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Click-Chemistry Strategy for Labeling Antibodies with Copper-64 via a Cross-Bridged Tetraazamacrocyclic Chelator Scaffold

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Abstract

We report a click-chemistry based modular strategy for antibody labeling with ⁶⁴Cu ($t_{1/2} = 12.7$ h; β^+ 0.656 MeV, 17.4%; β^- 0.573 MeV, 39%; EC 43%) under ambient condition utilizing a cross-bridged tetraazamacrocyclic (CB-TE2A) analogue, which otherwise requires harsh conditions that make the CB-TE2A analogues underutilized for protein labeling despite the fact that they form kinetically inert copper complexes with high in vivo stability. Our strategy involves prelabeling a CB-TE2A based scaffold (CB-TE2A-1C) with ⁶⁴Cu and its subsequent reaction with an antibody via the tetrazine-norbornene mediated click chemistry. The effectiveness of this strategy was demonstrated by labeling two monoclonal antibodies, an anti-PSMA antibody (YPSMA-1) and a chimeric anti-phosphatidylserine antibody (Bavituximab). The immunoreactivity of the antibodies remained unchanged after the tetrazine modification and click-chemistry ⁶⁴Cu labeling. To further demonstrate the practicality of the modular ⁶⁴Cu labeling strategy, we tested positron emission tomography (PET) imaging of tumor with the ⁶⁴Cu-labeled bavituximab in a mouse xenograft model. The tumor visualization and uptake of the labeled antibody exhibited the versatility of the click-chemistry strategy.

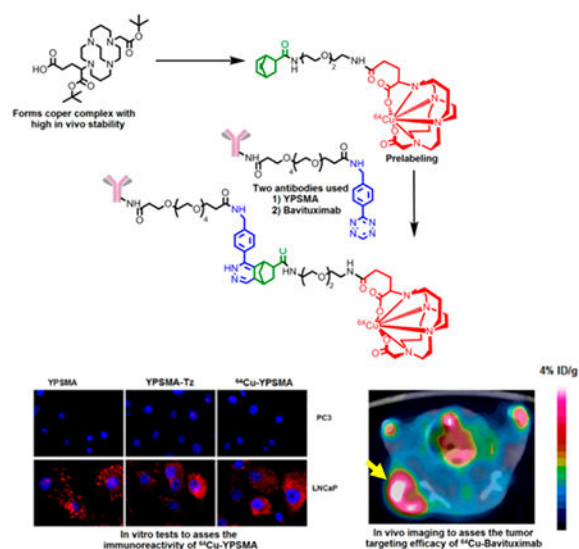
Graphical Abstract

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Author Contributions

The manuscript was written through contributions of all authors. All authors have given approval to the final version of the manuscript.

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INTRODUCTION

Copper-64 ($t_{1/2} = 12.7$ h; β^+ 0.656 MeV, 17.4%; β^- 0.573 MeV, 39%; EC 43%) has been investigated for use in monoclonal antibodies (mAb) based radiopharmaceuticals^{1–4} for both positron emission tomography (PET) imaging and radiotherapy.^{2,5–7} The half-life of ⁶⁴Cu ($t_{1/2} = 12.7$ h) enables an imaging procedure up to 48 h after administration, which accommodates the in vivo distribution and target localization of mAbs. Recently, the concept of using the same radiopharmaceutical constructs for both imaging and therapy has made ⁶⁴Cu an attractive radioisotope for the development of theranostic agents.^{3,8}

A major step toward the development of ⁶⁴Cu based radiopharmaceuticals is the identification of bifunctional chelator (BFC) ligands that can stably complex ⁶⁴Cu²⁺ under physiological conditions.^{5,9,10} Most of the currently available BFCs used for this purpose are not ideal because of their poor in vivo stability or the harsh conditions required for efficient incorporation of ⁶⁴Cu. One of the most widely used bifunctional chelators in radiopharmaceuticals, 1,4,7,10-tetraazacyclododecane-1,4,7,10-tetraacetic acid (DOTA), has been extensively exploited for ⁶⁴Cu labeling of biomolecules including antibodies and peptides (Figure 1). However, ⁶⁴Cu labeled DOTA bioconjugates are only moderately stable under in vivo conditions, undergoing demetalation subsequently causing high liver accumulation.^{1,11–19} Copper complexes with improved stability have been reported. Hexaazamacrobicyclic cage-type ligands, based upon the sepulchrate or sarcophagine cage motifs, have been efficiently radiolabeled under mild conditions and have been shown to possess high in vivo stability (Figure 1).^{4,20,21} However, the yield of antibody conjugation with these chelators is often low because of side reactions including protein cross-linking caused by the use of 1-ethyl-3-(3-(dimethylamino)propyl)carbodiimide (EDC).²² Moreover, copper complexes of these ligands carry a net positive charge, which leads to high hepatic uptake and slow kidney clearance.^{23–25} Derivatives of 1,4,7-triazacyclononane-1,4,7-triacetic acid (NOTA)^{26,27} and cross-bridged 4,11-bis-(carboxymethyl)-1,4,8,11-tetraazabicyclo[6.6.2]hexadecane (CB-TE2A)^{19,20} form negative or neutral complexes with Cu(II)

and demonstrate high in vivo stability (Figure 1). In fact, the latter forms one of the most stable complexes with $^{64}\text{Cu}(\text{II})^{28}$ and the $\text{Cu}(\text{II})\text{-CB-TE2A}$ complex is more resistant to the reductive metal loss than any other known tetramacrocyclic complexes.²⁹ However, CB-TE2A and its analogues require harsh reaction conditions such as elevated temperature for ^{64}Cu labeling, which makes them unsuitable for use in antibody labeling (Figure 2). Recently, attempts have been made to develop CB-TE2A based chelators for ^{64}Cu labeling at room temperature. For instance, a CB-TE2A variant with two phosphonate arms, which could be radiolabeled with ^{64}Cu at room temperature, was communicated.³⁰ However, conjugation of the phosphonate group to primary amine side chains of peptides and antibodies proved challenging. Recently, a new cross-bridged cyclam chelator, CB-TE1K1P (Figure 1), which could be labeled with ^{64}Cu under mild conditions, was reported.³¹ In vivo imaging of epidermal growth-factor receptor (EGFR) using the same chelator has also been reported.³² Though TE1K1P is an excellent chelator for antibody labeling, it carries an extra negative charge under the physiological pH, which may alter the pharmacokinetics of the antibody. More recently, click chemistry via $\text{Cu}(\text{I})$ -catalyzed azide-alkyne cycloaddition has been used to conjugate peptides with the cross-bridged tetraazamacrocyclic chelating core for ^{64}Cu labeling.^{33,34} However, the chelating core forms a positively charged $\text{Cu}(\text{II})$ complex, which is suboptimal for the preservation of in vivo behavior of the targeting molecules.

In this work, we describe a modular strategy for the construction of ^{64}Cu labeled antibodies utilizing the chemical inertness of $\text{Cu}(\text{II})\text{-CB-TE2A-1C}$, a neutral moiety, without exposing antibodies to elevated temperature, thereby better preserving the immunoreactivity of the antibody (Figure 2).

RESULTS AND DISCUSSION

This work was to develop a modular synthetic strategy to readily label antibody conjugates with ^{64}Cu through CB-TE2A-1C under mild conditions. To achieve the goal, we employed a “copperless click reaction” variant, which involves the reaction between a tetrazine moiety and a strained alkene dienophile.^{35–37} The labeling is accomplished in a two-step procedure in which a tetrazine-modified antibody is reacted with a ^{64}Cu -labeled chelator-modified strained alkene. Depicted in Scheme 1 and Figure 3, the synthetic route to the construction of radiolabeled antibodies involves four steps: (1) preparation of a stock of tetrazine-modified antibody via carbodiimide coupling followed by checking the immunoreactivity of the tetrazine modified antibody by immunohistochemistry; (2) creation of a stock of strained alkene-modified chelator via carbodiimide coupling; (3) radiolabeling of the strained alkene-modified chelator; and (4) construction of the desired radiolabeled antibody by the click reaction between the alkene and tetrazine moieties.

