

Article **Physical Investigations of (Co, Mn) Co-Doped ZnO Nanocrystalline Films**

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Abstract: Undoped as well as (Co, Mn) co-doped Zinc oxides have been effectively developed on glass substrates, taking advantage of the spray pyrolysis procedure. The X-ray diffraction XRD as well as X-ray photoelectron spectroscopy (XPS) measurements have recognized a pure hexagonal wurtzite form of ZnO, and no other collateral phases such as $MnO₂$ or $CoO₂$ have been observed as a result of doping. The calculated values of the texture coefficient (TC) were between 0.15 and 5.14, indicating a dominant orientation along the (002) plane. The crystallite size (D) varies with the (Co, Mn) contents. The dislocation density (δ) as well as the residual microstrains increased after Co and Mn doping. Furthermore, the surface morphology of the films has been affected significantly by the Co and Mn incorporation, as shown by the scanning electron microscopy (SEM) investigation. The study of the optical properties exhibits a red shift of the band gap energy $(E_{\rm o})$ with the (Co, Mn) co-doping. The magnetic measurements have shown that the undoped and (Co, Mn) co-doped ZnO thin films displayed room-temperature ferromagnetism (RTFM).

Keywords: diluted magnetic semiconductor; nanocrystallites; optical properties; XRD; SEM; room temperature ferromagnetism

1. Introduction

Over the past few years, there has been a growing interest in ZnO, which is recognized as a diluted magnetic semiconductor (DMS) [\[1–](#page-9-0)[4\]](#page-9-1). A diluted magnetic semiconductor can be achieved through the incorporation of transition-metal (TM) elements including Ni, Cr, Co, Fe, and Mn into a non-magnetic semiconductor. DMS materials have inspired a great deal of academic and industrial research regarding their great potential in several fields, such as optoelectronics, sensors, light emitting diodes (LED), nanoelectronics, photonics, and spintronic devices $[5-13]$ $[5-13]$. Metal oxide semiconductors such as $TiO₂$, SnO₂, In₂O₃, and ZnO are known to exhibit DMS behavior as a result of TM-doping [\[14](#page-9-4)[–23\]](#page-10-0). Thanks to its fascinating features, such as large energy bandgap E_g (\approx 3.37 eV), relatively great exciton binding energy (\approx 60 meV), high electrical conductivity, as well as high temperature magnetic response [\[24](#page-10-1)[–26\]](#page-10-2),

ZnO material is a II-VI binary semiconducting material and is considered to be one of the best candidates for the modern electronic industry. ZnO crystallizes in three main crystallographic varieties—namely, wurtzite, zinc blend, and rock salt. However, at room temperature the hexagonal wurtzite form is the most stable one [\[27\]](#page-10-3).

Several techniques have been used to prepare TM-doped ZnO compounds. For instance, $Zn_{0.8}Co_{0.2}O$ and $Zn_{0.8}Ni_{0.1}Co_{0.1}O$ nanoparticles have been elaborated by Vijayaprasath et al. [\[26\]](#page-10-2) using the chemical co-precipitation method. According to their magnetic measurements, induced ferromagnetism has been observed either in Co or Ni-doped ZnO, while a weak ferromagnetic behavior was noticed as a result of the co-doping of Co with Ni/ZnO nanoparticles. Khan et al. [\[28\]](#page-10-4) have synthesized pure and (Co, Mn) co-doped ZnO nanoparticles by the chemical precipitation technique. Based on the X-ray diffraction (XRD) analysis, there was no change in the wurtzite-type structure of their synthesized ZnO samples with doping, whereas there is a decrease in the average nanoparticle size after doping ZnO with (Co, Mn). On the other hand, a significant transition from the diamagnetic state for pure ZnO nanoparticles to an obvious ferromagnetic state for Zn_{0.96−}*x*Mn_{0.04}Co_{*x*}O (where *x* ranged from 0 to 4 wt.%) was reported [\[28\]](#page-10-4). The highest magnetization was observed for 1 wt.%—e.g., Zn_{0.95}Mn_{0.04}Co_{0.01}O—with a remnant magnetization (Mr) of about 0.25 × 10⁻² emu/g. The study of the magnetic properties of ZnO material prepared by the sol gel auto-combustion method revealed the absence of ferromagnetism behavior in these samples despite the Mn^{2+} doping, as reported by Birajdar et al. [\[29\]](#page-10-5). However, they exhibit a paramagnetic nature at room temperature. The optical band gap of ZnO nanopowders elaborated by the co-precipitation method has been found to be significantly affected by Al and (Al, Mn) doping, as reported by Belkhaoui et al. [\[30\]](#page-10-6). In their previous investigation, Kamoun et al. [\[31\]](#page-10-7) explored the effect of Eu doping content on certain physical properties of sprayed ZnO compound, where they reported that the lattice parameters were at the maximum values for samples with a ratio of 1% [Eu]/[Zn].

