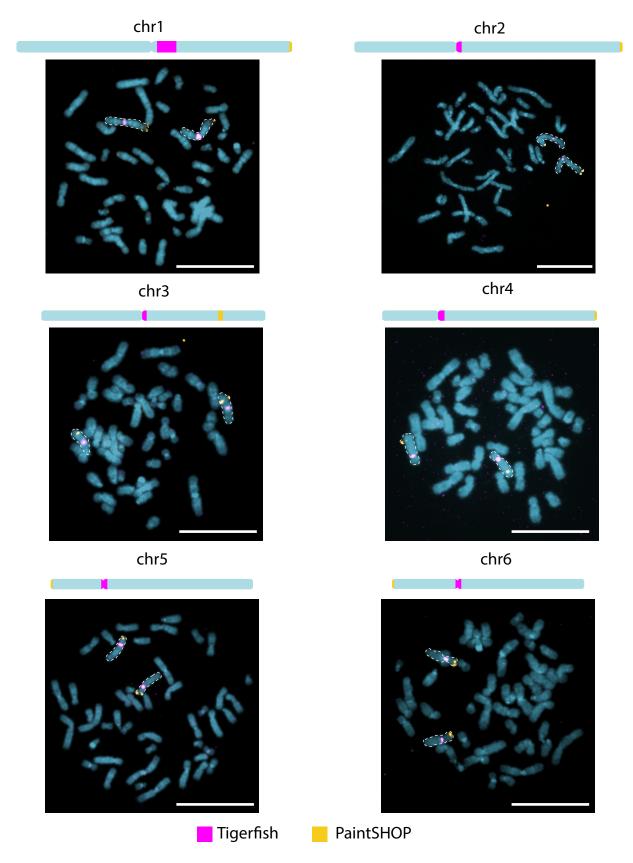
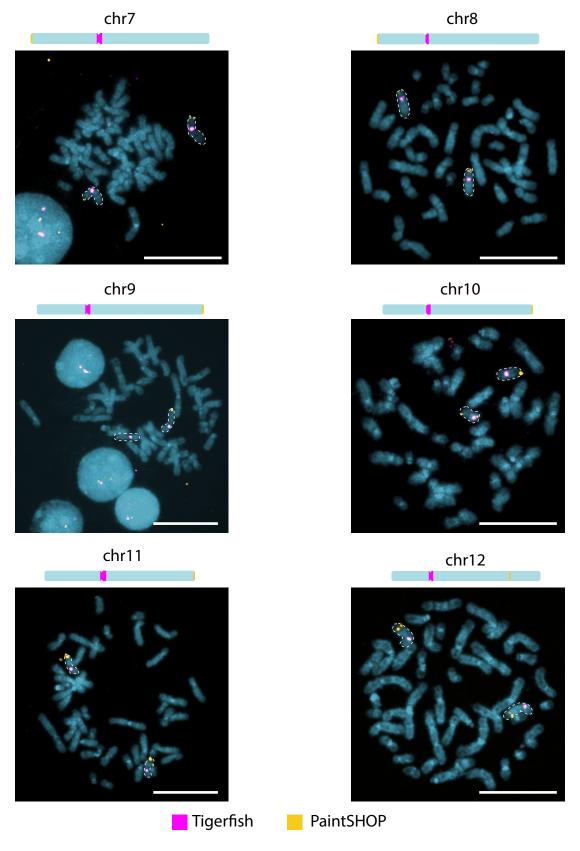


