



Effect of ultrasonic irradiation power on sonochemical synthesis of gold nanoparticles



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ARTICLE INFO

Keywords:

Sonochemistry
Gold nanoparticles
Irradiation power

ABSTRACT

In this work, optimized size distribution and optical properties in the colloidal synthesis of gold nanoparticles (GNPs) were obtained using a proposed ultrasonic irradiation assisted Turkevich-Frens method. The effect of three nominal ultrasound (20 kHz) irradiation powers: 60, 150, and 210 W have been analyzed as size and shape control parameters. The GNPs colloidal solutions were obtained from chloroauric acid (HAuCl₄) and trisodium citrate (C₆H₅Na₃O₇·2H₂O) under continuous irradiation for 1 h without any additional heat or stirring. The surface plasmon resonance (SPR) was monitored in the UV-Vis spectra every 10 min to found the optimal time for localized SPR wavelength (λ_{LSPR}), and the 210 sample procedure has reduced the λ_{LSPR} localization at 20 min, while 150 and 60 samples have showed λ_{LSPR} at 60 min. The nucleation and growth of GNPs showed changes in shape and size distribution associated with physical (cavitation, temperature) and chemical (radical generation, pH) conditions in the aqueous solution. The results showed quasi-spherical GNPs as pentakis dodecahedron ($\lambda_{LSPR} = 560$ nm), triakis icosahedron ($\lambda_{LSPR} = 535$ nm), and tetrakis hexahedron ($\lambda_{LSPR} = 525$ nm) in a size range from 12 to 16 nm. Chemical effects of ultrasound irradiation were suggested in the disproportionation process, electrons of AuCl₂⁻ are rapidly exchanged through the gold surface. After AuCl₄⁻ and Cl⁻ were desorbed, a tetrachloroaurate complex was recycled for the two-electron reduction by citrate, aurophilic interaction between complexes AuCl₂⁻, electrons exchange, and gold seeds, the deposition of new gold atoms on the surface promoting the growth of GNPs. These mechanisms are enhanced by the effects of ultrasound, such as cavitation and transmitted energy into the solution. These results show that the plasmonic response from the reported GNPs can be tuned using a simple methodology with minimum infrastructure requirements. Moreover, the production method could be easily scalable to meet industrial manufacturing needs.

1. Introduction

The gold nanoparticles (GNPs) have been studied as plasmonic materials for their application in the biomedical field. Some of these applications involve photothermal cancer treatment agents [1], molecular labeling [2], radiotherapies [3], drug delivery systems [4], and optical sensing devices [5]. The current demand for well-defined GNPs properties creates the cutting edge methods toward more efficient, safe, and economically for nanoparticle manufacture [6]. Colloidal GNPs have been easily synthesized and size and shape-controlled by chemical methods [7]. Turkevich et al. developed a synthetic route to obtain colloidal gold nanoparticles (GNPs) based on hydrogen

tetrachloroaurate (HAuCl₄) reduction from citric acid and sodium citrate as reducing agents in boiling water, under vigorous stirring conditions [8]. The advantages of sodium citrate salt in the synthesis are: it acts as a reducing and stabilizing agent also forms a buffer in aqueous solution, avoiding abrupt pH modifications in the reaction. Turkevich-Frens method allows preparing GNPs with different sizes by modifying gold ions/citrate ratios for controlled nucleation velocity, and the steric surface can be achieved for colloidal stability and biological functionalization [9–11].

A challenge in the synthetic chemical routes for GNPs manufacture is to control the primary morphology, particle size distribution, crystalline structure in a simple way, and retain their properties along time

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<https://doi.org/10.1016/j.ultsonch.2020.105274>

Received 14 April 2020; Received in revised form 13 July 2020; Accepted 21 July 2020

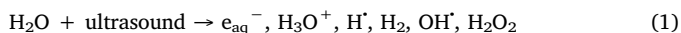
Available online 25 July 2020

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[12]. Several strategies have done to control these properties using surfactants [13], dispersing agents [14], and biological compounds [15]. Likewise, other approaches include electromagnetic irradiation, such as microwaves [16], ultraviolet (UV) light [17], electron beam [18], and gamma-ray [19] to obtain GNPs without using reducing agents, and their sterilization employing a one-step process were also developed [20]. The interaction between irradiation energy and the irradiated solution has been the key to control the properties of GNPs by kinetics reaction manipulation. However, high energy is needed to ionize those systems; additionally, a complicated experimental setup is required and makes manufacturing non-rentable for industrial production.

Ultrasound processing is an environment-friendly, safe and inexpensive technology [21,22], used as a versatile tool in a wide range of scientific and technological applications, for instance: biology [23], chemistry [24], physics [25], medicine [26], material science [27], and industrial applications [28–31]. Nanomaterials can be obtained and modified using ultrasonic irradiation to assist synthetic methods in aqueous solution [32]. The acoustic cavitation produced by ultrasonic irradiation in water generates transient bubbles, within which different physical and chemical phenomena generated by their implosion play an essential role in the formation of nanostructures [33].

