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Arene Radiofluorination Enabled by Photoredox-Mediated Halide Interconversion

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Abstract

Positron emission tomography (PET) is a powerful imaging technology that could visualize and measure metabolic processes *in vivo* and/or obtain unique information about drug candidates at early stages. Identification of new and improved molecular probes plays a critical role in PET, but its progress is limited in many situations due to the lack of efficient and simple labeling methods to modify biologically active small molecules and/or drugs. Although various approaches have been reported, current methods to radiofluorinate unactivated arenes are still relatively limited, especially in a simple and site-selective way. Here we disclose a method for constructing C–¹⁸F bonds through direct halide/¹⁸F conversion in electron-rich halo(hetero)arenes. [¹⁸F]F[−] is efficiently introduced into a broad spectrum of readily available aryl halide precursors in a site-selective manner under mild photoredox conditions. Notably, we demonstrate that our direct ¹⁹F/¹⁸F exchange method enables rapid PET probe diversification through the preparation and evaluation of a [¹⁸F]-labeled *O*-methyl tyrosine library, leading to the discovery of new cancer imaging agents. This strategy also results in the high-yielding synthesis of the widely used PET agent *L*-[¹⁸F]FDOPA from a readily available *L*-FDOPA analog. Taken together, our photoredox-mediated halide/¹⁸F interconversion strategy offers a new chemical tool for preparing new and clinically significant ¹⁸F-labeled PET agents.

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Author contributions

W.C. discovered the halides/¹⁸F conversion project, prepared the substrates, ¹⁹F-standards and performed the radiolabeling reactions. H.W. conducted the animal imaging studies and performed PET imaging data collection and analysis. N.E.S.T. was involved in the discovery of the ¹⁹F/¹⁸F exchange reaction. V.A.P. and K.L. assisted in the synthesis and analysis of substrates. T.Z. assisted in the animal studies. Z.W. contributed to the initial discussion. D.A.N. and Z.L. conceived and supervised the project and experiments. W.C., D.A.N. and Z.L. wrote the manuscript. N.E.S.T. and V.A.P. assisting in editing the manuscript.

Competing interests

The authors have filed a provisional US patent on the basis of the research in this manuscript.

Introduction

Positron emission tomography (PET) is a routinely-used non-invasive imaging technique for the real-time diagnosis and monitoring of human diseases, most notably being oncological and neurological disorders^{1,2}. Advances in radiotracer development have accelerated the clinical adoption of PET and fostered a growing interest in robust methodologies for synthesizing PET agents via the late-stage installation of short-lived radionuclides³. Because many small molecule pharmaceuticals and therapeutics contain aromatic or heteroaromatic systems within their framework^{4–7}, it is highly desirable to introduce radionuclides on these moieties in a synthetically facile and efficient manner. Late stage radiolabeling is especially preferred considering the decay of short lived PET isotopes^{8–11}. Fluorine-18 (¹⁸F) is arguably the most widely used short-lived PET isotope ($t_{1/2}$ ~110 min) due to its excellent imaging properties, wide availability and ideal half-life. A common strategy used for constructing aryl C(sp²)–¹⁸F bonds is nucleophilic aromatic substitution (S_NAr), which substitutes a (pseudo)halide with ¹⁸F fluoride (¹⁸F[–]) (Fig. 1A). This strategy is routinely used for the synthesis of PET agents with high molar activity^{12–15} but is limited to electron-deficient (hetero)aromatic systems¹⁶. Consequently, systems for the nucleophilic radiofluorination of electron-neutral and -rich aromatics have been investigated over the past decade^{3,17}. Progress towards this goal have focused on either transition-metal mediated methods^{18,19,20–24} or the development of specialized nucleofuges^{25–29}, with several of the aforementioned strategies adapted for automation^{18,20–25,28,30,31}, which streamlines their translation to clinical use. As a major substrate class for arene functionalization, aryl (pseudo)halides are commonly used intermediates on route to synthesizing organometallic or prefunctionalized arene precursors for radiofluorination (such as aryl-palladium^{18/}nickel complexes¹⁹, aryl boronic acids²²/esters²⁰, aryl stannanes²³ and aryl iodonium salts/yliids^{21,24,25}) (Fig. 1B). Clearly, methods that could directly radiofluorinate electron-rich aryl halides are highly desired due to its simplicity. However, there are scarce radiofluorination examples for unactivated aryl (pseudo)halides except a recent method disclosed by the Scott and Sanford groups which allowed the ligand-directed conversion of aryl halides to radiofluorinated arenes using an NHC-copper complex³¹. While the installation of ¹⁸F in electron-neutral and -rich arenes is impressive, the requisite substrate directing group could limit the generality of this approach (Fig. 1C). Additionally, this method is limited to aryl iodides and bromides, with chloro-arenes being minimally reactive and no ¹⁹F/¹⁸F exchange product observed. Given the dearth of methods for the direct radiofluorination of electron-rich aryl chlorides and fluorides, developing a simple strategy to directly radiofluorinate these motifs is highly desired, especially considering their stability and abundance in therapeutics^{7,32,33}. Importantly, the success of this approach would also enable the direct conversion of readily available fluorinated therapeutics into ¹⁸F-labeled radiopharmaceuticals through simple late-stage ¹⁹F/¹⁸F exchange^{34–36}.

We recently disclosed two acridinium photoredox-mediated methods for arene radiofluorination in which the photoactivated acridinium oxidizes arenes to arene cation radicals, thus enabling site-selective radiofluorination of C(sp²)–H³⁷ and C(sp²)–O²⁹ bonds. Inspired by our previous success, we explored the feasibility of directly converting an aryl halide into their ¹⁸F-labeled congeners for electron-rich arenes. Upon single

electron oxidation, we envisioned the resulting electron-deficient cation radical would capture the $^{18}\text{F}^-$ at the halide-bearing carbon. Subsequent reduction and expulsion of the halide nucleofuge would furnish the desired radiofluorinated arene (Fig. 1C). This radiofluorination strategy would obviate the need for lengthy, multi-step precursor synthesis, greatly simplifying product isolation, and open up new ways to prepare clinically significant PET agents.