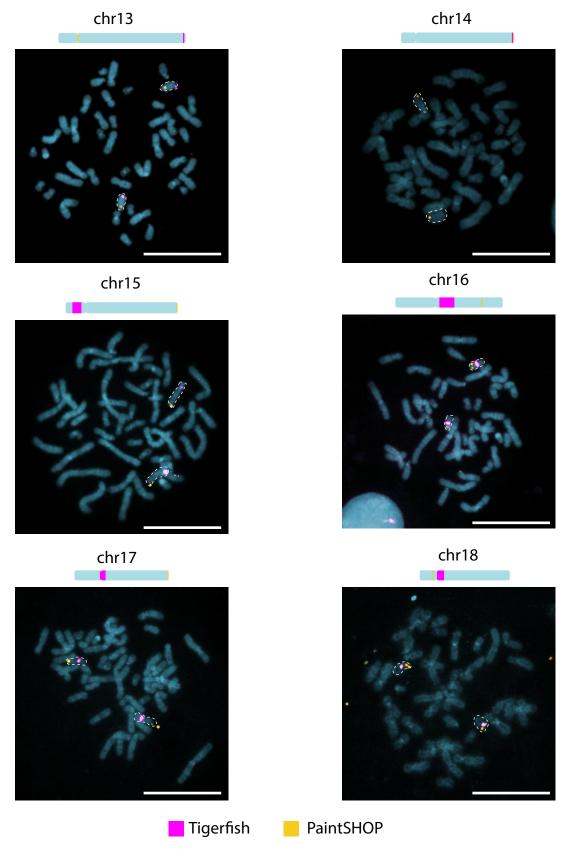
**Supplementary Fig. 1 | Effective lengths of Tigerfish target intervals. a**, Scatter plot depicting the effective lengths of intervals identified and processed successfully for probe design using permissive parameters (Y-axis) and the length of these intervals when first identified at the "Repeat discovery" step. **b**, Scatter plot depicting the effective lengths of intervals identified and processed successfully for probe design using conservative parameters (Y-axis) and the length of these intervals when first identified at the "Repeat discovery" step. **c**, Scatter plot depicting the effective lengths of intervals inputted for probe design (Y-axis) and the length of these intervals when first identified at the "Repeat discovery" step for the 24-target panel used for in situ validation experiments.



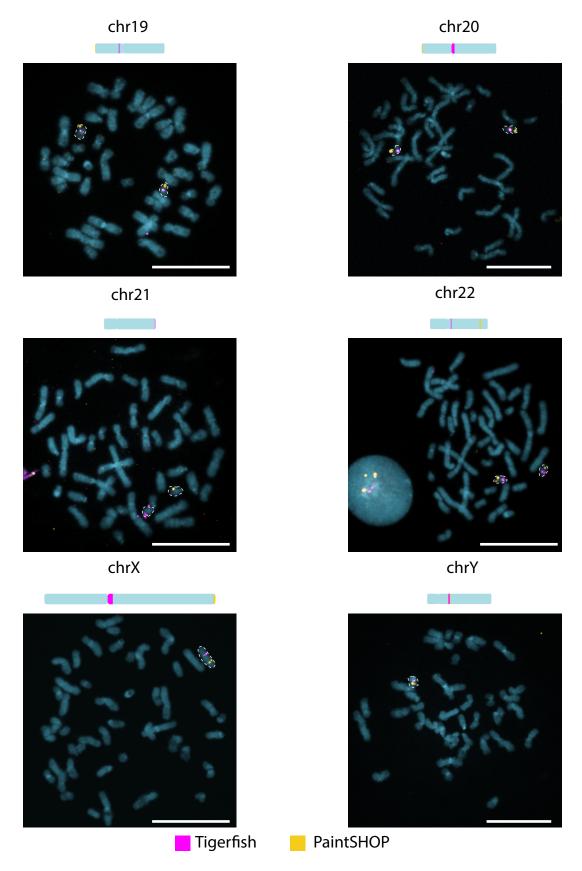
**Supplementary Fig. 2 | Full-field metaphase spreads for chromosomes 1–6.** Full-field images of the metaphase spreads from which the crops depicted in Figure 4b originated showing the staining pattern of the indicated Tigerfish (magenta) and PaintSHOP (yellow) probe sets. Images are maximum intensity projections in Z. Scale bars, 20 µm.



