



Published in final edited form as:

Annu Rev Biomed Eng. 2018 June 04; 20: 403–429. doi:10.1146/annurev-bioeng-062117-121113.

Physiology and Engineering of the Graded Interfaces of Musculoskeletal Junctions

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Abstract

The connective tissues of the musculoskeletal system can be grouped into fibrous, cartilaginous, and calcified tissues. While each tissue type has a distinct composition and function, the intersections between these tissues result in the formation of complex, composite, and graded junctions. The complexity of these interfaces is a critical aspect of their healthy function, but poses a significant challenge for their repair. In this review, we describe the organization and structure of complex musculoskeletal interfaces, identify emerging technologies for engineering such structures, and outline the requirements for assessing the complex nature of these tissues in the context of recapitulating their function through tissue engineering.

Keywords

gradients; interfaces; articular cartilage; tendon; bone; temporomandibular joint; intervertebral disc

1. INTRODUCTION

The joining of dissimilar materials is a universal requirement for the function of soft connective tissues. In a classical engineering context, connecting materials with differing mechanical properties and structures poses a difficult task—when dissimilar materials join and are subsequently loaded, nontrivial strain fields and stress concentrations arise at these boundaries (1). Given these areas of amplified stress and strain in such materials, the boundary between the two materials is predisposed to failure. As a simple example, consider a composite material consisting of soft and stiff regions in series with one another that is loaded in tension. Due to the large variations in mechanical properties, the deformations of the two materials will be dependent on each material's modulus and Poisson ratio. At the interface, to maintain material connectivity, stress concentrations will necessarily arise as the two materials compensate for these mismatched properties to maintain a continuous interface.

Such problems are of considerable interest within the field of biomechanics, as dissimilar material connections are present throughout the musculoskeletal system (Figure 1). In a simplified context, connective tissues can be grouped into fibrous, cartilaginous, and calcified (i.e., bone) tissues, and connections between all of these types are present in the body. One such example is in diarthrodial joints, in which a graded structure in articular cartilage from the articular surface evolves over the depth of the tissue until it reaches the calcified cartilage zone and then transitions to subchondral bone (2–5). At this interface, a relatively soft, proteoglycan-rich cartilage connects to a stiff, calcified bone. Similarly, dense fibrous tissues such as tendon and ligament exhibit graded mechanical structures along their long axis, most notably at their interfaces with bone (6). Mechanically mediated development of this interface culminates with the permanent inclusion of a compliant fibrocartilaginous region that serves to attenuate stress concentrations across this interface. Indeed, the toughness of the tendon/ligament entheses is attributed to this graded material inclusion (6–8). As another example, within the temporomandibular joint (TMJ), the mandibular cartilage contains a fibrous superficial zone that transitions to hyaline cartilage deeper into the tissue, and eventually to bone (9, 10). In the most complicated scenario, the intervertebral disc (IVD) contains all of the above types of material attachments (fibrous–bony, cartilaginous–bony, and fibrous–cartilaginous) (11).

Given the centrality of all of these tissues in load-bearing function across the musculoskeletal system, and their propensity for failure, each one is of considerable interest in the areas of regenerative medicine and functional tissue engineering. Additionally, failure of these tissues results in arthritis, tendinopathy, temporomandibular disorders, and back pain, all of which engender significant physical and financial burdens (12–15). Consequently, the last two decades have witnessed considerable effort toward recapitulating these structures in the lab using tissue engineering approaches. Given that the primary roles of these tissues are mechanical in nature, attempts to replicate tissue function through material design has focused on these refined mechanical attributes. Furthermore, cells that are resident in these tissues sense and respond to the local mechanical environment (16) and the emergent mechanical gradients that develop during degeneration and repair. In this review, we outline the stepwise progression in tissue engineering approaches that aim to reproduce the complexity of these interfaces, and describe the state of the art and future trajectory of this work. Furthermore, we highlight the importance of analyzing these graded structures and review the roles that two-dimensional (2D) and three-dimensional (3D) analysis techniques offer in terms of developing a comprehensive view of both native and engineered tissue. Finally, we relate the large body of research in the osteochondral and entheses engineering fields to other soft connective tissue fields that are still developing. Specifically, we briefly review the current state of TMJ condylar cartilage engineering, which seeks to produce a tissue with the unique structure of a fibrous superficial zone that connects to hyaline cartilage in the deeper regions of the tissue, and we address the rapidly growing field of IVD tissue engineering. The disc exhibits graded material connections of all of the mentioned forms above; cartilaginous tissue meets bone where the nucleus pulposus (NP) and cartilaginous end plate meet the vertebra, fibrous tissue connects to bone where the annulus fibrosus (AF) meets the vertebra, and cartilaginous tissue connects to fibrous tissue where the NP meets the AF. Thus, this tissue represents the holy grail of interface

engineering, and the solution to each one of these interfaces will have a broad impact across the field.

2. ENGINEERING THE GRADED STRUCTURE OF ARTICULAR CARTILAGE

2.1. Graded Cartilage Structure and Function

Articular cartilage is one of the most unique naturally occurring materials. Its capacity to carry stresses that far exceed its equilibrium modulus, over millions of cycles, is a characteristic not found in any human-made material. This unique function is tied heavily to the composite, graded structure of the tissue. Organized type II collagen fibers provide scaffolding that is stiff in tension but easily compressed (17, 18). This fibrous network is interdigitated by sulfate-rich proteoglycans, specifically aggrecan. Negative charges on these proteoglycans contribute a high fixed charge density to the tissue and substantially increase the osmotic potential of the tissue, and the resulting Donnan osmotic pressures in the tissue can readily surpass 100 kPa (19, 20). Interspersed in this highly hydrated matrix, the resident chondrocytes slowly turn over and renew the extracellular matrix (ECM).

While the above description captures the tissue at the bulk level, its structure and function vary through the depth of the tissue, from the articular surface to the subchondral bone (Figure 2). At the articular surface, the structure of cartilage adopts a structure that is highly efficient in load bearing. In this superficial zone, type II collagen fibers are aligned perpendicularly to the articular surface (2, 21). This fibrous makeup provides a high tensile modulus that limits lateral, or Poisson, expansion under axial loading. Additionally, whereas aggrecan content is low in this zone, another proteoglycan provides functional properties. Lubricin, or proteoglycan 4, is secreted by the elongated superficial zone chondrocytes, attaches to the articular surface, and lubricates the interface between two opposing cartilage surfaces (22–24). The combination of low hydraulic permeability, high tensile modulus, and lubricating macromolecules results in articular cartilage having some of the lowest naturally occurring coefficients of friction found in nature. On a level deeper than the articular surface in the middle zone, chondrocytes adopt a rounded morphology and produce substantial amounts of aggrecan as well as randomly oriented type II collagen. Beyond the middle zone, away from the articular surface, the deep zone of cartilage shows collagen that is predominantly oriented perpendicularly to the subchondral bone interface (21), where a mineralization gradient extends from calcified cartilage at the tide mark and into the subchondral bone (5).

This variation in cartilage structure and organization dictates a corresponding gradient in the mechanical properties of the tissue (25, 26). Both compressive and shear stiffness increase nearly monotonically from the articular surface through the subchondral bone. However, tensile properties exhibit the inverse relationship, decreasing as a function of tissue depth prior to reaching the mineralized zone (27). Within the mineralization gradient, the modulus varies locally on the basis of the degree of mineralization, and at the nanoscale, the modulus can surpass 30 GPa (5). This graded structure ensures proper cartilage function, as the superficial zone shields the deep regions of tissue from elevated strains by dissipating energy and serving as a strain sink (28, 29).

2.2. Alterations of Structure in Degeneration and Disease

The functionally graded structure described above can change markedly in the context of injury, aging, and cartilage degradation (Figure 2c,d). Hallmarks of early osteoarthritis are decreased cellularity within the superficial zone and decreased proteoglycan content in a progressively expanding front that extends from the articular surface (30). This phenomenon of altered structure in the context of degeneration has been qualitatively evaluated for decades using histological techniques; however, recent advances in spectroscopy have enabled a more quantitative analysis of this spatially varying graded structure in the context of degeneration (31, 32). As cartilage degradation progresses, the articular cartilage softens in concert with stiffening of the subchondral bone (33, 34). These changes alter the load-bearing capabilities of articular cartilage, resulting in further damage and degeneration. For this reason, it is imperative that tissue engineering approaches to restore cartilage function fully recapitulate the native, healthy graded structure of this tissue.

2.3. Tissue Engineering for Articular Cartilage Repair

Tissue engineering approaches in regenerative medicine seek to repair or replace damaged or degenerated tissue with lab-grown constructs (35). Within tissue engineering, articular cartilage emerges as a strategic target. The lack of innervation and vascularization in mature tissue provides a simplified template in terms of implantation; however, the low levels of matrix turnover make mechanically stable integration of implanted tissue a significant hurdle (36). For this reason, among others, engineering articular cartilage that mimics the natural graded structure, including the osteochondral interface, has emerged as a focal point within the tissue engineering field. In the following sections, we review fabrication methods that seek to establish graded cartilage tissue and osteochondral interfaces via a combination of cell source and manipulation, scaffold material selection, chemical stimulus, and mechanical stimulus.