Similar prelabeling strategies involving ligations of dienophiles with tetrazines have already been employed with success for radiochemistry with ^{18}F , ^{111}In , and ^{64}Cu .^{38–41} It should be noted that copper catalyzed click reaction, though synthetically less challenging, was not employed due to the concern on the possible interference of cold copper (catalyst) with ^{64}Cu labeling.

To test our modular strategy, we chose two antibodies. The first one was anti-PSMA (prostate-specific membrane antigen) antibody YPSMA-1 (YPSMA), which has high binding specificity to PSMA in prostate cancer but little or no cross-reactivity to benign prostate hyperplasia or to normal prostatic tissue. In vitro assays were performed on this antibody conjugate to validate our method. The second one was Baviximab (BAVI), a phosphatidylserine (PS) targeting antibody. It is currently under clinical trials in cancer patients as an adjuvant to chemotherapy. In vivo PET imaging with ^{64}Cu -labeled BAVI (^{64}Cu -BAVI) was conducted in a tumor xenograft mouse model to further validate the potential use of our click-chemistry strategy.

Chemical Synthesis.

The synthetic route was designed considering the stability of tetrazine (**2**) and norbornene (**4**). Since tetrazine is sensitive to high temperature, it was used to modify the antibody. Norbornene being stable at high temperature was conjugated to CB-TE2A(^1Bu)-COOH as the cross bridged scaffold requires harsh labeling conditions. Compound **2** was successfully synthesized through the reaction of commercially available reactants, 4-(aminomethyl)-benzotrile hydrochloride, formamidine acetate, and elemental sulfur. The resultant product, a dihydrotetrazine intermediate ((4-(1,2-dihydro-1,2,4,5-tetrazin-3-yl)phenyl)methanamine) was oxidized with sodium nitrite forming the aromatic tetrazine product. To enable the tethering of the tetrazine moiety to an antibody and to make **2** water-soluble, a tetraethylene glycol (PEG-4) based linker was introduced (Scheme 1). The amino group of **2** was converted to a carboxyl group via a PEG-4 prosthetic arm by conjugating **2** with a dicarboxylate spacer, **3**, via carbodiimide chemistry. To ensure a 1:1 stoichiometric reaction, an excess amount of **3** (5 equiv) was used. The carboxylate group of the resultant compound, Tz(OH), was then activated via the formation of an NHS ester, Tz(NHS). The carboxylic group of 5-norbornene-2-carboxylic acid (**4**) was converted to an amino functionality by tethering it with N-Boc-2,2'-(ethylene-dioxy)diethylamine prosthetic arm. The Boc protection of the resultant compound was removed under the treatment of TFA. The resultant product, EN-H, was conjugated to CB-TE2A(^1Bu)-COOH, which was synthesized per our published procedure⁴² via the carbodiimide coupling reaction using EDC.

Antibody Modification and Radiolabeling.

Prior to modifications, the antibodies, YPSMA and BAVI, were subjected to a buffer exchange through Micro Bio-Spin chromatography columns with a 6000 Da molecular weight cutoff and reconstituted in phosphate-buffered saline (PBS, pH 8.0). This step was necessary, as the antibodies were stored at pH 7.4 mixed with additives such as sodium azide. At pH 7.4, the rate of reaction between the antibody and Tz(NHS) is slow as compared to the hydrolysis of activated acid. Reaction at the slightly basic pH (pH = 8.0) ensures a fast and efficient reaction of Tz(NHS) with the lysine moieties of the antibody. The reaction was incubated at room temperature for 6 h, followed by centrifugal filtration with a 10 000 Da molecular weight cutoff to purify the resultant antibody conjugate. This step removes the unreacted Tz(NHS) and hydrolyzed small molecule reactants. For prelabeling, CB-EN conjugate was used, as norbornene derivatives are stable at high temperatures. Prelabeling was realized by heating a solution of CB-EN and $^{64}\text{Cu}(\text{II})$ in

0.4 M (pH = 6.5) NH₄OAc buffer at 85 °C for 30 min. After labeling, the reaction mixture was purified via Sep-Pak C-18 light cartridge. Since the eluted conjugate, ⁶⁴Cu-CB-EN, was in 80% ethanol, it was reconstituted in PBS buffer to avoid denaturing the antibody. After reconstitution, the resultant Tz-modified antibody (YPSMA-Tz or BAVI-Tz) was mixed with 44.4 MBq of ⁶⁴Cu-CB-EN. Since the rate and efficiency of the above reaction heavily relies on the concentration, attention was paid to keep the volume of the reaction to minimal (80–150 μL). The resultant mixture was then incubated for 1–4 h at 37 °C. Of note, the volumes for ⁶⁴Cu-CB-EN to react with YPSMA-Tz and BAVI-Tz were kept the same but the reaction time was different as the respective radiochemical yields were different. This discrepancy may be attributed to the use of different antibodies, which may have different numbers of functional points for conjugation. As the reaction mixture of labeled antibody contained unreacted ⁶⁴Cu-CB-EN, it was purified using centrifugal filter units with a 10 000 Da molecular weight cutoff. The radiochemical purity of the final radiolabeled antibody was assayed by size exclusion radio-HPLC (high-performance liquid chromatography) and found to be >99%.

Immunoreactivity Assay of YPSMA-Tz and ⁶⁴Cu-YPSMA.

Our modular click-chemistry strategy of antibody labeling encompasses chemical modification (tethering of antibody with tetrazine) and radiolabeling (reaction of tetrazine tethered antibody with CB-EN). To evaluate the effect of chemical modification and radiolabeling on the immunoreactivity of the antibody, several tests were carried out (Figure 4). Western blot was performed on membrane proteins obtained from LNCaP and PC3 cell line and tumor tissues to see whether the specific binding affinity of YPSMA had been compromised after the tetrazine modification. As shown in Figure 4a, no detectable signal was observed on PC3 lanes confirming the fact that PC3 cells did not have PSMA expression. The LNCaP lanes showed that the immunoreactivity of the Tz-modified antibody was maintained through the chemical modification.

To further assess the effects of chemical modification and radiolabeling on the immunoreactivity of YPSMA, ⁶⁴Cu-YPSMA was incubated with PC3 and LNCaP cells. The incubated cells were then thoroughly washed with buffer to remove any nonspecific interaction before the cell bound radioactivity was measured using a gamma counter. Shown in Figure 4b, ⁶⁴Cu-YPSMA displayed significantly higher uptake in the PSMA⁺ LNCaP cells than in the PSMA⁻ PC3 cells, further confirming that the immunoreactivity was maintained through the chemical modification and labeling conditions. In addition, we performed immunochemistry staining of PC3 and LNCaP cell lines with unmodified YPSMA, tetrazine modified YPSMA-Tz, and ⁶⁴Cu-labeled YPSMA. Depicted in Figure 4c, the PSMA expression stained with YPSMA, YPSMA-Tz, and ⁶⁴Cu-YPSMA is displayed in red and the cell nuclei stained in blue. Both YPSMA-Tz and ⁶⁴Cu-YPSMA showed the same level of immune-staining of PSMA as YPSMA, while no meaningful red staining occurred with PC3 cells. Taken together, these results demonstrate that our modular click-chemistry strategy of antibody modification and radiolabeling had minimal or negligible effects on the immunoreactivity of the antibody.

It should be noted that YPSMA binds to the intracellular domains of PSMA.⁴³ Like ProstaScint, YPSMA may not be able to be developed as an optimal imaging agent for noninvasive assessment of PSMA in vivo.⁴⁴ In addition, despite the fact that our modular click-chemistry strategy was successfully applied to YPSMA without compromising its immunoreactivity, the overall ⁶⁴Cu-labeling yield of YPSMA was low. Therefore, we did not pursue further in vivo imaging with ⁶⁴Cu-YPSMA after we had proven the feasibility of our modular click-chemistry strategy. Instead, we extended the application of our validated strategy to a chimeric antiphosphatidylserine antibody, BAVI, which was developed at our institution and is currently undergoing clinical trials.⁴⁵

Tumor Imaging with ⁶⁴Cu-BAVI.