In spite of the extensive studies of the doping and/or co-doping effect on the physical properties of zinc oxide, the room-temperature ferromagnetism (RTFM) effect is still the subject of an extensive debate regarding its origin. The present work aims to examine the impact of the incorporation of Co and Mn atoms on the physical properties of the ZnO compound. For this purpose, ZnO and (Co, Mn) co-doped ZnO nanocrystalline films have been synthesized by the spray pyrolysis technique, which was already described in our previous paper [\[31\]](#page-10-7). A comprehensive characterization of the structural, morphological, optical, and magnetic properties of the synthesized (Co, Mn) co-doped ZnO nanocrystalline films was performed.

2. Materials and Methods

2.1. Undoped and (Co, Mn) Co-Doped ZnO Nanocrystalline Films Synthesis

Pure ZnO nanocrystalline films have been synthesized on glass substrates at 460 ℃, under the conditions described previously by Kamoun et al. [\[31\]](#page-10-7). Briefly, ZnO nanoparticles were obtained from a mixture of zinc acetate $(Zn(CH_3CO_2)_2: 10^{-1}$ M) and propanol. The pH of the precursor mixture was adjusted to 5 by adding acetic acid. The carrier gas used was nitrogen (pressure ≈ 0.35 bar), which was purged through a 0.5 mm diameter nozzle. The nozzle-to-substrate plane distance was fixed at the optimal value of 27 cm, as demonstrated by K. Boubaker et al. [\[32\]](#page-10-8), and the spray solution flow rate was 4 mL/min. After deposition, the ZnO films were cooled down to room temperature. Similarly, (Co, Mn) co-doped ZnO nanocrystalline films have been prepared by adding cobalt sulphate heptahydrate and manganese chloride tetrahydrate (CoSO₄·7H₂O, \geq 99% and MnCl₂·4H₂O, \geq 98%, Sigma-Aldrich (St. Louis, MO, USA) as Co and Mn cations precursors to the host precursor solution. The atomic ratios of the (Co, Mn) dopants were (0%, 0%), (1%, 1%), (2%, 1%), (1%, 2%), and (2%, 2%).

2.2. Characterization Techniques

The crystallographic structure characteristics of the undoped and (Co, Mn) co-doped ZnO samples were performed employing an X-ray diffractometer equipment type Philips PW 1729, equipped with a monochromatic radiation source (Cuk α , λ = 1.54056 Å, Philips PW 1729 system, Cambridge, MA, USA). The X-ray photoelectron spectroscopy (XPS) analyses were carried out using a Thermo-VG **Scientific MultiLab, ESCA Probe with Al Kα 1486.7 eV (Fisher Scientific, Waltham, MA, USA) as an** exciting source in order to identify the chemical elements and their oxidation states.

In addition, the surface morphology of the thin films has been explored by electronic scanning microscopy (class EDAX XL 30 (S.E), EDAX, Mahwah, NJ, USA). The optical properties of all the ZnO samples, in terms of the transmission (T%) and optical band gap energy (E_g), were analyzed in the 250–2500 nm range with a spectrophotometer device (type Perkin Elmer Lambda 950). The magnetic properties studies were accomplished using a vibrating sample magnetometer (VSM, Microsense EV9, DMG MORI Manufacturing USA, Inc., Davis, CA, USA). The magnetization (M) measurements were conducted at room temperature in the field range from -20 kOe to 20 kOe. $\frac{1}{\sqrt{2}}$ Scientific MultiPierro-VG $\frac{1}{\sqrt{2}}$ and $\frac{1}{\sqrt{2}}$ and $\frac{1}{\sqrt{2}}$ (Fig. $\frac{1}{\sqrt{2}}$ and $\frac{1}{\sqrt{2$ $\frac{1}{2}$ nm range with a spectrophotometer device (type Perkin Elmer Lambda 950). The range $\frac{1}{2}$