2.3.1. Cell source in osteochondral tissue engineering.—The nature of the cell source is one tool leveraged to recapitulate the graded cartilage structure within an engineered tissue. For example, in a seminal study (37), superficial and middle zone chondrocytes were selectively isolated and subsequently seeded either alone or in apposed coculture. Results from this study showed that whereas middle zone cells were superior in glycosaminoglycan (GAG) and collagen deposition within constructs, superficial zone chondrocytes produced significantly more superficial zone protein (i.e., lubricin) (37). These findings suggest that there is some degree of phenotypic maintenance of chondrocytes in 3D culture and that these distinct cell types can be harnessed to fabricate tissues with depth-dependent features (38–41). Note, however, that, for clinical translation, the availability of primary chondrocytes is limited due to the low cellular density of the native tissue. Furthermore, although expansion of chondrocytes is possible in 2D culture, the stability of the chondrocyte phenotype following 2D expansion may be compromised (42). For example, by passage 4, superficial zone chondrocytes no longer exceed deep/middle zone chondrocytes in terms of gene expression of PRG4 (43). Due to these limitations in utilizing isolated chondrocytes, stem/progenitor cells have emerged in the past decade as a viable alternative cell source in osteochondral tissue engineering (44, 45). Both bone marrow-derived and adipose-derived progenitor cells can differentiate along chondrogenic and

osteogenic lineages. Consequently, significant effort has been expended in developing culture systems that enable spatial differentiation of progenitor cells to mimic the graded structure of the osteochondral interface (38, 46). However, these cell types suffer from both the inconsistent and transient nature of their differentiation; chondrogenically differentiated stem cells commonly undergo hypertrophy and eventual ossification postimplantation (47, 48). Indeed, even when carefully engineered cartilage segments produced from stratified chondrocyte subpopulations were implanted *in vivo*, they did not maintain their spatially organized phenotypic characteristics, likely due to interactions with host cells (49). This finding may suggest that relying solely on cell-generated tissue constructs will be insufficient for maintaining the complex architecture of the native tissue postimplantation.

2.3.2. Graded and composite scaffold systems.—Another approach is to construct material systems that can, by design, dictate zonal organization of an engineered system while enforcing the phenotype of resident cells. These scaffold-based systems for osteochondral tissue engineering can be divided into several categories: natural scaffolds, synthetic scaffolds, scaffold-free formulations, or a combination of these groups. In seminal research by Schaefer et al. (50), cartilage and bone segments were fabricated from poly(glycolic acid) meshes and poly(lactic-*co*-glycolic acid) (PLGA) foams, respectively. Following culture, samples were combined to form an osteochondral construct. Although this study revealed early insights into how apposed culture can stimulate integration, it was unclear whether the integration of the separate parts would withstand *in vivo* conditions. Since that time, more sophisticated systems have been presented that enable one to dictate material gradients through the depth, for example, by sequential or graded photocrosslinking of a hydrogel (Figure 3a) (51) or additive manufacturing (i.e., 3D printing) methods (52). These techniques may address this issue of bone–cartilage integration with a defined transition region manufactured and established during a preculture period. In early research, Sherwood et al. (52) described a 3D printing technique to spatially vary material composition, porosity, and mechanics to define cartilage and bone niches prior to cell seeding. For cartilage, they fabricated a soft, 90%-porous PLGA/poly(D,L-lactic acid) material that transitioned to a 55%-porous PLGA/tricalcium phosphate material. Although this scaffold was able to mimic the mechanics of osteochondral tissue *in vitro*, the *in vivo* performance of this formulation remains to be determined. In fact, until recently it was unknown how an engineered implant would survive and remodel within the joint environment after long periods. Many studies have shown histologic differences between bone and cartilage in composite material systems both *in vitro* and *in vivo*, but it is unclear whether functional grading of cartilage occurs following implantation (53–57). Recently, Griffin et al. (58) showed that tissue-engineered cartilage implanted in an equine model for 53 weeks maintained bulk compressive properties that approached native values; however, and most strikingly, the depth-dependent shear modulus of retrieved implants revealed little to no depth-dependent remodeling, and globally the shear modulus was lower compared with that of native tissue. This finding demonstrates that the chemical and mechanical cues in the joint environment alone may not be sufficient to stimulate implanted tissue remodeling to mimic the graded structure of healthy cartilage.

2.3.3. Defined chemical cues.—Introducing chemical cues (Figure 3b), and gradients or spatial variations of these cues, has emerged as another potent regulator of matrix production and cell phenotype (56, 59–62). One way to establish these gradients is by utilizing perfusion bioreactors to induce soluble signal gradients (63). Grayson et al. (61) utilized a composite scaffold system consisting of a decellularized bone template connected to an agarose construct to promote cartilage formation. By biasing media perfusion through the bone segment of the construct, these authors showed enhanced integration of cartilage to bone, but also observed decreased chondrogenesis and cartilage matrix deposition. Growth factor gradients have also been accomplished by controlled release of soluble factors from microspheres. In an interesting study, gradients of bone morphogenetic protein 2 for osteogenesis and insulin-like growth factor 1 for chondrogenesis were developed through controlled release of these factors from PLGA–silk fibroin microspheres embedded in alginate gels (Figure 3b) (59). Note that the use of microspheres enables both spatial and temporal gradients to develop. Additionally, both material and chemical gradients can be developed simultaneously to promote the formation of functional tissue gradients (60).

2.3.4. Technologies to evaluate depth-dependent properties.—A central goal of the above studies is the development of functional cartilage tissue that exhibits native-like organization—that is, a graded structure with seamless integration with underlying bone, and recapitulation of the depth-dependent mechanical properties of the cartilage itself. In order to fully evaluate this depth-dependent variation in mechanical properties, it is not sufficient to test a construct in compression and measure a single mechanical output; this represents the average mechanics across the depth and does not provide information regarding local features. Consequently, microscopy-based strain mapping has emerged as a tool to determine the depth-dependent variation of properties (3, 4, 25, 64). In order to conduct this analysis, tissue is imaged in both free swelling and deformed states (Figure 3c), and local deformations are measured on the basis of the tracking of fiducial markers or texture using tools such as digital image correlation (29). This deformation tracking enables calculations of local deformation gradients and strain across the region of interest. In an early example of this approach, Klein et al. (3) assessed emergent depth-dependent compressive moduli in both developing native and engineered cartilage compression on a fluorescent microscope. Kelly et al. (65) used this method to show that central regions of engineered cartilage develop more slowly than the outer regions, and Farrell et al. (66) used it to show that stem cells (compared with chondrocytes) are less efficient at producing matrix in regions of limited nutrient supply. Griffin et al. (58) used similar methodology to show that, even after 53 weeks of implantation, MACI[®] grafts did not recapitulate the depth-dependent shear moduli of native cartilage as assessed through digital image correlation conducted on a confocal microscope. Note, however, that whereas this analysis technique may be sensitive to variations in mechanical properties of cartilage, it is relatively insensitive to variations in bone properties due to the small strains within the bone during normal loading. Additional techniques such as nanoindentation are required to evaluate the spatially varying mechanical properties of such stiff materials, including bone and mineralizing cartilage, at these important interfaces (5, 67, 68).

In addition to local assessment of mechanics, spectroscopic methods have emerged as a tool to semiquantitatively evaluate the graded biochemical structure of both native and engineered tissue. Microscope-based techniques such as Fourier transform IR (FTIR) spectroscopy (32, 69, 70) and Raman spectroscopy (71) enable evaluation of biochemical gradients in either fixed or hydrated tissues (Figure 3d). While these analysis techniques have been used widely to determine the evolution of cartilage structure in the context of health and degeneration (32), they can also provide important information about the development of heterogeneity in engineered tissue. Kim et al. (69) proposed the use of FTIR spectroscopy as a quantitative tool to measure the spatial variations of proteoglycan content within tissue-engineered constructs by deconvolution of amide peaks. Furthermore, a recent study by Bergholt et al. (72) investigated the depth-dependent biochemical makeup of both native and tissue-engineered cartilage using Raman spectroscopy. In native tissue, imaging followed by deconvolution of the signal on a pixel-by-pixel basis enabled 2D mapping of the tissue structure. In hydrated tissue, this signal can be separated to reveal trends in collagen concentration and orientation, GAG concentration, mineral content, water content, and cellularity (72). This recent study revealed depth dependence in collagen, GAG, and water content, which have been independently connected to local mechanics within engineered cartilage constructs (3, 73).