Results

To evaluate whether acridinium photocatalysts could promote halide/ ^{18}F exchange in electron-rich arenes, we adapted our previously-reported radiodeoxyfluorination conditions to 1-chloro-4-methoxybenzene (**1-Cl**) with the intent of promoting halide extrusion. Irradiating a reaction solution containing the substrate, [^{18}F] *n*-tetrabutylammonium fluoride ([^{18}F]TBAF) and acridinium S1 in a multicomponent DCE/*t*-BuOH/MeCN solvent system with a 450 nm laser under consistent air bubbling for 30 min leads to the formation of **1- ^{18}F** , albeit in 1.7% radiochemical conversion (RCC) as calculated by HPLC isolation. In our previous (radio)deoxyfluorination study²⁹, we found that methoxy groups were ineffective due to the competitive deprotonation of acidic *O*-methyl C–H bonds upon formation of the arene cation radical — this deleterious pathway competes with extrusion of halide under aerobic conditions³⁸. To circumvent this potential side-reaction, the radiofluorination of **1-Cl** was conducted under a nitrogen atmosphere, which successfully increased the isolation yield of **1- ^{18}F** to $12.8 \pm 0.3\%$ ($n=3$) with 71.25 GBq/ μmol molar activity (A_m).

With these preliminary results, we then screened other nucleofuges commonly used in $\text{S}_{\text{N}}\text{Ar}$ reactions (Fig 2). The radiofluorination of haloarene 1-bromo-4-methoxybenzene (**1-Br**) yields a comparable RCC with **1-Cl** whereas 1-iodo-4-methoxybenzene (**1-I**) was surprisingly less reactive, with a ten-fold lower RCC observed. Interestingly, 1-fluoro-4-methoxybenzene (**1-F**) was found to provide the highest yield of radiofluorinated product through direct $^{19}\text{F}/^{18}\text{F}$ exchange (79.7%). This observation represents a significant breakthrough in the field because it allows simple and efficient conversion of electron-rich fluorinated bioactive compounds or pharmaceuticals to ^{18}F -labelled PET radiotracers directly. Prior reports of fluoroarene $^{19}\text{F}/^{18}\text{F}$ exchange have been restricted to electron-deficient compounds and generally require relatively high temperatures^{36,39}. A potential limitation of this strategy is the decreased molar activity (A_m) by virtue of using the HPLC-inseparable ^{19}F -fluoroarene. However, A_m values can be significantly improved by limiting the amount of aryl fluoride, which has been demonstrated previously^{36a,40}. Next, we found that aryl triflate **1-OTf** was successfully radiofluorinated, albeit with lower yields. Interestingly, 1-methoxy-4-nitrobenzene (**1-NO₂**) was unreactive despite the well-documented substitution of nitro nucleofuges in traditional $\text{S}_{\text{N}}\text{Ar}$.

To better understand the effect of substitution pattern on the halogen/ ^{18}F interconversion, we evaluated a range of aromatic and heteroaromatic substrates (Fig 2). Increasing alkylation at the α -carbon relative to oxygen in *O*-alkylated 4-chlorophenol derivatives resulted in a 2- to 4-fold RCC increase, suggesting that labile C–H bonds adjacent to the *O*-atom be inhibitory to the reaction (**2**, **3**, **4-Cl**, **5-Cl**). This effect is less pronounced for ^{19}F to ^{18}F conversion, where minimal RCC differences were observed. For example, both **4-F** and

5-F were obtained in excellent RCC based on HPLC isolation. We also performed the halide/¹⁸F interconversion reactions with blue LED instead of laser on substrates **5-Cl** and **5-F**. We were pleased to find that the Cl/¹⁸F conversion proceeded on **5-Cl** albeit with lower RCC. Meanwhile, the ¹⁹F/¹⁸F isotopic exchange on **5-F** afforded comparable RCC with LED irradiation. A *meta*-methyl substituent (**6**) resulted in moderate RCC improvement, while substituents *ortho* to the chlorine nucleofuge resulted in more efficient halide/¹⁸F conversion (**7–9**). This observation is tentatively attributed to the enhanced stability of a putative captodative cation radical intermediate invoked in our previous findings^{29,41}. 2,4-Dimethoxy-substituted aryl halides (**10-Cl**, **10-Br**, **10-I**) were labelled with ¹⁸F⁻ leading to **10-¹⁸F** in good, moderate and low RCCs respectively. Interestingly, **10-NO₂** which is more electron rich than mono-methoxy **1-NO₂**, was successfully radiofluorinated with 48.3% RCC. This observation suggests that the lack of reactivity with **1-NO₂** is likely due to a mismatch in redox potentials between **1-NO₂** and the acridinium catalyst. The radiofluorination of 2,4,6- and 2,3,4-substituted chlorobenzenes (**11–14**) was accomplished with moderate to excellent RCCs. Desymmetrization of dihalogenated aromatics (**15** and **16**) was also demonstrated, although the reduced solubility of dibrominated **16** resulted in a lower RCC than the more soluble dichlorinated analog (**15**). More pronounced changes in radiofluorination efficiency were observed *O*-alkylated haloarenes bearing *ortho*-nucleofuges (**17–20**). Chloro- and fluoro-naphthalenes and their alkoxy-substituted derivatives were also successfully radiofluorinated (**21–23**). Aryl fluorides containing protected amines (**24**, **25-F**, **26–27**) undergo ¹⁹F/¹⁸F conversion with moderate to good RCC under the standard labelling conditions, with aryl chloride **25-Cl** demonstrating lower radiofluorination efficiency. Chloro- and fluoro-substituted heterocycles were also successfully radiofluorinated via Cl/¹⁸F or ¹⁹F/¹⁸F conversion, as demonstrated for carbazoles **28-F** and **28-Cl**, *N*-benzyl indolinone **29**, 3,3-dimethyl-3*H*-indoles **30-F** and **30-Cl**, *N*-methyl indazoles **31** and **32**, benzo[*b*]thiophene **33**, quinazoline-2,4-(1*H*,3*H*)-dione **34**, pyridine **35**, and chromanone **36**. Additionally, 4-(arylamino)quinazoline fragment **37** and its analog **38**, common pharmacophores in kinase inhibitors⁴², were found to be competent substrates for direct ¹⁹F/¹⁸F exchange. Several substrate limitations exist for this methodology (Supplementary Figure 138). Generally, the presence of an activated benzylic group or α-heteroatom methylene unit leads to decreased yield or results in no reaction, likely because the deprotonation by fluoride is kinetically favored. Additionally, substrates bearing more oxidizable functional groups other than the halogenated aromatic ring under light irradiation, for example, unprotected amines or alcohols would lead to competing electron transfer pathways and thus inhibit the halogen-¹⁸F exchange process. Lastly, substrates where the halogen and methoxy are *meta* to each other, tend to give low or no yield under current conditions.