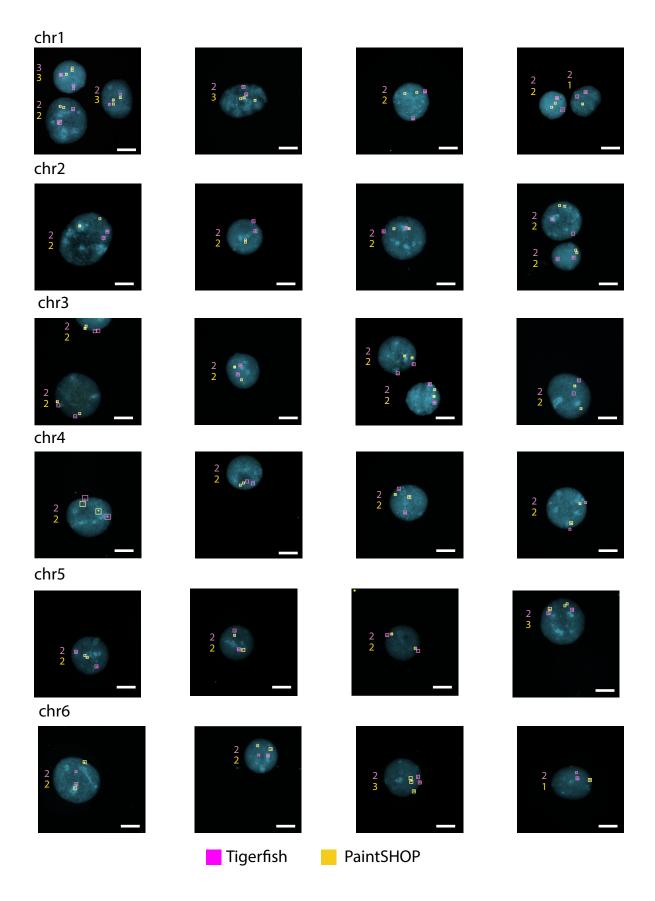
**Supplementary Fig. 3 | Full-field metaphase spreads for chromosomes 7–12.** Full-field images of the metaphase spreads from which the crops depicted in Figure 4b originated showing the staining pattern of the indicated Tigerfish (magenta) and PaintSHOP (yellow) probe sets. Images are maximum intensity projections in Z. Scale bars, 20 µm.



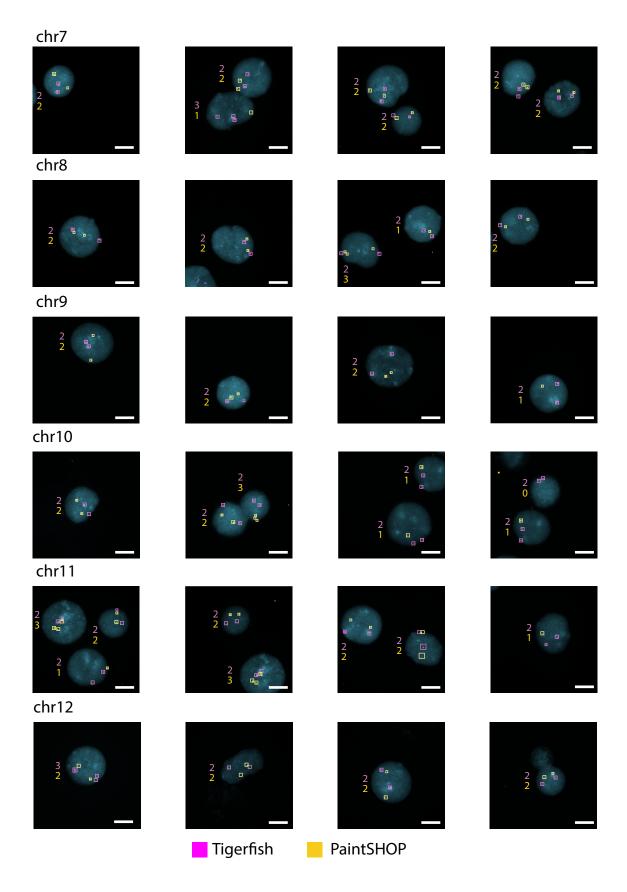
Supplementary Fig. 4 | Full-field metaphase spreads for chromosomes 13–18. Full-field images of the metaphase spreads from which the crops depicted in Figure 4b originated showing the staining pattern of the indicated Tigerfish (magenta) and PaintSHOP (yellow) probe sets. Images are maximum intensity projections in Z. Scale bars, 20 µm.