Ultrasound irradiation can produce the conditions for chemical agent-free reduction of gold ions [34] and noble metal nanoparticles' formation in different morphologies [35]. Combining the ultrasound physical effects such as cavitation arises of temperature and local pressure differentials (primary sonochemistry) with chemical reactions promoted by hydrogen and hydroxyl radicals produced by sonolysis (Eq. (1)) (secondary sonochemistry).



The bubbles volume and life cycle are determined by ultrasonic power intensity in aqueous media [35]. From its formation, growth, and final implosion as a result of their collapse, they induce hot spots production with internal local temperatures up to thousands of K and high-pressure differentials [36]. At these conditions, the reactants have intensive interactions in extremely short time-lapse, cavitation events results in heating and cooling rates of more than 10^{10} K s^{-1} and sonocrystallization can be improved [37]. Secondary sonochemistry effects are dominant at 20–100 kHz ultrasound frequencies with a higher level of transient cavitation, whereas chemical effects are dominant in range of 200–500 kHz due to the generation of a large number of active bubbles [38].

Scientific reports have analyzed the effects of the sonochemical parameters in GNPs synthesis, i.e., frequency [39], low irradiation power (< 100 W), and stabilizing compounds concentration [40]. However, ultrasonic irradiation power is the main factor of chemical intermediates generation at pressure – temperature relationships during the oxidation – reduction reaction [41]. Investigate their effect in GNPs is essential to enhance their optical properties for Biomedical applications based on intrinsic features such as SPR, physicochemical and surface interactions to recognize biomolecules in sensing systems or photothermal and photodynamic therapies [42]. The GNPs properties are sensitive to size and shape modifications. Their adequate control during the synthesis is crucial for their implementation as a tool in early disease detection [43] and multifunctional nanomedicines for cancer therapy [44].

Furthermore, the molecular dynamics simulations suggest that the surface energy of GNPs decreases by increasing cluster size at 0 K, but it is increased at higher temperatures [45]. The self-assembly of molecular polyhedra into complex structures can modify the Au⁰ atoms with polyhedral shapes in a face-centered cubic (FCC). The FCC clusters have shown different optical behavior depending on the facet structure, and the crystal system arrangement is crucial in the ultraviolet and visible (UV-Vis) interactions. Au dodecahedron and icosahedron exhibit

bathochromic shifted, and broader surface plasmon resonance (SPR) peaks. In contrast, the quasi-spherical shape of the truncated octahedron leads to a similar optical response as a perfect sphere, with a slight bathochromic shifting and localized surface plasmon resonance (LSPR) [46]. Electron diffraction patterns observed in transmission electron microscopy (TEM) characterization have confirmed the facet orientations and the FCC structure to form exotic solids [47]. Experimental and computational work on the Au clusters synthesis reported their evolution in different solids, controlling the cluster arrangement is possible to influence the optical response [48].

In this research effort, the variation of ultrasonic power from 60 to 210 W nominal values in the synthesis of GNPs using an ultrasonic probe at 20 kHz of frequency, low frequency [49], was studied. The experimental methodology was designed to observe the primary and secondary sonochemical effects monitoring temperature every 10 min, and final pH differential after 60 min of irradiation to determine the macroscopic effects of cavitation and radical formation in the aqueous solution volume, which acting together with sodium citrate for improved reduction of chloroauric acid. The SPR formation and localization inspected by UV-Vis band around 520 to 560 nm of 10 min aliquots confirm the reduction of Au⁺³ to Au⁰ ions and the subsequent Au clusters formation, as the reduction process of Ag⁺ to Ag⁰ by ultrasonic assistant ethanol reduction method [50]. The obtained GNPs were characterized by transmission electron microscopy (TEM) to observe their size, shape, and Fast Fourier Transform (FFT) of high-resolution images revealed their FCC structure. These results show the influence of ultrasound in the GNPs production, increasing irradiation power as a strategy to controlled size, shape, and SPR in a simple way and optimized time.

2. Materials and methods

2.1. Materials and equipment

Reagents used were Tetrachloroauric(III) acid ($\text{HAuCl}_4 \geq 99\%$, Sigma Aldrich), Trisodium citrate dihydrate ($\text{C}_6\text{H}_5\text{Na}_3\text{O}_7 \cdot 2\text{H}_2\text{O}, \geq 99\%$, Sigma Aldrich), and deionized water ($18\text{M}\Omega, \leq 4.3 \mu\text{S}/\text{cm}$, Millipore). Ultrasonic Homogenizer 300VT BioLogics, Inc. was used with titanium sonotrode (diameter = 9.5 mm, length = 108 mm). Temperature increasing was detected using an immersed thermocouple (K Type) in the irradiated solutions. The pH values were measured using HANNA Instruments, HI-2210-02 Bench Top pH Meter with a glass electrode. UV-Vis spectra were obtained from a Thermo Scientific UV-Vis GENESYS 10S spectrophotometer. TEM observation and HRTEM images were performed in an image-corrected FEI Titan³ at 300 kV. FFT images were obtained using Gatan DigitalMicrograph software.

