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Gadolinium Neutron Capture Therapy (GdNCT) Agents from Molecular to Nano: Current Status and Perspectives

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ABSTRACT: 157 Gd (natural abundance = 15.7%) has the highest thermal neutron capture cross section (σ) of 254,000 barns (1 barn = 10⁻²⁸ m²) among stable (nonradioactive) isotopes in the periodic table. Another stable isotope, ¹⁵⁵Gd (natural abundance = 14.8%), also has a high σ value of 60,700 barns. These σ values are higher than that of ¹⁰B (3840 barns, natural abundance = 19.9%), which is currently used as a neutron-absorbing isotope for boron neutron capture therapy agents. Energetic particles such as electrons and γ-rays emitted from Gd-isotopes after neutron beam absorption kill cancer cells by damaging DNAs inside cancer-cell nuclei without damaging normal cells if Gd-chemicals are positioned in cancer cells. To date, various Gd-chemicals such as commercial Gd-chelates used as magnetic resonance imaging contrast agents, modified Gd-chelates, nanocomposites containing Gd-chelates, fullerenes containing Gd, and solid-state Gdnanoparticles have been investigated as gadolinium neutron capture therapy

(GdNCT) agents. All GdNCT agents had exhibited cancer-cell killing effects, and the degree of the effects depended on the GdNCT agents used. This confirms that GdNCT is a promising cancer therapeutic technique. However, the commercial Gd-chelates were observed to be inadequate in clinical use because of their low accumulation in cancer cells due to their extracellular and noncancer targeting properties and rapid excretion. The other GdNCT agents exhibited higher accumulation in cancer cells, compared to Gdchelates; consequently, they demonstrated higher cancer-cell killing effects. However, they still displayed limitations such as poor specificity to cancer cells. Therefore, continuous efforts should be made to synthesize GdNCT agents suitable in clinical applications. Herein, the principle of GdNCT, current status of GdNCT agents, and general design strategy for GdNCT agents in clinical use are discussed and reviewed.

1. INTRODUCTION

Cancer has become one of the most dangerous diseases worldwide.¹ According to the National Cancer Institute, USA, there were more than 1.8 million new cancer occurrences and 600,000 deaths due to cancers in 2020 in the USA.^{[1](#page-18-0)} Effective cancer treatments have become an urgent demand in the field of medicine. Various cancer treatments such as surgery, chemotherapy, radiation therapy, immunotherapy, targeted therapy, and hormone therapy are now available. Cancer treatments depend on the cancer type and stage. For localized cancers at an early stage, surgery may be the standard choice for complete removal from the body, whereas for metastatic cancers at a late stage, a combination of the aforementioned treatments can be adapted to obtain the best results.

Neutron capture therapy (NCT) is considered promising among emerging cancer treatment techniques.² As a bimodal therapy, two essential components of NCT include NCT agents containing neutron-absorbing isotopes and a thermal (∼0.025 eV) or epithermal (0.025−0.4 eV) neutron beam.

The neutron beam energy may decrease while passing through tissue, 3 and neutrons are captured by the neutron-absorbing isotopes contained in preinjected NCT agents. The emitted energetic particles from neutron-absorbing isotopes destroy cancer cells by damaging DNAs (DNAs) inside cancer-cell nuclei through direct collision^{$4a$,b} or indirectly by generating reactive OH• radicals or OH[−] ions via collision with water molecules inside cancer-cell nuclei, which reactively damage the DNAs.^{[5](#page-18-0)} This binary therapy is noninvasive and kills cancer cells without damaging normal cells if NCT agents are selectively positioned only in cancer cells through targeting.

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Table 1. GdNCT Agents Applied In Vitro

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 ${}^a{\rm Hydrod}$ ynamic diameter; ${}^b{\rm Part}$ icle diameter measured from TEM. aHydrodynamic diameter; bParticle diameter measured from TEM.

Figure 1. Energetic particles (electrons and γ-rays) kill cancer cells by damaging DNAs inside cancer-cell nuclei by direct collision or indirectly by generating reactive OH• radicals or OH[−] ions through collision with water molecules inside the nuclei, which reactively damage the DNAs.

The first NCT was based on a stable (nonradioactive) isotope, 10 B (natural abundance = 19.9%), which was proposed by Gordon Locher in 1936, $6a$ and this BNCT has since been widely investigated. $6b$ The $10B$ possesses a thermal neutron capture cross section (σ) of 3840 barns (1 barn = 10⁻²⁸ m²). After the absorption of neutrons, the excited 11 B emits a high linear energy transfer α -particle (⁴He) and leaves a lithium-7 nuclei (^{[7](#page-18-0)}Li), which is termed ¹⁰B(n, α)⁷Li.⁷ Both α and ⁷Li particles have penetration depths in the range of 4–9 μ m in tissue, 7 corresponding to cell dimensions. Thus, they can damage cancer-cell DNAs through direct collision, if they are generated inside cancer-cell nuclei. Presently, two clinically approved BNCT agents are available. They include sulfhydryl borane (BSH; $Na₂B₁₂H₁₁SH$) and p-dihydroxyboryl-phenylalanine (BPA; $C_9H_{12}BNO_4$).

However, the rising interest in the application of Gd as gadolinium neutron capture therapy (GdNCT) agents originates from an extremely large σ value of 254,000 barns for 157 Gd (natural abundance = 15.7%), which is the highest value among stable isotopes in the periodic table.^{[8](#page-18-0)} Another stable isotope, 155 Gd (natural abundance = 14.8%), possesses a σ value of 60700 barns, which is higher than that of ^{10}B .^{[8](#page-18-0)} Both isotopes can contribute to NCT if natural Gd is used in GdNCT agents. In addition, GdNCT agents can serve as magnetic resonance imaging (MRI) contrast agents because of the high longitudinal proton spin relaxivities of $Gd₁$ ^{[9](#page-18-0)} implying that GdNCT agents can be used as theranostic (MRI-guided GdNCT) cancer agents.^{[10a](#page-18-0)} This is another advantage of Gd over B. For B, MRI-guided BNCT can be conducted by bonding Gd-chemicals to BNCT agents,^{[10b](#page-18-0)} with the dose

enhancement.^{[10c](#page-18-0)}
To take advantage of the considerably large σ values of ¹⁵⁷Gd and ¹⁵⁵Gd, significant efforts have been focused on applying various Gd-chemicals in GdNCT.^{[11](#page-18-0)−[17](#page-19-0)} Commercial molecular MRI contrast agents (Gd-chelates) have been naturally appl[i](#page-18-0)ed in GdNCT.^{11a-i} Thereafter, various Gdchemicals such as modified Gd-chelates, 11 nanocomposites containing Gd-chelates, $12-15$ $12-15$ $12-15$ fullerenes containing Gd,^{[16](#page-19-0)} and solid-state Gd-nanoparticles¹⁷ were synthesized and applied in GdNCT, because commercial Gd-chelates exhibited poor accumulation in cancer cells, making them unsuitable for clinical application.^{[5](#page-18-0),[10a](#page-18-0),[11b](#page-18-0),[14b](#page-19-0)} All GdNCT agents applied to in *vitro* [\(Table 1](#page-1-0)) and *in vivo* experiments ([Table 2](#page-2-0)) exhibited GdNCT effects, and the degree of the effects depended on the GdNCT agents used. Several performance comparison studies with BNCT have been also conducted.^{11d,i,[17a](#page-19-0)} Therefore, it is valuable to overview GdNCT agents investigated to date and address their current status. This review may help researchers to define future research directions in GdNCT agents. In addition, the principle of GdNCT and general design strategy for GdNCT agents suitable in clinical application are discussed.

2. PRINCIPAL ELEMENTS OF GDNCT

2.1. Principle of GdNCT as a Bimodal Therapy. GdNCT is a bimodal therapy,² as shown in Figure 1. First, a GdNCT agent is injected into a cancer patient. When the injected GdNCT agent has reached highest accumulation in the cancer cells, a thermal (∼0.025 eV) or epithermal (0.025− 0.4 eV) neutron beam² is irradiated to the cancer cells to kill them.

2.2. Neutron Absorbing Isotopes. Naturally occurring Gd comprises six stable isotopes (natural abundances = 99.8%) and one minor radioactive isotope (natural abundance = 0.2%, half-life = 1.08×10^{14} y).^{[18a](#page-19-0)} Therefore, Gd is safe and can be used in GdNCT agents. Among them, ¹⁵⁷Gd and ¹⁵⁵Gd possess very high σ values applicable in GdNCT.⁸

[Equation 1](#page-4-0) shows the neutron capture reaction of $^{157}GdAs$ shown in [eq 1,](#page-4-0) when irradiated with a neutron beam, the 157 Gd undergoes a ¹⁵⁷Gd(n, γ)¹⁵⁸Gd NC reaction to yield the excited ¹⁵⁸Gd*, which decays into ¹⁵⁸Gd and emits γ-rays (energy ≈ 1.4 MeV, penetration depth = a few centimeters).^{[18b](#page-19-0)} During

this process, the ^γ-rays may remove core−shell electrons of 158Gd, and the removed electrons are called internal conversion (IC) electrons (70.1 keV, ∼0.1 mm). Thereafter, Auger and Coster−Kronig (ACK) electrons (0.8 keV, ∼20 nm) and certain X-rays are generated after the IC electrons are emitted.^{[18b](#page-19-0)} In addition, ¹⁵⁵Gd undergoes a similar NC reaction to 157Gd[.18c](#page-19-0) The generated energetic particles such as ACK and IC electrons and γ -rays kill cancer cells by damaging DNAs inside cancer-cell nuclei,⁴ as shown in [Figure 1](#page-3-0). Considering that γ-rays can damage both cancer and normal cells, owing to their long penetration depth and high energy, the ACK and IC electrons (particularly ACK electrons) are a preferred choice for the killing of cancer cells. Therefore, GdNCT agents should be accumulated inside cancer cells, preferably inside cancer-cell nuclei. Reactive OH• radicals or OH[−] ions produced by collisions between the aforementioned energetic particles and water molecules inside cancer-cell nuclei can also kill cancer cells through their reaction with $DNAs₁⁵$ as shown in [Figure 1.](#page-3-0)

2.3. Gd-Dose. It was suggested that an appropriate ¹⁵⁷Gd-concentration in cancer should be in the range of 50–200 μ g ¹⁵⁷Gd/g cancer tissue (or 50−200 ppm ¹⁵⁷Gd),^{[15a](#page-19-0)} but less than 1000 ppm 157Gd because 157Gd accumulated in superficial cancer cells can quickly deplete neutrons, causing deeply seated cancer cells to be insufficiently irradiated with neutrons[.14b,15a](#page-19-0) For instance, a higher Gd-accumulation in cancer was achieved via multiple intravenous injections of GdNCT agents into mice, compared to that obtained with a single injection. However, similar cancer-growth suppressions were observed for both cases.^{[14b](#page-19-0)} Additionally, a low GdNCT effect was observed as a result of the shielding effect of thermal neutrons by a high 157Gd-concentration in dogs with oral melanoma cancer.