Looking toward the future of articular cartilage tissue engineering, we envision that techniques such as microscope-based strain mapping and biochemical analysis will find use as nondestructive tools that can be implemented prior to implantation of an osteochondral construct. In the near future, these techniques could be coupled with *in vivo* studies to analyze (a) how defined graded structures translate to *in vivo* tissue performance and (b) how *in vivo* conditioning and maturation may promote or inhibit functional remodeling of such constructs. Ultimately, the restoration of this graded function, from superficial zone to subchondral bone, will be essential for durable cartilage repair.

3. ENGINEERING TENDON AND LIGAMENT ENTHESES

3.1. Graded Entesis Structure and Function

The insertions that tendons and ligaments make to bone are another natural example of function dictated by a composite, graded structure (Figure 4). Aligned, fibrous tendons and ligaments attach to stiff, calcified bone via an intermediate fibrocartilaginous region. This region can be thought of as a stress or strain dissipater that inhibits the formation of stress and strain concentrations at the interface of fibrous tissue and bone. In this partially mineralized region, the collagen fiber angle distribution is more disperse than in the tendon midsubstance, and consequently, this region is more compliant (74,75). This fibrocartilage region is pivotal in establishing the failure energy (i.e., toughness) of the tendon-to-bone interface. Recent experimental evidence revealed that increased compliance of this fibrocartilaginous region does not scale universally with mineral content and that, on the microscale, the toughness of the insertion far exceeds the toughness measured on the macroscale (8). While this fibrocartilaginous inclusion contains lower collagen content and higher proteoglycan content than the fibrous midsubstance, it also exhibits a transition from type I to type II collagen (76, 77). Consequently, in the context of regeneration and repair,

the replication of this tough, compliant zone may be essential for ensuring proper tendon and ligament function.

3.2. Injury and Repair of Fibrous Insertions

Tendon injuries do not typically occur in the midsubstance of the tissue. Most commonly, overloading or fatigue of the tissue culminates in disruption of the musculotendinous junction, where muscle meets tendon, or the osteotendinous junction, where tendon meets bone (78–80). Healing of injured tendon or ligament is characterized by the formation or deposition of scarlike fibrous tissue at this interface. Given the disorganization of this repair tissue, and the lack of stratified transitional zones, the toughness of the native enthesis is rarely reproduced (81), predisposing this junction to reinjury and further degeneration. Typically, tendon healing following injury shows a time-dependent evolution in stiffness as the tissue transitions from the inflammatory to the proliferative to the remodeling phase. Even after remodeling and maturation, however, repaired tendon insertions do not reach native, healthy mechanical properties (81), which may be due, in part, to the fact that treatment strategies to repair this junction via bone tunnels do not provide ideal mechanical support in the early stages of healing (82). Alternatively, because the original junction is precisely established over the course of development (83–85), it may be that the natural sequence of cell type and fate transitions simply cannot be recapitulated in the context of wound repair in the adult.

3.3. Tissue Engineering for Tendon and Ligament Repair

Due to the poor healing of tendon and ligament and their attachments, tissue engineering approaches to repair and regenerate this interface have been of considerable interest. For the sake of conciseness, we focus on the formation and analysis of functionally graded tissue. For a more complete overview of the general field of tendon and ligament tissue engineering, the reader is directed to several recent reviews that also address this broader topic (86, 87).

3.3.1. Cell sources for enthesis engineering.—As with most tissue engineering approaches, a major question in the preliminary stages of forming functional tissue is that of the source of cells to be utilized. Similar to cartilage tissue engineering, both differentiated and progenitor cell populations provide viable sources (88). Additionally, recent evidence suggests that priming progenitor cells toward a tenogenic phenotype by inducing scleraxis overexpression might functionally enhance progenitor cell populations for tendon-related tissue engineering (89). This finding is of interest in the context of this review, as scleraxis expression is necessary for the formation of a functional enthesis structure (85).

3.3.2. Organized fibrous scaffolds for enthesis engineering.—A hallmark of the tendon and ligament midsubstance is its aligned, organized, and fibrous composition. Because this structure imparts the high tensile modulus into the tissue, considerable effort has been devoted to developing aligned fibrous scaffolds for tissue engineering purposes. Here, we focus on two methods of developing this mechanical anisotropy in scaffolds: electrospinning of natural and synthetic polymeric materials and alignment of natural scaffold materials through cell-generated traction forces.

Over the past several decades, electrospinning technologies have become a standard method for producing aligned, anisotropic polymeric scaffolds (90). Electrospinning involves the charging of a polymeric solution until such time that charge–charge interactions in the solution overcome the surface tension of that solution. At this point, a fine stream is emitted from the solution (spinneret), and transits rapidly to the nearest grounded surface (collector). The versatility of this scaffold fabrication method is highlighted by the independent control of fiber organization, diameter, and stiffness through such controllable variables as rotation speed of the collector, voltage potential and distance between spinneret and collector, and material choice, respectively. For example, tuning the surface speed of the rotating collection mandrel from 0 m/s to 9 m/s enables the formation of nonaligned fiber networks and highly aligned networks from the same material (Figure 5a) (91). Additionally, the choice of material allows for independent tuning of overall scaffold stiffness. For example, a scaffold fabricated by spinning poly(ϵ -caprolactone) (PCL), compared with a scaffold consisting of PLGA, can exhibit tensile moduli more than an order of magnitude lower, independent of fiber morphology (91–93). Substantial emphasis has also been placed on developing aligned scaffolds based on natural materials. Silk (silk fibroin) (94), gelatin (95), hyaluronic acid (96), and collagen (97) are only a few examples of natural materials that can be readily formed into fibers. Additionally, composite materials containing both synthetic and natural polymers can be fabricated to tune both degradation kinetics and presentation of cellular cues (e.g., PCL and collagen) (98).

In addition to alignment of fibrous environments through collection on rotating mandrels, cellular traction forces and material remodeling can be harnessed to develop aligned fibrous tissues (Figure 5b). This method is most commonly applied in collagen gels, which are particularly relevant for tendons and ligaments because type I collagen is the primary structural protein. Often, fibroblasts or similarly contractile cell types (e.g., mesenchymal stem cells) are embedded within a low-density collagen matrix, and over time, these cells exert traction forces against the material (and deposit new matrix) to compact it into a denser structure (99, 100). By manipulating the boundary conditions against which this contraction occurs, one can direct the alignment in a particular direction, forming a dense, organized, fibrous tissue (101). This cell-mediated contraction also results in significant stiffening of the structure, reaching levels well over an order of magnitude stiffer than the starting material (100–102).

3.3.3. Development of composite and graded structures in fibrous tissue engineering.—While the above methods provide a means to replicate the midsubstance of tendons and ligaments, additional innovation has focused on the development of functionally graded insertions. Such transition points are required because these fibrous tissues must form strong attachments to bone that are not predisposed to failure. To mimic this transition, several techniques have been reported that can foster the mineralization of both native and engineered tissue. For instance, Li et al. (103) fabricated a mineralization gradient along the axis of a fibrous scaffold (Figure 5c). They did so by slowly immersing an electrospun scaffold into a mineralizing solution containing calcium phosphate. The gradient of mineralization that formed along the scaffold occurred in a manner that was proportional to immersion time (Figure 5c). Taking a different approach, Eriskin et al. (104) incorporated

mineralization into the electrospinning process itself. They developed a system in which PCL was electrospun from two sources, with polymer containing calcium phosphate first deposited on the bottom surface and PCL alone deposited last, forming the top layer. As opposed to these methods using mineralized synthetic scaffolds, Phillips et al. (105) tuned the local differentiation of fibroblasts in collagen matrices to promote regional mineralizing activity. They accomplished this task by immobilizing viral vectors delivering pro-osteogenic transcription factors (i.e., Runx2/Cbfa1) along the material itself. By providing these chemical cues in a graded manner, these authors developed a cell-mediated mineralization gradient. More recently, other mineralization techniques have been presented. For example, Smith et al. (106) described multiple modes of mineralization of collagen scaffolds that were associated with varying degrees of toughness.

3.3.4. Assessing graded structures in engineered entheses.—As was the case with engineering the graded structure in articular cartilage, developing the desired mechanical profile within an engineered enthesis is a primary goal. Although methods to incorporate mineralization into natural and synthetic scaffolds have been developed, few studies have reported the functional consequences of such mineralization. Local mineral quantification based on spectroscopic or computed tomography scanning techniques can provide estimates of the functional changes that occur due to mineralization. However, more direct methods, such as strain mapping, are indispensable for evaluating the mechanical consequences of this altered mineral structure. To that end, an early report of mineralization gradients coupled mineral measurements with texture-based strain mapping to demonstrate a correlative relationship between mineral content and local modulus (Figure 5c) (103). Furthermore, the same research group recently reported a more robust and less computationally demanding method to extract local strains (and, consequently, stiffnesses or moduli) that determines deformations directly on the basis of image correlation with an included warping function (107). Such analysis techniques will be essential for fine-tuning the gradation of mineralization to develop a tissue-engineered enthesis that stress shields in a manner similar to the native structure.