To probe the chemo- and regioselectivity of the halide/¹⁸F conversion, we studied substrates bearing more than one potential halogen nucleofuge (Fig. 3a). Radiofluorination of compound **39** provides both Br/¹⁸F and Cl/¹⁸F conversion products (**15-¹⁸F**, **16-¹⁸F**) in 1:1.4 ratio in slight favor of chlorine substitution. When the bromide was shifted to the *meta* position relative to the methoxy groups (**40**), selective Cl/¹⁸F conversion (**40-¹⁸F**) was observed. These results suggest that 1) chlorine is a better nucleofuge than bromine, and 2) the site of S_NAr is largely dependent on arene electronics. Next, we explored the

selectivity between Cl/¹⁸F conversion (S_NAr) and bimolecular nucleophilic substitution (S_N2), which is a commonly employed strategy to introduce ¹⁸F into alkyl groups in PET radiotracer design³. Compound **41** is a substrate containing both aryl and alkyl chlorides (Fig. 3b). Selective Cl/¹⁸F conversion (S_NAr) (**41-¹⁸F**) is observed under photoredox conditions while heating the reaction to 100 °C results in exclusive [¹⁸F]F⁻ displacement of the alkyl chloride (**41-¹⁸F-a**). Next, we probed the chemoselectivity between electron-rich and electron-deficient arenes within one molecule (Fig. 3c). Using compound **42** as our model substrate, we obtained exclusive ¹⁹F/¹⁸F conversion (**42-¹⁸F**) with no traditional S_NAr product (**42-¹⁸F-a**)⁴³. Taken together, these results suggest that our halide exchange strategy is selective for electron-rich substrates using photoredox conditions without ¹⁸F⁻ substitution of alkyl halides and electron-deficient aryl halides.

We next applied our halide/¹⁸F interconversion strategy towards the radiolabeling of known pharmaceuticals and bioactive molecules (Fig. 4a). Clofibrate (**43**) and Boc-protected atomoxetine (**44**) were directly converted to ¹⁸F-fluorinated analogs (**43-¹⁸F**, **44-¹⁸F**) through aryl-Cl/¹⁸F exchange while ¹⁸F-labelled flurbiprofen methyl ester (**45**) and diflunisal (**46**) were obtained (**45-¹⁸F**, **46-¹⁸F**) through direct ¹⁹F/¹⁸F conversion. Mono-Boc protected fluorodopamine (**47-F**) was efficiently labelled through ¹⁹F/¹⁸F conversion (**47-¹⁸F**) in excellent RCC. Fluorinated dopamine **47-¹⁸F** could also be synthesized through Cl/¹⁸F exchange with a lower RCC but higher molar activity. ¹⁸F-labelled 2-phenoxyaniline derivatives have been investigated as translocator protein (TSPO)-specific PET agents for neuroinflammation imaging⁴⁴. Using our aryl-Cl/¹⁸F conversion method, ¹⁸F successfully replaced the chlorides in 2-phenoxyaniline derivatives, leading to potential new imaging agents (**48-¹⁸F**, **49-¹⁸F**, and **50-¹⁸F**) targeting TSPO. Additionally, [¹⁸F]fluorouracil (**53-¹⁸F**), an important PET agent in oncology, was readily obtained through aryl-Cl/¹⁸F conversion followed by a simple deprotection (Fig. 4b). The key pyrimidine intermediate **52-¹⁸F** obtained from easily available chloroarene **52** showed much higher labeling efficiency than previously reported aryl nickel (II) complex³⁰ and aryl iodonium ylide^{25a}. Moreover, the precursor can be obtained in fewer synthetic steps than the diarylether analog which we previously used for radiodeoxyfluorination²⁹. Taken together, our Cl/¹⁸F exchange strategy offers a synthetically accessible alternative to [¹⁸F]fluorouracil with high A_m⁴⁵.

We further evaluated the application of direct ¹⁹F/¹⁸F conversion within biologically-relevant electron rich arenes due to its exceptional efficiency and simplicity. Although the resulting PET agents may have reduced A_m, it still represents a broadly useful technology for studying the pharmacokinetics/pharmacodynamics of fluorine-containing drugs^{34–36} or imaging transporter-mediated processes, such as synthesizing fluorinated amino acid agents for large neutral amino acid transporter (LAT1) imaging⁴⁶. Amino acid metabolism represents another important class of pathways in cancer progression in addition to glucose metabolism. We were particularly interested in synthesizing ¹⁸F-labeled tyrosine analogs⁴⁶. In a proof of principle study, our direct ¹⁹F/¹⁸F exchange method allowed us to develop new ¹⁸F-labeled tyrosine probes⁴⁷ via facile installation of ¹⁸F within the aromatic core of a small library of *O*-methyl fluorotyrosine derivatives (**54–63**) (Fig. 5a). Good to excellent RCCs were observed when the fluorine nucleofuge is located at the *ortho* or *para* position relative to the methoxy group (**54**, **56–60**, **62**, **63**). Lower but significant labelling was

observed when the fluorine is positioned *meta* to the methoxy group (**55**, **61**). After a simple deprotection (See SI for details), ten ^{18}F -labelled *O*-methyl tyrosines were obtained and evaluated as potential PET agents in MCF7 breast cancer models. While radiotracers **54–58**, **60–62** are constitutional isomers, the relative position of ^{18}F and methoxy substitution significantly impacts their tumor uptake and clearance profiles (Fig. 5b). Most of the PET tracers demonstrated initial prominent tumor uptake at 1h post-injection followed by washout at 3h (**54- ^{18}F -COOH**, **55- ^{18}F -COOH**, **56- ^{18}F -COOH**, **58- ^{18}F -COOH**, **59- ^{18}F -COOH**, **62- ^{18}F -COOH**, **63- ^{18}F -COOH**). In contrast, PET agents **57- ^{18}F -COOH**, **60- ^{18}F -COOH**, **61- ^{18}F -COOH** showed high and persistent retention in the MCF-7 tumor within the same timeframe. While amino acid analogs with initial high uptake and clearance (leading to high contrast) are great candidates for imaging applications, other analogs with prolonged tumor retention provides amino acid backbones for potential therapy applications in which radioiodinated (^{131}I) or boronated (^{10}B) analogs can be used as cancer treatments via radioactive iodine therapy⁴⁸ or boron neutron capture therapy⁴⁹, respectively. Although most of the ^{18}F -labelled tyrosine analogs demonstrated apparent pancreatic uptake, introducing one extra fluorine to the arene ring (difluorinated **63- ^{18}F -COOH**) greatly reduced the uptake in pancreas while still maintaining prominent tumor uptake. The effect of amino acid stereodefinition was also studied using **61- ^{18}F -COOH**, which demonstrated high and persistent tumor retention. Although the contrast between the two enantiomers remained comparable at 1h post-injection (p.i.), using *L*-**61- ^{18}F -COOH** doubled the tumor uptake with increased tumor retention at 3h p.i. compared with *D*-**61- ^{18}F -COOH**. Taken together, these results suggest that our $^{19}\text{F}/^{18}\text{F}$ conversion strategy can be used to systematically investigate new PET agents with different pharmacokinetic properties for cancer imaging. Further evaluation of other *O*-methyl tyrosine enantiomers and other amino acid scaffolds are currently underway.