The intravenous Gd-injection dose of GdNCT agents is similar to that used in the clinical MRI of commercial Gd-chelates, which is 0.1–0.3 mmol Gd/kg.^{[10a](#page-18-0)} Considering the

natural abundance of 157 Gd (15.7%) and assuming 100% accumulation of the injected Gd (injection dose = 0.1 mmol Gd/kg) in 1.0 mg of cancer, 98.6 ppm of 157 Gd will be accumulated in cancer cells with a single injection, which is within the required 157 Gd-concentration for GdNCT.^{[15a](#page-19-0)} However, because the accumulation percentage of the injected Gd in cancer is generally lower than 100%, multiple injections of GdNCT agents might be needed to achieve the required ¹⁵⁷Gd-concentration in cancer. Another way to improve the 157 Gd-accumulation is to use 157 Gd-enriched GdNCT agents. In addition, the conjugation of cancer-targeting ligands to GdNCT agents can improve ¹⁵⁷Gd-accumulation. Gd-nanoparticles will be another choice for this improvement because they can deliver a large amount of Gd per nanoparticle to cancer.

2.4. Thermal and Epithermal Neutron Beam Source and Dose. Previously for NCT, a nuclear reactor was the most common neutron beam source.^{[19a](#page-19-0)} However, the accelerator (cyclotron or linear)^{[19b](#page-19-0)} has become more common than the nuclear reactor because the accelerators can be easily installed in hospitals or institutes because of their small size, low cost, easy installation, high safety, and simple operation, compared to the nuclear reactor. The GdNCT experiment is performed in a beam room isolated from the neutron beam source by a thick heavy concrete or lead plate to block unwanted neutrons.^{[19a](#page-19-0)} To understand the GdNCT process, a schematic illustration of GdNCT using a linear accelerator is shown in Figure $2.^{19c}$ $2.^{19c}$ $2.^{19c}$ As shown, a high-energy proton beam hits the beryllium or lithium target to generate neutrons, which slow down to thermal or epithermal neutrons by a moderator and are narrowed down by a collimator to align toward the cancer cell.

The σ value of elements drops as neutron kinetic energy increases.[3](#page-18-0) Thus, neutrons with lower kinetic energies are preferred for GdNCT. However, the neutron beam energy drops while passing through the body, and cold neutrons (0− 0.025 eV) are not suitable for GdNCT because most of them stop at or around the skin. Neutrons with higher energies than cold neutrons should be used: thermal neutrons (∼0.025 eV) can be used for shallow cancers, while epithermal neutrons (0.025−0.4 eV) can be used for deeply positioned cancers in the body. $19c$

Figure 2. Schematic diagram of GdNCT operation using a linear accelerator as a thermal and epithermal neutron beam source. Adapted with permission from ref [19c](#page-19-0). Copyright 2013 Pioneer Bioscience Publishing Company.

Figure 3. (a) Gadovist. (b) Magnevist. (c) Dotarem. (d) Multihance. (e) Dipentast. (f) Gd-DO3A-BTA (modified Gd-chelate). (g) Prohance. Gdchelates in (a), (b), (c), (d), and (g) are clinically approved.

The σ values of common body elements such as ^1H (0.333 barns), ¹²C (0.0035 barns), ¹⁴N (1.83 barns), ¹⁶O (0.00019 barns), 56 Fe (2.57 barns), and $^{20}\mathrm{Ca}$ (0.4 barns) are generally minimal, compared to those of ¹⁵⁷Gd and ¹⁵⁵Gd.^{[2](#page-18-0)} The neutron beam absorption by these elements is negligible; therefore, the neutron beam will not be harmful to the body unless a high dose is used. Bridot et al. confirmed this from in vitro cellular GdNCT experiments, where a thermal neutron beam dose up to 3.0 Gy was not toxic to cancer cells, although it was toxic at 7.0 Gy.^{17b} The dose unit was either fluence (flux \times time, b The dose unit was either fluence (flux \times time, neutrons cm[−]²) or gray (Gy, absorbed J per matter kg). The clinical data of a thermal or epithermal neutron beam dose for GdNCT has not been reported because there have been no clinical GdNCT trials to date. However, that used for mice experiments was on the order of 10^{12} neutrons cm⁻².^{[13b](#page-19-0),[14a](#page-19-0)} In comparison, the clinical data of a neutron beam dose used for BNCT was in the range of 10^9-10^{12} neutrons cm⁻² (~10 Gy),^{[19e](#page-19-0)} and that used for mice BNCT experiments was 10^{12} − 10¹³ neutrons cm⁻².^{[19f](#page-19-0)} Therefore, the clinical data of the dose for GdNCT would be similar to that used for BNCT.

3. OVERVIEW OF PREVIOUSLY USED GDNCT AGENTS

3.1. General Points. The GdNCT agents investigated to 3.1. General 1 onto $\frac{1}{2}$ and $\frac{1}{2}$ and $\frac{1}{2}$ They were applied to GdNCT in vitro ([Table 1\)](#page-1-0) and in vivo ([Table 2](#page-2-0)). Considering the poor accumulation of commercial Gd-chelates in cancer cells, $5,10a,11b,14b$ $5,10a,11b,14b$ $5,10a,11b,14b$ $5,10a,11b,14b$ $5,10a,11b,14b$ modified Gd-chelates 11j 11j 11j and nano-

materials $12-17$ $12-17$ $12-17$ have been synthesized to overcome these limitations. They exhibited higher Gd-accumulations in cancer cells in vitro and in vivo, compared to those of commercial Gdchelates. Consequently, they have higher cancer-cell deaths than commercial Gd-chelates.

3.2. Gd-Chelates. 3.2.1. Clinically Approved Gd-Chelates: Gd-DO3A-butrol, Gd-DTPA, Gd-DOTA, and Gd-BOPTA. Four clinically approved Gd-chelates such as Gd-10-(1,3,4-trihydroxybutan-2-yl)-1,4,7,10-tetraazacyclododecane-1,4,7-tricarboxylate (Gd-DO3A-butrol) (Gadovist, Bayer Healthcare Pharmaceuticals Inc., Germany) (Figure 3a); Gd-diethylenetriaminepentaacetic acid (Gd-DTPA) (Magnevist, Bayer Healthcare Pharmaceuticals Inc., Germany) (Figure 3b); Gdtetraazacyclododecanetetraacetic acid (Gd-DOTA) (Dotarem, Guerbet, France) (Figure 3c), and Gd-benzyloxypropionictetraacetate (Figure 3d) (Multihance, Bracco, USA) have been applied in GdNCT in intact form in vitro^{[11a](#page-18-0)-[d,g](#page-18-0),[h](#page-18-0)} or in $\nu \overline{\nu}$ $\nu \overline{\nu}$ $\nu \overline{\nu}$ ^{[11a](#page-18-0),e−[g](#page-18-0)}

Hoffmann et al. applied Gd-DO3A-butrol to GdNCT in vitro and in vivo.^{[11a](#page-18-0)} For in vitro applications, a thermal neutron beam was irradiated onto human melanoma cancer cells (Sk-Mel-28) suspended in a Gd-DO3A-butrol solution (0, 10, and 30 mM Gd). A delay in the proliferation of the Sk-Mel-28 cancer cells was observed after the irradiation and increased with an increase in the Gd-concentration, demonstrating GdNCT effects, whereas cells with no irradiation exhibited the same cancer-cell growth, regardless of their Gd-concentrations in solution (Figure 4a). For in vivo GdNCT experiments, Gd-DO3A-butrol was intratumorally injected into Sk-Mel-28 cancer-bearing mice inoculated at one of the hind limbs to maximize the uptake of Gd-DO3A-butrol by cancer cells with a high injection dose of 1.2 mmol Gd/kg. A significant delay in the cancer volume growth was observed after irradiation,

Figure 4. (a) In vitro Sk-Mel-28 cancer-cell growth curves (cells/mL) in Gd-DO3A-butrol solutions as a function of hours after thermal neutron beam irradiation ($n = 3$). (b) In vivo mice cancer volume (mm³) growth curves as a function of days after thermal neutron beam irradiation ($N = 5-6$). Reproduced with permission from ref [11a.](#page-18-0) Copyright 1999 Lippincott Williams & Wilkins, Inc. (c) In vitro TB10 GBM cancer-cell survival histogram (%) as a function of the Gd-incubation concentration (mg Gd/mL) after free Gd-DTPA was washed out from the cells prior to irradiation [normalized using (Gd−, n−) control cells] ($n = 4$). Reproduced with permission from ref [11b.](#page-18-0) Copyright 2001 American Association for Cancer Research. (d) In vitro SW-1573 cancer-cell survival curves with and without 2.5 mM Gd-DTPA in media as a function of the thermal neutron beam irradiation dose. (e) In vitro SW-1573 cancer-cell survival curves with and without 2.5 mM Gd-DTPA in media as a function of the γ -ray irradiation dose. Reproduced with permission from ref [11c](#page-18-0). Copyright 2006 Spandidos Publications. (f) In vitro Chinese hamster V79 cellsurviving fractions with and without Gd-DTPA and BSH in media as a function of the thermal neutron beam dose. Reproduced with permission from ref [11d](#page-18-0). Copyright 2000 Urban and Vogel. (g) In vivo cancer volume (logarithmic scale) in milliliters of four mouse groups as a function of days after irradiation. Reproduced with permission from ref [11e.](#page-18-0) Copyright 1995 Elsevier.

compared to that in the control group with no Gd-DO3Abutrol and irradiation, demonstrating GdNCT effects (Figure 4b). For in vitro and in vivo experiments, the irradiation with no Gd-DO3A-butrol slightly suppressed the cancer growth, indicating slight toxicity in the irradiation to cancer cells because of tiny absorptions of thermal neutrons by cell elements $(H, C, O, N, etc.)$ at the irradiation dose used. This was commonly observed in GdNCT experiments.^{[11b,c](#page-18-0),[g](#page-18-0)[,17b](#page-19-0),} However, the irradiation was not toxic at a low dose.^{[17b](#page-19-0)}