4. ENGINEERING FIBROUS TO CARTILAGINOUS MATERIAL CONNECTIONS

4.1. Natural Structure of the Mandibular Condyle

In addition to the importance of cartilaginous-to-bone and fibrous-to-bone connections, other structures throughout the musculoskeletal system show less common but equally important transitions in tissue types. The cartilage of the mandibular condyle is one such example, with zonal characteristics that contrast markedly with those of typical articular cartilage (Figure 6). Specifically, the mandibular cartilage possesses a predominant fibrous superficial zone composed of type I collagen that is more reminiscent of the aligned collagenous structures one would see in fibrous tissues such as tendon and ligament than the thin superficial zone of articular cartilage (108–110). This fibrous superficial zone connects to middle to deep cartilaginous regions that are typically grouped into proliferative, mature, and hypertrophic regions and, in a graded fashion, connects the fibrous zone and the underlying hyaline-like cartilage.

Despite the differences in structure from hyaline cartilage, the TMJ condylar cartilage exhibits degenerative changes consistent with whole-joint osteoarthritis (14, 113). Because of the relatively high prevalence of TMJ disorders, considerable effort has focused on the restoration of function in this critical joint (114, 115). Although numerous studies have attempted to engineer a TMJ disc replacement, analogous to the meniscus of the knee, that work is not the focus of this article, and the reader is referred to several reviews on that topic (116, 117). Instead, we focus here on the unique transition of fibrous to cartilage tissue within the TMJ condylar cartilage.

To understand the metrics for successful TMJ condyle tissue engineering, one must first understand the role that its unique structure plays in dictating the proper function of the condyle. The TMJ cartilage maintains similar lubricating capacity as articular cartilage in other diarthrodial joints (118, 119). In both types of cartilage, tension–compression nonlinearity is a critical feature that enables load bearing and lubrication. That is, due to significantly higher tensile stiffness compared with compressive stiffness, the ability to pressurize interstitial fluid is enhanced, leading to enhanced load support and reduced frictional forces (120, 121). Within the TMJ mandibular cartilage, this tension–compression nonlinearity is even more apparent than in hyaline cartilage (10), due to the thickened fibrous layer (Figure 6e). Indeed, on the basis of theoretical models, it has been hypothesized that this superficial zone shields the underlying cartilaginous tissue and bone from excessive loading and promotes more effective lubrication (Figure 6b) (9). Given the complex loading environment of the TMJ, recapitulating this graded, composite fibrous–cartilaginous structure in engineered tissue may be essential for ensuring the function and longevity of any engineered replacement.

4.2. Progress and Challenges in Engineering Temporomandibular Joint Cartilage

Due to the prevalence of symptomatic TMJ disorders and arthroses, investigators have devoted considerable effort to engineering replacement tissues (115). As noted above, the graded structure of TMJ cartilage contains fibrous–cartilaginous interfaces in addition to cartilaginous–bone attachments. For the sake of conciseness, we do not discuss the cartilage–bone connection here, and we refer the reader to the above section on osteochondral interfaces in articular cartilage, as well as to several seminal papers on this topic (122–124).

As in the case of articular cartilage, one of the primary obstacles in engineering effective replacements for the TMJ condylar cartilage is the development of a robust cartilage–bone connection. However, unlike most of the articular cartilage research that focuses on constructs that can fill a small defect, TMJ tissue engineering more commonly seeks to replace the entire mandibular condyle. In cases of craniofacial trauma, reconstructive surgery may require the inclusion of both the articular cartilage and substantial sections of the mandible (125). For this reason, 3D printing techniques have been utilized to develop large sections of the mandible with an integrated engineered cartilage construct on the condylar surface (Figure 6f). As described in detail above, and following similar trends, there have been substantial research efforts toward the formation of the bone–cartilage

interface via variation in material choice, cell source, and chemical stimulus (Figure 6f) (115).

Because loading patterns for the TMJ vary greatly compared with other diarthrodial joints and the inclusion of the fibrous superficial layer enhances load-bearing properties, it is unclear whether simply recapitulating the cartilaginous and bone components will be sufficient to restore proper function. Thus, an open question remains concerning how to engineer an integrated, fibrous, superficial zone that shields the underlying cartilage and bone during activities such as chewing, biting, and talking. Technologies incorporating principles of both cartilaginous and fibrous tissue engineering may need to be unified to produce a functional replacement for this unique interface.

5. ENGINEERING THE INTERVERTEBRAL DISC

5.1. Native Disc Structure and Function

IVDs enable mobility of the spine. They connect adjacent vertebrae and allow six degrees of freedom in movement. This function relies heavily on the composite structure of the healthy disc. An inner, gel-like NP region maintains substantial swelling pressures due to a high fixed charge density. This osmotic swelling is due to high proteoglycan concentrations and can readily surpass 100 kPa (126, 127). This inner region is laterally confined by the AF, which both connects adjacent vertebrae and restricts the radial swelling of the NP. The AF consists of a fibrous, lamellar structure that is dominated by type I collagen organized into alternating orientations of $\pm 30^\circ$ to the coronal plane in adjacent lamellae (128). The NP connects to an underlying cartilaginous end plate connecting the NP to bone (129), whereas the AF connects directly to the vertebrae. In short, the IVD exhibits a composite structure across different length scales and includes multiple types of material connections (Figure 7).

In the context of degeneration, NP swelling decreases as proteoglycan content falls, and the disc height decreases markedly with loss of swelling pressure (127). Such degenerative changes in the disc are closely linked to increased incidence of low back pain (131). Although back pain is a leading cause of disability (13), the field of whole-disc tissue engineering is immature compared with the fields of tendon and cartilage tissue engineering. Here, we assess several techniques that show promise in recapitulating the composite structure of the IVD that seek to recapitulate the gradients in composition and stiffness and multiple material interfaces that occur over more than one axis of the tissue and are required for its mature function.

5.2. Development of Composite, Engineered Intervertebral Disc Constructs

To date, several groups have developed and implanted tissue-engineered, composite structures in small animal/rodent models with varying degrees of success. To fully appreciate the obstacles that must be overcome when implanting a whole tissue-engineered IVD, however, we first assess significant advances in engineering the AF and NP individually, and then explore how these discrete elements can be combined.

5.2.1. Annulus fibrosus tissue engineering.—AF cells can adhere to, proliferate on, and deposit ECM in a variety of natural and synthetic biomaterials (132–135). However,

maintenance of an elongated cell shape within an organized anisotropic fibrous matrix (i.e., the microstructure and cell morphology of the native AF) cannot be accomplished in all engineered environments. Consistent with the above discussion of tendon and ligament tissue engineering, electrospinning of natural or synthetic materials has emerged as a promising tool to develop this desired microenvironment (136, 137). Cells seeded into such engineered environments deposit an aligned collagen-rich ECM that can stiffen constructs to near-native levels in term of linear modulus (136).

Despite the promise in developing near-native mechanics within single lamellae sheets, it is important to note that the AF consists of multiple sheets arranged in alternating fiber orientations. These organized lamellae are important for establishing the complex mechanics of the native tissue that serve the dual purpose of confining NP expansion and maintaining vertebral body connection. One study effectively recapitulated this structural hierarchy through an apposed culture of aligned fibrous sheets with alternating $\pm 30^\circ$ orientations (Figure 8a). In fact, maturation of these constructs facilitated deposition of an interlamellar matrix that elevated mechanical properties closer to native levels than apposed sheets with parallel orientations (137).

5.2.2. Nucleus pulposus tissue engineering.—The NP poses similar challenges to tissue engineering as articular cartilage (described above). One of the obstacles in forming effective NP tissue is maintaining a stable NP-like phenotype. To this end, biomaterials have been developed that provide specific cellular cues that can tune matrix production by embedded or encapsulated cells toward an NP-phenotype rich in type II collagen and proteoglycan. In contrast to articular cartilage, though, the ratio of proteoglycan to collagen is significantly higher in the NP (139), and the tissue exhibits both fluid- and solid-like mechanics (140). In one study, NP cells seeded on a calcium polyphosphate substrate produced significant amounts of proteoglycans but did not produce substantial collagen (141). As a result, constructs approached native NP equilibrium mechanical properties, but the dynamic shear properties fell short of native levels. To address this limitation, a number of studies have sought to optimize methods for cell seeding/encapsulation (142, 143), cell source (144, 145), and chemical cues (146, 147) to promote the NP-like phenotype. However, although these methodologies can begin to replicate the form and function of explanted NP tissue, the IVD must function as a whole where composite mechanics dictate proper in vivo function.