In order to assess the in vivo imaging profile of ⁶⁴Cu-BAVI prepared by our click-chemistry strategy, a PET/CT imaging study was performed in a mouse model bearing LNCaP xenografts. As shown in Figure 5, the LNCaP tumor were clearly visualized with ⁶⁴Cu-BAVI after 2 h p.i. and a steady tumor retention of the radioactivity was observed up to 46 h p.i. The quantitative analysis performed on the images further revealed that the tumor uptake levels were 3.4%, 3.2%, 3.1%, and 3.2% ID/g at 2, 16, 34, and 46 h, respectively. Due to the intrinsic nature of radiolabeled antibodies, a substantial level of liver uptake was also observed. However, the hepatic uptake showed a decreasing trend from 38.4% ID/g at 2 h to 20.6% ID/g at 46 h.

Immunohistochemical Staining of PS.

To validate the PS-targeted tumor imaging of ⁶⁴Cu-BAVI, the LNCaP tumor xenografts were sectioned and doubly stained with anti-CD31 (red) and BAVI (green) as shown in Figure 6. LNCaP tumor sections were stained by H&E (left), The merged images (second column from the left) of tumor vasculatures stained by anti-CD31 (red; third column from the left) and PS positive tissues stained by BAVI (green; right) indicates a 29% ± 10% (yellow) of prevalence in the whole tumor.

Although more comprehensive evaluations on the practicality of using ⁶⁴Cu-BAVI for phosphatidylserine imaging are warranted (e.g., imaging under the condition of chemo-drug or radiation induced apoptosis⁴⁶), our proof of concept PET/CT imaging study with ⁶⁴Cu-BAVI demonstrated the feasibility of our modular click-chemistry strategy for ⁶⁴Cu-labeling of antibodies using cross-bridged tetraazamacrocyclic chelators.

MATERIALS AND METHODS

All chemicals, unless otherwise noted, were acquired from Sigma-Aldrich (St. Louis, MO) and used as received without further purification. All water used was ultrapure (Milli-Q, Millipore, Billerica, MA) and passed through a 10 cm column of Chelex resin (Bio-Rad Laboratories, Hercules, CA) before use. DMSO was of molecular biology grade (>99.9%), 5-norbornene-2-carboxylic acid, N-Boc-2,2'-(ethylenedioxy)-diethylamine, 1-ethyl-3-(3-(dimethylamino)propyl) carbodiimide hydrochloride, triethylamine, and all other solvents were of the highest grade commercially available. NMR (nuclear magnetic resonance) spectroscopy was performed on a Bruker 400 MHz NMR. HPLC was performed

using a Waters HPLC equipped with a Waters Xterra Shield RP18 semiprep column (250 × 10 mm, 10 μm) and read by a Waters 2996 photodiode array detector and an in-line Shell Jr. 2000 radio-detector, using a gradient of 0:100 MeCN/H₂O (both with 0.1% TFA) to 100:0 MeCN/H₂O within 50 min. The anti-PSMA antibody, YPSMA, was purchased from Abcam (Cambridge, MA). BAVI was obtained from Dr. Philip E. Thorpe's laboratory at the University of Texas Southwestern Medical Center. Copper-64 was purchased from Washington University in St. Louis, MO. For accurate quantification of radioactivity, experimental samples were counted for 1 min on a calibrated PerkinElmer (Waltham, MA) Automatic Wizard2 Gamma Counter. Matrix-assisted laser desorption/ionization (MALDI) mass spectra were acquired on an Applied Biosystems Voyager-6115 mass spectrometer.

Compound 2.

The synthesis was performed according to a published procedure with modifications.³⁶ In brief, 4-(aminomethyl)-benzotrile hydrochloride (0.84 g, 0.005 mol), formamidine acetate (2.08 g, 0.02 mol), and elemental sulfur (0.16 g, 0.005 mol) were added to a dry, 50 mL round-bottom flask. Anhydrous hydrazine (2.0 mL) was then added to the flask, and the resultant orange reaction mixture was stirred for 20 h. After the allotted time, 1% HCl (aq) (50 mL) was slowly added to the reaction mixture, and the resultant solution was stirred for 10 min and subsequently filtered through a medium glass frit. The remaining orange solution was cooled in an ice bath to 0 °C, and a solution of 1.7 g of NaNO₂ in 15 mL of water was then added dropwise to the reaction mixture. While still cooling in an ice bath, acetic acid (50 mL) was added slowly, and the reaction mixture immediately turned bright pink. After allowing this solution to warm up to room temperature over the course of 3 h, the solvent was evaporated at 50 °C and 20 Torr on a rotary evaporator. The resultant red crude solids were purified by flash chromatography using a gradient of MeOH (0.01% TFA)/CHCl₃ (0.01% TFA) 30:70 after the removal of solvent, the pure product was obtained in 35% yield (0.33 g, 0.180 mmol). ¹H NMR (400 MHz, D₂O): δ = 10.46 (s, 1H), 8.54 (d, 2H), 7.77 (d, 2H), 4.41 (s, 2H). MS (MALDI) *m/z* calcd. for C₉H₉N₅: 187.1; found: 188.4 ([M + H]⁺).

Compound Tz(OH).

To a solution of amino terminated tetrazine derivative **2** (0.10 g, 0.53 mmol) in DMF (2.0 mL) was added the dicarboxylic acid derived from tetraethylene glycol (**3**, 0.72 g, 2.13 mmol), 1-ethyl-3-(3-(dimethylamino)-propyl) carbodiimide hydrochloride (101 mg, 0.53 mmol), and triethylamine (0.05 g, 0.53 mmol). The resultant solution was stirred for 12 h, filtered, and the solvent evaporated. The crude product was purified by flash chromatography (ethyl acetate) to give carboxylate carrying PEG-4 tetrazine derivative Tz(OH) (0.08 g, 0.16 mmol, 30%) as a red liquid. ¹H NMR (400 MHz, CDCl₃): δ = 10.21 (s, 1H), 10.08 (s, 1H), 8.35 (m, 1H), 7.71 (m, 1H), 7.36 (m, 1H), 4.97–4.08 (m, 4H), 4.08–3.00 (m, 16H), 2.84–2.59 (m, 2H), 2.31–2.56 (m, 2H). ¹³C NMR (100 MHz, CDCl₃): δ = 174.1, 173.2, 166.7, 165.9, 157.7, 143.9, 130.33, 128.2, 70.4, 70.2, 70.0, 69.9, 66.9, 66.4, 65.4, 42.9, 36.3, 34.6, 31.9. MS (MALDI) *m/z* calcd. for C₂₃H₃₃N₅O₈: 507.2; found: 530.7 ([M + Na]⁺).

Compound Tz(NHS).

To a solution of PEG-4 tetrazine derivative Tz(OH) (0.08 g, 0.16 mmol) in DMF (1.0 mL) was added *N*-hydroxysuccinimide (0.15 g, 0.21 mmol) and 1-ethyl-3-(3-(dimethylamino)propyl) carbodiimide hydrochloride (0.04 g, 0.21 mmol). The resultant solution was stirred for 12 h, filtered, and the solvent evaporated. The crude product was purified by flash chromatography (ethyl acetate) to give NHS activated ester of PEG-4 tetrazine derivative Tz(NHS) (0.04 g, 0.08 mmol, 50%) as a red solid. ¹H NMR (400 MHz, CDCl₃): δ = 10.17 (s, 1H), 8.50 (m, 2H), 7.50 (m, 2H), 4.54 (m, 2H), 4.98–3.37 (m, 20H), 2.88–2.73 (m, 2H), 2.62 (s, 4H), 2.60–2.43 (m, 2H). ¹³C NMR (100 MHz, CDCl₃): δ = 172.6, 172.2, 169.1, 166.2, 157.7, 144.3, 130.33, 128.4, 128.2, 70.4, 70.4, 70.1, 67.2, 66.5, 65.6, 51.7, 42.9, 36.7, 34.7, 32.06, 25.4, MS (MALDI) *m/z* calcd. for C₂₇H₃₆N₆O₁₀: 604.2; found: 627.4 ([M + Na]⁺).

