



Photopolymerization Hot Paper



Distinct Sustainable Carbon Nanodots Enable Free Radical Photopolymerization, Photo-ATRP and Photo-CuAAC Chemistry

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Abstract: Carbon nanodots (CDs) originating from different biomass result in different activities to sensitize photo-ATRP and photo-CuAAC reaction protocols with visible light. Free radical polymerization of tri(propylene glycol)diacrylate also exhibited a good efficiency using CDs in combination with an iodonium salt employing LEDs emitting either at 405 nm, 525 nm or 660 nm. Photo-ATRP experiments confirmed controlled polymerization conditions using Cu^{II} at the ppm scale resulting in dispersities between 1.06 to 1.10. Chain end fidelity was successfully provided by chain extension and block copolymerization additionally approving the living feature of polymerization using a CD synthesized from lac dye comprising olefinic moieties in the originating biomass. By global analysis, time resolved fluorescence measurements indicated the appearance of several emitting species contributing to the reactivity of the excited states. Different cytotoxic response appeared following the answer of MCF-10A cells in a flow cytometry assay; that is 400 µg mL⁻¹. Thus, cell viability was greater 80 % in the case of CD-2–CD-5 while that of CD-1 was close to 70 %.

Introduction

Light as a reagent and tool^[1–11] has received gained interest because it interdisciplinary connects different fields of chemistry, biology and physics resulting in emerging applications related to display technologies based on holography,^[12] 2D^[13,14] and 3D printing,^[15–18] photopharmacology,^[19] dentistry^[20] or environmental sciences to clean water and/or

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air from microbial ballast^[21]—just to name a few emerging applications. It requires knowledge about the properties of the excited state such as lifetime, redox potentials and excitation energy to design systems working with appropriate light sources such as LEDs or lasers resulting in generation of initiating radicals or conjugate acid to initiate radical or cationic polymerization, respectively.^[22–24] Photochemical sciences also connect well with material synthesis where polymers depict one major field.^[2,8–11,25,26] From this point of view, controlled radical photopolymerization (CRP) has received a key position occurring based on ATRP^[26,27] or RAFT^[3,25] polymerization. It enables the tailor-made photo-induced synthesis at the nanoscale and brings therefore material science to some of the aforementioned applications. Therefore, questions have arisen to connect suitable initiator systems with modern light sources emitting in the UV,^[28] visible^[4,27] or NIR^[29,30] range. New regulations with focus to replace older mercury light sources have accelerated these activities.^[31] It additionally addresses the necessity to develop photopolymerization systems comprising more sustainable components. CDs have received form this point of view remarkable interest as light sensitive material.^[3,21,27,32–36]

Photosensitizers needed for photopolymerization mostly base on petrochemicals^[2] while only a few systems derive from natural resources.^[3,37,38] Demands of the society have also questioned whether issues such as toxicity of reaction components shall move in the focus to develop greener systems. Photopolymerization as a green technology requests therefore to develop chemical components resulting in high green label of the entire system. This technology possesses the potential to replace energy wasting oven techniques, which has addressed many technological switches.^[24,39]

From this point of view, it does not surprise that carbon nanodots (CDs) have gained an increasing interest in material research to design photoactive systems derived from biomass.^[34,36] *Bottom-up* and *Top-down* procedures facilitate synthesis of such materials^[36,40,41] exhibiting a size of a few nanometers.

Photophysical investigations of CDs indicated fluorescence quantum yields of in the range of 20–40%.^[36] Furthermore, lifetime of the excited state and the spin multiplicity of the participating excited state also affects photochemical pathways and consecutive reaction steps of the excited state. This enables photoredox systems where oxidative and/or reductive processes result in short-living species such as radicals.^[27] Thus, it does not surprise that photoredox systems based on CDs have also become of interest to

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generate hydrogen in a catalytic cycle^[35] used for the cleanest technology to generate energy.

This idea can be adopted to several fields in chemistry including material synthesis.^[2] In macromolecular and materials science, mechanistic ideas have received attention for living radical polymerization based on a reaction protocol for RAFT using sunlight as excitation source^[3] and photo-ATRP in combination with blue light LEDs^[27] where the Cu^{II} concentration operated in the ppm range. Particular the latter reaction possesses huge potential. Moreover, Cu-catalyzed Azide-Alkyne Cycloaddition Reaction (CuAAC) complements the availability of reactions used for tailor made synthesis of block copolymers.^[42] Several methods for generation of the Cu^I catalyst are available for both ATRP and CuAAC reactions. They involve the in situ reduction of Cu^{II} to generate Cu^I by 1) various reducing agents, 2) photochemical processes, 3) electrochemical redox processes, and 4) copper-comprising nanoparticles.^[5,26,43,44] Particularly, the in situ photolytic generation of Cu^I complexes from Cu^{II} under irradiation to initiate controlled radical polymerization facilitates CRP with a copper concentration residing at the ppm-scale has received remarkable attention.^[27,29,30] This level of Cu^{II} appears as less harmful. From this point of view, light driven reactions have been successfully introduced in this field requesting either UV, visible or NIR light.^[6,29] Furthermore, metal free ATRP systems have moved in the focus as well.^[2,43]