5.2.3. Composite nucleus pulposus–annulus fibrosus structures.—Due to the inherent complexity of assembling a fibrous and cartilaginous composite structure that must then integrate with the native environment postimplantation, tissue engineering of a complete IVD poses a challenge. To date, methods that seek to fabricate this composite structure have utilized tools and techniques similar to those described above (148–151). Mizuno et al. (148, 149) first described a method to develop a composite IVD by surrounding an engineered NP formed by cells encapsulated in alginate by an AF cell-seeded synthetic polymer foam. In a subsequent elegant study by Bowles et al. (152), cell-mediated collagen compaction (Figure 8b) was used to assemble a circular fibrous AF around an NP hydrogel. By allowing collagen to contract around a central gel, cells adopted

an elongated, fibroblast-like phenotype. These cells, through a combination of matrix deposition and reorganization, developed a circumferentially aligned AF that significantly enhanced the mechanical properties of the composite. A follow-up study, which included in vivo implantation, demonstrated the ability of these tissue-engineered discs to maintain hydration and disc height following implantation in a rat caudal disc model (153). Recently, this process has shown promise in replacing canine cervical discs (138).

One aspect of the native disc structure missing from the above-described study is development of the lamellar nature of the AF with alternating fiber angles of adjacent lamellae. Just as electrospinning has emerged as a useful tool to develop aligned fibrous tissue for tendon and ligament, this technique can be implemented to form the lamellar AF structure prior to combination with an NP material. Nerurkar et al. showed that the combination of the lamellar AF structure described above with a hydrogel NP region could significantly enhance the mechanical properties of an engineered disc (Figure 8a) (150). As these engineered discs are compressed, the lateral expansion of the NP engages the fibers of the AF. Due to the intrinsically high modulus of the electrospun fibers (PCL), the engineered AF effectively restricts lateral disc expansion in a similar manner to the native disc. Follow-up studies including in vivo implantation revealed the ability of these discs to maintain vertebral body separation; however, the proteoglycan-rich nature of the preimplantation NP was not conserved (154, 155).

The loss of NP proteoglycan revealed by Martin et al. (155) highlights an opportunity to enhance IVD composite tissue engineering—the inclusion of a cartilaginous end plate (129). In cases where disc replacement has become an option to restore spine mechanics, it is more than likely that degenerative changes to the cartilaginous end plates have occurred in tandem with AF and NP degeneration (156). With this in mind, it is likely that a suitable IVD replacement will include this structure to restore proper function of the disc and maintain attachments to the apposed vertebrae. Additionally, incorporation of the end-plate structures may serve as a barrier to host cell infiltration from the surrounding environment, a possible route through which fibrotic remodeling of the implanted NP occurs. Recent evidence suggests that such a strategy may be effective, as incorporation of end plate-like structures mitigates in vivo proteoglycan loss (157).

6. CONCLUSIONS

We have presented a brief overview of four interrelated fields that all seek to achieve a similar task: replicating the composite, graded structures of connective tissues and their connections with one another. In doing so, we have highlighted key technologies developed within the cartilage and tendon/ligament fields and provided insight into how these technologies can be harnessed to rapidly progress the less developed fields of TMJ and IVD tissue engineering. As these fields develop, and more complexity is embedded within these engineered tissues, the use of quantitative 2D and 3D analysis techniques will prove necessary to map the complexity of emergent mechanical properties, especially at the interfaces between tissue types. In order to fully appreciate how the elements of composite structures interact, spatial mapping of both the biochemical content and mechanics will be required to reveal areas of weakness and the need for further refinement. Understanding the

shortcomings of an engineered tissue not only can reveal why such a construct did not work perfectly but also will likely provide direction for new strategies to develop more effective tissues.

The incorporation of such material stiffness gradients for the purpose of producing functional musculoskeletal tissues requires consideration of how cells sense and respond to their local mechanical microenvironments. It is increasingly well understood that cells respond to the stiffness of their local environment, and that this cellular mechanical input can guide adoption and/or retention of phenotype (158). Future studies in this area will need to more fully explore how the gradients that define tissue connections influence function at the cellular length scale, and how these cues may be leveraged to facilitate more effective tissue-engineered endeavors that mimic graded native microenvironments (159).

ACKNOWLEDGMENTS

The authors gratefully acknowledge support from the National Institutes of Health (T32 AR53461-11, R01 EB02425, and P30 AR050950) and the US Department of Veterans Affairs (I01 RX002274).

DISCLOSURE STATEMENT

The authors are not aware of any memberships, affiliations, funding, or financial holdings that might be perceived as affecting the objectivity of this review.

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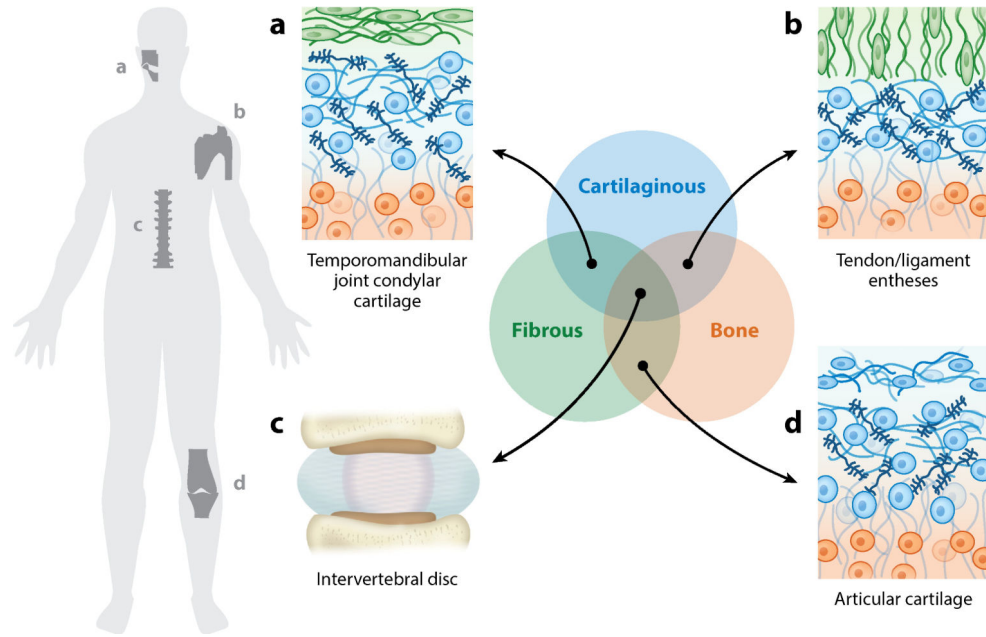


Figure 1. Graded material connections are universal in the musculoskeletal system. In a simplified context, connective tissues can be grouped into cartilaginous (*blue*), fibrous (*green*), and calcified (i.e., bone) (*orange*) tissue types. The connections between these dissimilar materials are present throughout the body, and their mechanical importance and diversity pose obstacles for tissue engineering functional replacements. Examples include (*a*) the graded structure from the surface to the bone of the condylar cartilage in the temporomandibular joint; (*b*) the interface between tendon/ligament and bone; (*c*) the multiple interfaces among fibrous, cartilaginous, and bony tissue represented in the intervertebral disc of the spine; and (*d*) the interface between articular cartilage and bone (i.e., enthesis).

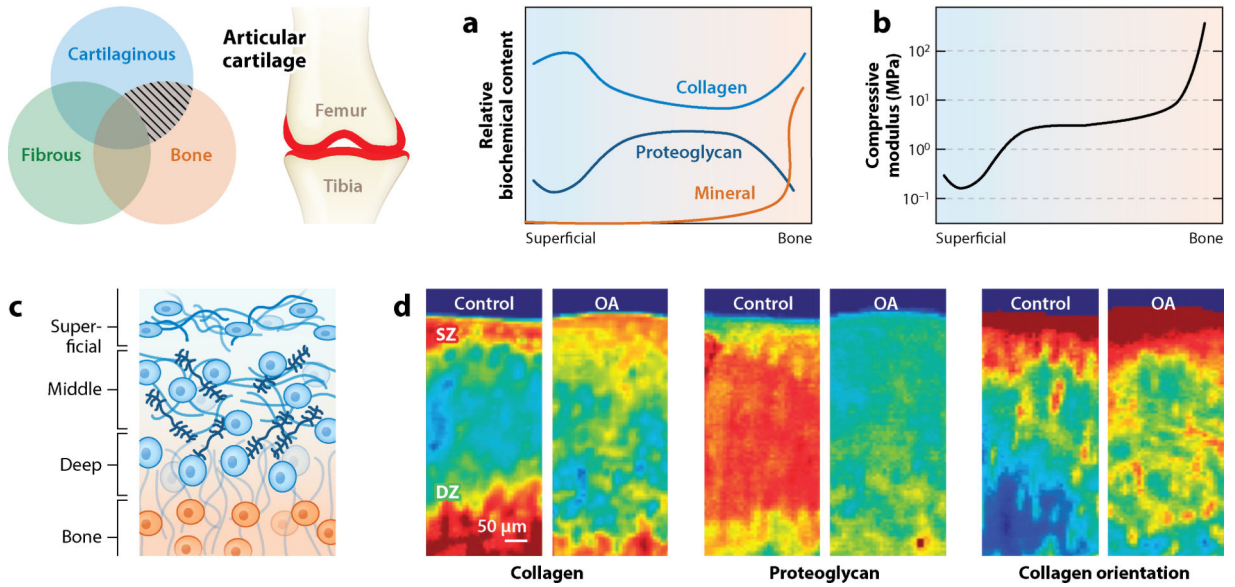


Figure 2. Articular cartilage lines the ends of long bones (*highlighted in red*). This tissue exhibits a depth-dependent (*a*) biochemical and (*b*) mechanical profile—a compliant superficial zone transitions to stiffer and proteoglycan-rich middle and deep zones (2, 3, 26, 32). (*c*) Cellular, collagen (*blue*), and proteoglycan (*navy*) content evolves over the depth from the articular surface to subchondral bone (*orange*); between the deep zone and subchondral bone, stiffness increases rapidly in a mineralization-dependent manner (5). (*d*) Fourier transform infrared spectroscopic mapping of healthy and arthritic cartilage reveals that this depth-dependent profile is disrupted in disease and degeneration (colors indicate increasing content and organization from blue to red). Abbreviations: DZ, deep zone; OA, osteoarthritis; SZ, superficial zone. Panel *d* adapted with permission from Reference 32.