Compound 5.

To a solution of 5-norbornene-2-carboxylic acid (**4**, 0.10 g, 0.72 mmol) in DMF (2.0 mL) was added the *N*-Boc-2,2'-(ethylenedioxy)diethylamine (0.23 g, 0.92 mmol), 1-ethyl-3-(3-(dimethylamino)propyl) carbodiimide hydrochloride (0.14 g, 0.72 mmol), and triethylamine (0.07 g, 0.72 mmol). The resultant solution was stirred for 12 h, and the solvent evaporated. The crude product was purified by flash chromatography (ethyl acetate) to give a triethylene glycol (PEG-3) modified norbornene derivative **5** (0.19 g, 0.50 mmol, 70%) as a colorless oil. ¹H NMR (400 MHz, CDCl₃): δ = 6.37 (s, 1H), 5.93 (m, 2H), 5.13 (s, 1H), 3.43 (m, 2H), 3.36 (m, 2H), 3.27 (m, 2H), 3.11 (m, 2H), 2.72 (m, 2H), 1.85 (m, 1H), 1.73 (m, 1H), 1.56 (m, 1H), 1.25 (s, 9H), 1.11 (m, 2H). ¹³C NMR (100 MHz, CDCl₃): δ = 175.7, 155.9, 137.9, 135.9, 78.9, 70.1, 70.0, 69.8, 47.1, 46.1, 41.4, 40.1, 39.1, 28.26. MS (MALDI) *m/z* calcd. for C₁₉H₃₂N₂O₅: 368.2; found: 369.3 ([M + H]⁺).

Compound EN-H.

The solution of PEG-3 norbornene derivative (**5**, 0.19 g, 0.50 mmol) was stirred with TFA (2.0 mL) for 4 h. After deprotection, the solvent was evaporated and the product was purified by flash chromatography (ethyl acetate) to give **EN-H** (0.12 g, 0.44 mmol, 88%) as a colorless viscous liquid. ¹H NMR (400 MHz, CDCl₃): δ = 6.95 (s, 1H), 6.08 (m, 1H), 6.04 (m, 1H), 3.82–3.48 (m, 7H), 3.41 (m, 2H), 3.20 (m, 2H), 2.86 (m, 2H), 2.43 (m, 1H), 2.11 (m, 1H), 1.73 (m, 1H), 1.50 (m, 1H), 1.32 (m, 1H). ¹³C NMR (100 MHz, CDCl₃): δ = 178.8, 137.9, 135.6, 69.9, 69.8, 66.1, 46.7, 44.4, 41.4, 39.9, 39.6, 30.5. MS (MALDI) *m/z* calcd. for C₁₄H₂₄N₂O₃: 268.2; found: 269.3 ([M + H]⁺).

Compound CB-EN.

To a solution of PEG-3 norbornene derivative (EN-H, 0.12 g, 0.43 mmol) in DMF (2.0 mL) was added protected cross-bridged chelator (CB-TE2A(^tBu)-COOH, 0.19 g, 0.36 mmol), 1-ethyl-3-(3-(dimethylamino)-propyl) carbodiimide hydrochloride (0.07 g, 0.36 mmol), and triethylamine (0.04 g, 0.36 mmol). The resultant solution was stirred for 12 h, filtered, and the solvent evaporated. The crude protected product was purified by HPLC (0.11 g, 0.14 mmol, 40%) as a white solid. ¹H NMR (400 MHz, CDCl₃): δ = 9.09 (m, 2H), 6.08 (m, 2H), 3.95–3.45 (m, 10H), 3.48–3.00 (m, 12H), 2.97–2.54 (m, 10H), 2.52–2.19 (m, 4H),

2.15–1.65 (m, 10H), 1.58–1.33 (m, 15H), 1.33–1.05 (m, 4H). ^{13}C NMR (100 MHz, CDCl_3): δ 176.1, 175.9, 138.2, 136.1, 82.5, 81.9, 70.3, 70.1, 70.0, 68.7, 62.4, 56.2, 55.9, 51.1, 47.9, 47.2, 46.3, 44.6, 44.4, 41.5, 39.6, 39.2, 32.9, 30.4, 28.1, 25.2. MS (MALDI) m/z calcd. for $\text{C}_{41}\text{H}_{72}\text{N}_6\text{O}_8$: 776.5; found: 799.5 ($[\text{M} + \text{Na}]^+$). The protected product was mixed with TFA (2.0 mL) and the solution was stirred for 12 h. After the reaction, the solvent was evaporated and the product was purified by HPLC to give CB-EN (0.08 g, 0.13 mmol, 90%) as a red viscous liquid. ^1H NMR (400 MHz, CDCl_3): δ = 6.13 (m, 2H), 3.96–3.49 (m, 12H), 3.49–2.97 (m, 13H), 2.97–2.70 (m, 5H), 2.70–2.31 (m, 3H), 2.31–1.91 (m, 5H), 1.91–1.61 (m, 3H), 1.61–1.43 (m, 2H), 1.43–1.25 (m, 2H), 1.03 (s, 1H). ^{13}C NMR (100 MHz, CDCl_3): δ 179.9, 175.4, 141.9, 139.9, 73.9, 73.6, 72.7, 61.3, 54.1, 51.0, 50.0, 48.1, 46.6, 45.4, 43.4, 42.9, 36.3, 34.2, 31.7, 31.2, 26.9. MS (MALDI) m/z calcd. for $\text{C}_{33}\text{H}_{56}\text{N}_6\text{O}_8$: 664.4; found: 665.8 ($[\text{M} + \text{H}]^+$).

Modification of YPSMA with Tetrazine (YPSMA-Tz).

A 100 μL solution of the antibody (1.0 mg/mL) was subjected to a buffer exchange by using Micro Bio-Spin chromatography columns (Bio-Rad Laboratories) with a 6000 Da molecular weight cutoff. After centrifugation, the antibody was reconstituted with (PBS, 1 \times , pH 8.0). To the resulting solution was added 50 equiv of the NHS activated tetrazine derivative, Tz(NHS), in 10 μL of PBS, pH 7.4. The reaction was incubated at room temperature for 6 h, followed by centrifugal filtration with a 10 000 Da molecular weight cutoff to purify the resultant antibody conjugate, YPSMA-Tz. The purified antibody conjugate was reconstituted with 100 μL PBS, pH 7.4, and used directly for further reaction.

Modification of BAVI with Tetrazine (BAVI-Tz).

A 90 μL solution of the antibody (18.5 mg/mL) was subjected to a buffer exchange by using Micro Bio-Spin chromatography columns (Bio-Rad Laboratories) with a 6000 Da molecular weight cutoff. After centrifugation, the antibody was reconstituted in PBS, pH 8.0. To the resultant antibody was added 50 equiv of the NHS activated tetrazine derivative, Tz(NHS), in 10 μL of PBS, pH 7.4. The reaction was incubated at room temperature for 6 h, followed by centrifugal filtration with a 10 000 Da molecular weight cutoff to purify the resultant antibody conjugate, BAVI-Tz.

Prelabeling of CB-EN with ^{64}Cu (^{64}Cu -CB-EN).