2.2. Sonochemical synthesis of gold nanoparticles

Following the Turkevich – Frens method [9], 50 mL of chloroauric acid (HAuCl_4), 0.025 mM was poured into a 100 mL beaker (Borosilicate glass), which was added 1 mL of 1.5% (w/v) aqueous solution of trisodium citrate (Na_3Ct) under ultrasonic irradiation at 60, 150 and 210 W for one hour, at room temperature. The $\text{Na}_3\text{Ct}/\text{HAuCl}_4$ ratio used in the three samples was 3:1 (w/v). Samples were labeled as 60, 150, and 210, respectively. A schematic representation of the experimental ultrasonic processing for GNPs and the sonochemical effects in an aqueous solution is shown in Fig. 1.

2.3. Characterization

The UV – Vis spectra (350–1000 nm) were collected from 3 mL aliquots every 10 min and measured in a quartz cuvette for monitoring the SRP bathochromic shift during GNPs nucleation and growth. Samples were supported on Lacey copper grids by dropping a diluted sample in water and drying in a vacuum for 24 h for TEM observation.

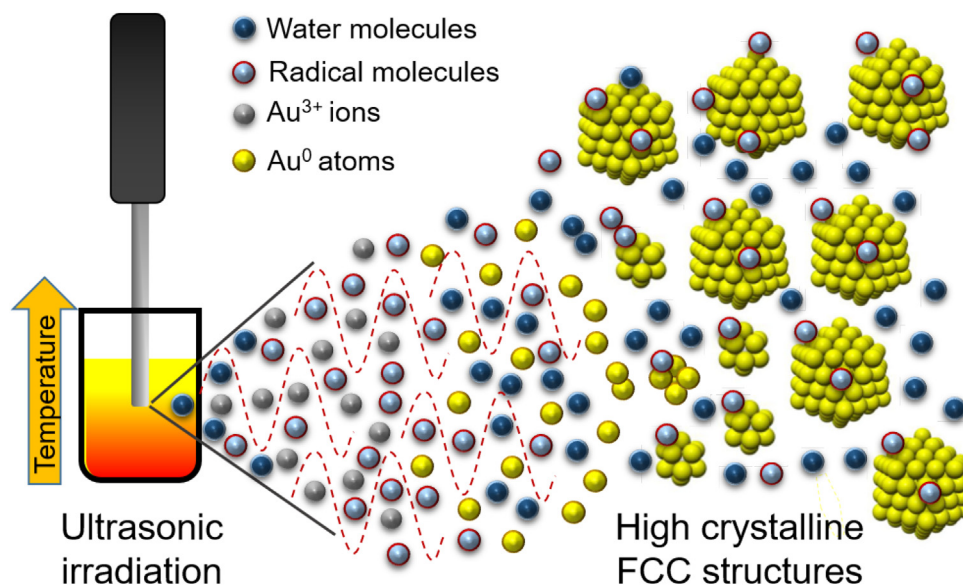


Fig. 1. Processing of GNPs shows nucleation and growth promoted by sonochemical effect in ultrasonic irradiation in aqueous solution.

During the colloid synthesis temperature readings every 10 min were made for all experiments. The pH was measured before and after ultrasonic irradiation.

3. Results and discussion

3.1. Optical characterization

After performing the ultrasound radiation, the colloidal solutions showed different colors, violet for 60 W and ruby-red for 150 and 210 W samples. Fig. 2a–c shows the UV–Vis bathochromic shifting observed in the spectra, as a function of time reaction for all synthesized samples. The GNPs sample at 60 W had a limited intensity from absorption due to nucleation and growth; this effect is associated with

large Au clusters formation but does not contribute to the absorption band signal. The spectra revealed a broadband localized at 650 nm after 60 min of irradiation (Fig. 2d). The hypsochromic shift at $\lambda_{\text{LSRP}} = 520$ nm was associated with small GNPs signal and the highest occupied molecular orbital (HOMO). The lowest unoccupied molecular orbital (LUMO) value of 2.21 eV probes the formation of large aggregates. The broad full width at half maximum (FWHM) (114 nm) of the SRP band was associated with the multiple twinned GNPs in FCC orientation and aggregate formation.

The LSPR band obtained in the UV–Vis spectra of 150 and 210 samples probe optical properties modification in reduced time as ultrasound power increases. Fig. 2b shows a narrow LSPR band ($\lambda_{\text{LSRP}} = 535$ nm) formation in the UV–Vis spectrum of 150 sample, it takes 60 min of irradiation, the 210 sample (Fig. 2c, $\lambda_{\text{LSRP}} = 525$ nm)