De Stasio et al. incubated TB10 human glioblastoma multiforme (GBM) cells with Gd-DTPA and Gd-DOTA and observed that 84% and 56% of the TB10 GBM cell nuclei contained Gd-DTPA and Gd-DOTA, respectively, 72 h after cell cultures.^{[5](#page-18-0)} In rats with intracerebrally implanted C6 glioma brain cancer, 47% and 85% of cell nuclei had Gd-DOTA 1.0 h after single and double tail vein injection of Gd-DOTA, respectively (single-injection dose = 0.4 mmol Gd/kg). For patients with GBM brain cancer, Gd-DTPA was intravenously injected into patients (injection dose = 0.1 mmol Gd/kg) 1–2 h prior to cancer excision. Only 6.1% of the cancer-cell nuclei contained Gd-DTPA, suggesting a considerably low efficacy of Gd-DTPA and Gd-DOTA as GdNCT agents for humans because of their poor accumulation performance in cancer. This is because both Gd-chelates are extracellular and lack cancer-cell targeting abilities.^{[20a](#page-19-0)} In addition, they are rapidly excreted through the renal system within a few hours after injection.^{[20b](#page-19-0)} De Stasio et al. also reported the incubation of TB10 GBM cells with Gd-DTPA (0−10 mg Gd/ml) for 72 h.^{[11b](#page-18-0)} After washing out the free Gd-DTPA from the cells, thermal neutron beam irradiation was performed. Cancer-cell deaths increased with an increase in the incubation Gdconcentration (Figure 4c), confirming GdNCT effects. As shown, ∼20% cell death of the irradiated cells with no Gd-DTPA was observed, owing to a slight absorption of thermal neutrons by cell elements, as observed in other studies.[11a](#page-18-0),[c,g](#page-18-0)[,17b,d](#page-19-0)

Franken et al. reported that human squamous lung carcinoma cancer cells (SW-1573) suspended in Gd-DTPA media of 2.5 mM Gd exhibited a 2.3-fold higher cancer-cell death, compared to those of the control cells with no Gd-DTPA after irradiation (Figure 4d).^{[11c](#page-18-0)} The cancer-cell death with no Gd increased with an increasing irradiation dose because of a slight absorption of thermal neutrons by cell elements,^{[11a,b,g,](#page-18-0)[17b,d](#page-19-0)} implying that a high irradiation dose should be avoided in GdNCT. However, the irradiation was not toxic at a low dose.^{[17b](#page-19-0)} Notably, these cancer-cell deaths were higher than those obtained using γ-ray irradiation (Figure 4e), suggesting that among energetic particles produced from GdNCT, ACK and IC electrons are more effective than γ-rays in cancer-cell killing. This further suggests that a considerably effective GdNCT result can be obtained if GdNCT agents are accumulated inside cancer cells, preferably inside cancer-cell nuclei because of short penetration depths of the ACK and IC electrons.^{[7](#page-18-0)}

Tokuuye et al. observed higher Chinese hamster V79 cell deaths when the cells were suspended in Gd-DPTA solution, compared to that when suspended in BSH solution at the same ¹⁵⁷Gd and ¹⁰B concentrations after irradiation (Figure 4f).^{11d} This suggests that GdNCT might be more effective than BNCT.

Khokhlov et al. conducted in vivo GdNCT experiments on Jensen sarcoma-bearing mice inoculated in their right thighs.^{[11e](#page-18-0)} The cancer volume reached 10−15 mm in diameter 7−8 days after a subcutaneous injection of 5×10^6 cancer cells prepared in 0.5 mL of M0393 medium. They intratumorally injected Gd-DTPA to reach 13,750 ppm Gd in the cancer cells prior to the thermal neutron beam irradiation and observed regression in cancer volume after irradiation [\(Figure 4](#page-6-0)g). As shown, a complete regression in the cancer volume was observed for approximately 80% of the $(Gd+, n+)$ mouse group 7 days after irradiation. The (Gd−, n+) mouse group showed a temporal cancer volume regression; however, it subsequently increased. Both the (Gd−, n−) and (Gd+, n−) mouse groups showed a natural cancer-volume growth. Considering the extracellular properties of $Gd-DTPA$,^{[20a](#page-19-0)} the observed GdNCT effects were mostly due to γ -rays and highenergy IC electrons, not low-energy IC and ACK electrons. These results suggested that Gd-DTPA might be an effective GdNCT agent for surface-seated cancers with intratumoral injection at a high Gd-dose prior to irradiation.

Matsumura et al. compared in vivo GdNCT efficacy between Gd-DTPA and Gd-BOPTA using 9L gliosarcoma-bearing rats inoculated in hind legs.^{[11f](#page-18-0)} Both Gd-DTPA and Gd-BOPTA were intratumorally injected into the cancer to maximize Gd uptake (injection dose = 0.05 mmol Gd/g cancer). They observed a higher cancer-growth delay in Gd-BOPTA group, compared to that of the Gd-DTPA group, owing to a greater uptake of Gd-BOPTA in cancer than Gd-DTPA; this is because of the benzene ring in Gd-BOPTA ([Figure 3d](#page-5-0)) which allowed more cellular uptake in cancer cells, $20c$ compared to extracellular Gd-DTPA.^{[20a](#page-19-0)}

Takagaki et al. observed significant in vitro and in vivo GdNCT effects using Gd-DTPA.^{[11g](#page-18-0)} For C6 cancer cells suspended in Gd-DTPA solutions, the cancer-cell surviving fraction decreased with an increase in Gd concentration (0, 500, and 2500 ppm) and in thermal neutron fluence in the range of $(0-6.5) \times 10^{12}$ neutrons/cm². For in vivo experiments on 9L brain cancer-bearing rats, the thermal neutron beam was irradiated for 45 min after intravenous injection (1.0 mmol Gd/mouse). Gd-DTPA (0.5 mmol Gd/mouse) was additionally injected 22.5 min after irradiation to boost Gdconcentration in brain cancer. They observed a considerably prolonged survival of 32 days after irradiation, compared to 16.4 days for the control (Gd−, n−) group.

Yoshida et al. investigated additive NCT effects on C6 and murine colorectal carcinoma (CT26) cancer cells suspended in BPA (0−40 ppm B) and Gd-DTPA (0−50 ppm Gd) mixture solutions.^{[11h](#page-18-0)} They observed additive NCT effects by BPA and Gd-DTPA. A similar additive NCT effect was observed in Chinese hamster V79 cells suspended in Gd-DTPA and BSH solutions.[11d](#page-18-0) These results are attributed to the enhanced absorption of thermal neutrons to kill cells by ^{157}Gd , ^{155}Gd , and 10 B.^{[10c](#page-18-0)}

3.2.2. Nonclinically Approved $Na₂(Gd-DTPA)$. Mitin et al. applied $Na₂(Gd-DTPA)$ (Dipentast, [Figure 3e](#page-5-0)) to in vivo GdNCT experiments on dogs with malignant oral melanoma and osteosarcoma cancers.¹¹ⁱ They intratumorally injected it to obtain an accumulation concentration of 10−12 μ g ¹⁵⁷Gd/mL in the cancer cells prior to the thermal neutron beam irradiation. In comparison, they intravenously and intraarteriarly injected BPA in the melanoma and osteosarcoma cases, respectively, to obtain 28.5 ppm ^{10}B in the cancer cells ∼2 h prior to irradiation. The results indicated that BNCT was more effective for the oral melanoma, while GdNCT was more effective for the osteosarcoma. They elucidated that γ -rays could effectively kill interstitial cancers, such as osteosarcoma,

because Dipentast is intercellular, whereas the α -particles could effectively kill soft and superficial cancers, such as oral melanoma, because BPA is intracellular. In addition, they observed that at higher Gd-accumulation concentrations exceeding 12 μ g ¹⁵⁷Gd/mL, a low GdNCT effect was observed as a result of the shielding effect of thermal neutrons by extra 157 Gd. This was consistent with the observation that a threetime injection of Gd-DTPA nanocomposites caused a higher uptake in the cancer cells; however, the GdNCT effect was similar to the single-injection case. 14^b

3.2.3. Modified Gd-Chelates: Gd(DO3A)-BTA. To overcome the low accumulation of commercial Gd-chelates in cancer cells because of their extracellular and inadequate cancer-targeting properties,^{[20a](#page-19-0)} Jung et al. synthesized Gd-1,4,7,10tetraazacyclo-dodecane-1,4,7-trisacetic acid (DO3A)-benzothiazole-aniline (BTA) [\(Figure 3f](#page-5-0)) and applied it to the in vivo GdNCT for mice inoculated with human breast cancer (MDA-MB-231) cells.^{11j} Gd(DO3A)-BTA was cancer-specific and intracellular because of the BTA moiety and consequently showed brighter T_1 MR images and higher contrast-to-noise ratios (CNRs) in the cancer cells, compared to those obtained with Gd-DOTA in mice experiments [\(Figure 5](#page-8-0)a).^{21a} For in vivo GdNCT experiments, Gd(DO3A)-BTA was intravenously injected into MDA-MB-231 cancer-bearing mice tails (injection dose = 0.1 mmol Gd/kg).^{[11j](#page-18-0)} This injection dose caused a maximum uptake of 221 μ g Gd/g cancer tissue 6 h after injection, corresponding to 34.7 μ g ¹⁵⁷Gd/g. This Gdaccumulation was close to the optimal ¹⁵⁷Gd-concentration of 50−200 μg 157Gd/g cancer tissue for GdNCT[.15a](#page-19-0) Sixty days after the irradiation, the cancer volume of the $(Gd+, n+)$ mouse group was the least among the four mouse groups, as shown in the T_1 MR images and photographs ([Figure 5](#page-8-0)b). In addition, it was 4.5 times smaller than the cancer volume of the (Gd−, n−) control mouse group ([Figure 5c](#page-8-0)), thereby confirming GdNCT effects.