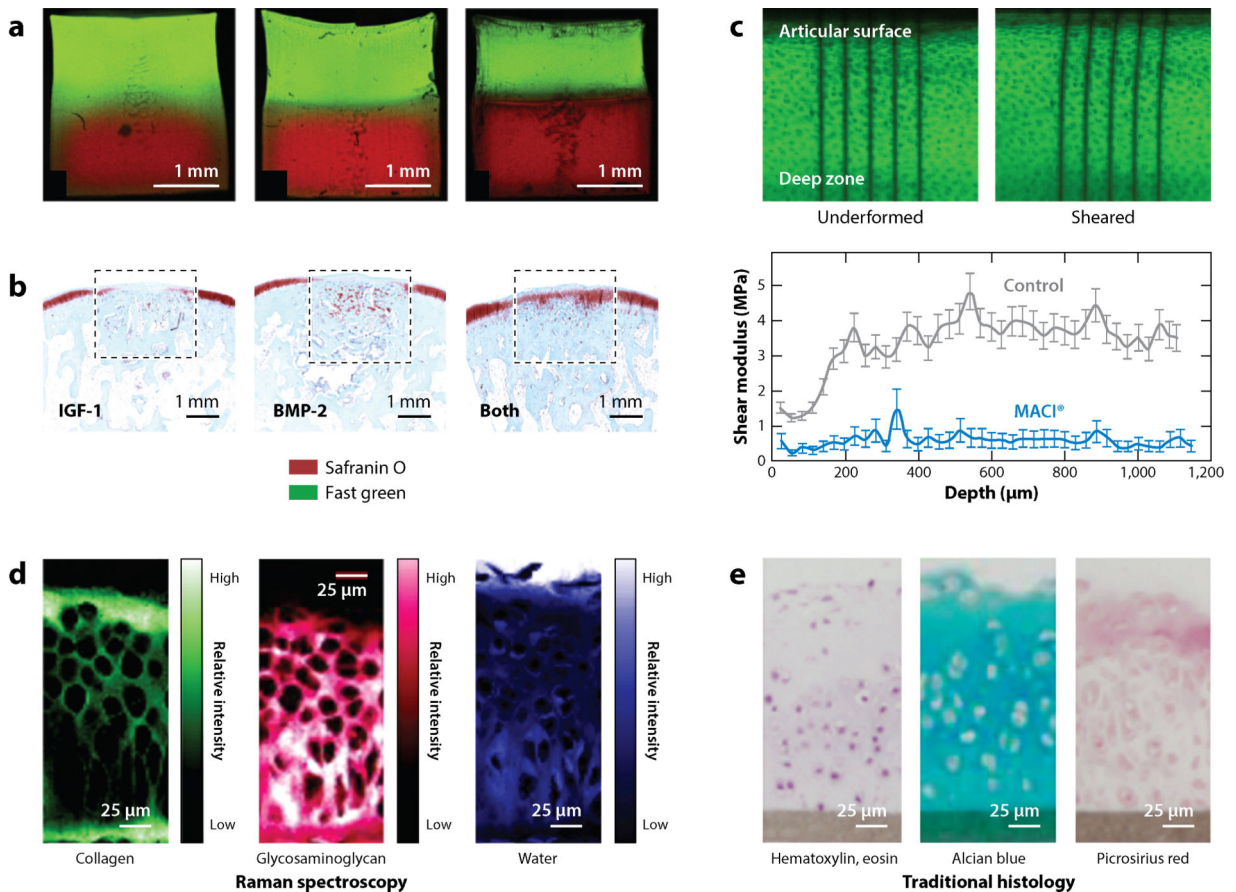
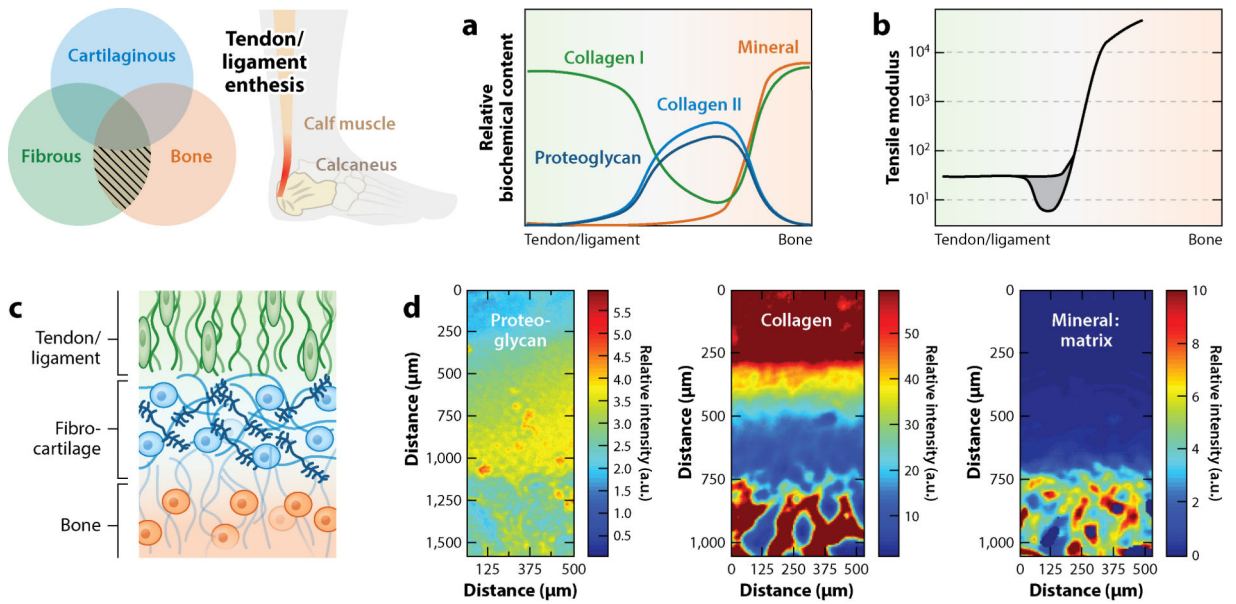
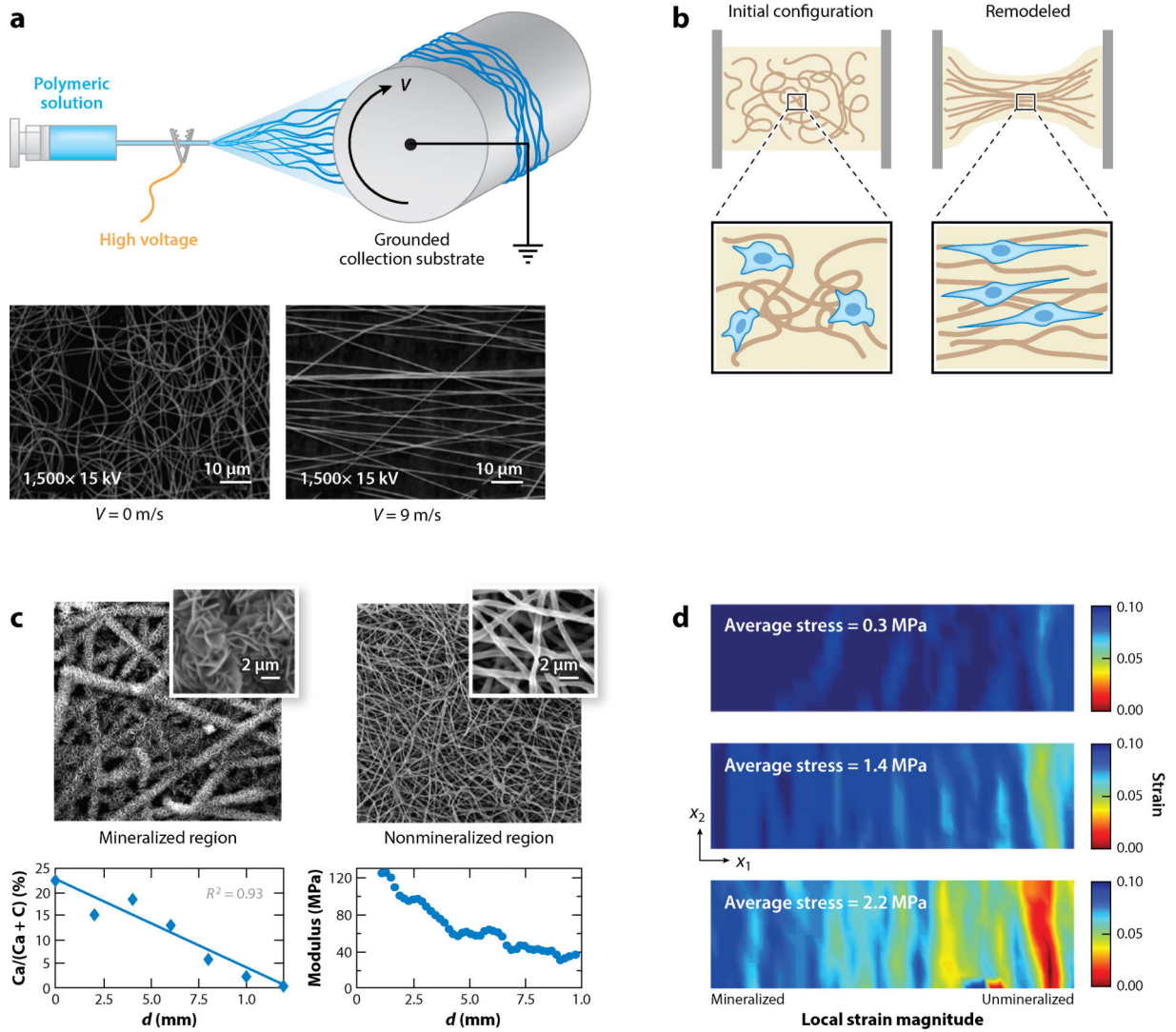