Although a lot of progress have been achieved in photo-induced ATRP and CuAAC reaction vide supra, there remain some challenges. Many photosensitizers or photocatalysts used for these photoreactions have based on synthetic materials whose synthesis often requires operating with no sustainable feedback. Moreover, complicated synthesis/preparation of these photosensitizers/photocatalysts interfered their applications at large-scale. Certainly, an urgent demand exists to develop a sustainable and easy to manufacture photocatalyst or photosensitizer with low toxicological response as well. Particularly, CDs may move in this field.^[21,34–36] Their interesting electrochemical and photochemical properties enable photoredox systems to initiate radical polymerization.^[27] Cytotoxic response of such materials appears at low scale.^[27] Inspired by these points, we used products derived

from diverse biomass to fabricate CDs for triggering photochemistry such as the photo-ATRP and photo-CuAAC reaction. They were made according to a reaction protocol based on solvothermal and hydrothermal methods.^[21] Some of them still comprise unsaturated moieties in the originating biomass (laccic acid) while others do not have it (sodium alginate, citric acid). This contribution focusses on CDs originating from different sources related to biomass resulting in distinct structural patterns as studied by elemental analysis, XPS data, and time resolved fluorescence. They cause different efficiencies to initiate free radical polymerization (FRP), controlled radical polymerization (CRP) and CuAAC caused by the different structures generated either by solvothermal or hydrothermal method^[21] and therefore properties of the excited state of the CDs.

Results and Discussion

Synthesis, General Properties and Polymerization Efficiency of CDs

CDs originating from biomass comprising aromatic patterns (CD-1–CD-3) and aliphatic structural moieties (CD-4 and CD-5) are compared regarding their capability to sensitize initiation of radical photopolymerization with visible light emitting LEDs. Solvothermal (CD-1–CD-3) and hydrothermal (CD-4, CD-5) reaction protocols^[27] resulted in different amounts of carbon and nitrogen depending on the amount of reactant, Table 1. The amount on C-N, C-O and C=O moieties differed from each other as concluded by XPS analysis (Figures S2–S5 in SI). CD-1–CD-3 base on different concentrations of amine used for synthesis. CDs investigated mostly comprise sp²-carbon connected by moieties carrying the heterocyclic moieties vide supra. Working with CDs also requires a rethinking of the design for the experiments because material properties such as oxidation and reduction potentials, excitation and emission properties, and cytotoxic response represent tunable properties as controlled by the synthetic procedure. Therefore, one mainly knows the response upon an addressed chemical question of a hetero-

Table 1: Summary of CD properties regarding the composition as shown by the sum formula, viability of cells after addition of 400 μg mL⁻¹ CD (incubation time 4 h, see SI for more details), size, optical data such absorption maximum ($\lambda_{\max}^{\text{abs}}$) and fluorescence maximum ($\lambda_{\max}^{\text{flu}}$) with their respective decay times (τ_{1-4}) determined by global analysis (globally fitted data appear bold and underlined),^[46] and redox potential such as oxidation (E_{ox}) and reduction potential (E_{red}). It also gives information about the synthetic method applied for synthesis of the CDs that based on solvo-thermal or hydro-thermal treatment. Available is also a summary of reactions successfully pursued with each CD. SI gives more details about determination of data. Decay times that were not globally linked change with wavelength. SI gives data of each CD determined at different wavelengths.

Entry	Synthetic methods	Sum Formula	cell viability [%]	Size [≈ nm]	$\lambda_{\max}^{\text{abs}}$ [nm]	$\lambda_{\max}^{\text{flu}}$ [nm]	τ_1 [ns]	τ_2 [ns]	τ_3 [ns]	τ_4 [ns]	E_{ox} [V]	E_{red} [V]	Reaction
CD-1	Solvothermal	C ₈₀ N ₄ O ₁₆	69	4.4	488	588	0.28	4.6	13.9	1.4	0.29	-0.41	photo-ATRP, FRP, photo-CuAAC
CD-2	Solvothermal	C ₇₇ N ₈ O ₁₅	92	6.1	484	656	0.75	3.4	11.1		0.28	-0.44	FRP, photo-CuAAC
CD-3	Solvothermal	C ₇₃ N ₁₂ O ₁₅	92	4.2	488	654	0.81	3.3	9.8		0.29	-0.43	photo-ATRP, FRP, photo-CuAAC
CD-4 ^[a]	Hydrothermal	C ₆₉ N ₁₆ O ₁₂ Na ₃	83	6.3	360	476	0.12	3.1	9.5	0.57	0.26	-0.37	photo-ATRP, FRP, photo-CuAAC
CD-5	Hydrothermal	C ₆₄ N ₁₃ O ₂₃	92	3.7	366	460	0.04	5.8	11.7	36.8	0.25	-0.42	FRP, photo-CuAAC

[a] Reported results^[27] except the fluorescence data.

genous material synthesized accordingly^[21] vide supra. For this reason, it is very important to know if such materials cause any toxicological issue. Cytotoxicity depicts as one quantity the response of materials considering the answer of MCF-10A cells in a flow cytometry assay. **CD-2-CD-5** investigated exhibit a viability of greater 90% while **CD-1** still exhibits an acceptable quantity, Table 1. They did not obviously inhibit the cellular growth up to a concentration of 400 $\mu\text{g mL}^{-1}$ (Figure S6 in SI, incubation time 4 h). The low cytotoxic response enables the design of new green photopolymerization systems with sustainable components. In addition, rough estimation of manufacturing costs showed more economic potential for **CDs** compared to photoinitiating components related to fossil resources.^[27]