3. Results and Discussion **magnetic properties studies were accomplished using a vibration**

3.1. Crystallographic Structure **at room temperature** in the field range from the field range from **a**

The XRD spectra of the undoped and (Co, Mn) ZnO samples are outlined in Figure [1,](#page-2-0) which clearly demonstrates the main peaks for ZnO, such as (010), (002), (011), (012), (110), (013), and *3.1. Crystallographic Structure* (112) orientations. According to the JCPDS Card n◦ : 036-1451, these orientations are assigned to the hexagonal wurtzite structure of ZnO material. In addition, all the samples show *c*-axis-oriented growth (002). The incorporation of (Co, Mn) seems to be without noticeable impact on the crystal structure of the ZnO samples. Indeed, no change in the preferential orientation and no secondary phases such as MnO_2 or CoO_2 in the ZnO host material were observed as a result of doping. The same behavior was reported by other research groups $[3,5,33-35]$ $[3,5,33-35]$ $[3,5,33-35]$ $[3,5,33-35]$. Besides this, it is worth mentioning that some of these diffraction peaks become weaker or disappear as the (Co, Mn) content changes. This change in intensity is accompanied by a very small shift towards larger angles in the broad peaks of (Co, Mn) co-doped ZnO nanocrystalline films with reference to the undoped ones. The shift in the position of the peak to higher angles as a result of (Co, Mn) co-doping may be explained by the contraction of the lattice parameters due to the size difference between the Zn atoms and the dopants. Moreover, explained parameters and to the case university of the contraction of an international and the parameters due
since there is no secondary phases detected in the (Co, Mn) co-doped ZnO nanocrystalline films, the Co^{2+} and Mn²⁺ dopants have either replaced the Zn²⁺ or integrated inside the interstitial sites with no noticeable alteration in the ZnO host structure [\[36\]](#page-10-11). a wartzhe straetare of znO material. In addition, an the samples show c axis oriented s raction peaks become weaker of disappear as the $(\mathcal{C}o, \mathfrak{m})$ content changes. This effective α is no secondary phases detected in the (Co, Mn) co-doped α no nanocrystaline in

Figure 1. X-ray diffraction XRD spectra of the undoped and (Co, Mn) co-doped ZnO samples for **Figure 1.** X-ray diffraction XRD spectra of the undoped and (Co, Mn) co-doped ZnO samples for different (Co, Mn) contents. different (Co, Mn) contents.

The mean grain size (D) of the deposited nanocrystalline films has been estimated by the Rietveld method [\[37\]](#page-10-12). The evaluated grain size (D) values are recorded in Table [1.](#page-3-0) On the basis of these results, it is evident that there is a significant impact of the (Co, Mn) content on the (D) value. D is equal to 104.0 nm for the undoped ZnO sample and 26.4–43.0 nm for the (Co, Mn) co-doped ZnO samples. The highest value of 43.0 nm was obtained for the (Co 1%, Mn 2%) co-doped ZnO. Although our results differ to some extent from those of Poornaprakashet et al. [\[7\]](#page-9-6) and Sundaramet et al. [\[3\]](#page-9-5), they have a number of similarities with those reported by Abdullahi et al. [\[25\]](#page-10-13) and Voicu et al. [\[35\]](#page-10-10). The decrease in the grain size with the (Co, Mn) incorporation may be due to the distortion generated by the foreign impurities in the host ZnO lattice, as well as by a reduction in the nucleation rate along with a decrease in the growth rate of ZnO nanocrystalline films induced by the presence of the $Co²⁺$ and Mn²⁺ dopants.

ZnO (Co%:Mn%)							
Structural Parameters	0% :0%	$1\%:1\%$	$1\%:2\%$	$2\%:1\%$	$2\%:2\%$		
D (nm) \pm 0.1	104.0	30.0	43.0	34.0	26.4		
$a(nm) \pm 10^{-4}$	0.3256	0.3255	0.3254	0.3256	0.3253		
$c(nm) \pm 10^{-4}$	0.5214	0.5211	0.5210	0.5213	0.5214		
c/a	1.60	1.60	1.60	1.60	1.59		
$A(\%) = (a - a_0)/a_0$	0.46	-0.43	0.43	0.43	0.21		
$C(\%)=(c-c_0)/c_0$	0.51	-0.44	0.44	0.44	-0.09		
$\langle \sigma^2 \rangle^{1/2}$ (%)	10^{-4}	10^{-4}	2.10^{-3}	10^{-5}	10^{-4}		
Occupancy	Zn:1 O:1	Zn:1 O:1	Zn:1 O:1	Zn:0.9 O:1	Zn:0.87 O:1		

Table 1. Mean grain size values (D), perfect crystal parameters (a_0, c_0) of ZnO and (a, c) of (Co%, Mn%) co-doped ZnO samples, and $(\sigma^2)^{1/2}$ is the rate of micro deformation.