3.3. Nanocomposites or Nanocarriers Containing Clinically Approved Gd-Chelates. To increase Gd-accumulation and Gd-retention in cancer, nanocomposites or nanocarriers containing large amounts of commercial Gd-chelates have been prepared as GdNCT agents.^{[12](#page-18-0)−[15](#page-19-0)} These includ[e](#page-19-0) polymeric nanocomposites, such as chitosans, $12a-e$ $12a-e$ dendrimers,^{[13a](#page-19-0)} poly(amino acids),^{[13b](#page-19-0)} and cellulose microcapsules;[13c](#page-19-0) mineral nanocomposites, such as calcium phosphates;[14a,b](#page-19-0) and lipid-based nanocomposites, such as liposomes.[15a](#page-19-0)−[d](#page-19-0)

3.3.1. Chitosan Nanocomposites. Chitosan is a cationic polysaccharide derived from the deacetylation of chitin and has been widely applied in biomedical and pharmaceutical areas because of its natural abundance, biocompatibility, biodegradability, nontoxicity, and enhanced permeability. $21b$ Using an emulsion-droplet coalescence technique, Gd-DTPA-loaded chitosan nanoparticles (Gd-nanoCPs) were prepared through electrostatic bonding between the carboxylic groups of Gd-DTPA and amine groups of chitosan.¹² Shikata et al. observed a considerably higher accumulation of Gd-nanoCPs [hydrodynamic diameter $(a) = 426$ nm] in mouse fibroblast (L929), malignant melanoma (B16F10), and squamous carcinoma (SCC-VII) cells, compared to those obtained with Gd-DTPA after washing out free nanoparticles and Gd-DTPA from the cells with a phosphate buffer saline (PBS) solution 12 h after cellular incubation [\(Figure 6a](#page-8-0)).^{12a} In a similar experiment using Gd-nanoCPs ($a = 425$ nm), Fujimoto et al. observed an approximately three times higher Gd-concentration of 30.5 μ g

Figure 5. (a) Plots of contrast-to-noise ratios (CNRs) of MDA-MB-231 cancers in mice with time after intravenous injection with $Gd(DO3A)$ -BTA and $Gd-DOTA$ (left) and $T₁ MR$ images of cancers in mice 1.0 h after intravenous injection (right). Adapted and reproduced from ref [21a.](#page-19-0) Copyright 2013 American Chemical Society. (b) T_1 MR images (top) and photographs (bottom) of cancers on mouse thighs 60 days after thermal neutron beam irradiation: from the left, [Gd-DO3A-BTA(−), n−], [Gd-DO3A-BTA(−), n+], [Gd-DO3A-BTA $(+)$, n–], and [Gd-DO3A-BTA $(+)$, n+]. (c) Plots of relative cancer volumes $(V_{\text{day}}/V_{\text{day=1}})$ as a function of days after thermal neutron beam irradiation $[N = 5, p^* < 0.05$ from Gd-DO3A-BTA(+), n−]. Adapted and reproduced with permission from ref [11j.](#page-18-0) Photograph courtesy of Ki-Hye Jung. Copyright 2018 Ki-Hye Jung et al.

Gd in human sarcoma malignant fibrosis histiocytoma (MFH) Nara-H cells, compared to that $(9.5 \ \mu g \text{ Gd})$ obtained with Gd-DTPA.[12b](#page-18-0) Tokumitsu et al. observed a higher accumulation and longer retention of Gd-nanoCPs $(a = 425 \text{ nm})$ in cancer after intratumoral injection into B16F10 cancer-bearing mice, compared to those obtained with Gd-DTPA (Figure 6b).^{[12c](#page-19-0)} As

Figure 6. (a) Histograms of Gd-accumulation concentrations: GdnanoCPs ($d = 426$ nm) at 4 and 37 °C, and Gd-DTPA at 37 °C in three types of cells (L929, B16F10, and SCC-VII), 12 h after incubation and washing out of free Gd-nanoCPs and Gd-DTPA from the cells with a PBS solution ($n = 3$, $p^{**} < 0.001$ from the values at 4 °C). Reproduced with permission from ref [12a.](#page-18-0) Copyright 2002 Elsevier. (b) Histograms of Gd-accumulation concentration of GdnanoCPs $(d = 425 \text{ nm})$ and Gd-DTPA in cancer, 5 min and 24 h after intratumoral injection into B16F10 cancer-bearing mice. Reproduced with permission from ref [12c](#page-19-0). Copyright 1999 Plenum Publishing Corporation. (c) Plots of cancer-volume suppression ratios (V_{day}) $V_{\text{day}=0}$) of B16F1₀ cancer-bearing mice as a function of days after thermal neutron beam irradiation: no Gd (O) $(N = 2)$, Gd-DTPA (\bullet) ($N = 2$), and Gd-nanoCP (\blacktriangle) ($N = 4$). Reproduced with permission from ref [12d.](#page-19-0) Copyright 2000 Elsevier. (d) Plots of cancervolume suppression ratios $(V_{\text{day}}/V_{\text{day}=0})$ of B16F1₀ cancer-bearing mice as a function of days after thermal neutron beam irradiation: cold control (\bullet) (no injection, n–), hot control (\circ) (saline, n+), Gd-nanoCP-400 (▲) (2.4 mg Gd, n+), Gd-nanoCP-200 (■) (2.4 mg Gd, n+), Gd-nanoCP-200 (\Box) (1.2 mg Gd, n+) (N = 5-6, p^{**} < 0.01 from hot control group). Labels "a" indicate the time point at which death of a mouse was observed. Reproduced with permission from ref [12e](#page-19-0). Copyright 2013 Elsevier.

shown, Gd-DTPA was rapidly excreted from cancer, while ∼90% of Gd-nanoCPs remained in the cancer cells up to 24 h after injection. In addition, they performed in vivo GdNCT experiments on B16F10 cancer-bearing mice after intratumoral injection with Gd-nanoCPs $(a = 430 \text{ nm})$ by irradiating thermal neutrons 8 h after injection. They observed a significant cancer-growth suppression after irradiation, while the mice injected with Gd-DTPA exhibited minor suppression after irradiation (Figure 6c).^{12d} This was due to a higher accumulation of Gd-nanoCPs, compared to that of Gd-DTPA.^{[12c](#page-19-0)} Ichikawa et al. applied Gd-nanoCP-400 ($a = 391$ nm) and Gd-nanoCP-200 $(a = 214 \text{ nm})$ in GdNCT on B16F10 cancer-bearing mice.^{[12e](#page-19-0)} They observed a higher accumulation of Gd-nanoCP-200 (∼1500 μg Gd/g cancer tissue) than that of Gd-nanoCP-400 (∼600 μg Gd/g cancer tissue) 8 h after intratumoral injection with the same dose of 2.4 mg Gd/mouse. Consequently, an enhanced cancer-growth suppression was observed with Gd-nanoCP-200 (Figure 6d). This result was attributed to a higher and more homogeneous accumulation of Gd-nanoCP-200, compared to that of GdnanoCP-400, owing to the smallness of Gd-nanoCP-200.

3.3.2. Polyamidoamine (PAMAM) Nanocomposites. Dendrimers such as PAMAM, a well-defined hyperbranched spherical polymer,^{[21c](#page-19-0)} have been applied as nanocarriers in the delivery of a large amount of Gd-chelates to cancer cells. PAMAM is highly water-soluble and contains numerous primary amine groups on its surface, which are useful in incorporating Gd-chelates through amide bonds. PAMAMs are classified into various generations according to the number of primary amines on their surfaces. For example, the first generation PAMAM $(G_1$ -PAMAM) contains 8 primary amines on its surface, while the sixth generation PAMAM $(G_6 -$ PAMAM) has 256 primary amines on its surface.^{21c} Kobayashi et al. employed G_6 -PAMAM to synthesize 2 types of nanocomposites: G_6Gd in which Gd-DTPAs were attached to G_6 -PAMAM and avidin- G_6 Gd in which both Gd-DTPAs and avidins were attached to G_6 -PAMAM.^{[13a](#page-19-0)} Avidin can target human ovarian cancer (SHIN3) cells.^{[21d](#page-19-0)} They measured Gdconcentration in cancer in vitro and in vivo. Owing to avidin, the accumulation of avidin- G_6Gd in SHIN3 cells was 3.5 times higher than that of G_6Gd and 50 times higher than that of Gd-DTPA in in vitro cell culture experiments. For in vivo experiments, the accumulation of avidin- G_6Gd in SHIN3 cells (162 ppm Gd or 25.4 ppm 157Gd) was 3.4 times higher than that of G_6Gd and 366 times higher than that of Gd -DTPA 1 day after intraperitoneal injection into SHIN3 cancer-bearing mice. This accumulated avidin- G_6Gd in SHIN3 cells was close to the optimal ¹⁵⁷Gd-concentration for GdNCT experiments (50−200 ppm 157Gd in cancer)[.15a](#page-19-0) Thus, it will be useful for GdNCT applications.

3.3.3. Poly(Amino Acid) Nanocomposites. Poly(amino acids) have attracted significant interest because they can be used as drug nanocarriers, owing to their good biocompati-bility and biodegradability.^{[21e](#page-19-0)} Monomers in poly(amino acids) contain functional groups, such as carboxyl, amino, hydroxyl, and thiol groups, which can be conjugated to other functional molecules, such as drugs and cancer-targeting ligands. 216 Among poly(amino acids), poly(aspartic acid) has been used in hydrogel synthesis and other biomedical applications. 21f 21f 21f Qin et al. conjugated poly(aspartic acid) ($M_w = \sim 25$ kDa) with two kinds of poly(ethylene glycol) (PEG) $[M_w = \sim 12 \text{ kDa}]$ (PEG₂₇₂) and ~20 kDa (PEG₄₅₄)] through amide bonds to synthesize P272 and P454 nanocomposites with $a = 8.3$ and 9.8 nm, respectively.^{[13b](#page-19-0)} The nanocomposites were further grafted with 33-38 Gd-DOTA-NH₂ through amide bonds, respectively. PEG conjugation (PEGylation) is generally used to increase the solubility, stability, and blood circulation halflife of drugs. 21g 21g 21g Additionally, it is used to reduce their uptake by the reticuloendothelial system to enhance therapeutic efficacy.^{[21g](#page-19-0)} The in vitro cellular uptake of P272 (2.1 nM Gd/ 10⁶ cells) in murine colon adenocarcinoma 26 (C-26) cells 24 h after incubation was two times higher than that (1.1 nM Gd/ 10^6 cells) of P454.^{[13b](#page-19-0)} For in vivo experiments on C-26 cancerbearing mice, P454 exhibited an ∼2 times higher Gdaccumulation than P272 in cancer, 8 h after the intravenous injection of 10 mg Gd/kg. These results were attributed to a higher enhanced permeability and retention (EPR) effect^{[21h](#page-19-0)} of P454, compared to P272. For in vivo GdNCT experiments, 0.2 mL of P272, P454, Gd-DTPA, and saline solutions were intravenously injected into mice (injection dose = 30 mg Gd/ kg). The mouse groups injected with P272 and P454 exhibited higher cancer-growth suppression than those obtained with Gd-DTPA and saline solutions after thermal neutron beam irradiation (Figure 7). The saline-solution mouse group showed similar anticancer activity as the Gd-DTPA mouse group because Gd-DTPA was rapidly excreted via the renal

Figure 7. Plots of relative cancer volume ($V_{\text{day}}/V_{\text{day}=0}$) as a function of days after thermal neutron beam irradiation ($N = 3$, $p^* < 0.05$, $p^{***} <$ 0.001). Reproduced with permission from ref [13b](#page-19-0). Copyright 2020 Wiley-VCH.

system within a few hours^{[20a](#page-19-0)} after injection. All the nonirradiated mouse groups exhibited negligible anticancer activity, implying no in vivo toxicity in P272 and P454. The P272 mouse group exhibited a higher GdNCT effect than the P454 mouse group despite the higher Gd-accumulation of P454. They attributed this to a better penetration of small P272 in the cancer cells, compared to that of P454, such that highly ionizing ACK and IC electrons could effectively contribute to cancer-cell death. This indicated that among particles produced from the thermal NC reaction of 157 Gd and 155 Gd, ACK and IC electrons were more effective than γ -rays in killing cancer cells.