Table 1 and the XPS spectra (see supporting information Figures S2–S5) show that **CDs** comprise the necessary structural elements of *Type II* photoinitiators.^[2] This relates to the larger amount on sp^2 -carbon, carbonyl groups and amino functions facilitating together participation in PET where redox potentials and excitation energy are important parameters for the free reaction enthalpy of photoinduced electron transfer (ΔG_{et}) considering either a reductive or oxidation mechanism.^[45] From this point of view, onium compounds such as iodonium or sulfonium salts have moved into the focus of an oxidative mechanism to initiate free radical polymerization (FRP).^[45] Moreover, excitation energy and electrochemical potential might also enable **CDs** to sensitize controlled radical polymerization (CRP) using Cu^{II} complex in catalytic amount at the ppm scale. This moves the traditional ATRP system^[5] towards in a greener direction because Cu^{II} shall not be anymore cause a toxicological issue at this concentration. In addition, the photo-CuACC reaction^[42] should also work in the case of **CDs**. The formation of Cu^{I} by oxidation of photoexcited carbon nanodots may lead to the requested triazole structures, which occurred only for some **CDs** vide infra. This surprises since oxidation potentials may favor the reduction of Cu^{II} complex with all **CDs** according to their redox potentials.

The photo-ATRP worked in the case of **CD-1**, **CD-3** and **CD-4** while the remaining materials **CD-2** and **CD-5** showed no response, Table 1. Only **CD-3** initiated photopolymerization according to a reaction protocol based on metal-free photo-ATRP but the isolated polymer indicated occurrence of FRP and no control of polymerization ($D = 2.02$, $M_n = 240$ kD). Again, all **CDs** possess similar oxidation potential but a brief survey of their XPS-spectra in Figures S2–S5 indicate different structural moieties that might affect their photochemistry. Global analysis of fluorescence decays clearly evidences that each **CD** resulted in distinct decay dynamics vide infra approving again the different origin of emission observed. This provides a clearer pattern about photochemistry of the singlet state. Fluorescence quantum yields reported for other **CDs** (20–40%)^[36] may draw the conclusion that the excited singlet state might uptake one key function to describe photochemical processes in such materials. Thus, global analysis of fluorescence decays recorded at different wavelengths can bring new viewpoints about complex photochemical and photophysical events occurring in these new materials.^[46]

Photophysics of Carbon Dots

Figures 1a–c depict absorption (a), fluorescence excitation (b) and fluorescence emission (c) spectra. Comparison between absorption and fluorescence excitation spectra shows differences between them indicating that not all components contributing to absorption result in fluorescence. The excitation spectra exhibited different maxima. Their intersection with the emission spectrum shows an excitation band gap for the $S_0 \rightarrow S_1$ transition of 2.1–2.2 eV, and 2.6 eV in the case of **CD-1-CD-3**, and **CD-4** and **CD-5**, respectively. Interestingly, the lower gap relates to the lac dye-based materials while the remaining compounds refer to alginate (**CD-4**) and citric acid (**CD-5**) based materials carrying no conjugated carbon in the substrate used to make them. Nevertheless, both groups; that is **CD-1-CD-3**, and **CD-4** and **CD-5**, exhibit only a small difference between them although both originate from biomass with different origin. Assuming that these emitting species are part of the photoinitiating system, one can draw the conclusions based on their redox potentials residing between 0.25–0.29 V (Table 1) that the energetic level of the HOMO appears large enough that after excitation electron transfer can proceed with an acceptor such as an iodonium salt ($E_{\text{red}} = -0.6$ V^[47]) or the Cu^{II} complex

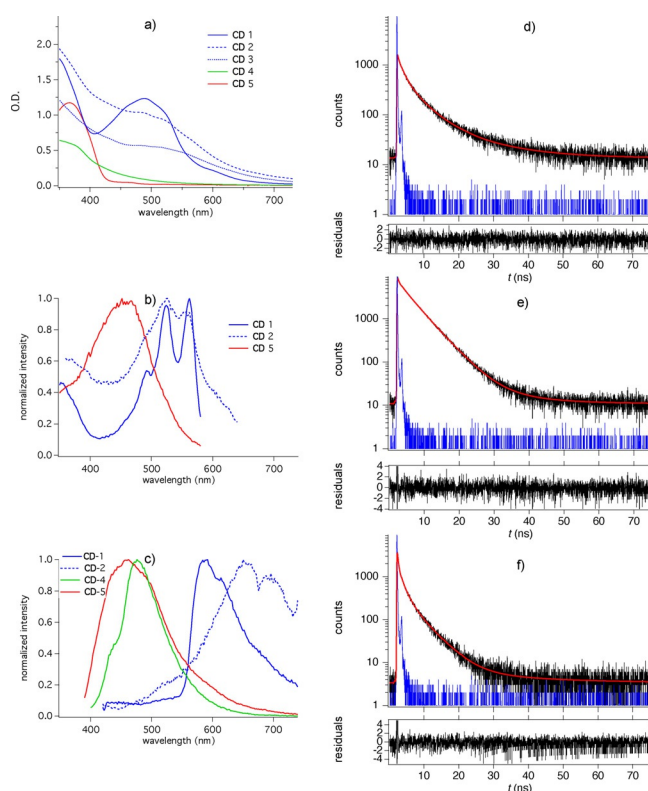


Figure 1. Absorption (a), fluorescence excitation (b), and fluorescence emission (c) spectra obtained in DMSO using different **CDs**. Excitation occurred at 376 nm to record emission spectra while the emission was kept at 700 nm taking excitation spectra complemented with fluorescence decay curves obtained in the case of **CD-1** recorded at d) 520 nm, e) 600 nm, and f) 720 nm applying 376 nm diode laser excitation. The residuals base on an exponential fit with two linked species, see Table 1.