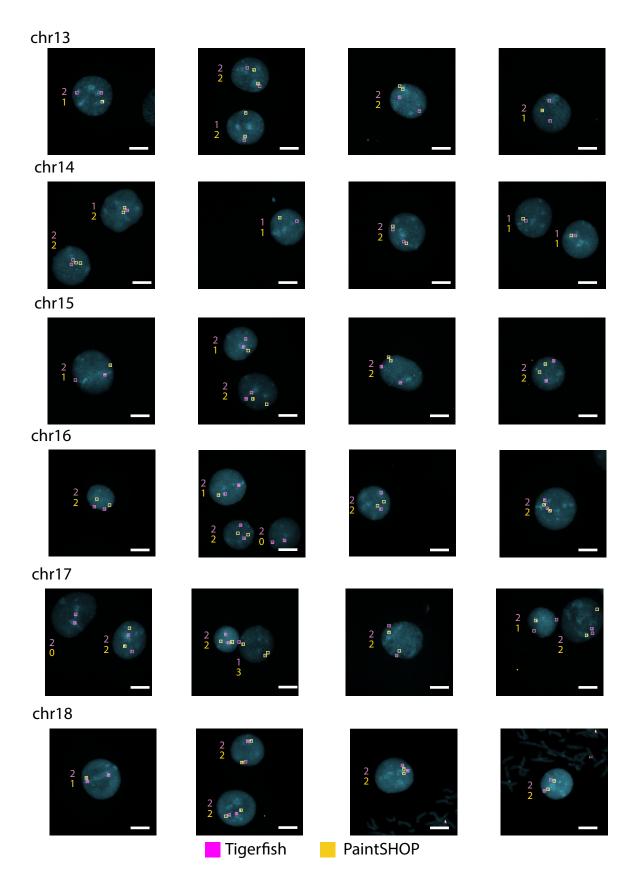
**Supplementary Fig. 5 | Full-field metaphase spreads for chromosomes 19–Y.** Full-field images of the metaphase spreads from which the crops depicted in Figure 4b originated showing the staining pattern of the indicated Tigerfish (magenta) and PaintSHOP (yellow) probe sets. Images are maximum intensity projections in Z. Scale bars, 20 µm.



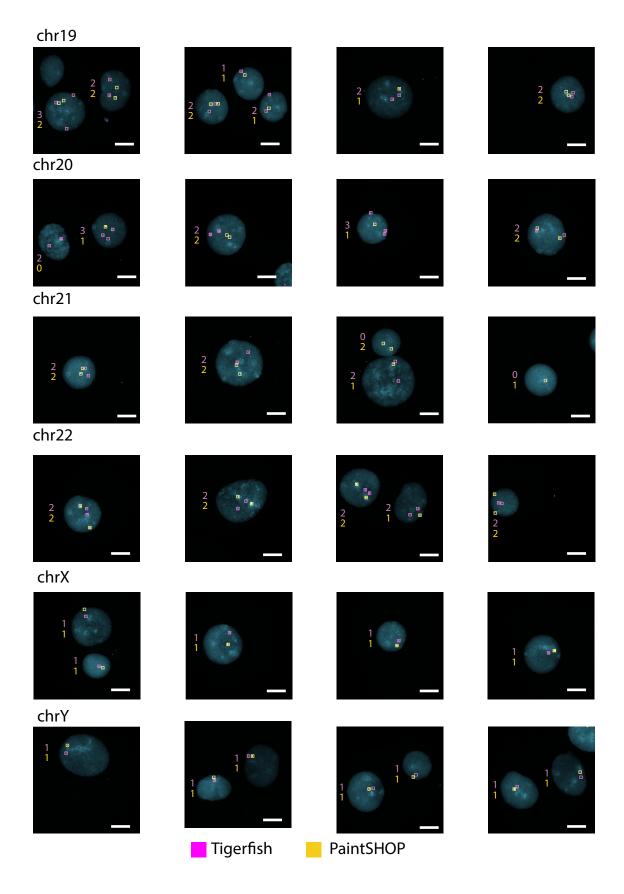
**Supplementary Fig. 6 | Representative enumeration images for chr1–6.** Four representative images of interphase nuclei and corresponding puncta counts for the specified Tigerfish (magenta) and PaintSHOP (yellow) probe sets. Images are maximum intensity projections in Z. Scale bars, 10 µm.