Figure 3.

Advances in generating and assessing graded cartilage structures. (a) Photocrosslinkable materials have emerged as a tool to generate material gradients. Steinmetz et al. (51) tuned polymerization times to demonstrate that a gradient between two materials can be controlled to produce (*left*) gradual to (*right*) abrupt material gradients. (b) Lu et al. (62) revealed that a composite material implant (*dashed boxes*) generated native-like tissue when coupled with cartilage- and bone-promoting growth factors (IGF-1 and BMP-2, respectively). (c) Griffin et al. (58) utilized elastography techniques to determine spatially varying mechanical properties of native and engineered tissue (26, 58). By analyzing the strain-mapped images of undeformed tissue before and after application of shear, the authors found that implanted cartilage (MACI®; *blue*) did not recapitulate native-like, graded properties (control; *gray*) even after 53 weeks of implantation. Spectroscopic techniques such as (d) Raman spectroscopy and (e) traditional histology enable quantitative analysis of the spatially varying biochemical content of native and engineered tissue. Abbreviations: BMP, bone morphogenetic protein; IGF, insulin-like growth factor. Panel *a* adapted from Reference 51 with permission. Panel *b* adapted from Reference 62 with permission. Panel *c* adapted from Reference 58 with permission. Panels *d* and *e* adapted from Reference 72 with permission; these are unofficial adaptations from an article that appeared in an ACS publication. ACS has not endorsed the content of these adaptations or the context of their use.

**Figure 4.**

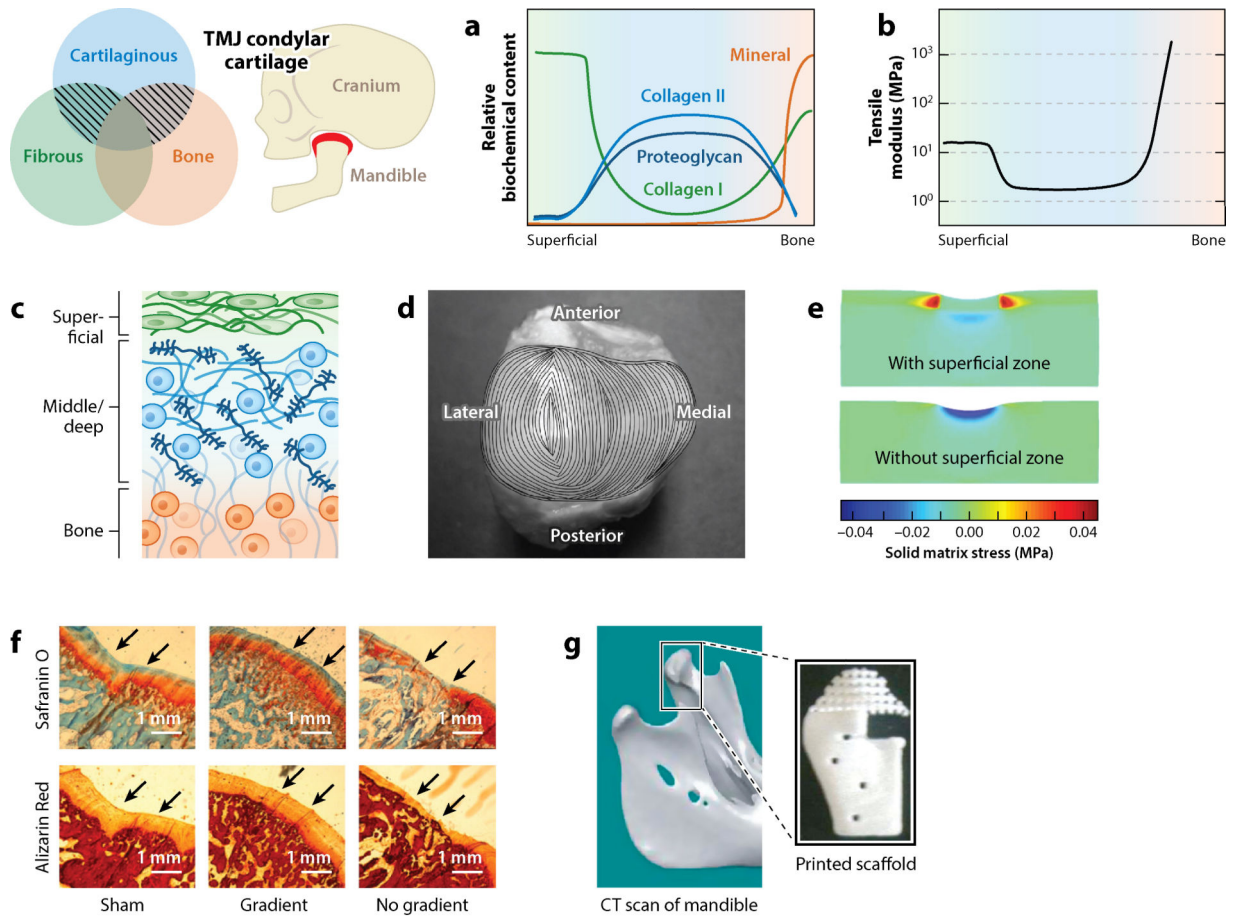
Tendon and ligament entheses attach fibrous tissue to bone, e.g., the Achilles tendon (*highlighted in red*). These structures represent a complex interface with gradation in (a) extracellular matrix components that functionally correspond to (b) location-dependent mechanical properties. Of note is the inclusion of a compliant region (*gray*) between the fibrous tissue (*green*) and bone (*orange*) (8, 74). (c) This compliant inclusion is fibrocartilaginous in nature and exhibits spatially varying collagen makeup that shifts from type I (*green*) to type II (*blue*) collagen before transitioning to bone (*orange*). (d) Fourier transform infrared spectroscopic mapping of the enthesis reveals this spatial evolution of proteoglycans, collagen, and mineral content in the transition from fibrous tissue to bone. Abbreviation: a.u., arbitrary units. Panel d adapted from Reference 77 with permission.



Bonnevie ED, Mauck RL. 2018. *Annu. Rev. Biomed. Eng.* 20:403–29

Figure 5.

(a) Electrospinning of synthetic polymeric materials, where a charged polymeric solution is collected onto a grounded substrate, is a promising technique to fabricate fibrous tissues with defined organization when deposited onto a spinning mandrel with surface velocity (V). (b) Aligned, fibrous materials can also be synthesized using natural materials such as collagen coupled with cell-based remodeling. Cell-mediated compaction of these gels has emerged as a powerful tool to instill organization into gels with predefined boundary conditions. (c,d) Mineralization of electrospun scaffolds can be used to mimic the graded material properties of the tendon enthesis. Li et al. (103) demonstrated that introducing a mineralization gradient within a scaffold (c) provides spatial gradation of mechanical properties, as revealed by strain mapping (d). Panel a adapted from Reference 91 with permission. Panels c and d adapted from Reference 103 with permission.