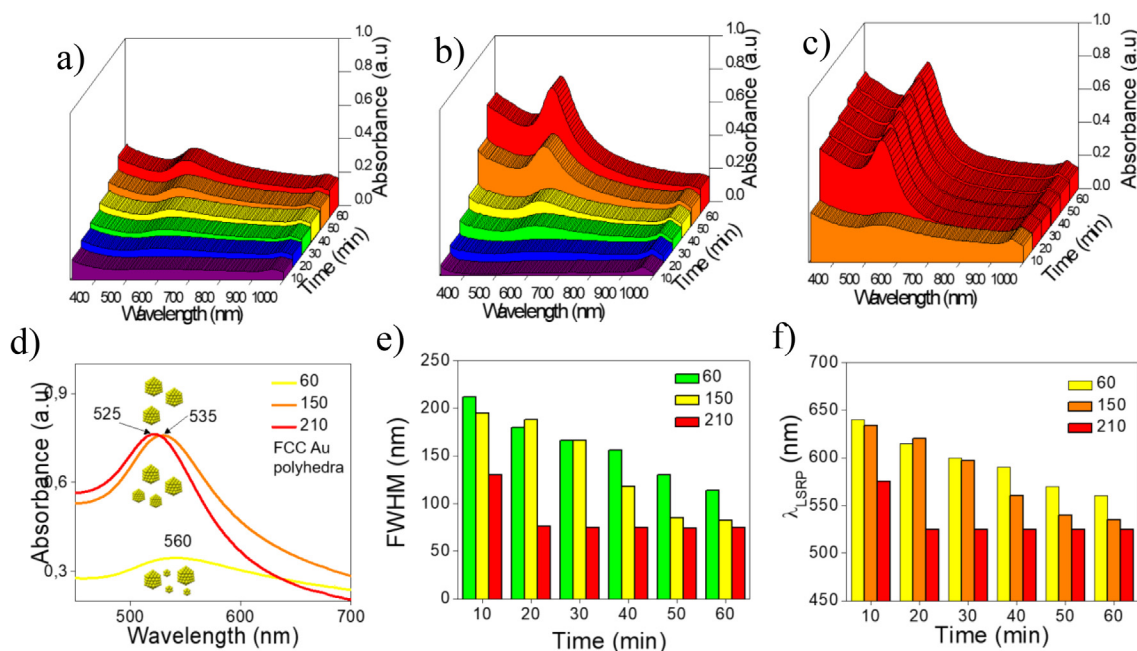


Fig. 2. GNPs growth dynamics at different irradiation powers (a) 60 W, (b) 150 W, and (c) 210 W. Monitoring surface plasmon resonance in UV–Vis spectra, the relationship among absorbance, wavelength, and synthesis time. (d) shows the proposed evolution of dispersion and size of GNPs face-centered cubic (FCC), (e) summarizes the FWHM evolution of SRP bands, the narrowing can be achieved in 20 min at 210 W, and (f) LSPR and bathochromic shift show the influence of ultrasound power increasing in the optical properties of GNPs.

Table 1

Experimental data summarized from left to right: nominal irradiation power (W), heat rise rate (°C/min), the gradient of final and initial temperature (room temperature), the average size of GNPs and respective standard deviation, localized surface plasmon resonance (LSPR) wavelength (nm), full width at half maximum (FWHM) values of UV–Vis spectra after 60 min of ultrasonic irradiation (nm), the energy difference between the Highest Occupied Molecular Orbital (HOMO) and Lowest Unoccupied Molecular Orbital (LUMO) or HOMO–LUMO gap (eV), final pH values, and in the last column, the different types of obtained GNPs polyhedral configuration.

Irradiation power (W)	Heat (°C/min)	ΔT (°C)	Average Size (nm)	λ_{LSPR} (nm)	FWHM (nm)	HOMO-LUMO (eV)	pH _{final}	Polyhedra
60	2	34	16.2 ± 3	560	114	2.21	5.09	Tetrakis hexahedron
150	3	42	16 ± 1.6	535	82	2.32	5.23	Triakis icosahedron
210	4.5	52	12.2 ± 1.2	525	75	2.36	5.31	Pentakis dodecahedron

occurs after 20 min (Fig. 2f). The FWHM reduction from 82 to 75 nm (Fig. 2e) and the increase in HOMO-LUMO energy values from 2.32 to 2.36 eV (see Table 1) suggested quantum confinement effects by reducing the size of monodispersed GNPs. It is possible to manufacture GNPs with high absorption interaction using ultrasonic irradiation as an only energy source, reducing laboratory requirements and controlling properties modifying simple parameters.

According to the literature [51], narrow SRP bands (reduced FWHM values) correspond to monodisperse particles' interactions with UV–Vis radiation. The bathochromic shifting was related to the complex polyhedral arrangement of Au⁰ atoms in GNPs FCC structure, predicted in theoretical simulations. The proposed ultrasound-assisted Turkevich-Frens method allows observing these spectral changes. During the experimental procedure, UV–Vis interaction reveals monodisperse and high LSPR GNPs in a few minutes (Fig. 2e). The results can be associated with an optical enhancement thanks to their accurate response in a specific interval. It can be interesting for biomedical applications based on GNPs radiation absorption, such as photothermal therapies.

3.2. Structural characterization

Representative TEM images of GNPs samples are shown in Fig. 3. The particle size distribution of the 60 W sample was 16 ± 3 nm. In this case, large aggregates and isolated nanoparticles were visible, matching with UV–Vis spectra predictions. The GNPs crystalline structure was defined by HRTEM as a faceted tetrakis hexahedron polyhedral arrangement (Fig. 3b), while the selected area electron diffraction (SAED) pattern (Fig. 3c) confirms the complex array. The 150 sample (Fig. 3d) reveals triakis icosahedron crystallization and reduced polydispersion (16 ± 1.6 nm). However, particle sizes have no perceptible changes (Fig. 3e). In the 210 sample, the size was reduced to 12 ± 1 nm (Fig. 3g). A quasi-spherical morphology was observed as a faceted pentakis dodecahedron (Fig. 3h) confirmed by the rings in the simulated electron diffraction patterns image (Fig. 3i).

