.019	21.674	61.396	12.32
	average	0.970	20.591	57.632	11.50
1 wt % Co-dope TiO ₂	ed max	1.027	24.078	64.949	15.75
	average	1.02	23.666	63.554	15.34
2 wt % Co-doped TiO ₂	d max	1.048	23.739	61.786	15.12
	average	1.040	23.295	59.384	14.41
3 wt % Co-dope TiO ₂	ed max	1.051	23.37	62.514	14.92
	average	1.039	22.383	58.33	13.58
dyesol TiO ₂	max	1.019	23.002	63.17	14.42
	average	1.001	22.611	61.737	13.98

doped TiO₂ samples as different ETLs by reverse scan. Compared with the PSCs using dyesol and the prepared TiO₂, the cells using 1 wt % Co-doped TiO₂ not only achieved the highest performance (average PCE of 15.34% and maximum PCE of 15.75% accompanied with J_{sc} of 24.078 mA cm⁻² and FF of 64.949%) but also showed excellent reproducibility, which was comparable with dyesol (in Figure S3). The remarkably enhanced performance of 1 wt % Co-doped TiO₂ was ascribed to two factors: (i) its interior and surficial morphologies obtained from thermal decomposition of the MOF template and (ii) improvement in electron transfer by doping with Co, as mentioned earlier. However, a further increase in the Co concentration over 1 wt % resulted in deterioration of the performance of the PSCs, as shown in Figure 6, probably owing to the formation of secondary impurity phases (or incorporation of Co ions at the interstitial sites) as explained in previous research.³⁷



Figure 6. J-V curves of the PSCs with the best performance using dyesol TiO₂, undoped TiO₂, and Co-doped TiO₂ (1, 2, and 3 wt %) by reverse scan.

The hysteresis of PSCs is demonstrated through the difference of J-V curves between reverse and forward scanning directions (in Figure 7), and the key photovoltaic parameters are listed in Table 2. It can be seen that the PCEs of dyesol TiO₂ and 1 wt % Co-doped TiO₂ devices in reverse–forward sweeps were found to be 15.75–15.60% and 14.42–14.02%, respectively. This presents the negligible hysteresis behavior, implying the efficient electron transfer from perovskite.²⁷

3. CONCLUSIONS

By using the solvothermal method, Co-doped TiO_2 samples were synthesized successfully. PSCs were also fabricated using the Co-doped TiO_2 samples as efficient ETLs. Compared with commercial dyesol TiO_2 , the solar cells based on the prepared materials exhibited enhanced performance. An excellent PCE of up to 15.75% was obtained with an open-circuit voltage of 1.027 V, a current density of 24.078 mA/cm², and a fill factor of 64.95%.

Table 2. Photovoltaic Parameters of the PSCs with Dyesol TiO_2 and 1 wt % Co-Doped TiO_2

ETL	scan direction	$V_{ m oc}$ (V)	$J_{\rm sc}$ (mA/cm ²)	FF (%)	PCE (%)
dyesol TiO ₂	reverse scan	1.019	23.002	63.17	14.42
	forward scan	0.992	22.714	62.19	14.02
1 wt % Co-doped TiO ₂	reverse scan	1.027	24.078	64.95	15.75
	forward scan	1.012	23.751	64.94	15.60

4. EXPERIMENTAL SECTION

4.1. Materials. The following materials were purchased from Sigma-Aldrich: titanium(IV) isopropoxide ($\geq 97\%$), cobalt(II) chloride hexahydrate (98%), trimesic acid (95%), methyl alcohol (99.8%), ethyl alcohol (99.9%), 2-methoxyethanol (99.8%), α -terpineol, ethyl cellulose, lead(II) iodide (99.999%), N,N-dimethylformamide (DMF; anhydrous, 99.8%), dimethyl sulfoxide (DMSO; anhydrous, \geq 99.9%), titanium diisopropoxide bis(acetylacetone) (75% in 1butanol), 4-tert-butylpyridine (96%), bis(trifluoromethane)sulfonamide lithium salt (LI-TSFI; 99.95%), 2-propanol (99.5%), chlorobenzene (99.8%), acetonitrile (99.93%), and 2,2',7,7'-tetrakis[N,N-di(4-methoxyphenyl)amino]-9,9'-spirobifluorene (99%) (spiro-OMeTAD). Formamidinium iodide (FAI), methylammonium bromide (MABr), methylammonium hydrochloride (MAHCl), and titanium nanoparticle paste (18NR-T) were procured from Great Cell Solar Co.

