


Dynamics of single cell femtosecond laser printing: supplement

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Jet dynamics study of femtosecond laser-induced single-cell printing

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Supplemental document

Table S1. Jet width, velocity and the dimensionless Weber (We) and Reynolds (Re) numbers of cell-free and cell-laden jets in variation of the laser pulse energy and focus depth. Background colors indicate different hydrodynamic regimes from Figure 7 in the main manuscript.

E_p [μ J]	F_d [μ m]	Cell-free jet			
		d [μ m]	v [m/s]	We	Re
2	26	~10	>100	>1500	>100
0.4	39	12.7±1.0	7.3±0.6	10±2	8±1
2	39	17±3	43±1	458±91	60±12
0.4	52	99±7	1.4±0.4	2.9±1.7	3±0.9
0.8	52	14.5±2.0	5.6±0.8	7±3	7±1
1	52	35±3	7.3±0.2	28±3	22±2
1.2	52	34±1	11.8±0.8	72±9	34±2
1.4	52	30±3	16.4±1.1	118±20	40±5
1.6	52	31±1	17.6±0.8	145±15	46±3
2	52	32±1	17.5±0.5	144±10	46±2
3	52	29±1	33±1	453±35	78±4
4	52	24±3	38±1	536±72	78±11
5	52	18±2	>100	>2700	>150
7	52	--	>150	>3000	>200
1.4	65	20±4	8.1±1.3	20±7	14±3
2	65	48±2	5.8±0.2	24±1	23±1
2	78	55±5	1.4±0.2	1.6±0.5	6±1
2.3	78	24±1	8.0±0.5	23±3	16±1

Cell-laden jet					
E_p [μJ]	F_d [μm]	d [μm]	v [m/s]	W_e	R_e
2	39	17 \pm 4	54 \pm 7	745 \pm 260	78 \pm 22
1	52	35 \pm 5	6.0 \pm 0.7	18 \pm 5	17 \pm 3
2	52	32 \pm 5	21 \pm 0.7	195 \pm 35	52 \pm 9
3	52	28 \pm 2	41 \pm 3	690 \pm 122	95 \pm 10
4	52	23 \pm 4	48 \pm 2	800 \pm 130	93 \pm 15
2	65	48 \pm 1	5.9 \pm 0.5	25 \pm 4	24 \pm 2

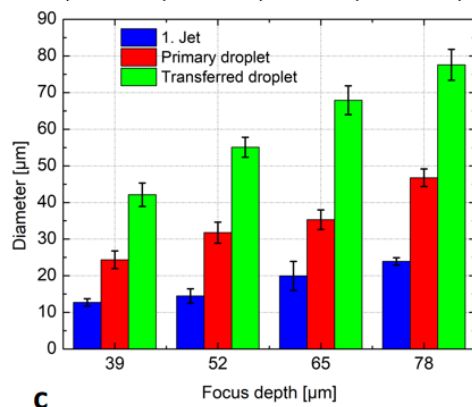
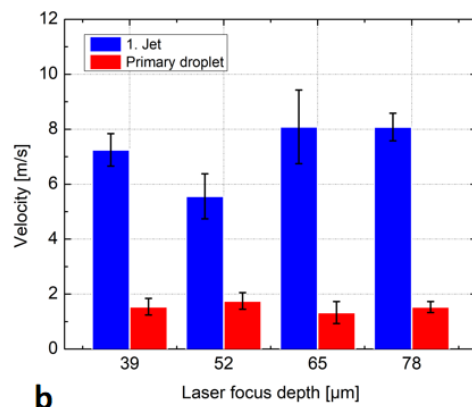
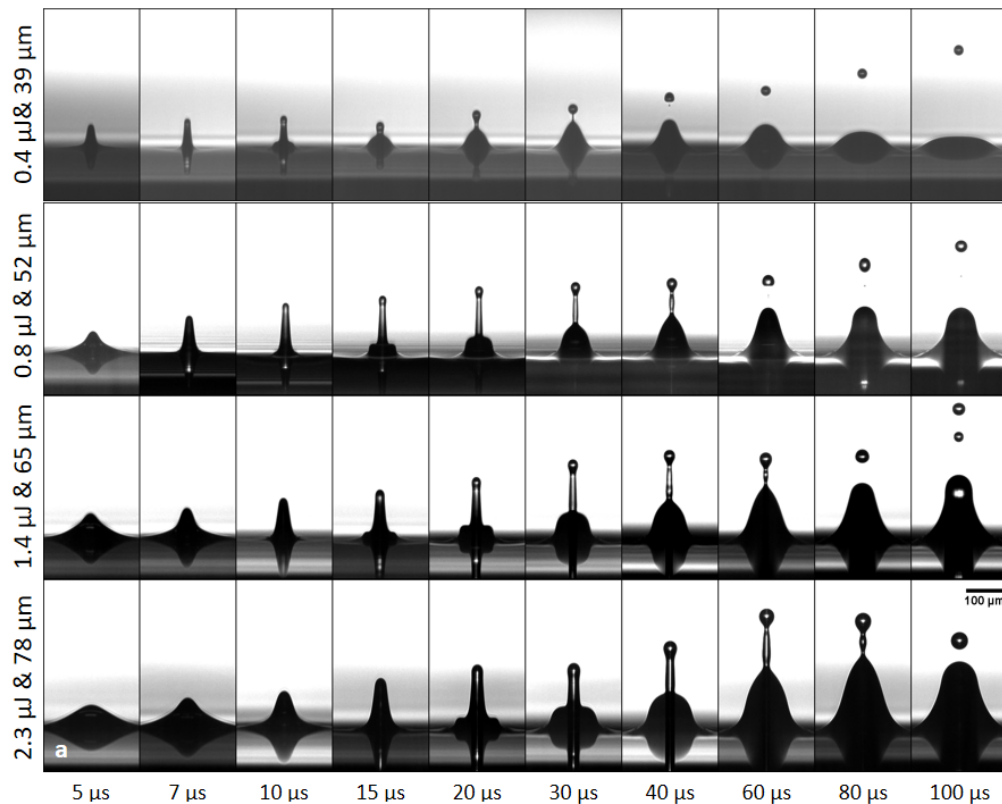


Figure S1. (a) Representative time-resolved images of the breakup process of the first jet by applying the threshold energy to the corresponding focus depth of 39 to 78 μm . (b) Plot of the first jet velocity at 10 μs and separated primary droplet velocity and (c) the diameter of first jet width, primary droplet diameter and transferred spot diameter.