($E_{\text{red}} = -0.24 \text{ V}^{[6]}$). This generates initiating species such as radicals and Cu^{I} complex needed to initiate FRP and CRP, respectively. Thus, ΔG_{el} appears always significantly below zero. However, results obtained indicate different activities to initiate FRP, CRP, and CuACC reaction. Internal activation barriers caused by individual shape of the potential curves between the substrates may explain these findings.^[22,48]

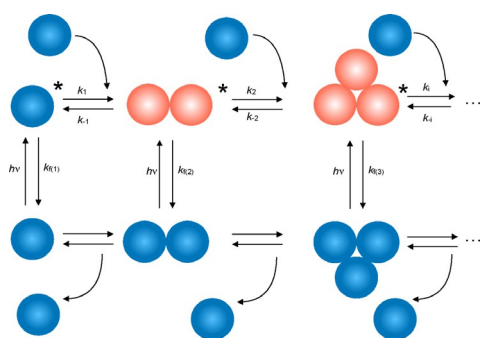
Furthermore, a structure appears in the excitation spectrum of **CD-1**. It exhibits bathochromic shift compared to lac dye^[49] from where it originates as caused by the procedure to make **CD-1**. Formation of additional unsaturated moieties in the solvothermal procedure may be discussed as one reason for this phenomenon. Additional treatment with amine to synthesize **CD-2** and **CD-3** results in a loss of the fine structure. This also affects the maximum of fluorescence shifting bathochromically after treatment with amine. A drop of emission intensity also occurred by a factor of 4–5 comparing the emission of **CD-1** with respect to **CD-2** and **CD-3**. Thus, the treatment of biomass related material for synthesis caused formation of different species that impacts initiation of FRP, CRP and CuACC reaction, Table 1. Furthermore, **CD-4** and **CD-5** exhibit hypsochromic shifted fluorescence and absorption. Although the basis material did not comprise any unsaturated carbon moieties, the applied synthesis procedure resulted in formation of **CDs** possessing the capability to initiate FRP, CRP and CuACC.

Figures 1 d–f depict the fluorescence decay traces of **CD-1** measured at the three positions related in the emission spectrum to the left, the middle and the right part. Supporting information provides data of the respective decays considering **CD-1–CD-5**. They were globally analyzed in 20 nm intervals over the entire emission spectrum. Data in Table 1 indicate the emission of two (**CD-1**, **CD-3**, **CD-4**) and three components (**CD-2**, **CD-5**) in the global analysis contributing to the overall emission (see bold and underlined data). It shows the complex mechanism occurring in the excited state, Scheme 1. Global analysis has received an important tool to explore complex photophysics related to respective reaction routes.^[46] One of the components exhibits sometimes a negative amplitude meaning that this species definitively functions as a precursor in an equilibrium in the excited state. The average lifetime of the excited state resides in nanoseconds. It

appears sufficient to react with further components such as onium salts or Cu^{II} complex resulting in reduction of them. Supporting information provides the amplitudes of each component contributing to the decay. Interestingly, all **CDs** exhibit fluorescence decays in the sub-nanosecond, a further between 3–6 ns, and an additional appearing around 10–14 ns. The components, which were not linked in the global fit Scheme, additionally fluorescence. One still keeps in mind that **CDs** depict a pattern of an emitting composition. From this point of view, it surprises that two or three components result in an acceptable global fluorescence decay fit. SI gives more information about the results obtained in the global fit of fluorescence data.

Based on the results shown in Figure 1, one can draw the general reaction Scheme shown in Scheme 1. Aggregation can occur in both the ground and excited state with more reactants as supported by previous discussions on aggregation induced emission.^[34] It also explains the short decay component in Figure 1 f in the red part of the emission spectrum caused by excitation of aggregates. We can assume that the probability to react with either an onium salt or Cu^{II} complex increases with longer lifetime, and therefore component two and/or three could be the participating species in the initiation protocol. Overall, one can conclude that the decay time appears large enough for the excited state to facilitate the reaction with the mentioned co-initiating components. There appears no issue related to intramolecular photophysical processes causing a significant shorter decay time resulting in less interaction with the coinitiator. Such intramolecular photo processes can relate for example to proton transfer or intramolecular charge transfer (ICT) diminishing the overall efficiency of the photoinitiating system. Nevertheless, the triplet state might also need more attention for inclusion into the reaction mechanism. This will be the focus of future studies.

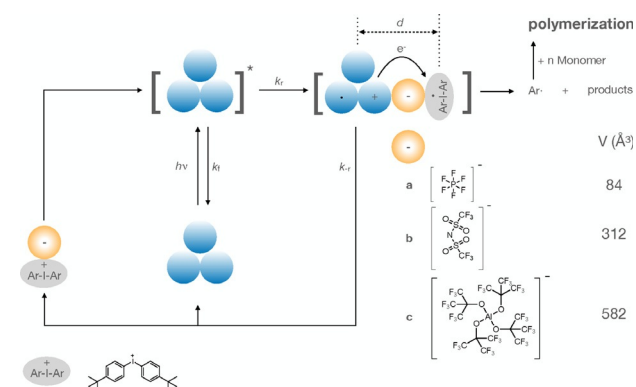
Interestingly, fluorescence investigations of dry **CDs** as powder resulted in much shorter decay times of the emission (see data in Supporting information). Therefore, a solvent certainly results in less interactions and therefore less fluorescence quenching while intermolecular interactions between **CDs** in the dry material cause the observed quenching as shown by the much shorter decay time. SI information shows the results in Figure S8.