Smaller sizes and more spherical clusters were produced by increasing irradiation power, according to the structural characterization. The final size depends on the relationship between the metallic precursors' concentrations and the number of seeds formed under the synthesis conditions, as previous works have been reported. If there are high concentration seeds in the system, the final particle size will be small [11]. Under the proposed experimental conditions in this work, smaller nanoparticles were obtained, increasing nominal irradiation power to a maximum value of 210 W at constant precursor concentration for the three samples. The size reduction suggests that the concentration of seeds is higher than the other two samples (60 and 150), and ultrasound power increase improves the seed rate in solution. Temperature arise rate produced by primary sonochemical effects (Fig. 4a) increase the particle size and dispersion as described by Wuihschick et al. [52], and Takiyama [53]. They have observed GNPs size and polydispersion increase as temperature during the synthesis using borohydride and citrate as reductors.

However, the three samples have different heat rates, and after 20 minutes the temperature reaches a constant value. Therefore, the influence of primary and secondary sonochemical effects on GNPs

synthesis can be a combination of processes [54]. Increasing the thermal energy (E_{kr}) on the reaction system, a change in equilibrium towards a more hydroxylated form (HAuCl₄ solution) can be promoted. Decreasing the redox potential of [AuCl₄]⁻ as pH increases, the size of the GNPs obtained is dominated by the number of nuclei formed [11]. Using ultrasonic irradiation in GNPs synthesis, we can associate the heat rate reached with the velocity of nucleation and seed formation, also the stable region of Fig. 4a with the growth time. It is supported by the reduced time of LSPR in the 210 sample (Fig. 2c). After 20 minutes, any changes in SPR wavelength were detected; it suggests the seeds are exhausted in the colloid, and monodisperse GNPs can be achieved. The 60 sample shows a broad SPR band manifesting substantial contributions of polydisperse GNPs. The reduced velocity of nucleation reached using 60 W limits the seed formation, and bigger GNPs were obtained.

The sonochemical method implemented in this work did not reach boiling temperature, unlike the classic hotplate system. However, the latent heat in the reaction medium causes a small but notable reduction in the size of GNPs obtained in the citrate reduction of HAuCl₄ in water. Cavitation promotes local reaction conditions, heating, and violent agitation by heat transfer of gas bubbles [55], driving to accelerate the nucleation process, and the concentration of seeds could be elevated. These phenomena lead to the relaxation and interface defects formation to form polyhedral GNPs. Likewise, the energy is absorbed by the system during the cavitation processing into the solution. Then this can lead to the exotic polyhedral morphologies formation, as have been predicted in the literature. High energy potentials and formation systems can improve the plasmonic responses [56] (Fig. 4b).

Energy transmitted to the solution can be expressed as ultrasound power (W), ultrasound intensity (W/cm²), acoustic energy density (W/mL), or cavitation intensity. The ultrasound and the cavitation activity in a reactor may vary for the same ultrasound intensity if the sample volume and location of ultrasound transducer changes. Ultrasonic power, intensity, and acoustic energy density can be calculated using the following equations [38]:

$$\text{Power (W)} = mC_p \left[\frac{dT}{dt} \right]_{t=0} \quad (2)$$

$$\text{Ultrasonic intensity (W/cm}^2\text{)} = \frac{P}{A} \quad (3)$$

$$\text{Acoustic energy density (W/mL)} = \frac{P}{V} \quad (4)$$

where m is the mass (0.09kg), C_p is the specific heat capacity ($4.186 \frac{\text{kJ}}{\text{kgK}}$), A is the area of the radiating surface in the case of ultrasonic probe $A = \frac{\pi D^2}{4}$ where D is the diameter (0.95cm), V is the volume (90mL), and $\left(\frac{dT}{dt}\right)$ is the initial rate of change of temperature during sonication. According to Ojha et al. [38], this can be determined by fitting the data of Fig. 4 (a) to a polynomial curve and extrapolating to time (t) = 0. In Table 2, calculated power in function of the nominal irradiation power. The transmitted energy in the system increases, then raised disruption caused by ultrasonic intensity reduces the lifetime of transient bubbles, and cavitation effects are more evident. These effects allow tuning the energy supplied to the system during the synthesis in order to control