To a 0.5 mL eppendorf tube containing 2.2 μg of conjugate CB-EN in 40 μL of 0.6 M NH_4OAc buffer was added 70.3 MBq of $^{64}\text{CuCl}_2$ solution. The reaction mixture was shaken and incubated at 85 $^\circ\text{C}$ for 30 min. To remove the nonspecifically bound and free $^{64}\text{CuCl}_2$ from the ^{64}Cu -labeled conjugate, 2 μL of 5 mM diethylene triamine pentaacetic acid (DTPA) was added to the reaction mixture. The mixture was allowed to incubate for 5 min followed by passing the mixture through a preconditioned Sep-Pak C-18 light cartridge. The cartridge was rinsed thoroughly with water (5 mL) followed by elution of ^{64}Cu -labeled norbornene conjugate (^{64}Cu -CB-EN) by 0.5 mL of ethanol/10 mM PBS mixture (80:20). The elute yielded 48.1 MBq of ^{64}Cu -labeled product. The product was analyzed by radio-HPLC to determine the radiochemical yield and purity. The eluted product was dried under stream of nitrogen at 50 $^\circ\text{C}$ and then reconstituted in 10 mM PBS solution (50 μL).

⁶⁴Cu Labeling of YPSMA (⁶⁴Cu-YPSMA).

To the previously purified antibody tethered with tetrazine (YPSMA-Tz, 100 μ L) was added ⁶⁴Cu-labeled norbornene conjugate (CB-EN, 44.4 MBq). The mixture was incubated at 37 °C for 4 h. The resulting mixture was then purified by centrifugal filtration with a 10 000 molecular weight cutoff to give 2220 KBq of labeled antibody, ⁶⁴Cu-YPSMA. The radiochemical purity of the final radiolabeled bioconjugate was assayed by radio-HPLC fitted with size exclusion column (BioSuite SEC Column, 125 Å, 10 μ m, 7.5 mm \times 300 mm) and was found to be >99%.

⁶⁴Cu Labeling of BAVI (⁶⁴Cu-BAVI).

To the purified antibody tethered with tetrazine (BAVI-Tz, 30 μ L) was added ⁶⁴Cu-labeled norbornene conjugate (CB-EN, 118.4 MBq). The mixture was incubated at 37 °C for 1 h. The resulting mixture was then purified by centrifugal filtration with a 10 000 molecular weight cutoff to give 22.9 MBq of labeled antibody, ⁶⁴Cu-BAVI. The radiochemical purity of the final radiolabeled bioconjugate was assayed by radio-FPLC fitted with Superdex 200 Increase GL and was found to be >99%.

Small Animal PET/CT Imaging.

Small animal PET/CT imaging was performed on a Siemens Inveon PET/CT Multimodality System in LNCaP tumor-bearing SCID mice that had been intravenously injected with 17.2 MBq of ⁶⁴Cu-BAVI via the tail vein. The mouse was sedated on the imaging bed under 2% isoflurane for the duration of imaging. Immediately after the CT data acquisition that was performed at 80 kV and 500 μ A with a focal spot of 58 μ m, static PET scans were conducted at the given time points post injection (p.i.) (2, 16, 23, 34, and 46 h) for 15 min. Both CT and PET images were reconstructed with manufacturer's software. Reconstructed CT and PET images were fused for quantitative data analysis; regions of interest (ROIs) were drawn as guided by CT and quantitatively expressed as percent injected dose per gram of tissue (% ID/g).

Immunohistochemistry for YPSMA, YPSMA-Tz, and ⁶⁴Cu-YPSMA.

A volume of 500 μ L RPIM 1640 culture media containing approximately 20 000 cells, either PSMA⁺ LNCaP or PSMA⁻ PC3, was added to a 24 well plate containing gelatin-coated coverslips. When the cells reached the desired density, the culture media were removed from each well and washed twice with PBS. A volume of 200 μ L of 4% formaldehyde fixing solution was added to each well, and incubated for 20 min at room temperature. Each well was washed twice with PBS. The solution of 200 μ L of the primary antibody YPSMA, diluted in a ratio of 1:500, 1:250 YPSMA-Tz, or 1:125 ⁶⁴Cu-YPSMA (⁶⁴Cu-YPSMA, the labeled antibody was stored for 64 h at 4 °C and tests were performed when the radioactivity was decayed) at 4 °C for 4 h. The goat anti-mouse tagged with Texas red (abcam) was then added to the plate stored at room temperature for 1 h. Each well was then rinsed twice with 400 μ L of wash buffer. A diluted solution of (1:200; 200 μ L) Alexa Fluor 488 Phalloidin (Invitrogen) was then added to each well, and incubated for 20 min at room temperature. After two rinsings (once with PBS and once with water), the coverslips were removed from the wells and excess water was carefully blotted out. One drop of ProLong Gold

antifade reagent (Life Technologies) was then added along with DAPI (4',6-diamidino-2-phenylindole, Invitrogen) onto the microscope slide per coverslip. The glass coverslip was placed on the slide and the edges sealed with nail polish. The slides were visualized using Zeiss AxioObserver Epifluorescence Microscope using filter sets appropriate for the label used under 63× objective oil lens.

Western Blot Analysis.

Protein from PC3 and LNCaP cells and tumor tissue were extracted by standard methods. Western blots were performed with 30 μg of total protein and transferred to PVDF membrane, blocked by 5% skim milk and probed using YPSMA primary antibody (ab19071, Abcam) (1:500) and modified YPSMA-Tz (1:250) and anti-Actin antibody (1:5000, Sigma) 4 °C overnight. Following incubation with HRP-labeled secondary antibody (GE Life Sciences, 1:1000) 1 h, immunoblots were visualized by ECL Plus (Millipore) and the target bands were recorded on X-ray film. Actin protein levels were used as a control to verify equal protein loading.

Cell Uptake Assay.

The cell uptake of ^{64}Cu -YPSMA was measured using the PSMA⁺ LNCaP and PSMA⁻ PC3 cells. The cells were washed with PBS buffer following by RPMI 1640 medium without FBS, and then resuspended in RPMI 1640 medium without FBS at the concentration of 2×10^6 cells/mL. The cell suspension was then dispensed into 1.5 mL eppendorf tubes (1×10^6 cells per tube), to each of which was added approximately 12 000 cpm of ^{64}Cu -YPSMA in 0.02 mL of PBS buffer. After the cells were incubated at room temperature for 60 min ($n = 5$), the cell suspension was centrifuged and the supernatant from each vial was stored separately. Each pellet was resuspended in 0.5 mL of ice-cold PBS buffer. To remove the unbound ^{64}Cu -YPSMA, the above procedure was repeated five times. The combined supernatant solutions and the remaining cell pellet from each tube were counted with a γ -counter to determine the cell bound ^{64}Cu -YPSMA level.

Phosphatidylserine (PS) Expression in LNCaP Tumors Measured by Immunohistochemical Staining.

SCID/Nude male mice bearing LNCaP tumors were injected intravenously (i.v.) with 100 μg of BAVI and allowed to circulate for 2 h. Anesthetized mice were then perfused by transcardial perfusion with heparinized normal saline followed immediately by 4% paraformaldehyde (PFA) in PBS (pH 7.4) at a rate of 90 mL/h using a syringe pump. The tumors were then excised and dissected. All tumor pieces were placed in 4% PFA at 4 °C overnight with continuous gentle agitation. All tumor tissues were then transferred to PBS and equilibrated overnight at 4 °C. Tissues for cryoembedding were transferred to a 10% sucrose/PBS solution overnight at 4 °C and then transferred to an 18% sucrose/PBS solution. After removed from solution, tissues were blotted and submerged in optimal cutting temperature (OCT) compound. Tissues in OCT were then frozen rapidly by partial immersion in liquid N₂ cooled isopentane and stored at -80 °C until sectioning. Vascular endothelium was stained using a rat anti-mouse CD31 antibody (BD Biosciences, San Jose, CA) followed by Cy3-labeled goat anti-rat IgG; BAVI-positive vessels were identified with biotinylated goat anti-human IgG conjugated to Cy2-labeled streptavidin. Fluorescent

Images were captured using CarlZeiss Axioscan (Carl Zeiss, Jena, Germany) (whole tumor and low power) and Zeiss confocal microscope (Carl Zeiss, Jena, Germany, high power, 40× oil lens) mounted on Elipse E600 fluorescent microscope (Nikon, Melville, NY) and analyzed with Zen software. Doubly labeled endothelial cells (CD31 positive/PS positive) were identified by yellow fluorescence on merged images. The percentage of doubly positive vessels was calculated as follows: (mean number of yellow vessels per field/mean number of total vessels) × 100.