3.3.4. Cellulose Microcapsules. Ethylcellulose, a nonbiodegradable and biocompatible polymer, has been exten-sively studied in the encapsulation of drugs.^{[21i](#page-19-0)} Akine et al. encapsulated Gd-DTPA in ethylcellulose microcapsules and applied them to the in vivo GdNCT of Ehrlich ascites cancerbearing mice.^{13c} The microcapsules had $a = 75-106 \ \mu \text{m}$, and the weight% of Gd-DTPA was 31%. The microcapsules slowly released Gd-DTPA in solution, allowing an extended retention of Gd-DTPA in the microcapsules. The cancer model mice were prepared by intraperitoneally injecting $~\sim 10^7$ Ehrlich ascites cancer cells into mice. Afterward, 220 mg of the microcapsules suspended in 0.5 mL of a dextran-40 solution were intraperitoneally injected into mice, and a thermal neutron beam was irradiated onto their anterior abdomens within 5 min after injection. The ¹⁵⁷Gd-concentration 17 min after injection was approximately 2.5 mg 157Gd/mL of the peritoneal fluid. The result showed that approximately 32% of the $(Gd+, n+)$ mouse group survived up to 60 days after irradiation, whereas 100% of the (Gd−, n+), (Gd+, n−), and (Gd−, n−) mouse groups survived less than 18 days after irradiation, demonstrating GdNCT effects. Owing to the extracellular properties of the microcapsules and Gd-DTPA, the GdNCT effects were mainly due to the γ -rays and highenergy (>20 keV) IC electrons, not the low-energy ACK and IC electrons.

3.3.5. Calcium Phosphate Nanocomposites. Calcium phosphate (CaP) is found in many parts of the human body, such as bone mineral and tooth enamel, and has been considered a potential drug nanocarrier because of its biocompatibility, biodegradability, and low cost.^{[21j](#page-20-0)} Mi et al. modified CaP with PEG-block-poly(aspartic acid) [PEG-b- $P(Asp)$] to prepare hybrid micelles, in which Gd-DTPA were

incorporated.^{[14a](#page-19-0)} They applied the Gd-DTPA/CaP nanocomposites ($a = \sim 55$ nm) to *in vitro* and *in vivo* GdNCT experiments. The in vitro GdNCT experiments with 100 μ M Gd of Gd-DTPA/CaP nanocomposites and Gd-DTPA without washing C-26 cancer cells after incubation exhibited similar GdNCT effects with approximately 50% cancer-cell viabilities probably due to extracellular properties of nanocomposites and Gd-DTPA. For in vivo experiments with an injection dose of 0.02 mmol Gd/kg in C-26 cancer-bearing mice, a higher Gdaccumulation of Gd-DTPA/CaP nanocomposites [3.9% of the injected dose estimated from inductively coupled plasma atomic emission spectroscopy (ICP-AES)] in the cancer cells, compared to that of Gd-DTPA was obtained, owing to the EPR effect^{[21h](#page-19-0)} of the nanocomposites, 10 h after intravenous injection. This higher Gd-accumulation of the nanocomposites was confirmed in the MR images (Figure 8a and b) and tumorto-normal tissue contrast ratios (Figure 8c). The in vivo GdNCT experiments with Gd-DTPA/CaP nanocomposites (intravenous injection dose = 0.05 mmol Gd/kg) exhibited the lowest cancer-volume enhancement with time among four

Figure 8. T_1 -weighted MR images before and 4 h after intravenous injection of (a) Gd-DTPA/CaP nanocomposites and (b) Gd-DTPA. (c) Tumor-to-normal (T/N) tissue contrast ratios estimated from T_1 weighted MR images in a and b ($N = 3$, $p^{**} < 0.01$). (d) Relative cancer volume $(V_{\text{day}}/V_{\text{day=0}})$ of four C-26 cancer-bearing mouse groups as a function of days with and without thermal neutron beam irradiation ($N = 4-5$, $p^{**} < 0.01$, $^*p < 0.05$ from other groups). (e) Photographs of C-26 cancer-bearing mice taken on day 27 after thermal neutron beam irradiation. Adapted and reproduced from ref [14a.](#page-19-0) Copyright 2015 American Chemical Society. (f) Cancer volume of four C-26 cancer-bearing mouse groups as a function of days after thermal neutron beam irradiation. Reproduced with permission from ref [14b](#page-19-0). Photograph courtesy of N. Dewi. Copyright 2016 Springer.

mouse groups (Figure 8d) and a 5-fold smaller cancer volume than that obtained with Gd-DTPA, 27 days after thermal neutron beam irradiation (Figure 8d and e). Dewi et al. reported a higher Gd-accumulation in cancer after three-time intravenous injection of Gd-DTPA/CaP nanocomposites ($a =$ ∼60 nm) into C-26 cancer-bearing mice, compared to that obtained with a single injection.^{[14b](#page-19-0)} However, the cancervolume suppression of the three-time injection case was similar to that of the single-injection case (Figure 8f). This was attributed to the enhanced depression of the thermal neutron beam intensity by extra Gd-DTPA/Cap nanocomposites accumulated in superficial cancer cells, such that the deeper part of the cancer was less irradiated in three-time injection case.

3.3.6. Liposome Nanocomposites. Liposomes are vesicles made of lipid bilayer membranes capable of entrapping a large amount of drugs. Consequently, they have been studied for decades as drug delivery systems.^{[21k](#page-20-0)} Several drugs encapsulated inside liposomes, such as DaunoXome and Doxil, are now commercially available for clinical use. $21k$

Le and Cui prepared liposomes using soy-hydrogenatedphosphatidylcholine, cholesterol, and 1,2-distearoyl-sn-glycero-3-phosphoethanolamine-N-[methoxy(polyethylene glycol)- 2000] and applied them to the delivery of Gd-DTPA to cancer in vivo.^{[15a](#page-19-0)} The Gd-DTPA-encapsulated liposomes were intravenously injected into subcutaneous human cervical (TC-1) cancer-bearing mice with an injection dose of 414 μ g Gd/ mouse. This injection dose resulted in an uptake of 158.9 \pm 43.7 μ g Gd/g cancer tissue, 12 h after injection. With a tripleinjection dose, the Gd-concentration increased to 233.9 ± 81.2 μ g Gd/g cancer tissue. These corresponded to 24.9 and 36.7 $16\,\text{Gd/g}$ cancer tissue, respectively, which were relatively close to the required ¹⁵⁷Gd-amount for GdNCT experiments (50− 200 μ g ¹⁵⁷Gd/g cancer tissue).^{[15a](#page-19-0)} This study showed that liposomes are potential nanocarriers and can deliver a large amount of Gd to cancer via multiple injections, which would be useful in GdNCT applications.

Dewi et al. used a nonionic Coatsome EL-01-N liposome (a = 100−300 nm), which comprised dipalmitoylphosphatidylcholine, cholesterol, and dipalmitoylphosphatidylglycerol to encapsulate Gadoteridol (Gd-HP-DO3A, [Figure 3](#page-5-0)g) for in vivo GdNCT experiments.^{[15b](#page-19-0)} First, 2.0 mL of 0.5 M Gadoteridol was poured into a vial containing the Coatsome EL-01-N. The liposome nanocomposite solution was intravenously injected into the tail veins of C-26 cancer-bearing mice with an injection dose of 0.2 mL (0.l mmol Gd)/mouse. This injection dose led to a maximum accumulation of 40.3 μ g Gd/g cancer tissue, 2 h after injection, which decreased by half, 12 h after injection. However, with Gadoteridol, the accumulation was only 0.046 μ g Gd/g cancer tissue, 2 h after injection. The liposome nanocomposites showed a significant anticancer effect such that 27 days after thermal neutron beam irradiation, the cancer volume of the $(Gd+, n+)$ mouse group was the smallest among the mouse groups ([Figure 9](#page-11-0)a) and four times less than that of the (Gd−, n−) control mouse group [\(Figure](#page-11-0) [9](#page-11-0)b).

The cellular uptake of liposome nanocomposites and the resulting GdNCT effect depend on the liposome composition. This was confirmed by Peters et al. when they synthesized five kinds of liposomes: 1,2-dioleoyl-sn-glycero-3-phosphocholine (DOPC)−cholesterol (Chol)−1,2-dioleoyl-3-trimethylammonium-propane (DOTAP), DOPC−Chol−cardiolipin (CL), DOPC−Chol−1,2-dioleoyl-sn-glycerophosphoethanolamine

Figure 9. (a) Photographs of three mouse groups 27 days after thermal neutron beam irradiation, showing the smallest cancer volume for the $(Gd+, n+)$ mouse group. (b) Normalized cancer volume $(V_{\rm day}/V_{\rm day=0})$ of four mouse groups as a function of days after thermal neutron beam irradiation. Adapted and reproduced with permission from ref [15b](#page-19-0). Copyright 2013 Elsevier. (c) PEGylated liposome containing Gd-DO3A-butrols. (d) Plots of cancer volumes of the four mouse groups as a function of days after irradiation ($N =$ 4): (Gd−, n−) control, (Gd−, n+), (Gd+, n+) (2.4 mg Gd/mouse), and (Gd+, n+) (4.8 mg Gd/mouse). (e) Photographs of cancers resected from mice 23 days after irradiation. Adapted and reproduced with permission from ref [15d](#page-19-0). Photograph courtesy of W. Lee. Copyright 2021 Elsevier.