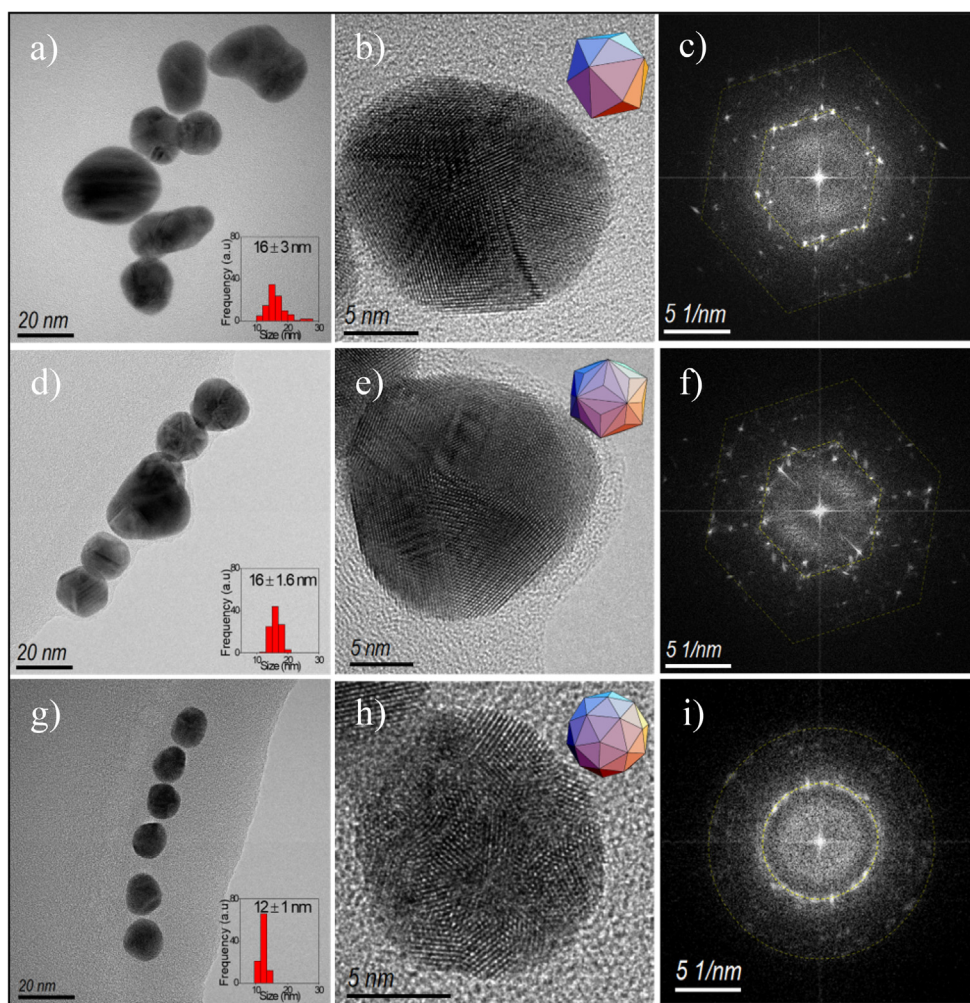


Fig. 3. In the first column, the (a), (d), and (g) TEM micrographs of nanoparticles, in the insets, histograms of size distribution are the showed. In the second column (b), (e), and (h) are HRTEM micrographs, insets are polyhedral. The third column (c), (f), and (i) allows us to observe the SAEDs.

GNPs properties. The obtained values of the primary sonochemical effects in the solution are similar and lower than the irradiation conditions used in food industry applications [57].

The chemical effects in the proposed GNPs ultrasound-assisted synthesis can be explained as follows. During the reduction, there will be at least four different anions present in the reaction medium: gold (III) chloride; (AuCl_4^-); citrate; chloride; and hydroxide anions [58]. Following mechanism outlines, an essential factor is competitive and preferential adsorption of AuCl_4^- ions instead of citrate ions on the surface of formed seeds [59]. The AuCl_4^- cannot be adsorbed as a charged ion: either counter-ion complexation occurs, or one of the Cl^-

ligands is displaced when adsorption takes place, effectively adsorbing as AuCl_3 [60]. The previous mechanism can be added that effective absorption of ultrasonic energy can be achieved if GNPs are in resonance with the ultrasound. Furthermore, the surface potential of the pure gold surface [61] becomes more negative with increasing pH [58]. So, it is possible to improve desired properties by precise control of the homogeneity, size, and shape of the synthesized nanoparticles through the combination of ultrasound and citrate in an aqueous medium, without any need to use mechanical stirring and external heating [39]. In this work, results were achieved by modifying the ultrasonic power input.