4.2. Preparation of Co-Doped TiO₂ Powder. Co-doped TiO₂ particles were synthesized using a solvothermal method, as illustrated in Figure S1. Trimesic acid (H₃BTC) was dissolved in methanol by stirring to obtain a transparent and homogeneous mixture. Then, titanium(IV) isopropoxide was added in drops to the mixture for 20 min. The determined amounts of $CoCl_2$ · $6H_2O$ in methanolic solution were slowly added to the mixture and stirred for 30 min. Afterward, the obtained blend was transferred to an autoclave and treated at 150 °C for 24 h. Subsequently, the solid Co-doped Ti-BTC was washed with the cosolvent (deionized water/ethanol) several times and collected through centrifugation. Finally, the Co-doped TiO₂ powder was obtained after drying at 60 °C and calcination at 400 °C for 5 h in air to remove the organic residues.

4.3. Preparation of Co-Doped TiO₂ **Paste.** Co-doped TiO_2 paste was prepared by mixing the as-prepared particles with ethanol, water, and acetic acid using ball milling for 24 h.



Figure 7. J-V curves of the PSCs using (a) dyesol TiO₂ and (b) 1 wt % Co-doped TiO₂ measured with reverse and forward scans.

Subsequently, α -terpineol and ethyl cellulose were added to the mixture and ultrasonicated for 1 h. The paste was obtained after evaporating the solvent while stirring at 80 °C.

4.4. Solar Cell Fabrication. To fabricate the solar cell, the FTO substrates were thoroughly cleaned using an ultrasonic bath for 20 min with acetone, isopropanol, deionized water, and ethanol. A TiO₂ blocking layer with titanium diisopropoxide bis(acetylacetone) in ethanol (1:10 v/v ratio) was applied on the washed FTO, using a spin-coater at 2000 rpm for 40 s. After spinning, the substrates were placed on a hot plate at 120 °C for 10 min and then annealed at 450 °C for 30 min. After cooling to room temperature, the porous layer with Co-doped TiO₂ paste in the solvent mixture (3.5:1 wt/wt of α terpineol/2-methoxy ethanol) (1 wt % paste:5 wt % solvent mixture) was deposited on the FTO/block-TiO₂ film by spincoating at 4000 rpm for 20 s. Subsequently, the film was annealed at 500 °C for 1 h. The perovskite layer was deposited by performing a two-step spin-coating procedure inside a glovebox under a N₂ atmosphere. In the first step, a 1.3 M PbI₂ solution (600 mg of PbI₂ dissolved in 950 μ L of DMF and 50 μ L of DMSO) was spin-coated at 2000 rpm for 30 s. In the second step, a 1 mL solution of FAI (60 mg), MABr (6 mg), and MAHCl (6 mg) in isopropanol was coated onto the PbI₂ layer at 4000 rpm for 20 s (loading time, 20 s). Then, the film was placed on a hot plate at 150 °C for 15 min. A spiro-OMeTAD solution (84 mg of spiro-OMeTAD dissolved in 1 mL of chlorobenzene, 28.8 µL of 4-tert-butylpyridine, and 17.5 μ L of LI-TSFI (520 mg of LI-TSFI in 1 mL of acetonitrile)) was applied onto the perovskite layer at 4000 rpm for 20 s. Finally, 100 nm of Au metal as a cation electrode was deposited on top of the film by thermal evaporation.

4.5. Measurements and Characterization. The crystal structures of the materials were analyzed using X-ray diffraction (XRD; Rigaku DMAX 2200, Japan) using Cu K α radiation ($\lambda = 0.15406$ nm) at scan rates of 0.2° min⁻¹ (in 5– 15° range) and 5° min⁻¹ (in 20-70° range). Ultravioletvisible (UV-vis; Agilent 8453, USA) light absorption was used to assess the absorption properties of the prepared materials. The Fourier transform infrared (FTIR; Vertex 70, Bruker, Germany) spectra of the material were recorded to verify the doping-induced presence of the functional groups. The morphology and structure of the particles were determined using scanning electron microscopy (SEM; Hitachi S-4700, Japan) with energy-dispersive X-ray (EDX) and focused ion beam SEM (FIB-SEM; Hitachi, Japan). The steady-state photoluminescence (PL; QuantaMaster TM 50 PTI, USA) spectra were determined to reveal the enhancement by cobalt doping. Also, electrochemical impedance spectroscopy (EIS; Bio-Logic Science Instruments, France) was carried out in dark conditions with frequencies from 20 mHz to 200 kHz, a bias of 0 V, and an amplitude of 20 mV. The specific surface area of the materials was confirmed by nitrogen adsorptiondesorption measurements based on Brunauer-Emmett-Teller (BET) theory, performed using Micromeritics ASAP 2020 apparatus. A sun simulator (Polaromix K201, Solar simulator LAB 50, McScience K3000) with an irradiance of 100 mW cm⁻² was used to provide simulated solar irradiation.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acsomega.9b03507.

Schematic diagram of Co-doped TiO_2 particles preparation, Barrett–Joyner–Halenda (BJH) pore size distribution curve, and statistical distribution of the parameters obtained from 20 pieces of PSCs (PDF)

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Notes

The authors declare no competing financial interest.

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