In addition to developing new PET agents, we are interested in applying our halide/ ^{18}F interconversion method to streamline the preparation of existing PET agents (Fig. 6). For example, 6- ^{18}F]Fluoro-*L*-DOPA (^{18}F]FDOPA) is employed as an important radiopharmaceutical for Parkinson's disease (PD), brain cancer, and other diseases since the 1980s⁵⁰. Due to its medical significance, multiple syntheses have been developed to produce ^{18}F]FDOPA for the clinical use^{20a,51}. Given the readily available precursor and simply reaction procedure of our halide/ ^{18}F exchange approach, we evaluated our method for ^{18}F]FDOPA synthesis using *O*-methylated DOPA precursors **L-64-Cl** and **L-64-F**. We were pleased to find that radiofluorinated proceeds in 4.2% and 73.4% RCC for **L-64-Cl** and **L-64-F**, respectively. The resulting product **L-64- ^{18}F** was easily deprotected to *L*- ^{18}F]FDOPA with 97.1% RCC and >99% enantiomeric excess (*ee*). No racemization was observed under our photoredox labeling conditions. We also found the $^{19}\text{F}/^{18}\text{F}$ conversion in **L-64-F** remains highly efficient after replacing the laser with more readily available LEDs, performing the reaction without ice cooling, reducing precursor concentration, or shortening the reaction to 5 min at room temperature. Although these conditions would lead to decreased yield, they may be more suitable for automated synthesis. The methoxymethyl (MOM)-protected analog (**L-65**) and three constitutional isomers of DOPA (**66–68**) were efficiently labeled via Cl/ ^{18}F and/or direct $^{19}\text{F}/^{18}\text{F}$ conversion as well. Encouraged by the initial successes of our method, we explored the feasibility of synthesizing *L*- ^{18}F]FDOPA

on clinically-relevant scales. Starting from 0.93–1.11 GBq [^{18}F]TBAF, [^{18}F]FDOPA was isolated in 42% and 37.5% n.d.c. RCY (non-decay corrected radiochemical yield) when 0.01 and 0.005 mmol of **L-64-F** were used respectively (Fig. 6b). Further increasing the scale to ~37 GBq [^{18}F]F $^-$ led to > 11 GBq of [^{18}F]FDOPA with >30% n.d.c. RCY (> 99% ee, 1.51GBq/ μmol) in 100 min (Fig. 6c). Compared with the well-established methods reported by Luxen and Lemaire^{51b}, our radiosynthesis has decreased A_m but features the use of a stable and readily available precursor that significantly shortens the post-radiofluorination reaction sequence. Although high A_m is not mandatory for the investigation of the neuronal dopaminergic metabolism^{51a,52}, we anticipate that it could be further improved by reducing precursor loading and starting from higher amounts of activity. Overall, our $^{19}\text{F}/^{18}\text{F}$ exchange strategy for electron-rich arenes enables a new preparation of [^{18}F]FDOPA with high enantiomeric purity from the readily available isotopic precursor. Future work will be focused on improving and automating this radiolabeling process to meet cGMP compliance standards of clinical applications.

Conclusion and Outlook

Photoredox-mediated halide/ ^{18}F conversion offers new inroads for the radiofluorination of electron-rich haloarenes — a limitation of current $\text{S}_{\text{N}}\text{Ar}$ methodology. The success of this method is most pronounced for aryl chlorides and fluorides, with the latter transformation enabling direct $^{19}\text{F}/^{18}\text{F}$ exchange. Its application is demonstrated by the successful radiofluorination of electron-rich halo(hetero)arenes, commercial pharmaceuticals and physiologically active compounds. Its utility for the synthesis of new PET agents is demonstrated by the rapid preparation of ^{18}F -labeled *O*-methyl tyrosine analogues and the characterization of their efficacy towards cancer imaging in breast cancer model. Lastly, direct $^{19}\text{F}/^{18}\text{F}$ exchange enables a scalable, late-stage radiosynthesis of [^{18}F]F-*L*-DOPA, with up to 11 GBq of the radiotracer obtained. Further improvements to this methodology, especially future work on automating this radiosynthesis protocol should enable access to new and/or clinically significant PET agents. Overall, the photoredox-mediated ^{18}F -labeling of unactivated aryl halides opens up new strategies for radiotracer synthesis via $\text{S}_{\text{N}}\text{Ar}$ disconnections.

Methods

General procedure for the photoredox-mediated halide/ ^{18}F interconversion.