The experimental values of the crystal parameters *a* and *c* are obtained by the Rietveld refinement for undoped and (Co, Mn) co-doped ZnO nanocrystalline films (Table [1\)](#page-3-0). The ratio *c*/*a* is equal to 1.60 for all the samples except for (Co 2%, Mn 2%), where the *c*/*a* is 1.59. In addition, the lattice strains A and C along the *a*-axis and *c*-axis, respectively, were estimated using the following formulae:

$$
A = (a - a_0)/a_0,
$$
 (1)

As well as:

$$
C = (c - c_0)/c_0 \tag{2}
$$

The values calculated with Equations (1) and (2) are reported in Table [1,](#page-3-0) where one can see that A and C for ZnO are equal to 0.46% and 0.51%, respectively. The variations in A and C with the amount of co-doping can also be observed. The negative values of A and C may be explained by the compression of crystal parameters induced by co-doping ZnO, especially for (Co, Mn) equal to (Co 2%, Mn 2%), for which there is a small compression along the *c*-axis; for (Co 1%, Mn 1%), there is a small compression of both the *a* and *c* axis, while for other the (Co, Mn) content the crystal seems to have a small expansion (Table [1\)](#page-3-0). The rate of micro deformations $(\sigma^2)^{1/2}$ is equal to 10^{-4} % for ZnO, while it varies in the range of (10⁻⁵-2.10⁻³) for all the (Co, Mn) co-doped ZnO samples. The occupancy coefficients are (Zn:1—O:1) for ZnO, (Co 1%, Mn 1%), and (Co 1%, Mn 2%) co-doped ZnO, but this value becomes (Zn:0.9—O:1) and (Zn:0.87—O:1) for (Co 2%, Mn 1%) and (Co 2%, Mn 2%) co-doped ZnO, respectively.

Furthermore, additional insights on the impact of the Co and Mn atoms incorporation on the structural properties of the sprayed ZnO material can be obtained from the texture coefficient (TC), the dislocation density (δ), and the internal strain (ε). The value of the texture coefficient (TC), which indicates the abundance of grains in a (hkl) orientation, was calculated using the Harris method as follows [\[38](#page-10-14)[,39\]](#page-10-15):

$$
TC(hkl) = [I_{hhk}/I_0]/[n^{-1} \times (\sum I_{hkl})/I_0)],
$$
\n(3)

where n , I_{hkl} , and I_0 are the number and the intensity of reflections, respectively. The measured intensity of the (hkl) orientation and the corresponding intensity of the XRD reference are provided by the JCPDS 036-1451 card. The results are summarized in Table [2.](#page-4-0) The TC value varies from 0.15 to 5.14 for all the samples, indicating a dominant orientation along the (002) plane. As the (Co:Mn) content varies, the TC value changes randomly. This result could reveal that the insertion of (Co, Mn) elements may deteriorate the crystallinity of the growing ZnO films owing to the ionic radii differences between the Zn, Co, and Mn atoms [\[28\]](#page-10-4). In addition, the (Co, Mn) doping causes a reduction in the intensity and widening of diffraction peaks, which means that smaller crystallites develop in the doped ZnO compared to the undoped ZnO as a consequence of the induced lattice disorder.

	TC.						
(hkl)	$0\%0\%$	$1\% 1\%$	$1\%2\%$	2% 1%	$2\% 2\%$		
(010)	0.2	0.44					
(002)	5.14	2.92	2.72	3.14	2.39		
(011)	0.40	0.55	0.37	0.15	0.39		
(012)	0.55	0.46	0.54	0.27			
(013)	0.46	0.63	0.37	0.44	0.38		

Table 2. Values of the texture coefficient (TC) of undoped and (Co%, Mn%) co-doped ZnO nanocrystalline films.

—: Absent peak.