Scheme 1. Proposed reaction Scheme for the processes occurring in both aggregation in the ground and excited state, respectively. Emission may proceed by one or aggregated species existing in an equilibrium for both the ground state and the excited state.^[50] Global analysis patterns the contribution of each species.^[46]

Photoinduced FRP using **CDs** as Sensitizer

Photoinduced FRP occurred with all **CDs** using an iodonium salt comprising ($t\text{-C}_4\text{H}_9\text{-Ph}$) $_2\text{I}^+$ cation (see Scheme 2 for the structure) carrying three different anions (see Scheme 2 for the respective mechanism). The anions selected do not participate in the redox mechanism but their weak coordination ability (WCA)^[51] favors their use in higher viscous monomers in photopolymerization studies. Particular anions **b** and **c** derive from super acids. They exhibit outstanding dissolution properties as quantified in the case of anion **b** approaching up to 577 gL⁻¹ in the monomer TPGDA.^[52] This appeared as important to achieve high reactivity.



Scheme 2. Proposal for generation of initiating radicals based on PET based on photoexcited CDs including molecular aggregates. Excitation results in formation of the excited state, which transfers an electron to the acceptor that is a diaryl iodonium cation. This proceeds in the singlet state where the size of the anion^[48] separates $\text{CD}^{+\bullet}$ and the iodyl radical to diminish electron back transfer resulting in a higher yield of initiating radicals for polymerization.

This additionally explains the reactivity differences of the salts. Herein, photoexcited CDs transfer an electron to the iodonium cation **1** resulting in reduction and consecutive decomposition into initiating aryl radicals. Obviously, the anion uptake a key function here, which was underestimated for a long time. The better ability to dissolve in materials caused by the anions possesses a key function in this scenario. According to Scheme 2, photoexcited CDs (CDs^*) result in formation of oxidized CDs ($\text{CD}^{+\bullet}$) while the $\text{Ar}_2\text{I}^\bullet$ radical formed decomposes fast into initiating Ar^\bullet radical. Competitively, $\text{CD}^{+\bullet}$ can also react with $\text{Ar}_2\text{I}^\bullet$ that may yield back the CD and **1**. Thus, the anion of the iodonium salt must uptake a certain function here. After electron transfer of CD to **1**, the charge can move back from I^\bullet to $\text{CD}^{+\bullet}$ where the latter also possesses a big capability to receive an electron back resulting in a decrease of initiation efficiency.

Scheme 2 summarizes the reaction steps. Thus, one needs to decrease this path to receive a higher yield of Ar^\bullet . The weak coordinating anion **a**, **b** or **c** facilitates to solvate $\text{CD}^{+\bullet}$ easier, which can diffuse out of the solvent cage within its lifetime. Otherwise, the electron back transfer forms back CD. This also depends on the nature of the anion exhibiting the largest size in the case of **c**.^[48] The back electron transfer plays a certain role in photoexcited CDs, since the fluorescence measurements show that the photochemistry based on the singlet state, plays a certain role *vide supra*. The larger the radius (d) of the anion, the higher the separation distance of the intermediates $\text{CD}^{+\bullet}$ and $\text{Ar}_2\text{I}^\bullet$ formed. Thus, both intermediates possess a better probability to escape from solvent cage wherein they were formed if the anion generates a distance d between them being large enough to diminish the rate for electron back transfer, Scheme 2. The results obtained for FRP shown in the Tables S2–S5 in the SI support these findings. Polymerization rate achieves the largest values in case of the anion **c** using TPGDA as monomer for polymerization. This also agrees with previous findings reported in the case of **CD-4**.^[27] Interesting appears also the fact that the selection of different CDs also enables higher

wavelengths for excitation. This appears of practical interest for applications where scattering and penetration depth of excitation light can be seen as an important point. As a matter of fact, longer wavelength radiation scatters less and compared to these released at shorter wavelengths.^[53] Thus, future synthetic work may focus to fabricate CDs exhibiting significant bathochromic shifted absorption to enable applications where scattering can be seen as an issue.