Reactions were set up according to a modified literature procedure²⁹. The substrate (0.01–0.05 mmol) and photocatalyst (**S1**, 1.5 mg) were weighed into a 1.5 ml eppendorf tube and transferred (with solvent when the substrate is liquid or oil) into a 5 ml V-vial via pipette. DCE (300 μl), anhydrous MeCN (45–65 μl), $^t\text{BuOH}$ (400 μl) and 25 μl of *n*-tetrabutylammonium bicarbonate (TBAHCO₃) in MeCN solution (~60 mg/ml) were sequentially added to the V-vial. Then a 10–30 μl aliquot of [^{18}F]TBAF in MeCN (typically 10–30 mCi) was added to the reaction vial via pipette. The reaction V-vial was then fixed either on an iron support and cooled using an ice bath or on a block without cooling. A needle connected to an N₂ filled balloon was inserted to the bottom of the V-vial and the reaction medium was continuously sparged throughout the entire reaction time. The reaction

was then irradiated top-down with a laser (MDL-D-450, 450 nm, 3.5 W after fibre coupling) (Supplementary Figure 6) or a A160WE Tuna Blue Kessil LED lamp (Supplementary Figure 7) for 30 min. The resulting solution was diluted and evenly mixed with MeCN (0.5–1 ml). An aliquot of the reaction mixture (typically 300–1000 μCi) was taken for radio-HPLC analysis. The activity injected into HPLC was measured (this activity was denoted by α) and the time was recorded. The fraction corresponding to radiolabeled product was collected and the activity was measured (this activity was denoted by β) and the time was recorded. The decay-corrected β could be calculated from the recorded isolation time of each substrate. The radiochemical conversion (RCC) was obtained by dividing the decay-corrected β by α . Co-injection of the purified ^{18}F -labelled compound with commercial or synthesized ^{19}F standard via HPLC was used to confirm the identity of the radiolabeled compound.

Radio-HPLC analysis and characterization for ^{18}F -radiolabeled arenes.

All ^{18}F -labeling reactions were performed according to the general procedure unless otherwise noted. Each labeling reaction, starting activity ($[^{18}\text{F}]\text{TBAF}$), injected and collected activities, isolation time, decay corrected activity and calculated radiochemical conversion (RCC) are summarized in a table for each substrate. All ^{18}F -labelled products were analyzed and characterized according to the general HPLC conditions listed in supplementary information at section 3.3. Crude radio-HPLC traces of each reaction (labeled with reaction number), HPLC traces of purification and co-injection were listed. The collected ^{18}F -labeled product from crude HPLC analysis may require further HPLC-purification before co-injection with its corresponding ^{19}F standard. The red HPLC traces in the following spectra were obtained with a UV signal at 212 nm unless otherwise noted. The black HPLC traces represent the radio signal.

Synthesis of $[^{18}\text{F}]\text{FDOPA}$ from preformed $[^{18}\text{F}]\text{TBAF}$.

FDOPA precursor *L*-64-F (0.01 or 0.005 mmol) and Photocatalyst S1 (1.5 mg) were dissolved in the solution of DCE/ t BuOH/MeCN in a 5 ml V-vial. After addition of the $[^{18}\text{F}]\text{TBAF}$ and TBAHCO_3 (25 μl), the resulted solution (~1 ml) was top-down irradiated for 20 min under 450 nm laser (450 nm, 3.5 W after fibre coupling) with a N_2 balloon sparge at room temperature. The resulting reaction solution was diluted with 1 ml MeCN and passed through an aluminum cartridge (preconditioned with 5 ml DI water) to remove the unconverted ^{18}F -fluoride. Rinse the reaction vial with another 1 ml MeCN which was then passed through the same aluminum cartridge. The elution was collected in another 5 ml V-Vial and capped with a Teflon-lined septum screw cap equipped with a vent needle. The solvent was removed under 100 $^\circ\text{C}$ with argon stream. Argon flow was then stopped and the vent needle was removed. 200 μl HI (57 wt.% in H_2O) were then added into the V-vial and the mixture was heated under 160 $^\circ\text{C}$ for 10 min. A vent needle was then equipped before water (300 μl) and saturated NaHCO_3 solution (400 μl) was slowly added to the V-vial. The resulting aqueous solution was passed through a HPLC filter to remove the insoluble catalyst residue. The collected solution was then purified on HPLC to give the product $[^{18}\text{F}]\text{FDOPA}$.

Scale-up synthesis of $[^{18}\text{F}]\text{FDOPA}$ starting from $[^{18}\text{F}]\text{F}^-$.

The aqueous solution of $[^{18}\text{F}]\text{F}^-$ fluoride produced via the $^{18}\text{O}(\text{p},\text{n})^{18}\text{F}$ reaction by proton irradiation (40 μA) was delivered to a hot cell equipped with manipulators and collected in

a 5 ml V-vial containing 5 μ l TBAHCO₃ (20%) water solution. This aqueous solution was azeotropically dried with anhydrous MeCN (1 ml \times 5) under a stream of Argon at 100 °C. After removing the water, the V-vial was removed from the heater. The solution of precursor L-64-F (0.01 mmol) and photocatalyst (S1, 1.5 mg) in DCE/^tBuOH/MeCN (5/4/1, 1 ml) was then added into the V-vial. The [¹⁸F]FDOPA was then obtained after the same reaction and purification procedure as the synthesis starting from preformed [¹⁸F]TBAF.

Supplementary Material

Refer to Web version on PubMed Central for supplementary material.

Acknowledgments

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Data availability

All the data generated or analysed during this study are included in this article (and its Supplementary Information files).

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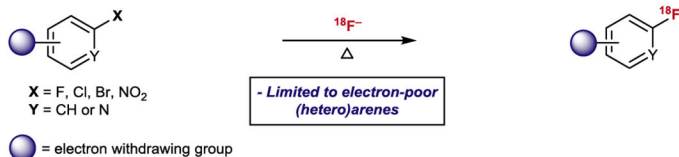
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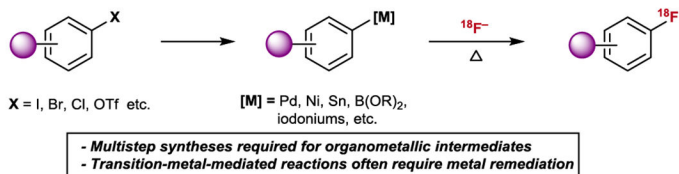
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A. Classic S_NAr reaction on activated arenes



B. Indirect ^{18}F -fluorination of aryl (pseudo)halides



C. Direct ^{18}F -fluorination of unactivated aryl halides

a. Scott and Sanford (2020): Cu-mediated ligand directed radiofluorination



b. This work: Direct ^{18}F -fluorination of unactivated aryl halides via organic photoredox catalysis

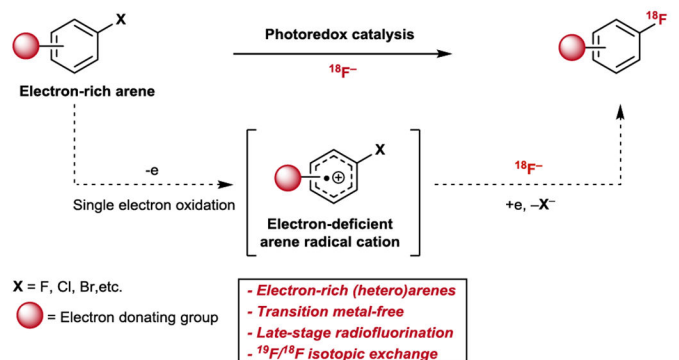


Fig.1 |. Nucleophilic arene ^{18}F -fluorination.