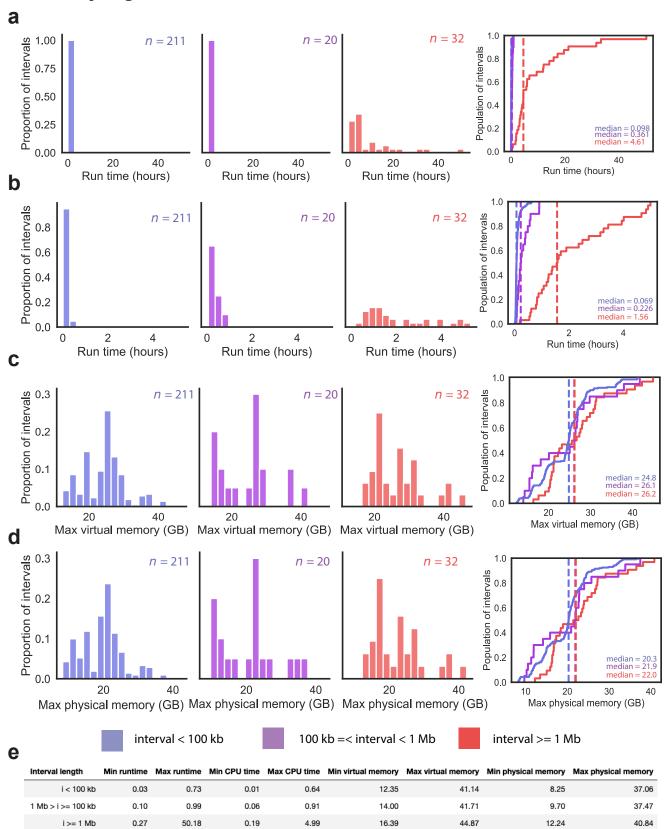
Supplementary Fig. 8 | Representative enumeration images for chr7–12. Four representative images of interphase nuclei and corresponding puncta counts for the specified Tigerfish (magenta) and PaintSHOP (yellow) probe sets. Images are maximum intensity projections in Z. Scale bars,  $10 \mu m$ .



**Supplementary Fig. 8 | Representative enumeration images for chr13–18.** Four representative images of interphase nuclei and corresponding puncta counts for the specified Tigerfish (magenta) and PaintSHOP (yellow) probe sets. Images are maximum intensity projections in Z. Scale bars, 10 μm.



**Supplementary Fig. 9 | Representative enumeration images for chr19–Y.** Four representative images of interphase nuclei and corresponding puncta counts for the specified Tigerfish (magenta) and PaintSHOP (yellow) probe sets. Images are maximum intensity projections in Z. Scale bars, 10 μm.



Supplementary Fig. 10 | Tigerfish computational requirements by repeat region length. a, Histograms (left) and empirical cumulative distributions (right) of the wall-clock runtime recorded for running the 263 conservative and permissive intervals stratified by the target interval length. b, Histograms (left) and empirical cumulative distributions (right) of the CPU runtime recorded for running the 263 conservative and permissive intervals stratified by the target interval length. c, Histograms (left) and empirical cumulative distributions (right) of the maximum recorded virtual memory allocation for running the 263 conservative and permissive intervals. d, Histograms (left) and empirical cumulative distributions (right) of the maximum recorded physical memory allocation for running the 263 conservative and permissive intervals. Vertical dashed lines in the cumulative distribution plots correspond to the median values. e, Summary statistics for the values presented in panels a–d.