**Figure 6.**

The cartilage of the temporomandibular condylar cartilage (TMJ; *highlighted in red*) is distinct from typical articular cartilage due to the inclusion of a prominent fibrous superficial zone. This tissue exhibits (a) a biochemical gradient and (b) a mechanical profile where (c) a fibrous (*green*) type I collagen-rich superficial zone is stiff in tension compared with the cartilaginous middle and deep zones (*blue*), which then transition to comparatively rigid bone (*orange*). (d) The superficial zone exhibits location-dependent orientation and maintains a defined anterior–posterior orientation of type I collagen fibers. (e) Model-based evidence suggests that the increased tensile properties of the superficial zone shield the deeper cartilaginous tissue from elevated matrix stresses. (f,g) Efforts to engineer the TMJ condylar cartilage include methods to produce defined biochemical gradients in engineered composites (111). (f) Dormer et al. (111) revealed that introducing a gradient of biochemical cues within a tissue-engineered construct promoted both cartilage (Safranin O) and bone (Alizarin Red) formation. (g) Hollister et al. (112) focused on the reconstruction of the mandible using three-dimensional (3D) printing techniques. Abbreviation: CT, computed tomography. Panel d adapted from Reference 10 with permission. Panel e adapted from Reference 9 with permission. Panels f and g adapted from References 111 and 112, respectively, with permission.

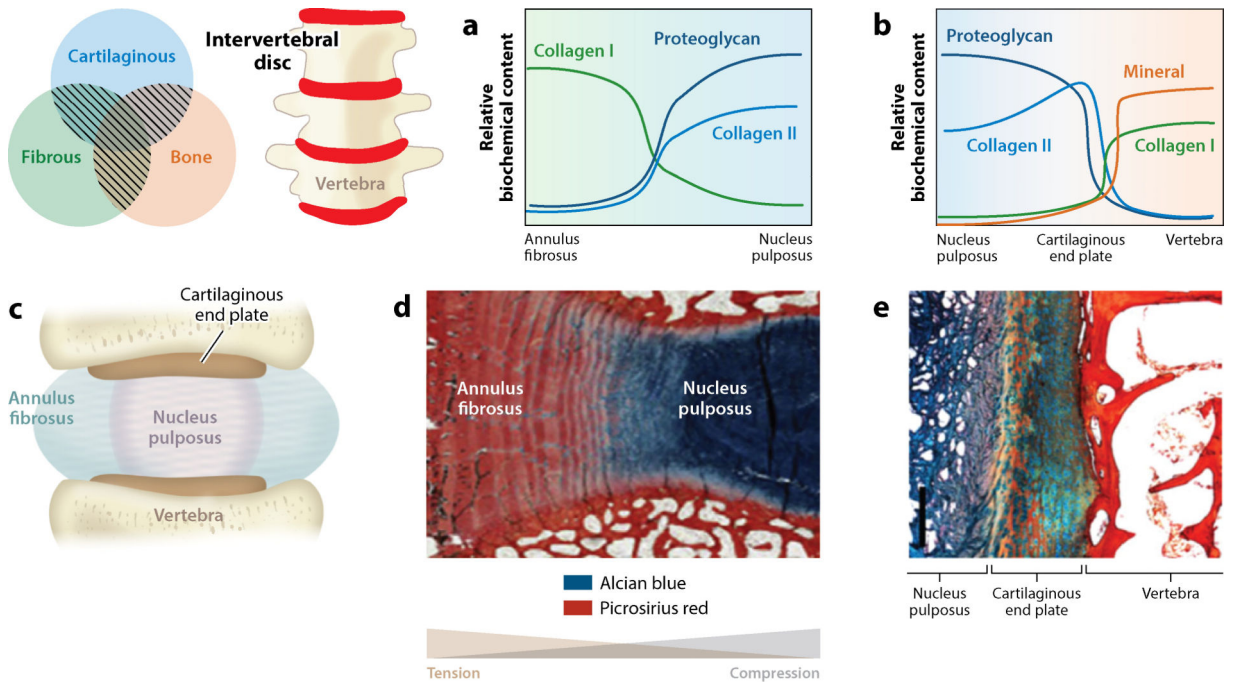


Figure 7. The intervertebral disc maintains a composite graded structure with connections among cartilaginous, fibrous, and bone tissues. Variation in material connections exists along orthogonal axes. In the coronal plane schematic (c), the inner region of the disc, the nucleus pulposus (NP), has a gel-like morphology that is rich in proteoglycans. This region transitions to a dense fibrous tissue at its lateral periphery, the annulus fibrosus (AF). In the superior and inferior directions, the NP transitions first to a cartilaginous end plate, which then transitions to bone. The transition from AF to NP maintains (a) gradations in tissue compositions that relate to (d) location-dependent loading patterns. Due to the composite makeup and ordered structure of the disc, the NP experiences compressive loading whereas the AF experiences tensile loading. As the NP transitions to cartilage and then to bone, there also exist gradations in (b) biochemical makeup and (e) structure. Panel d adapted from Reference 129 with permission. Panel e adapted from Reference 130 with permission.

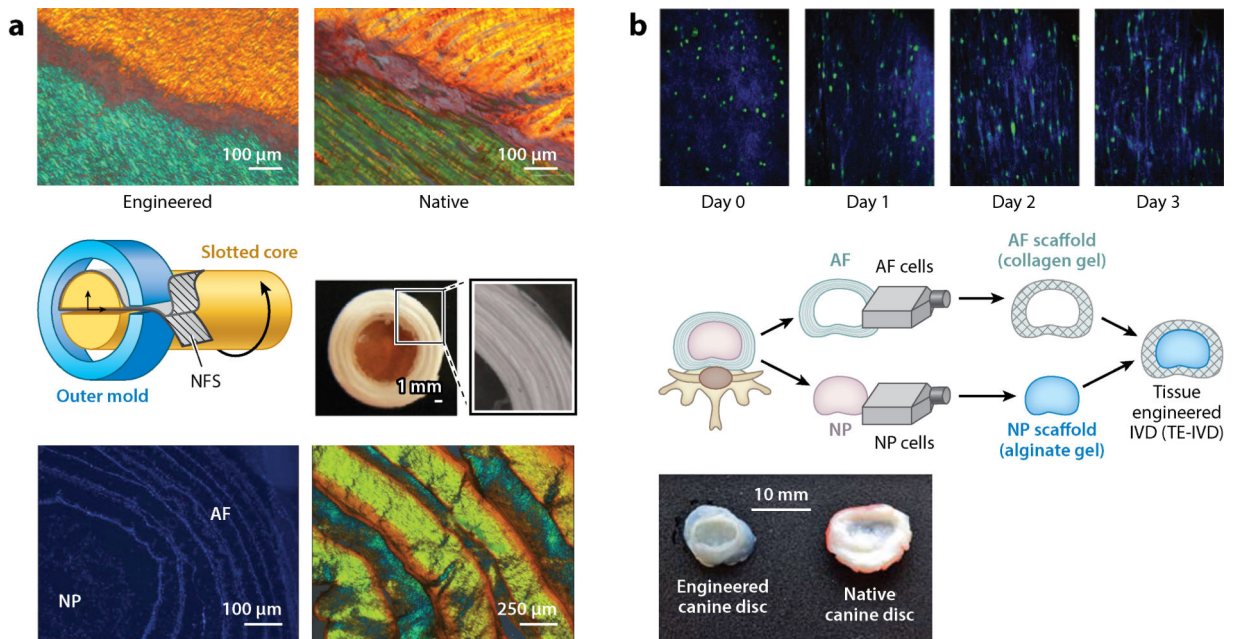


Figure 8.

(a) (*Top*) Creating layered sheets of electrospun nanofibrous scaffolds (NFS) recapitulates the lamellar collagen structure of the native annulus fibrosus (AF), maintaining the angle-ply structure as revealed by polarized light microscopy. (*Middle*) By winding these NFS into multilayer lamellar structures, and incorporating this engineered AF tissue with a central hydrogel, Nerurkar et al. (137) developed disc-like composite structures. (*Bottom*) Following culture, microscopy techniques revealed that cells remain viable and deposit substantial extracellular matrix, leading to native disc-like structure and function. (b) (*Top*) Bowles et al. (152) demonstrated that discs formed through cell-mediated, self-assembled collagen compaction show collagen and cellular reorganization around the nucleus, reminiscent of the aligned fibrous structure of the AF. (*Middle*) Through the incorporation of both AF and nucleus pulposus (NP) cells in a tissue engineering approach, disc-like composites have been fabricated by allowing a collagen gel to contract around an inner alginate gel core. (*Bottom*) Moriguchi et al. (138) showed that this technique can recapitulate the structure of canine discs. Abbreviation: IVD, intervertebral disc. Panel *a* adapted from References 137 and 150 with permission. Panel *b* adapted from References 138 and 152 with permission.