(A) S_NAr reaction on activated (electron-deficient) arenes (B) Indirect ^{18}F -fluorination of aryl(pseudo) halides (C) Direct ^{18}F -fluorination of aryl halides

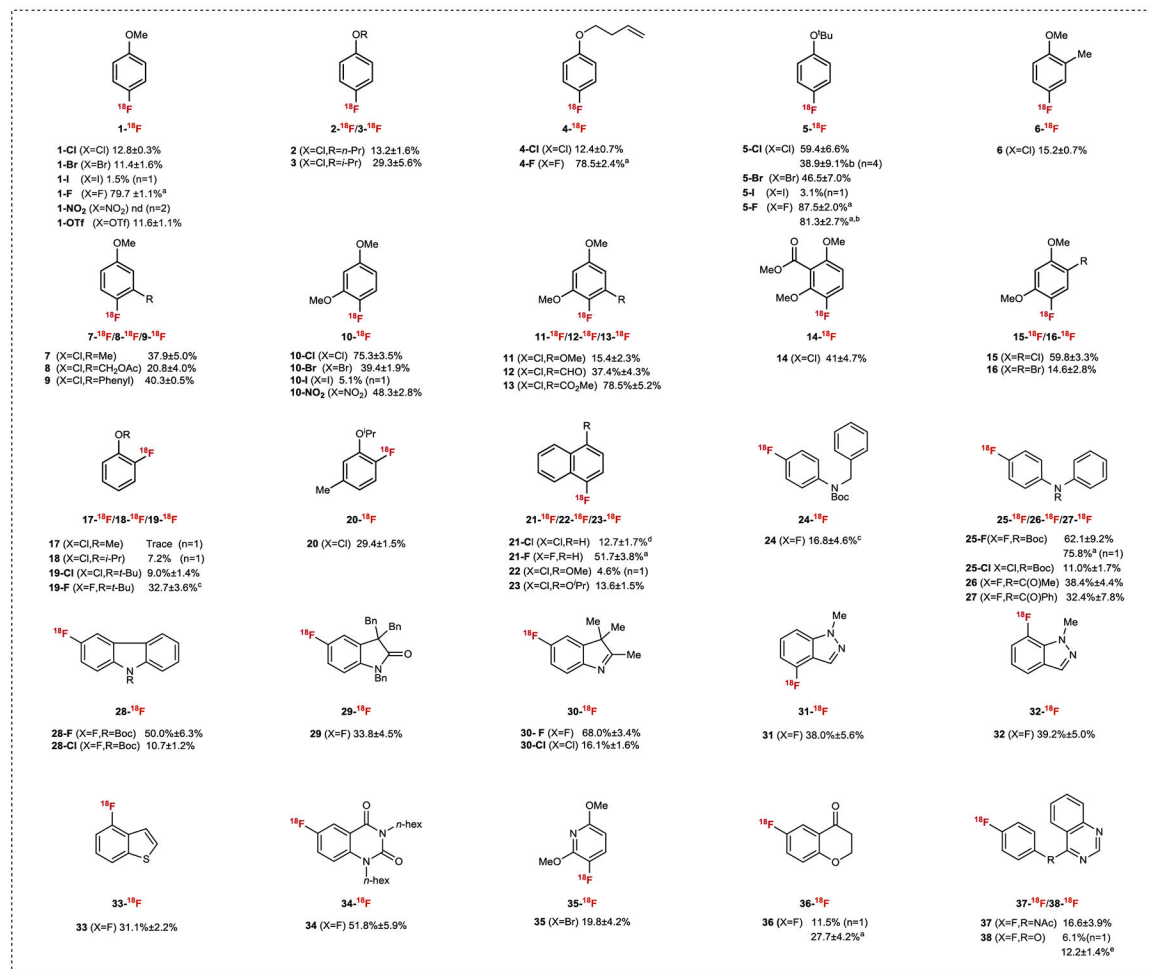
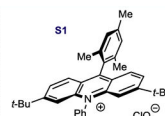
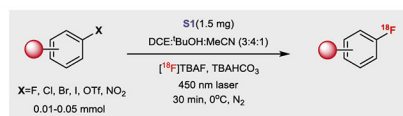


Fig.2 |. Reaction scope of direct ¹⁸F-fluorination of aryl halides via halide/¹⁸F interconversion. All radiochemical conversions (RCCs) were calculated by HPLC isolation and averaged over 3 experiments unless otherwise noted. 0.37–1.11 GBq [¹⁸F]TBAF were generally used for the labeling. 0.05 mmol substrate were used for all the labeling reactions except Ar-F which used 0.01 mmol unless otherwise noted. ^a0.05 mmol substrate. ^bBlue LED instead of laser. ^c0.02 mmol substrate. ^d0.1 mmol substrate. ^eReaction was performed under air.

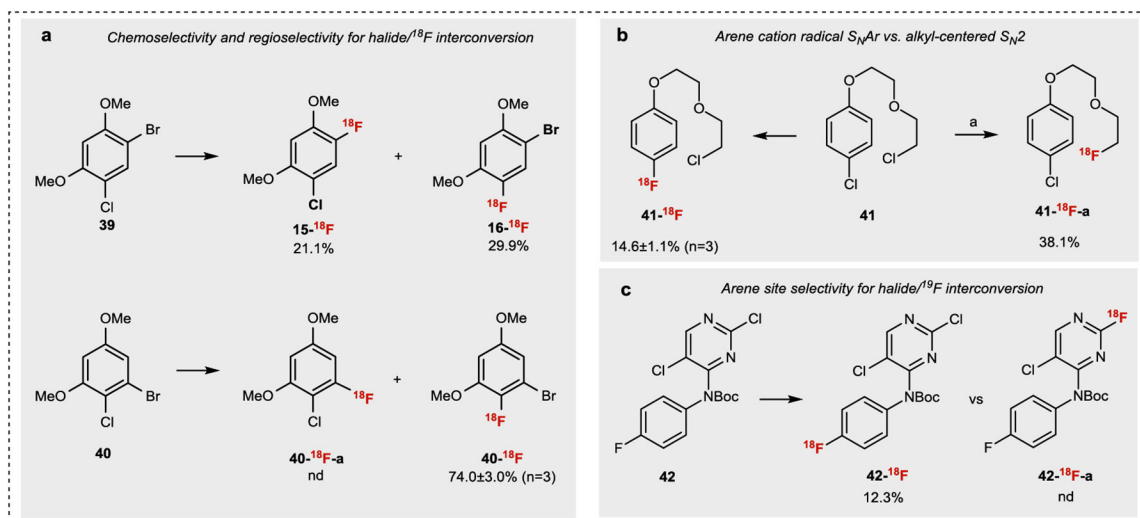


Fig.3 | Chemo- and regioselectivity study of aryl halide/¹⁸F interconversion.