(DOPE), DOPC−Chol−folate(polyethylene glycol) (Fol-PEG), and DOPC−DOPE with diameters ranging from 136 to 152 nm.^{[15c](#page-19-0)} They were used to encapsulate Gd-DTPA for cellular uptake and in vitro GdNCT experiments. Rat glioma (F98) and human glioblastoma (LN229) cells were incubated with liposome nanocomposites and Gd-DTPA. All the liposome nanocomposites showed higher cellular uptakes than those obtained with Gd-DTPA after washing out the free liposome nanocomposites and Gd-DTPA from the cells with a PBS solution. Notably, liposome composition-dependent Gd-concentrations in cells were observed. Additionally, 97 h after thermal neutron beam irradiation, the cell viability assay showed that the DOPC−DOPE, DOPC−Chol−FolPEG, and DOPC−Chol−DOTAP liposome nanocomposites were the most effective Gd-formulations to deactivate the F98 and LN229 glioma cells. These cellular uptakes and in vitro GdNCT results implied that a proper choice of liposome composition could enhance the intracellular Gd-concentration and consequently the GdNCT result.

Most recently, Lee et al. synthesized PEGylated liposomes using 1,2-dipalmitoyl-sn-glycero-3-phosphocholine, 1,2-dihexadecanoyl-sn-glycero-3-phospho-(1′-rac-glycerol), cholesterol, and 1,2-distearoyl-sn-glycero-3-phosphoethanolamine-N- [methoxy(polyethylene glycol)-2000] (Figure 9c) and applied them to the delivery of Gd-DO3A-butrol to cancer in vivo.^{[15d](#page-19-0)} The PEGylated liposome $(a = 96.7 \text{ nm})$ solution was intravenously injected into the tails of CT26 cancer-bearing mice with injection doses of 2.4 and 4.8 mg Gd/mouse, 20 min before thermal neutron beam irradiation. They observed considerable cancer-growth suppression in the (Gd+, n+) GdNCT group, compared to that of the (Gd−, n−) control group; the cancer volume of the GdNCT group was 43% of the control group 23 days after irradiation for 2.4 mg Gd/mouse injection dose case (Figure 9d). Photographs of cancers resected from the mice 23 days after irradiation clearly demonstrated cancer-volume suppressions from the control group (Figure 9e). The mouse group with 4.8 mg Gd/mouse injection dose exhibited a better cancer-growth suppression, compared to that of the mouse group with 2.4 mg Gd/mouse injection dose (Figure 9d), but the improvement was small, probably because a low neutron fluence $(1.4 \times 10^7$ neutrons cm^{-2}) was used (the typical value^{[13b,14a](#page-19-0)} is ~10¹² neutrons cm[−]²). Additional injections and irradiation 10 days after the first irradiation led to improved cancer-growth suppressions for both injection doses; for the 2.4 mg Gd/mouse injection dose case, the cancer volume was 30% of the control group 31 days after the first irradiation.

3.4. Gd Metallofullerene Nanoparticles. Horiguchi et al. used Gd metallofullerenes in which one Gd atom was contained in a C₈₂ fullerene cage (80–90% purity of Gd@C₈₂; the remaining ones contained $Gd\omega C_{80}$, $Gd_2\omega C_{78}$, and $Gd_2\omega$ (C_{80}) as a GdNCT agent in vitro.^{[16](#page-19-0)} They were produced via the arc-heating of a $\mathrm{Gd}_2\mathrm{O}_3/\text{graph}$ ite composite rod as a positive electrode (anode).^{[22a](#page-20-0)} The Gd@C₈₂ nanoparticles were solubilized in water via a complex formation (not a covalent bond) with a biocompatible synthetic block copolymer, poly(ethylene glycol)-b-poly(N,N-(dimethylamino)ethyl methacrylate) (PEG-b-PAMA) through the sonification of $Gd\omega C_{82}$ nanoparticles and PEG-b-PAMA in dimethylforma-mide [\(Figure 10a](#page-12-0)). The synthesized $Gd(\mathfrak{GC}_{82}$ -PEG-b-PAMA nanoparticles showed a = 20−30 nm and extremely low cytotoxicity against C-26 cancer cells up to 634 μ M Gd. The C-26 cancer cells were cultured with Gd@C₈₂−PEG-b-PAMA nanoparticles at Gd-concentrations of 10 (63.4 μ M), 50 (317 μ M), and 100 ppm Gd (634 μ M Gd) for 30 min, and thermal and epithermal neutron beams were irradiated without washing out the free nanoparticles. The cancer cells incubated at 0 (control) and 10 ppm Gd did not show cancer-cell death, regardless of irradiation, probably because the Gd-concentration was less than the required Gd-concentration for cancercell death in GdNCT. The latter two Gd-concentrations showed cancer-cell death, which increased with increasing Gdconcentration, exhibiting GdNCT effects ([Figure 10](#page-12-0)b).

Figure 10. (a) Preparation of $Gd\omega C_{82}$ -PEG-b-PAMA nanoparticles. (b) Cell viability of C-26 cells before (white bars) and after (meshed bars) neutron beam irradiation in the absence (control) and presence of Gd@C₈₂-PEG-b-PAMA nanoparticles at various Gd-concentrations $(n = 5, p^{**} < 0.05, p^{***} < 0.001)$. Adapted and reproduced with permission from ref [16](#page-19-0). Copyright 2011 National Institute for Materials Science.

Unirradiated cancer did not show cancer-cell deaths, indicating that the nanoparticles themselves were not toxic.

3.5. Solid-State Nanoparticles. Solid-state nanoparticles are compact and can deliver a significantly large amount of Gd to cancer. Four kinds of solid-state Gd-nanoparticles have been applied in in vitro and in vivo GdNCT experiments,^{[17a](#page-19-0)-[d](#page-19-0)} as described below.

3.5.1. Gd-Doped Cobalt/Carbon Core−Shell Nanoparticles (GdCo@CNPs) (Core = Gd-Doped Cobalt Nanoparticle and Shell = Carbon). Hwang et al. synthesized Gd-doped cobalt/carbon core−shell nanoparticles (GdCo@CNPs) through a pulsed direct current arc-discharge method [anode = graphite electrode filled with Gd oxide/cobalt oxide (1:1 mol ratio); cathode = tungsten] and applied them in in vitro GdNCT.^{17a} The particle diameters measured with a transmission electron microscope (TEM) ranged from 20 to 50 nm. The GdCo@CNPs were surface-modified with poly(acrylic acid) (PAA) for water solubility and conjugated with $NH₂$ polyoxyethylene (PEG)-folate to allow the nanoparticles to bind to folate receptors, which were overexpressed on HeLa cancer-cell membranes. This conjugation was aimed at increasing the nanoparticle uptake by the cancer cells via receptor-mediated endocytosis.^{22b} After 24 h of incubating HeLa cells with 0.09677 μ g GdCo@CNPs (4.4 mol % of Gd), the incubated cells were washed out with a PBS solution twice to remove free nanoparticles and irradiated with a thermal neutron beam. Notably, 55% of the irradiated HeLa cells after normalization with respect to the irradiated control cells with no Gd were dead, 8 h after irradiation (Figure 11a). As shown, they also attempted to use BCo@CNPs (52% cancer-cell death) and Co@CNPs (28% cancer-cell death) (⁵⁹Co, σ = 1900 barns, 2 100% natural abundance) as GdNCT agents. Therefore, the GdCo@CNPs exhibited the highest cancer-cell killing among the three nanoparticle types. As observed, ^{59}Co

Figure 11. (a) Normalized HeLa cell viabilities as a function of the thermal neutron irradiation dose at 8 h after neutron beam irradiation. The HeLa cells were incubated with different M@CNP nanoparticles $(M = Co, BCo, and GdCo)$ and washed out with a PBS solution. (b) Normalized HeLa cell viabilities as a function of hours after thermal neutron beam irradiation at a neutron beam dose of 6×10^{11} neutrons/cm². All cell viabilities were normalized using the control cells, which were not incubated with nanoparticles but received thermal neutrons. Reproduced with permission from ref [17a.](#page-19-0) Copyright 2010 Elsevier.

was converted into radioactive ${}^{60}Co$ (half-life = 5.26 years) after the absorption of neutrons.^{22c} Thus, the Co@CNPs exhibited a long-term cancer-cell killing effect, as shown in Figure 11b. Radioactive elements are harmful to the body and thus not suitable for use in NCT agents. However, they are not produced from ¹⁵⁷Gd, ¹⁵⁵Gd, and ¹⁰B. Therefore, Gd and B isotopes can be safely used in NCT agents.

3.5.2. PEG-Silica@Gd₂O₃ Nanoparticles. Bridot et al. synthesized Gd oxide (Gd_2O_3) nanoparticles through a polyol method.^{[17b](#page-19-0)} They were subsequently embedded in a polysiloxane shell and grafted with $PEG(COOH)_2$. The core−shell nanoparticles (core = $Gd₂O₃$ nanoparticle; shell = PEG-silica) with extremely small hydrodynamic diameters of ∼3.3 nm were applied in in vitro GdNCT. The mouse lymphoma cancer cells transfected by luciferase coding gene (EL4-LUC cells) were used as cancer cells because only the live cells could exhibit fluorescence via luciferase bioactivity, after thermal neutron beam irradiation. The cancer cells were incubated with the nanoparticles at various Gd-concentrations (0.01, 0.05, 0.10, and 0.30 mM Gd) for 30 min and thoroughly washed with a buffer solution to remove free nanoparticles. The cells exhibited an uptake saturation concentration of ∼14 pg Gd/ cell above ∼0.1 mM Gd-incubation concentration. The nanoparticles alone up to 0.3 mM Gd and the thermal neutron beam alone up to 3.0 Gy were harmless to the cells; however, cell death was observed at a 7.0 Gy thermal neutron beam dose. This cell death at high neutron beam dose was due to the thermal neutron beam absorption by cell elements (C, H, O, and N) with tiny σ values,² as commonly observed in GdNCT experiments.^{[11a](#page-18-0)-[c,g](#page-18-0),[17d](#page-19-0)} Therefore, they conducted in vitro GdNCT experiments within 1.0−3.0 Gy thermal neutron beam irradiation doses for 0.0−0.3 mM Gd-incubation concentrations. They observed that cell death increased with an increase in the neutron beam irradiation dose and Gdincubation concentration. From the results, the authors suggested that for efficient EL4-LUC cell killing, the neutron beam dose should be 3.0 Gy and Gd-incubation concentration should exceed 0.05 mM Gd.