# **Supplementary Note** *Tigerfish inputs and outputs*

Input(s)	Snakemake step	Output(s)	Option	Usage
FASTA	<b>generate_jf_count*</b> Generates a Jellyfish index file to count <i>k</i> -mers genome wide.	counts.jf	mer_val fasta_file	Required. k-mer size Required. Genomic reference FASTA
FASTA	generate_bt2_indices* Generates genome wide Bowtie2 (Bt2) index to align probes.	Bt2 Indices	fasta_file	Required. Genomic reference FASTA
counts.jf FASTA	<b>generate_jf_idx*</b> Generates <i>k</i> -mer count index files for each scaffold.	counts.txt index.txt scaffold FASTA	fasta_file mer_val sample	Required. Genomic reference FASTA Required. k-mer size Required. Scaffold name(s)
BED	split_bed**  Takes BED file and splits coordinates into distinct files.	BED BED 	bed_file sample	Optional. BED file with repeat target coordinates.  Required. Scaffold name(s)
counts.txt index.txt	repeat_ID** Identifies repeat regions over queried chromosomes.	BED	sample file start window threshold composition mer_val	Required. Scaffold name(s) Required. Base position where repeat search begins. Required. Size of k-mer search window (W). Required. Min k-mer count value (T). Required. Proportion of elevated k-mers within W (C). Required. k-mer size
BED (repeat_ID) or BED (split_bed)	design_probes**  Designs probes from identified repeat coords or user provided BED file.	probes.tsv region FASTA	fasta_file sample min_len max_len min_temp max_temp	Required. Genomic reference FASTA Required. Scaffold name(s) Required. Min size of candidate probe (bp) Required. Max size of candidate probe (bp) Required. Min melting temp of probe (C) Required. Max melting temp of probe (C)
probes.tsv counts.txt region FASTA	kmer_filter  Computes each probe's on-target and off-target k-mer counts, then sorts probes by on-target count.	k_mer_sort.tsv	c1_val c2_val mer_val	Required. Constant to rank probes by copy_num. Required. Constant to rank probes by enrich_score Required. k-mer size
k_mer_sort.tsv	<b>probe_mer_filter</b> Filters probes based on probe <i>k</i> -mer similarity and target binding.	k_mer_filter.tsv	enrich_score copy_num mer_cutoff mer_val	Required. Min proportion a probe's k-mers must bind within a repeat region target. Required. Total sum of any probe's k-mers within a target repeat region. Required. Any probes within a target repeat exceeding this proportion of shared k-mers will be filtered Required. k-mer size
chrom.sizes	generate_genome_bins: Takes reference genome and creates bins.	alignment_bin.BED threshold_bin.BED	genome_windows chrom_sizes_file thresh_window	Required. Size of genome bins for alignment. Required. chrom.sizes file of queried genome. Required. Size of threshold bins to flag to determine imaging target coordinates.

<sup>\*</sup> Denotes optional step if proper file paths/options are specified in config.yml \*\* Denotes step specific to either probe\_design or repeat\_ID run modes

Input(s)	Snakemake step	Output(s)	Option	Usage
k_mer_filter.tsv	make_chrom_dir Seperates probe files by repeat region.	repeat.txt		
repeat.txt Bt2 indices alignment_bin.BED	alignment_filter Filters candidate probes using Bt2 and NUPACK to predict in silico probe binding.	filtered_probes.tsv	target_sum bt2_alignments seed_length model_temp max_pdups min_on_target max_probe_return off_bin_thresh align_thresh ref_flag	Required. Total on-target sum of all probes desired. Required. Bt2will return alignments up to this val. Required. Controls Bt2 seed length. Required. Temperature of NUPACK predict model. Required. Probes in final dataset with predicted binding greater than this value will be filtered. Required. Min on target score for any given probe. In Required. Max probes to be returned/repeat. Required. Off-target threshold over any non-target genomic bin. Required. Min binding sites required to flag a binned region as significant toward probe binding. Required. Provides intermediate output files.
filtered_probes.tsv	merge_alignment_filter	chrom_probes.tsv		
	Aggregates all candidate probes by scaffold.			
chrom_probes.tsv	split_rm_alignments	scaffold/region.tsv		
	Creates a new directory containing all candidate probe files by repeat.			
scaffold/region.tsv	align_probes  Takes candidate probes corresponding to compute target specificity. SAM derived sequences	region_align.txt	bt2_alignments seed_length model_temp mer_val	Required. Bt2 will return alignments up to this val. Required. Controls Bt2 seed length. Required. Temperature of NUPACK predict model. binding greater than this value will be filtered. Required. Any probes within a target repeat exceeding
	are used to compute in silico binding	j.		this proportion of shared k-mers will be filtered
region_align.txt	derived_beds	derived_align.BED		
	Creates BED file from SAM derived sequence alignment for each candidate probe.			
region_align.txt	get_region_bed	repeat.BED		
	Creates BED file for the target repeat region.			
derived_align.BED	bedtools_intersect	derived_BEDtools.txt		
repeat.BED	Performs two bedtools intersects: 1. Derived alignments against threshold genome bins. 2. Repeat region against threshold genome bins.	repeat_BEDtools.tv	α	
				f proper file paths/options are specified in config.yml to either probe_design or repeat_ID run modes