All halide/¹⁸F interconversion reactions were conducted under standard conditions listed in Fig.2. **a.** Comparison of reactivity between ArBr and ArCl. **b.** Comparison of reactivity between S_NAr and S_N2 under light condition. **c.** Comparison of reactivity between electron rich and electron deficient aromatic rings. ^a[¹⁸F]TBAF, MeCN, 100°C, 10 min (See SI for details).

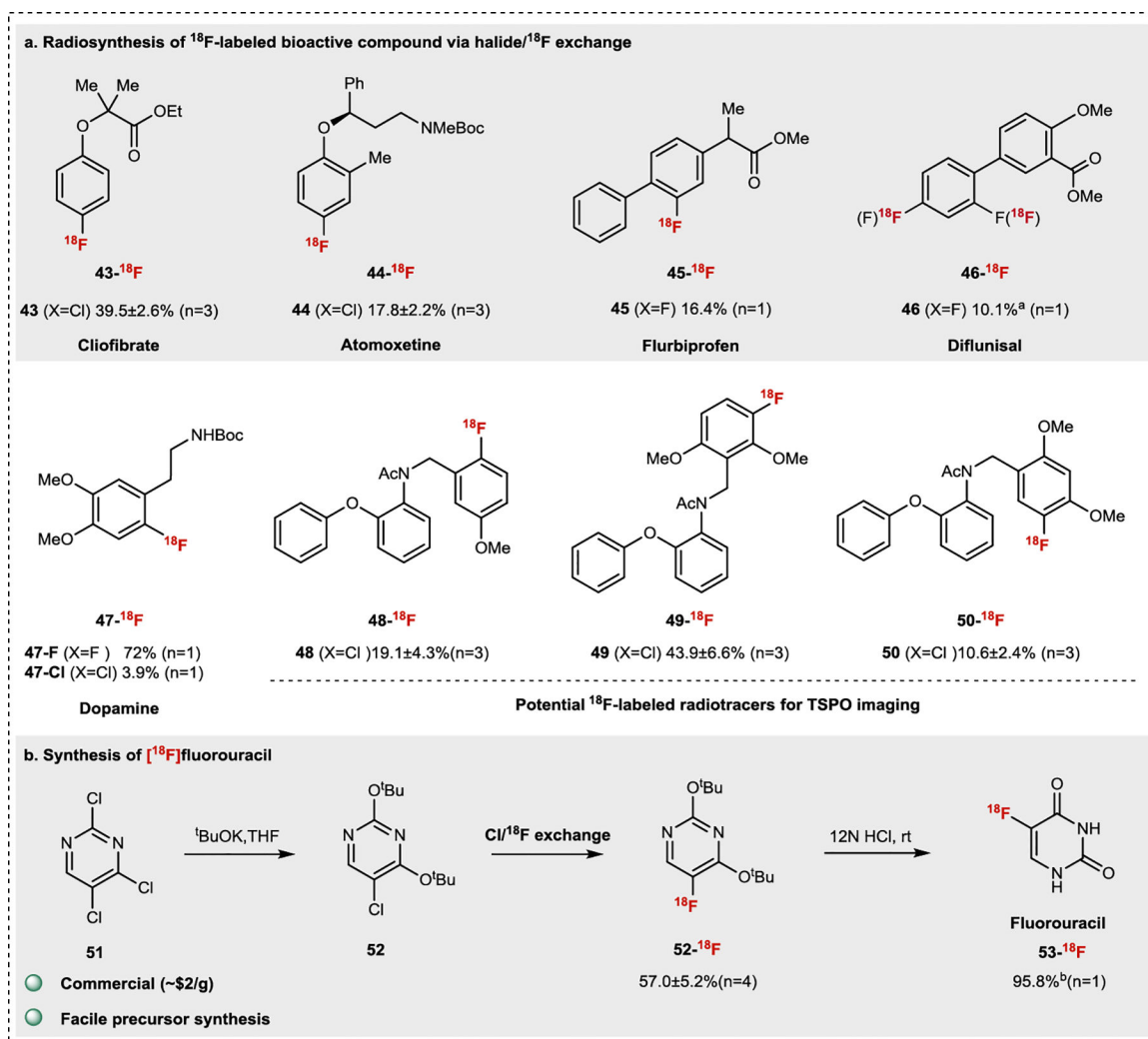


Fig.4 |. Application of the halide/ ^{18}F interconversion to late-stage radiofluorination.

All halide/ ^{18}F exchange reactions were conducted under standard conditions listed in Fig.2.

a. Labeling of bioactive compounds. **b.** Synthesis of [^{18}F]fluorouracil. ^a0.05 mmol substrate.

^bDeprotection yield.