Photoinduced ATRP using CDs as Photocatalyst

Capability of CDs to sensitize generation of initiating radicals in FRP extends their exploration as catalyst for tailor-made polymer synthesis according to a photo-ATRP protocol.^[6] Both, the metal-free approach^[43] and conditions where Cu^{II} resided at the ppm-scale^[27,29] were applied to approve their function to work in controlled radical polymerization. This connects to preliminary work where alginate-based CDs (**CD-4**) demonstrated the feasibility to work in such systems.^[27] Thus, controlled polymerization of methyl methacrylate (MMA) in DMSO was studied using ethyl α -bromophenylacetate (EBPA) as alkyl halide activator, CuBr_2 as the deactivator, tris (2-pyridylmethyl) amine (TPMA) as the ligand and CDs as photocatalyst. Different kinds of CDs were tested for the polymerization of MMA under blue-light LED irradiation ($\lambda = 405 \text{ nm}$, $P = 100 \text{ mW cm}^{-2}$). Among the CDs used, **CD-1**, **CD-3** and **CD-4**^[27,29] showed good efficiency for the photoinitiated ATRP in conjunction with CuBr_2 /TPMA catalyst at the ppm scale. Even though **CD-3** also resulted in formation of polymer with very good controlled molecular weight characteristics, this system resulted only in monomer conversion of $< 3\%$ after 24 h exposure under 405 nm LED irradiation (entry 8, Table 2). Thus, the brutto-polymerization constant k_{pol} exhibits in the case of **CD-3** a significant lower value ($k_{\text{pol}} = 0.13 \times 10^{-2} \text{ min}^{-1}$) compared to **CD-1** ($k_{\text{pol}} = 1.79 \times 10^{-2} \text{ min}^{-1}$). Comparison with **CD-4** ($k_{\text{pol}} = 11.3 \times 10^{-2} \text{ min}^{-1}$) also approves that k_{pol} is lower in the case of **CD-3**. This may explain the differences obtained for the dispersity \bar{D} , which approaches values obtained for the classical ATRP using an amount of 1000 ppm of Cu^{I} catalyst.^[4] Thus, less reactivity means higher selectivity: this also nicely fits for these reaction conditions. The higher reactivity of **CD-4** also connects to higher contribution of FRP explaining the higher dispersity (\bar{D}) reported.^[27] Moreover, no polymerization was observed in the absence of CuBr_2 /TPMA catalyst (entry 1, Table 2) or EPBA initiator (entry 2, Table 2) and when the reaction mixture was kept in the dark for 48 h (entry 3, Table 2). These results indicate the importance of adding an ATRP initiator and the photocatalyst as well to interact with the light source resulting in successful controlled polymerization.

Table 2 shows increase of molecular weight and conversion upon exposure evidencing the expected property for the ATRP process applying **CD-1** under blue LED irradiation. Dispersity obtained with this process appears very close to the ideal case; that is \bar{D} tries to approach unity, being comparable with traditional ATRP process requesting very high amount of Cu^{I} catalyst ($> 1000 \text{ ppm}$). However, our approach re-

Table 2: Photoinduced Cu-catalyzed ATRP of MMA using **CDs** in different experimental conditions^[a] exposed at 405 nm.

Entry	CD	[MMA]/[EBPA]/[CuBr ₂]/[TPMA]	t [h]	Conv. [%]	M _{n,th} [kDa]	M _{n,GPC} [kDa]	Đ
1	CD-1	300/1/0/0.135	24	0			
2	CD-1	300/0/0.03/0.135	24	0			
3 ^[b]	CD-1	300/1/0.03/0.135	48	0			
4	CD-1	300/1/0.03/0.135	24	35.3	10.7	12.8	1.10
5	CD-1	300/1/0.00/0.135	24	0			
6	CD-2	300/1/0.03/0.135	24	0			
7	CD-2	300/1/0.00/0.135	24	0			
8	CD-3	300/1/0.03/0.135	24	< 3	10.9	9.7	1.14
9	CD-3	300/1/0.00/0.135	24	83		240	
10	CD-4 ^[27]	300/1/0.03/0.135	0.5	5.5	10.9	23.0	1.30
11	CD-4	300/1/0.00/0.135	1	< 1		500	2.40
12	CD-5	300/1/0.03/0.135	24	0			
13	CD-5	300/1/0.00/0.135	24	0			

[a] Reactions were conducted in 50 vol % DMSO, m_{CDs} = 3 mg, and irradiated under blue light LED ($\lambda = 405$ nm, 100 mWcm⁻²). Conversion was calculated gravimetrically. Theoretical molecular weight ($M_{n,th}$) values were calculated based on conversions $M_{n,th} = M_{EBPA} + [MMA]/[EBPA] \times \text{conversion} \times M_{MMA}$. Number-average molecular weight (M_n) and dispersity (\bar{D}) were obtained by gel permeation chromatography (GPC) in THF based on poly(methyl methacrylate) standards. [b] Reaction was kept in the dark.

quests amount ≤ 100 ppm. Excellent control was achieved with this system being a unique process in photoinduced ATRP. Moreover, only **CD-3**, and **CD-4** resulted in polymer formation applying a metal-free photo-ATRP approach (entries 9 and 11 in Table 2) while **CD-1**, **CD-2**, and **CD-5** failed as shown by the entries 5, 7, and 13, respectively. However, polymer analysis approved that this did not follow a controlled polymerization Scheme as shown by the much larger M_n and \bar{D} . Thus, one definitively needs Cu^{II} to succeed but the remaining concentration at the ppm scale does not seem to appear as harmful. **CD-3** originated from biomass comprising aromatic moieties while sodium alginate responsibly led to **CD-4**. Thus, the manufacturing conditions may lead to material that may show an initiating efficiency in the case of metal-free photo-ATRP conditions because the amine concentration used for synthesis was the highest in the case of **CD-3** comparing the conditions between **CD-1–CD-3**. Thus, it can certainly generate free radicals following rather FRP approach resulting in 83% conversion.