3.5.3. Rho-PAA-Coated Gd_2O_3 Nanoparticles. The application of gadolinium oxide nanoparticles in multifunctional MRI and therapy has increased. 23 23 23 A recent report by Ho et al. on the synthesis of $Gd₂O₃$ nanoparticles coated using PAA and rhodamine (Rho) $(Gd₂O₃-PAA-Rho)$ resulted in ultrasmall nanoparticles (average particle diameter = \sim 1.5 nm) with high colloidal stability in aqueous media (Figure 12a).^{[17c](#page-19-0)} They applied the $Gd₂O₃$ -PAA-Rho nanoparticles in in vitro $GdNCT$ experiments on human brain malignant glioblastoma (U87MG) cells, dual-modal MRI, and pH-sensitive fluorescent cancer-cell detection. The cells were incubated with Gd_2O_3 -PAA-Rho nanoparticles and commercial Gadovist at the same Gd-concentration of 0.5 mM Gd for 24 h and washed out with a PBS solution three times to remove free nanoparticles and Gadovist from the cells. In vitro GdNCT experiments were performed for two sets of cell numbers (500 and 1000), including control cells with no Gd (Figure 12b). Thermal neutron beam irradiation of ∼6 Gy led to 28.1% more average cancer-cell death, compared to that of the control cells, which received only irradiation with no Gd (Figure 12c). Additionally, this cancer-cell death was 1.75 times higher than that obtained with Gadovist (Figure 12c).

3.5.4. RGD-PAA-Coated Gd_2O_3 Nanoparticles. Nanoparticles conjugated with cancer-targeting ligands can enhance cellular uptake in cancer cells through active targeting with cancer-targeting ligands^{[24](#page-20-0)} and passive targeting via EPR effects[.21h](#page-19-0) Recently, Ho et al. conjugated −COOH groups of PAA-coated $Gd₂O₃$ nanoparticles (average particle diameter = 1.8 nm) with −NH2 groups of linear arginyl glycyl aspartic acid (RGD) as a cancer-targeting ligand and applied Gd_2O_3 -PAA-RGD nanoparticles in in vivo GdNCT experiments on subcutaneous U87MG cancer-bearing mice.^{17d} From T_1 MR images, the maximal Gd-accumulation time of $Gd₂O₃$ -PAA-RGD nanoparticles was determined to be ∼20 min after the intravenous injection of 0.1 mmol Gd/kg into a mouse tail. The maximal Gd-accumulation amount was estimated to be 2.2 μ g Gd/g cancer tissue via ICP-AES after sacrificing the mouse. This value was less than the optimal $15\degree$ Gd-amount for GdNCT (50-200 μ g¹⁵⁷Gd/g),^{15a} indicating a low cancertargeting performance by the nanoparticles probably because 3−4 RGDs were conjugated per nanoparticle. Therefore, more RGDs should be conjugated per nanoparticle to increase Gdaccumulation in cancer through active targeting. As shown in the photographs and T_1 MR images ([Figure 13](#page-14-0)a), the (Gd+, n +) mouse group showed a considerably smaller cancer volume, compared to that of the (Gd−, n−) control mouse group. The V/V_0 of the (Gd+, n+) mouse group in which V_0 and V are the cancer volumes before and after thermal neutron beam irradiation, respectively, was eight times smaller than that of the control mouse group 25 days after irradiation ([Figure 13b](#page-14-0)

Thermal neutron beam irradiation dose: 0 min (= 0 Gy) and 12 min (= \sim 6 Gy).

Figure 12. (a) (I)−(II) High-resolution TEM images at different magnifications [arrows in (a-I) indicate ultrasmall Rho-PAA-coated $Gd₂O₃$ nanoparticles, and the circled region in (a-I) was magnified in (a-II)]. (b) Photographs of six sets of cell dishes containing U87MG cancer cells with 500 (top) and 1000 (bottom) cell numbers 2 weeks after colonial formation. 0 and 12 min indicate no and ∼6.0 Gy thermal neutron beam irradiation, respectively. (c) Histograms of cell viabilities of irradiated U87MG cancer cells after normalization using those of the corresponding unirradiated cells. In (b) and (c), labels indicate control (no Gd), Gadovist (0.5 mM Gd), and sample (nanoparticle, 0.5 mM Gd). Adapted and reproduced with permission from ref [17c.](#page-19-0) Photograph courtesy of S. L. Ho and K.-H. Jung. Copyright 2018 The Royal Society of Chemistry.

and c). The slight cancer-growth suppression of the $(Gd+, n-)$ mouse group, compared to that of the control mouse group was attributed to a slight toxicity in the nanoparticles to U87MG cells, as observed in in vitro cellular cytotoxicity measurements of the nanoparticles.^{[17d](#page-19-0)} In addition, the slight cancer-growth suppression of the (Gd−, n+) group was due to tiny thermal neutron beam absorptions by cell elements $(^1H,$ tiny thermal neutron beam absorptions by cell elements (${}^{1}H$, ${}^{12}C$ ${}^{12}C$ ${}^{12}C$, ${}^{14}N$, and ${}^{16}O$),² as commonly observed in GdNCT experiments.^{[11a](#page-18-0)−[c,g,](#page-18-0)[17b](#page-19-0)} However, the thermal neutron beam alone at low doses was not harmful to cancer cells, $^{17\mathrm{b}}$ implying

Figure 13. (a) Photographs (top) and T_1 MR images (bottom) of (Gd−, n−) (left), (Gd−, n−) (middle), and (Gd+, n+) (right) mice 24, 0, and 23 days after thermal neutron beam irradiation, respectively. (b) Plots of V/V_0 (V_0 , cancer volume prior to irradiation) as a function of days after thermal neutron beam irradiation ($N = 5$). (c) Plots of V/V_0 of the four mouse groups 25 days after the thermal neutron beam irradiation ($N = 5$, $p^* < 0.05$). Adapted and reproduced with permission from ref [17d](#page-19-0). Photograph courtesy of S. L. Ho and G. Choi. Copyright 2020 The Royal Society of Chemistry.

that a low neutron beam dose is preferred for GdNCT as long as it is effective.

4. PERFORMANCE COMPARISON STUDIES WITH **BNCT**

Several comparison studies with BNCT have been conducted[.11d](#page-18-0),[i,](#page-18-0)[17a](#page-19-0) Tokuuye et al. observed a higher Chinese hamster V79 cell death in in vitro cellular NCT experiments using Gd-DPTA than that obtained with BSH [\(Figure 4f](#page-6-0)).^{11d} Mitin et al. observed that $Na₂(Gd-DTPA)$ was more effective in interstitial osteosarcoma, compared to BPA in in vivo NCT experiments on dogs.^{[11i](#page-18-0)} Hwang et al. observed slightly higher HeLa cancer-cell deaths in in vitro cellular NCT experiments using GdCo@CNPs, compared to those obtained with BCo@ $CNPs$ [\(Figure 11](#page-12-0)a).^{17a} All comparison studies suggest that GdNCT is better than BNCT. This is probably because ¹⁵⁷Gd and 155Gd generate more particles to kill cancer cells (5 ACK electrons, 0.69 IC electrons, and 1.8 γ -rays), compared to ¹⁰B which generates one α and one ⁷Li.^{2,7} In addition, σ values of ^{15[7](#page-18-0)}Gd and ¹⁵⁵Gd are 66 and 15.8 times higher than that of ¹⁰B, respectively; $2,7$ $2,7$ $2,7$ this further makes more particles generated in

Table 3. Number of Particles Generated per Isotope

¹⁵⁷Gd and ¹⁵⁵Gd, compared to ¹⁰B. The number of particles generated per isotope, assuming the linearity to σ and natural abundance $[15.7\% \text{ } (^{157}\text{Gd})$, 14.8% (^{155}Gd) , and 19.9% $(^{10}\text{B})]$ and after normalization with respect to ¹⁰B, is provided in Table 3. 478.0 particles are generated from both ¹⁵⁷Gd and ¹⁵⁵Gd, while 2.0 particles are generated from ¹⁰B. Considering the relative biological effectiveness (RBE) weighting factor,²⁵ the RBE weighting factor-weighted number of particles are 478.0 $(^{157}Gd$ and ^{155}Gd) and 40.0 (^{10}B) ; this estimation suggests that GdNCT is approximately 10 times more powerful than BNCT.

In particular, five ACK electrons are generated per Gd, while 0.69 IC electrons and 1.8 γ -rays are generated per Gd. Therefore, their contribution to cancer-cell killing will be more significant, compared to those of IC electrons and γ-rays. For γ-rays, this was confirmed in experiments on SW-1573 cancer cells using Gd-DTP A^{11c} A^{11c} A^{11c} and C-26 cancer-bearing mice using polymeric nanocomposites containing Gd-DOTA.^{[13b](#page-19-0)} This implies that intracellular GdNCT agents will be powerful in NCT because they can penetrate cancer cells, and consequently, many ACK electrons can be generated near cancer-cell DNAs and then participate in cancer-cell killing.

5. MRI-GUIDED GDNCT

It is noteworthy that GdNCT agents can serve as theranostic (or MRI-guided GdNCT) cancer agents because Gd can be used as MRI contrast agents. In MRI-guided GdNCT experiments, cancer size, shape, and position can be diagnosed via MRI before and after NCT (currently available) or on real time during NCT (currently not available) (Figure 14). In the

Figure 14. Two types of MRI-guided GdNCT. Cancer monitoring via MRI before and after NCT (top route; currently available) and realtime MRI-guided GdNCT (bottom route; currently not available).

 a NA = natural abundance. b NP = Number of particles generated per isotope. c NP_{norm} = Number of particles linearly normalized with respect to σ and NA of ¹⁰B. ${}^{d}NP_{RBE}$ = RBE weighting factor-weighted NP_{norm} (RBE weighting factor: *γ*-ray = electron = 1.0 and α-particle = ${}^{7}Li$ = 20.0).^{[25](#page-20-0)}

previous experiments, cancer was monitored via MRI before and after GdNCT. For example, Jung et al. used Gd(DO3A)- BTA in MDA-MB-231 cancer-bearing mice ([Figure 5b](#page-8-0)), 11 Mi et al. used Gd-DTPA/CaP nanocomposites in C-26 cancer-bearing mice [\(Figure 8a](#page-10-0) and b), $14a$ and Ho et al. used Gd-nanoparticles in U87MG cancer-bearing mice [\(Figure 13a](#page-14-0)); 17d all of them observed cancer-growth suppressions after GdNCT via MRI. Real-time MRI-guided GdNCT will be fascinating because cancer status can be monitored during NCT. This will considerably improve cancer treatments via optimization of treatment conditions such as neutron beam and GdNCT agent injection doses [\(Figure 14\)](#page-14-0).