The amount of defects representing the displacement of the crystal structure when additional impurities are incorporated into a crystal can be evaluated by calculating the dislocation density (δ) . The dislocation density, δ, defined as the number of intercepted positions by the dislocation lines per unit area in the plane perpendicular to the dislocation lines (lines/m²) [\[40\]](#page-11-0), was estimated using the Williamson and Smallman formula [\[40](#page-11-0)[–45\]](#page-11-1), as given by the following equation:

$$
\delta = 1/D^2,\tag{4}
$$

where *D* is the crystallite size of the ZnO samples. The calculated values of dislocation density are summarized in Table [3.](#page-5-0)

The dislocation density is equal to 0.92×10^{14} lines/m² for the undoped ZnO (0%, 0%) film. The dislocation density increases from 5.4 to 14.3×10^{14} lines/m² as the dopant content increases. These results emphasize that there is an increase in lattice imperfections in the (Co, Mn) co-doped ZnO.

The internal strain (ε) of ZnO and (Co%, Mn%) co-doped ZnO nanocrystalline films has been estimated using the following relationship [\[3\]](#page-9-5):

$$
\varepsilon = \beta \times \cos \theta / 4 = 0.96 \lambda / 4D. \tag{5}
$$

The corresponding calculated values of (ε) are recapped in Table [3.](#page-5-0) Compared to the undoped ZnO nanocrystalline films, the strain value seems to be increased with doping. It equals 0.59×10^{-2} for pure ZnO, whereas it ranges from 1.61×10^{-2} to 1.79×10^{-2} for (Co%, Mn%) co-doped ZnO. This behavior is due to the incorporation of the doping elements Co and Mn in the ZnO unit cells, which generates alteration either in the size and/or of the shape of the synthesized ZnO nanocrystalline films [\[26\]](#page-10-2), accompanied by the creation nearby of the Co^{2+} and Mn^{2+} ions of charge imbalance as well as the development of some crystallographic defects.

ZnO (Co%, Mn%)						
Structural Defects	$(0\%, 0\%)$	$(1\%, 1\%)$	$(1\%, 2\%)$	$(2\%, 1\%)$	$(2\%, 2\%)$	
$\delta(10^{14} \text{ lines/m}^2)$	0.9	11.1	5.4	8.6	14.3	
ϵ (10 ⁻²)	0.59	1.61	179	17	1.74	

Table 3. Internal lattice strain (ε) of undoped and (Co, Mn) co-doped.

3.2. X-ray Photoelectron Spectroscopy Analysis 3.2. X-ray Photoelectron Spectroscopy Analysis

X-ray photoelectron spectroscopy (XPS) is a quantitative technique that offers further details about X-ray photoelectron spectroscopy (XPS) is a quantitative technique that offers further details about
the incorporation of the Co and Mn dopants into the host lattice of ZnO. Figure [2](#page-5-1) illustrates the full are incorporation of the co and Mn dopants into the host lattice of ZnO. Figure 2 intistiates the rain
XPS spectra of all the ZnO samples, as well as the high resolution XPS spectra of Zn and O.

In the XPS spectra, the standardization of the peak positions was conducted according to the C1s In the XI B spectra, the standardization of the peak positions was conducted according to the C13
peak at 284.6 eV. In Figure [2a](#page-5-1), four peaks corresponding to the Zn, O, Co, and Mn elements (in the peak at 204.6 eV. In Figure 2a, four peaks corresponding to the 2n, O, Co, and Mn elements (in the case of (Co, Mn), co-doped samples) can be identified, which confirm the existence of Co and Mn dopants in the ZnO host material. No other extra peaks have been detected, which also demonstrate do paid Mn dopants in the ZnO host material. Two other extra peaks have been detected, which also demonstrate
the single-phase structure of the ZnO synthesized in our work. To further investigate the oxidation are single-phase structure of the ZnO synthesized in our work. To further investigate the oxidation
states of the Zn, O, Co, and Mn elements, a refined scan closely to each peak has been carried out for states of the Zn, O, Co, and Mn elements, a refined scan closely to each peak has been carried out for
the ZnO and (Co, Mn) co-doped ZnO samples. The Zn LMM Auger spectra (Figure [2b](#page-5-1)) exhibit only Incelling and (Co, Mn) co-doped ZnO samples. The Zn LMM Auger spectra (Figure 2b) exhibit only
one peak, localized at a binding energy ranging from 497.8 to 498.2 eV (Table [4\)](#page-6-0), which most likely originated from the interstitial Zinc (Zn_i) as well as Zn-O bonds. one peak, localized at a binding energy ranging from 497.8 to 498.2 eV (Table 4), which most likely

Figure 2. X-ray photoelectron spectroscopy (XPS) spectra of (a) the ZnO and (Co, Mn) co-doped ZnO; (b) the Zn LMM regions and (c) the Zn $2p3/2$ and $2p1/2$ regions; (d) the O 1s region of ZnO and (Co, Mn) Mn) co-doped ZnO (note: the XPS spectra were recorded at room temperature). co-doped ZnO (note: the XPS spectra were recorded at room temperature).