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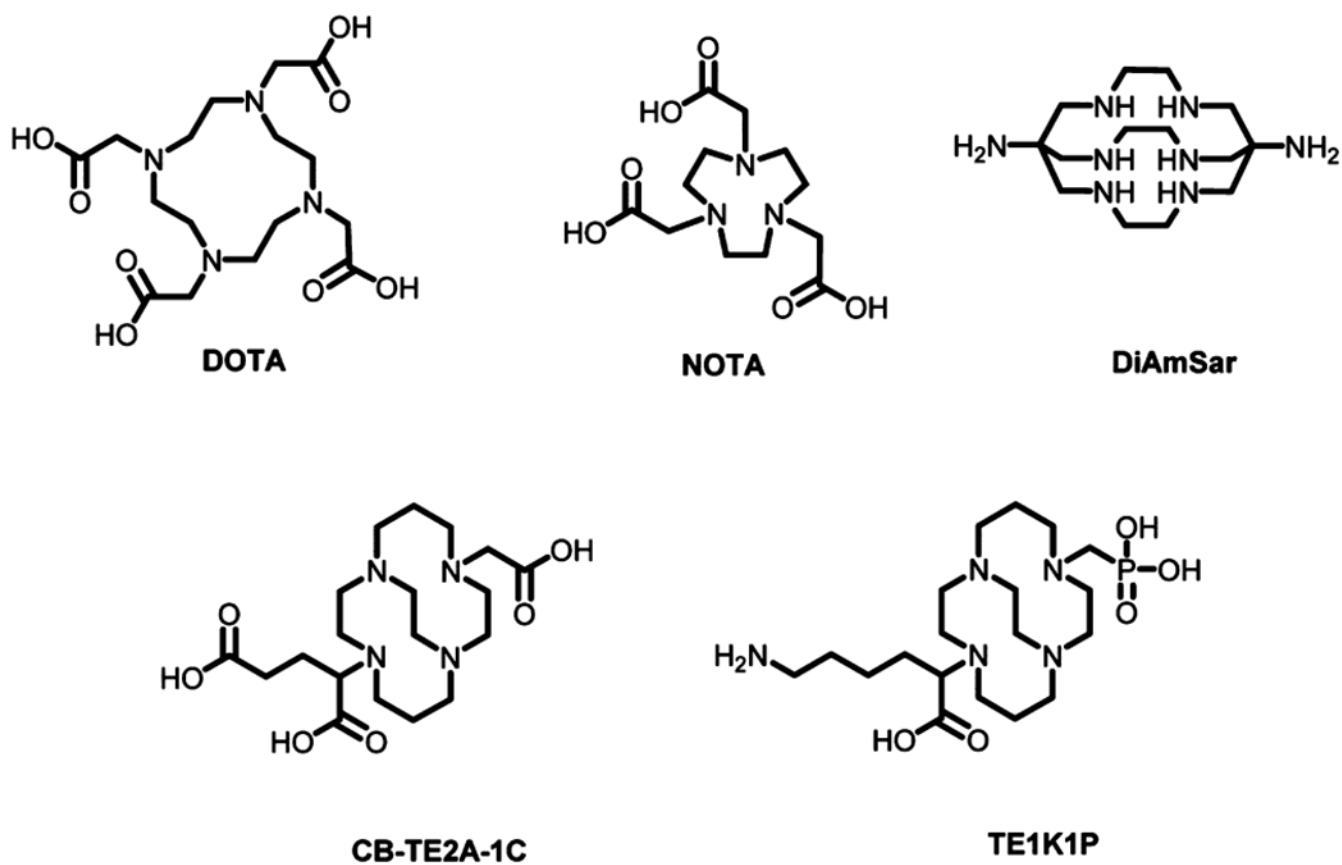


Figure 1.
Bifunctional chelators for copper radiopharmaceuticals.

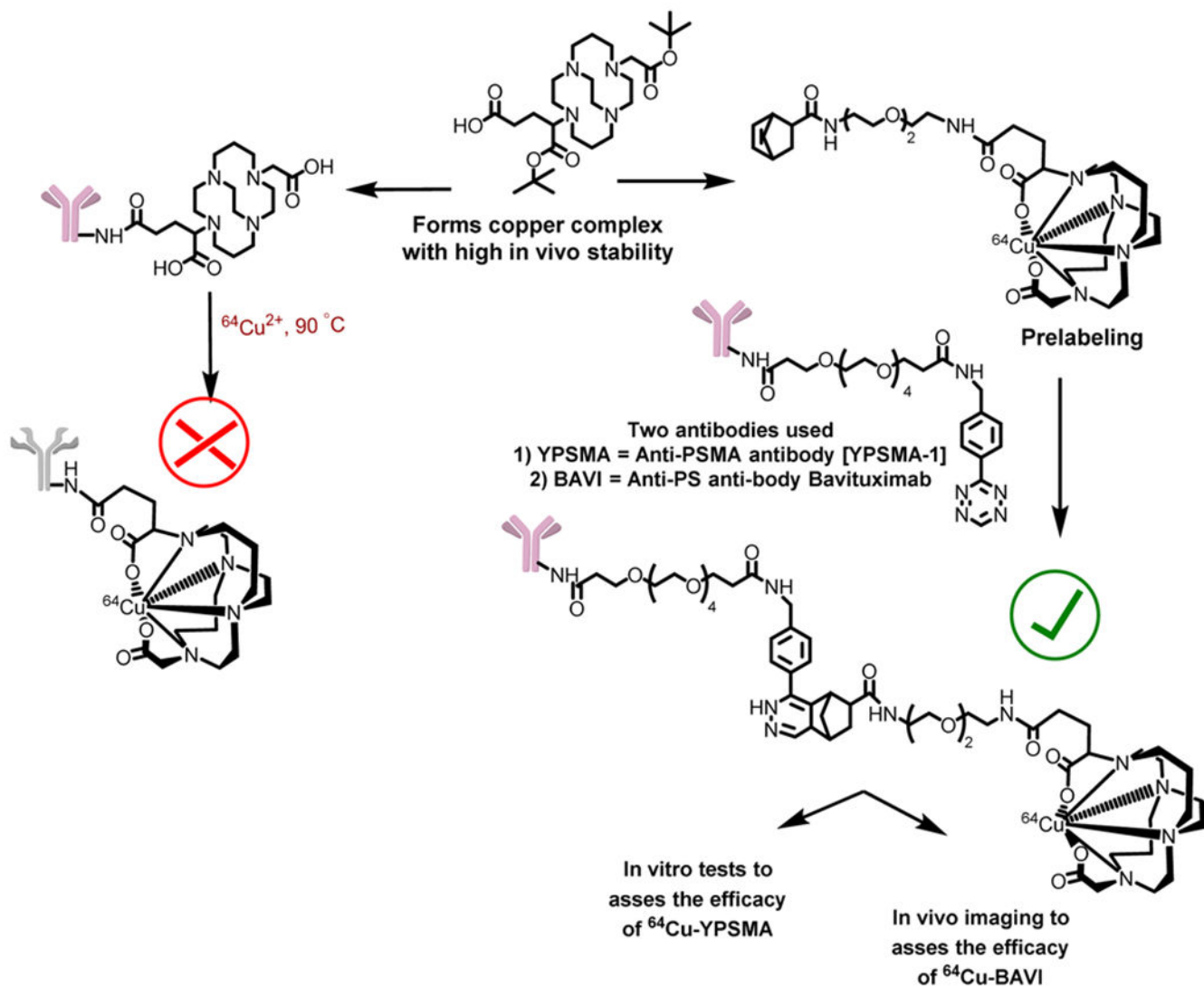


Figure 2. Click chemistry strategy for ^{64}Cu -labeling of antibodies using a cross-bridged tetraazamacrocyclic analogue (CB-TE2A-1C).