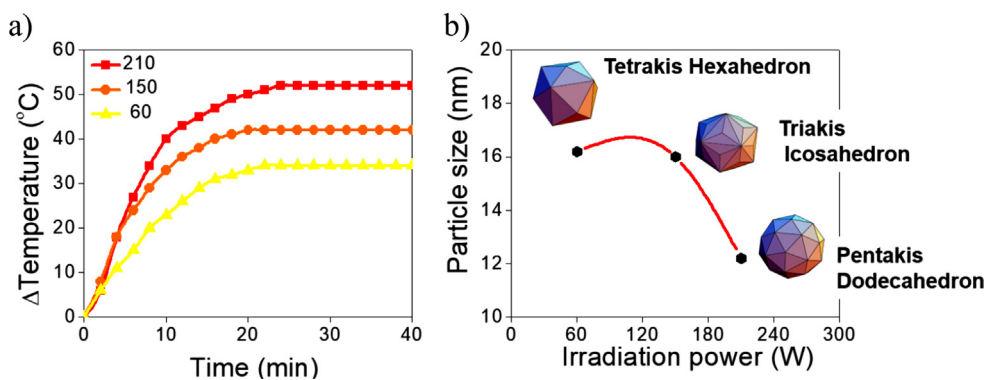
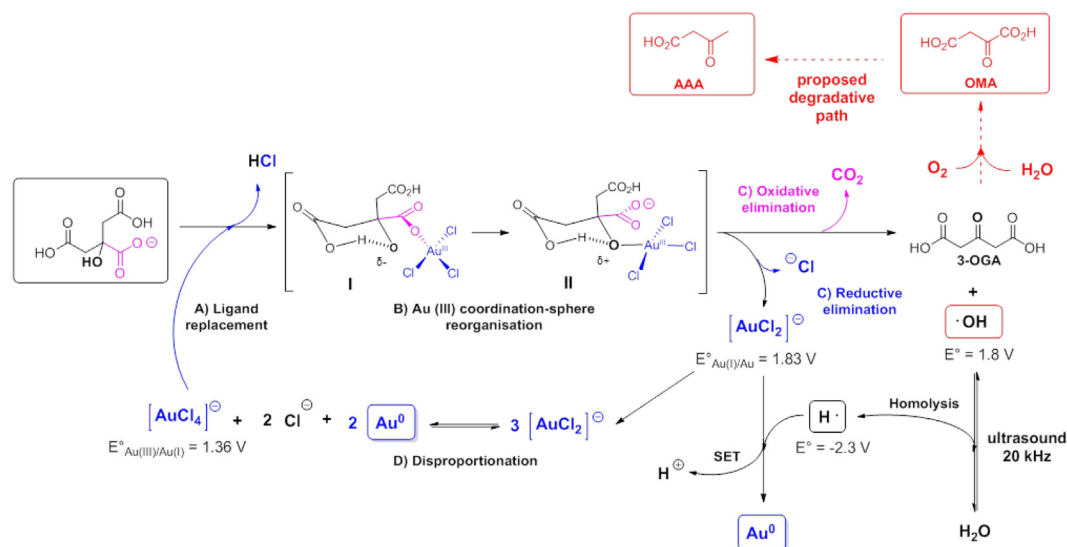


Fig. 4. a) Left panel: Temperature increases as a function of time along the reaction process for samples labeled 60, 150, and 210. The stabilization of the reaction temperature was observed after approximately 20 min from the start of the irradiation. b) Right panel: illustration of the changes in polyhedron shapes adopted by GNPs. The corresponding average particle sizes vs. nominal irradiation power.

Table 2

Values of nominal irradiation power and experimental irradiation power, ultrasonic intensity, and acoustic energy density determined using the calorimetric method.

Nominal irradiation power (W)	Experimental irradiation power (W)	Ultrasonic Intensity (W/cm ²)	Acoustic energy density (W/mL)
60	0.76	1	0.0111
150	1.12	1.5	0.0124
210	1.58	2.2	0.0175



Scheme 1. Mechanistic proposal presenting combined chemical and ultrasonic reduction of chloroaurate. A) Ligand replacement: negatively charged oxygen atom from carboxylate group in citric acid, substitutes a chloride ligand of tetrachloroaurate complex anion (with formal loss of a molecule of chlorhydric acid equivalent). B) Au (III) coordination-sphere reorganization (adduct I \rightarrow II): it is a two-step representation of the necessary assembly about electron arrangement to allow the reductive elimination step. C) Reductive elimination: the two electrons constituting the O-Au (III) bond will be transferred to the core-shell of the gold atom, passing from +3 \rightarrow +1 formal oxidation state in adduct II. D) Oxidative elimination: the carbon dioxide loss from adduct II generate 3-oxoglutaric acid as a citric acid byproduct. Homolysis: homolytic cleavage of solvent generates a local accumulation of high-energy species, such as hydroxyl and hydrogen radicals capable of reacting in the periphery of cavitation bubbles.

In **Scheme 1**, the reaction mechanism for the reduction of chloroaurate is illustrated. Ojea-Jiménez and Campanera [62] have stated that during the initial stage, the chloride ion must be displaced from chloroaurate by an oxygen atom in the basic citrate form. The intermediate I undergo an internal reorganization of the hydrogen bridge, which coordinates with gold (I \rightarrow II). In the later stage, two-electron are transferred, and decarboxylation occurs, chloride displacement yields 3-oxoglutaric acid (3-OGA) by citrate and aurous chloride complex.

The final reduction stage poses at least three possibilities: According to Ojea-Jiménez and coworkers [63], 3-OGA induces the fast [3-OGA-Au⁺] complex formation that promotes the stability of precursor by disproportionation of aurous species. It is well-known the ultrasonic energy promotes chemical reactions by pyrolysis (thermal dissociation) water molecules and forms $\cdot\text{OH}$ and $\cdot\text{H}$ highly reactive free radicals [64].

Another arrangement adequate to disproportionation reaction, with no need for 3-OGA intervention, is based on the intensity of auriphilic interactions between gold atoms and, or gold (I) ions with energies comparable to strong hydrogen bonds [65]. We consider the formation of small clusters of mixed metal-ion gold, as has been demonstrated for silver species [66], as understood, 3-OGA is capable of decomposing in the presence of transition metals [65] through a single-electron transfer (SET) mechanism involving the reduction of gold (I) to a gold atom, with the formation of a radical intermediate, once again.