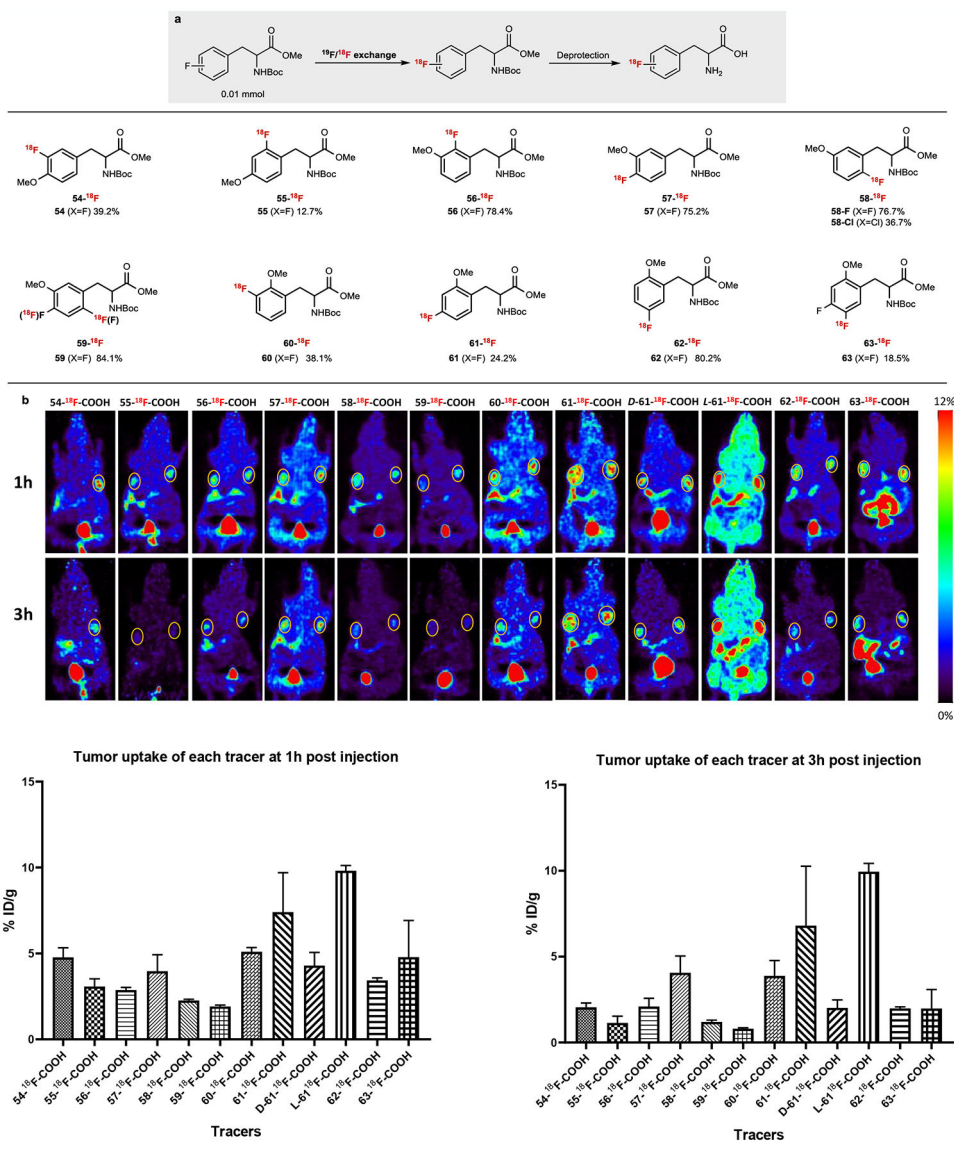


Fig.5 |. Screening of ¹⁸F-labeled *O*-methyl tyrosines in a MCF7 (breast cancer) tumor model system.

All halide/¹⁸F exchange reactions were conducted under standard conditions listed in Fig 2.

a. Radiosynthesis of ¹⁸F-labeled tyrosines, **b.** PET imaging of ¹⁸F-labeled tyrosines in the MCF7 tumor model system (circled in the pictures)

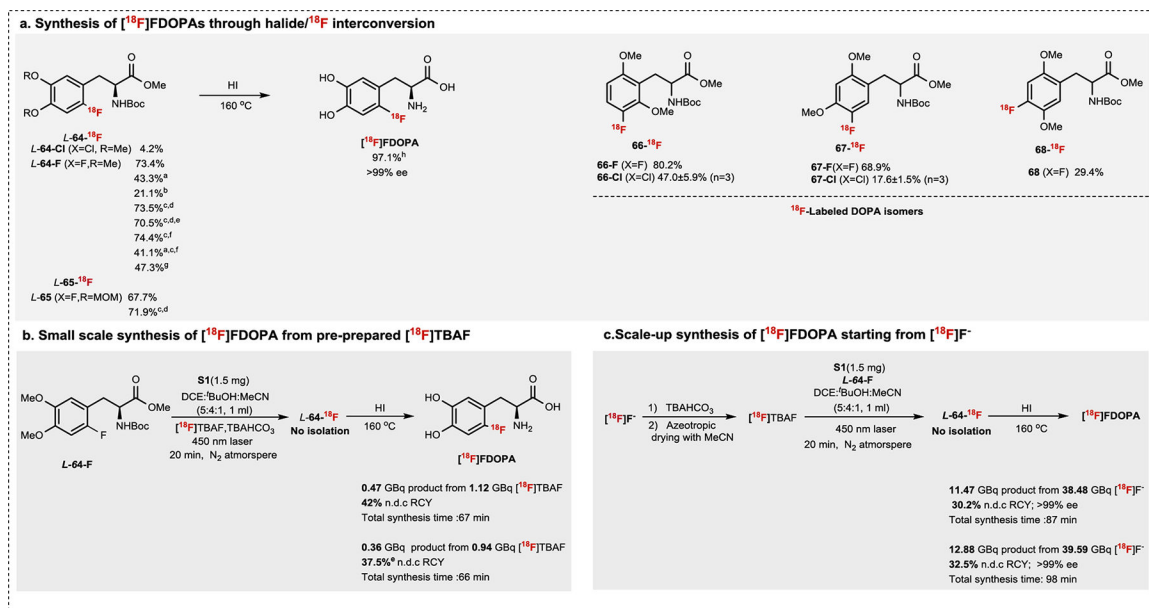


Fig.6 |. Synthesis of [¹⁸F]FDOPA.

All halide/¹⁸F interconversion reactions were conducted under standard condition listed on Fig.2 unless otherwise noted. Radiochemical conversions (RCCs) were calculated by HPLC isolation. 0.05 mmol substrates were used for Cl/¹⁸F exchange labeling reactions; 0.01 mmol substrate used for ¹⁹F/¹⁸F exchange reaction unless otherwise noted. ^aBlue LED was used instead of laser. ^bNo DCE were added in the reaction. ^cNo ice cooling and 500 μl DCE were used. ^dReaction ran 20 min. ^e0.005 mmol substrate. ^fReaction ran 5 min. ^gair bubbling instead of N₂. ^hDeprotection yield.