The high-resolution XPS spectra (not shown) of the Co and Mn peaks for all the co-doped samples has shown only one broad peak centered around 781.1 and 640.4 eV (Table [4\)](#page-6-0), in agreement with the binding energies of Co 2p3/2 and Mn 2p3/2, respectively. Figure [2c](#page-5-1) shows two marked peaks localized at 1021.6 and 1044.6 eV, in accordance with the binding energies of Zn 2p3/2 and Zn 2p1/2, respectively, for ZnO [\[46\]](#page-11-2). As the atomic ratios $Co(\%) = [Co]/[Zn]$ and $Mn(\%) = [Mn]/[Zn]$ change, the binding energy of Zn 2p3/2 increases from 1021.6 for ZnO to 1022.6 for the $(Co 2\%$, Mn 2%) co-doped 2nd and all contrasts from 1021. The binding energy of Znadis to 2p3/2 increases from 102.5 for the binding that Zn
ZnO sample. In addition, the spin-orbital splitting energy (ΔE) is around 23.1 eV, revealing that Zn 2.10 sample. In addition, the spin-orbital spin-orbital spin-orbital spin-orbital 200 sectors of the peak is present as the Zn^{2+} state regardless the Co and Mn doping level used. The weakness of the peak repeating the Co 2p and Mn 2p XPS spectra probably owe to the low level of Mn and Co doping. mensities of the coup that the post-of peak probably over to the low level of the the cooping
The high-resolution XPS spectra analysis of the oxygen element and the deconvolution of the associated asymmetric peak (O 1s) of the undoped ZnO sample have shown two Gaussian signals with low and
declined as well as your convolution of the undoped ZnO sample have shown two Gaussian signals with low and high binding energies. The first one, centered at about 530.5 eV, could be assigned to O^{2−} ions tied to Gaussian signals with low and high binding energies. The first one, centered at about 530.5 eV, could be assigned t Zn^2 + in the ZnO lattice. The peak of the high binding energy localized at 531.8 eV can most likely be assigned to oxygen vacancies [\[47\]](#page-11-3). $\,$ of Man and Conduction XPS spectra analysis of the oxygen element and the deconvolution of the associated

Table 4. XPS measurements of binding energy of O 1s, Zn LMM, Zn 2p3/2, Co 2p3/2, and Mn 2p3/2 of **Table 4.** XPS measurements of binding energy of O 1s, Zn LMM, Zn 2p3/2, Co 2p3/2, and Mn 2p3/2 the undoped and (Co%, Mn%) co-doped ZnO.

Binding Energy (eV)							
Mn $2p3/2$	Co 2p3/2	Zn 2p3/2	Zn LMM	O _{1s}	$(Co\%, Mn\%)$		
		1021.6	497.8	530.5	$(0\%, 0\%)$		
640.4	781.1	1021.9	497.8	530.4	$(1\%, 1\%)$		
640.2	781.83	1022.1	498.2	530.7	$(1\%, 2\%)$		
640.4	780.77	1021.9	497.9	530.3	$(2\%, 1\%)$		
642	780.69	1022.6	498.2	531.8	$(2\%, 2\%)$		

——: absent peak.

3.3. Surface Morphology 3.3. Surface Morphology

The scanning electron micrographs of three samples corresponding to ZnO, (Co 1%, Mn 1%) The scanning electron micrographs of three samples corresponding to ZnO, (Co 1%, Mn 1%) co-doped ZnO, and (Co 2%, Mn 1%) co-doped ZnO are presented in Figure 3. For ZnO, a uniform grain co-doped ZnO, and (Co 2%, Mn 1%) co-doped ZnO are presented in Fi[gu](#page-6-1)re 3. For ZnO, a uniform size distribution was observed [\(Fi](#page-6-1)gure 3a), with a mean grain size of about 65 nm. As (Co, Mn) is added to ZnO, the surface morphology becomes less uniform, which is associated with a decrease in the corresponding crystallite size [\(F](#page-6-1)igure 3b,c). The change is the surface morphology may be explained by the differences in the ionic radius of Zn²⁺, Co²⁺, and Mn²⁺, which are approximately equal to 0.60, 0.65, and 0.80 A, respectively [\[28\]](#page-10-4). Thus, it would appear that the incorporation of (Co, Mn) transition metal increases the disorder in the ZnO thin film, which also affected its crystallinity.