6. DESIGN STRATEGY FOR GDNCT AGENTS IN CLINICAL USE

Substantial efforts have been made in the synthesis of various GdNCT agents to overcome the limitations of commercial Gdchelates, such as extracellular 20a 20a 20a and non-cancer-targeting properties,^{[9](#page-18-0)} causing poor accumulation in cancer cell- $\overline{s}.^{5,10a,11b,14b}$ $\overline{s}.^{5,10a,11b,14b}$ $\overline{s}.^{5,10a,11b,14b}$ $\overline{s}.^{5,10a,11b,14b}$ $\overline{s}.^{5,10a,11b,14b}$ $\overline{s}.^{5,10a,11b,14b}$ All the GdNCT agents applied to *in vitro* ([Table](#page-1-0) [1](#page-1-0)) and in vivo [\(Table 2\)](#page-2-0) GdNCT experiments showed cancercell killing effects with a degree of efficacy, which depended on the GdNCT agent used (primarily on Gd-accumulation amount in cancer cells). These previous attempts indicate that GdNCT agents require careful designing and tailoring for further clinical applications. Therefore, they should cover (1) nontoxicity, (2) exclusive delivery to cancer cells via active cancer targeting, (3) sufficient Gd-delivery to cancer, (4) intravenous administration, and (5) renal excretion, as shown in Figure 15.

Figure 15. Design strategy of GdNCT agents for clinical applications. GdNCT agents require careful designing and tailoring for further clinical applications. They should cover (1) nontoxicity, (2) exclusive delivery to cancer cells via active cancer targeting, (3) sufficient Gddelivery to cancer, (4) intravenous administration, and (5) renal excretion.

6.1. Nontoxicity. It is well-known that commercial MRI contrast agents can induce rare fibrosis in the skin, eyes, and internal organs of patients with impaired kidney function.²⁶ This disease is known as nephrogenic systemic fibrosis (NSF). It occurs when free Gd^{3+} ions are released from injected MRI contrast agents and deposited in the body.^{[26](#page-20-0)} Therefore, GdNCT agents should be unable to liberate free Gd^{3+} ions during GdNCT and should be excreted from the body through the renal system after GdNCT. Consequently, GdNCT agents should be synthesized to exhibit high kinetic stability. For Gdchelates, Gd^{3+} ions should be strongly coordinated to chelates,

and Gd-nanoparticles should be tightly grafted with hydrophilic and biocompatible ligands.

6.2. Exclusive Delivery of GdNCT Agents to Cancer via Active Cancer Targeting. A main drawback in binary therapy, such as NCT, is that normal cells could be damaged during NCT because the radiation and NCT agents cannot be only exposed to the cancer cells. Hence, the incorporation of cancer-targeting ligands into GdNCT agents is highly desirable to achieve the selective delivery of GdNCT agents to cancer cells *via* active cancer targeting.^{[24](#page-20-0)}

Cancer-targeting ligands generally bind to cancer cells through their interaction with specific receptors or transporters which are overexpressed on cancer-cell membranes.^{[27a](#page-20-0)} There are many kinds of cancer-targeting ligands, which can be conjugated to GdNCT agents. These include small molecules, such as folic acid,^{27b} glucose,^{27c} L-type amino acid,^{27d} and anisamide-based compounds; $27e$ small peptides, such as RGDs;^{[27f](#page-20-0)} large peptides or oligonucleotides, such as aptamers; $27g$ and biological molecules, such as antibodies. $27h$

It is noteworthy that GdNCT agents conjugated with only one type of cancer-targeting ligand can only bind to the corresponding receptors overexpressed on cancer cells. This leads to a limited delivery of GdNCT agents to cancer cells because of receptor saturation.^{[27i](#page-20-0)} If $GdNCT$ agents are conjugated with various types of cancer-targeting ligands, they can bind to various types of receptors overexpressed on cancer cells, $27i$ thereby enhancing the delivery of GdNCT agents to cancer cells. Furthermore, the GdNCT efficacy can be improved if GdNCT agents penetrate cancer cells, preferably cancer-cell nuclei to enable short-range ACK and IC electrons to efficiently damage cancer-cell DNAs.^{[4](#page-18-0)} However, if GdNCT agents are accumulated outside cancercell membranes, long-range γ-rays will mainly contribute to cancer-cell killing, and normal cells can also be damaged because of the long penetration depth $(>1$ cm) of γ -rays. Therefore, the combined conjugation of various types of cancer-targeting and cancer-cell penetrating ligands $27j$ to GdNCT agents is highly desirable in enhancing the efficacy of GdNCT.

6.3. Sufficient Delivery of GdNCT Agents to Cancer. The optimal ¹⁵⁷Gd-amount in cancer was reported to be 50− 200 μ g ¹⁵⁷Gd/g cancer tissues (or 50–200 ppm),^{[15a](#page-19-0)} but less than 1000 ppm 157Gd because extra Gd only consumes thermal neutrons without contributing to cancer-cell killing.^{[14b,15a](#page-19-0)} Furthermore, extra Gd can reduce GdNCT efficacy because of the shielding effects of thermal neutrons, as observed in dog t reatments. $^{\rm 11i}$ $^{\rm 11i}$ $^{\rm 11i}$

The accumulation of ¹⁵⁷Gd in cancer cells can be increased in various ways. One is to conjugate cancer-targeting ligands to GdNCT agents, as previously mentioned. Another is to use ¹⁵⁷Gd-enriched GdNCT agents. The Gd-nanoparticles will be also useful for this because each nanoparticle can deliver tens to hundreds of 157Gd to cancer cells.

6.4. Intravenous Injection. The injection route is important because the Gd-amount accumulated in cancer depends on it, as previously confirmed.^{[28](#page-20-0)} Although direct intratumoral injection can deliver a large amount of GdNCT agents to cancer, compared to intravenous injection, GdNCT agents should ideally be intravenously injected because it is generally difficult to deliver GdNCT agents to an exact cancer position via either intratumoral or intraperitoneal injections for deeply seated cancers in the body, such as brain cancer. After intravenous injection, GdNCT agents circulate through blood

vessels and accumulate at the cancer position via active targeting^{[24](#page-20-0)} or active and passive targeting;^{[21h](#page-19-0)} the former applies to cancer-targeting ligand-conjugated Gd-chelates, and the latter applies to cancer-targeting ligand-conjugated Gdnanoparticles and nanocomposites.

6.5. Renal Excretion. Injected GdNCT agents should be removed from the body after GdNCT treatment. The GdNCT agents can be excreted via the renal or hepatobiliary system, depending on their size.^{29a} Ideally, renal excretion is preferred because intact GdNCT agents can be excreted without modification or decomposition, whereas they may decompose if they are excreted via the hepatobiliary system. As previously mentioned, Gd^{3+} ions released in the body can cause side effects, such as NSF.^{[26](#page-20-0)} It is known that excretion through kidneys is limited by the filtration diameter of the kidneys, which is typically in the range of 4.5−5 nm.^{[29b](#page-20-0)} Therefore, molecular agents can be excreted via the renal system. For nanoparticle agents, only those with tiny particle diameters (<3 nm) can be excreted *via* the renal system,^{[29c](#page-20-0)} and hepatobiliary excretion increases as particle diameter increases. For example, 77.5% of intravenously injected gold nanoparticles with an average particle diameter of 1.9 nm were excreted via the renal system within 5 h after injection.^{[29d](#page-20-0)} Therefore, nanoparticle GdNCT agents should be as small as possible in diameter for renal excretion.

7. CONCLUSION AND PERSPECTIVES

As reviewed, GdNCT is a new promising and noninvasive cancer therapeutic technique. As a binary therapy, a neutron beam source emitting thermal and epithermal neutrons and GdNCT agents are required. Neutron beam sources are relatively well-developed, compared to GdNCT agents. The available neutron beam sources include nuclear reactors, linear accelerators, and ring-cyclotron accelerators. The accelerators have been commercialized and are preferred for application in GdNCT, because they are more compact, safer, and cheaper than nuclear reactors and can be easily installed in hospitals and institutes.

There have been appreciable attempts to design and synthesize GdNCT agents to date, because commercial MRI contrast agents (Gd-chelates) are not suitable in clinical GdNCT applications because of their poor accumulation in cancer cells due to their noncancer targeting and extracellular properties and rapid excretion. Such GdNCT agents include modified Gd-chelates, nanocomposites containing Gd-chelates, fullerenes containing Gd, and solid-state Gd-nanoparticles. They were observed to exhibit higher accumulation in cancer cells, compared to commercial Gd-chelates; therefore, they demonstrated higher cancer-cell killing effects.

All previous GdNCT experiments showed GdNCT effects, and the degree of the effects depended on GdNCT agents used (primarily on Gd-accumulation amount in cancer cells). In addition, several experiments demonstrated better performance of GdNCT in cancer-cell killing, compared to BNCT. This is probably because GdNCT agents generate more particles to kill cancer cells, compared to BNCT agents; approximately ten times more RBE weighting factor-weighted particles are generated from both 155 Gd and 157 Gd, compared to 10 B. Furthermore, GdNCT agents allow precise MRI-guided GdNCT.

Considering all aforementioned outcomes, GdNCT is a promising cancer treatment technique. Therefore, more GdNCT agents should be synthesized and investigated. Continuous efforts should be made to synthesize GdNCT agents, which are suitable in clinical use.

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Notes

The authors declare no competing financial interest. Biographies

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Sung-Wook Nam obtained his Ph.D. in materials science and engineering at Seoul National University, Republic of Korea. He worked as a postdoctoral researcher at University of Pennsylvania, IBM Watson Research Center, and a research fellow at Institute for Basic Science until 2016. He is currently an associate professor at School of Medicine, Kyungpook National University. His research is focused on design and fabrication of nanobio devices for diagnostic applications.

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■ NOTATIONS AND ABBREVIATIONS

n+, neutron beam irradiation; n−, no neutron beam irradiation; Gd+, with GdNCT agents; Gd−, no GdNCT agents; n, number of measurements; N, number of mice used in experiments; p , Student's t test in statistical analysis

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