Following these results, **CD-1** exhibited the best performance in the photo-ATRP protocol. Additional studies confirm kinetic data in Figure 2a, and linear increase of M_n and \bar{D} appearing around 1.1 (Figure 2b). Only 100 ppm of CuBr₂/TPMA catalyst were needed to achieve these results with **CD-1** as light sensitive component. The almost symmetrical shape of the curves in Figure 2c again shows the dominance of the conditions for controlled radical polymerization.

Chain-end functionality of the PMMA obtained by photoinduced Cu-catalyzed ATRP using **CD-1** was confirmed by chain extension experiments and block copolymerization. The PMMA macroinitiator was synthesized under conditions [MMA]/[EBPA]/[CuBr₂]/[TPMA] = 300/1/0.03/0.135 in DMSO 50 vol % (m_{CD-1} = 3 mg) facilitating to expose with a 405 nm LED ($M_n = 12800$ g mol, $\bar{D} = 1.10$). Gel permeation chromatography (GPC) of the polymers in Figure 2d,e exhibited a clear shift toward lower retention volumes without any detectable shoulder or tailing caused by lower molecular weight components in both cases.

Temporal control experiments were performed by switching the blue light ON/OFF intermittently. Kinetic results showed the polymerization of MMA in the presence of CuBr₂/TPMA proceeding under blue light whereas the reaction almost stopped by turning off the LED (OFF-mode). Polymer formation only occurred after turning ON the blue light periodically resulting in higher conversions as shown in Figure 2 f.

Photoinduced CuAAC Reactions Using CDs

A mixture of phenyl acetylene and benzyl azide in the presence of CuBr₂/PMDETA complex in DMSO was irradiated with a blue-emitting LED ($\lambda = 405$ nm, 100 mWcm⁻²) applying ¹H-NMR to follow the reaction. Figure 3 shows the conversion degrees obtained for the photoinduced CuAAC reaction between phenyl acetylene and benzyl azide using different **CDs** and CuBr₂/PMDETA. **CD-4** and **CD-5** exhibited good reactivity with almost quantitative yields while **CD-1**, **CD-2**, and **CD-3** showed less reactivity within an exposure window of 4 h. This again demonstrates the influence of the biomass' origin relating to aromatic comprising materials in the case of **CD-1–CD-3**, and aliphatic based biomass in the case of **CD-4** and **CD-5**. This reaction may receive additional attention in the future to synthesize tailor made polymers with greener components applying a new photocatalyst. It complements preliminary studies applying either UV^[54,55] or NIR^[42] light to initiate CuACC reaction. Nevertheless, **CDs** offer the opportunity to direct synthesis towards a route with more green components. Figure 3 exhibits the ¹H-NMR spectral changes during click reaction with **CD-5** as photosensitizer. Triazole proton **b'** appearing at 8.7 ppm evidences the success of photo-CuACC with **CDs**.