Figure 3. SEM (scanning electron microscopy) images of the surface morphology of the ZnO and (Co, **Figure 3.** SEM (scanning electron microscopy) images of the surface morphology of the ZnO and Mn)-co-doped ZnO samples: (**a**) ZnO; (**b**) (Co 1%, Mn 1%) co-doped ZnO; (**c**) (Co 2%, Mn 1%) (Co, Mn)-co-doped ZnO samples: (**a**) ZnO; (**b**) (Co 1%, Mn 1%) co-doped ZnO; (**c**) (Co 2%, Mn 1%) co-doped ZnO. co-doped ZnO.

3.4. Optical Investigations 3.4. Optical Investigations

The transmittance spectra of the ZnO and (Co, Mn) co-doped ZnO samples are shown in Figure [4a](#page-7-0). The (Co 2%, Mn 1%) co-doped ZnO film is more transparent than ZnO in the visible range. In the

near infra-red region, the transmittances of the (Co, Mn) co-doped ZnO samples are greater than those of ZnO.

The fundamental absorption edge (E_g) of the films is in the range of 250–400 nm and can be attributed to a direct transition, where the absorption coefficient, α , can be correlated to the optical bandgap E_g , as given by [\[48](#page-11-4)-50]:

$$
\alpha h v = K(hv - E_g)^{\frac{1}{2}},\tag{6}
$$

where hν and K represent the photon energy and a constant of proportionality, respectively. where hν and K represent the photon energy and a constant of proportionality, respectively.

The minor absorption observed in the intrinsic front absorption edge in the wavelength range of The minor absorption observed in the intrinsic front absorption edge in the wavelength range of 290–390 nm may be due to the Urbach tails caused by the presence of the states in the band gap near to 290–390 nm may be due to the Urbach tails caused by the presence of the states in the band gap near the bottom of the conduction band and/or to the maximum of the valence band, which may be due to the bottom of the conduction band and/or to the maximum of the valence band, which may be due to the lattice defects. to the lattice defects.

Figure 4. (a) Transmittance (T) spectra; (b) $(\alpha h v)^2$ vs. the incident photon energy (hv) of the ZnO and (Co, Mn) co-doped ZnO samples. (Co, Mn) co-doped ZnO samples.

The extrapolation to the energy axis of the straight line zone of $(\alpha h\nu)^2$ against $(h\nu)$ graphs gives the E_g values for each sample (Figure [4b](#page-7-0), Table [5\)](#page-7-1). The optical bandgap slightly decreases with co-doping contents. In fact, the optical bandgap E_g of 3.25 eV for the ZnO sample decreases to 3.21 eV for the (Co 2%, Mn 2%) co-doped ZnO (Table [5\)](#page-7-1). The optical band gap variation may be explained by the fluctuation in the grain size of the corresponding ZnO nanocrystalline films due to the insertion of the Co and Mn dopants. Our results are in agreement with other research groups $[31,48,51-53]$ $[31,48,51-53]$ $[31,48,51-53]$ $[31,48,51-53]$.

[31,48,51–53]. **Table 5.** Band gap energy (Eg) values of the undoped and (Co, Mn) co-doped ZnO.

ZnO (Co%, Mn%)	$(0\%, 0\%)$	$(1\%, 1\%)$	$(1\%, 2\%)$	$(2\%, 1\%)$	$(2\%, 2\%)$
$E_{\rm g}$ (eV)	3.25	3.23	3.22	3.24	3.21

3.5. Magnetic Properties

The magnetization (M) measurements were performed at room temperature as a function of the applied magnetic field (H) for ZnO and (Co, Mn) co-doped ZnO (Figure 5). Fro[m t](#page-8-0)his figure showing the M–H curves for all the samples, an explicit ferromagnetic behavior at room temperature can be deduced. Although the presence of ferromagnetism at room temperature in certain oxide semiconductor thin films, nanorods, nanowires, and nanoparticles has been reported in the literature $[54-57]$ $[54-57]$, there is no information about (Co, Mn) co-doped ZnO grown by spray pyrolysis.