During the disproportionation process, a tetrachloroaurate complex is recycled for the two-electron reduction by citrate. The equilibrium is driven by the departure of gold from the system to form clusters, which eventually yields seeds for nanoparticles growth [67]. These perform the catalyst role for the deposition of newly formed gold atoms because

of reaction proceeds faster in the presence of gold surfaces as a seed-mediated growth mechanism [11]. In this case, no further seed formation was observed in the SPR, and the initial settled kinetic control became thermodynamic.

A second reduction mechanism is proposed based on the range of hydrogen produced in the reaction medium. At working pH values of 3.3 (initially) and up to 5.2 after the reaction, the formation of reductants hydrated electrons [68] in this solution is not feasible. Thus, we conclude that hydrogen is the main reducer in a SET mechanism. The reduction potential was -2.3 V. It readily reduces inorganic ions, like Au(I) yielding Au(0) and hydronium ion as products, like the reduction of the silver ion, as presented by Sarkar [69]. The degenerate reaction of the hydrogen atom with the hydroxyl radical reforms the solvent. Even when H_2O_2 is formed, this has been used to promote nanoparticle growth after seed addition to a chloroaurate solution [70]. The hydrogen ranges produced with this methodology are from 20 to 18 μM , other reported ranges are between 10 and 6 μM per hour (on sonochemical oxidation of iodine by a hydroxyl radical at 20 kHz and 42 ± 2 W) at room temperature and 50 $^\circ\text{C}$ respectively [71].

The third reaction mechanism is based on the radical species formed in the reaction electron-withdrawing group (EWG) [72]. The presence of air dissolved in the reaction mixture triggers a radical chain mechanism that involves oxidative degradation of citric acid [73]. Notably, the oxidative pathway of citrate, 3-oxoglutarate and further, encompasses many propagation steps, including possible formation of an alkyl radical, centered on the transfer of a carbon atom α to the carboxyl group. Nuclear Magnetic Resonance Spectroscopy (NMR) has detected oxidative byproducts during the formation of gold nanoparticles by citrate reduction [74]. The oxidation implies the formation

of a carbocation highly unstable, by the (EWG)–CO₂H.

4. Conclusions

The proposed experimental methodology using ultrasound to GNPs production allowed to obtain controlled shape, homogenous narrow size distribution, and enhanced plasmonic properties by tuning the irradiation power. The suggested experimental procedure allows showing the different phenomena involved in the ultrasound-assisted Turkevich-Frens method, associating the physical effects such as temperature and pH rise over the reaction with cavitation phenomena and radical exchange. The obtained results show the strong influence of increasing ultrasound irradiation on particle size, polyhedral structure, and optical properties of as obtained GNPs and the reaction kinetics for their formation. Particle sizes from 16 nm reached on the samples 60 and 150 can be reduced to 12 nm using the 210 sample procedure. The nucleation, growth, and saturation as irradiation power increase displayed exotic solid configuration of GNPs: tetrakis hexahedron, triakis icosahedron, and pentakis dodecahedron as HRTEM images reveal. The GNPs formation kinetics monitored by SRP in the UV-Vis spectra reveals the enhanced optical properties and LSRP at a reduced time (20 minutes). The seed concentration is optimized by ultrasound irradiation and leads to monodisperse and localized absorption GNPs manufacture. The disproportionation process of three complexes AuCl₂⁻ form clusters via aurophilic interaction was suggested to explain chemical effects in the synthesis. A simple molecular-based scheme was proposed, from the formation and growth processing of GNPs under the reported reaction conditions. Electrons of AuCl₂⁻ are rapidly exchanged through the gold surface, subsequently AuCl₄⁻ and Cl⁻ are desorbed, and a complex tetrachloroaurate is recycled for the two-electron reduction by citrate. This mechanism allows the deposition of new gold atoms on the surface and promotes the growth of seeds. The experiments were designed to explore experimental ultrasound irradiation power influence on the optimization of GNPs systems. The results show a remarkable improvement of the obtained materials, positioning to the ultrasound-assisted method as an option for nanomaterials elaboration, modification, and optimization in a simple and economically.

CRedit authorship contribution statement

J.A. Fuentes-García: Investigation, Writing - original draft, Methodology, Formal analysis, Conceptualization. **J. Santoyo-Salzar:** Resources, Visualization, Validation, Writing - review & editing. **E. Rangel-Cortes:** Writing - review & editing, Formal analysis, Conceptualization, Supervision. **G.F. Goya:** Resources, Visualization, Validation, Writing - review & editing. **V. Cardozo-Mata:** Writing - review & editing, Formal analysis, Conceptualization, Investigation. **J.A. Pescador-Rojas:** Investigation, Writing - original draft, Project administration, Methodology, Conceptualization.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Acknowledgments

Authors would like to acknowledge Rodrigo Fernandez Pacheco from Laboratorio de Microscopias Avanzadas (LMA) of INA for the facilities in TEM observations, the use of Servicio General de Apoyo a la Investigación-SAI, Universidad de Zaragoza. J.A. Fuentes-García thanks the Mexican council of science and technology (CONACyT) for financial support through a postdoctoral fellowship #711124.

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