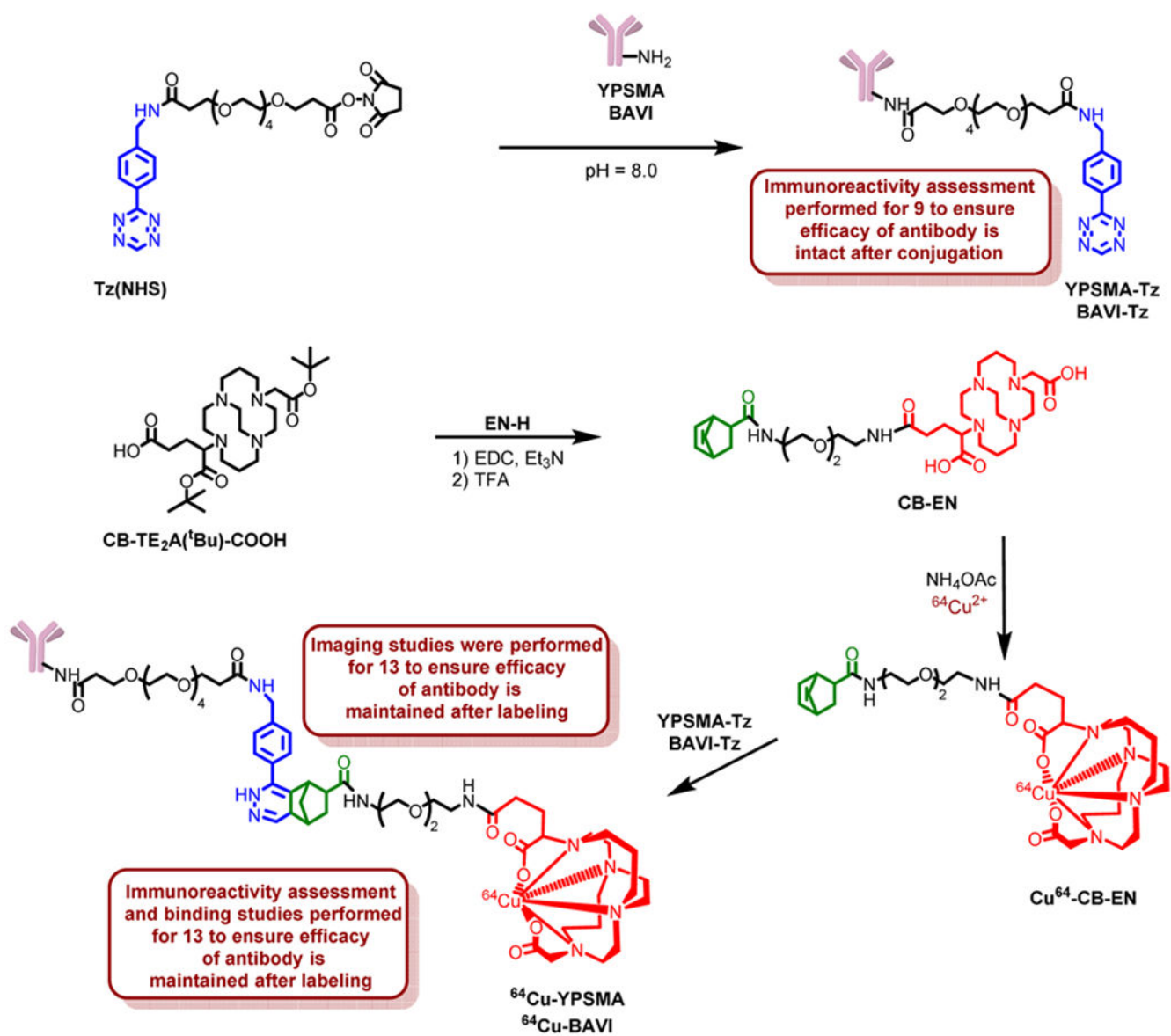


Figure 3.
Tetrazine conjugation to antibody and subsequent labeling through click reaction.

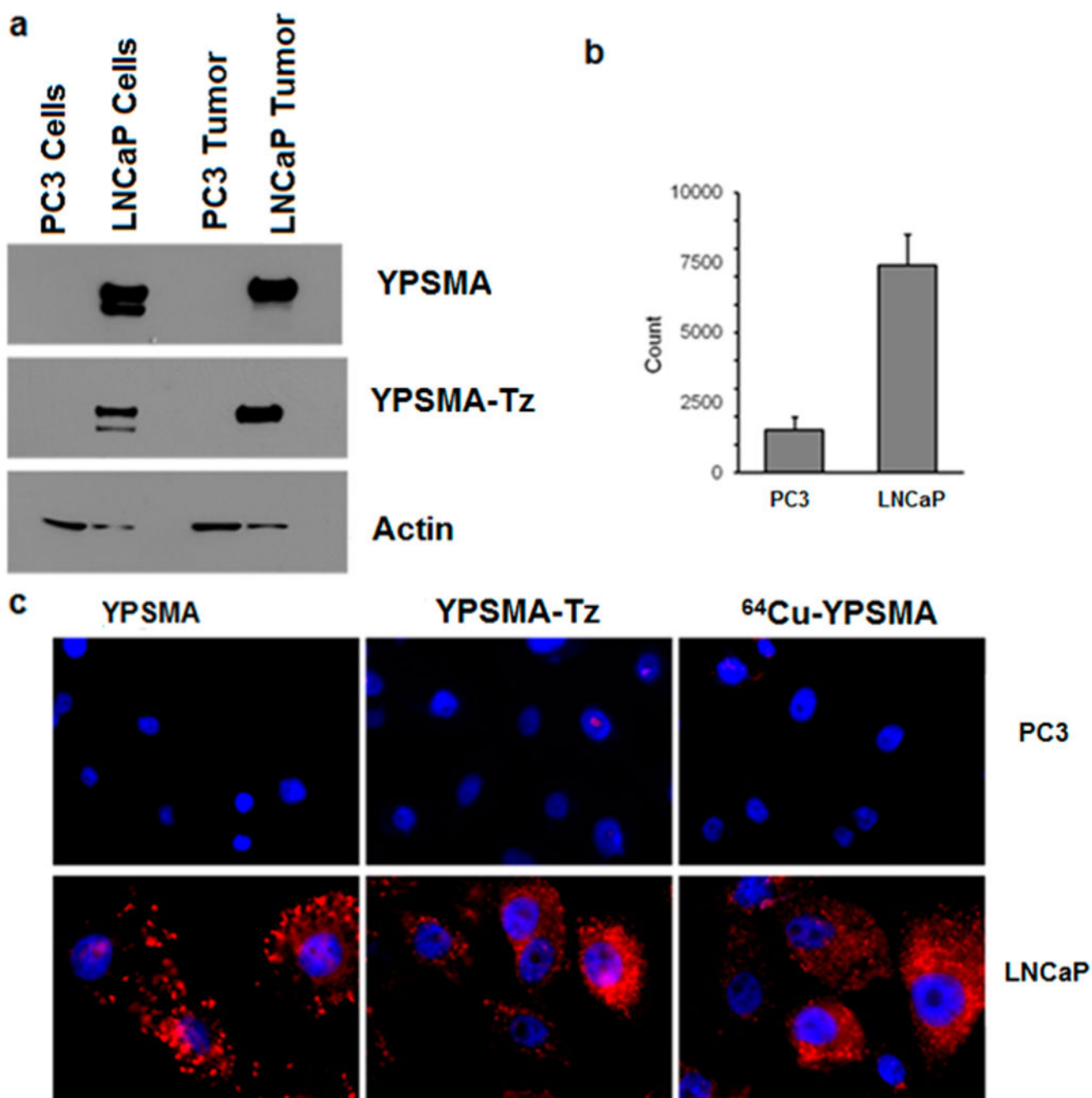


Figure 4.