Input	Snakemake step	Output	Option	Usage
derived_BEDtools.txt repeat_BEDtools.txt region_align.txt chrom.sizes	get_alignments Computes genome wide binding summaries for all probes within a target repeat region.	binding_map.png thresh_summary.txt binding_quant.txt	align_thresh	Required. Binding sites required to flag a bin as significant toward probe signal.
filtered_probes.tsv binding_map.png thresh_summary.txt binding_quant.txt	map_region_coords  Adds imaging target coordinates to the candidate probes file. Creates probe binding summary.	final_probes.tsv		
final_probes.tsv probe_summary.txt	merge_mapping Aggregates all repeat regions into a single file by scaffold.	probes_merged.tsv		
probes_merged.tsv	<b>summary</b> Summarizes probe binding and count by repeat region target.	probe_summary.txt		

<sup>\*</sup> Denotes optional step if proper file paths/options are specified in config.yml
\*\* Denotes step specific to either probe\_design or repeat\_ID run modes

Input	Snakemake step	Output	Option	Usage
filtered_probes.tsv	gather_repeat_regions  Takes filtered candidate probes and splits them by scaffold. Input file should have one repeat per scaffold.	split_probes.txt	sample	Required. Scaffold name(s)
split_probes.txt	align_cand_probes  Takes candidate probes corresponding to compute target specificity. SAM derived sequences are used to compute <i>in silico</i> binding	region_align.txt	bt2_alignments seed_length model_temp mer_val	Required. Bt2 will return alignments up to this val. Required. Controls Bt2 seed length. Required. Temperature of NUPACK predict model. binding greater than this value will be filtered. Required. Any probes within a target repeat exceeding this proportion of shared k-mers will be filtered
region_align.txt	derived_cand_beds  Creates BED file from SAM derived sequence alignment for each candidate probe.	derived_align.BED		
region_align.txt	get_cand_region_bed Creates BED file for the target repeat region.	repeat.BED		
derived_align.BED repeat.BED	bedtools_cand_intersect  Performs two bedtools intersects:  1. Derived alignments against threshold genome bins.  2. Repeat region against threshold genome bins.	derived_BEDtools.trepeat_BEDtools.tr		
derived_BEDtools.txt repeat_BEDtools.txt region_align.txt chrom.sizes	get_cand_alignments  Computes genome wide binding summaries for all probes within a target repeat region.	binding_map.png thresh_summary.t binding_quant.txt	xt	Required. Binding sites required to flag a bin as significant toward probe signal.
chrom.sizes repeat.BED	generate_cand_chromomap* Creates a karyoplot using chromoMap of the repeat target.	chromomap.HTML		
filtered_probes.tsv binding_map.png thresh_summary.txt binding_quant.txt	map_cand_region_coords  Adds imaging target coordinates to the candidate probes file. Creates probe binding summary.	final_probes.tsv		
final_probes.tsv probe_summary.txt	merge_cand_mapping Aggregates all repeat regions into a single file by scaffold.	probes_merged.ts	sv	
probes_merged.tsv	<b>summary</b> Summarizes probe binding and count by repeat region target.		Denotes optional :	step if proper file paths/options are specified in config.yml ecific to either probe_design or repeat_ID run modes