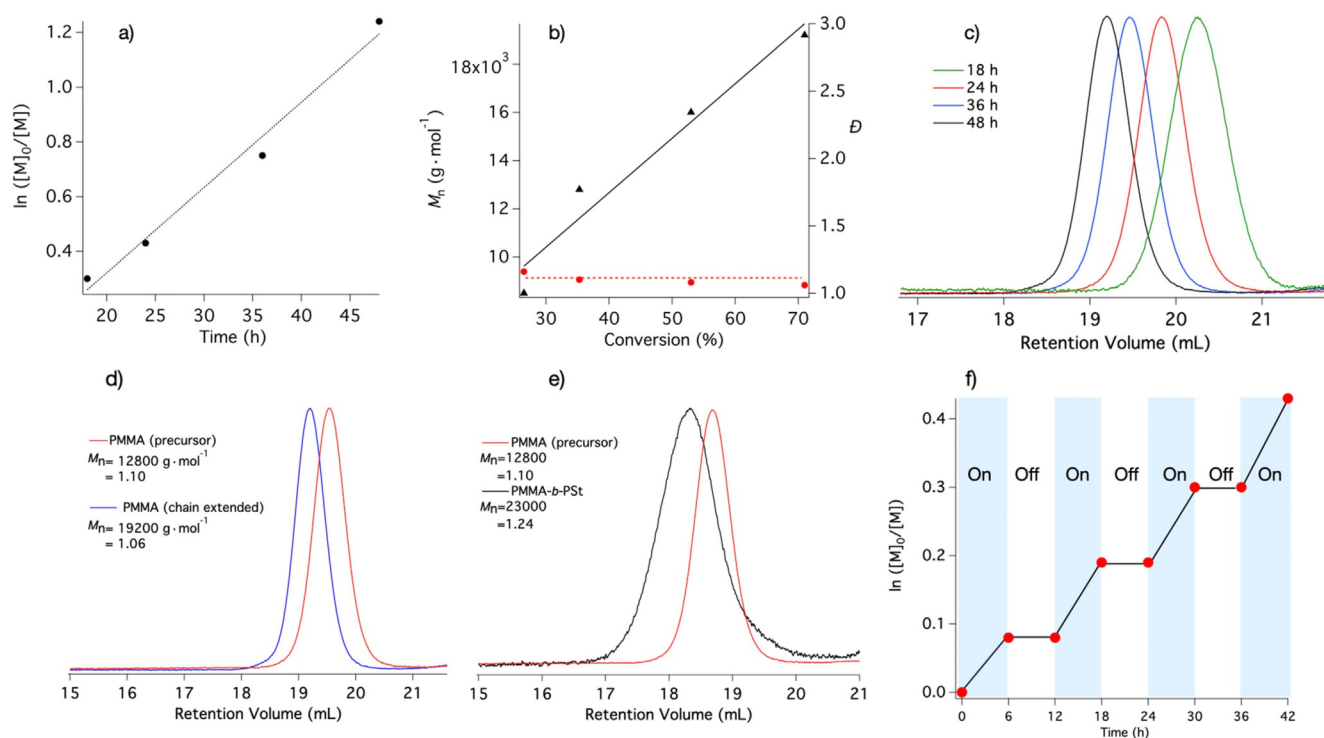


Figure 2. Photoinduced Cu-catalyzed ATRP of MMA under blue light LED irradiation ($\lambda = 405$ nm, 100 mW cm^{-2} , reaction condition: $[\text{MMA}]/[\text{EBPA}]/[\text{CuBr}_2]/[\text{TPMA}] = 300/1/0.03/0.135$ in DMSO 50 vol % ($m_{\text{CD-1}} = 3$ mg). a) Kinetics of the polymerization, b) Number-average molecular weight (M_n , triangle) and dispersity (D , point) as a function of monomer conversion, c) GPC of molecular weight distribution for the PMMA synthesized with different exposure time, d) GPC chromatograms of PMMA chain extended, e) Block copolymer (PMMA-*b*-PSt) with polystyrene (PSt), and f) Temporal control of the photoinduced Cu-catalyzed ATRP using **CD-1** under blue light LED irradiation in the photoinduced Cu-catalyzed ATRP. Chain extension conditions: $([\text{MMA}]_0/[\text{Precursor}]_0/[\text{CuBr}_2]_0/[\text{TPMA}] = 300/1/0.03/0.135)$, Block copolymerization conditions: $([\text{St}]_0/[\text{Precursor}]_0/[\text{CuBr}_2]_0/[\text{TPMA}] = 300/1/0.03/0.135)$. Both reactions are done in 50 vol % DMF at room temperature with 405 nm LED.

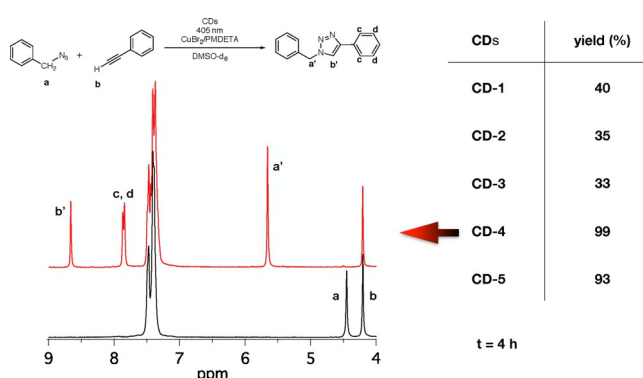


Figure 3. Photoinduced CuAAC reaction between benzyl azide and phenyl acetylene in DMSO under inert atmosphere ($\lambda = 405$ nm, 100 mW cm^{-2}). Left side: $^1\text{H-NMR}$ spectra of the reaction media before (black) and after (red) the photoinduced click reaction using **CD-4** under blue light LED irradiation ($\lambda = 405$ nm, 100 mW cm^{-2}). Right side: Conversions determined by $^1\text{H-NMR}$ spectroscopy using different CDs.

Conclusion

CD-s with distinct origin show different performance to sensitize/initiate all three types of reactions applying a blue-light emitting LED; that is photo-ATRP, photoinitiated FRP, and photo-CuAAC. The latter quantitatively proceeded with

CD-4 and **CD-5** related to biomass comprising mainly aliphatic moieties while those with aromatic origin (**CD-1–CD-3**) did not perform well. The procedure applied for synthesis results therefore in different structural moieties resulting in different reaction efficiencies.

Furthermore, the structures formed based on amine (**CD-2** and **CD-3**) did not bring progress in order to receive polymer with narrow molecular weight distribution. Overall, **CD-1** can be seen as the best candidate to make polymers approaching a dispersity close to that of the traditional ATRP using Cu^{I} . Our studies evidenced moving towards greener conditions where Cu^{II} resided at the ppm-range. In addition, the use of carbon nanodots also enables such systems to more green systems because they derive from biomass but their origin also differently influences the performance in photo-ATRP. Future research shall focus on alternative ligands to complex Cu^{II} originating from biomass. The search for biomass as a source of ligands for complexing Cu^{II} would be of interest although the redox properties and the catalytic activity should remain similar to sensitizers from fossil resources.

Free radical polymerization studies showed well performance of anion **c** comprising an aluminate pattern followed by **b** as concluded by comparison with anion **a**. This can be seen rather as a compromise and challenges future research to enable the use of anions, which i) appear less harmful, and ii) base on biomass.

Comparison of the absorption also indicates different photonic properties concluded by comparison of **CD-1**, **CD-2**, and **CD-3** with **CD-4**, and **CD-5**. Future research shall focus on biomass comprising moieties with significant bathochromic shifted absorption. This will enable alternative light sources based on LEDs with emission in the visible and NIR, and of course, sunlight might be an option as well.

Attributed to the nice biocompatibility of sustainable **CDs**, their assisted photoreaction can become big potential in future biological applications. Before that, the IC 50 influence of these **CDs** on the cellular morphology and antimicrobial activity should be of interest in future work.

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Conflict of interest

The authors declare no conflict of interest.

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