Western blot results of PC3 and LNCaP cell and tumor tissue extracts treated with unmodified YPSMA and tetrazine modified YPSMA-Tz (a). Radioactivity measurement of ⁶⁴Cu-YPSMA uptake by PC3 and LNCaP cells (b). Immunochemistry staining of PC3 and LNCaP cell lines using YPSMA, YPSMA-Tz, and ⁶⁴Cu-YPSMA (c).

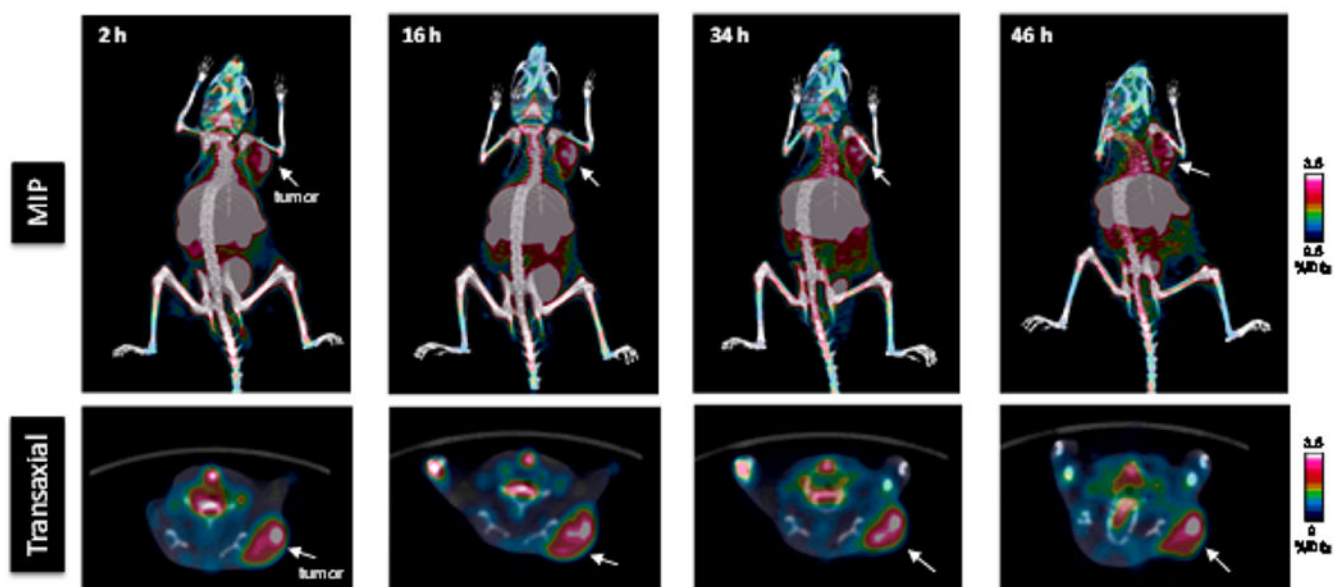


Figure 5. Representative PET/CT images of LNCaP tumor xenografts with ^{64}Cu -BAVI in a mouse model at 2, 16, 34, and 46 h p.i. Images are shown by maximum intensity projection (MIP). The tumors are indicated by white arrow.

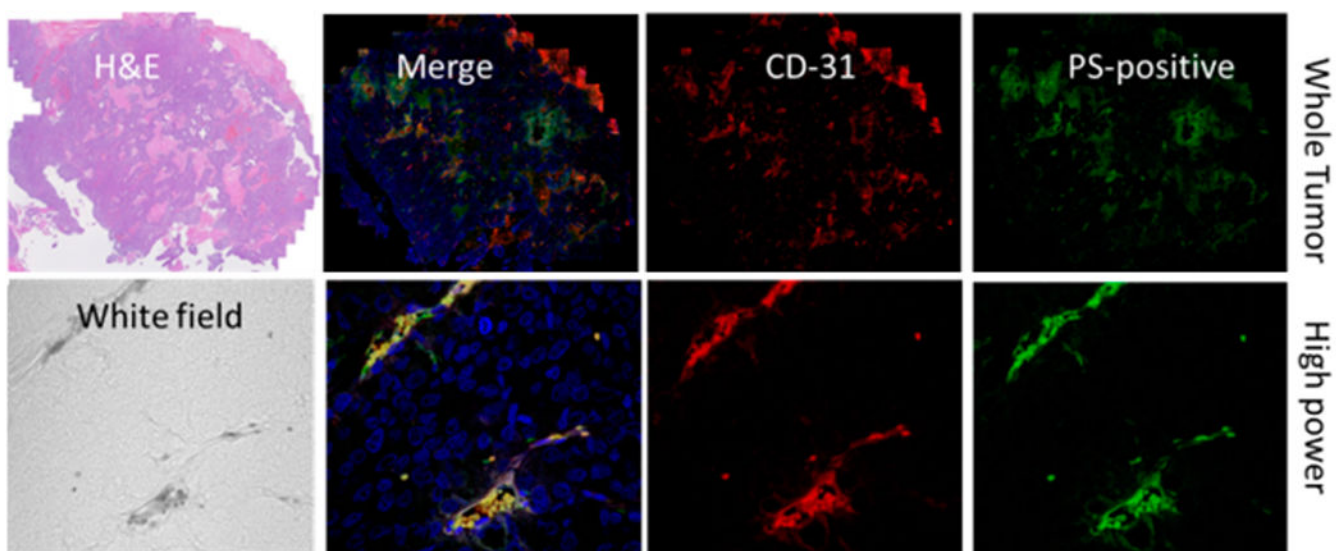
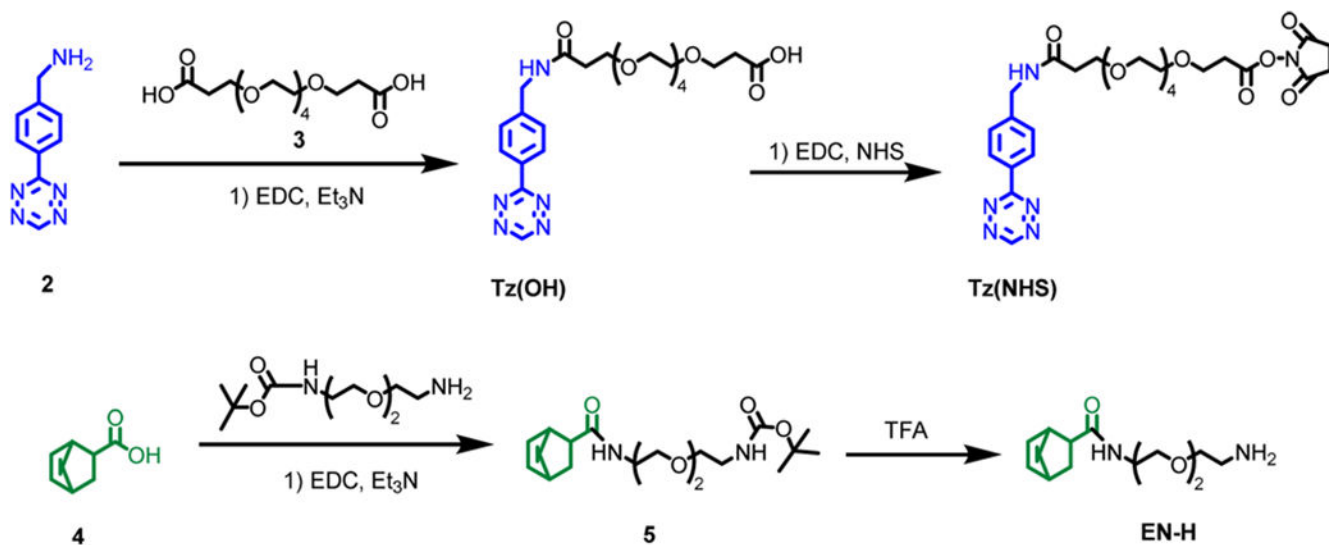


Figure 6. Immunohistochemical staining of phosphatidylserine (PS) expression in LNCaP tumor xenografts.



Scheme 1.
Derivatization of Tetrazine and Norbornene with Functionalized Spacers