A visible decrease in magnetization was observed for (Co1%, Mn1%) ZnO, which has a similar M-H variation to that of ZnO films. When the atomic ratio of Co or Mn dopants increases, the shape of the M–H curve changes. The magnetization of the (Co, Mn) co-doped ZnO thin films tend to increase as the applied magnetic field increases, with the non-expected saturation of the magnetization values. This behavior is comparable to those reported on the (Co, Ni) , (Co, Ga) , and (Co, Mn) co-doped ZnO nanoparticles synthesized via the co-precipitation rout[e by](#page-11-10) Vijayapr[asa](#page-9-7)th et al. [58], Lu et al. [2], and Khan [et a](#page-10-4)l. [28], respectively.

Figure 5. Magnetization as a function of magnetic field at room temperature for the ZnO and (Co, **Figure 5.** Magnetization as a function of magnetic field at room temperature for the ZnO and (Co, Mn) co-doped ZnO samples.

Moreover, several other researchers reported on the absence of room temperature Moreover, several other researchers reported on the absence of room temperature ferromagnetism for Co-doped $[59]$ or (Co, Mn) co-doped zinc oxide $[60,61]$ $[60,61]$. However, another significant trend recognized as " d_0 ferromagnetism" has been observed by other research groups in some un-doped semiconducting oxides [\[62–](#page-11-14)[64\]](#page-12-0). The RTFM effect observed in metal oxide compounds is still a subject of extensive debate regarding its origin, and it may strongly depend on the processing parameters, such as the synthesis method, synthesis temperature, grain size, annealing treatment, substrate type, film thickness, and most likely on the doping/co-doping process, as well as on dopant natures. Khan et al. [\[28\]](#page-10-4) suggested that the RTFM observed in the corresponding co-doped ZnO nanocrystalline films could result from either extrinsic or intrinsic magnetism sources. Gacic et al. [\[65\]](#page-12-1) believe that magnetism results from the formation of certain local clusters or from some secondary phases generated in the host matrix, but not by the transition metal atoms used as dopants. Chen et al. [\[64\]](#page-12-0) reported that oxygen-related vacancies may play an important role in the RTFM detected in ZnO pellets. In our samples, the RTFM probably originates from the structural defects generated in ZnO samples grown by spray pyrolysis.

4. Conclusions 4. Conclusions

Undoped and (Co, Mn) co-doped ZnO nanocrystalline films with various Co and Mn contents Undoped and (Co, Mn) co-doped ZnO nanocrystalline films with various Co and Mn contents were successfully synthesized on glass substrate by spray pyrolysis. The crystallographic structure, were successfully synthesized on glass substrate by spray pyrolysis. The crystallographic structure, surface morphology and optical and magnetic characterization of the films were studied. The XRD surface morphology and optical and magnetic characterization of the films were studied. The XRD study revealed the development of the (002) preferential direction according to the hexagonal wurtzite structure of ZnO, and no collateral phases such as $MnO₂$ or $CoO₂$ have been observed as evinced by the XRD and XPS studies. It has been shown that the crystallite size (D), dislocation density (δ), and residual microstrain (ε) parameters are significantly affected by Co and Mn incorporations in the ZnO material. The SEM has shown that the morphology and size of the nanocrystalline grains were affected by the amounts of (Co, Mn) dopants. The optical investigations have shown a relatively high optical transmittance, with a slight blue shift in the band gap energy (E_g) with respect to the Co and Mn contents. The E_g varies between 3.25 and 3.21 eV, respectively, for the ZnO and (Co 2%, $\frac{1}{2}$, $\frac{1}{2}$, $\frac{1}{2}$, $\frac{1}{2}$ Mn 2%) co-doped ZnO samples. This result suggested that the highest feature of the sprayed ZnO nanocrystalline films can be tuned by varying the Co and Mn content in the ZnO lattice. Magnetic measurements have shown that the undoped and (Co, Mn) co-doped ZnO thin films exhibited room temperature ferromagnetism. This RTFM in our samples may originate from the spray pyrolysis technique growth. The present investigation not only shows a room temperature d_0 ferromagnetism in pure ZnO thin films, but also demonstrates a fine-tunable RTFM in (Co, Mn) co-doped ZnO diluted magnetic semiconductor (DMS) ZnO material, which is of great interest in the field of spintronic devices.

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